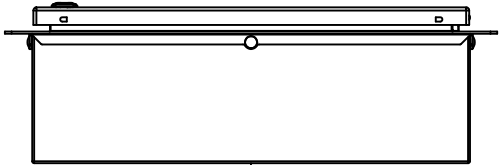


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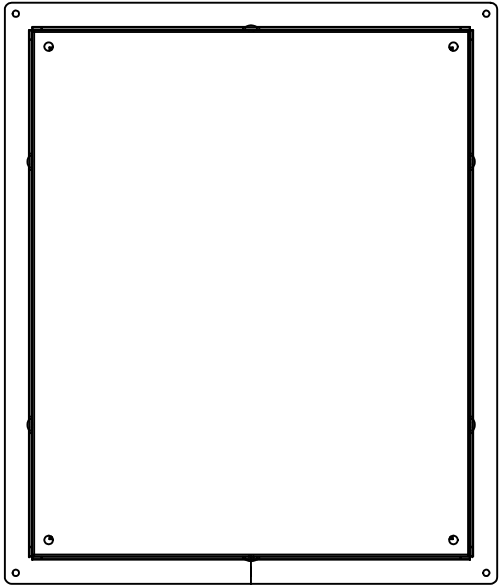
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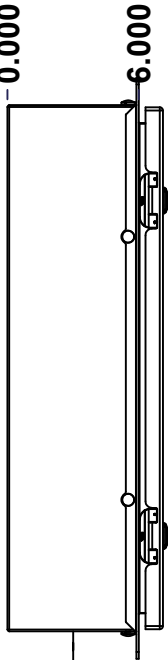
Tolérance $\pm 1/32$ " sauf spécification contraire



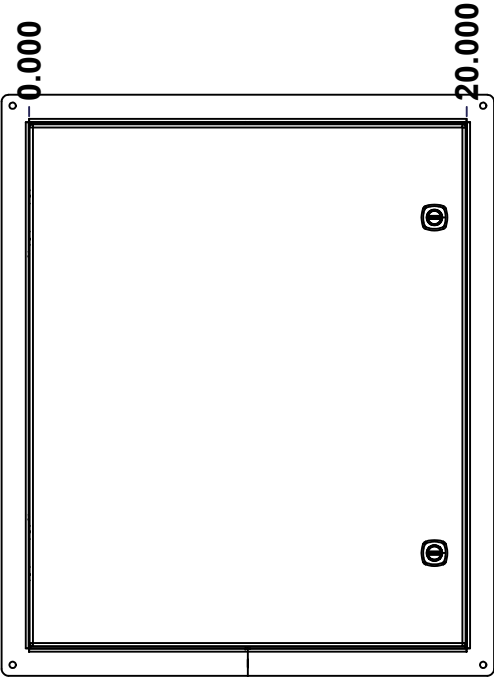
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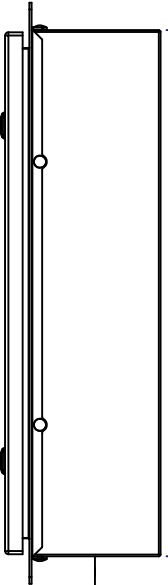
BACK



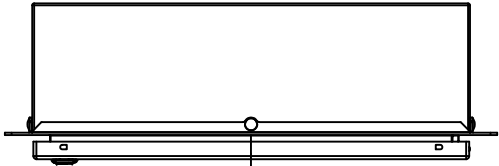
LEFT



FRONT




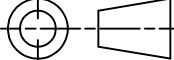
RIGHT



BOTTOM

No.	Revisions	Date	By/Par

Isometric View

 <p>Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com</p>		Flatness Aplatissement Max 3.0mm Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 13-Feb-14	
Material Matière		16 Ga H.R.P. & O. (1.4mm)	
Color Couleur		Asa-61 Grey Fini Smooth	
Description 5412ESFM 24" x 20" x 6" Assembly			Detail Rev.
Part Number Numéro Pièce		Rev.	1 2
SEE BILL OF MATERIAL ON LAST PAGE		5412ESFM242006	

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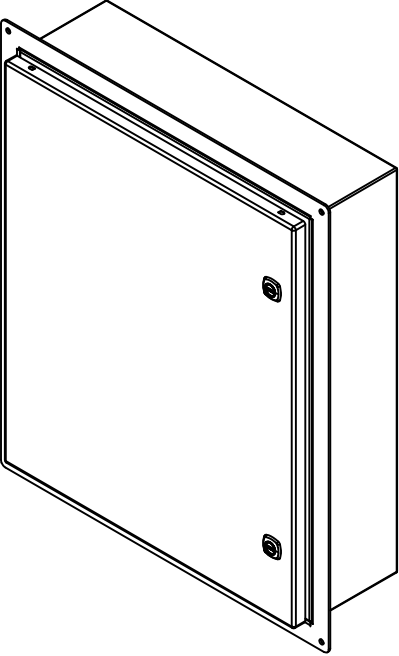
Tolerance ±1/32" unless otherwise specified

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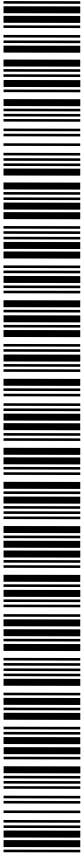
Tolérance ±1/32" sauf spécification contraire


NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par

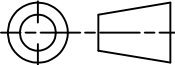


Isometric View





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Flatness
Aplatissement
Max 3.0mm
Projection


Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 13-Feb-14

Material
Matière

16 Ga H.R.P. & O. (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ESFM 24" x 20" x 6" Assembly

Detail Rev.

Part Number
Numéro Pièce

5412ESFM242006

Rev. 0

2

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

1	STK-K-01800	5	5412 ES Accessory Kit
1	880 PP	6	Self Adhesive Print Pocket
1	881 SP2420G	0	881 SP - Inner Panel
1	5412ESFM242006C	0	5412ESFM 24" x 20" Cover
4	STK-Q-07310	2	Flange Lock Nut M8
4	STK-Q-07610	8	M8 Plastic Spacer 22.2mm
1	5412ESFM242006B	0	5412ESFM 24" x 20" x 6" Body
2	STK-Q-04050-07	7	M6 x 7mm Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

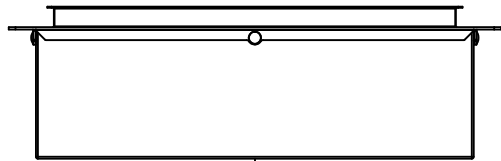
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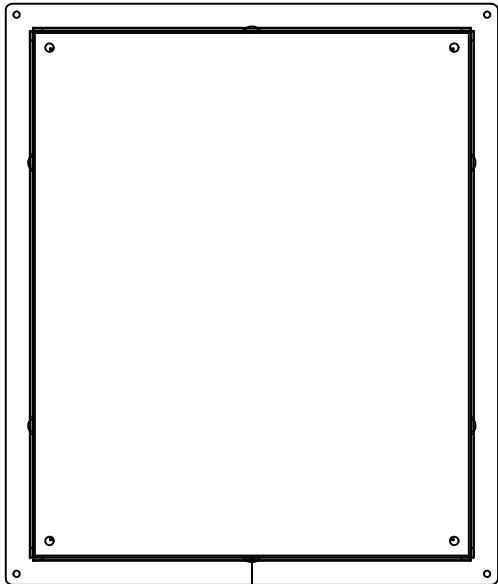
Tolerance $\pm 1/32$ " unless otherwise specified

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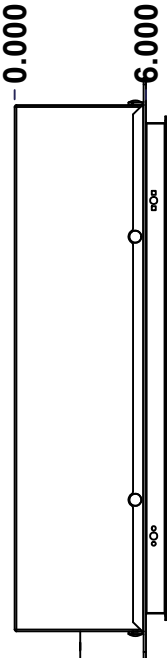
Tolérance $\pm 1/32$ " sauf spécification contraire



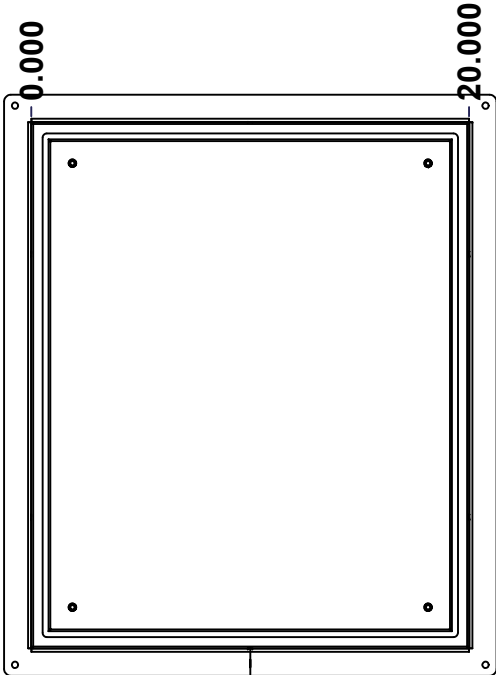
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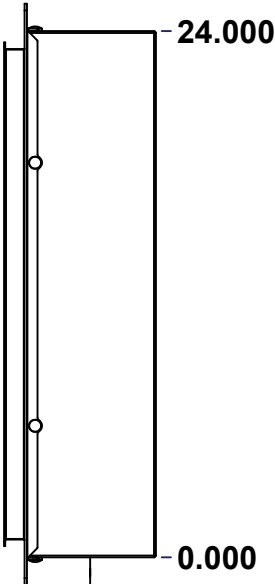
BACK



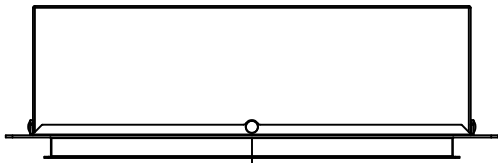
LEFT



FRONT

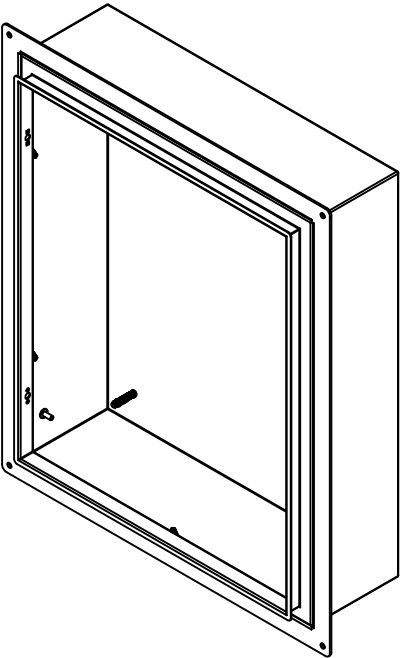


RIGHT

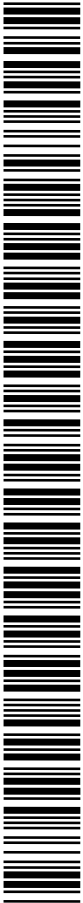


BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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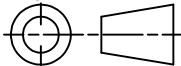


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 13-Feb-14

Material
Matière

16 Ga H.R.P. & O. (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ESFM 24" x 20" x 6" Body

Detail Rev.

Part Number
Numéro Pièce

5412ESFM242006B

Rev.

0

1

7

SEE BILL OF MATERIAL ON LAST PAGE

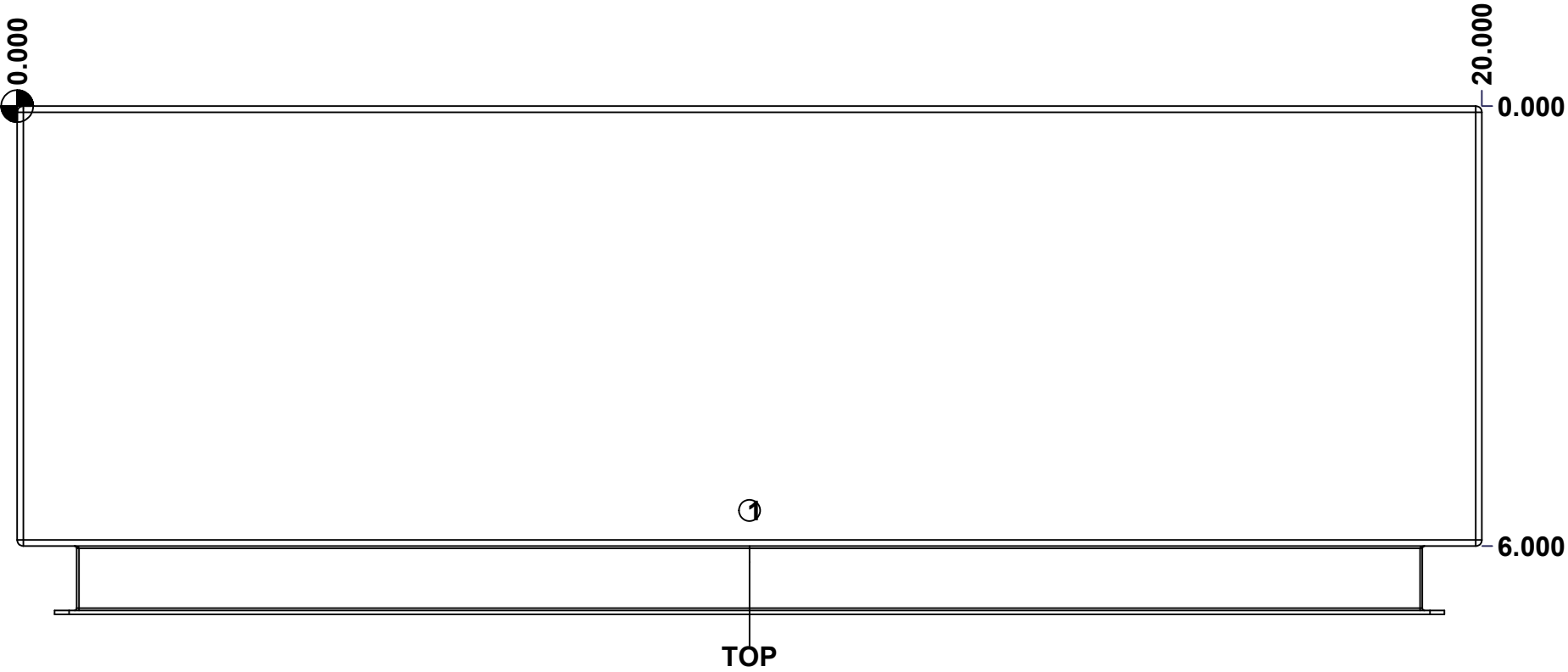
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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	10.000	5.514	RND Ø0.290



	Description	Status	
	5412ESFM 24" x 20" x 6" Body		
	Part Number	Rev.	2
	Numéro Pièce	0	7
5412ESFM242006B			

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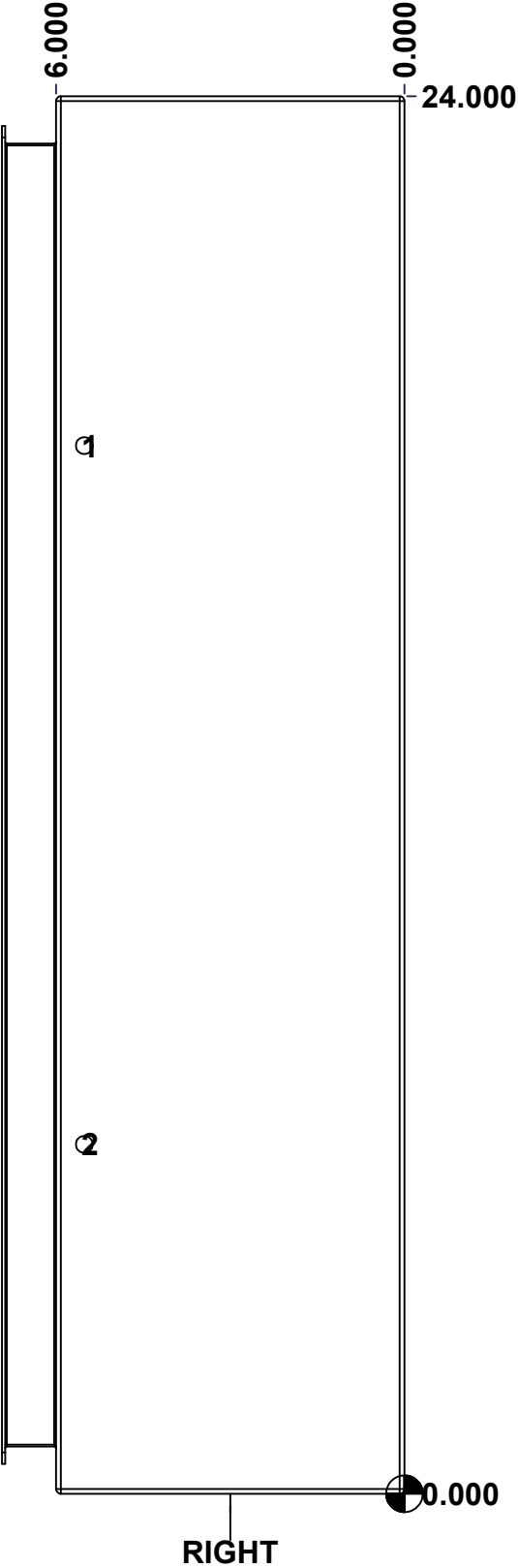
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	5.514	18.000	RND Ø0.290
2	5.514	6.000	RND Ø0.290



	Description		Status	
	5412ESFM 24" x 20" x 6" Body			
	Part Number Numéro Pièce		Rev.	3
5412ESFM242006B		0	7	

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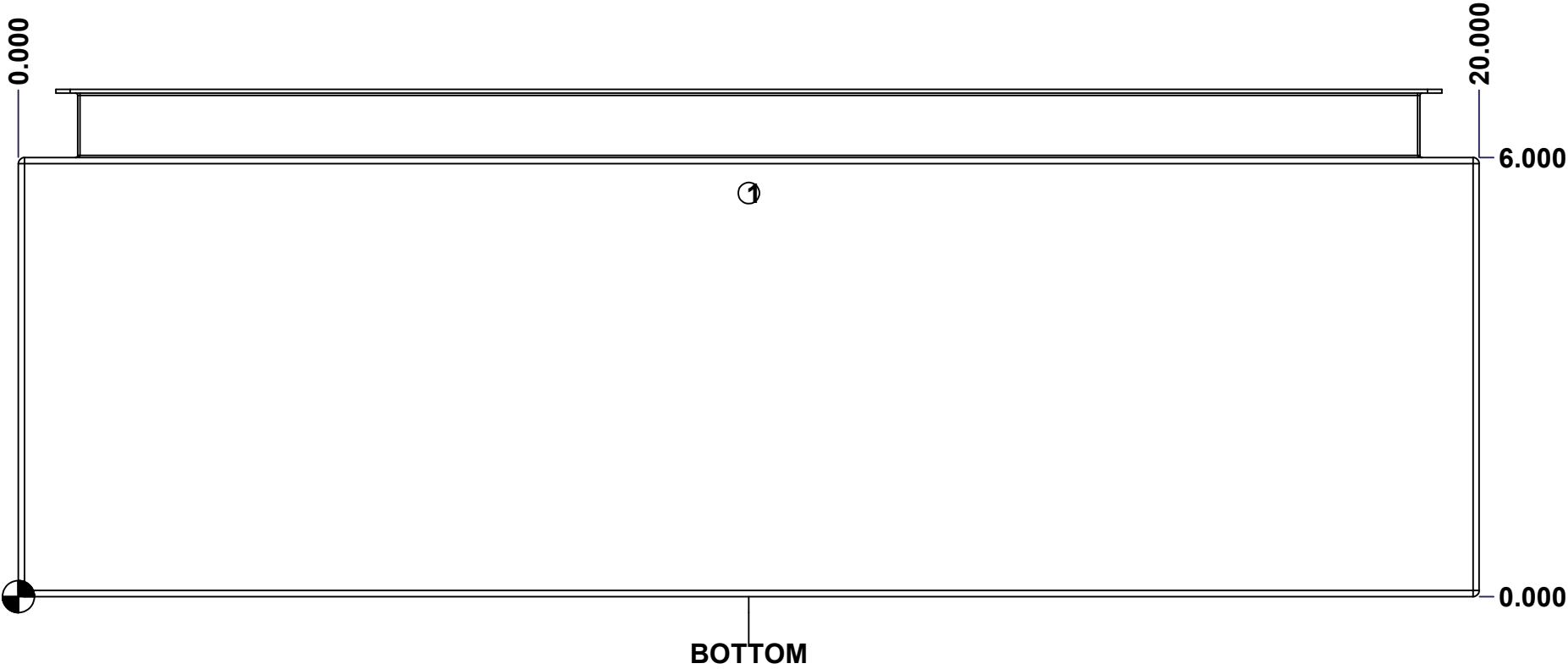
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	10.000	5.514	RND Ø0.290



	Description	Status	
	5412ESFM 24" x 20" x 6" Body		
	Part Number	Rev.	4
	Numéro Pièce	0	7
5412ESFM242006B			

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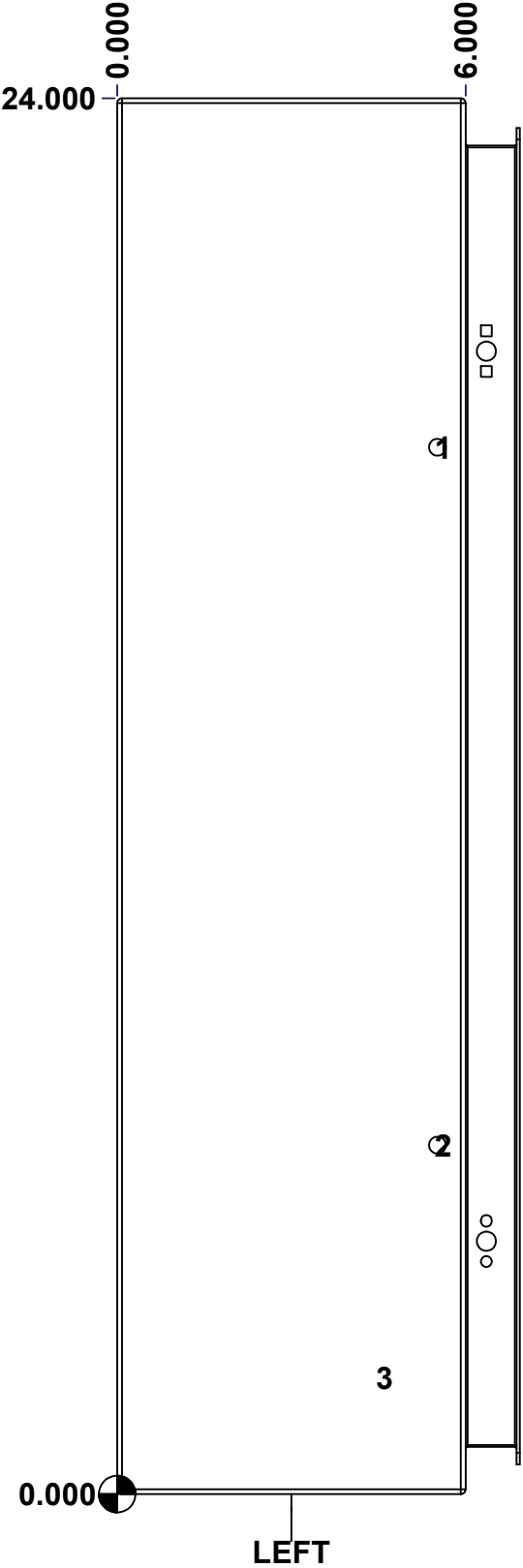
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	5.514	18.000	RND Ø0.290
2	5.514	6.000	RND Ø0.290
3	4.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5412ESFM 24" x 20" x 6" Body		
	Part Number Numéro Pièce	Rev.	5 / 7
	5412ESFM242006B	0	

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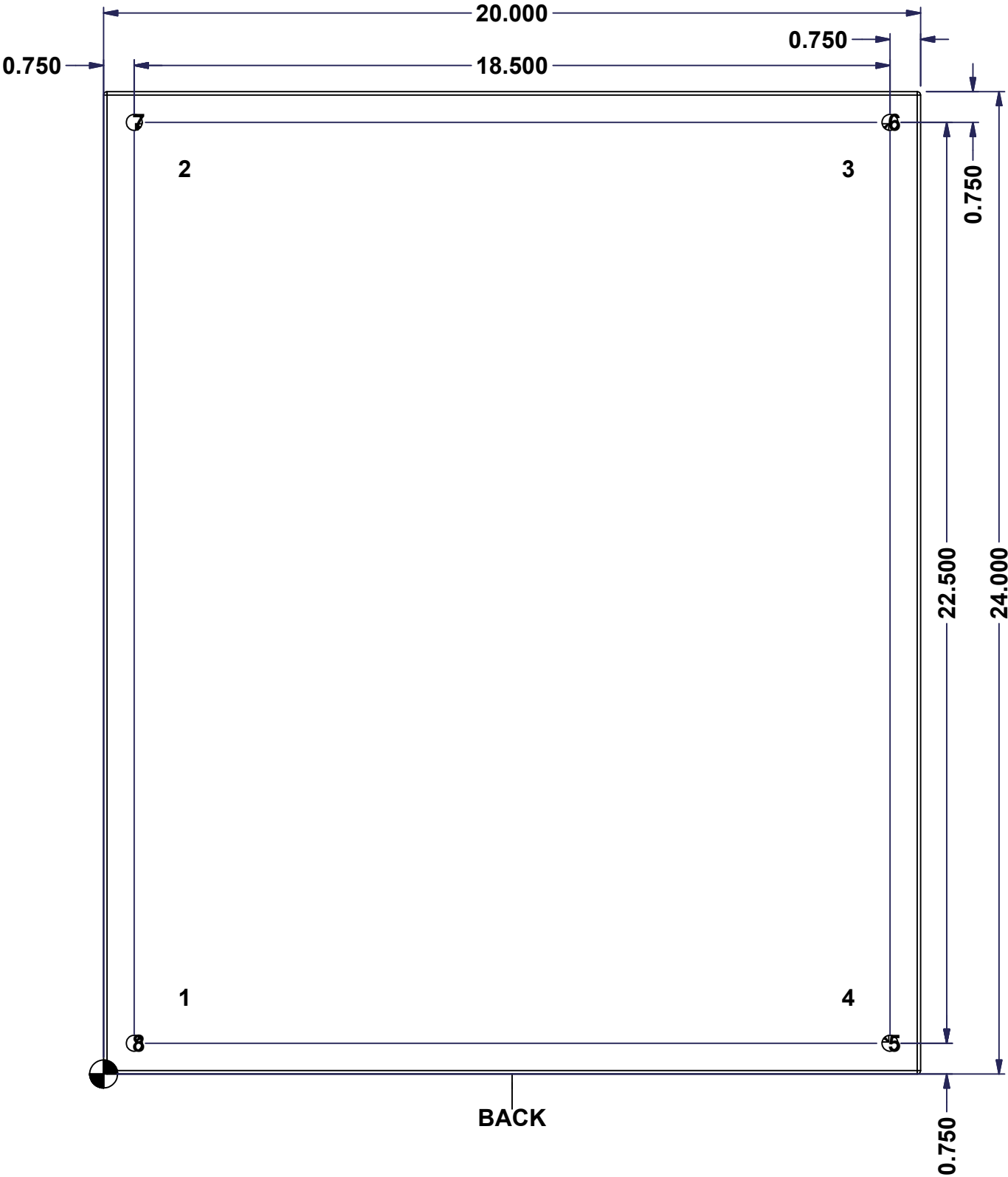
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	22.125	IP STUD M8 x 35mm (Inside)
3	18.125	22.125	IP STUD M8 x 35mm (Inside)
4	18.125	1.875	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
5	19.250	0.750	RND Ø0.390
6	19.250	23.250	RND Ø0.390
7	0.750	23.250	RND Ø0.390
8	0.750	0.750	RND Ø0.390



	Description	Status	
	5412ESFM 24" x 20" x 6" Body		
	Part Number	Rev.	6
	Numéro Pièce	0	7
5412ESFM242006B			

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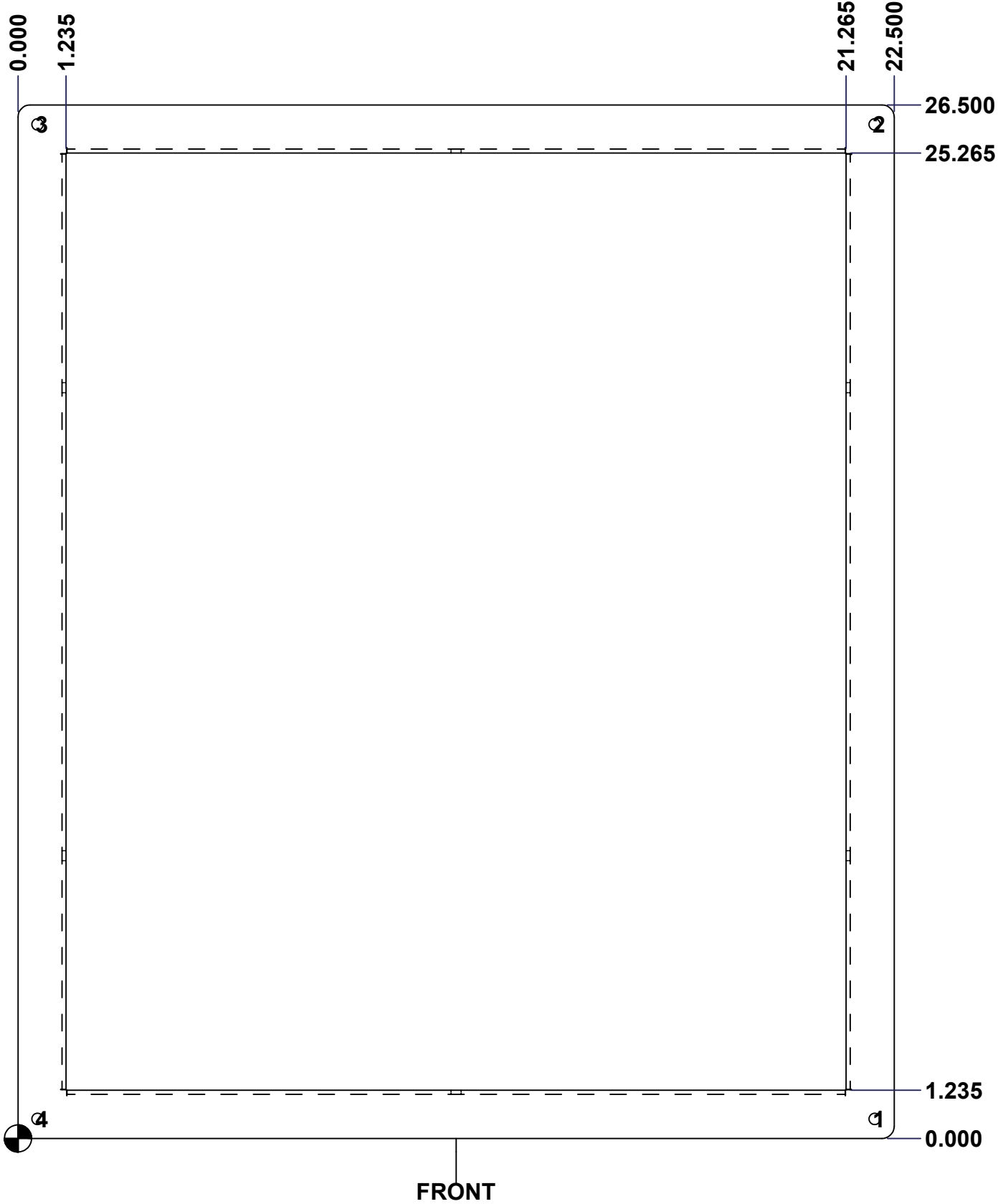
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	22.000	0.500	RND Ø0.290
2	22.000	26.000	RND Ø0.290
3	0.500	26.000	RND Ø0.290
4	0.500	0.500	RND Ø0.290



	Description		Status	
	5412ESFM 24" x 20" x 6" Flange			
	Part Number Numéro Pièce		Rev.	1 / 1
5412ESFM242006B		0		

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No.	Revisions	Date	By/Par

Isometric View

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	Max 3.0mm Projection
Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 13-Feb-14
Material Matière 16 Ga H.R.P. & O. (1.4mm)	
Color Couleur Asa-61 Grey	Finish Fini Smooth
Description 5412ESFM 24" x 20" x 6" Body	Detail Rev.
Part Number Numéro Pièce 5412ESFM242006B	Rev. 0

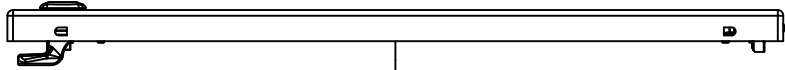
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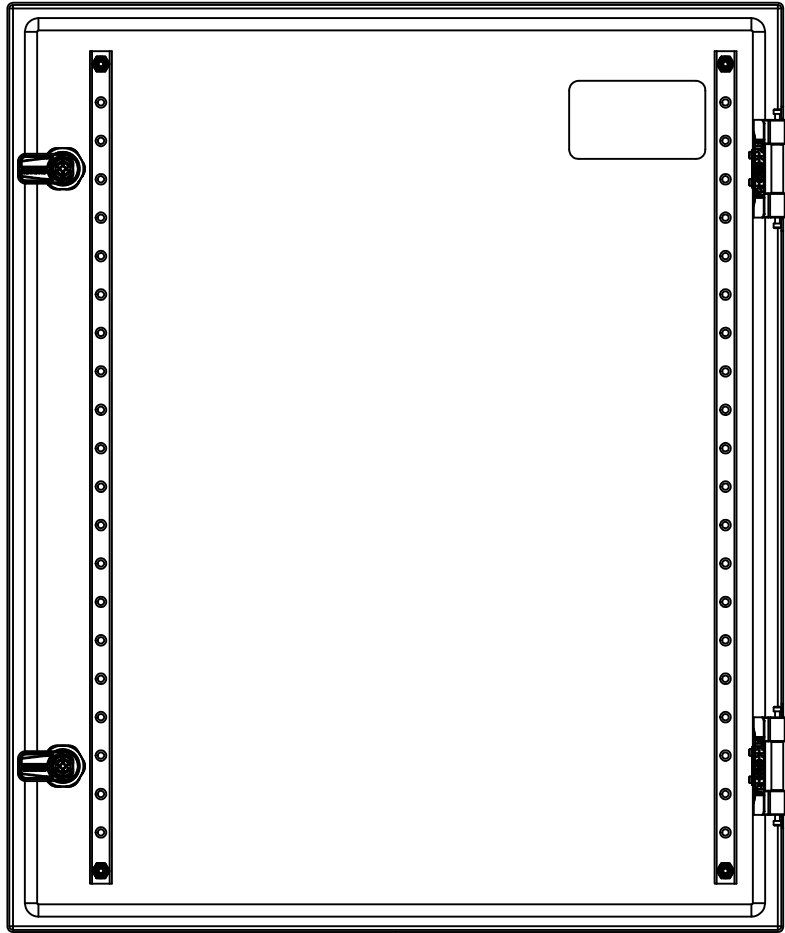
Tolerance ±1/32" unless otherwise specified

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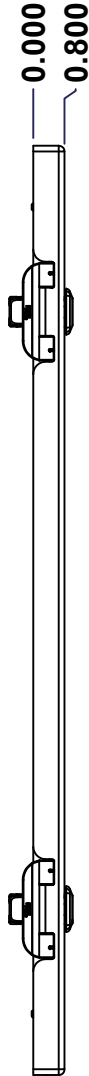
Tolérance ±1/32" sauf spécification contraire



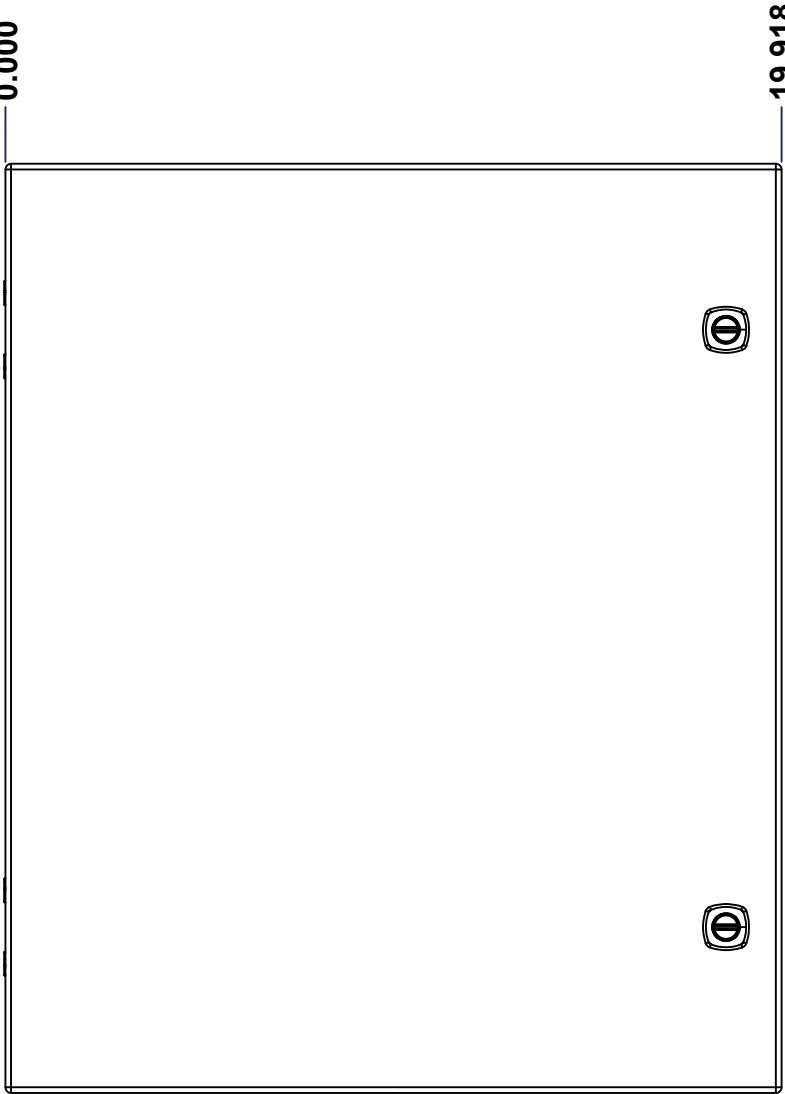
TOP



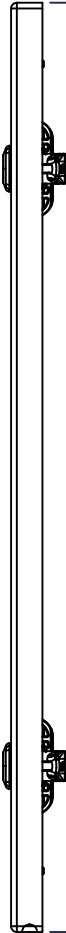
BACK



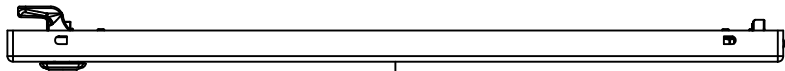
LEFT



FRONT

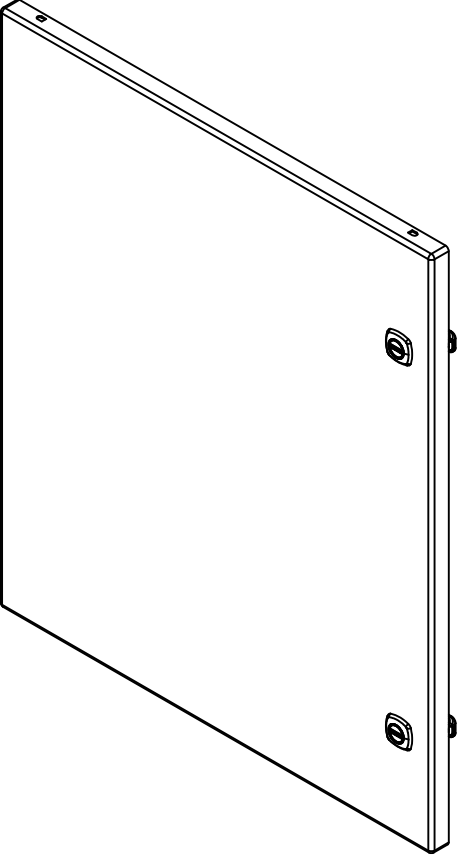


RIGHT





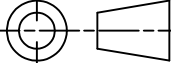
BOTTOM

No.	Revisions	Date	By/Par



Isometric View



		Flatness Aplatissement Max 3.0mm	
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Projection 	
Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 13-Feb-14	
Material Matière			

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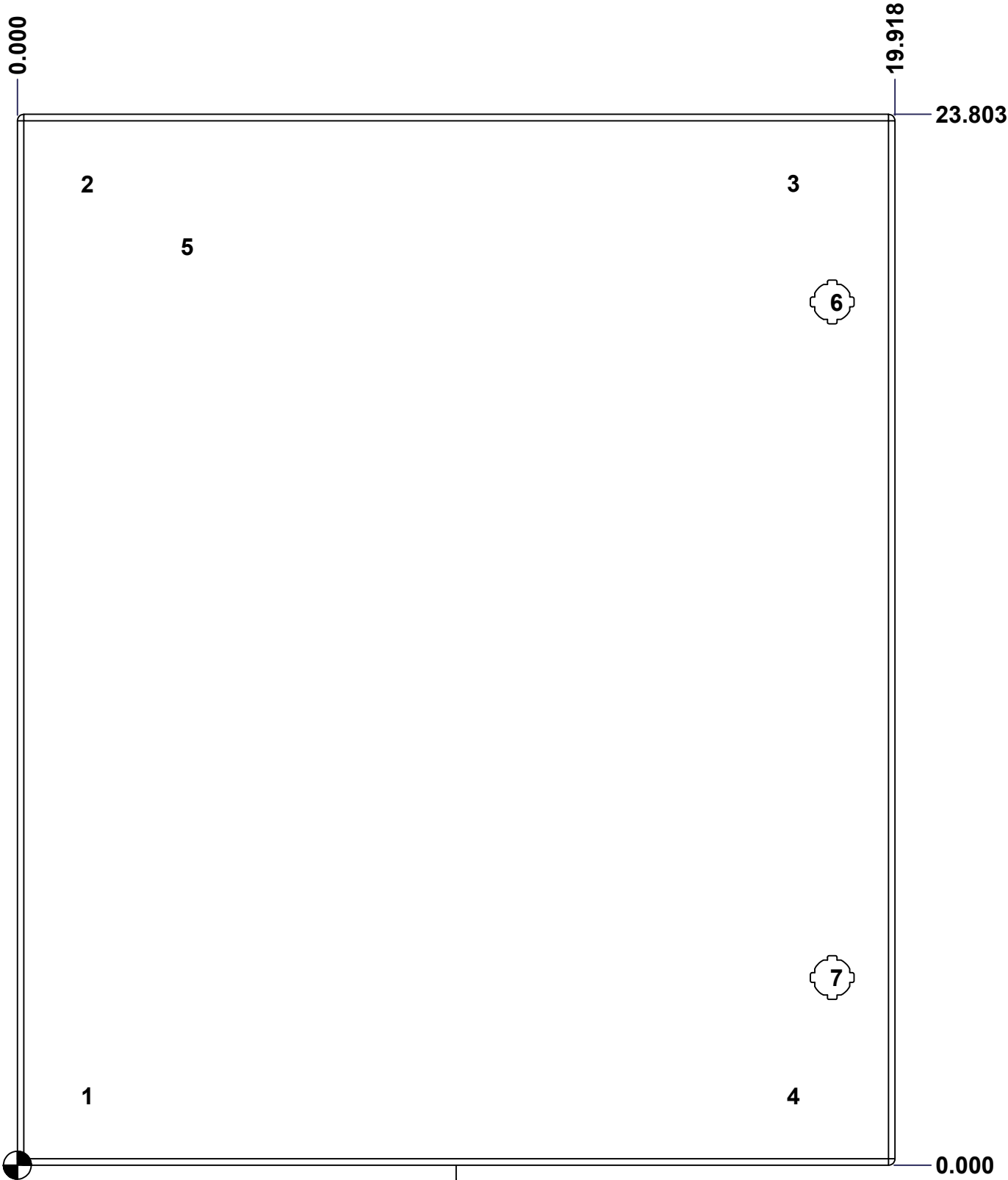
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.567	STUD M6 x 18mm (Inside)
2	1.486	22.236	STUD M6 x 18mm (Inside)
3	17.517	22.236	STUD M6 x 18mm (Inside)
4	17.517	1.567	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
5	3.750	20.803	LABEL_EXM (Inside)
6	18.494	19.553	LOCK 880 SCQ4-SL @ 0.0°
7	18.494	4.250	LOCK 880 SCQ4-SL @ 0.0°



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	Description		Status	
	5412ESFM 24" x 20" Cover		(NULL)	
	Part Number Numéro Pièce		Rev.	2
	5412ESFM242006C		0	3

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Tolérance ±1/32" sauf spécification contraire

No.


Revisions

Date

By/Par

C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP2420G.idw

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Isometric View

1	881 SP2420G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

0.418

0.000

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