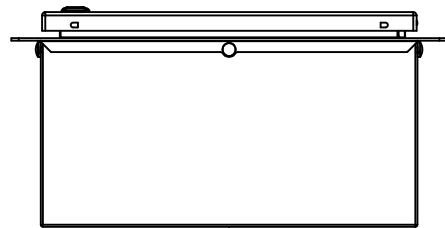
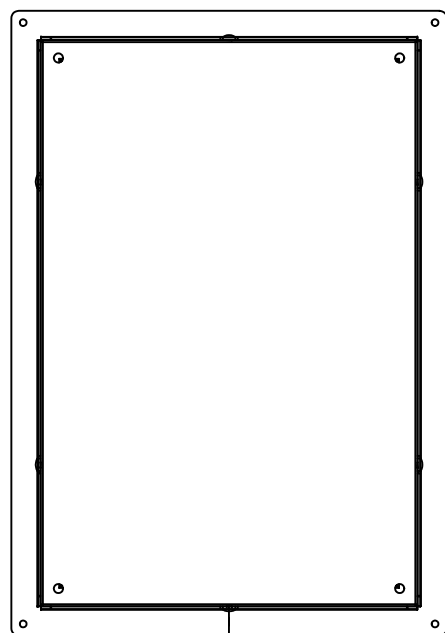


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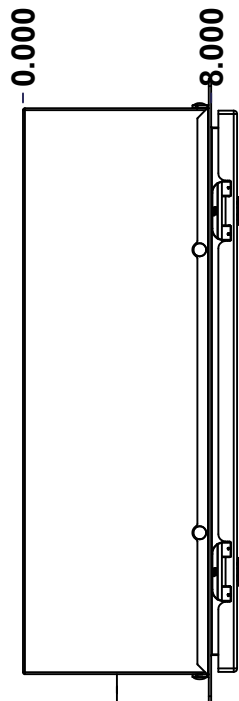
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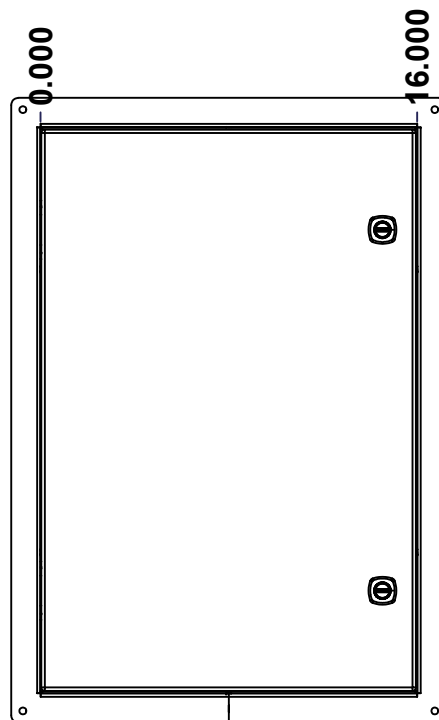
TOP



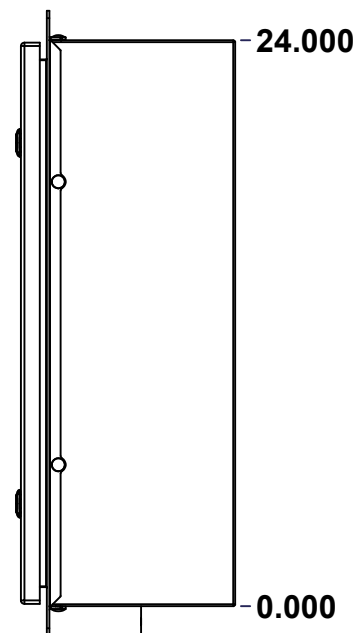
BACK



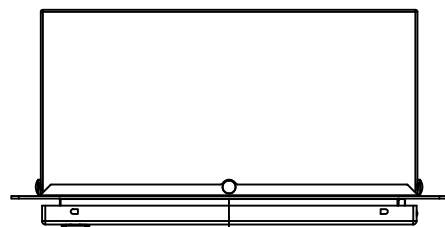
LEFT



FRONT

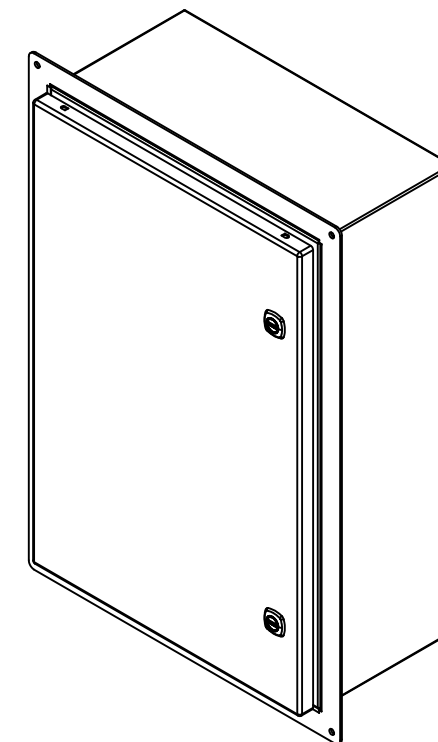


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View

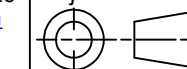


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 19-Feb-14
Material / Matière: 16 Ga H.R.P. & O. (1.4mm)	
Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth
Description: 5412ESFM 24" x 16" x 8" Assembly	Detail Rev.
Part Number / Numéro Pièce: 5412ESFM241608	Rev. 1 0

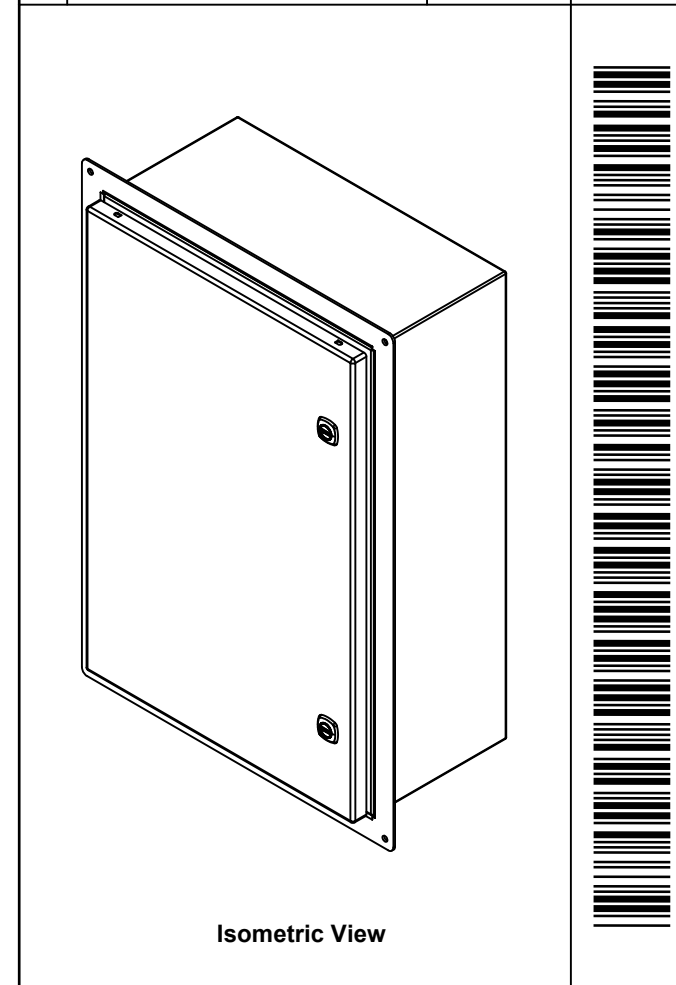
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NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



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Flatness
Aplatissement
Max 3.0mm
Projection

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 19-Feb-14

Material / Matière	16 Ga H.R.P. & O. (1.4mm)
--------------------	---------------------------

Color / Couleur	Asa-61 Grey	Finish / Fini	Smooth
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Description	5412ESFM 24" x 16" x 8" Assembly	Detail Rev.
-------------	----------------------------------	-------------

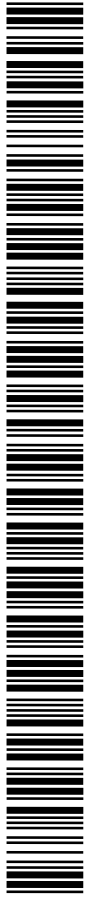
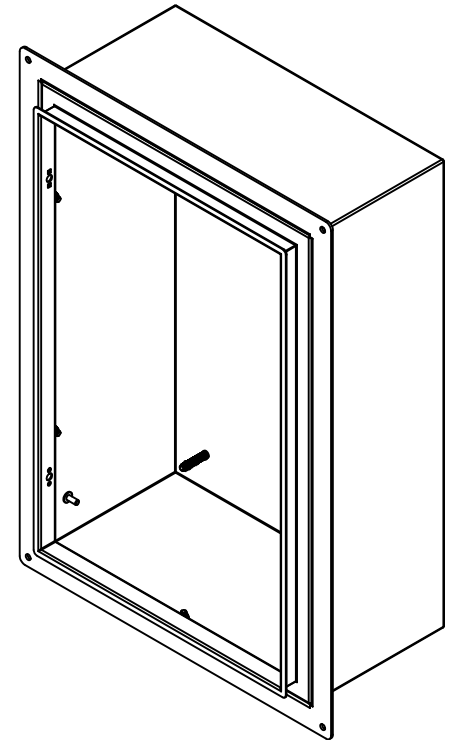
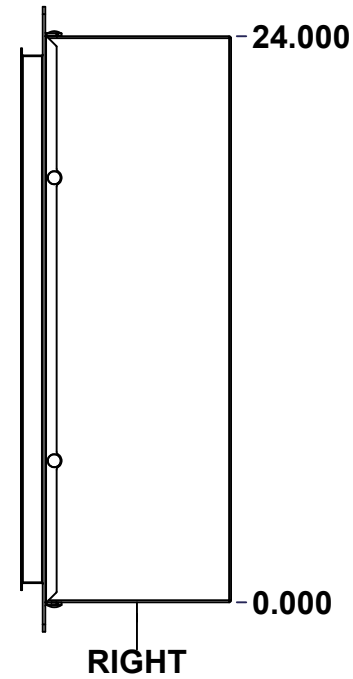
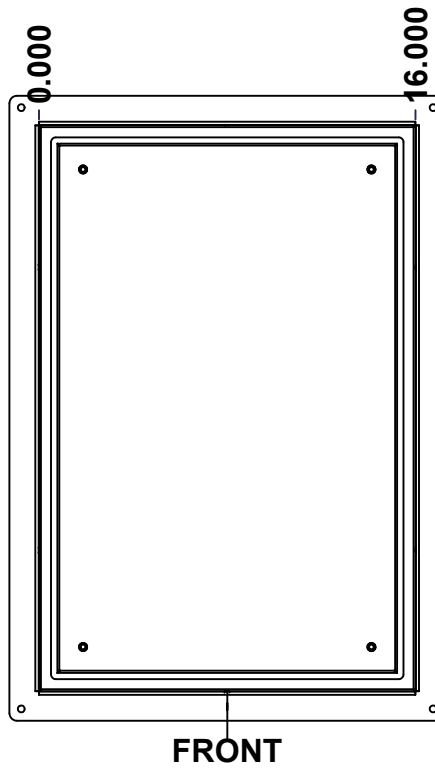
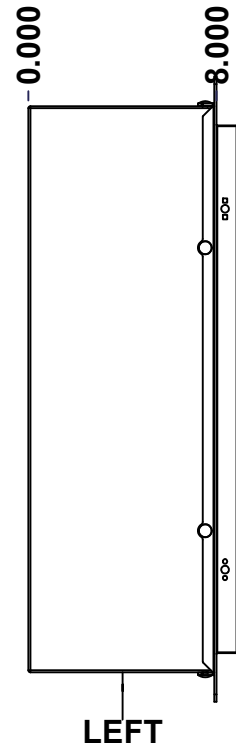
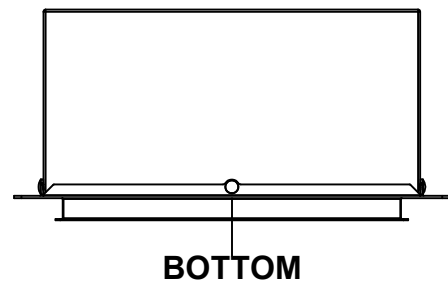
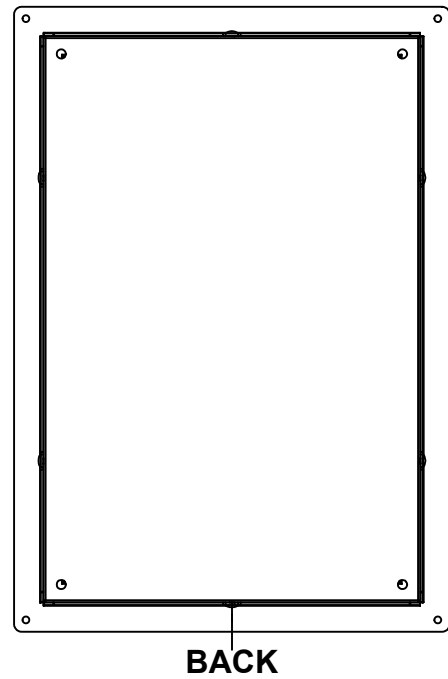
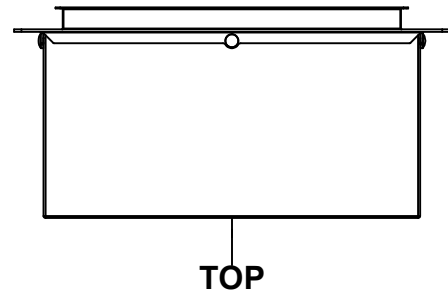
Part Number / Numéro Pièce	5412ESFM241608	Rev.	0
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Qty	Part Number	Rev	Description
1	STK-K-01800	5	5412 ES Accessory Kit
1	880 PP	6	Self Adhesive Print Pocket
1	881 SP2416G	0	881 SP - Inner Panel
1	5412ESFM241608C	0	5412ESFM 24" x 16" Cover
4	STK-Q-07310	2	Flange Lock Nut M8
4	STK-Q-07610	8	M8 Plastic Spacer 22.2mm
1	5412ESFM241608B	0	5412ESFM 24" x 16" x 8" Body
2	STK-Q-04050-07	7	M6 x 7mm Hexagon Socket Head Machine Screw with Nyseal
Parts List			


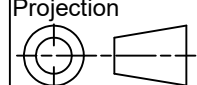
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

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No.	Revisions	Date	By/Par

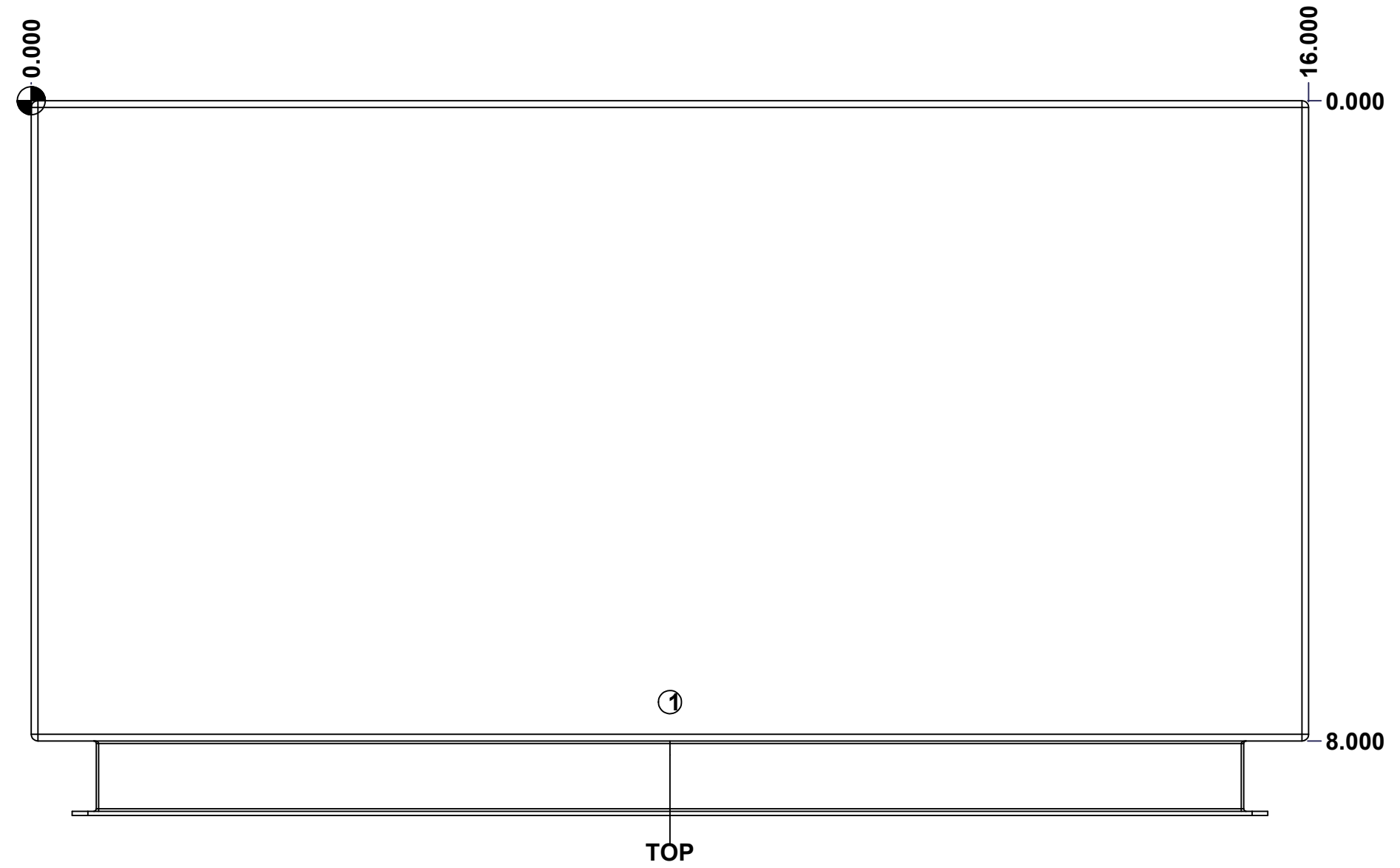
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement	
		Max 3.0mm	
Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 19-Feb-14	
Material Matière 16 Ga H.R.P. & O. (1.4mm)		Projection	
Color Couleur Asa-61 Grey		 Finish Fini Smooth	
Description 5412ESFM 24" x 16" x 8" Body		Detail Rev.	
Part Number Numéro Pièce 5412ESFM241608B		Rev. 0	1 / 7

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	8.000	7.514	RND Ø0.290

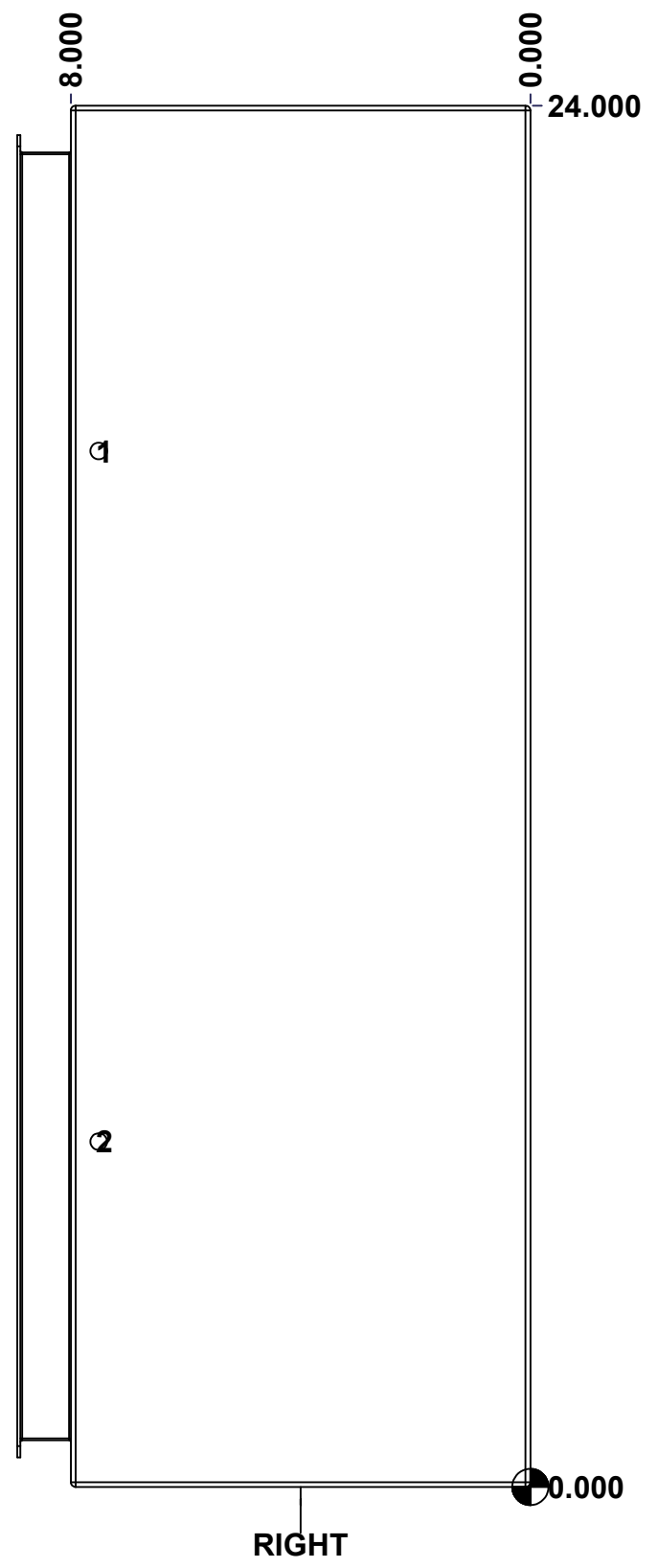


	Description	Status	
	5412ESFM 24" x 16" x 8" Body		
	Part Number Numéro Pièce	Rev.	
	5412ESFM241608B	0	2/7

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	7.514	18.000	RND Ø0.290
2	7.514	6.000	RND Ø0.290

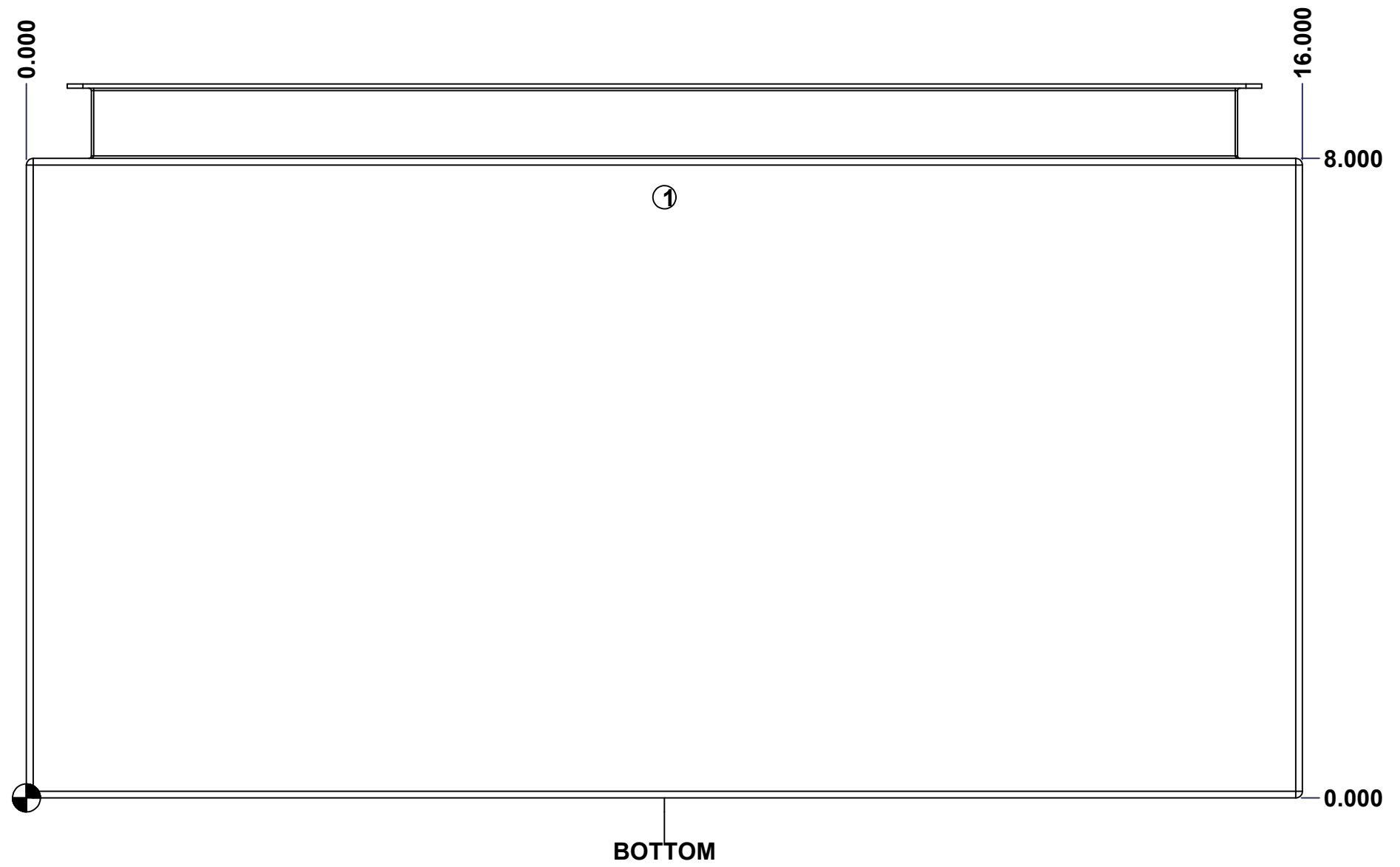


	Description	Status	
	5412ESFM 24" x 16" x 8" Body		
	Part Number Numéro Pièce	Rev.	
	5412ESFM241608B	0	3 / 7

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	8.000	7.514	RND Ø0.290

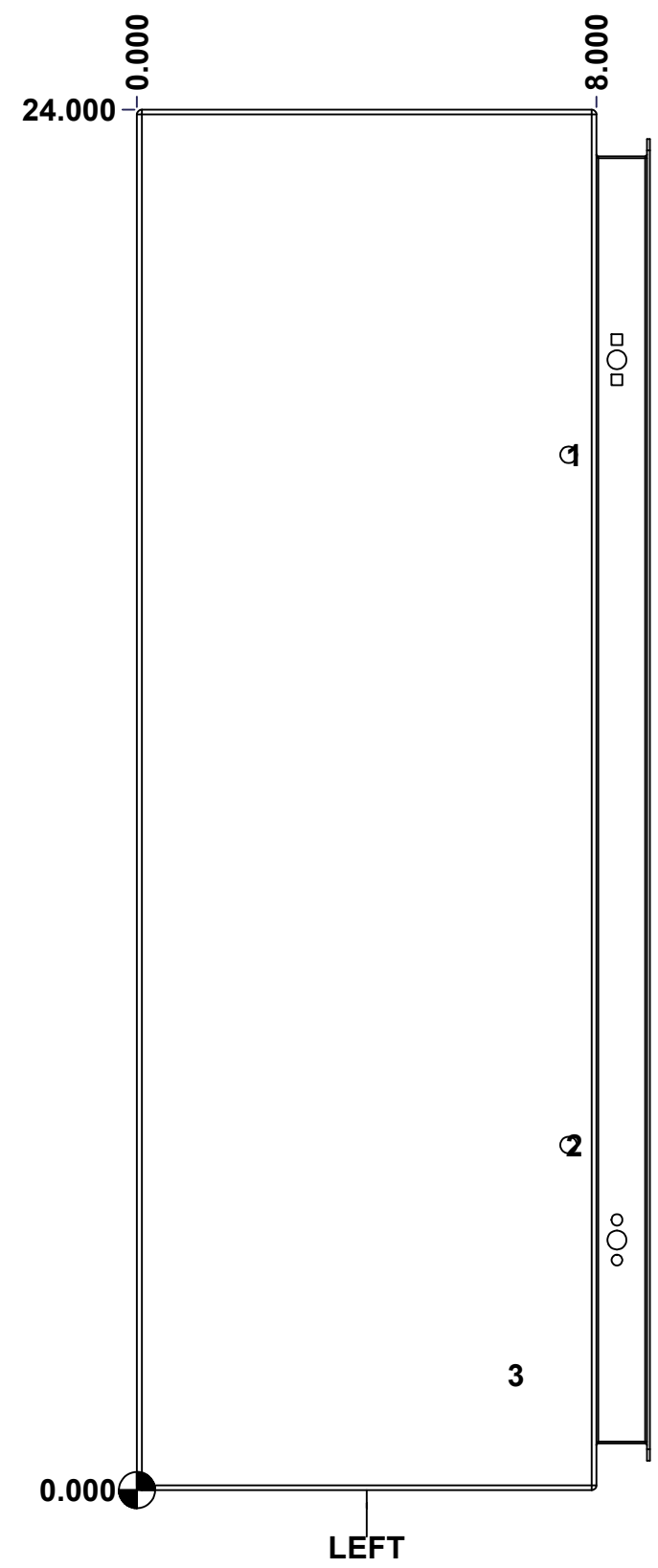


	Description	Status
	5412ESFM 24" x 16" x 8" Body	
	Part Number Numéro Pièce	Rev.
	5412ESFM241608B	0
		4 / 7

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	7.514	18.000	RND Ø0.290
2	7.514	6.000	RND Ø0.290
3	6.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status
	5412ESFM 24" x 16" x 8" Body	
	Part Number Numéro Pièce	Rev.
	5412ESFM241608B	0
		5 / 7

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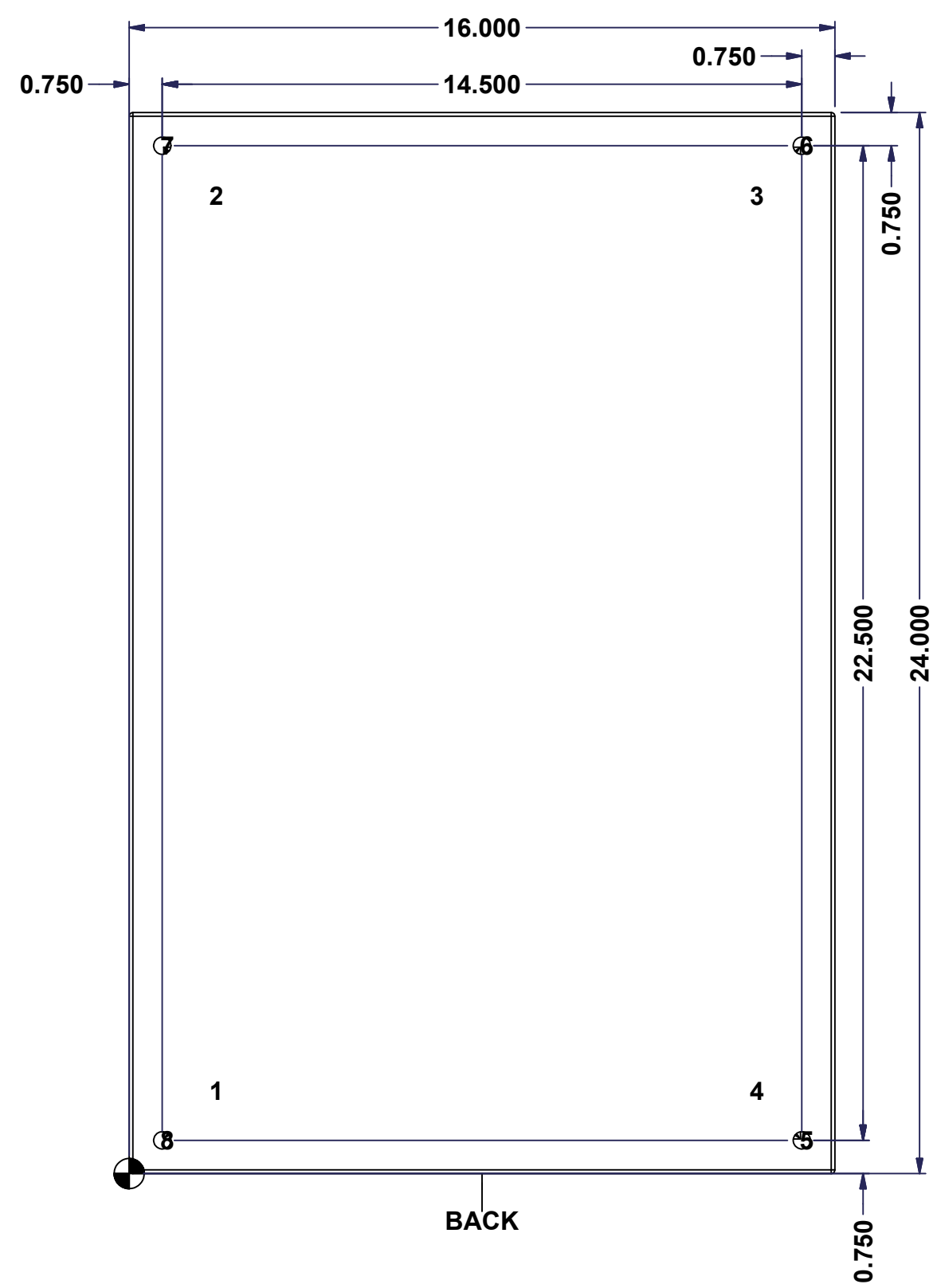
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	22.125	IP STUD M8 x 35mm (Inside)
3	14.125	22.125	IP STUD M8 x 35mm (Inside)
4	14.125	1.875	IP STUD M8 x 35mm (Inside)

5	15.250	0.750	RND Ø0.390
6	15.250	23.250	RND Ø0.390
7	0.750	23.250	RND Ø0.390
8	0.750	0.750	RND Ø0.390



BACK

	Description		Status
	5412ESFM 24" x 16" x 8" Body		
	Part Number Numéro Pièce		Rev.
	5412ESFM241608B		6 7

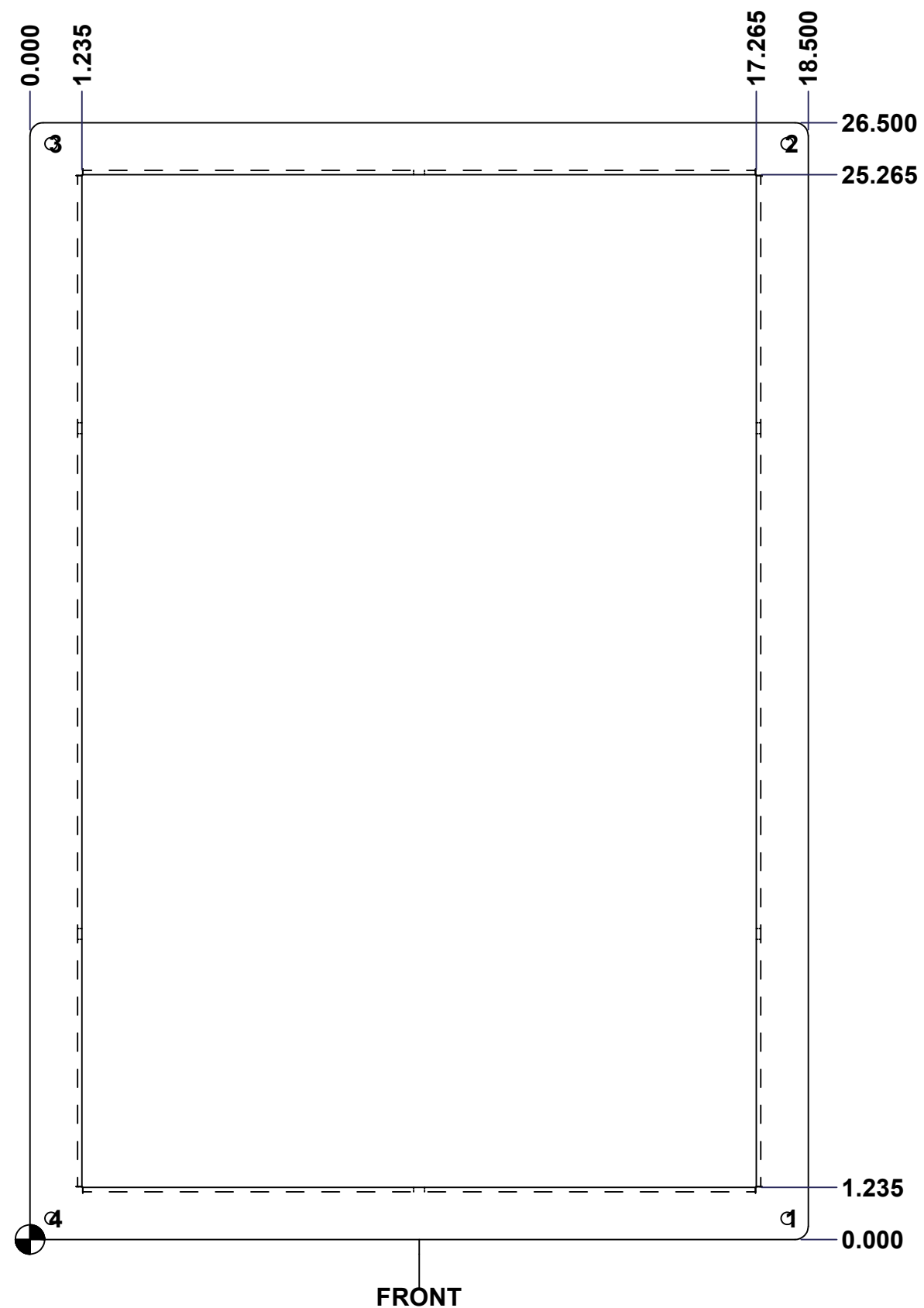
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	18.000	0.500	RND Ø0.290
2	18.000	26.000	RND Ø0.290
3	0.500	26.000	RND Ø0.290
4	0.500	0.500	RND Ø0.290



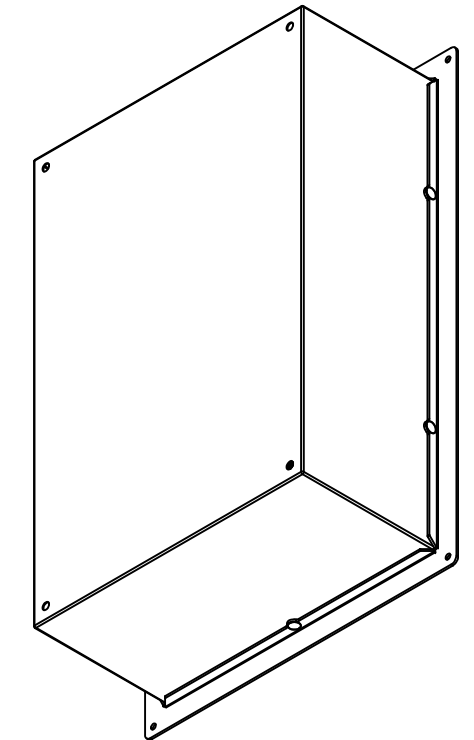
FRONT

	Description	Status	
	5412ESFM 24" x 16" x 8" Flange		
	Part Number Numéro Pièce	Rev.	1/1
	5412ESFM241608B	0	1

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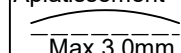
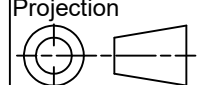
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No.	Revisions	Date	By/Par



Isometric View

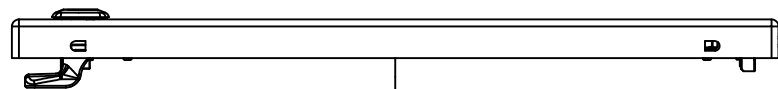


 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 19-Feb-14
Material Matière	16 Ga H.R.P. & O. (1.4mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description		Detail Rev.
5412ESFM 24" x 16" x 8" Body		
Part Number Numéro Pièce	Rev.	7
5412ESFM241608B	0	7

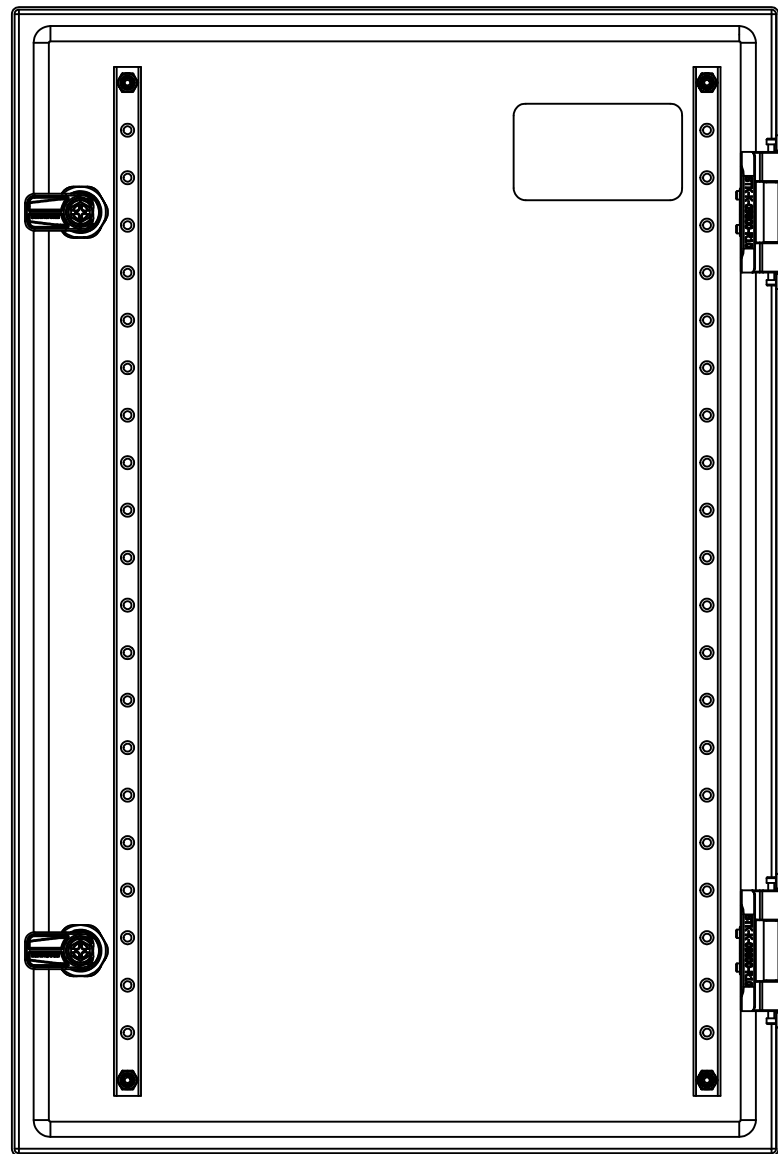
Qty	Part Number	Rev	Description
1	STK-Q-16080	0	Ground Stud M6 x 16mm
1	5412ESFM241608F	0	5412ESFM 24" x 16" x 8" Flange
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	5412ESFM241608B-P	0	5412ESFM 24" x 16" x 8" Body Part
Parts List			

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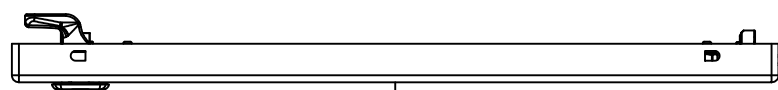
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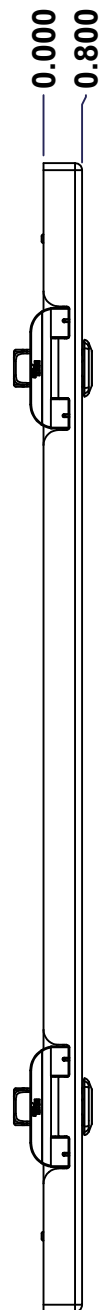
TOP



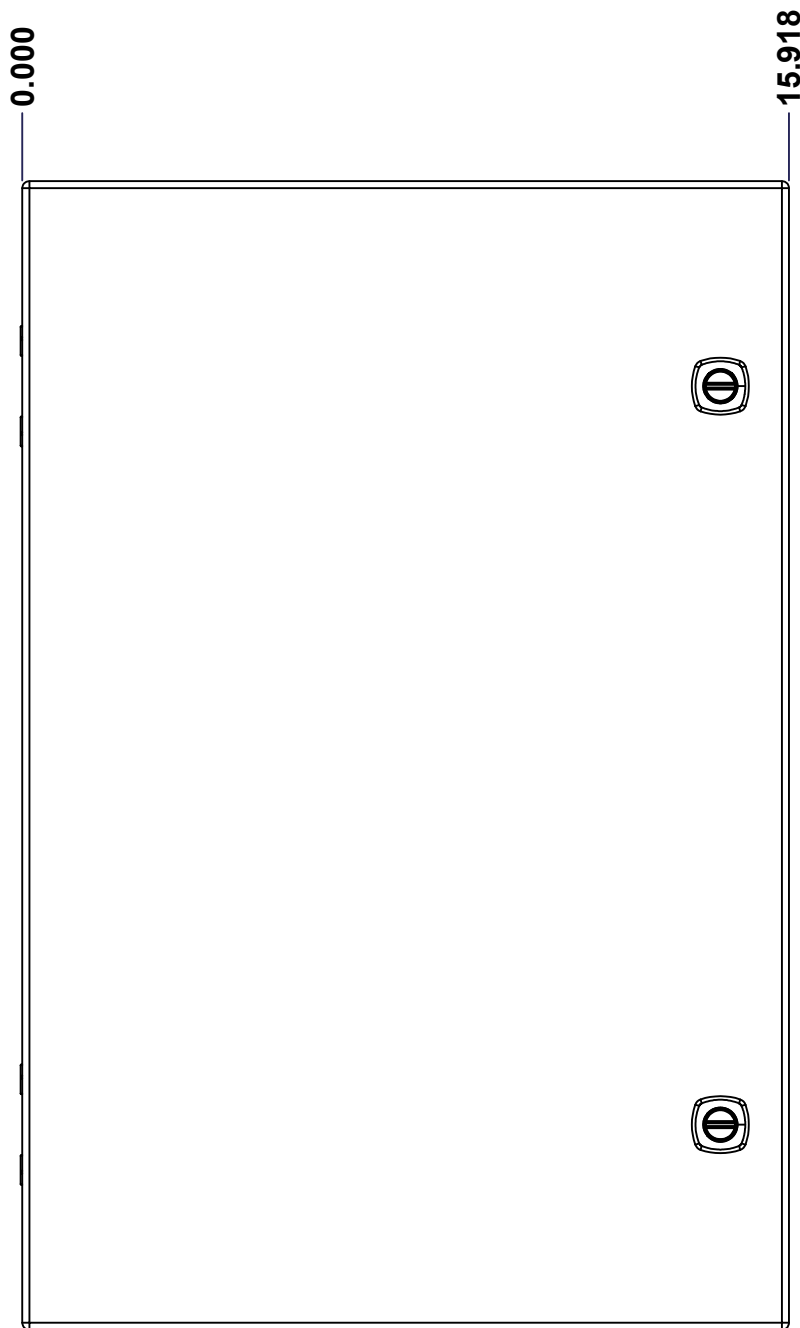
BACK



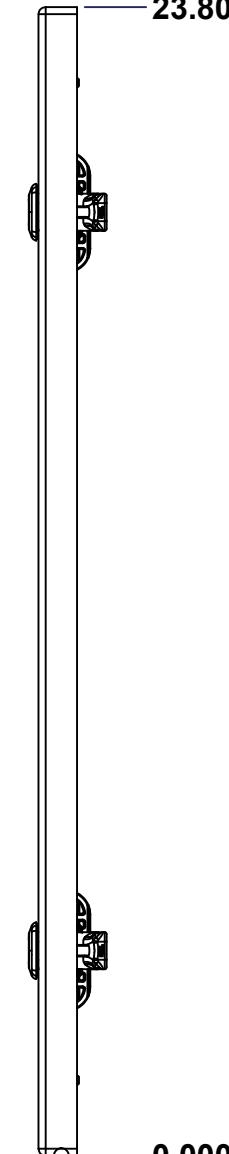
BOTTOM



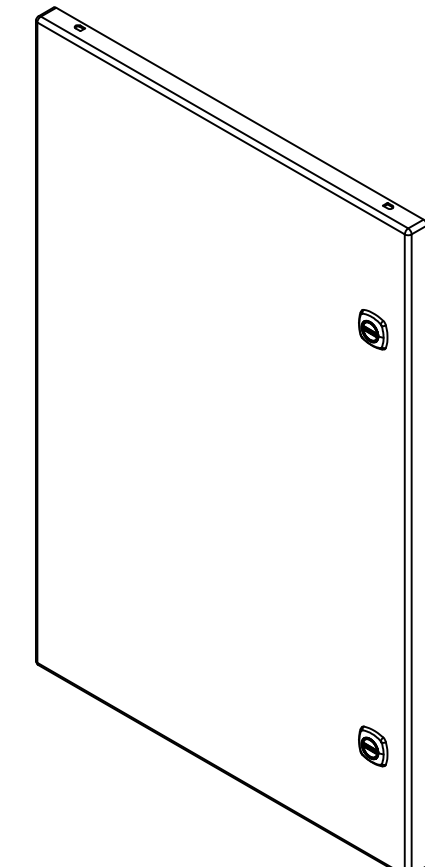
LEFT



FRONT



RIGHT



Isometric View


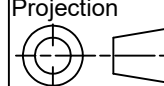


0.000
0.800
0.000
15.918

23.803

0.000

No.	Revisions	Date	By/Par

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Customer Client		Date
Drawn By / Dessiné Par	BoxCad: BoxCad	Date
Material / Matière	16 Ga H.R.P. & O. (1.4mm)	
Color / Couleur	Asa-61 Grey	Finish / Fini
		Smooth
Description		Detail Rev.
5412ESFM 24" x 16" Cover		
Part Number / Numéro Pièce	Rev.	
5412ESFM241608C	0	1 / 3

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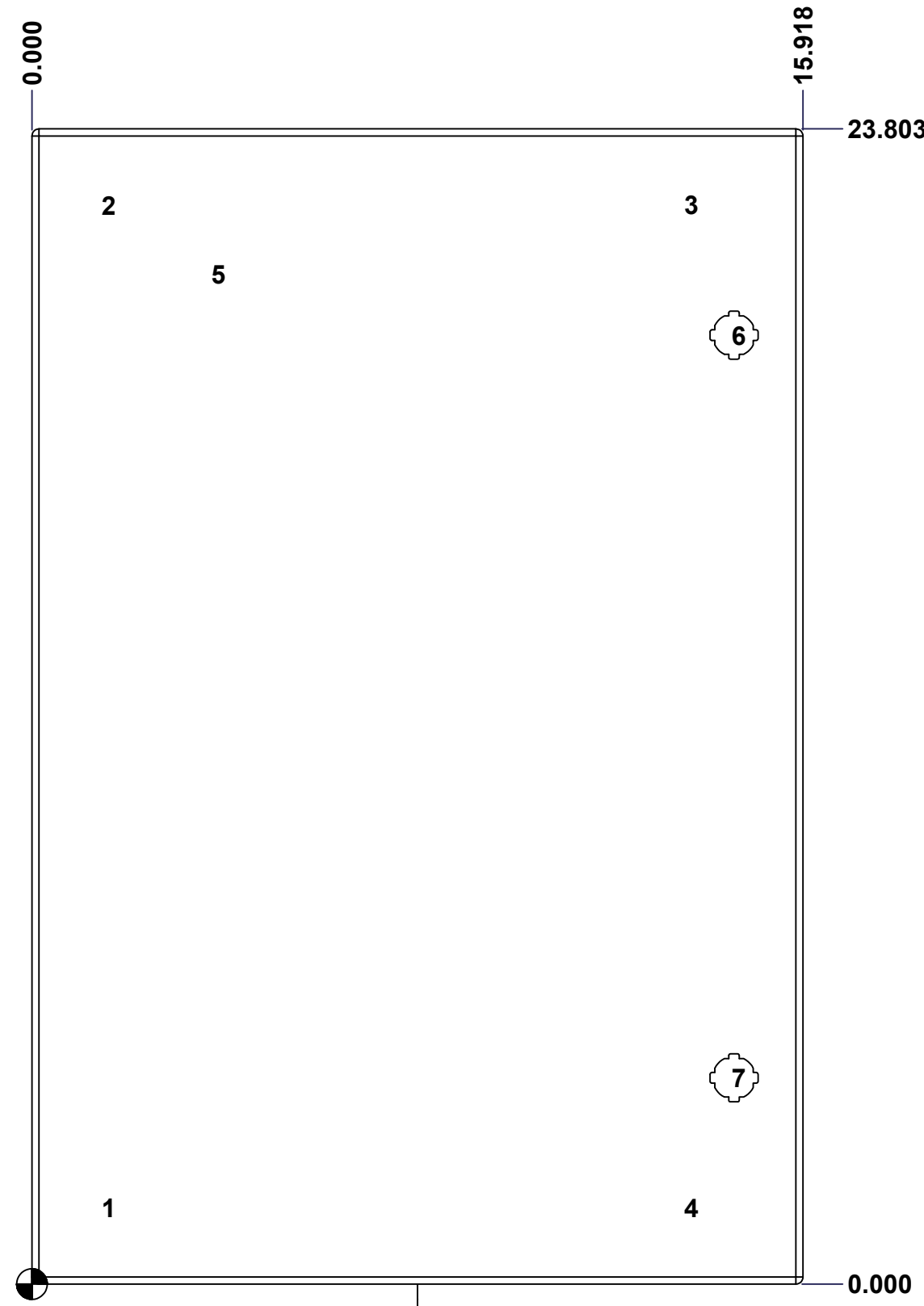
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.567	STUD M6 x 18mm (Inside)
2	1.486	22.236	STUD M6 x 18mm (Inside)
3	13.517	22.236	STUD M6 x 18mm (Inside)
4	13.517	1.567	STUD M6 x 18mm (Inside)

5	3.750	20.803	LABEL_EXM (Inside)
6	14.494	19.553	LOCK 880 SCQ4-SL @ 0.0°
7	14.494	4.250	LOCK 880 SCQ4-SL @ 0.0°



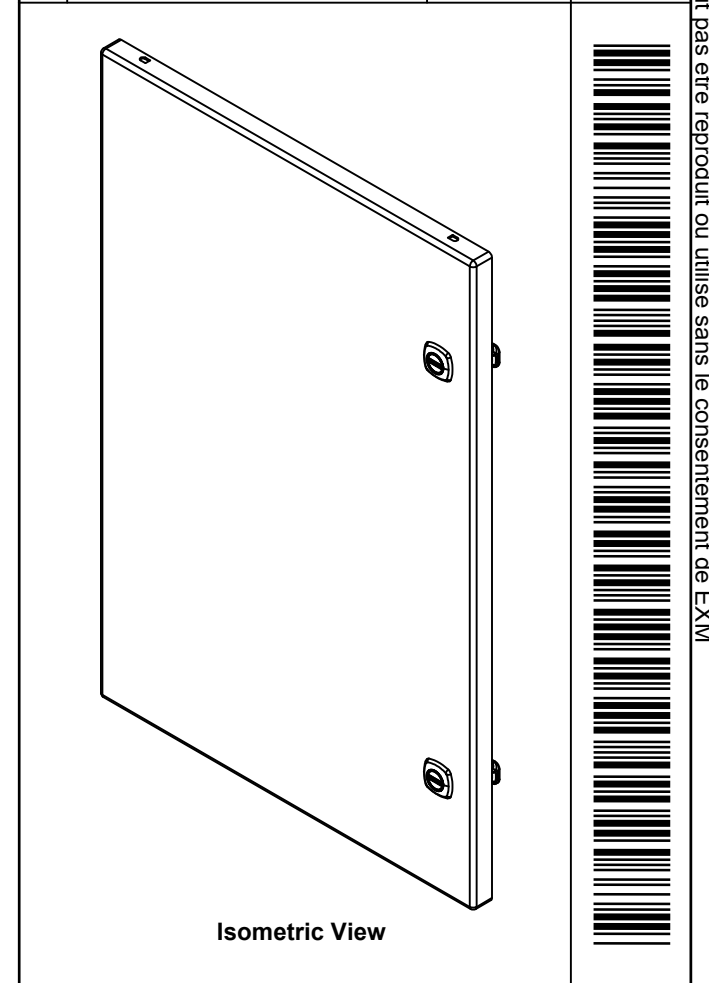
FRONT

	Description	Status	
	5412ESFM 24" x 16" Cover	(NULL)	
	Part Number Numéro Pièce	Rev.	
	5412ESFM241608C	0	2 3

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No.	Revisions	Date	By/Par



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Flatness
Aplatissement
Max 3.0mm

Projection

Customer Client	Date
Drawn By Dessiné Par	Date 19-Feb-14
Material Matière	16 Ga H.R.P. & O. (1.4mm)

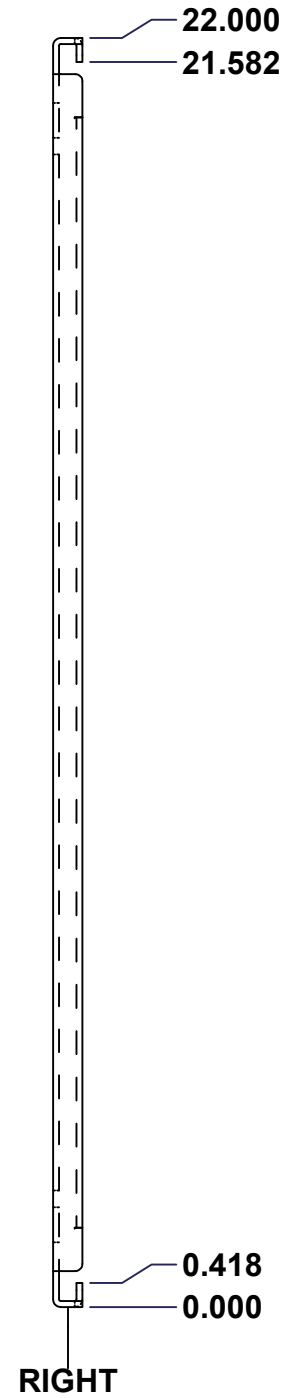
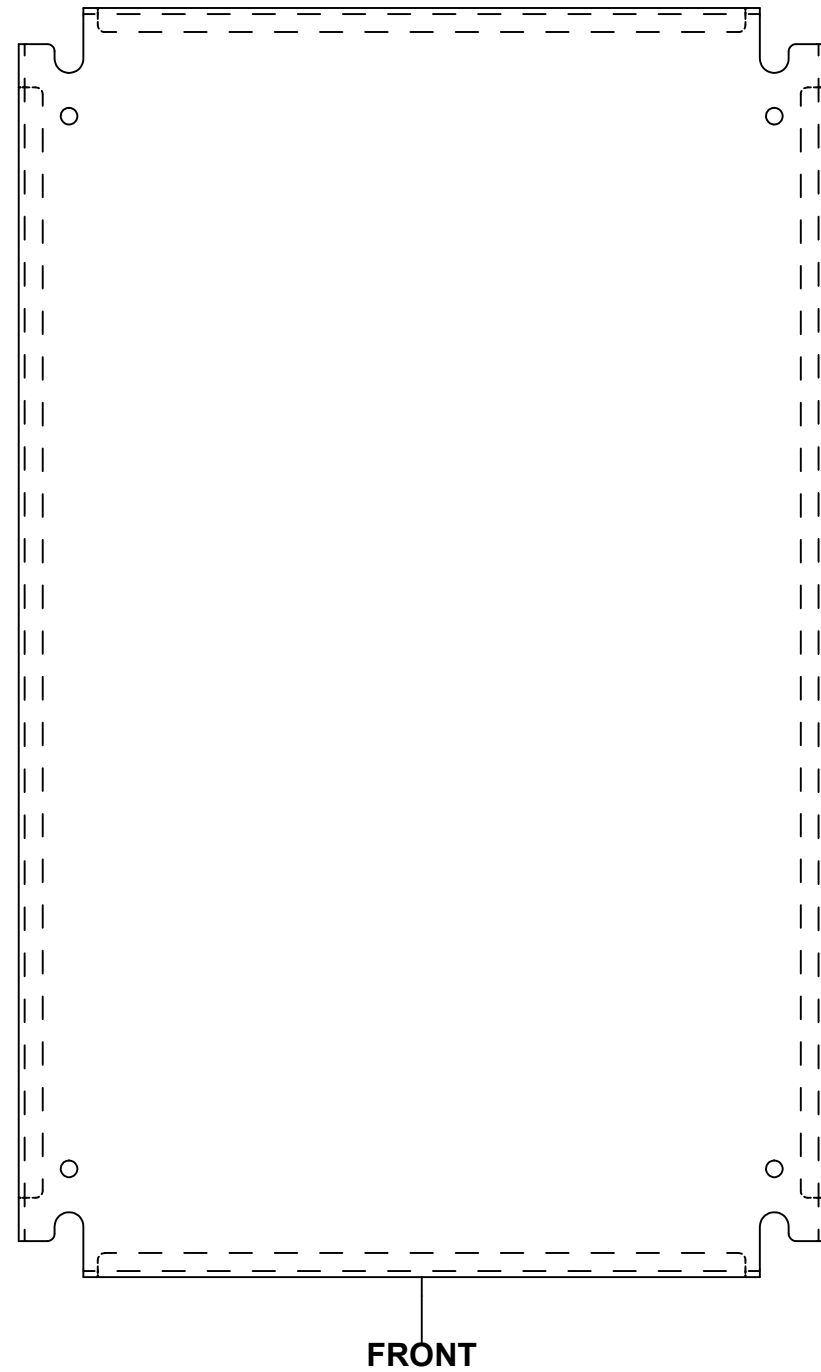
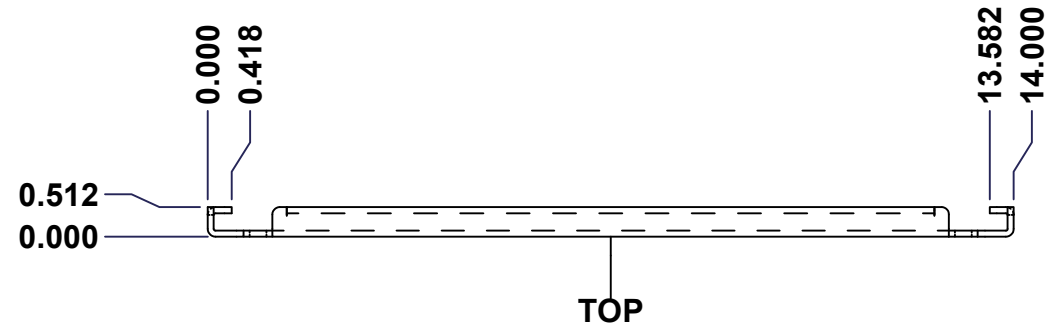
Color Couleur	Asa-61 Grey	Finish Fini	Smooth
Description		Detail Rev.	
5412ESFM 24" x 16" Cover			

Part Number Numéro Pièce	Rev.	3
5412ESFM241608C	0	3

Qty	Part Name	Rev	Description
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
2	STK-Q-46020-24	5	5412 ES Vertical Door Stiffener 24"
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ESFM241608G	0	5412ESFM 24" x 16" Cover Gasket Part
1	5412ESFM241608C-P	0	5412ESFM 24" x 16" Cover Part
2	STK-K-09800	10	5412 ES Hinge with 2 Captive Hinge Pins
2	880 SCQ4-SL	6	5412 ES 1/4 Turn Lock
4	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Parts List			

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No.	Revisions	Date	By/Par

Isometric View

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Customer Client	Date	
Drawn By / Dessiné Par: BoxCad	Date: 1/23/2007	
Material / Matière	See Part List	
Color / Couleur	See Part List	Finish / Fini: See Part List
Description: 881 SP - Inner Panel		Detail Rev.
Part Number / Numéro Pièce: 881 SP2416G	Rev. 0	1/2

Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP2416G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

Parts List

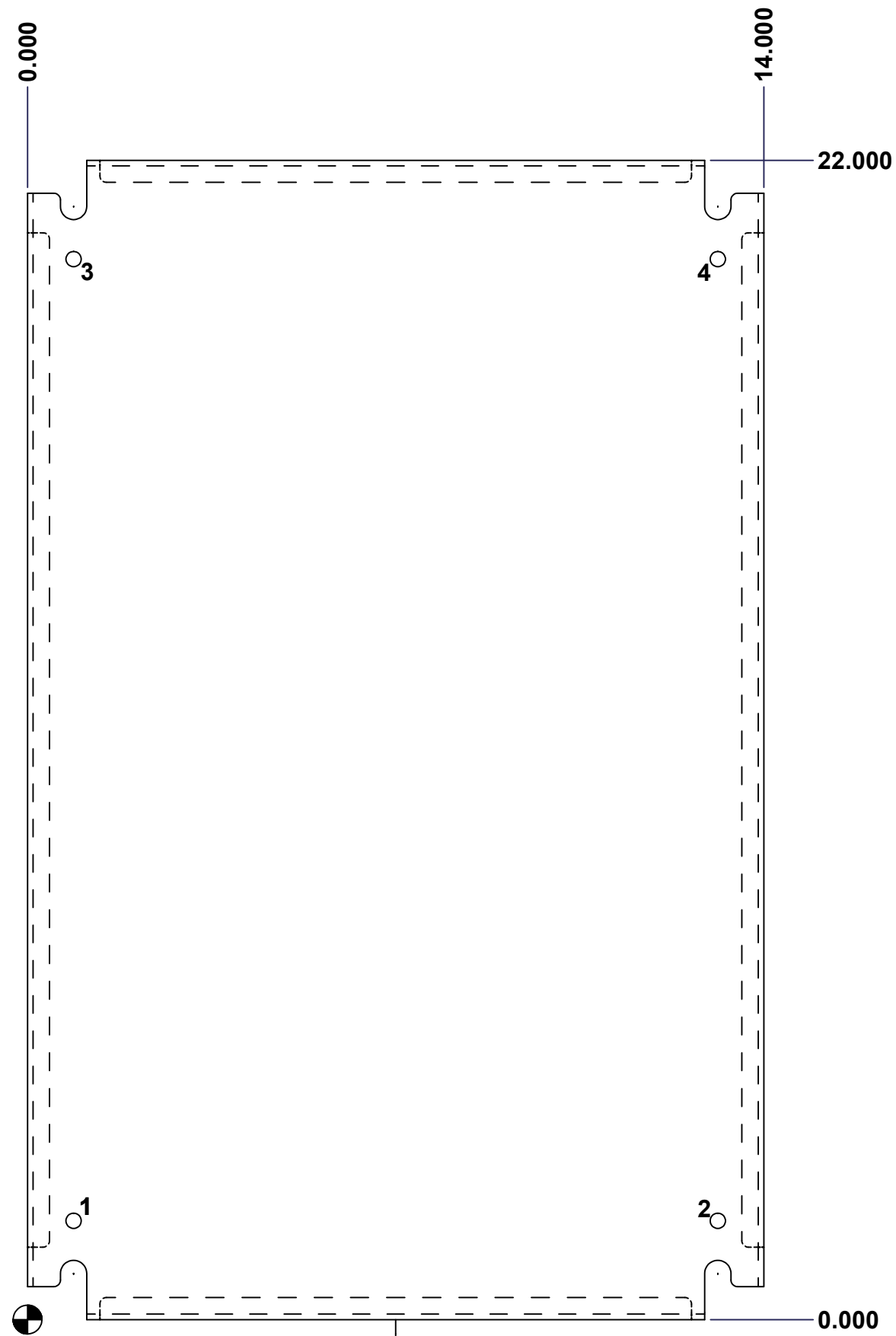
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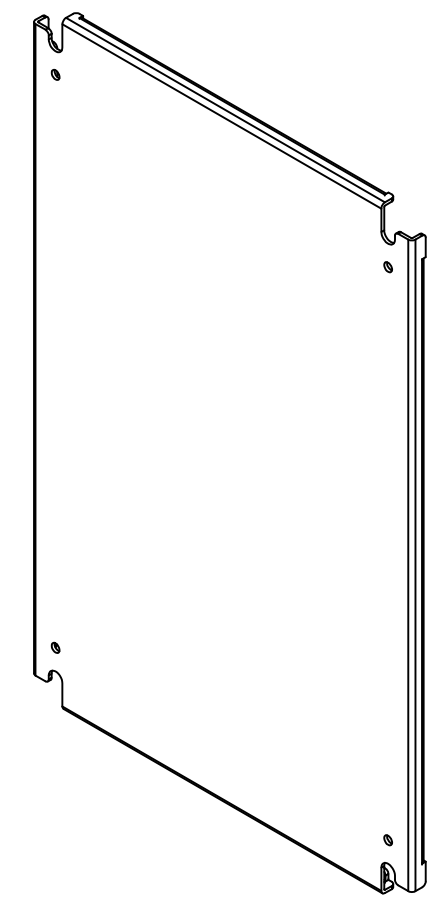
Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.875	1.875	GROUND HOLE (RND Ø0.290)
2	13.125	1.875	GROUND HOLE (RND Ø0.290)
3	0.875	20.125	GROUND HOLE (RND Ø0.290)
4	13.125	20.125	GROUND HOLE (RND Ø0.290)

All knockouts are actual size / Les disques défonçables sont grandeur réel

No.	Revisions	Date	By/Par


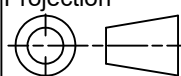


FRONT



Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement Max 3.0mm
	Projection 
Customer Client	Date
Drawn By Dessiné Par BoxCad	Date 1/23/2007
Material Matière	See Part List
Color Couleur	See Part List
Finish Fini	See Part List
Description 881 SP - Inner Panel	Detail Rev.
Part Number Numéro Pièce 881 SP2416G	Rev. 0

2
2