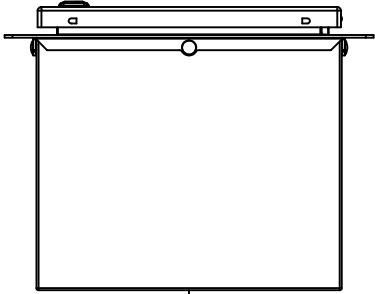


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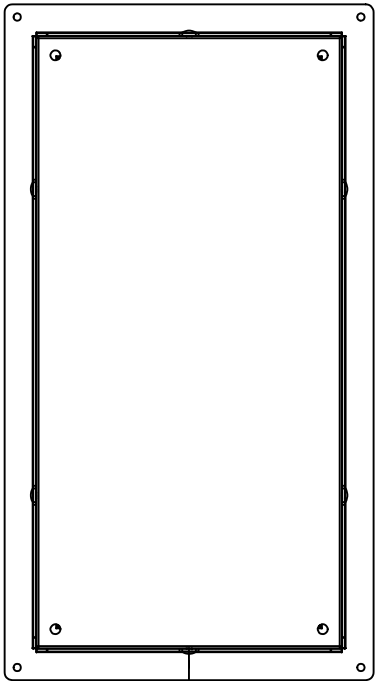
Tolerance ±1/32" unless otherwise specified

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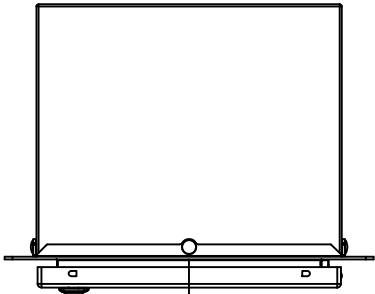
Tolérance ±1/32" sauf spécification contraire



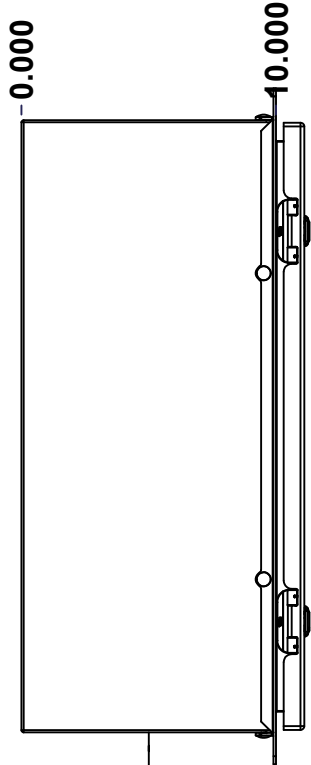
TOP



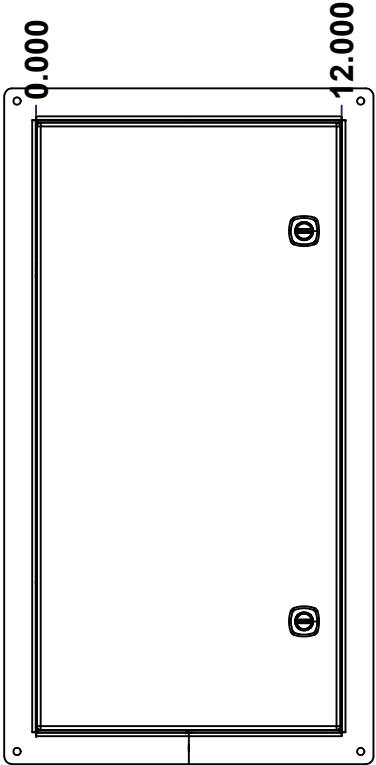
BACK



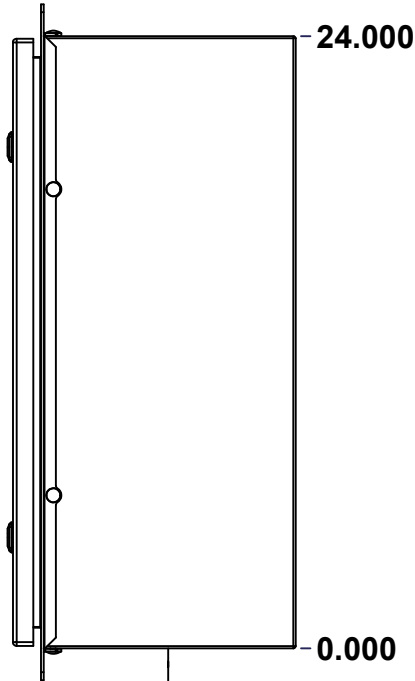
BOTTOM



LEFT

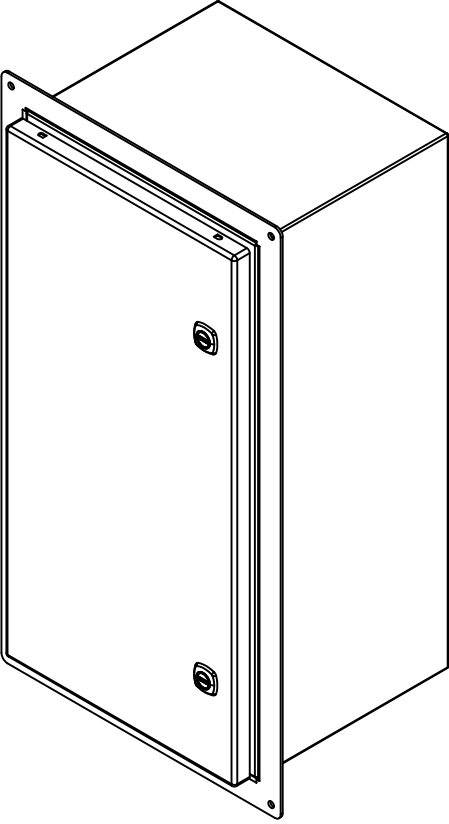


FRONT

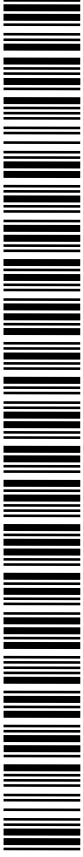


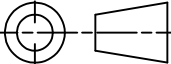
RIGHT

| No. | Revisions | Date | By/Par |
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Isometric View

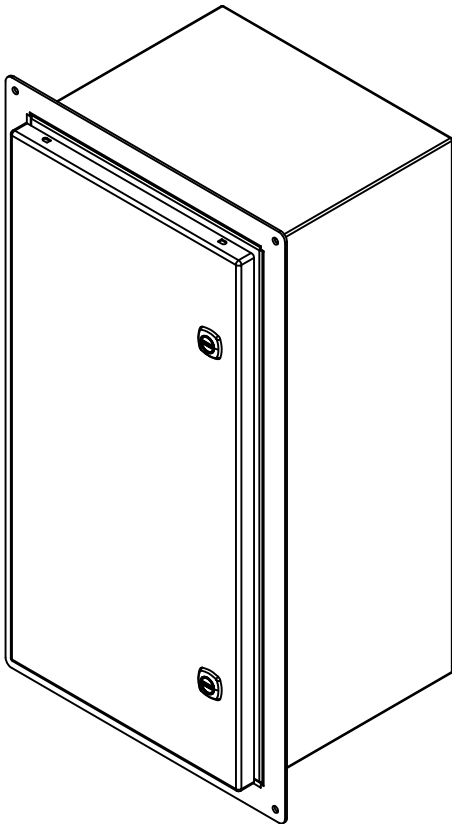
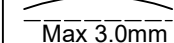
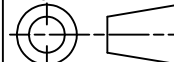


|                                                                                                                                                                                                     |                                                                                                     |        |
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|  <div>Tél: (450) 979-4373<br/>Fax: (450) 979-4626<br/><a href="http://www.exmweb.com">www.exmweb.com</a></div> | Flatness<br>Aplatissement<br>Max 3.0mm                                                              |        |
|                                                                                                                                                                                                     | Projection<br> |        |
| Customer<br>Client                                                                                                                                                                                  | Date                                                                                                |        |
| Drawn By<br>Dessiné Par BoxCad: BoxCad                                                                                                                                                              | Date 17-Feb-14                                                                                      |        |
| Material<br>Matière 16 Ga H.R.P. & O. (1.4mm)                                                                                                                                                       |                                                                                                     |        |
| Color<br>Couleur Asa-61 Grey                                                                                                                                                                        | Finish<br>Fin Smooth                                                                                |        |
| Description<br>5412ESFM 24" x 12" x 10" Assembly                                                                                                                                                    | Detail Rev.                                                                                         |        |
| Part Number<br>Numéro Pièce 5412ESFM241210                                                                                                                                                          | Rev.<br>0                                                                                           | 1<br>2 |

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| Tolerance ±1/32" unless otherwise specified |                                            |  |  | C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESFM241210\5412ESFM241210.idw      |  |  |  | Tolérance ±1/32" sauf spécification contraire                                                                                   |           |      |        |
| NOTE                                        |                                            |  |  |                                                                                      |  |  |  | No.                                                                                                                             | Revisions | Date | By/Par |
| ITEM                                        | DESCRIPTION                                |  |  |                                                                                      |  |  |  |                                                                                                                                 |           |      |        |
| 1                                           | NEMA 4/12 Enclosure                        |  |  |                                                                                      |  |  |  |                                                                                                                                 |           |      |        |
| 2                                           | C/W Standard ground studs on box and cover |  |  |                                                                                      |  |  |  |                                                                                                                                 |           |      |        |
| 3                                           | C/W Standard door stiffener                |  |  |                                                                                      |  |  |  |                                                                                                                                 |           |      |        |
| 4                                           | C/W Standard inner panel (Included)        |  |  |                                                                                      |  |  |  |                                                                                                                                 |           |      |        |
| 5                                           | C/W Standard inner panel mounting studs    |  |  |                                                                                      |  |  |  |                                                                                                                                 |           |      |        |
|                                             |                                            |  |  |  |  |  |  |                                             |           |      |        |
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|                                             |                                            |  |  |                                                                                      |  |  |  | <br>Flatness<br>Aplatissement<br>Max 3.0mm |           |      |        |
|                                             |                                            |  |  |                                                                                      |  |  |  | <br>Projection                             |           |      |        |
|                                             |                                            |  |  |                                                                                      |  |  |  | Customer<br>Client                                                                                                              |           |      |        |
|                                             |                                            |  |  |                                                                                      |  |  |  | Date                                                                                                                            |           |      |        |
|                                             |                                            |  |  |                                                                                      |  |  |  | Drawn By<br>Dessiné Par                                                                                                         |           |      |        |
|                                             |                                            |  |  |                                                                                      |  |  |  | BoxCad: BoxCad                                                                                                                  |           |      |        |
|                                             |                                            |  |  |                                                                                      |  |  |  | Date 17-Feb-14                                                                                                                  |           |      |        |
|                                             |                                            |  |  |                                                                                      |  |  |  | Material<br>Matière                                                                                                             |           |      |        |
|                                             |                                            |  |  |                                                                                      |  |  |  | 16 Ga H.R.P. & O. (1.4mm)                                                                                                       |           |      |        |
|                                             |                                            |  |  |                                                                                      |  |  |  | Color<br>Couleur                                                                                                                |           |      |        |
|                                             |                                            |  |  |                                                                                      |  |  |  | Asa-61 Grey                                                                                                                     |           |      |        |
|                                             |                                            |  |  |                                                                                      |  |  |  | Finish<br>Fin                                                                                                                   |           |      |        |
|                                             |                                            |  |  |                                                                                      |  |  |  | Smooth                                                                                                                          |           |      |        |
|                                             |                                            |  |  |                                                                                      |  |  |  | Description                                                                                                                     |           |      |        |
|                                             |                                            |  |  |                                                                                      |  |  |  | 5412ESFM 24" x 12" x 10" Assembly                                                                                               |           |      |        |
|                                             |                                            |  |  |                                                                                      |  |  |  | Detail Rev.                                                                                                                     |           |      |        |
|                                             |                                            |  |  |                                                                                      |  |  |  |                                                                                                                                 |           |      |        |
|                                             |                                            |  |  |                                                                                      |  |  |  | Part Number<br>Numéro Pièce                                                                                                     |           |      |        |
|                                             |                                            |  |  |                                                                                      |  |  |  | 5412ESFM241210                                                                                                                  |           |      |        |
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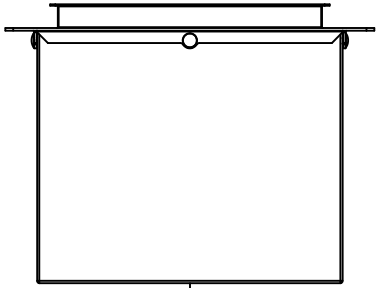
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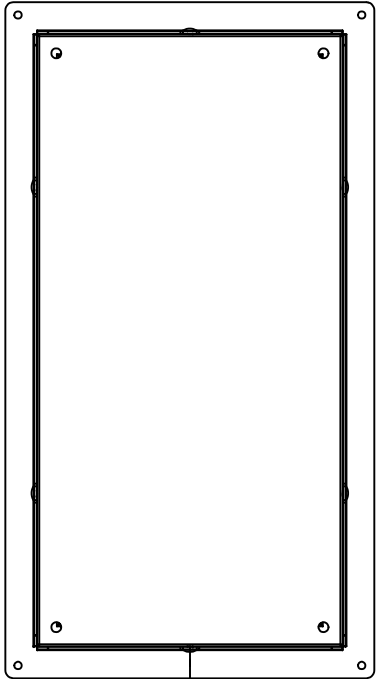
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Tolérance ±1/32" sauf spécification contraire

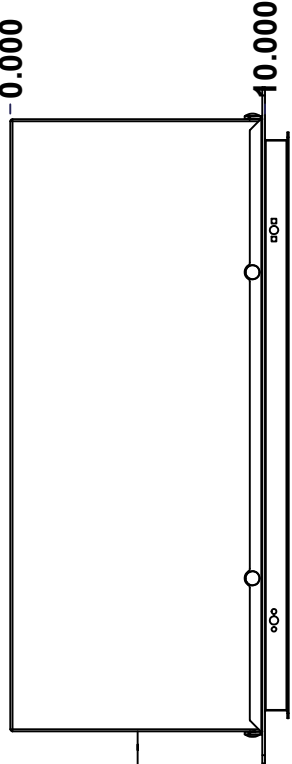
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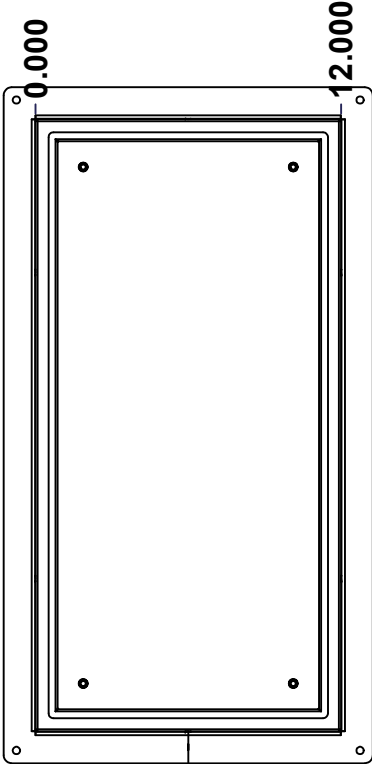
TOP



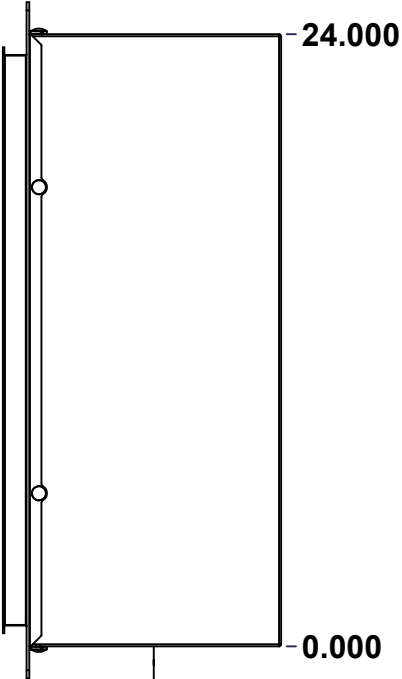
BACK



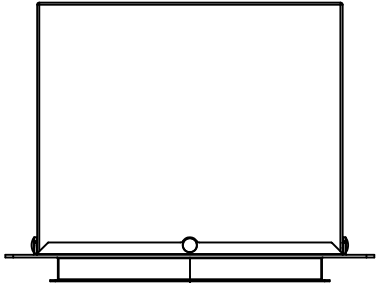
LEFT



FRONT

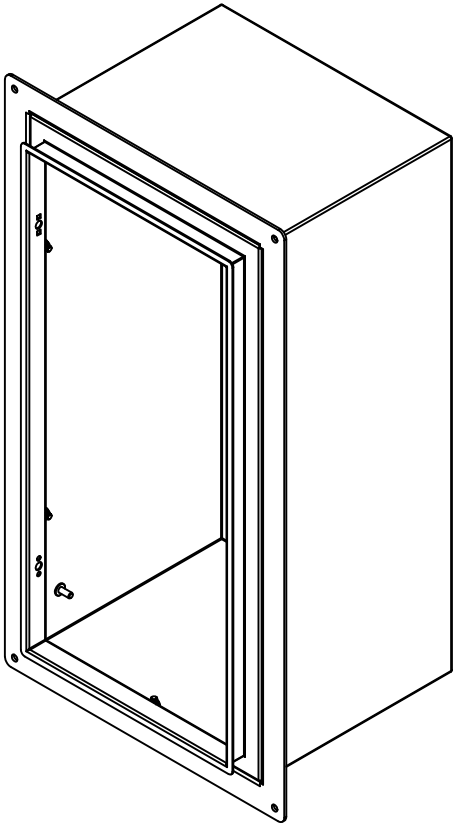


RIGHT

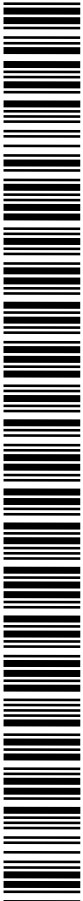


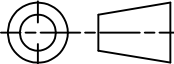
BOTTOM

| No. | Revisions | Date | By/Par |
|-----|-----------|------|--------|
|     |           |      |        |
|     |           |      |        |
|     |           |      |        |
|     |           |      |        |
|     |           |      |        |



Isometric View



|                                                                                                                                                                                                     |                                                                                                     |                           |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------|---------------------------|
|  <div>Tél: (450) 979-4373<br/>Fax: (450) 979-4626<br/><a href="http://www.exmweb.com">www.exmweb.com</a></div> | Flatness<br>Aplatissement<br>Max 3.0mm                                                              |                           |
|                                                                                                                                                                                                     | Projection<br> |                           |
| Customer<br>Client                                                                                                                                                                                  | Date                                                                                                |                           |
| Drawn By<br>Dessiné Par    BoxCad: BoxCad                                                                                                                                                           | Date    17-Feb-14                                                                                   |                           |
| Material<br>Matière                                                                                                                                                                                 | 16 Ga H.R.P. & O. (1.4mm)                                                                           |                           |
| Color<br>Couleur                                                                                                                                                                                    | Asa-61 Grey                                                                                         | Finish<br>Finis    Smooth |
| Description<br>5412ESFM 24" x 12" x 10" Body                                                                                                                                                        | Detail Rev.                                                                                         |                           |
| Part Number<br>Numéro Pièce<br>5412ESFM241210B                                                                                                                                                      | Rev.<br>0                                                                                           | 1<br>7                    |

SEE BILL OF MATERIAL ON LAST PAGE

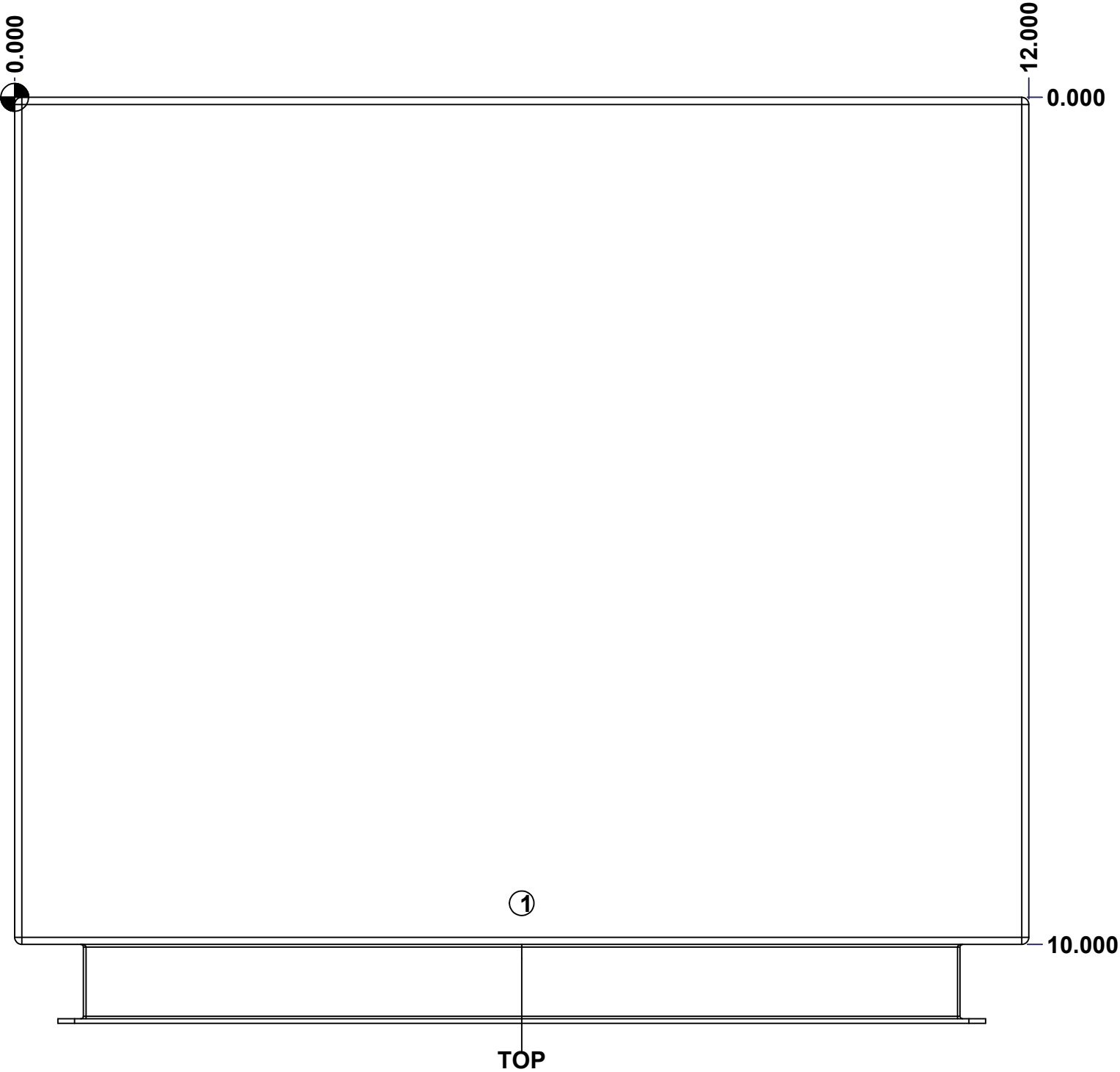
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESFM241210\5412ESFM241210B2.idw

Tolérance ±1/32" sauf spécification contraire

| STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE |       |       |             |
|-----------------------------------------------------|-------|-------|-------------|
| HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)         |       |       |             |
| CUT-OUT                                             | XDIM  | YDIM  | DESCRIPTION |
| 1                                                   | 6.000 | 9.514 | RND Ø0.290  |



|                 |                               |        |   |
|-----------------|-------------------------------|--------|---|
|                 | Description                   | Status |   |
|                 | 5412ESFM 24" x 12" x 10" Body |        |   |
|                 | Part Number                   | Rev.   | 2 |
|                 | Numéro Pièce                  | 0      | 7 |
| 5412ESFM241210B |                               |        |   |

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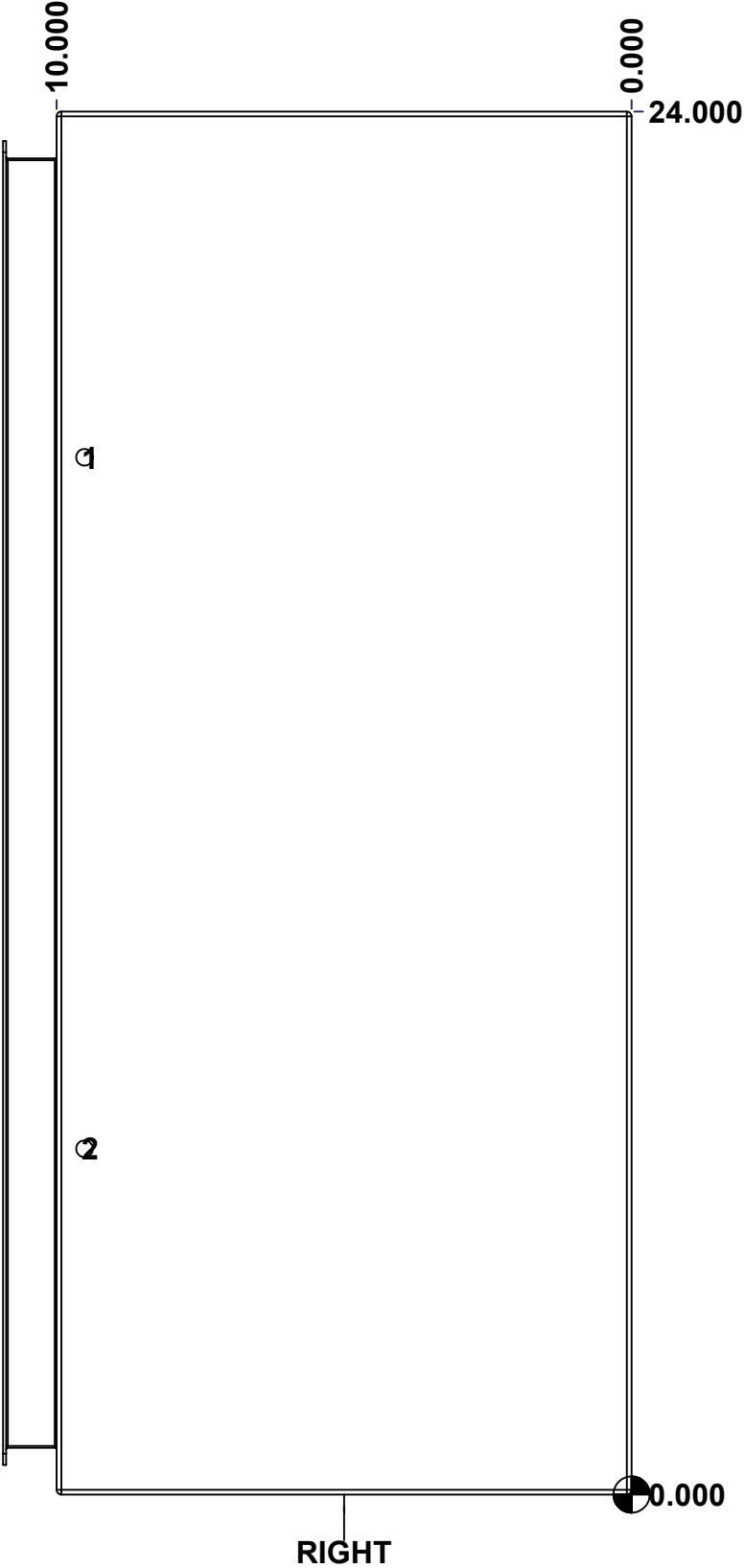
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESFM241210\5412ESFM241210B3.idw

Tolérance ±1/32" sauf spécification contraire

| STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE |       |        |             |
|-----------------------------------------------------|-------|--------|-------------|
| HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY)       |       |        |             |
| CUT-OUT                                             | XDIM  | YDIM   | DESCRIPTION |
| 1                                                   | 9.514 | 18.000 | RND Ø0.290  |
| 2                                                   | 9.514 | 6.000  | RND Ø0.290  |



|                 |                               |   |        |   |
|-----------------|-------------------------------|---|--------|---|
|                 | Description                   |   | Status |   |
|                 | 5412ESFM 24" x 12" x 10" Body |   |        |   |
|                 | Part Number<br>Numéro Pièce   |   | Rev.   | 3 |
| 5412ESFM241210B |                               | 0 | 7      |   |

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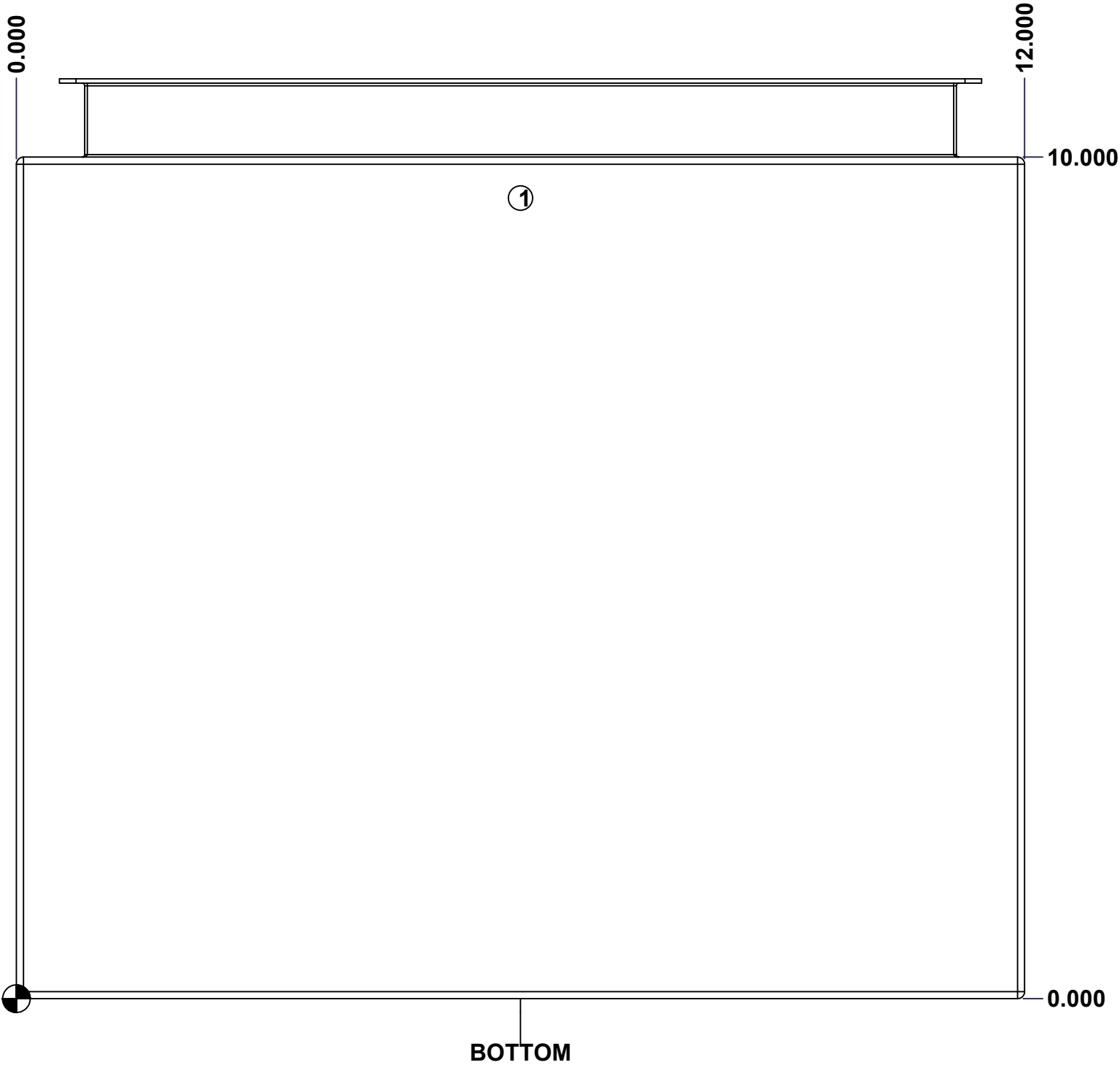
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESFM241210\5412ESFM241210B4.idw

Tolérance ±1/32" sauf spécification contraire

|                                                     |       |       |             |
|-----------------------------------------------------|-------|-------|-------------|
| STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE |       |       |             |
| HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)      |       |       |             |
| CUT-OUT                                             | XDIM  | YDIM  | DESCRIPTION |
| 1                                                   | 6.000 | 9.514 | RND Ø0.290  |



|                 |                               |        |   |
|-----------------|-------------------------------|--------|---|
|                 | Description                   | Status |   |
|                 | 5412ESFM 24" x 12" x 10" Body |        |   |
|                 | Part Number                   | Rev.   | 4 |
|                 | Numéro Pièce                  | 0      | 7 |
| 5412ESFM241210B |                               |        |   |

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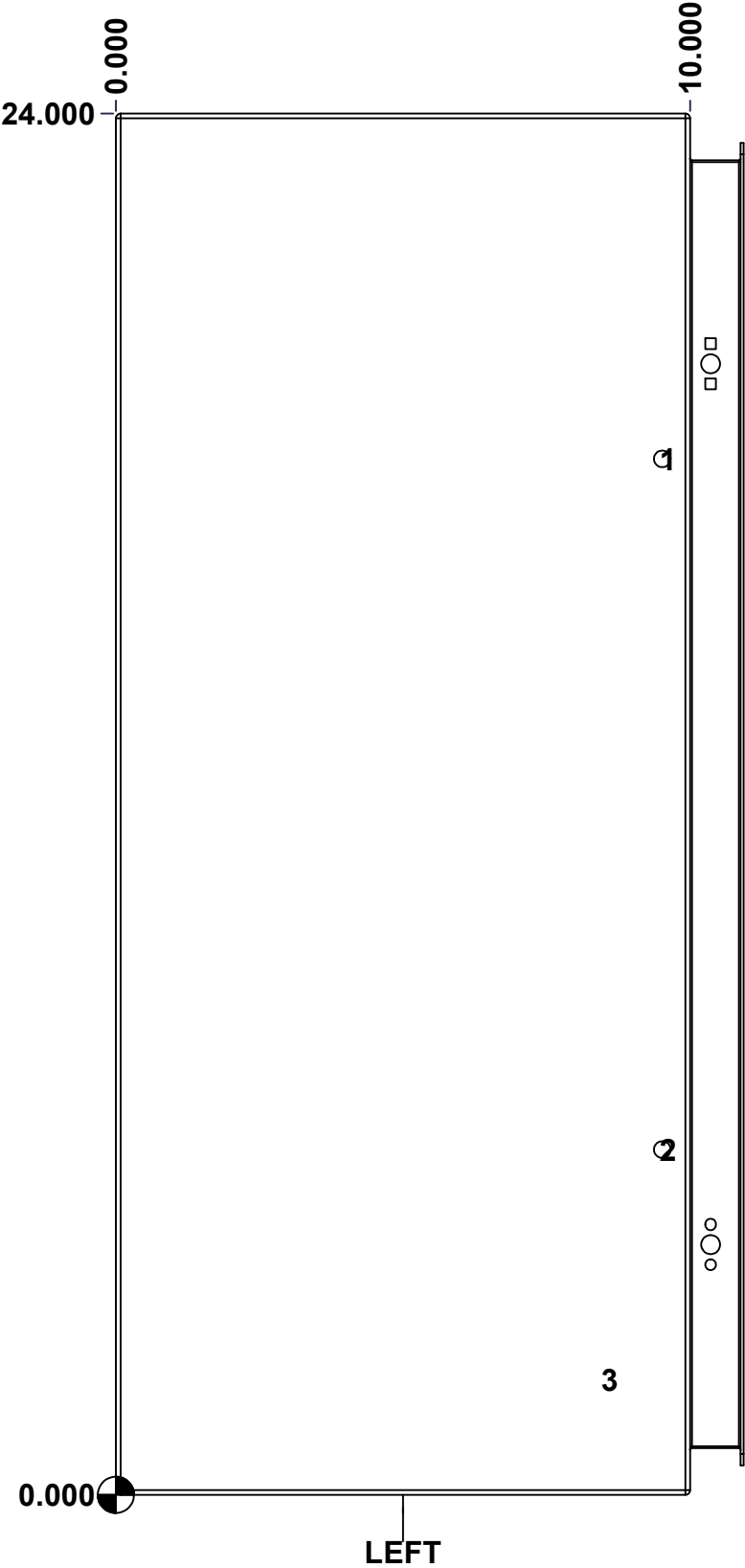
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESFM241210\5412ESFM241210B5.idw

Tolérance ±1/32" sauf spécification contraire

| STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE |       |        |                             |
|-----------------------------------------------------|-------|--------|-----------------------------|
| HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)        |       |        |                             |
| CUT-OUT                                             | XDIM  | YDIM   | DESCRIPTION                 |
| 1                                                   | 9.514 | 18.000 | RND Ø0.290                  |
| 2                                                   | 9.514 | 6.000  | RND Ø0.290                  |
| 3                                                   | 8.500 | 2.000  | GND STUD M6 x 16mm (Inside) |



|                                                                                       |                               |  |        |   |
|---------------------------------------------------------------------------------------|-------------------------------|--|--------|---|
|  | Description                   |  | Status |   |
|                                                                                       | 5412ESFM 24" x 12" x 10" Body |  |        |   |
|                                                                                       | Part Number<br>Numéro Pièce   |  | Rev.   | 5 |
|                                                                                       | 5412ESFM241210B               |  | 0      | 7 |

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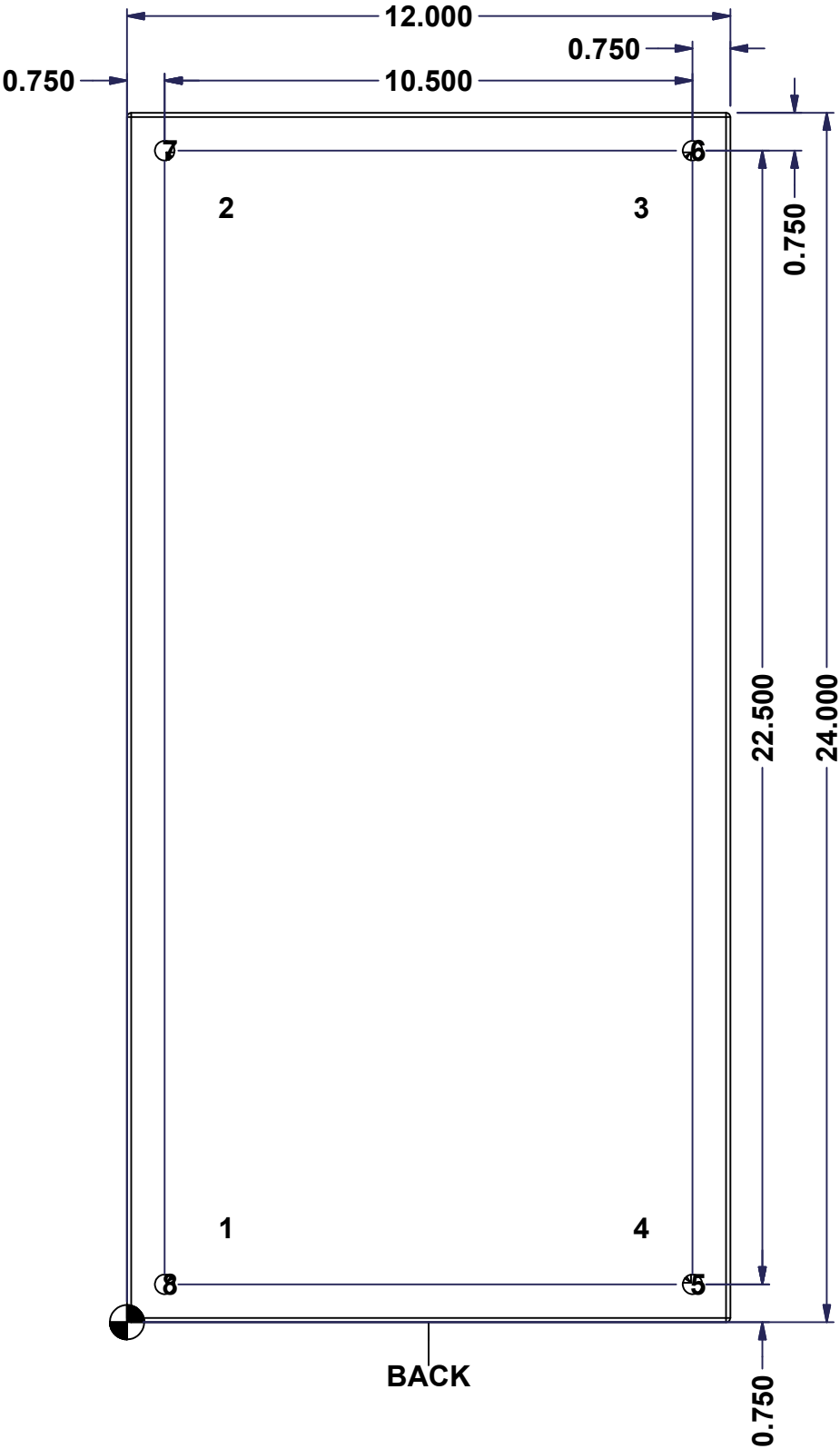
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESFM241210\5412ESFM241210B6.idw

Tolérance ±1/32" sauf spécification contraire

| STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE |        |        |                            |
|-----------------------------------------------------|--------|--------|----------------------------|
| HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)        |        |        |                            |
| CUT-OUT                                             | XDIM   | YDIM   | DESCRIPTION                |
| 1                                                   | 1.875  | 1.875  | IP STUD M8 x 35mm (Inside) |
| 2                                                   | 1.875  | 22.125 | IP STUD M8 x 35mm (Inside) |
| 3                                                   | 10.125 | 22.125 | IP STUD M8 x 35mm (Inside) |
| 4                                                   | 10.125 | 1.875  | IP STUD M8 x 35mm (Inside) |
| -----                                               | -----  | -----  | -----                      |
| 5                                                   | 11.250 | 0.750  | RND Ø0.390                 |
| 6                                                   | 11.250 | 23.250 | RND Ø0.390                 |
| 7                                                   | 0.750  | 23.250 | RND Ø0.390                 |
| 8                                                   | 0.750  | 0.750  | RND Ø0.390                 |



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|                 |                               |        |   |
|-----------------|-------------------------------|--------|---|
|                 | Description                   | Status |   |
|                 | 5412ESFM 24" x 12" x 10" Body |        |   |
|                 | Part Number                   | Rev.   | 6 |
|                 | Numéro Pièce                  | 0      | 7 |
| 5412ESFM241210B |                               |        |   |



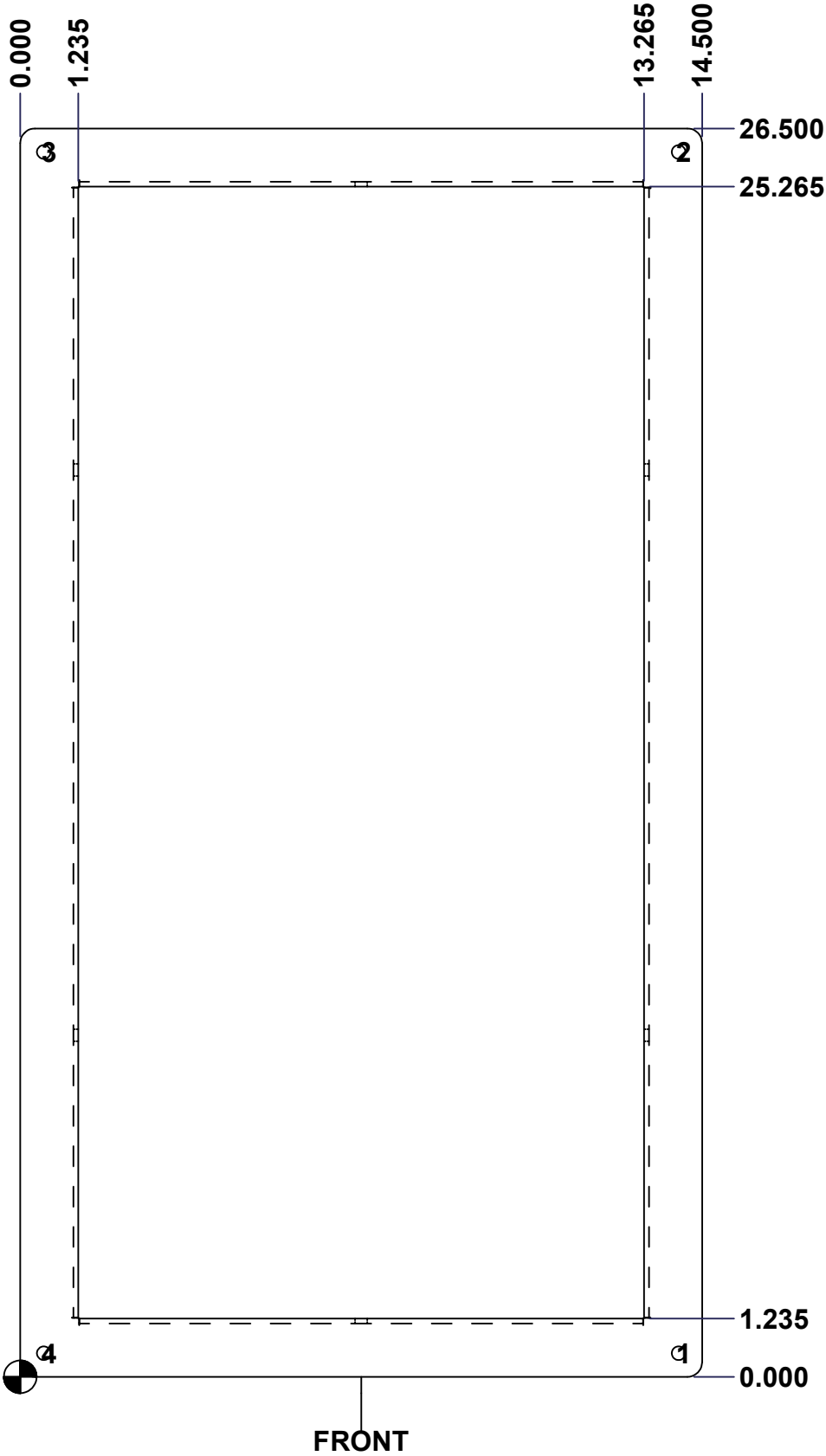
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESFM241210\5412ESFM241210B7.idw

Tolérance ±1/32" sauf spécification contraire

| STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE |        |        |             |
|-----------------------------------------------------|--------|--------|-------------|
| HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)       |        |        |             |
| CUT-OUT                                             | XDIM   | YDIM   | DESCRIPTION |
| 1                                                   | 14.000 | 0.500  | RND Ø0.290  |
| 2                                                   | 14.000 | 26.000 | RND Ø0.290  |
| 3                                                   | 0.500  | 26.000 | RND Ø0.290  |
| 4                                                   | 0.500  | 0.500  | RND Ø0.290  |



|                 |                                 |        |   |
|-----------------|---------------------------------|--------|---|
|                 | Description                     | Status |   |
|                 | 5412ESFM 24" x 12" x 10" Flange |        |   |
|                 | Part Number                     | Rev.   | 1 |
|                 | Numéro Pièce                    | 0      | 1 |
| 5412ESFM241210B |                                 |        |   |

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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESFM241210\5412ESFM241210B.idw

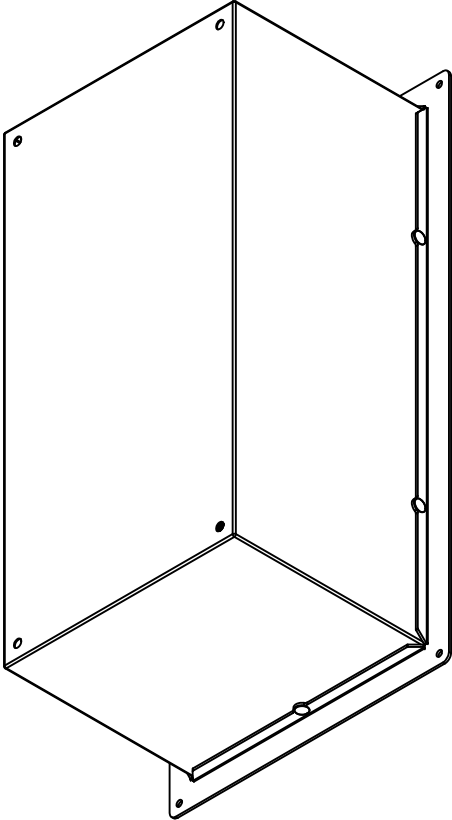
Tolérance ±1/32" sauf spécification contraire

No.

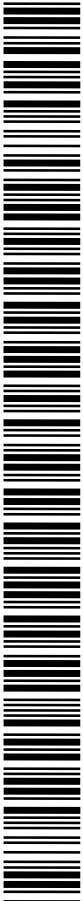
Revisions

Date

By/Par



Isometric View





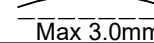
Tél: (450) 979-4373

Fax: (450) 979-4626

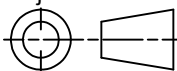
[www.exmweb.com](http://www.exmweb.com)

Flatness

Aplatissement

Max 3.0mm

Projection



Customer

Client

Date

Drawn By

Dessiné Par

BoxCad: BoxCad

Date

17-Feb-14

Material

Matière

16 Ga H.R.P. & O. (1.4mm)

Color

Couleur

Asa-61 Grey

Finish

Fini

Smooth

Description

5412ESFM 24" x 12" x 10" Body

Detail Rev.

Part Number

Numéro Pièce

5412ESFM241210B

Rev.

7

7

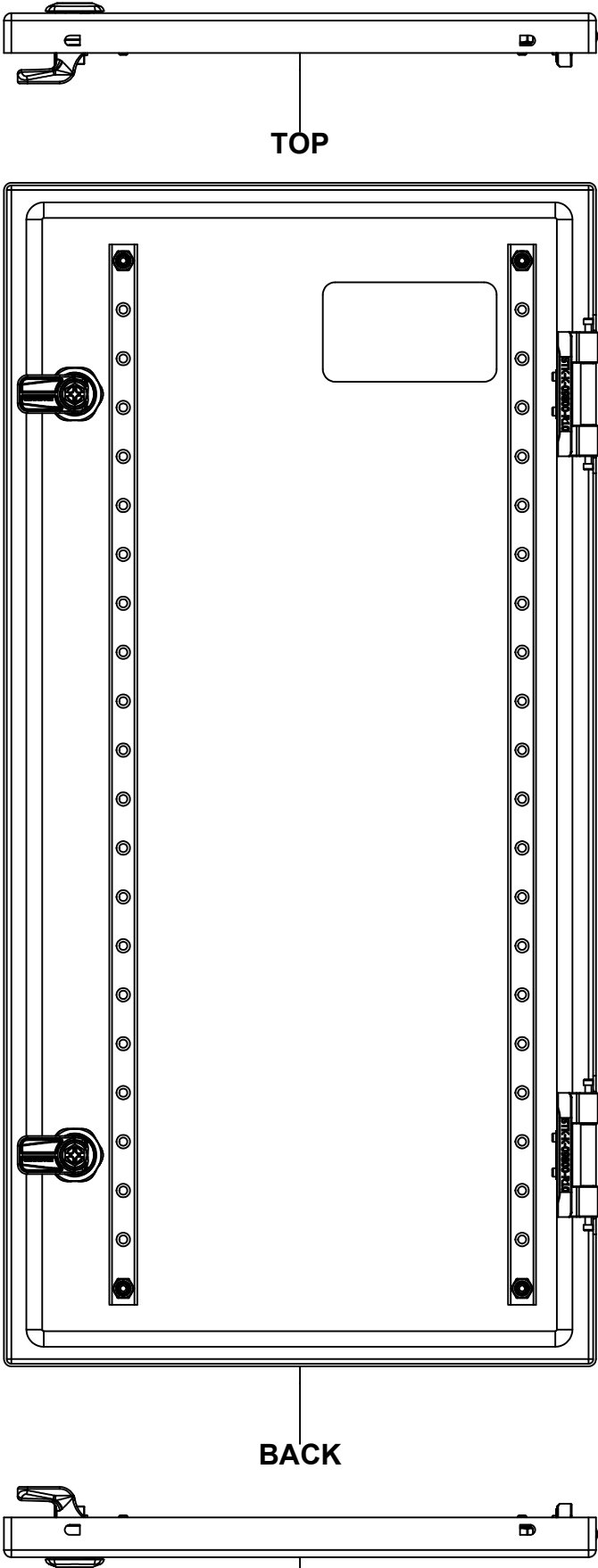
|            |                   |     |                                      |
|------------|-------------------|-----|--------------------------------------|
| 1          | STK-Q-16080       | 0   | Ground Stud M6 x 16mm                |
| 1          | 5412ESFM241210F   | 0   | 5412ESFM 24" x 12" x 10" Flange      |
| 1          | STK-P-02400S      | 0   | Powder Paint (Asa-61 Grey / Smooth)  |
| 4          | STK-Q-16005       | 1   | Stud M8 x 35 (No Paint Cap Required) |
| 1          | 5412ESFM241210B-P | 0   | 5412ESFM 24" x 12" x 10" Body Part   |
| Qty        | Part Number       | Rev | Description                          |
| Parts List |                   |     |                                      |

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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESFM241210\5412ESFM241210C.idw

Tolérance ±1/32" sauf spécification contraire



0.000  
0.800  
LEFT

0.000  
11.918  
FRONT

23.803  
0.000  
RIGHT

| No. | Revisions | Date | By/Par |
|-----|-----------|------|--------|
|     |           |      |        |
|     |           |      |        |
|     |           |      |        |
|     |           |      |        |
|     |           |      |        |

Isometric View

|                                                                                                      |  |                                        |                        |
|------------------------------------------------------------------------------------------------------|--|----------------------------------------|------------------------|
| <br>Tél: (450) 979-4373<br>Fax: (450) 979-4626<br><a href="http://www.exmweb.com">www.exmweb.com</a> |  | Flatness<br>Aplatissement<br>Max 3.0mm |                        |
|                                                                                                      |  | Projection<br>                         |                        |
| Customer<br>Client                                                                                   |  | Date                                   |                        |
| Drawn By<br>Dessiné Par                                                                              |  | Date 17-Feb-14                         |                        |
| Material<br>Matière                                                                                  |  | 16 Ga H.R.P. & O. (1.4mm)              |                        |
| Color<br>Couleur                                                                                     |  | Asa-61 Grey                            | Finish<br>Finis Smooth |
| Description<br>5412ESFM 24" x 12" Cover                                                              |  |                                        | Detail Rev.            |
| Part Number<br>Numéro Pièce                                                                          |  | Rev.<br>0                              | 1<br>3                 |
| SEE BILL OF MATERIAL ON LAST PAGE                                                                    |  |                                        |                        |
| 5412ESFM241210C                                                                                      |  |                                        |                        |

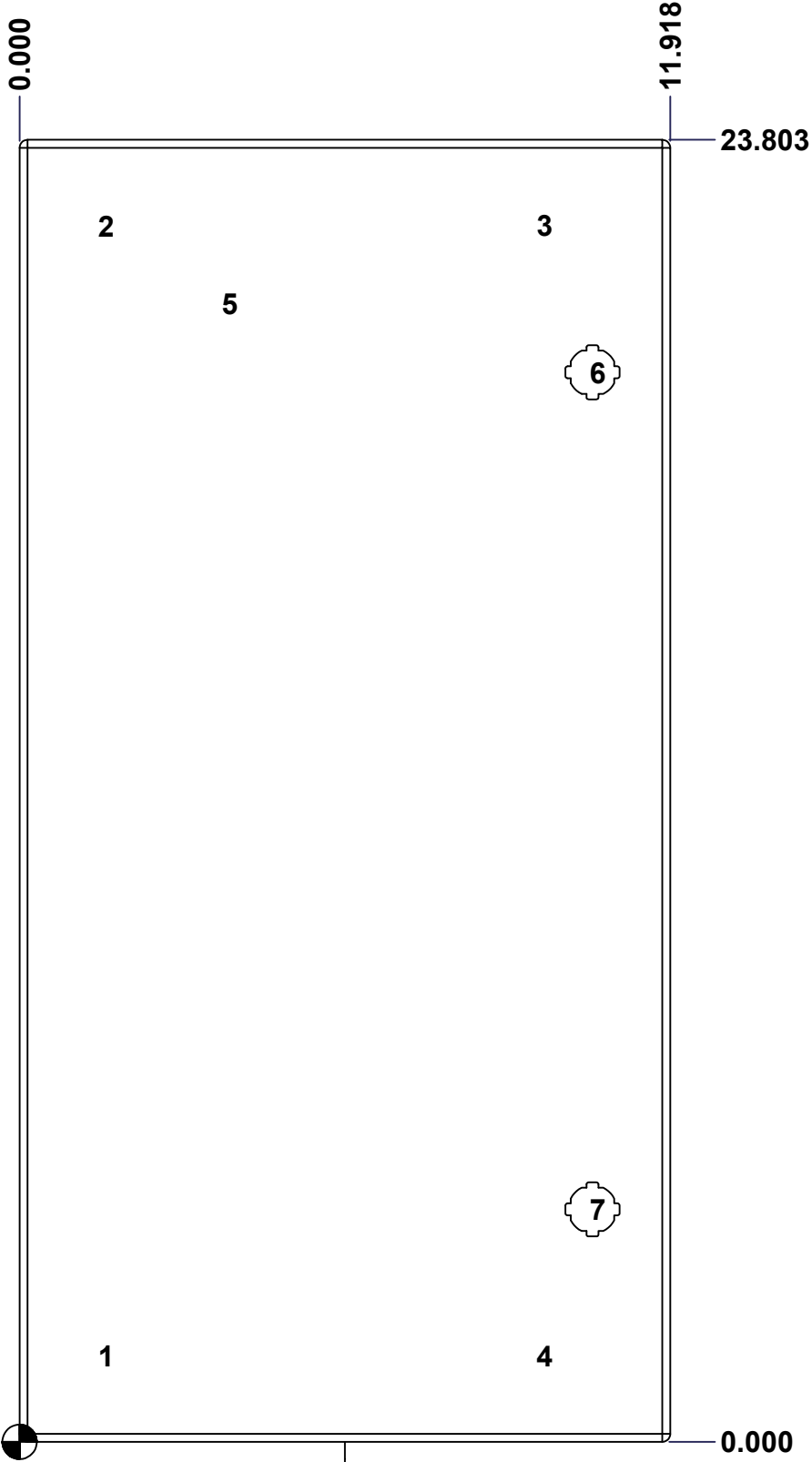
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Tolerance ±1/32" unless otherwise specified

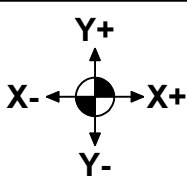
C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESFM241210\5412ESFM241210C.idw

Tolérance ±1/32" sauf spécification contraire

| STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE |        |        |                         |
|-----------------------------------------------------|--------|--------|-------------------------|
| HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)       |        |        |                         |
| CUT-OUT                                             | XDIM   | YDIM   | DESCRIPTION             |
| 1                                                   | 1.486  | 1.567  | STUD M6 x 18mm (Inside) |
| 2                                                   | 1.486  | 22.236 | STUD M6 x 18mm (Inside) |
| 3                                                   | 9.517  | 22.236 | STUD M6 x 18mm (Inside) |
| 4                                                   | 9.517  | 1.567  | STUD M6 x 18mm (Inside) |
| -----                                               | -----  | -----  | -----                   |
| 5                                                   | 3.750  | 20.803 | LABEL_EXM (Inside)      |
| 6                                                   | 10.494 | 19.553 | LOCK 880 SCQ4-SL @ 0.0° |
| 7                                                   | 10.494 | 4.250  | LOCK 880 SCQ4-SL @ 0.0° |



FRONT



|                             |  |        |   |
|-----------------------------|--|--------|---|
| Description                 |  | Status |   |
| 5412ESFM 24" x 12" Cover    |  | (NULL) |   |
| Part Number<br>Numéro Pièce |  | Rev.   | 2 |
| 5412ESFM241210C             |  | 0      | 3 |

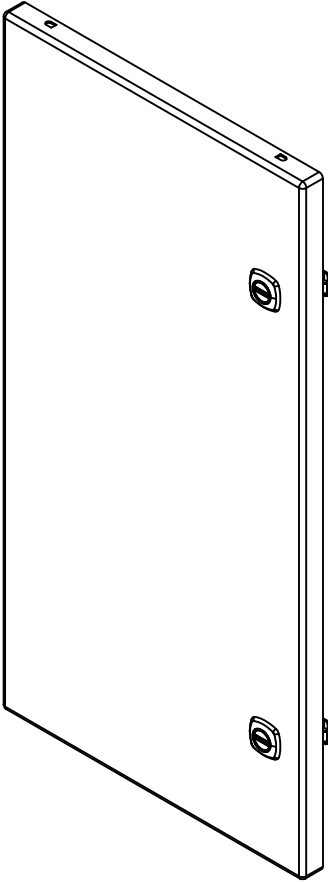
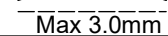
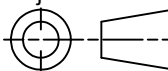
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESFM241210\5412ESFM241210C.idw

Tolérance ±1/32" sauf spécification contraire

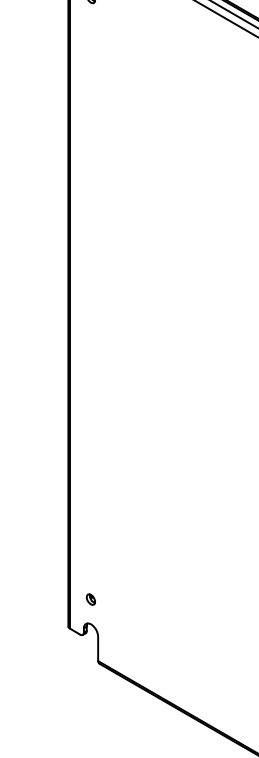
|                                                                                                                                                                                                                                |           |                      |                                                                                                                                                                                                                                                               |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------|----------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| No.                                                                                                                                                                                                                            | Revisions | Date                 | By/Par                                                                                                                                                                                                                                                        |
|                                                                                                                                                                                                                                |           |                      |                                                                                                                                                                                                                                                               |
|                                                                                                                                                                                                                                |           |                      |                                                                                                                                                                                                                                                               |
|                                                                                                                                                                                                                                |           |                      |                                                                                                                                                                                                                                                               |
|                                                                                                                                                                                                                                |           |                      |                                                                                                                                                                                                                                                               |
| <div><div><p>Isometric View</p></div><div></div></div> |           |                      |                                                                                                                                                                                                                                                               |
| <div><div>Tél: (450) 979-4373<br/>Fax: (450) 979-4626<br/><a href="http://www.exmweb.com">www.exmweb.com</a></div></div>                  |           |                      | <div>Flatness<br/>Aplatissement<br/><br/>Max 3.0mm</div> <div>Projection<br/></div> |
| Customer<br>Client                                                                                                                                                                                                             |           |                      | Date                                                                                                                                                                                                                                                          |
| Drawn By<br>Dessiné Par BoxCad: BoxCad                                                                                                                                                                                         |           |                      | Date 17-Feb-14                                                                                                                                                                                                                                                |
| Material<br>Matière 16 Ga H.R.P. & O. (1.4mm)                                                                                                                                                                                  |           |                      |                                                                                                                                                                                                                                                               |
| Color<br>Couleur Asa-61 Grey                                                                                                                                                                                                   |           | Finish<br>Fin Smooth |                                                                                                                                                                                                                                                               |
| Description<br>5412ESFM 24" x 12" Cover                                                                                                                                                                                        |           |                      | Detail Rev.                                                                                                                                                                                                                                                   |
| Part Number<br>Numéro Pièce<br><b>5412ESFM241210C</b>                                                                                                                                                                          |           |                      | Rev. 3<br><b>0</b> <div>3</div>                                                                                                                                                                                                                               |

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|            |                   |     |                                         |
|------------|-------------------|-----|-----------------------------------------|
| 1          | STK-S-00100       | 0   | 3.5" x 2" Silver Milar Flexcon Sticker  |
| 1          | STK-P-02400S      | 0   | Powder Paint (Asa-61 Grey / Smooth)     |
| 2          | STK-Q-46020-24    | 5   | 5412 ES Vertical Door Stiffener 24"     |
| 4          | STK-Q-16055       | 1   | M6 x 18mm Stud (No Paint Cap Required)  |
| 1          | 5412ESFM241210G   | 0   | 5412ESFM 24" x 12" Cover Gasket Part    |
| 1          | 5412ESFM241210C-P | 0   | 5412ESFM 24" x 12" Cover Part           |
| 2          | STK-K-09800       | 10  | 5412 ES Hinge with 2 Captive Hinge Pins |
| 2          | 880 SCQ4-SL       | 6   | 5412 ES 1/4 Turn Lock                   |
| 4          | STK-Q-07220       | 1   | M6 Nylon Insert Lock Nut                |
| Qty        | Part Name         | Rev | Description                             |
| Parts List |                   |     |                                         |

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**Isometric View**

|            |               |     |                           |                  |           |            |
|------------|---------------|-----|---------------------------|------------------|-----------|------------|
| 1          | 881 SP2412G-P | 0   | 881 SP - Inner Panel Part | 12 Ga Galvanized | Unpainted | Galvanized |
| Qty        | Part Number   | Rev | Description               | Material         | Color     | Finish     |
| Parts List |               |     |                           |                  |           |            |

