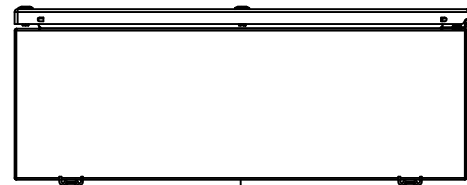
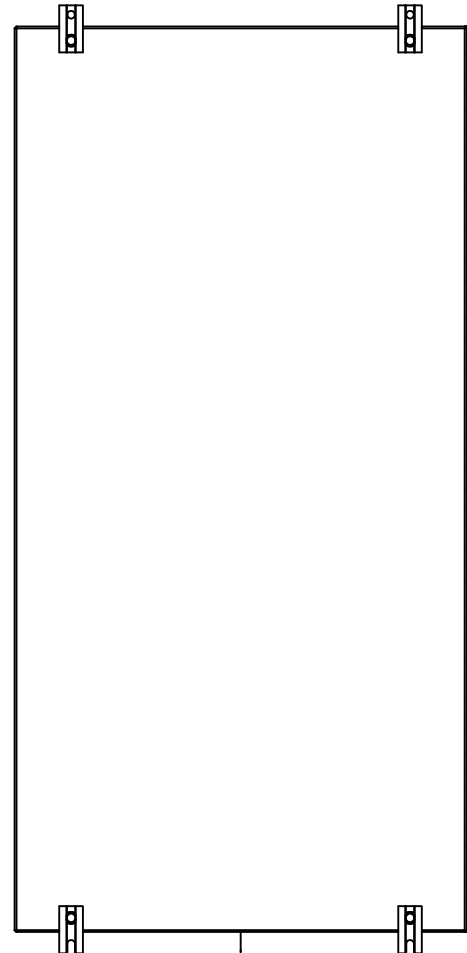


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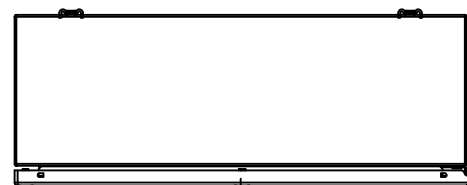
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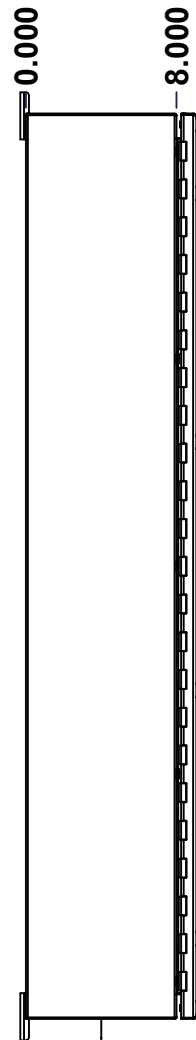
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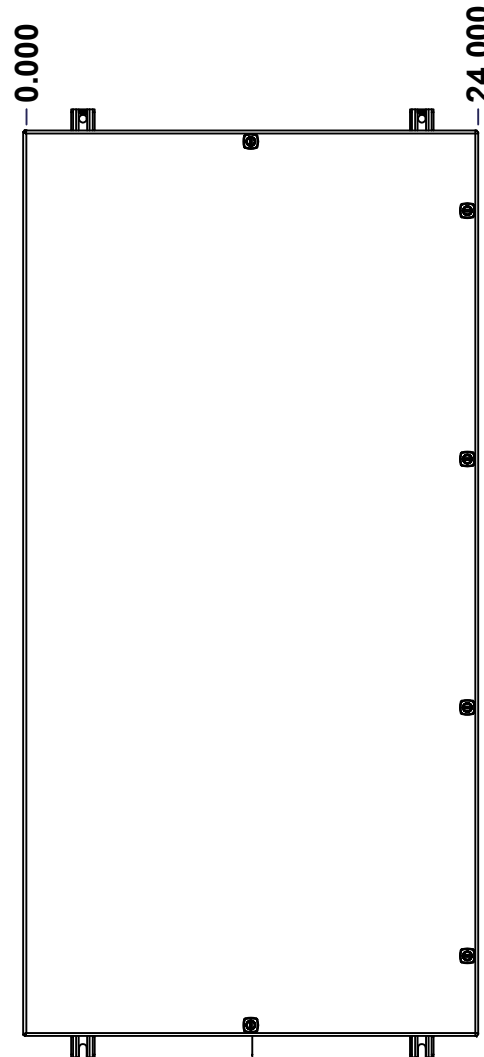
BACK



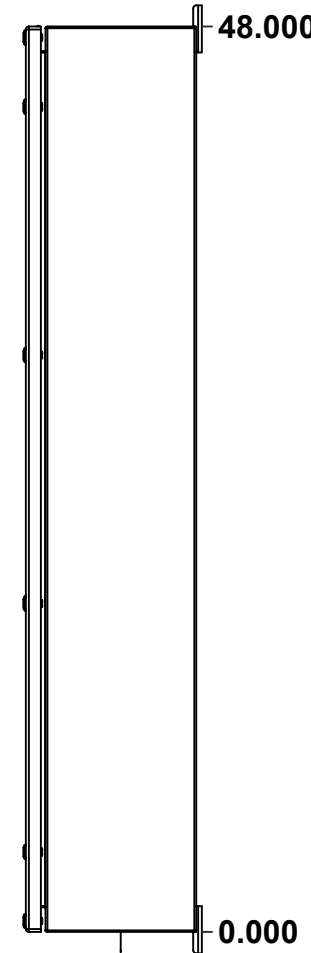
BOTTOM



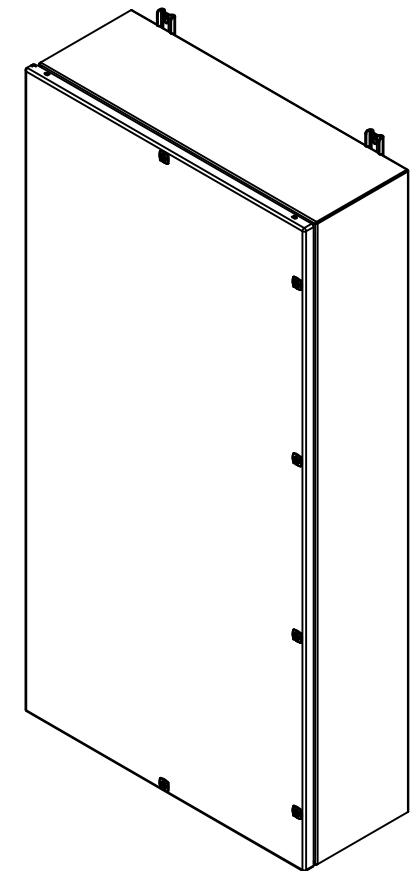
LEFT



FRONT




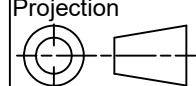
RIGHT



Isometric View



No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 20-Mar-20
Material Matière	14 Ga H.R.P. & O. (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ESEL 48" x 24" x 8" Assembly		
Part Number Numéro Pièce	Rev.	1
5412ESEL482408	0	2

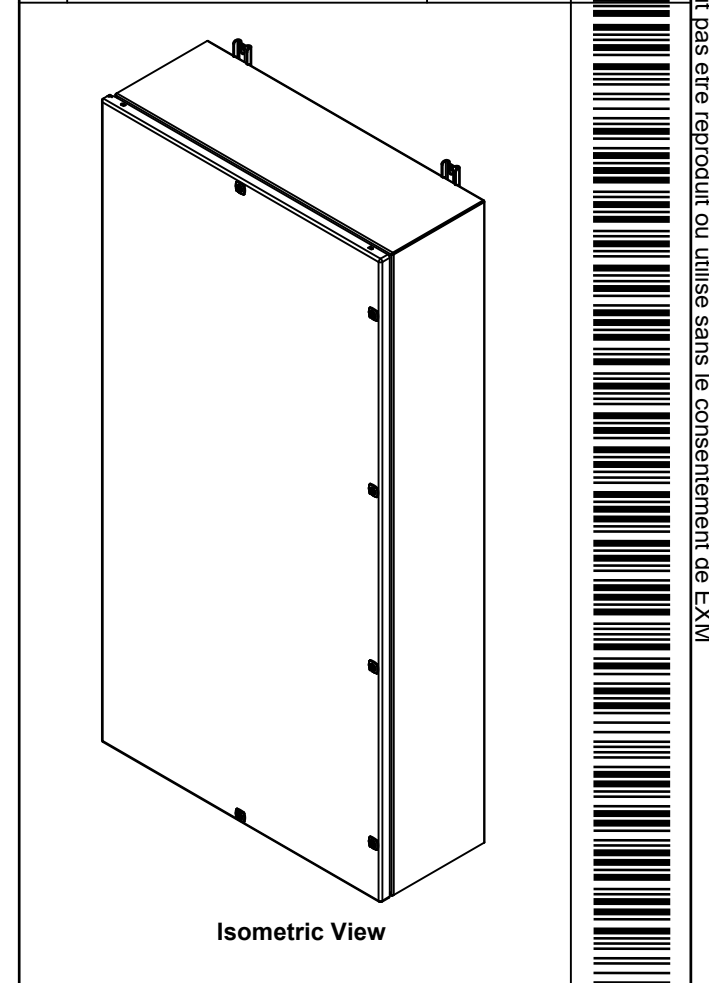
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NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	W/O Standard door stiffener
4	C/W Standard inner panel (Sold separately)
5	C/W Standard inner panel mounting studs
6	C/W 885 ESMF1_CLOSE Sold separately (Kit)
7	C/W 885 ESMF1_OPEN Sold separately (Kit)

No.	Revisions	Date	By/Par



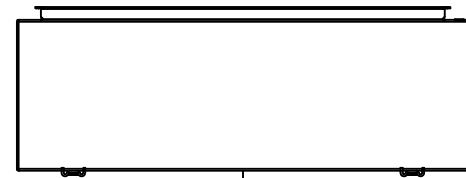
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

Qty	Part Number	Rev	Description
1	880 PP	6	Self Adhesive Print Pocket
1	STK-K-01800	5	5412 ES Accessory Kit
1	885SP4824G	0	885SP 48" x 24" Inner Panel Part
1	MCC_5412ESEL482408C	0	5412ESEL 48" x 24" Cover
6	STK-Q-07310	2	Flange Lock Nut M8
6	STK-Q-07610	8	M8 Plastic Spacer 22.2mm
1	MCC_5412ESEL482408B	0	5412ESEL 48" x 24" x 8" Body
5	STK-Q-04050-10	8	M6 x 10mm Hexagon Socket Head Machine Screw with Nyseal
Parts List			

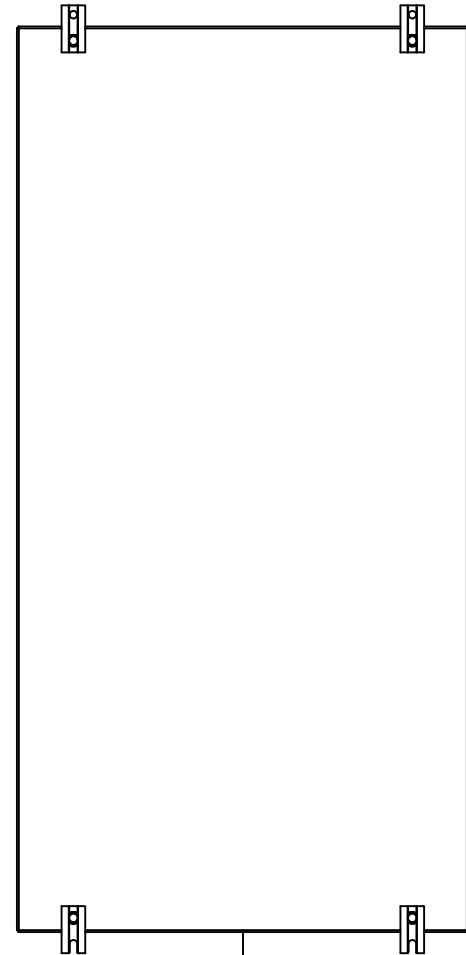
		Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm
Customer Client		Date		
Drawn By Dessiné Par BoxCad: BoxCad		Date 20-Mar-20		
Material Matière		14 Ga H.R.P. & O. (1.7mm)		
Color Couleur		Asa-61 Grey	Finish Fini Smooth	
Description 5412ESEL 48" x 24" x 8" Assembly				Detail Rev.
Part Number Numéro Pièce		5412ESEL482408		Rev. 2 0

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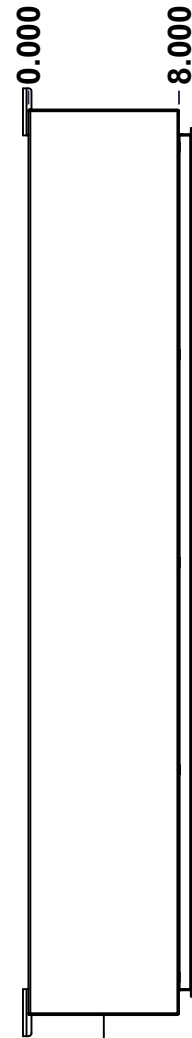
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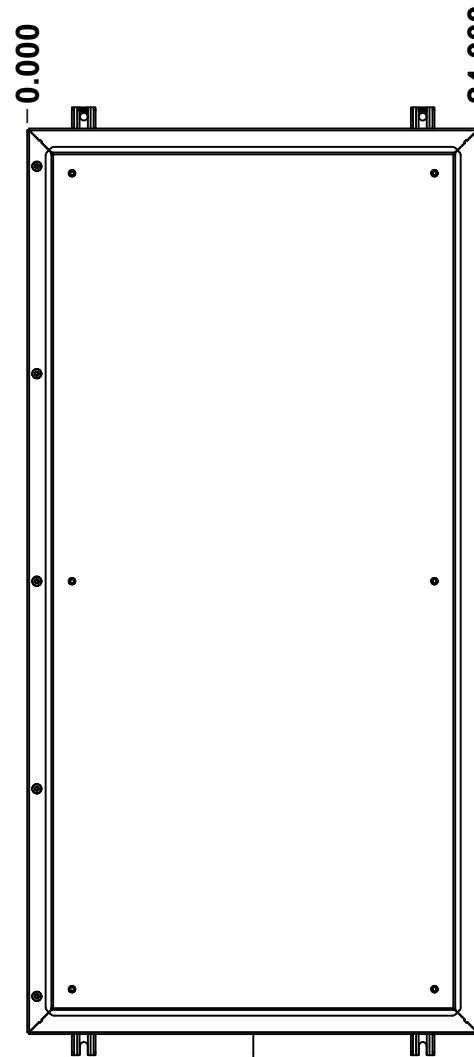
BACK



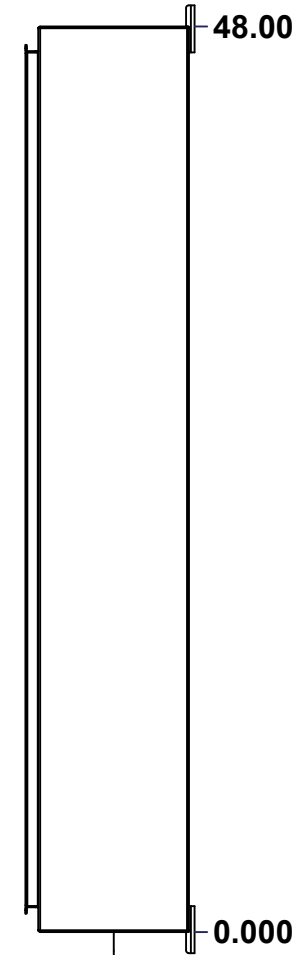
BOTTOM



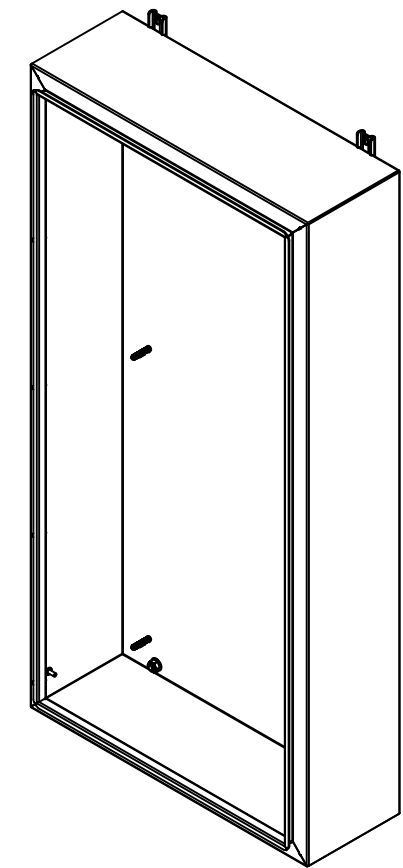
LEFT



FRONT




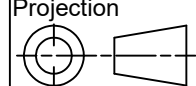
RIGHT



Isometric View



No.	Revisions	Date	By/Par

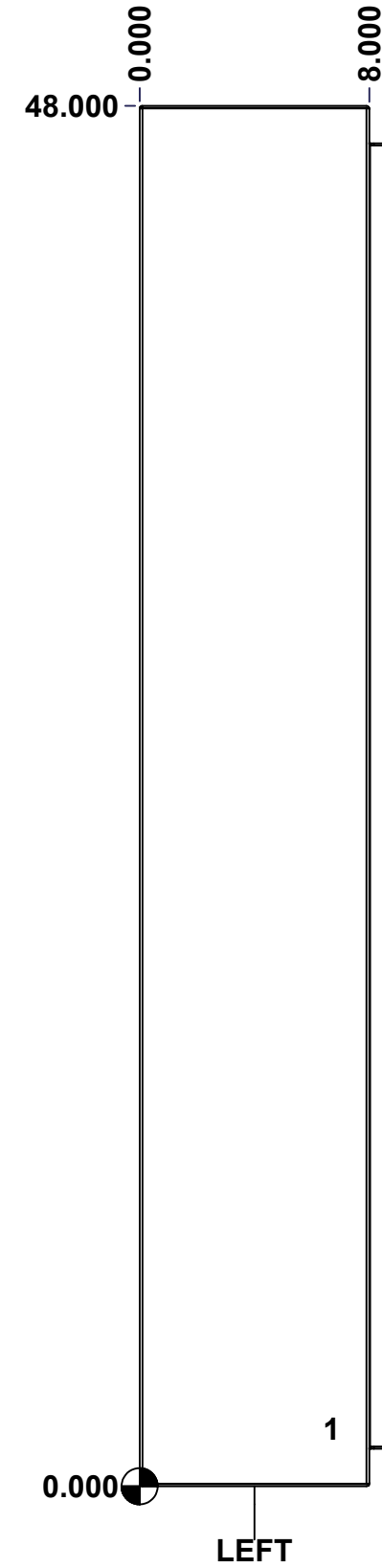
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 20-Mar-20
Material Matière	14 Ga H.R.P. & O. (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ESEL 48" x 24" x 8" Body		
Part Number Numéro Pièce	Rev.	1 7
5412ESEL482408B	0	

SEE BILL OF MATERIAL ON LAST PAGE

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	6.500	2.000	GND STUD M6 x 16mm (Inside)



	Description		Status	
	5412ESEL 48" x 24" x 8" Body			
Part Number Numéro Pièce		Rev.	5	7
5412ESEL482408B		0		

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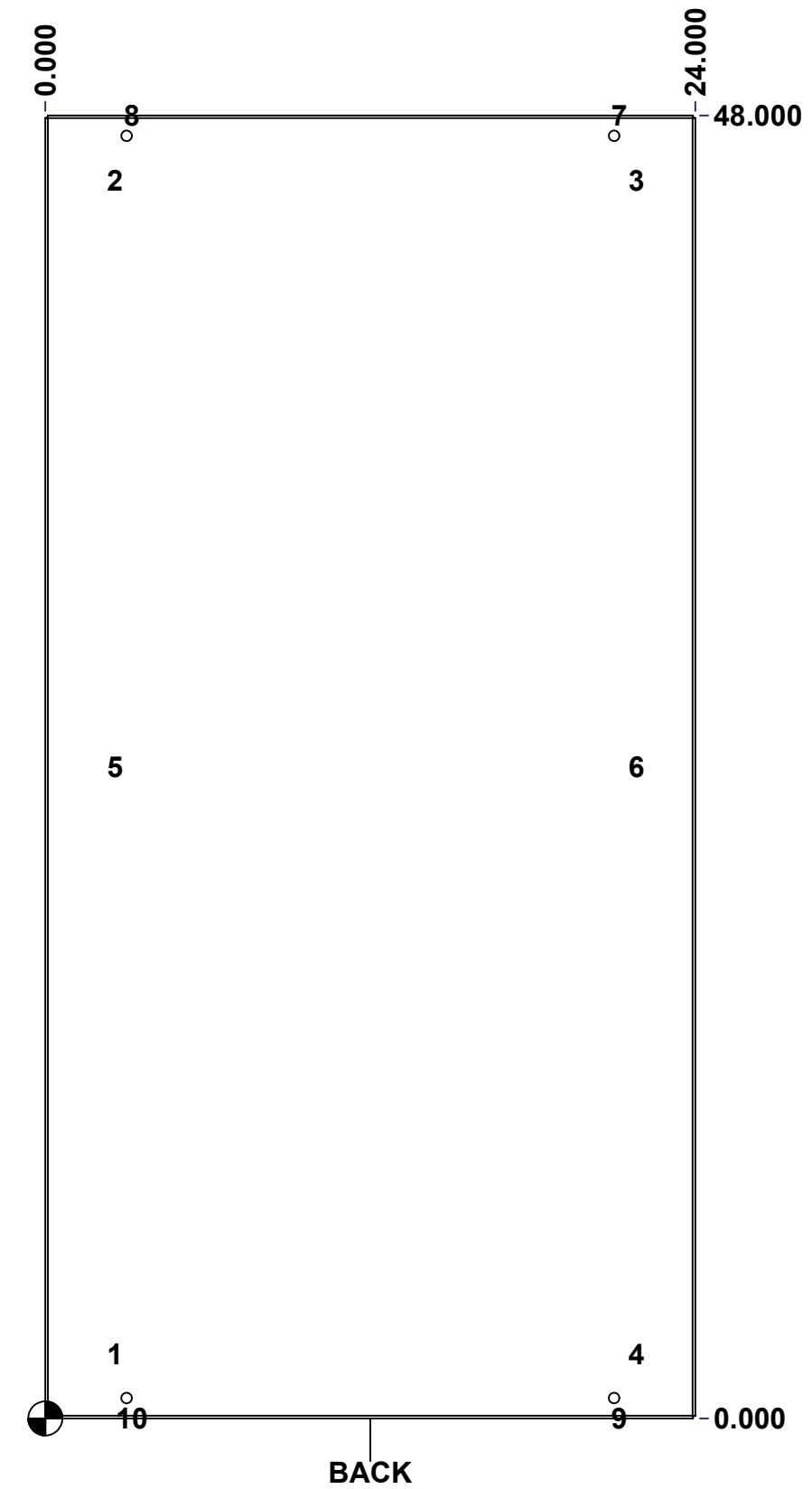
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.375	2.375	IP STUD M8 x 35mm (Inside)
2	2.375	45.625	IP STUD M8 x 35mm (Inside)
3	21.625	45.625	IP STUD M8 x 35mm (Inside)
4	21.625	2.375	IP STUD M8 x 35mm (Inside)
5	2.375	24.000	IP STUD M8 x 35mm (Inside)
6	21.625	24.000	IP STUD M8 x 35mm (Inside)

7	21.000	48.000	FOOT 885 ESMF1_CLOSE
8	3.000	48.000	FOOT 885 ESMF1_CLOSE
9	21.000	0.000	FOOT 885 ESMF1_OPEN
10	3.000	0.000	FOOT 885 ESMF1_OPEN

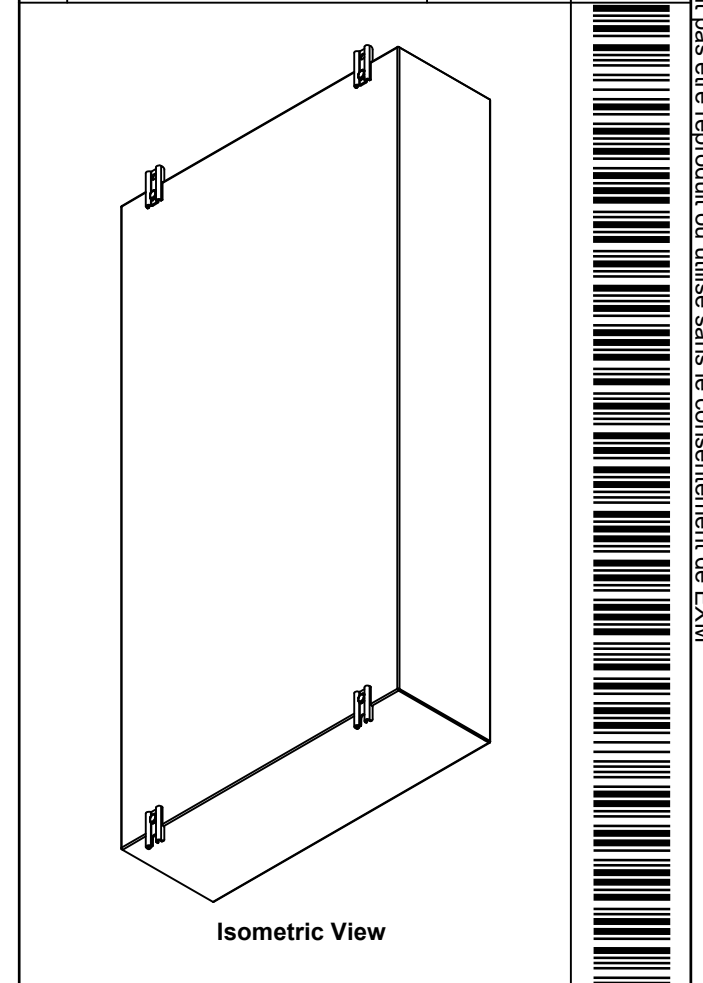


	Description	Status	
	5412ESEL 48" x 24" x 8" Body		
	Part Number	Rev.	6
	Numéro Pièce	0	7
5412ESEL482408B			

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No.	Revisions	Date	By/Par




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Flatness / Aplatissement:  Max 3.0mm
 Projection: 

Qty	Part Number	Rev	Description
1	STK-Q-16080	0	Ground Stud M6 x 16mm
5	RIVET_NUT_SS_M6_FH_CE	0	Stainless Steel Rivet Nut M6 (Low Profile Close End)
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
6	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	MCC_5412ESEL482408B-P	0	5412ESEL 48" x 24" x 8" Body Part
2	885 ESMF1_CLOSE	0	885 ESMF1 Mounting Foot (Closed Hole)
2	885 ESMF1_OPEN	0	885 ESMF1 Mounting Foot (Opened Hole)
Parts List			

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 20-Mar-20
Material / Matière: 14 Ga H.R.P. & O. (1.7mm)	
Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth
Description: 5412ESEL 48" x 24" x 8" Body	Detail Rev.
Part Number / Numéro Pièce: 5412ESEL482408B	Rev. 0

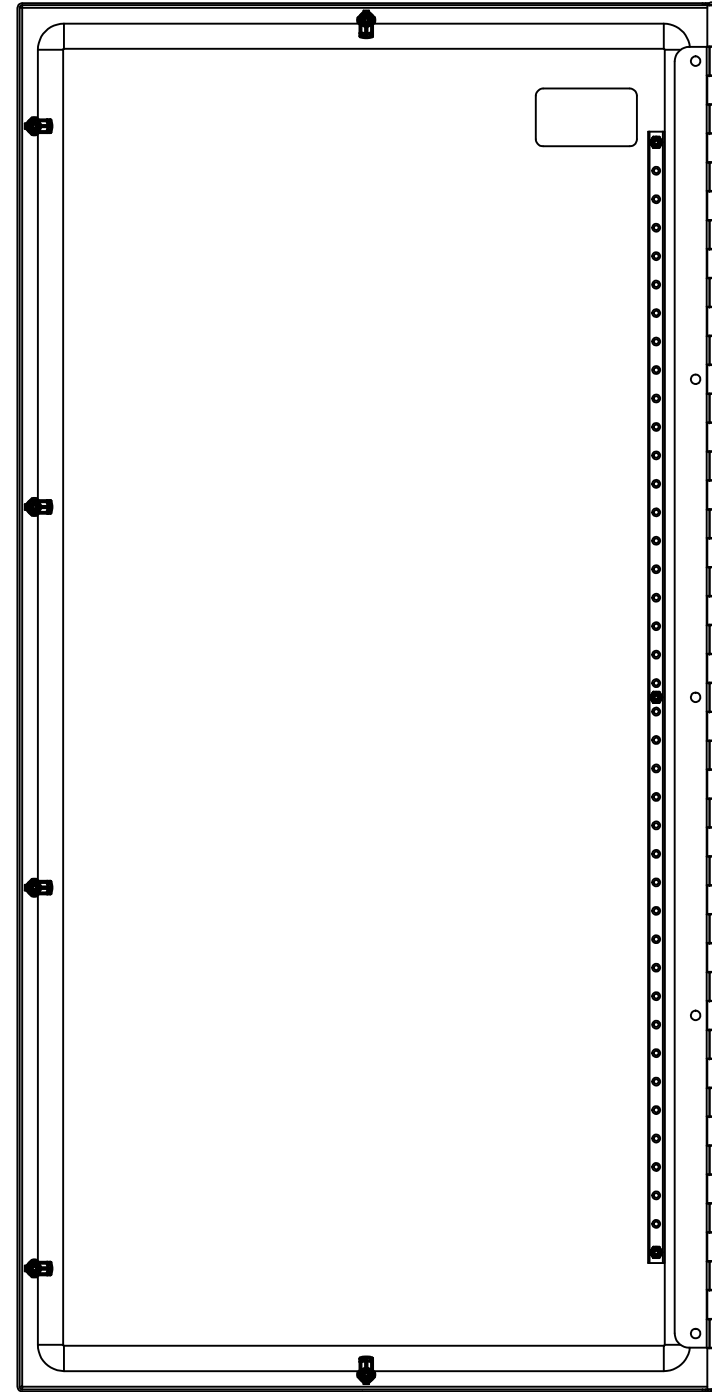
7 / 7

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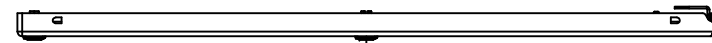
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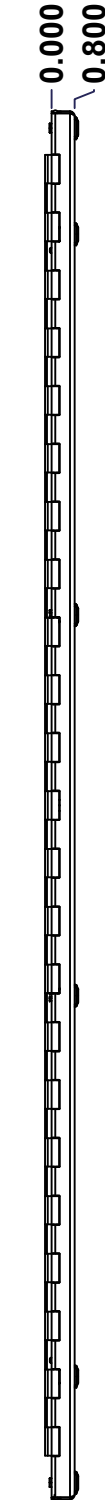
TOP



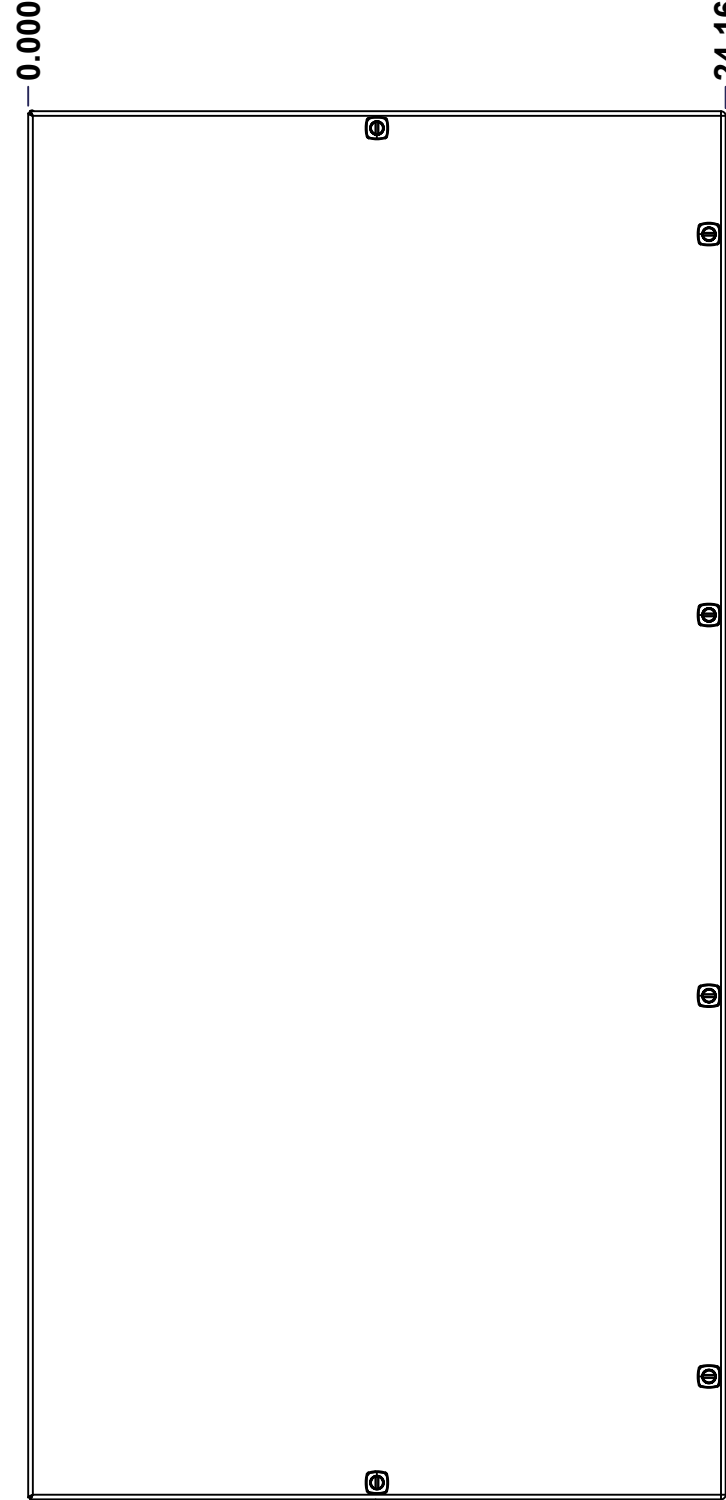
BACK



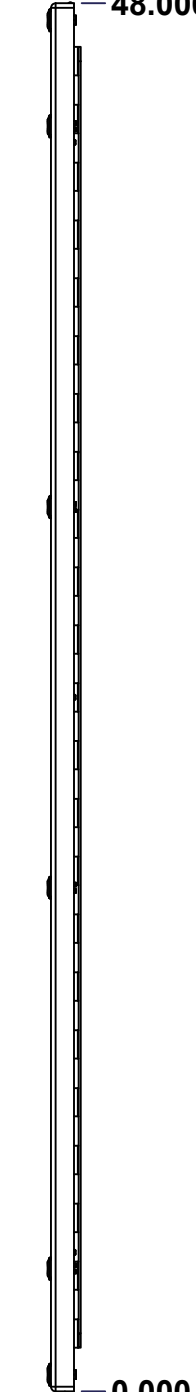
BOTTOM



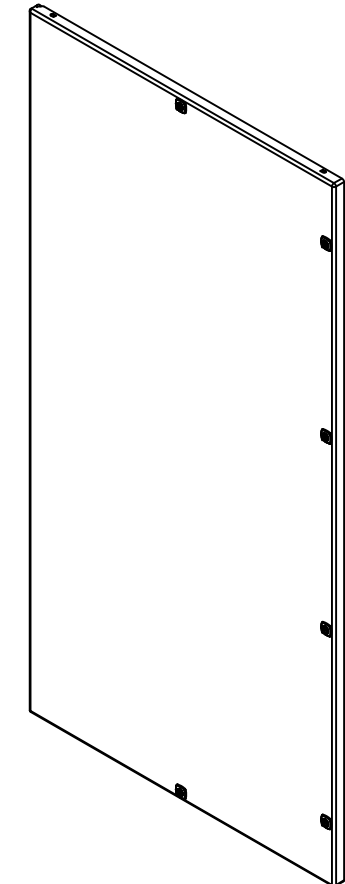
LEFT



FRONT




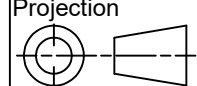
RIGHT



Isometric View

No.	Revisions	Date	By/Par



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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 20-Mar-20
Material Matière	14 Ga H.R.P. & O. (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ESEL 48" x 24" Cover		
Part Number Numéro Pièce	Rev.	1
5412ESEL482408C	0	3

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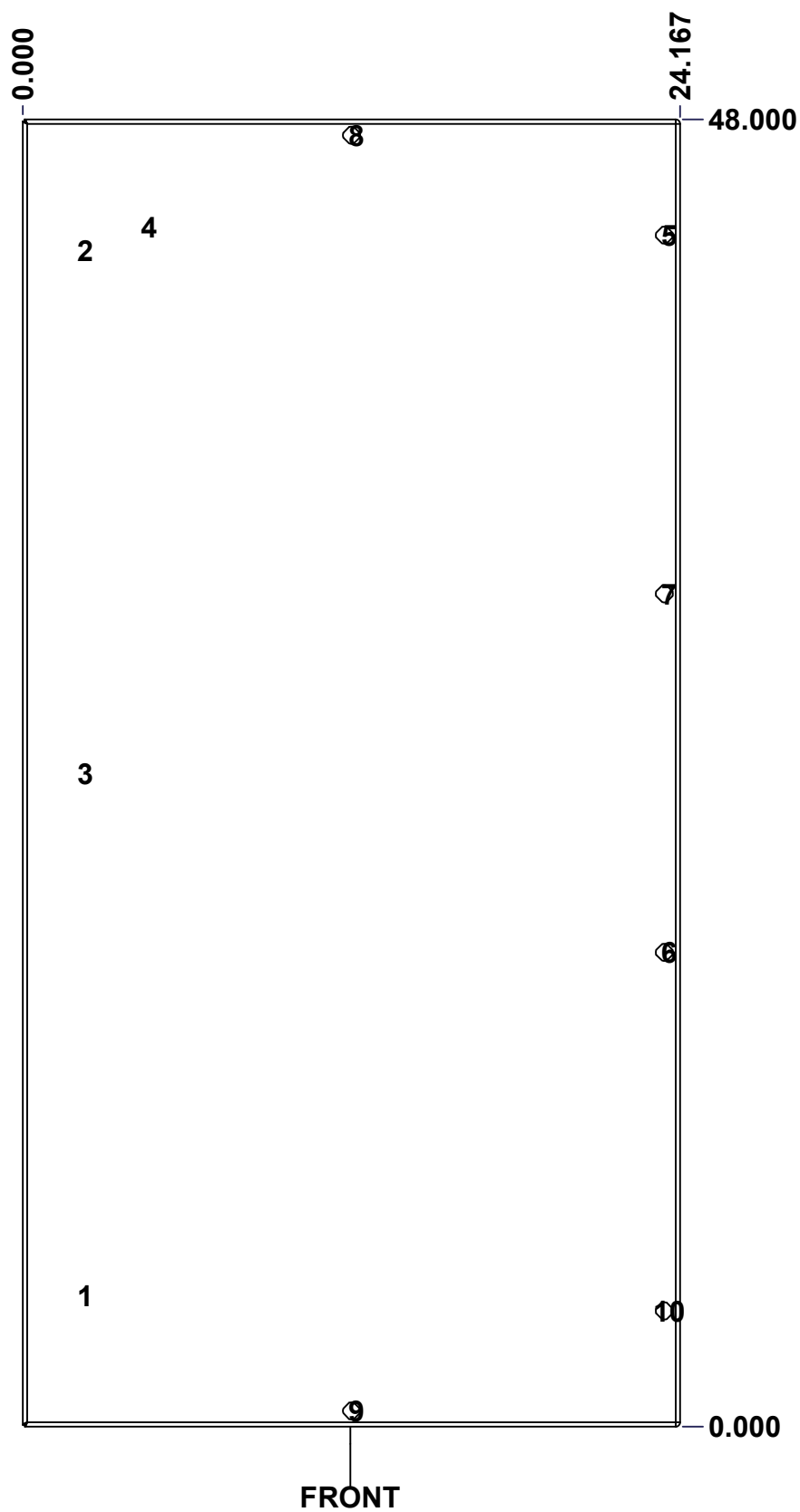
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.122	4.807	STUD M6 x 18mm (Inside)
2	2.122	43.193	STUD M6 x 18mm (Inside)
3	2.122	24.000	STUD M6 x 18mm (Inside)

4	4.458	44.053	LABEL_EXM (Inside)
5	23.587	43.750	LOCK 880 SCQ5-SL @ 180.0°
6	23.587	17.417	LOCK 880 SCQ5-SL @ 180.0°
7	23.587	30.583	LOCK 880 SCQ5-SL @ 180.0°
8	12.084	47.420	LOCK 880 SCQ5-SL @ 270.0°
9	12.084	0.580	LOCK 880 SCQ5-SL @ 90.0°
10	23.587	4.250	LOCK 880 SCQ5-SL @ 180.0°

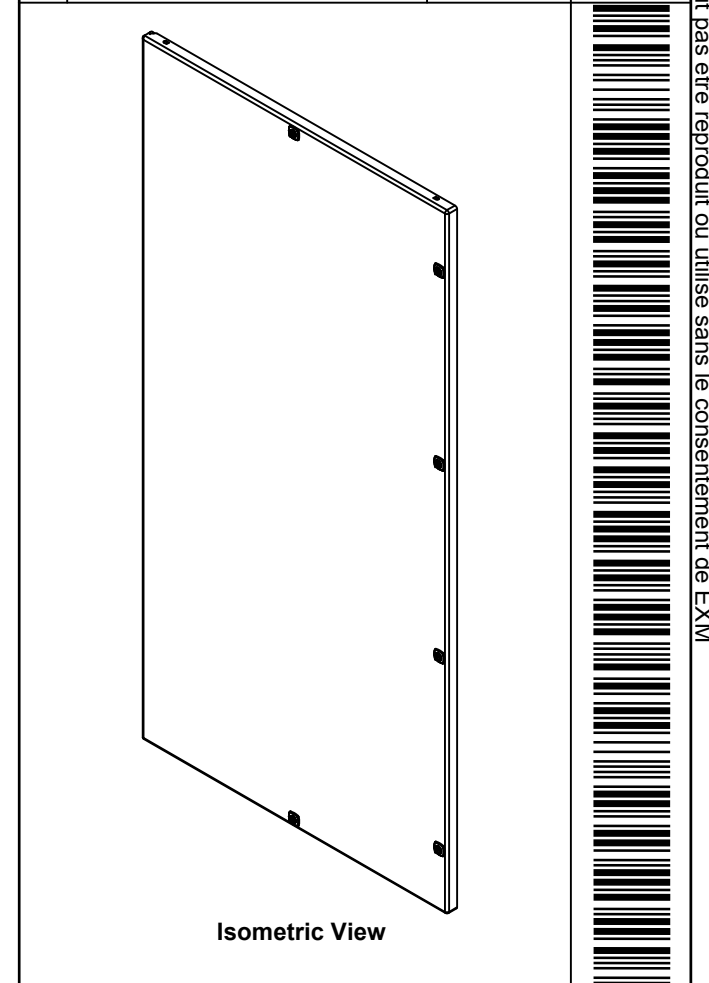


	Description	Status
	5412ESEL 48" x 24" Cover	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESEL482408C	0
		2
		3

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No.	Revisions	Date	By/Par



Qty	Part Name	Rev	Description
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
3	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
6	STK-A-79955	2	5412 ESEL Plastic Clip-in 1/4 Turn Lock
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	MCC_5412ESEL482408H-P-P	0	5412ESEL 48" x 24" Cover Part
1	MCC_5412ESEL482408H-P	0	5412ESEL 48" x 24" Cover Part
1	STK-Q-46020-42	5	5412 ES Vertical Door Stiffener 42"
1	MCC_5412ESEL482408G	0	5412ESEL 48" x 24" Cover Gasket Part
1	MCC_5412ESEL482408C-P	0	5412ESEL 48" x 24" Cover Part
3	STK-Q-07220	1	M6 Nylon Insert Lock Nut

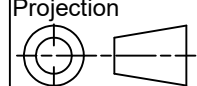
Parts List



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Flatness
Aplatissement
Max 3.0mm

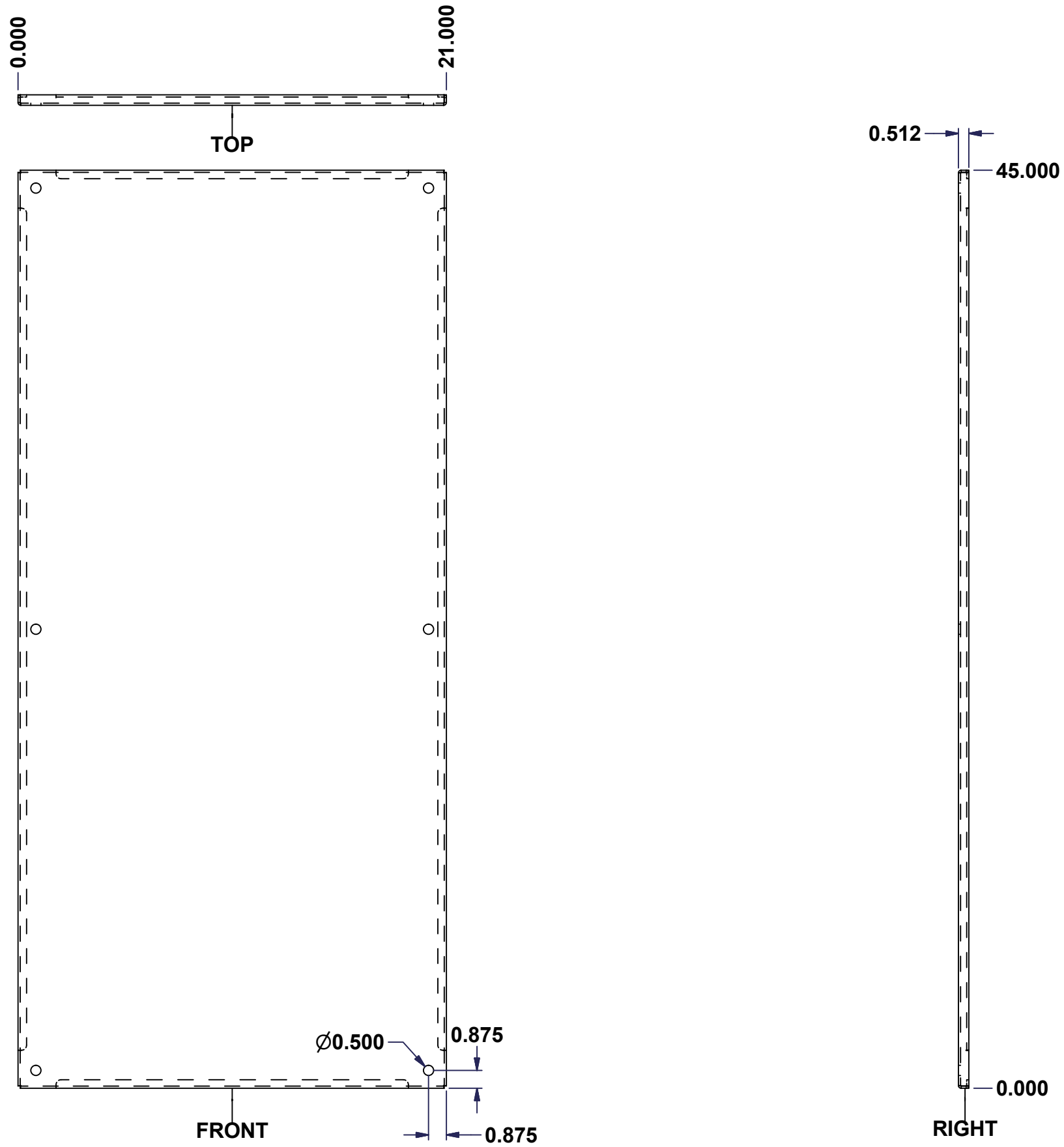
Projection



Customer Client		Date
Drawn By Dessiné Par	BoxCad: BoxCad	Date 20-Mar-20
Material Matière 14 Ga H.R.P. & O. (1.7mm)		
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description 5412ESEL 48" x 24" Cover		Detail Rev.
Part Number Numéro Pièce	5412ESEL482408C	Rev. 3
		0

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No.	Revisions	Date	By/Par

Isometric View

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Customer Client	Date	
Drawn By / Dessiné Par: BoxCad: nickz	Date: 01/03/2017	
Material / Matière: 12 Ga Galvanized (2.5mm)		
Color / Couleur: See Part List	Finish / Fini: See Part List	
Description: 885SP 48" x 24" Inner Panel Part		Detail Rev.
Part Number / Numéro Pièce: 885SP4824G	Rev.:	1

Qty	Part Number	Rev	Description	Material	Color	Finish
1	885SP4824G-P	0	885SP 48" x 24" Inner Panel Part	12 Ga Galvanized (2.5mm)	Unpainted	Galvanized

Parts List