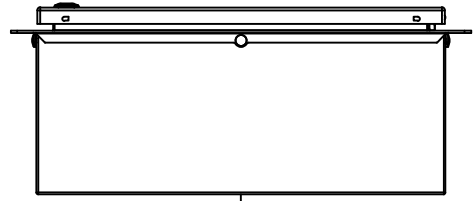
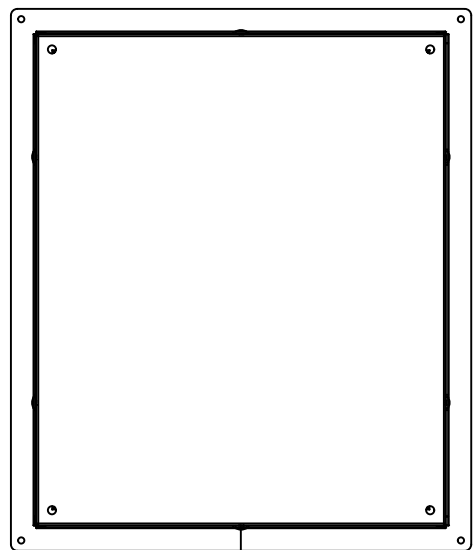


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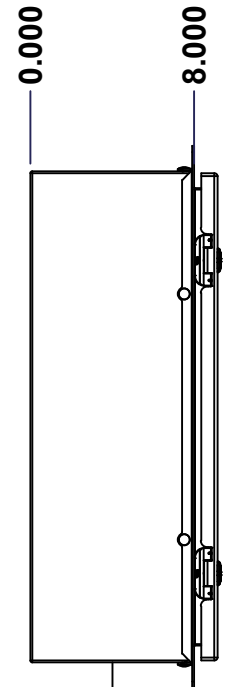
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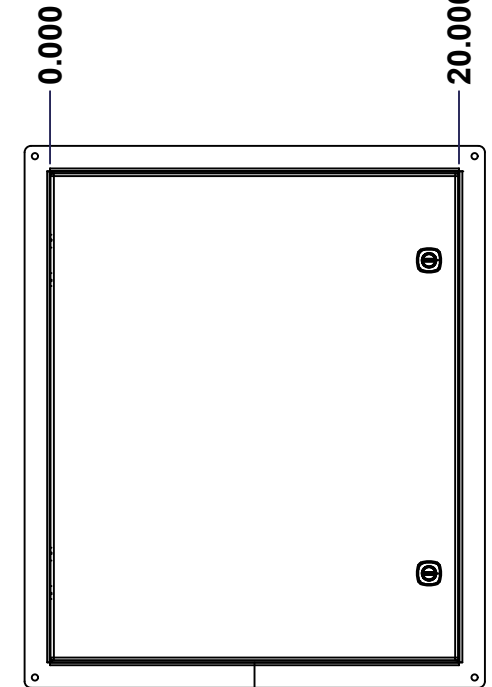
TOP



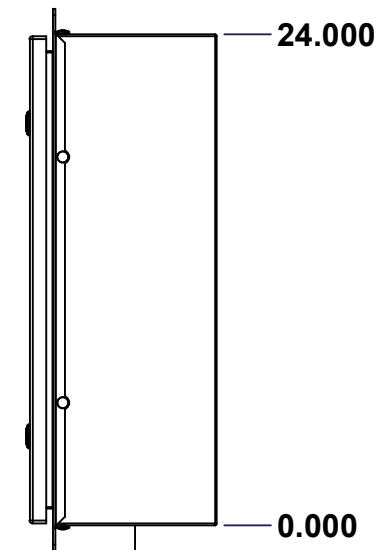
BACK



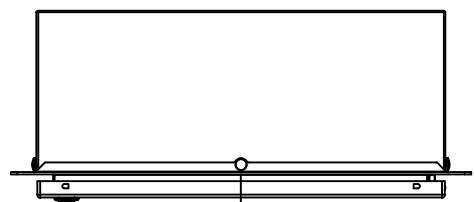
LEFT



FRONT

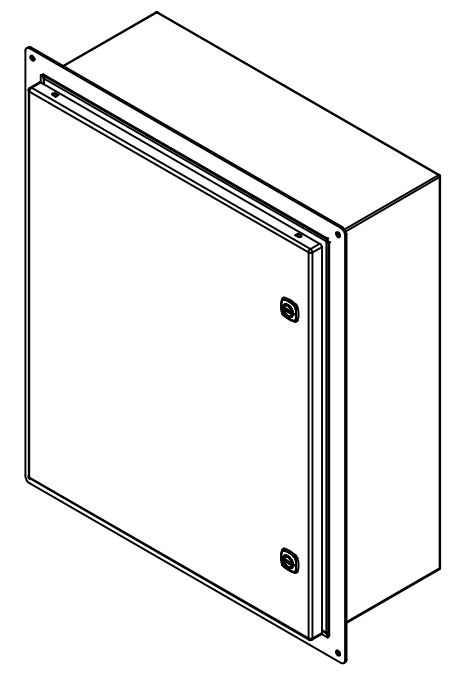


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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 Fax: (450) 979-4626  
[www.exmweb.com](http://www.exmweb.com)

Flatness  
Aplatissement  
Max 3.0mm  
Projection

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 13-Feb-14
Material / Matière: 16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth
Description: 5412ESFM 24" x 20" x 8" Assembly	Detail Rev.
Part Number / Numéro Pièce: 5412ESFM242008	Rev. 0

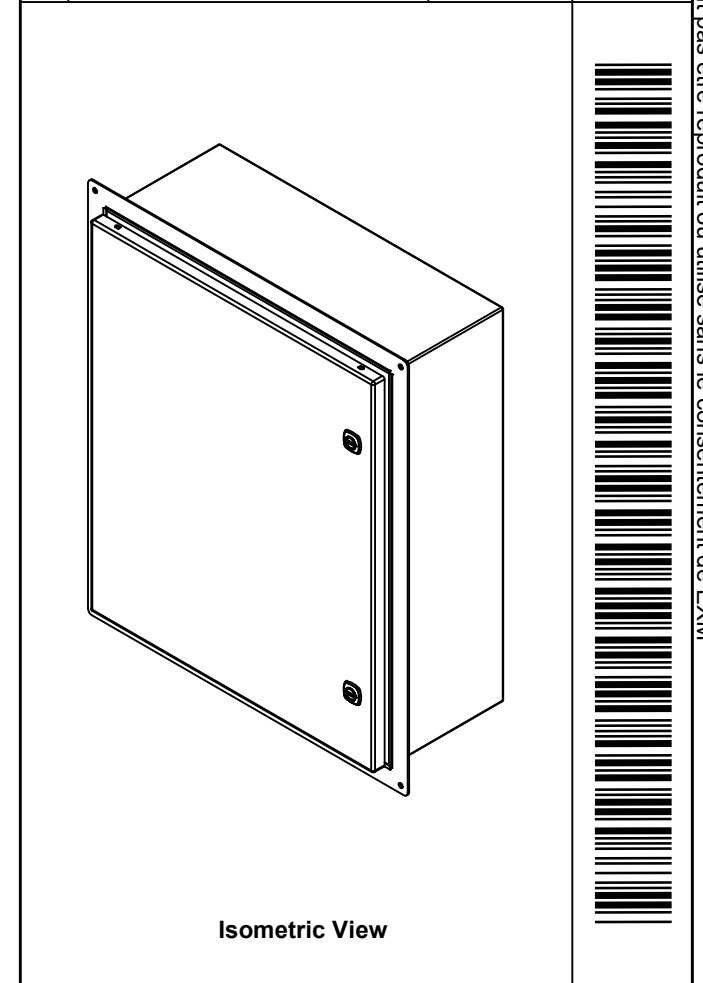
SEE BILL OF MATERIAL ON LAST PAGE


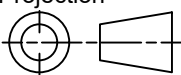
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NOTE	
ITEM	DESCRIPTION
1	NEMA 4, 12 Enclosure (IP66)
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>	Flatness Aplatissement
	Max 3.0mm Projection 
Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 13-Feb-14
Material Matière	16 Ga Cold Rolled A1008 CS Type B (1.4mm)

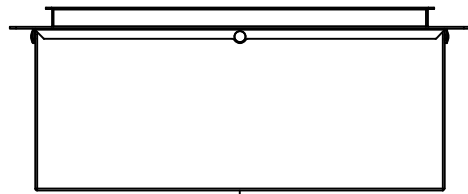
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

1	881 SP2420G	0	881 SP - Inner Panel
2	STK-K-01320	0	5412 ES Inner Panel Accessory Kit
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESFM242008C	0	5412ESFM 24" x 20" Cover
1	5412ESFM242008B	0	5412ESFM 24" x 20" x 8" Body
2	STK-Q-04050-08	0	M6 x 8mm Hexagon Socket Head Machine Screw
Qty	Part Number	Rev	Description
Parts List			

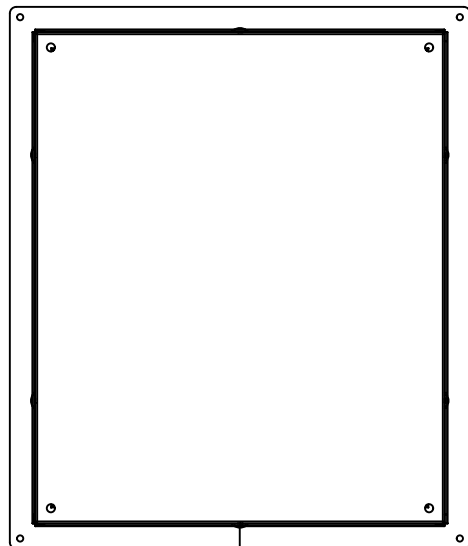
Color Couleur	Asa-61 Grey	Finish Fini	Smooth
Description	5412ESFM 24" x 20" x 8" Assembly		
Part Number Numéro Pièce	<b>5412ESFM242008</b>		Rev. 0
			2 13

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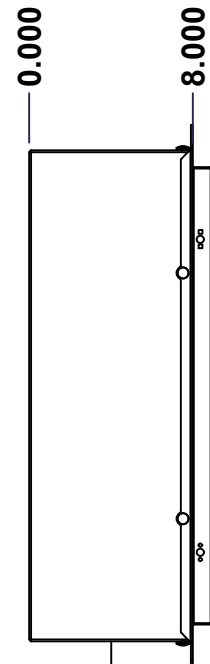
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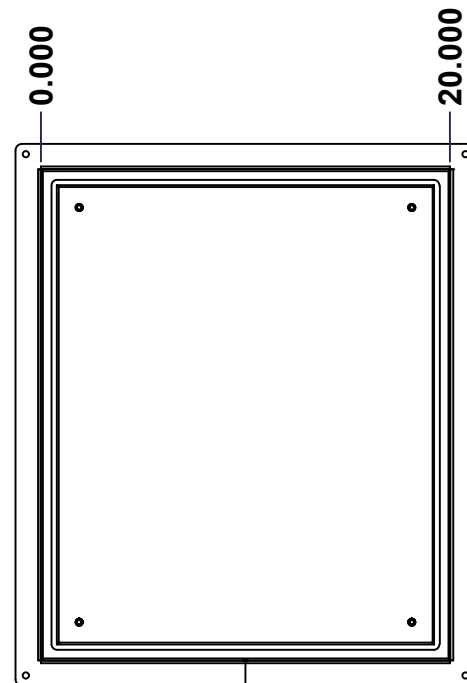
TOP



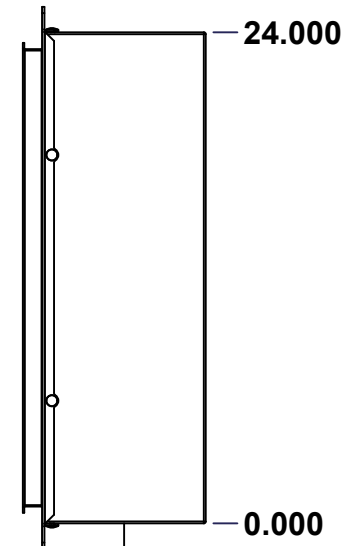
BACK



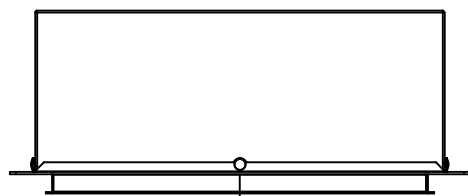
LEFT



FRONT

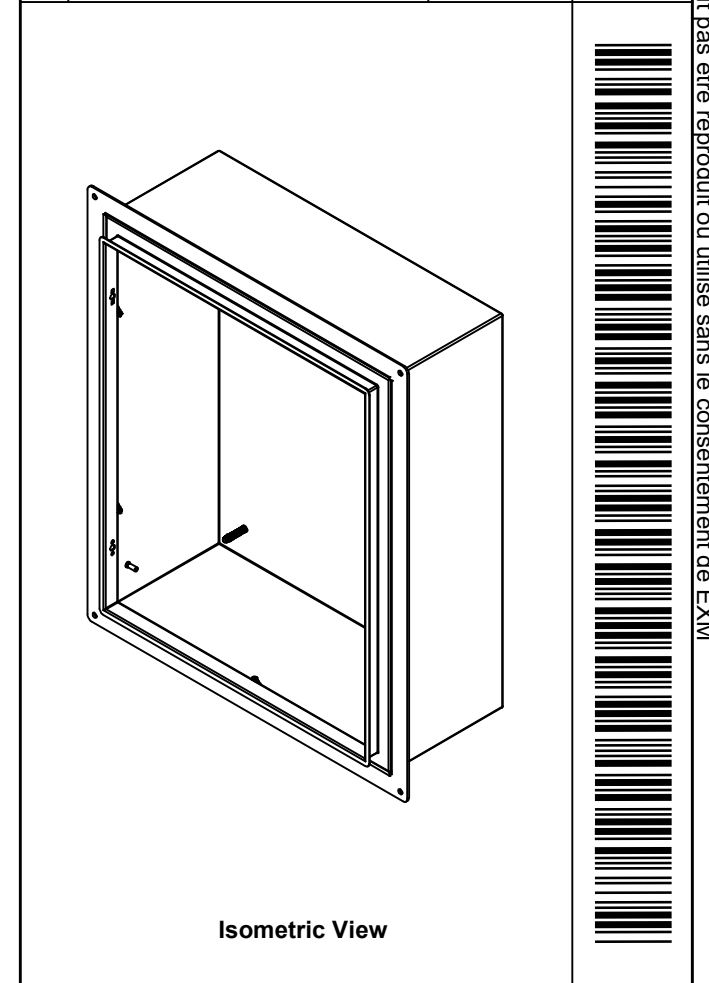



RIGHT



BOTTOM

No.	Revisions	Date	By/Par



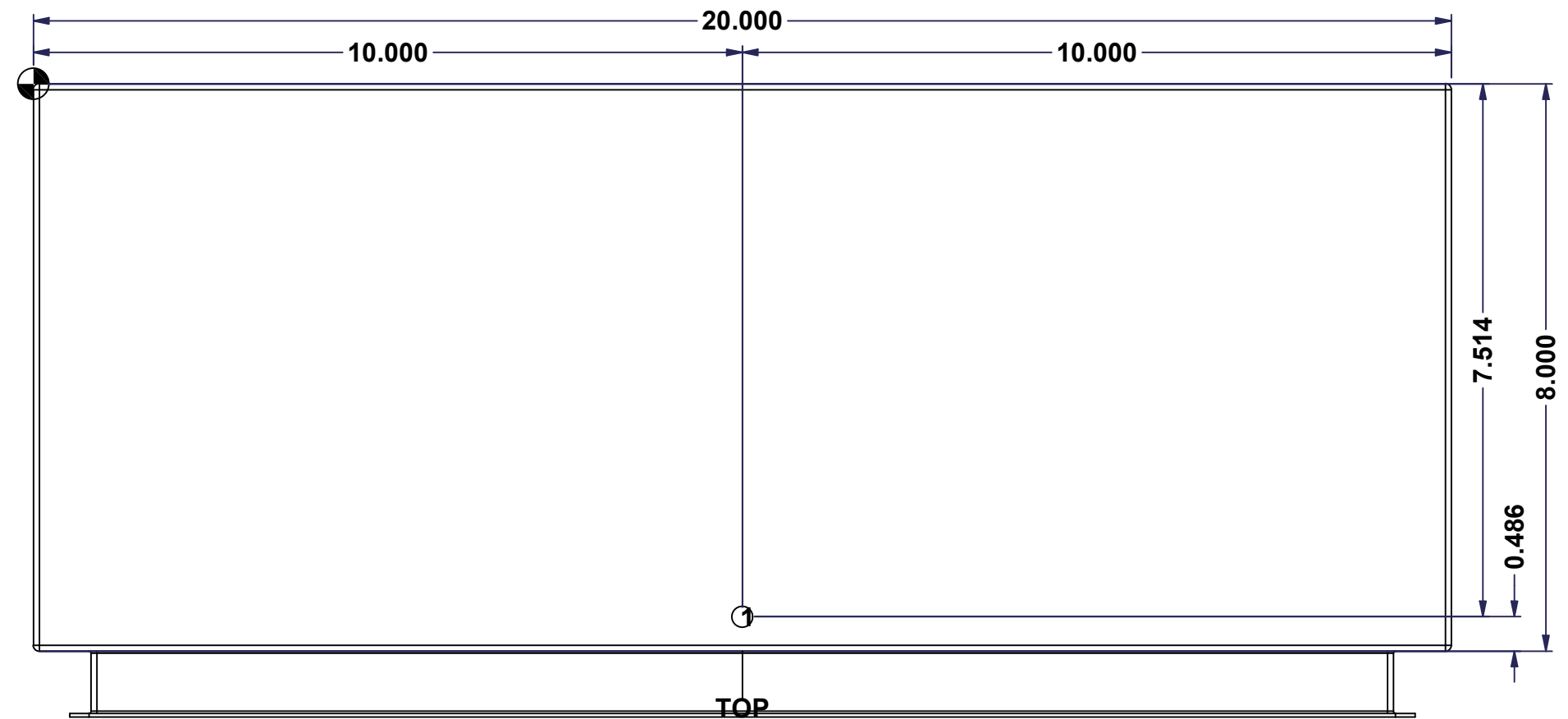
 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement	
		Max 3.0mm	
Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 13-Feb-14	
Material Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)			
Color Couleur Asa-61 Grey		Finish Fini Smooth	
Description 5412ESFM 24" x 20" x 8" Body			Detail Rev.
Part Number Numéro Pièce <b>5412ESFM242008B</b>		Rev. <b>0</b>	3 13

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<b>STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE</b>			
<b>HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)</b>			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	10.000	7.514	RND Ø0.290

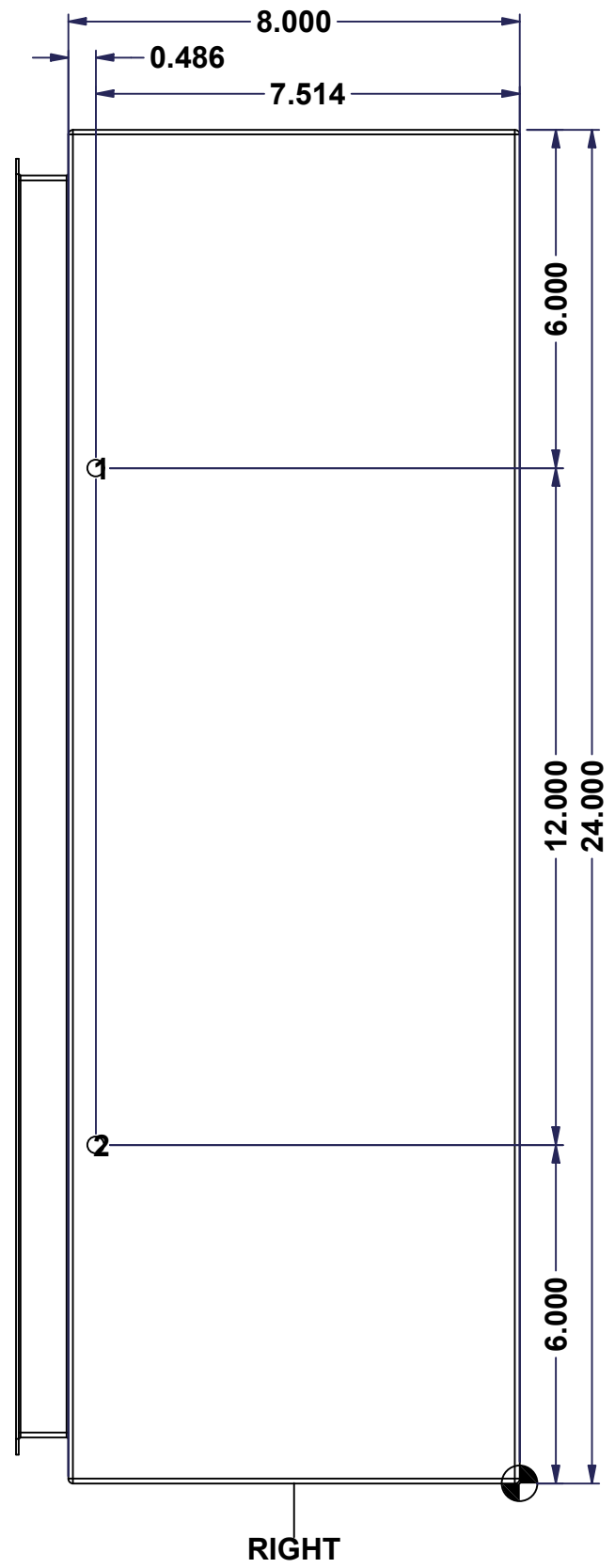


	Description	Status	
	5412ESFM 24" x 20" x 8" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	4
	<b>5412ESFM242008B</b>	<b>0</b>	13

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	7.514	18.000	RND Ø0.290
2	7.514	6.000	RND Ø0.290

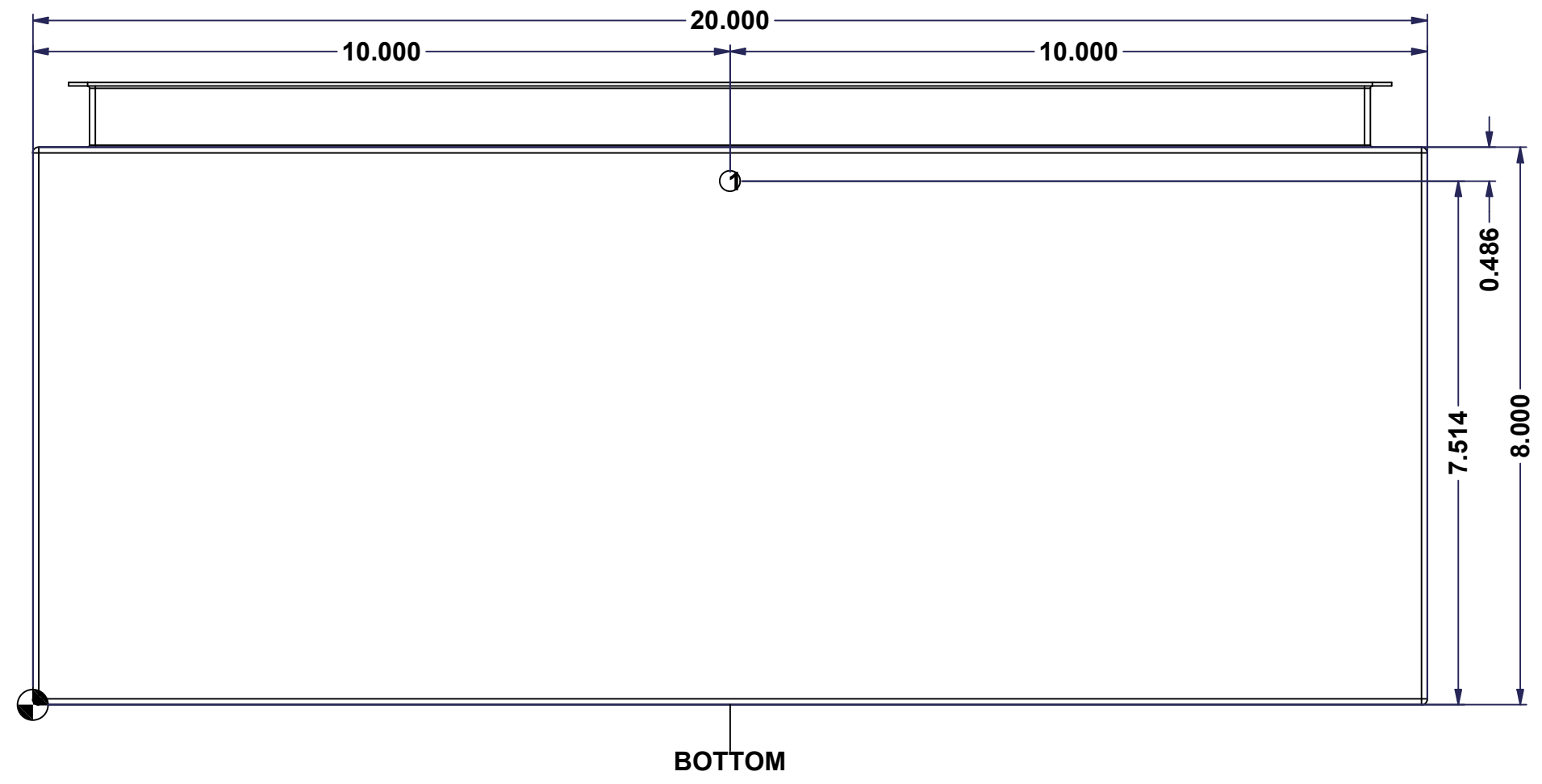


	Description	Status
	5412ESFM 24" x 20" x 8" Body	(NULL)
Part Number Numéro Pièce <b>5412ESFM242008B</b>	Rev.	5
	<b>0</b>	13

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<b>STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE</b>			
<b>HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)</b>			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	10.000	7.514	RND Ø0.290



	Description	Status	
	5412ESFM 24" x 20" x 8" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	
	<b>5412ESFM242008B</b>	<b>0</b>	6
			13

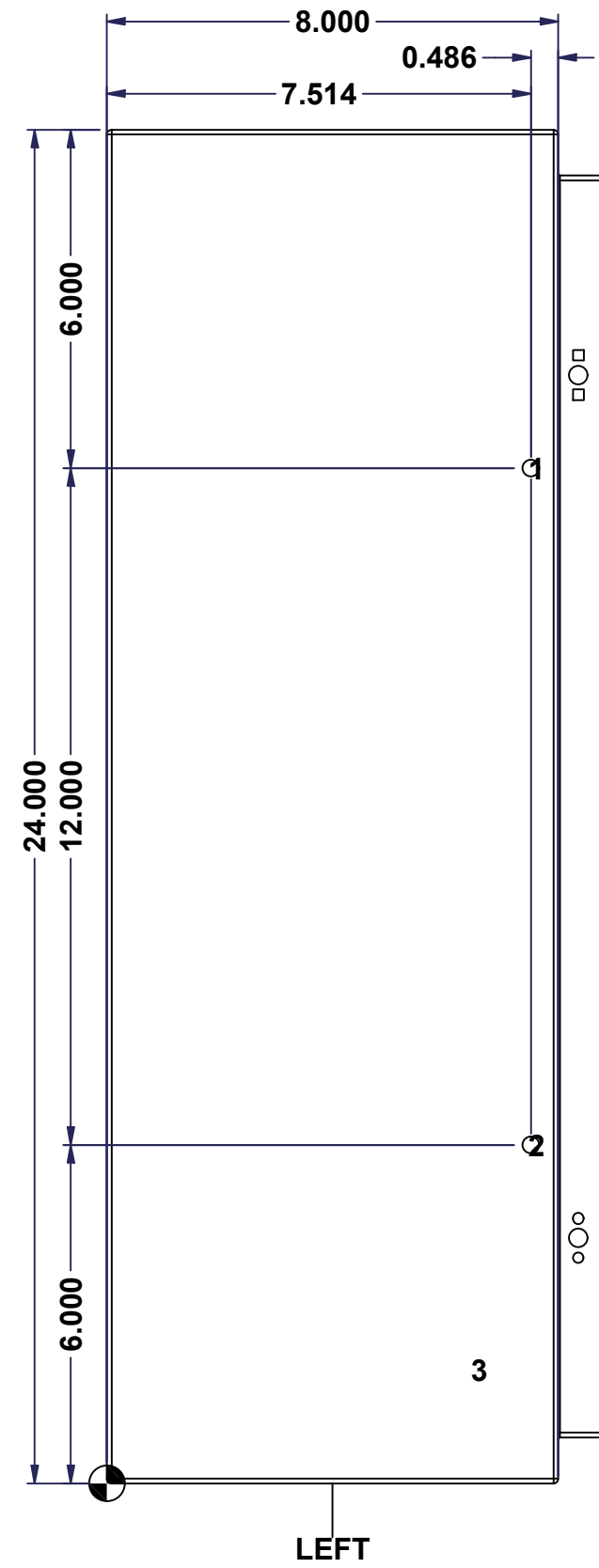
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	7.514	18.000	RND Ø0.290
2	7.514	6.000	RND Ø0.290
3	6.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status
	5412ESFM 24" x 20" x 8" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>5412ESFM242008B</b>	<b>0</b> / 7
		13

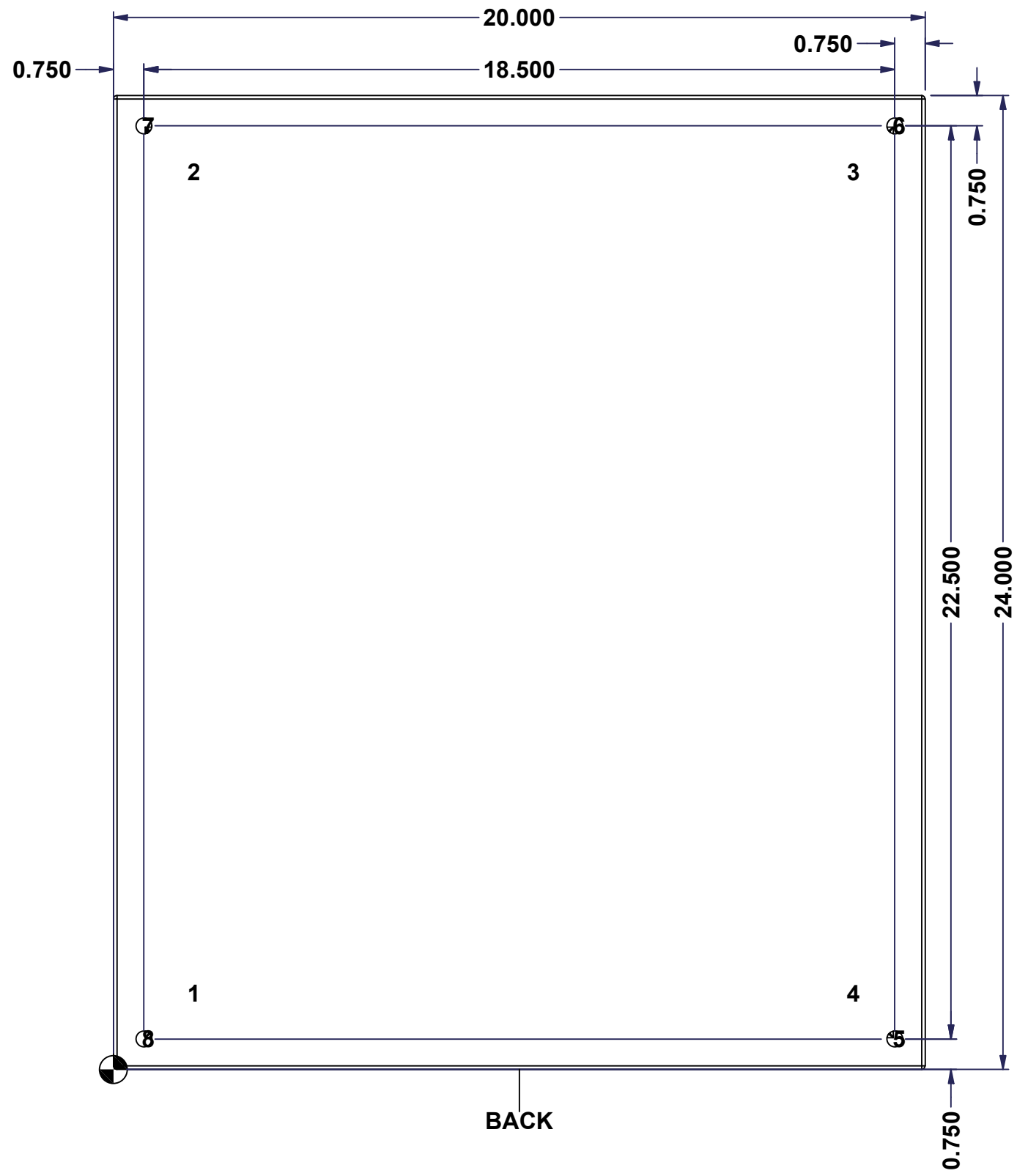
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	22.125	IP STUD M8 x 35mm (Inside)
3	18.125	22.125	IP STUD M8 x 35mm (Inside)
4	18.125	1.875	IP STUD M8 x 35mm (Inside)
-----			
5	19.250	0.750	RND Ø0.390
6	19.250	23.250	RND Ø0.390
7	0.750	23.250	RND Ø0.390
8	0.750	0.750	RND Ø0.390



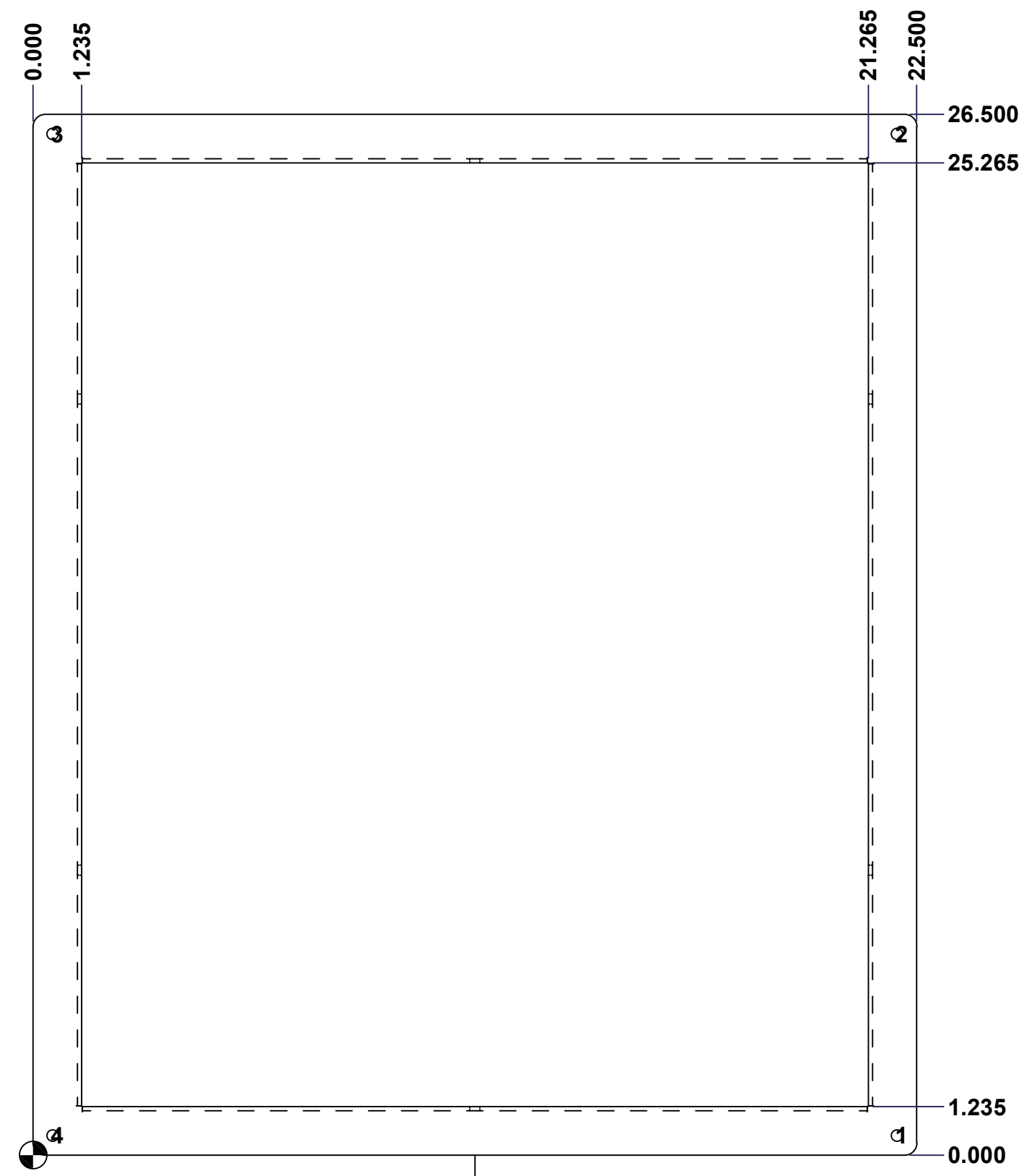
	Description	Status
	5412ESFM 24" x 20" x 8" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>5412ESFM242008B</b>	<b>0</b> / 8
		13



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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	22.000	0.500	RND Ø0.290
2	22.000	26.000	RND Ø0.290
3	0.500	26.000	RND Ø0.290
4	0.500	0.500	RND Ø0.290



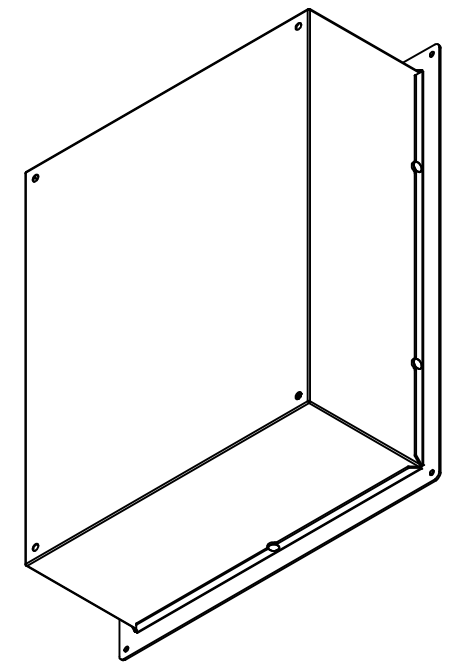
FRONT

	Description	Status
	5412ESFM 24" x 20" x 8" Flange	(NULL)
Part Number Numéro Pièce <b>5412ESFM242008B</b>	Rev.	9
	<b>0</b>	13

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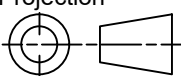
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No.	Revisions	Date	By/Par



Isometric View



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Customer Client	Date	
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 13-Feb-14	
Material / Matière: 16 Ga Cold Rolled A1008 CS Type B (1.4mm)	Color / Couleur: Asa-61 Grey	
Description: 5412ESFM 24" x 20" x 8" Body		Finish / Fini: Smooth
Part Number / Numéro Pièce: <b>5412ESFM242008B</b>	Rev.:	10
		13

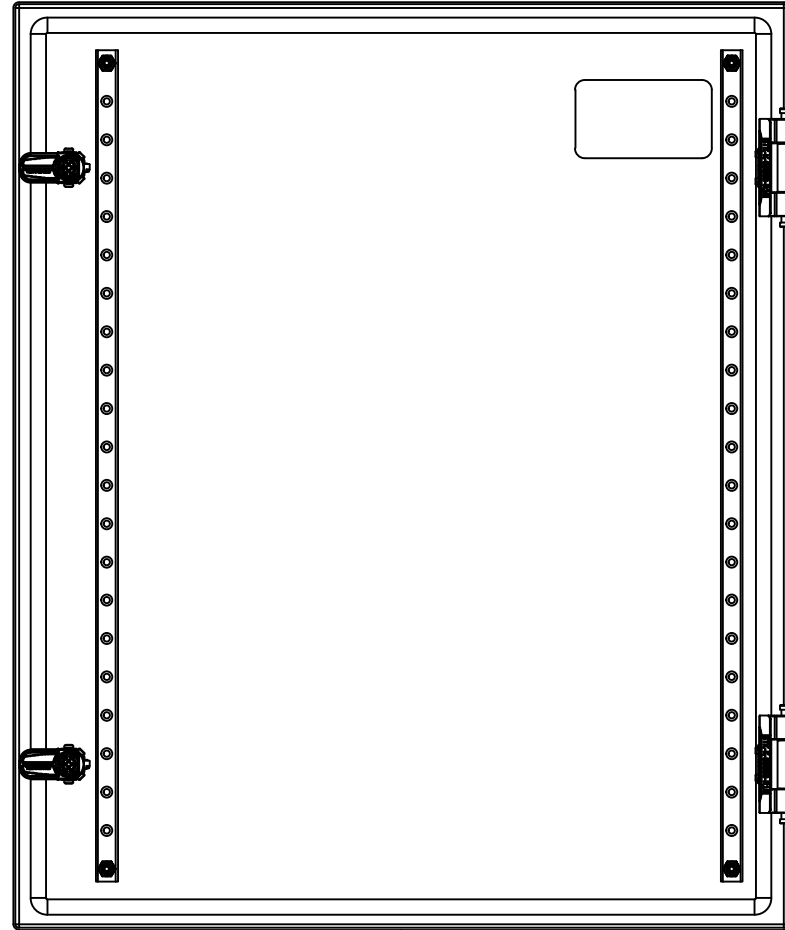
Qty	Part Number	Rev	Description
1	STK-Q-16080	0	Ground Stud M6 x 16mm Steel
1	5412ESFM242008F	0	5412ESFM 24" x 20" x 8" Flange
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16005	0	Stud M8 x 35mm Steel
1	5412ESFM242008B-P	0	5412ESFM 24" x 20" x 8" Body Part
Parts List			

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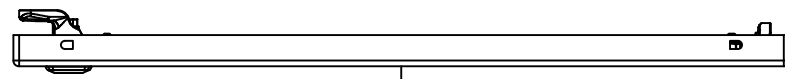
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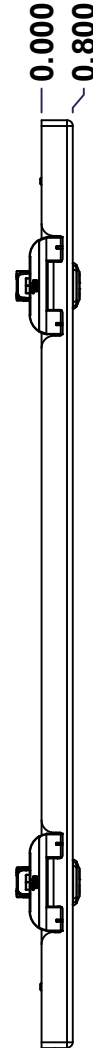
TOP



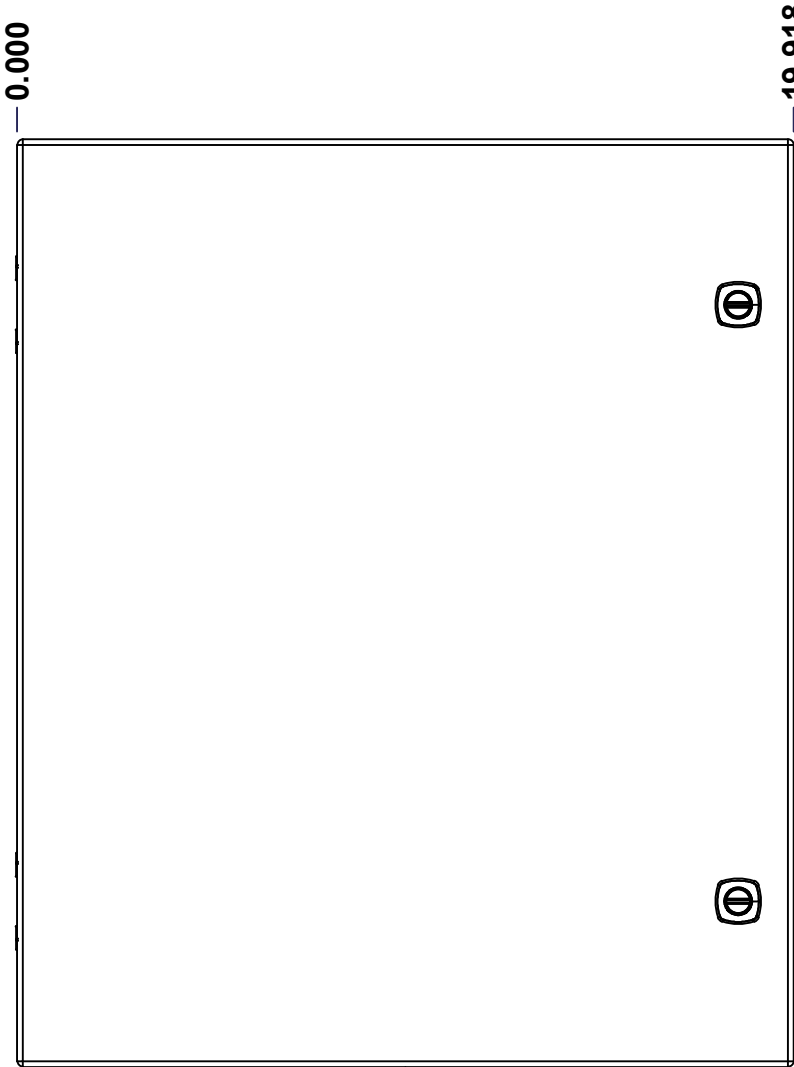
BACK



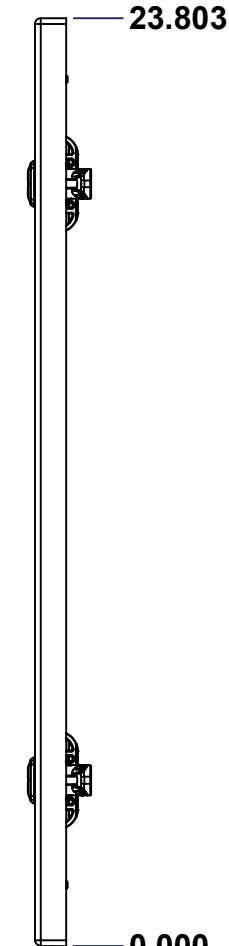
BOTTOM



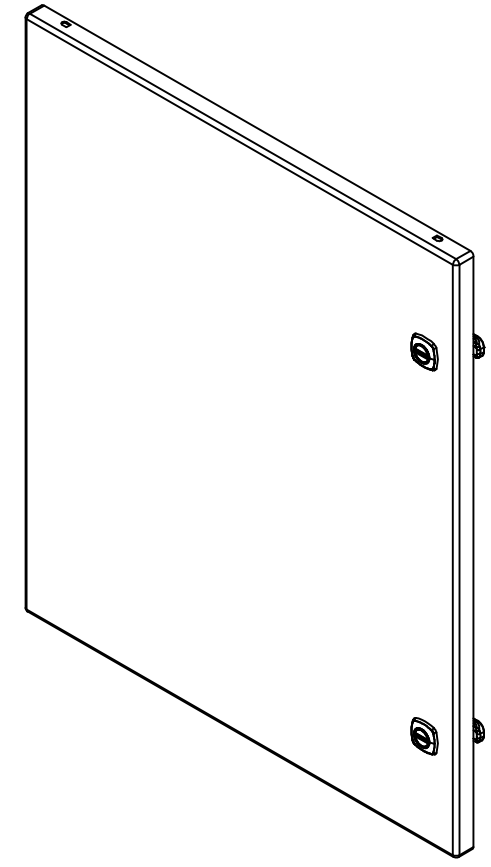
LEFT



FRONT




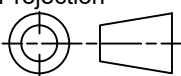
RIGHT



Isometric View



No.	Revisions	Date	By/Par

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 13-Feb-14
Material Matière	16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description 5412ESFM 24" x 20" Cover		Detail Rev.
Part Number Numéro Pièce	Rev. 0	11 13

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**5412ESFM242008C**

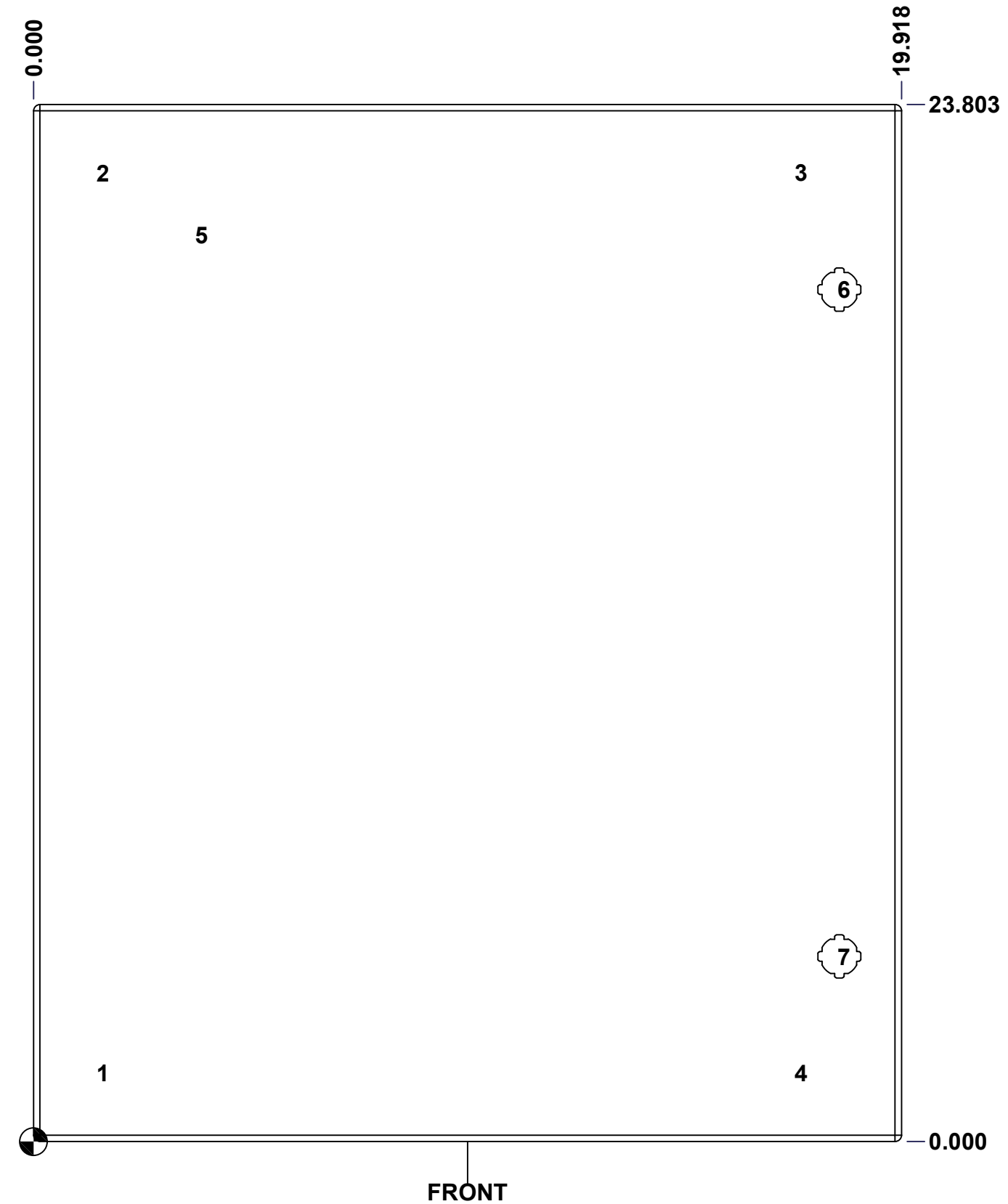
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.567	STUD M6 x 18mm (Inside)
2	1.486	22.236	STUD M6 x 18mm (Inside)
3	17.517	22.236	STUD M6 x 18mm (Inside)
4	17.517	1.567	STUD M6 x 18mm (Inside)
-----			
5	3.750	20.803	LABEL_EXM (Inside)
6	18.494	19.553	LOCK 880 SCQ4-SL @ 0.0°
7	18.494	4.250	LOCK 880 SCQ4-SL @ 0.0°

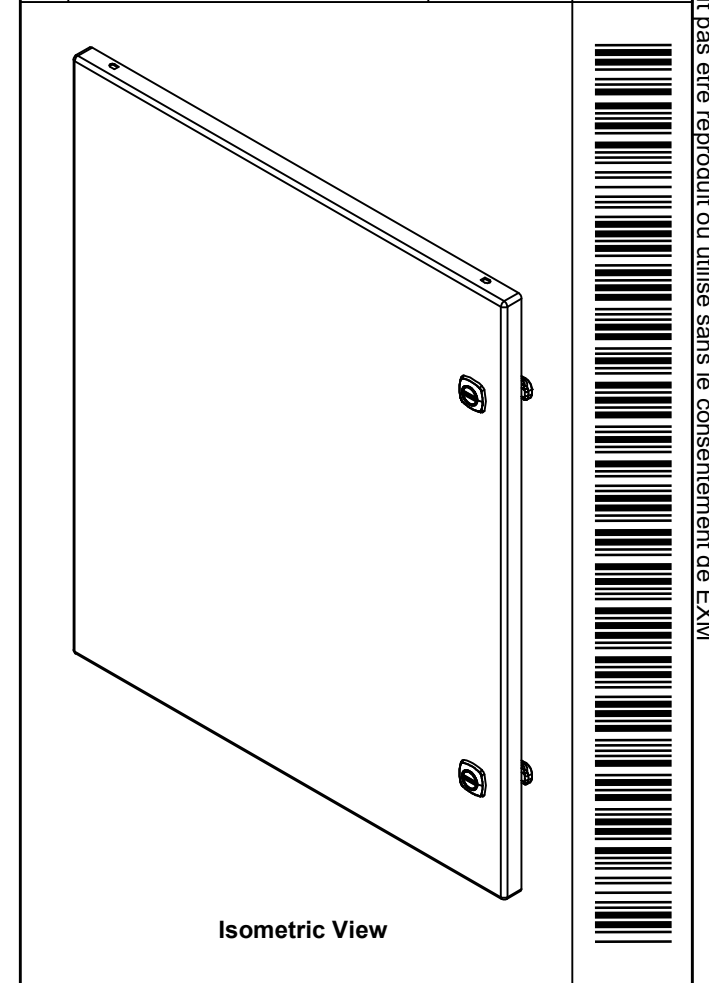


	Description	Status
	5412ESFM 24" x 20" Cover	(NULL)
Part Number Numéro Pièce <b>5412ESFM242008C</b>	Rev.	12
	<b>0</b>	13

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No.	Revisions	Date	By/Par



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	Max 3.0mm
	Projection
	

Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 13-Feb-14
Material Matière	16 Ga Cold Rolled A1008 CS Type B (1.4mm)

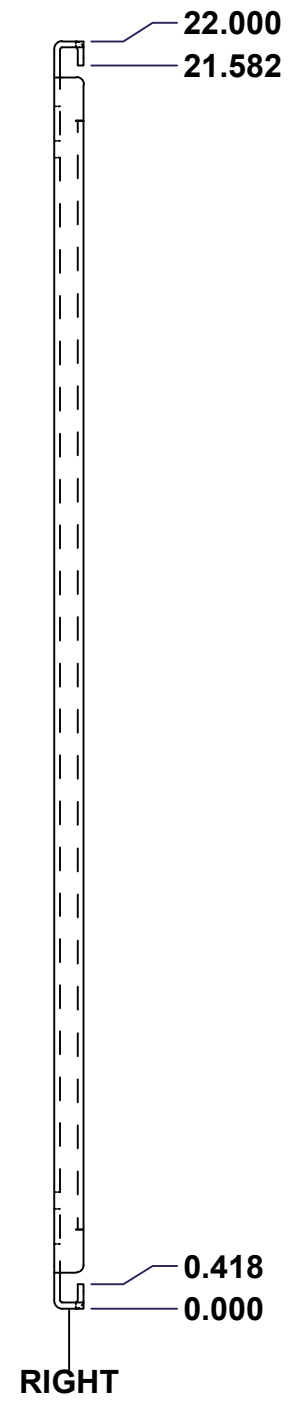
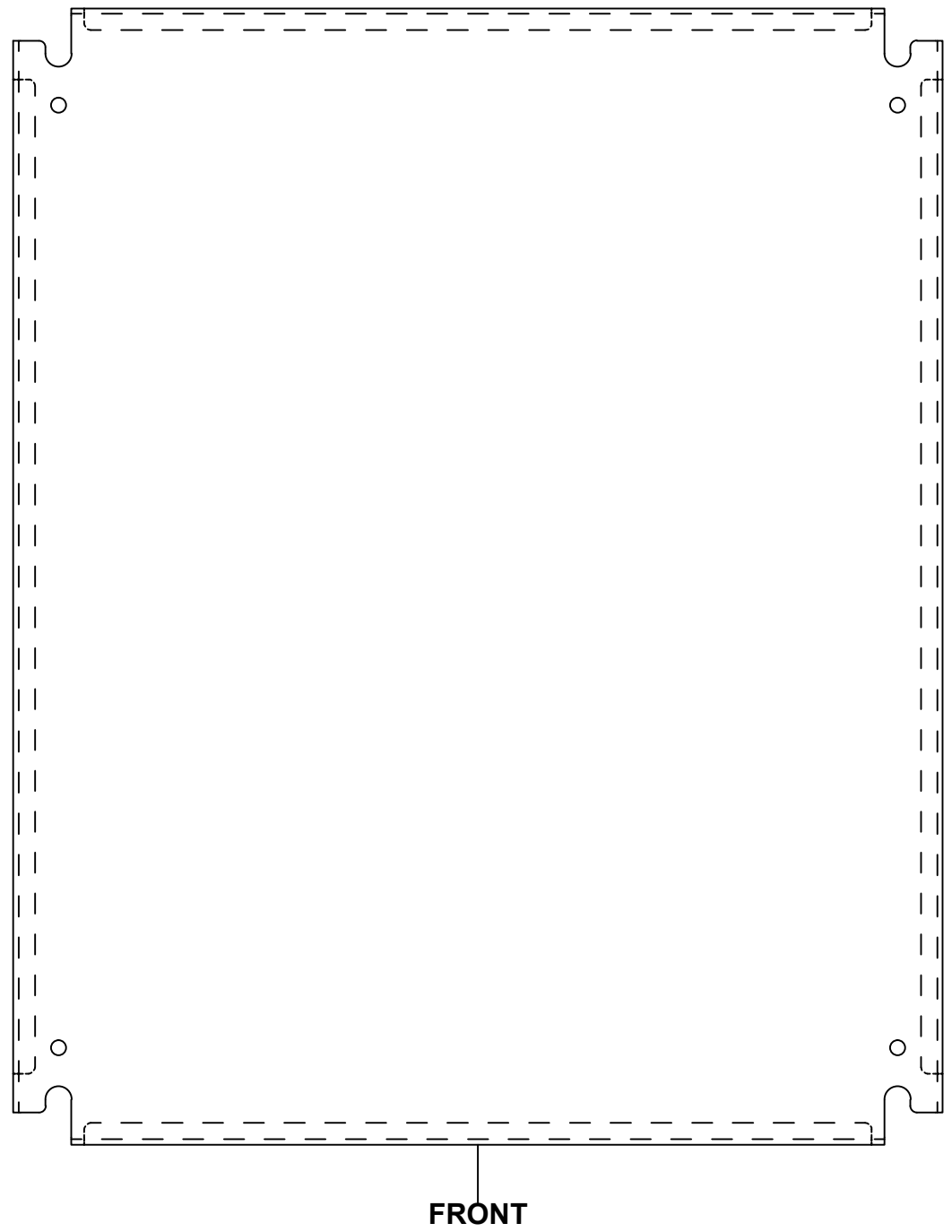
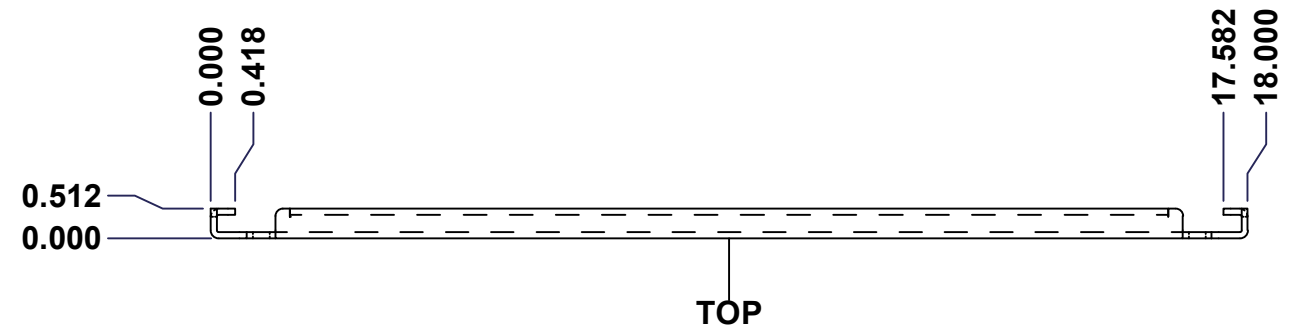
Color Couleur	Asa-61 Grey	Finish Fini	Smooth
Description		Detail Rev.	
5412ESFM 24" x 20" Cover			

Part Number Numéro Pièce	Rev.	13
<b>5412ESFM242008C</b>	<b>0</b>	13

QTY	Part Number	Rev	Description
2	STK-K-12500	19	5412 ES 1/4 Turn Lock
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
2	STK-Q-46020-24	5	5412 ES Vertical Door Stiffener 24"
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ESFM242008G	0	5412ESFM 24" x 20" Cover Gasket Part
1	5412ESFM242008C-P	0	5412ESFM 24" x 20" Cover Part
2	STK-K-09800	10	5412 ES Hinge with 2 Captive Hinge Pins
4	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Parts List			

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No.	Revisions	Date	By/Par

**Isometric View**

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	Max 3.0mm
Projection	
Customer Client	Date
Drawn By Dessiné Par BoxCad	Date 23-Jan-07
Material Matière	See Part List
Color Couleur	See Part List
Finish Fini	See Part List
Description	Detail Rev.
881 SP - Inner Panel	
Part Number Numéro Pièce	Rev. 1
<b>881 SP2420G</b>	<b>0</b> 2

Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP2420G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

Parts List

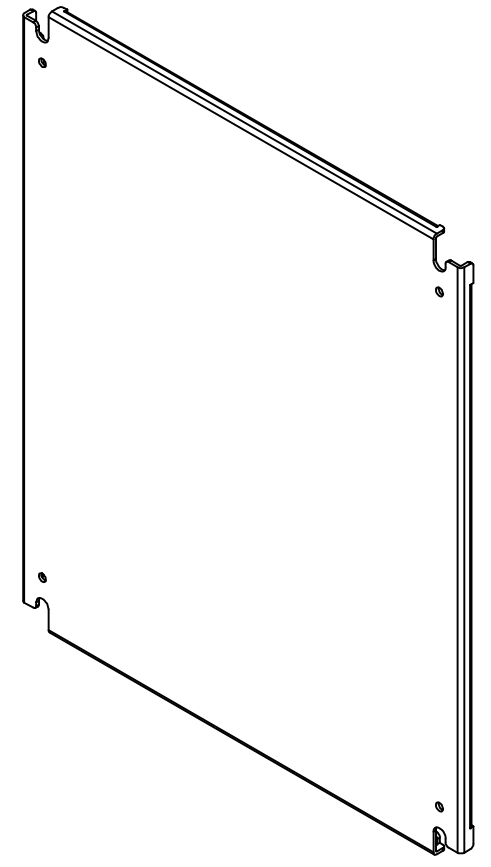
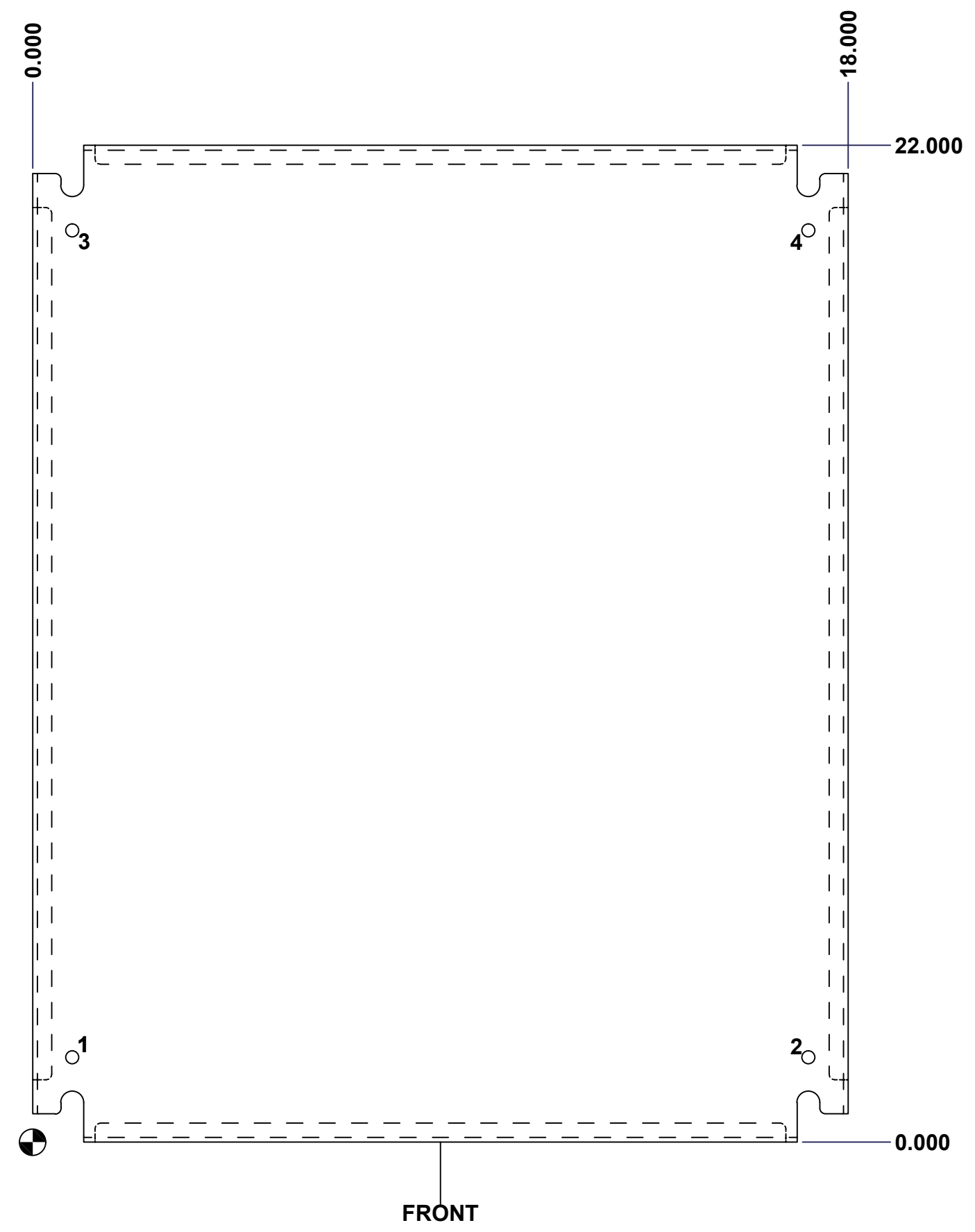
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Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.875	1.875	GROUND HOLE (RND Ø0.290)
2	17.125	1.875	GROUND HOLE (RND Ø0.290)
3	0.875	20.125	GROUND HOLE (RND Ø0.290)
4	17.125	20.125	GROUND HOLE (RND Ø0.290)

All knockouts are actual size / Les disques défonçables sont grandeur réel

No.	Revisions	Date	By/Par



Isometric View



Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client		Date
Drawn By Dessiné Par	BoxCad	Date 23-Jan-07
Material Matière	See Part List	
Color Couleur	See Part List	Finish Fini See Part List
Description 881 SP - Inner Panel		Detail Rev.
Part Number Numéro Pièce	881 SP2420G	Rev. 2 0