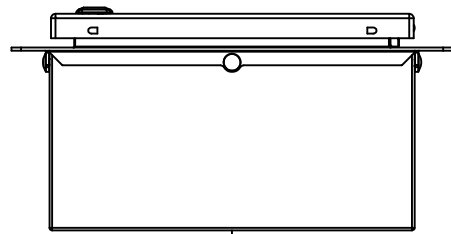
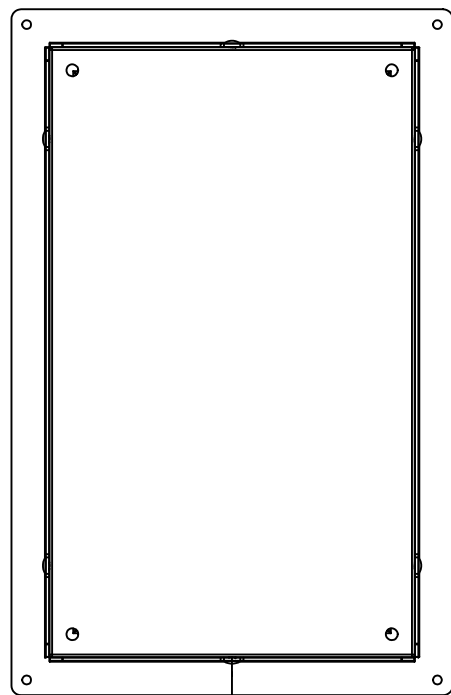


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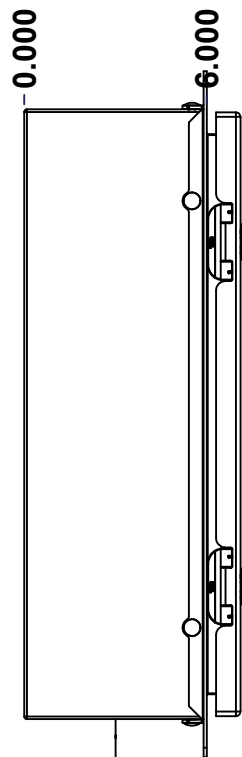
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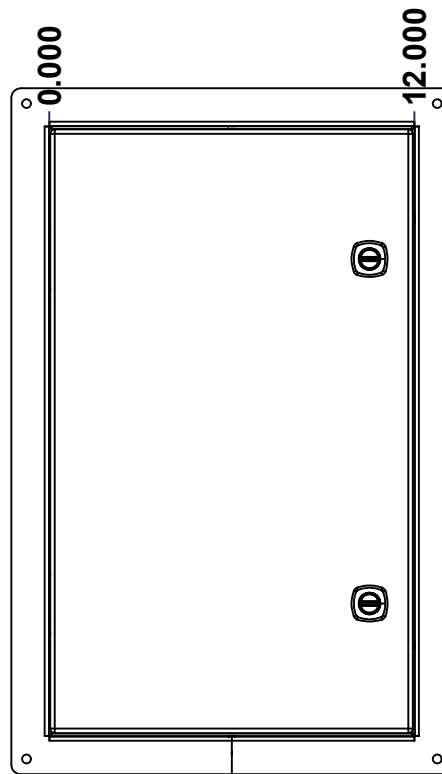
TOP



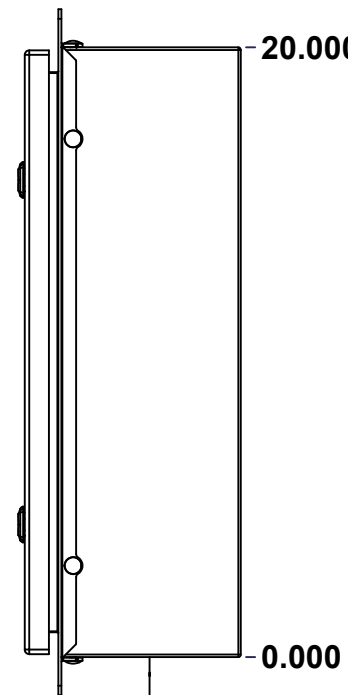
BACK



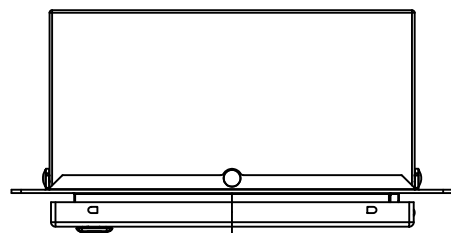
LEFT



FRONT

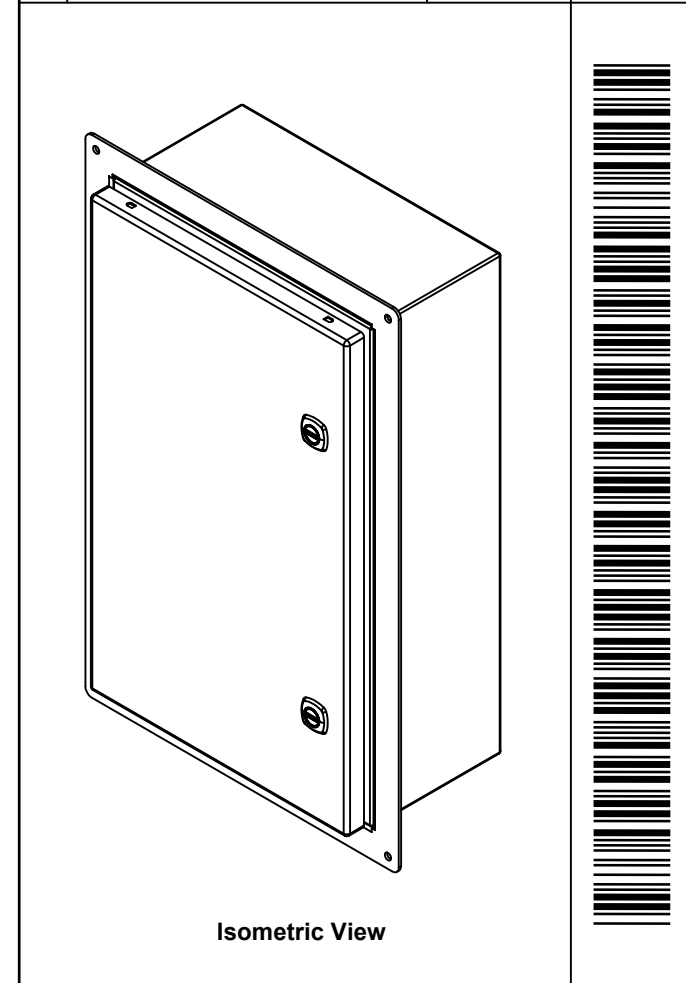



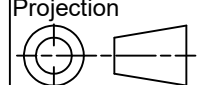
RIGHT



BOTTOM

No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 12-Feb-14	
Material / Matière: 16 Ga H.R.P. & O. (1.4mm)	Color / Couleur: Asa-61 Grey	
	Finish / Fini: Smooth	
Description: 5412ESFM 20" x 12" x 6" Assembly		Detail Rev.
Part Number / Numéro Pièce: 5412ESFM201206	Rev. 0	1 / 2

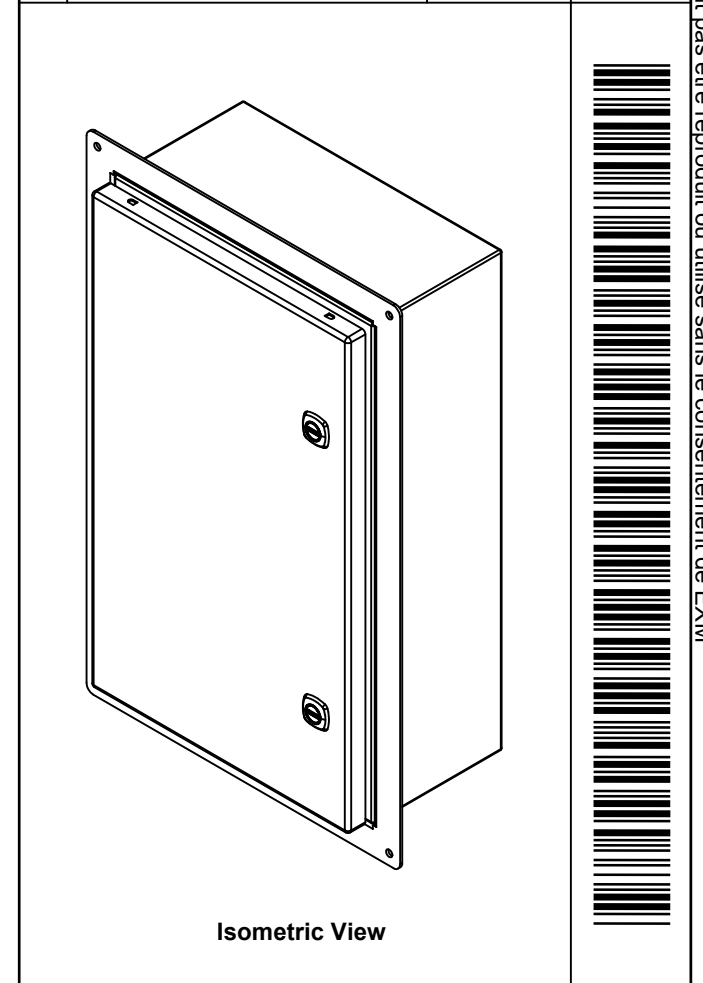
SEE BILL OF MATERIAL ON LAST PAGE


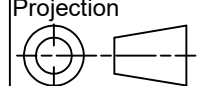
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NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



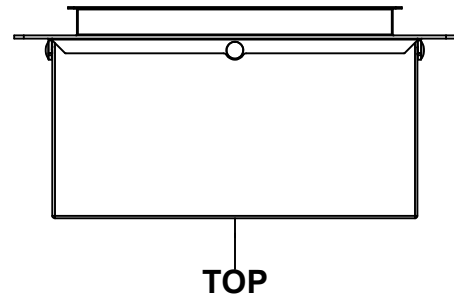
 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 12-Feb-14
Material Matière	16 Ga H.R.P. & O. (1.4mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ESFM 20" x 12" x 6" Assembly		
Part Number Numéro Pièce	5412ESFM201206	Rev. 0

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

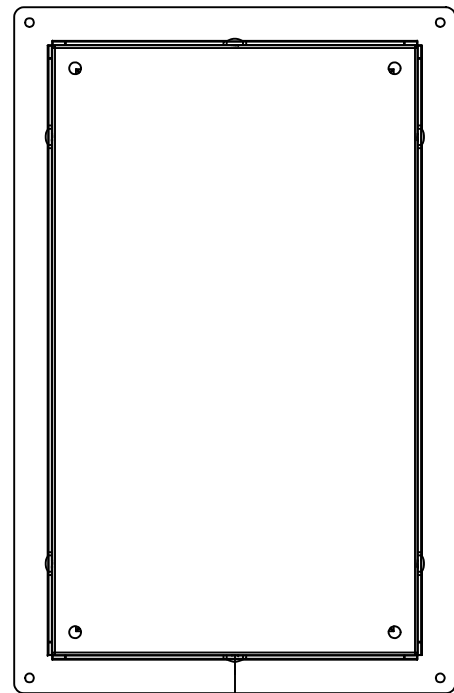
Qty	Part Number	Rev	Description
1	STK-K-01800	5	5412 ES Accessory Kit
1	881 SP2012G	0	881 SP - Inner Panel
1	5412ESFM201206C	0	5412ESFM 20" x 12" Cover
4	STK-Q-07310	2	Flange Lock Nut M8
4	STK-Q-07610	8	M8 Plastic Spacer 22.2mm
1	5412ESFM201206B	0	5412ESFM 20" x 12" x 6" Body
2	STK-Q-04050-07	7	M6 x 7mm Hexagon Socket Head Machine Screw with Nyseal
Parts List			

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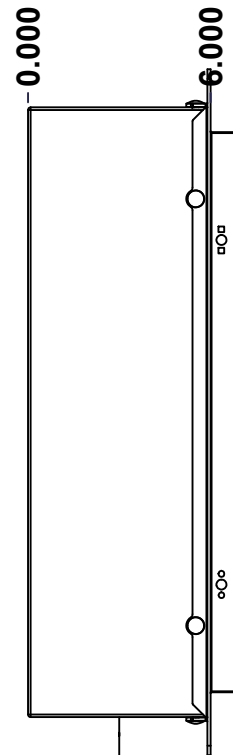
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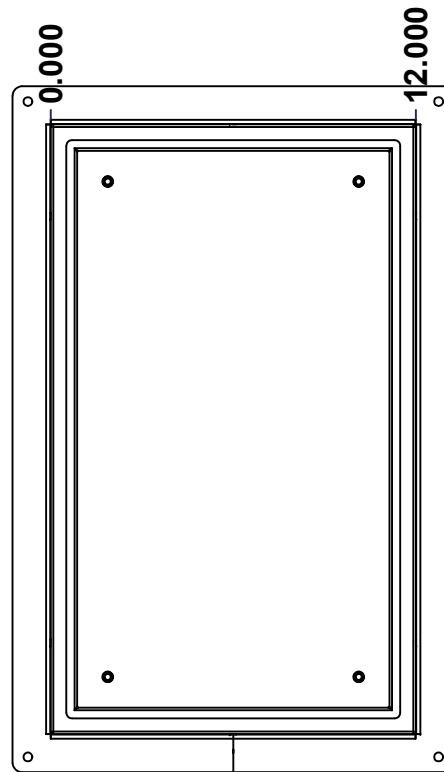
TOP



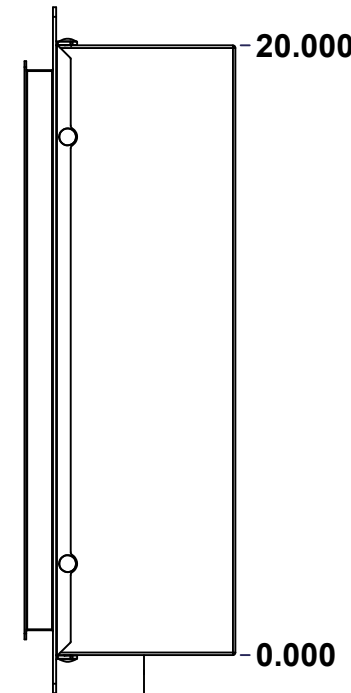
BACK



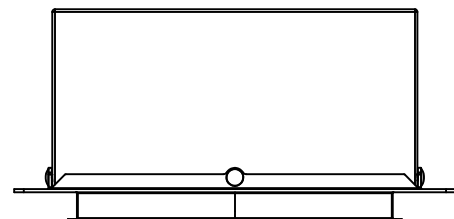
LEFT



FRONT

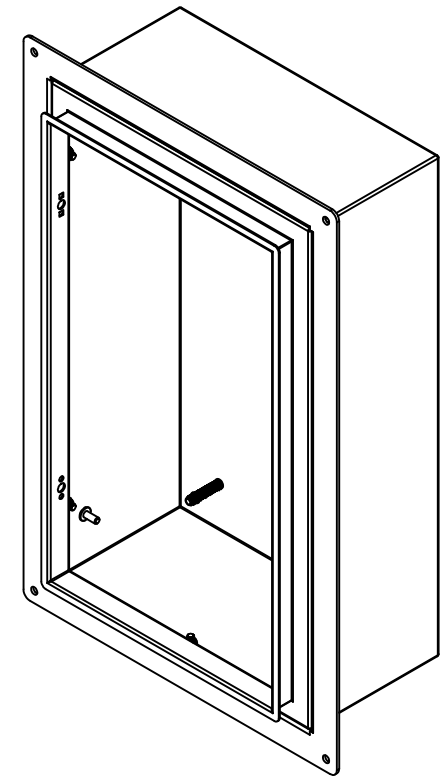


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View

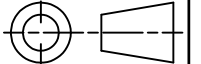


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Flatness  
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par	Date

Material Matière	16 Ga H.R.P. & O. (1.4mm)
---------------------	---------------------------

Color Couleur	Asa-61 Grey	Finish Fini	Smooth
------------------	-------------	----------------	--------

Description	Detail Rev.
5412ESFM 20" x 12" x 6" Body	

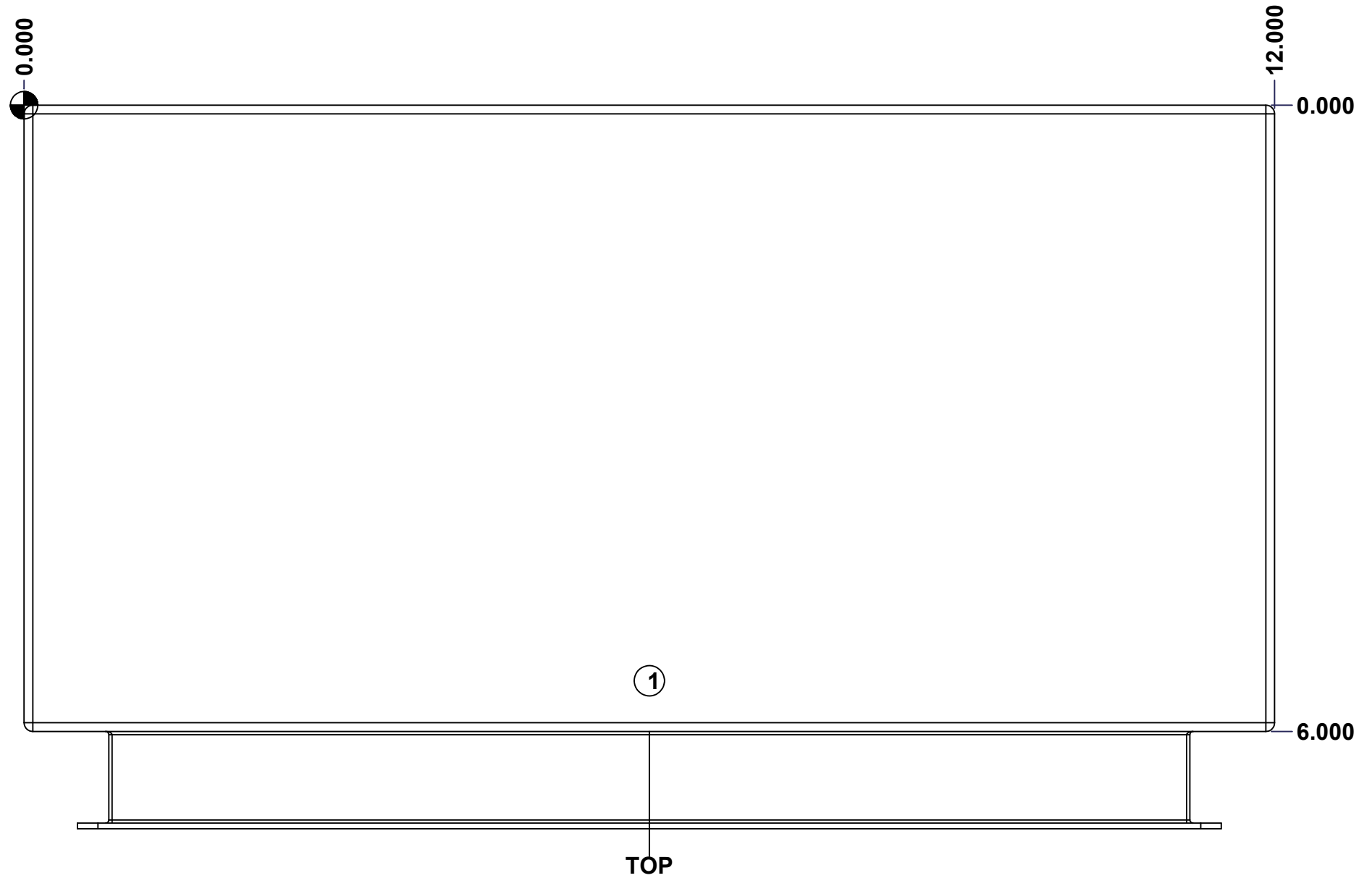
Part Number Numéro Pièce	Rev.	1
5412ESFM201206B	0	7

SEE BILL OF MATERIAL ON LAST PAGE

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<b>STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE</b>			
<b>HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)</b>			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	6.000	5.514	RND Ø0.290

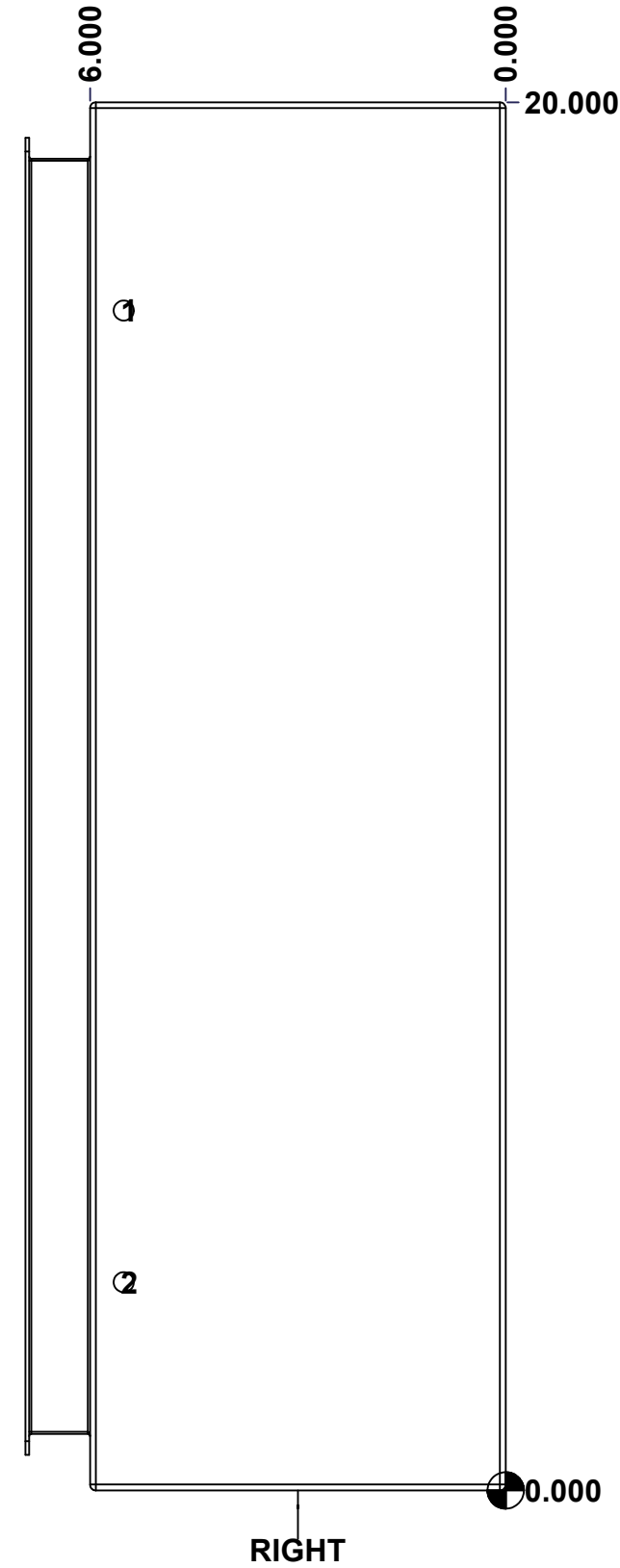


	Description	Status
	5412ESFM 20" x 12" x 6" Body	
	Part Number Numéro Pièce	Rev.
	<b>5412ESFM201206B</b>	<b>0</b>
		2 / 7

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	5.514	17.000	RND Ø0.290
2	5.514	3.000	RND Ø0.290

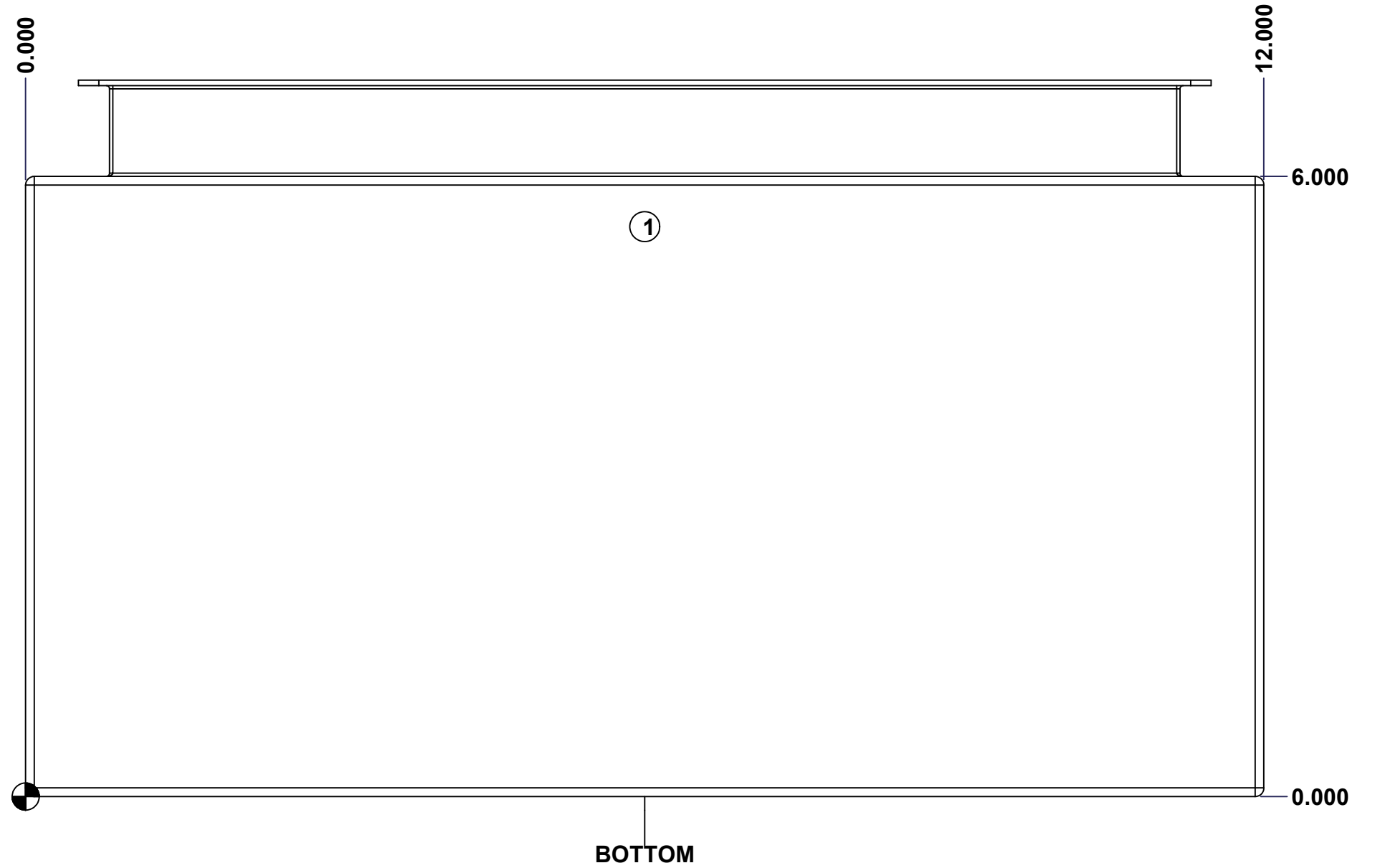


	Description		Status
	5412ESFM 20" x 12" x 6" Body		
	Part Number Numéro Pièce		Rev.
	<b>5412ESFM201206B</b>		<b>0</b>
			3
			7

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<b>STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE</b>			
<b>HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)</b>			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	6.000	5.514	RND Ø0.290

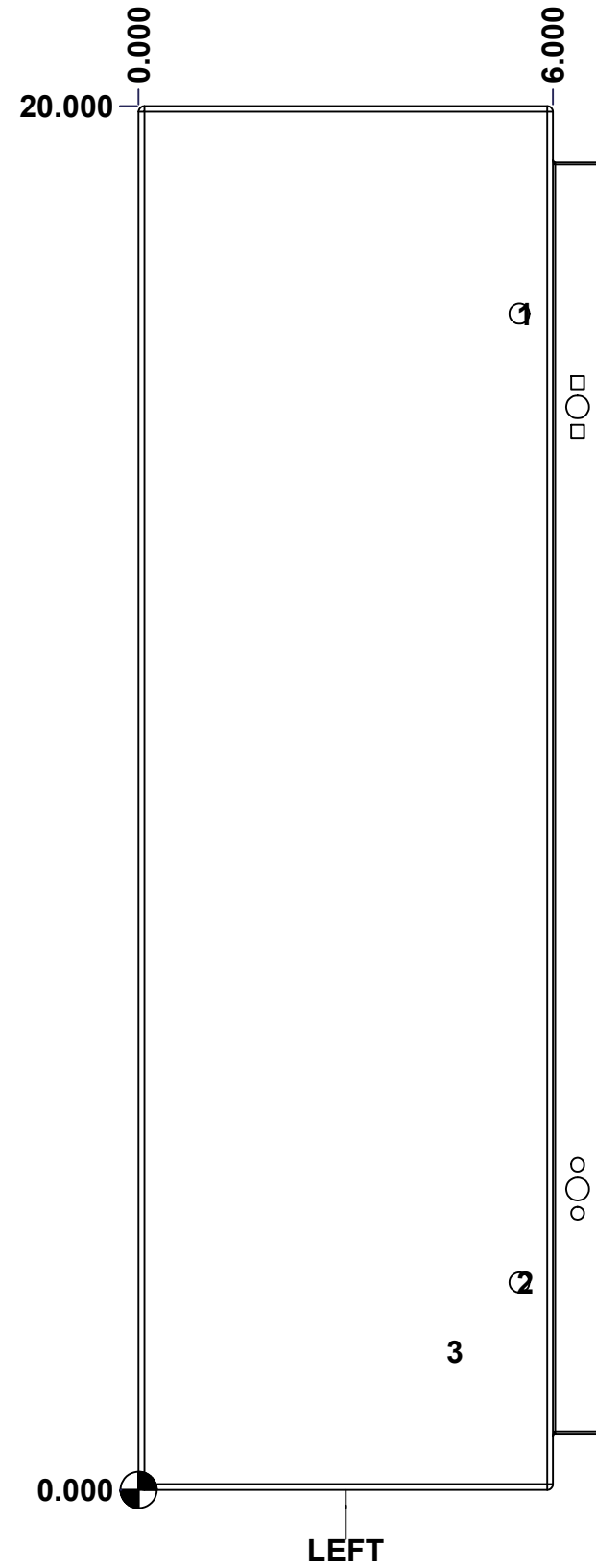


	Description	Status	
	5412ESFM 20" x 12" x 6" Body		
	Part Number Numéro Pièce	Rev.	
	<b>5412ESFM201206B</b>	<b>0</b>	4 / 7

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	5.514	17.000	RND Ø0.290
2	5.514	3.000	RND Ø0.290
3	4.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5412ESFM 20" x 12" x 6" Body		
	Part Number Numéro Pièce	Rev.	5
	<b>5412ESFM201206B</b>	<b>0</b>	7

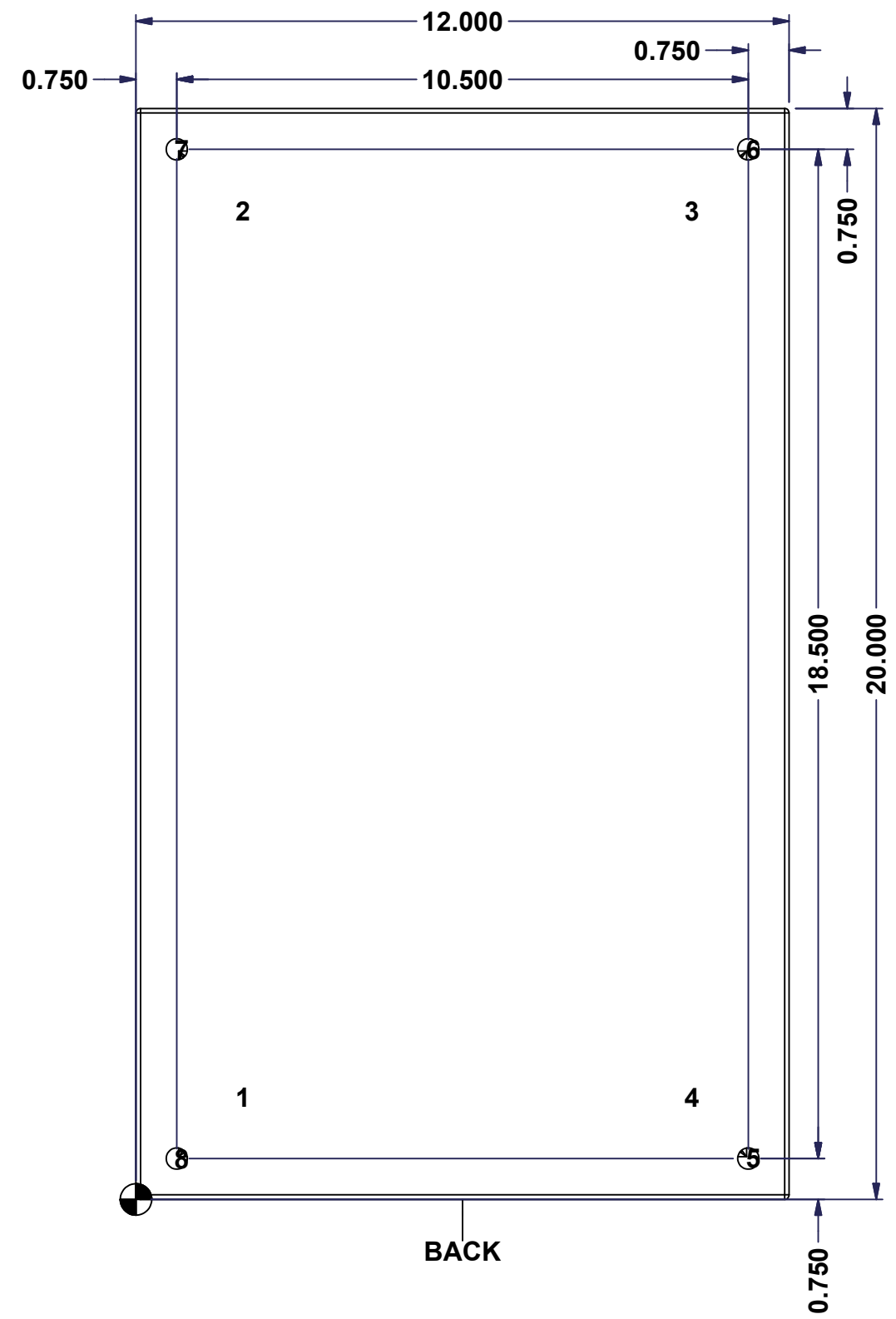
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	18.125	IP STUD M8 x 35mm (Inside)
3	10.125	18.125	IP STUD M8 x 35mm (Inside)
4	10.125	1.875	IP STUD M8 x 35mm (Inside)
-----			
5	11.250	0.750	RND Ø0.390
6	11.250	19.250	RND Ø0.390
7	0.750	19.250	RND Ø0.390
8	0.750	0.750	RND Ø0.390



	Description	Status
	5412ESFM 20" x 12" x 6" Body	
	Part Number Numéro Pièce	Rev.
	<b>5412ESFM201206B</b>	<b>0</b>
		6 7



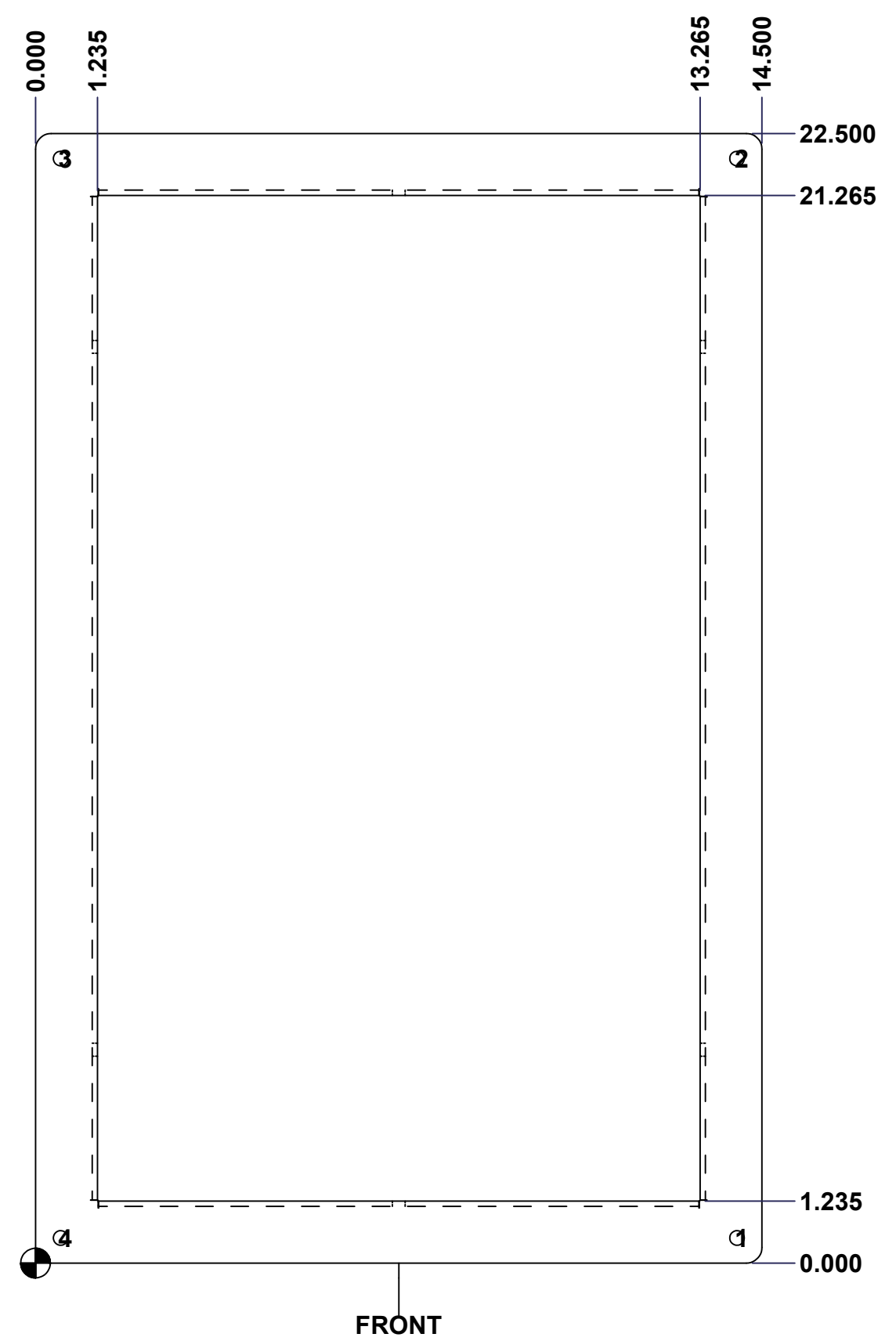
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	14.000	0.500	RND Ø0.290
2	14.000	22.000	RND Ø0.290
3	0.500	22.000	RND Ø0.290
4	0.500	0.500	RND Ø0.290

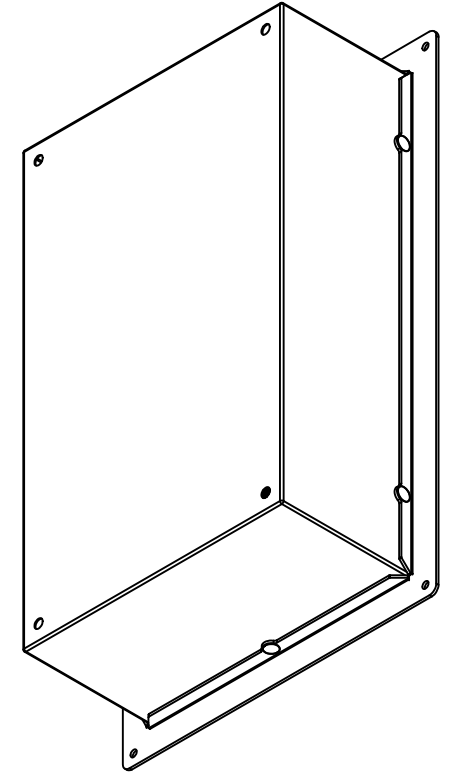


	Description	Status	
	5412ESFM 20" x 12" x 6" Flange		
	Part Number Numéro Pièce	Rev.	1/1
	<b>5412ESFM201206B</b>	<b>0</b>	

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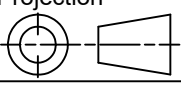
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No.	Revisions	Date	By/Par



Isometric View

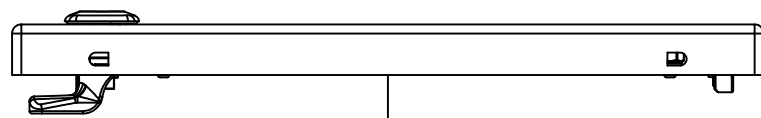


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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 12-Feb-14
Material Matière 16 Ga H.R.P. & O. (1.4mm)		
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description		Detail Rev.
5412ESFM 20" x 12" x 6" Body		
Part Number Numéro Pièce	Rev.	7
<b>5412ESFM201206B</b>	<b>0</b>	7

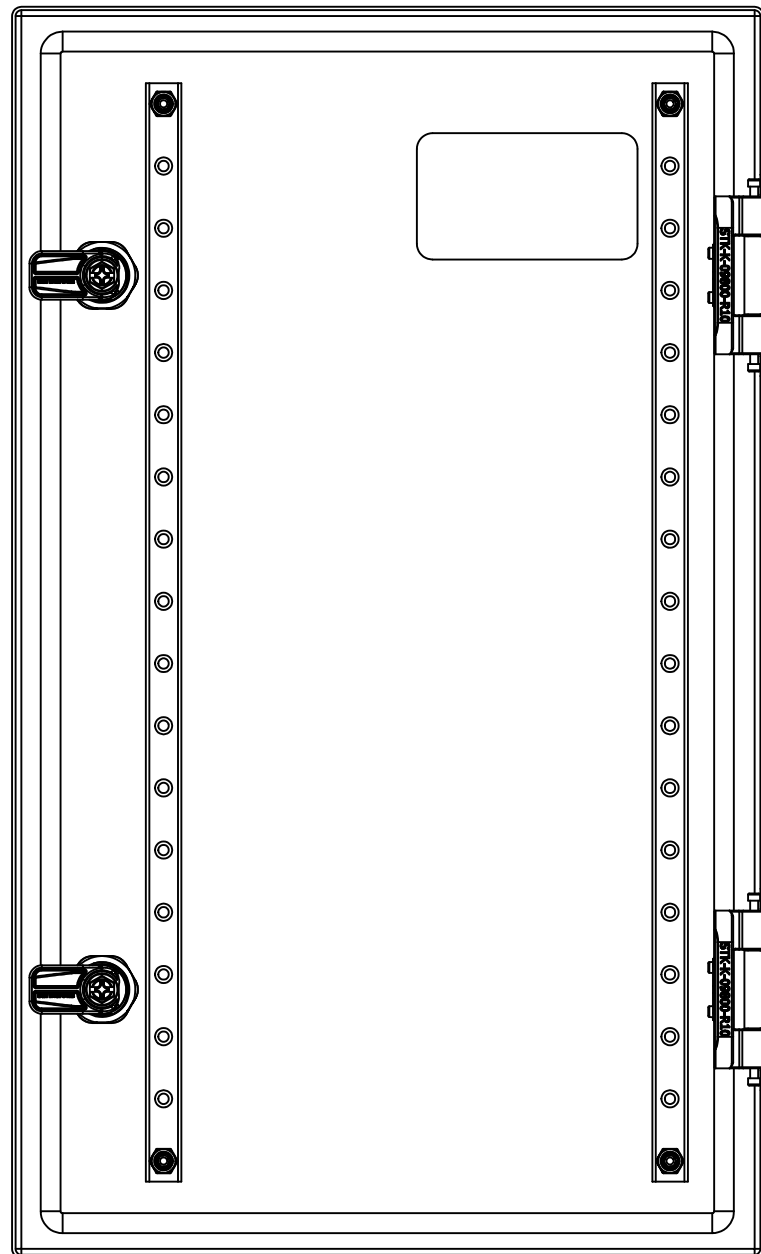
Qty	Part Number	Rev	Description
1	STK-Q-16080	0	Ground Stud M6 x 16mm
1	5412ESFM201206F	0	5412ESFM 20" x 12" x 6" Flange
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	5412ESFM201206B-P	0	5412ESFM 20" x 12" x 6" Body Part
Parts List			

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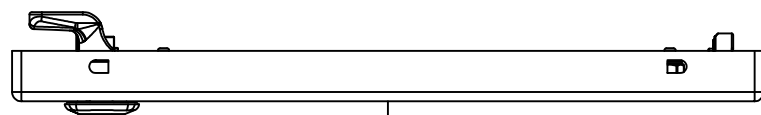
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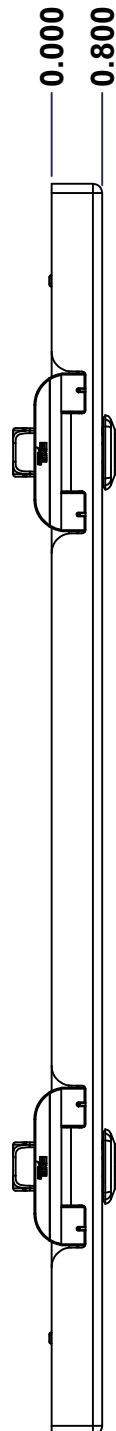
TOP



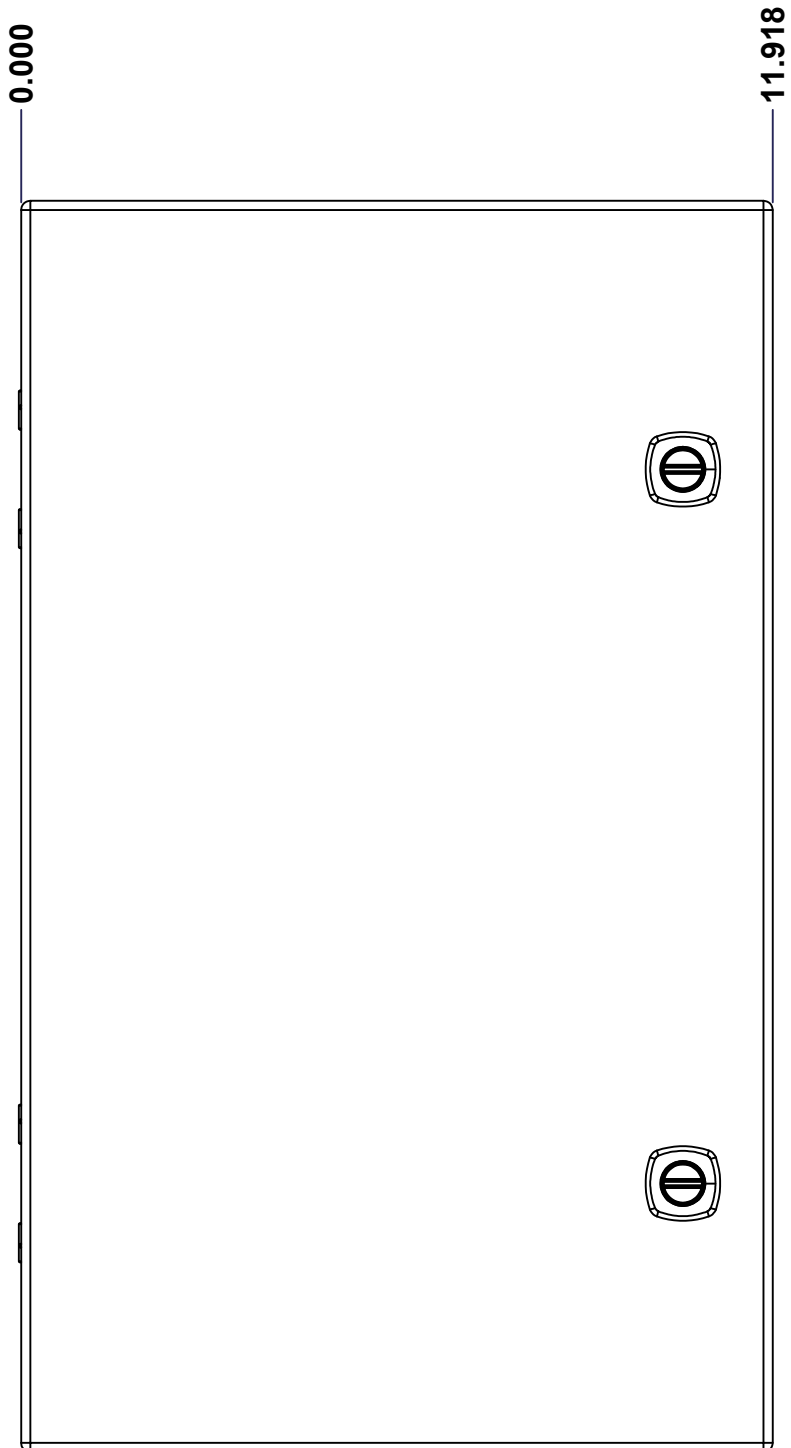
BACK



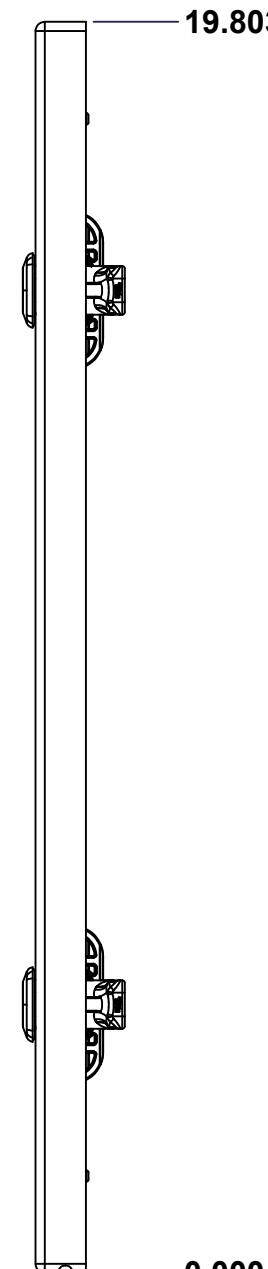
BOTTOM



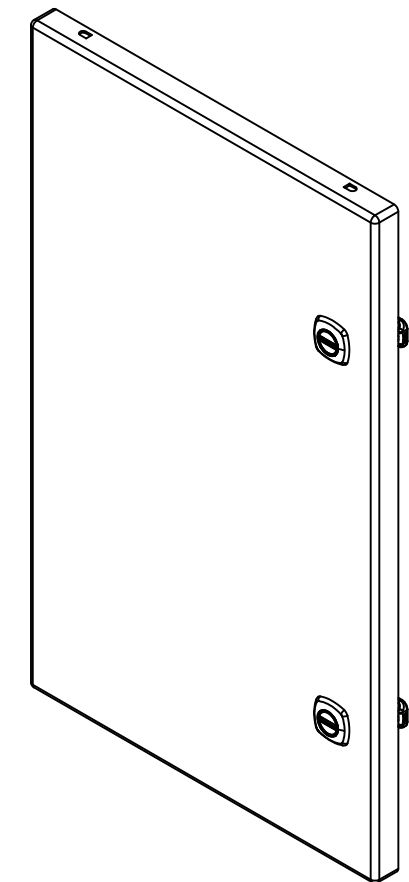
LEFT



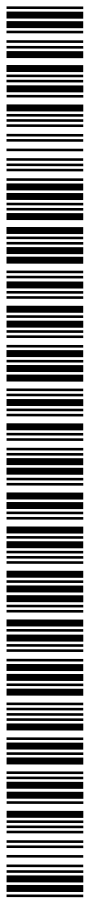
FRONT




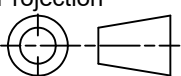
RIGHT



Isometric View



No.	Revisions	Date	By/Par

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Customer Client		Date
Drawn By Dessiné Par	BoxCad: BoxCad	Date 12-Feb-14
Material Matière	16 Ga H.R.P. & O. (1.4mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	5412ESFM 20" x 12" Cover	
Part Number Numéro Pièce	5412ESFM201206C	Detail Rev.
	Rev. 0	1/3

SEE BILL OF MATERIAL ON LAST PAGE

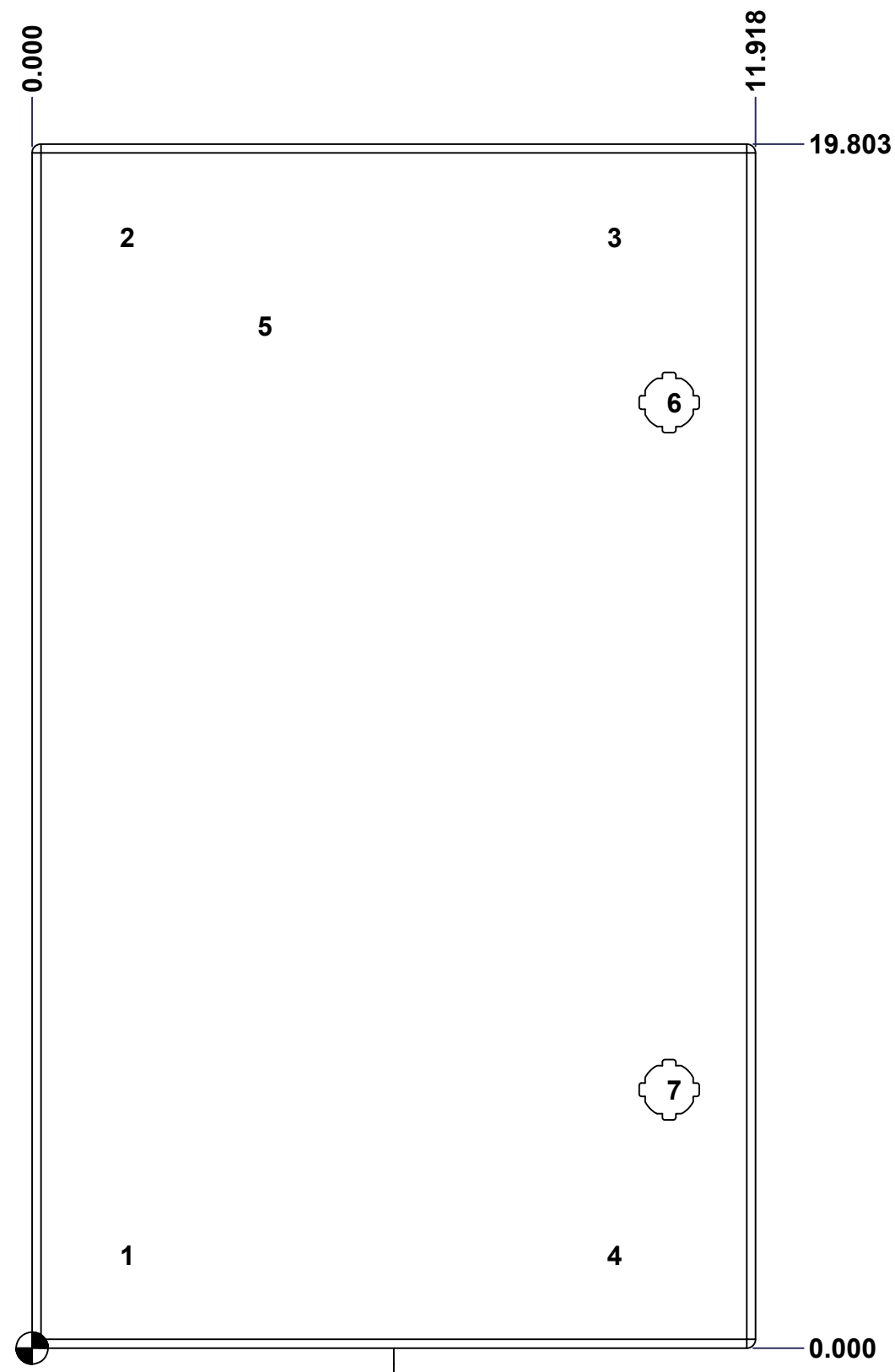
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.535	STUD M6 x 18mm (Inside)
2	1.486	18.268	STUD M6 x 18mm (Inside)
3	9.517	18.268	STUD M6 x 18mm (Inside)
4	9.517	1.535	STUD M6 x 18mm (Inside)
-----			
5	3.750	16.803	LABEL_EXM (Inside)
6	10.494	15.553	LOCK 880 SCQ4-SL @ 0.0°
7	10.494	4.250	LOCK 880 SCQ4-SL @ 0.0°



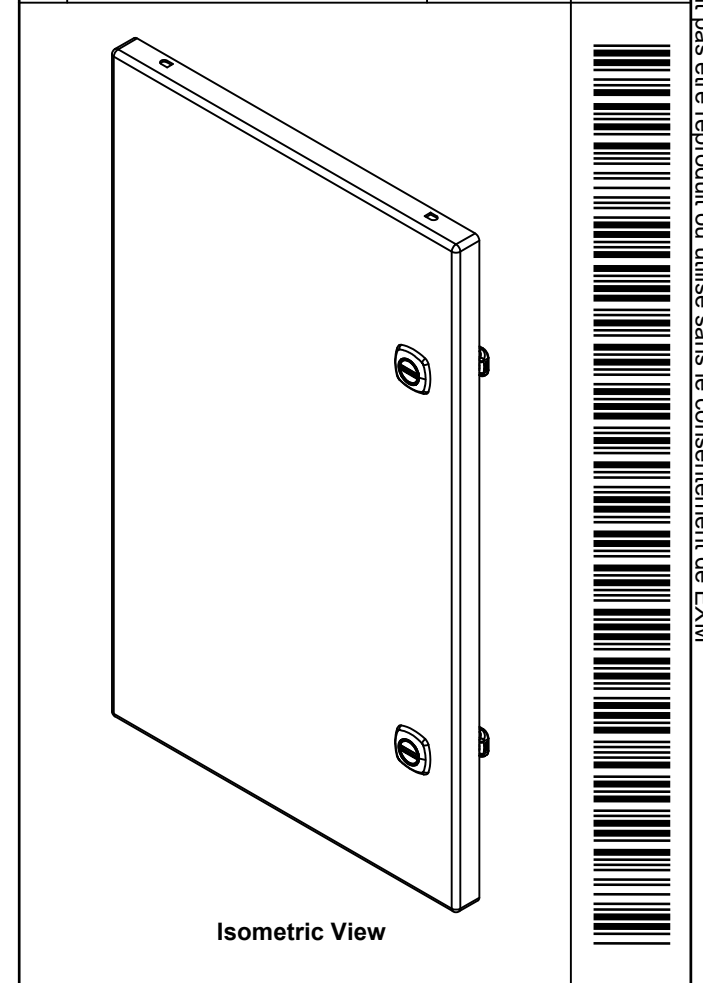
FRONT

	Description	Status
	5412ESFM 20" x 12" Cover	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>5412ESFM201206C</b>	<b>0</b> / 2 / 3

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No.	Revisions	Date	By/Par




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Flatness Aplatissement  
 Max 3.0mm  
 Projection 

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 12-Feb-14
Material / Matière: 16 Ga H.R.P. & O. (1.4mm)	

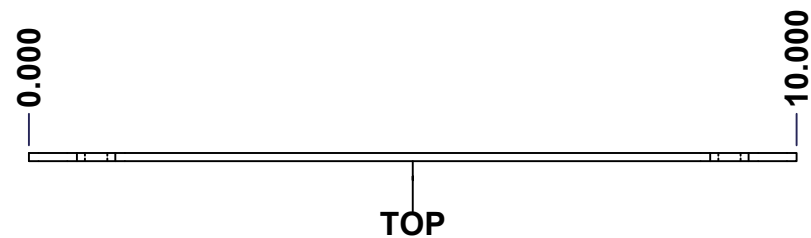
Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth
Description: 5412ESFM 20" x 12" Cover	
Detail Rev.	

Part Number / Numéro Pièce: <b>5412ESFM201206C</b>	Rev. 0	3
--	--------	---

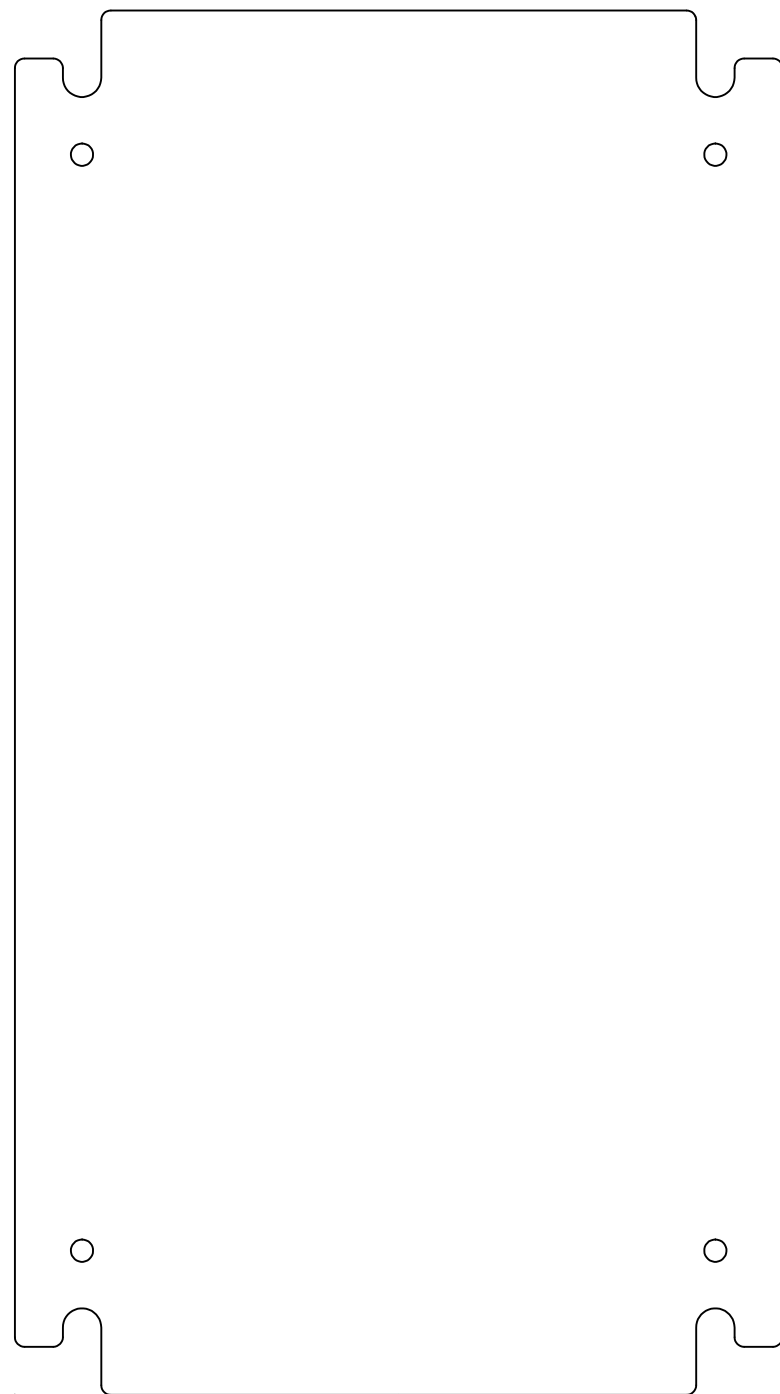
Qty	Part Name	Rev	Description
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
2	STK-Q-46020-20	5	5412 ES Vertical Door Stiffener 20"
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ESFM201206G	0	5412ESFM 20" x 12" Cover Gasket Part
1	5412ESFM201206C-P	0	5412ESFM 20" x 12" Cover Part
2	STK-K-09800	10	5412 ES Hinge with 2 Captive Hinge Pins
2	880 SCQ4-SL	6	5412 ES 1/4 Turn Lock
4	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Qty	Part Name	Rev	Description
Parts List			

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TOP



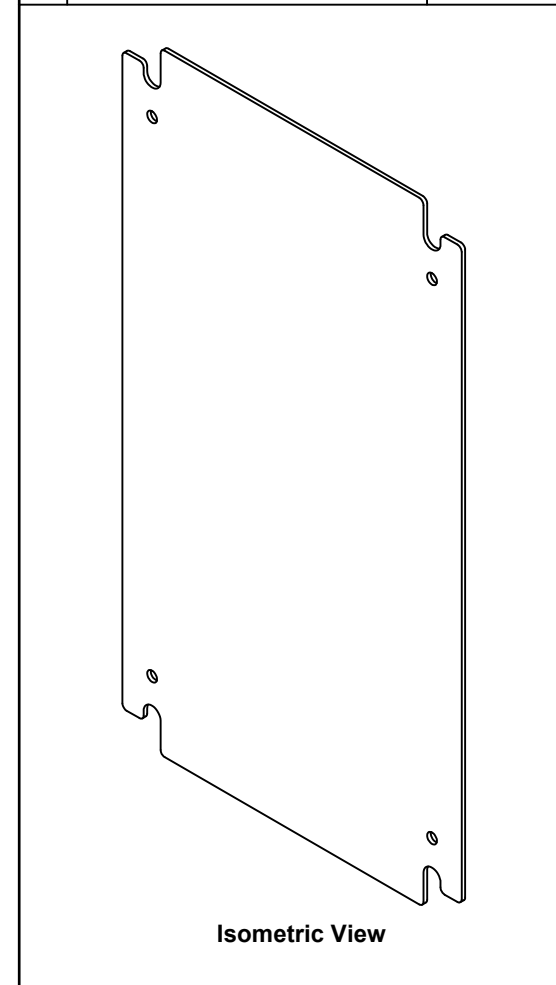
FRONT

18.000

0.000


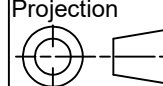
RIGHT

No.	Revisions	Date	By/Par



Isometric View



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Customer Client	Date	
Drawn By Dessiné Par	BoxCad	Date 1/23/2007
Material Matière	See Part List	
Color Couleur	See Part List	Finish Fini See Part List
Description		Detail Rev.
881 SP - Inner Panel		
Part Number Numéro Pièce	881 SP2012G	Rev. 1 0

Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP2012G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

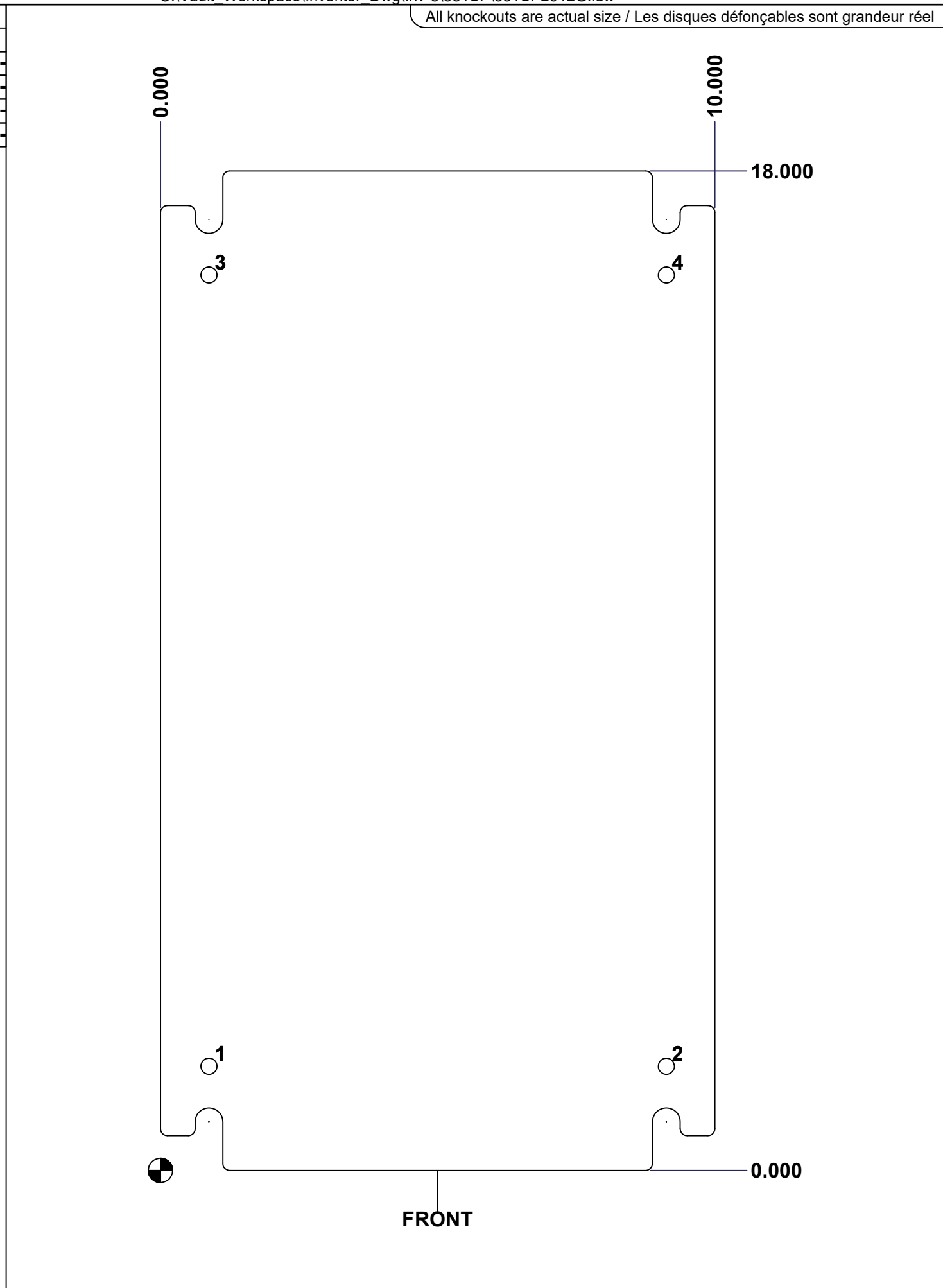
Parts List

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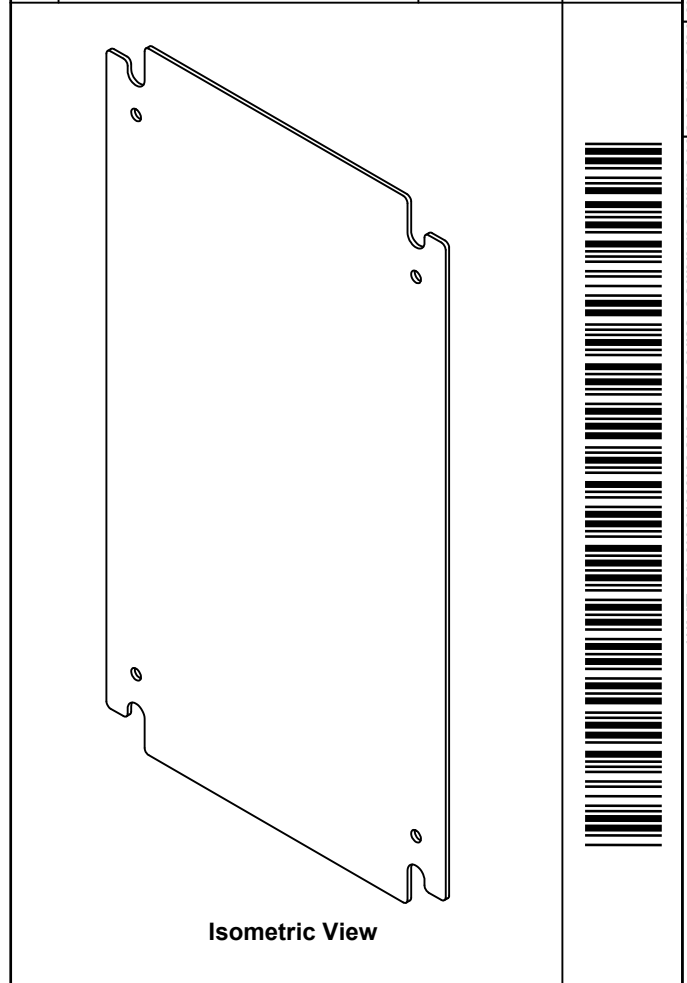
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Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.875	1.875	GROUND HOLE (RND Ø0.290)
2	9.125	1.875	GROUND HOLE (RND Ø0.290)
3	0.875	16.125	GROUND HOLE (RND Ø0.290)
4	9.125	16.125	GROUND HOLE (RND Ø0.290)

All knockouts are actual size / Les disques défonçables sont grandeur réel



No.	Revisions	Date	By/Par



	Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement Max 3.0mm
	Projection 	Date Date 1/23/2007
Customer Client		
Drawn By / Dessiné Par	BoxCad	
Material / Matière	See Part List	
Color / Couleur	See Part List	Finish / Fini: See Part List
Description	881 SP - Inner Panel	
Part Number / Numéro Pièce	881 SP2012G	Detail Rev. Rev. 2 0