

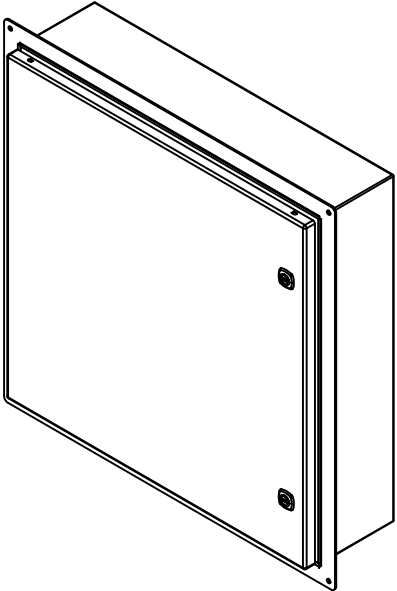
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Tolerance ±1/32" unless otherwise specified

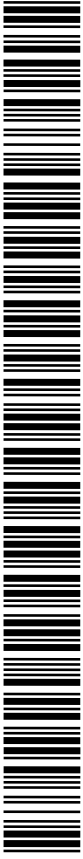
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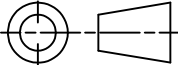
Tolérance ±1/32" sauf spécification contraire

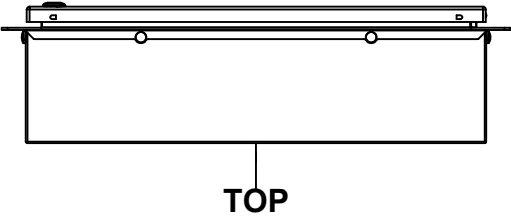
No.	Revisions	Date	By/Par



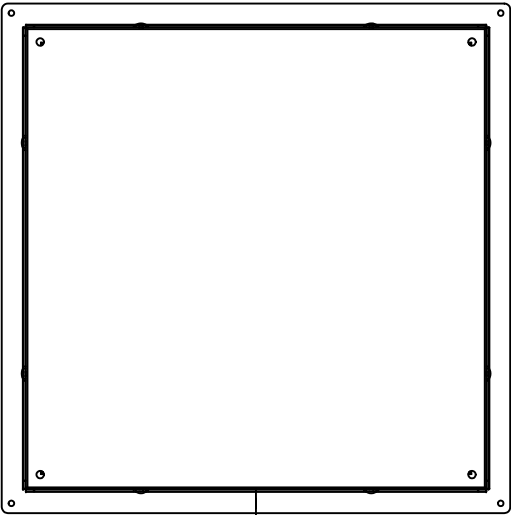
Isometric View



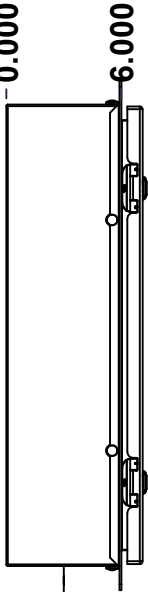
 <div>Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com</div>	Flatness Aplatissement Max 3.0mm	
	Projection 	
Customer Client	Date	
Drawn By Dessiné Par BoxCad: BoxCad	Date 13-Feb-14	
Material Matière 16 Ga H.R.P. & O. (1.4mm)		
Color Couleur Asa-61 Grey	Finish Fini Smooth	
Description 5412ESFM 24" x 24" x 6" Assembly	Detail Rev.	
Part Number Numéro Pièce 5412ESFM242406	Rev. 0	1 2



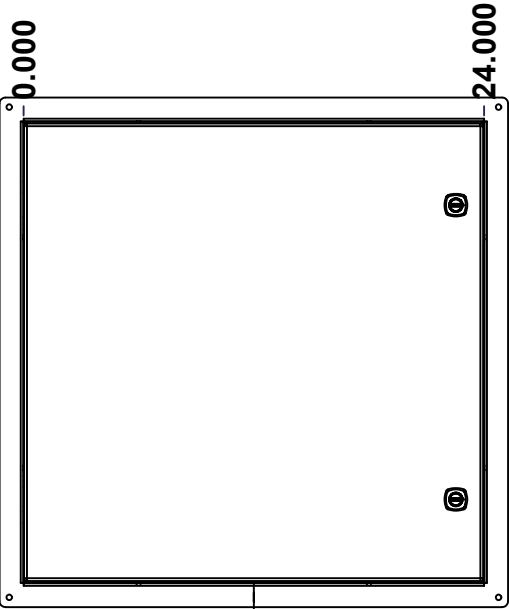
TOP



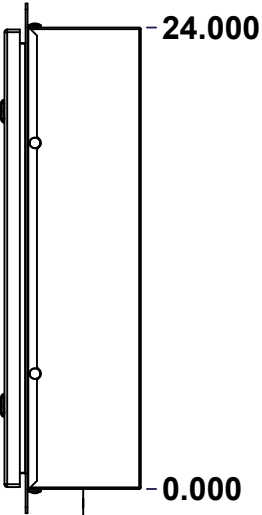
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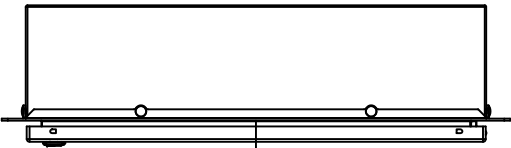
LEFT



FRONT



RIGHT



BOTTOM

SEE BILL OF MATERIAL ON LAST PAGE

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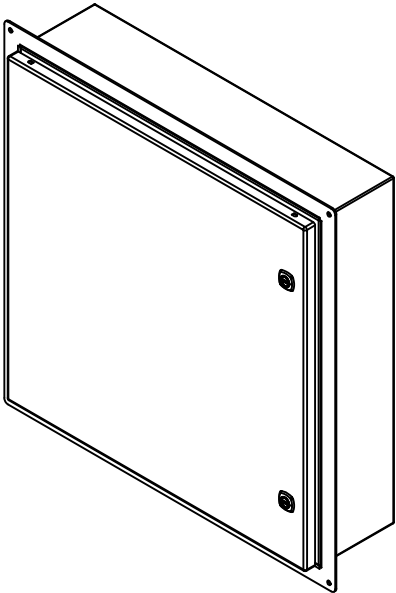
Tolerance ±1/32" unless otherwise specified

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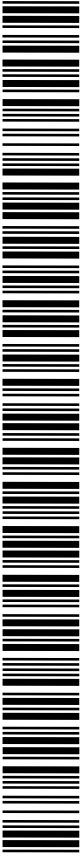
Tolérance ±1/32" sauf spécification contraire


NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par

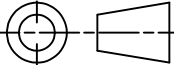


Isometric View





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Flatness
Aplatissement
Max 3.0mm
Projection


Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 13-Feb-14

Material
Matière

16 Ga H.R.P. & O. (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ESFM 24" x 24" x 6" Assembly

Detail Rev.

Part Number
Numéro Pièce

5412ESFM242406

Rev. 0

2

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

1	STK-K-01800	5	5412 ES Accessory Kit
1	880 PP	6	Self Adhesive Print Pocket
1	881 SP2424G	0	881 SP - Inner Panel
1	5412ESFM242406C	0	5412ESFM 24" x 24" Cover
4	STK-Q-07310	2	Flange Lock Nut M8
4	STK-Q-07610	8	M8 Plastic Spacer 22.2mm
1	5412ESFM242406B	0	5412ESFM 24" x 24" x 6" Body
2	STK-Q-04050-07	7	M6 x 7mm Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

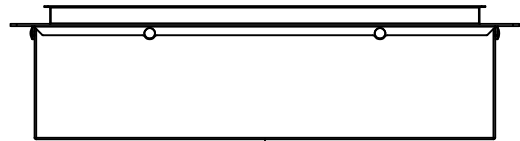
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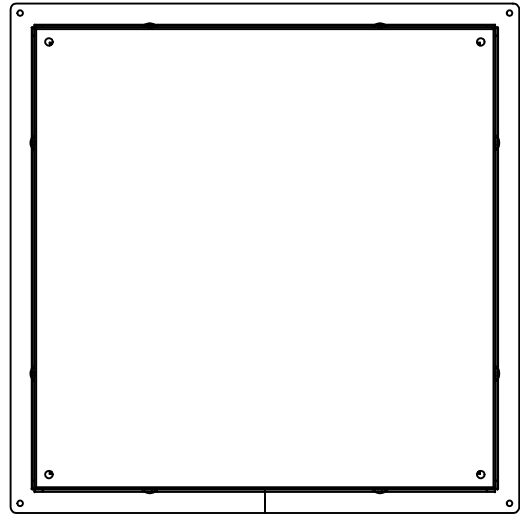
Tolerance $\pm 1/32$ " unless otherwise specified

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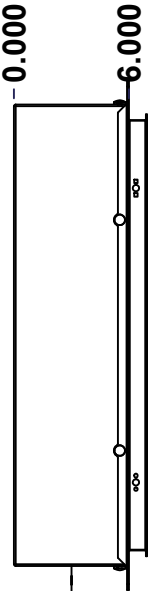
Tolérance $\pm 1/32$ " sauf spécification contraire



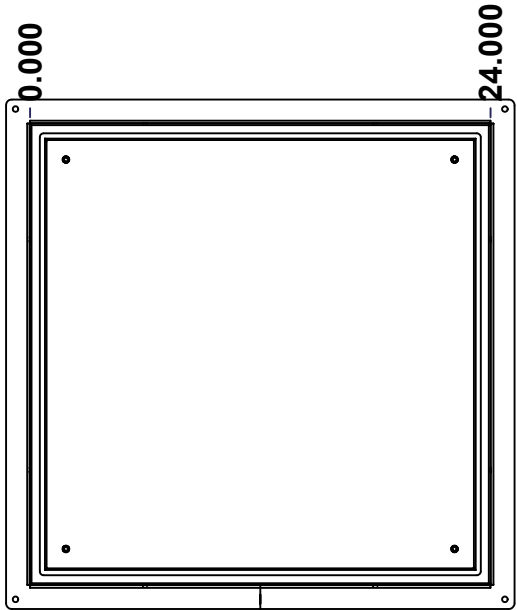
TOP



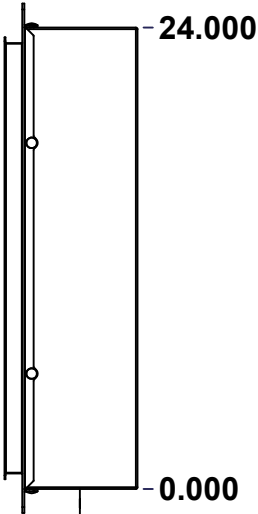
BACK



LEFT



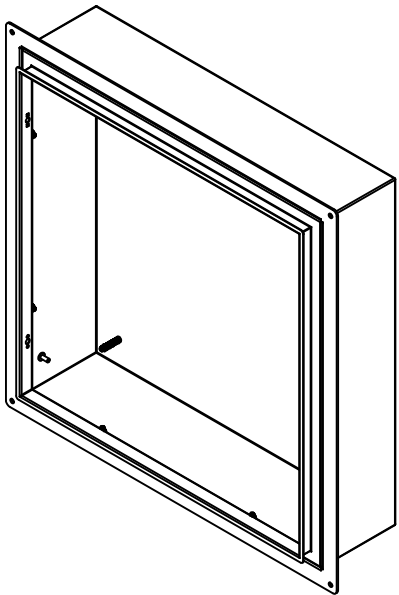
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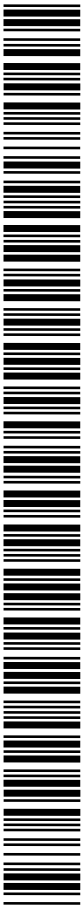
RIGHT



BOTTOM



Isometric View



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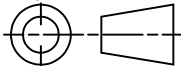


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 13-Feb-14

Material
Matière

16 Ga H.R.P. & O. (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ESFM 24" x 24" x 6" Body

Detail Rev.

Part Number
Numéro Pièce

5412ESFM242406B

Rev.

0

1

7

SEE BILL OF MATERIAL ON LAST PAGE

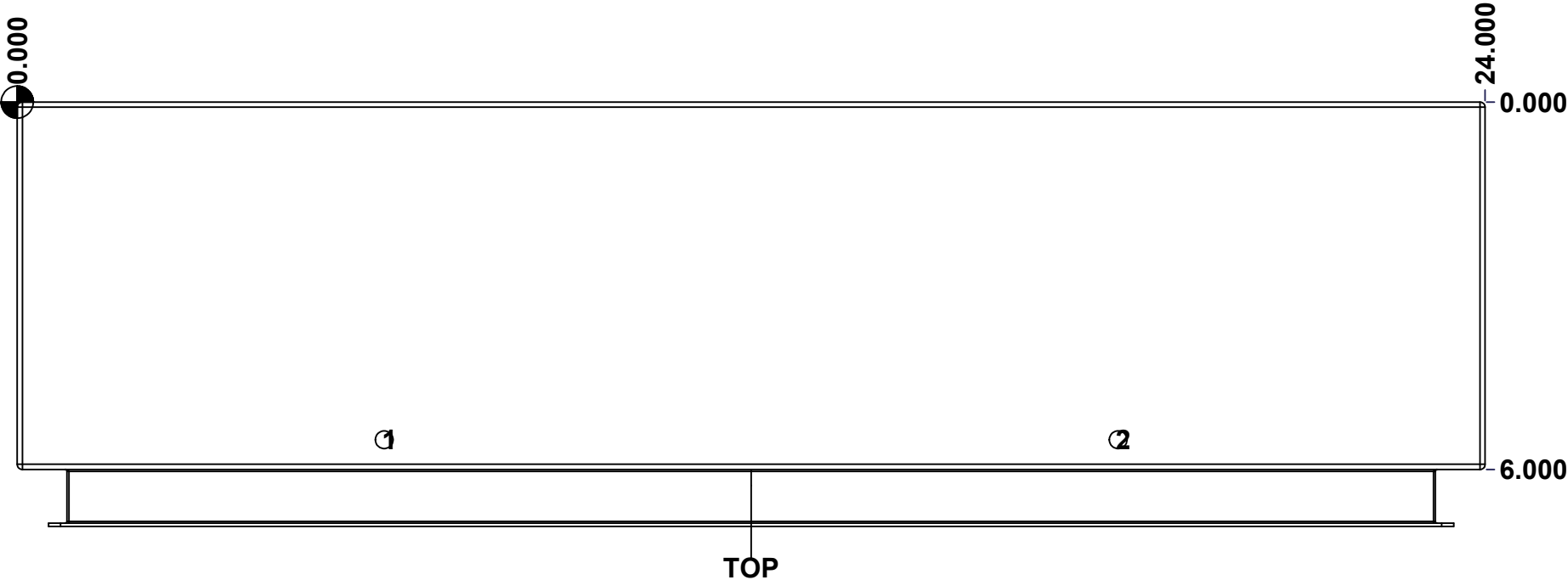
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	6.000	5.514	RND Ø0.290
2	18.000	5.514	RND Ø0.290



	Description	Status	
	5412ESFM 24" x 24" x 6" Body		
	Part Number Numéro Pièce	Rev.	2 7
	5412ESFM242406B	0	

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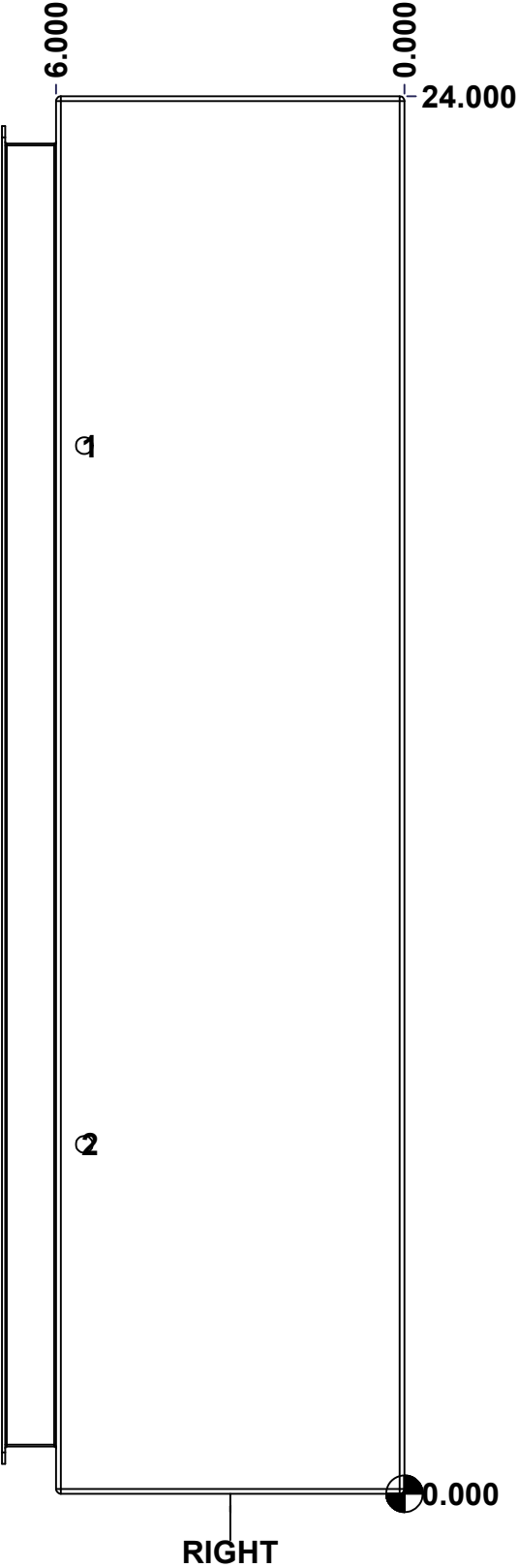
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	5.514	18.000	RND Ø0.290
2	5.514	6.000	RND Ø0.290



	Description		Status	
	5412ESFM 24" x 24" x 6" Body			
	Part Number Numéro Pièce		Rev.	3
5412ESFM242406B		0	7	

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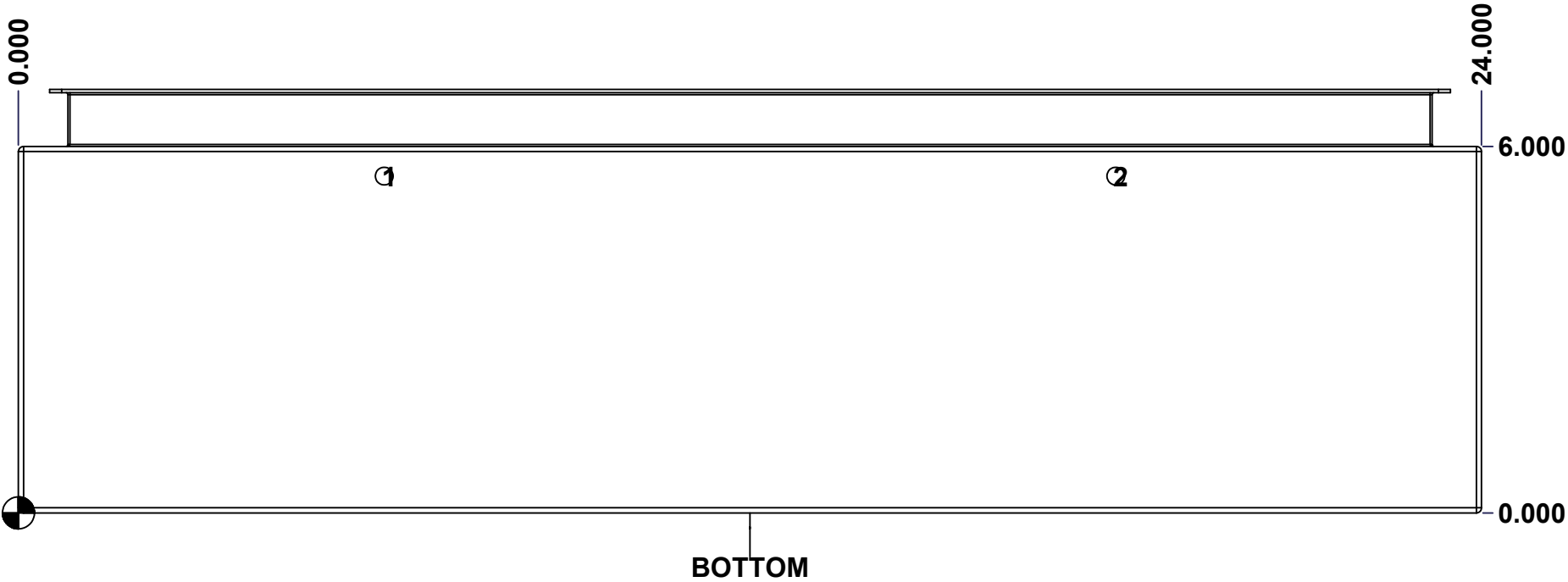
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

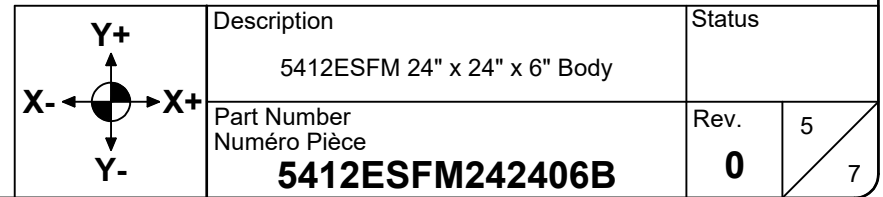
STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	6.000	5.514	RND Ø0.290
2	18.000	5.514	RND Ø0.290



	Description	Status	
	5412ESFM 24" x 24" x 6" Body		
	Part Number	Rev.	4
	Numéro Pièce	0	7
5412ESFM242406B			

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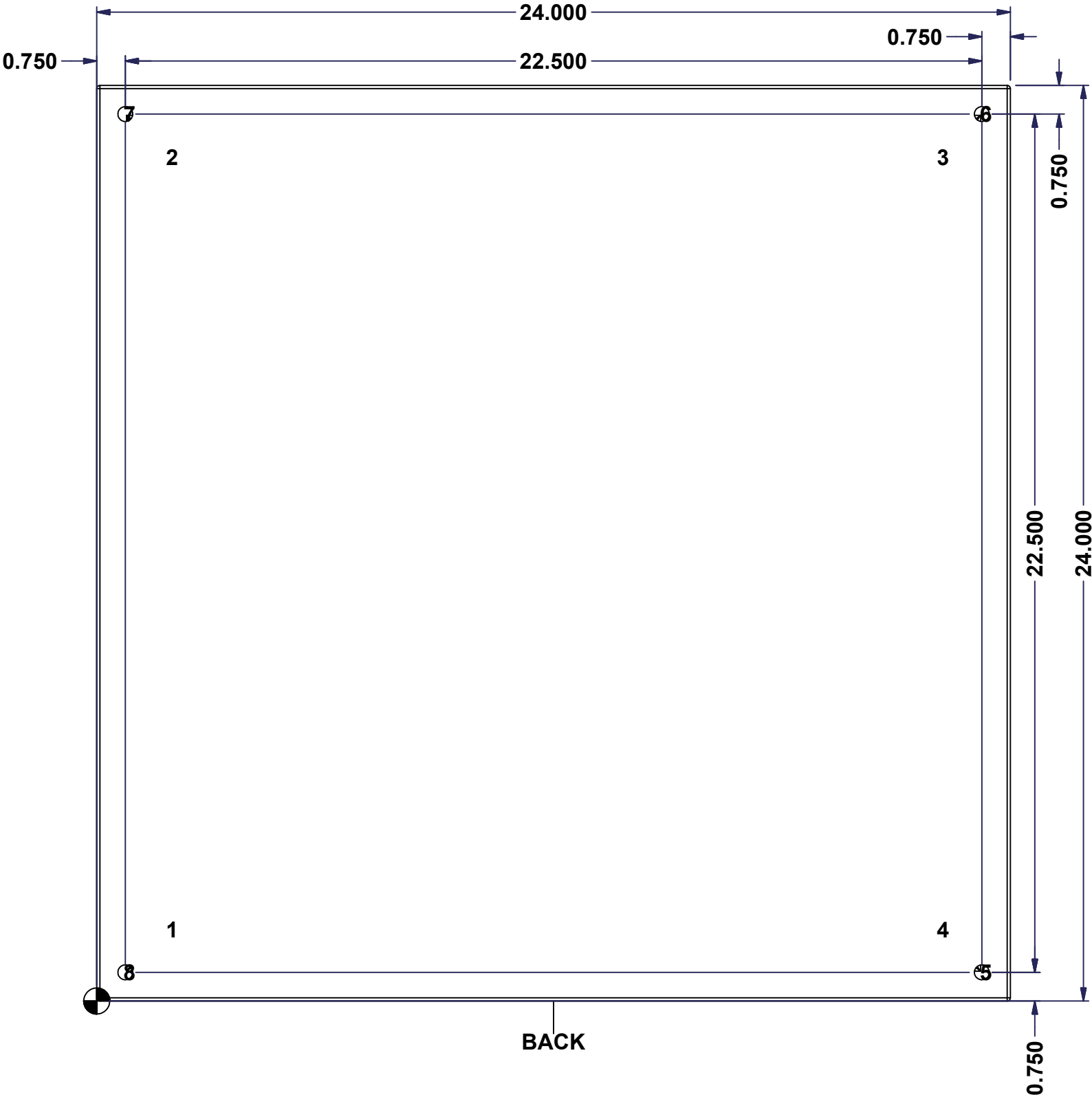
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	22.125	IP STUD M8 x 35mm (Inside)
3	22.125	22.125	IP STUD M8 x 35mm (Inside)
4	22.125	1.875	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
5	23.250	0.750	RND Ø0.390
6	23.250	23.250	RND Ø0.390
7	0.750	23.250	RND Ø0.390
8	0.750	0.750	RND Ø0.390



	Description	Status	
	5412ESFM 24" x 24" x 6" Body		
	Part Number Numéro Pièce	Rev.	6
	5412ESFM242406B	0	7

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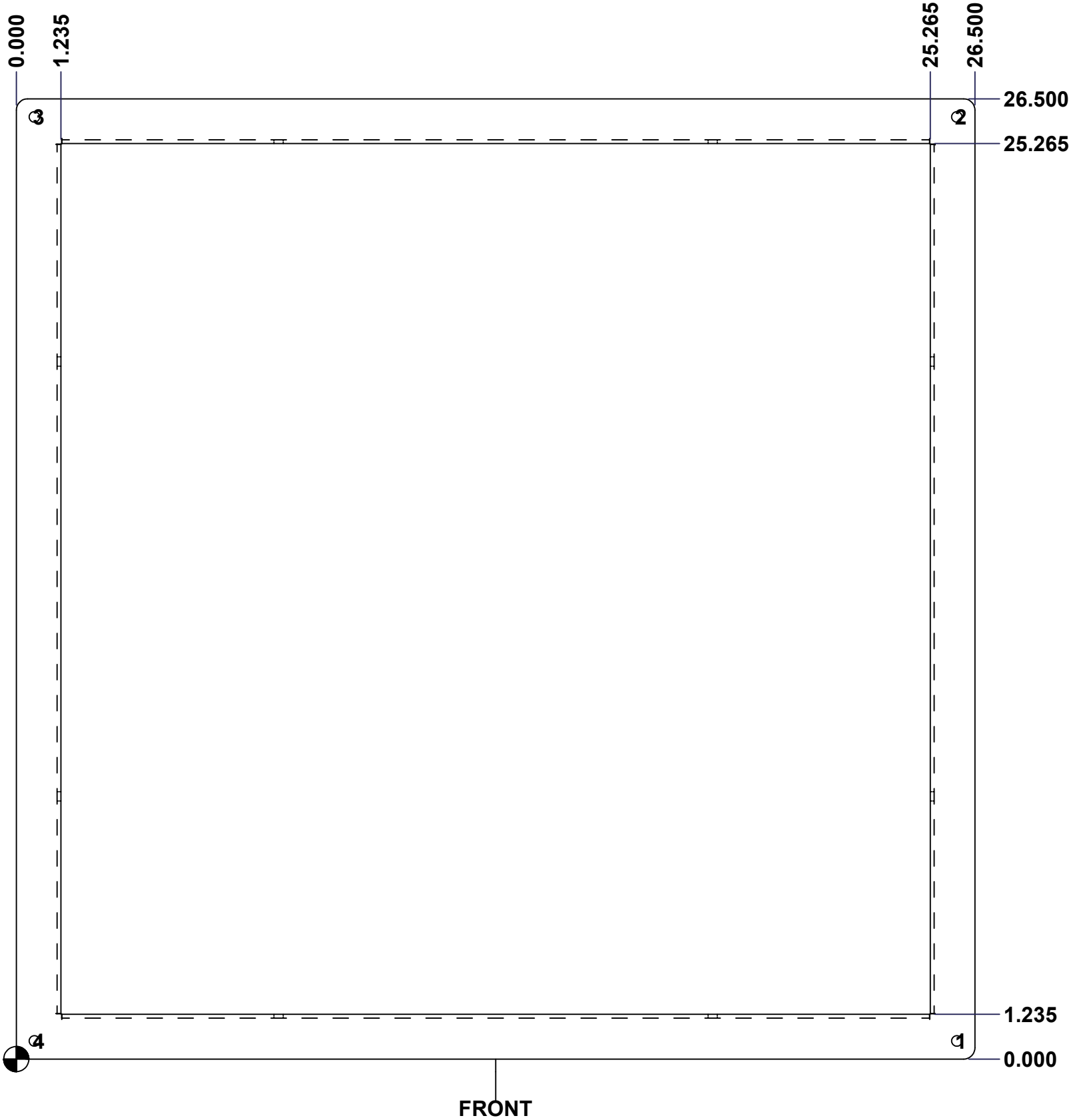
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	26.000	0.500	RND Ø0.290
2	26.000	26.000	RND Ø0.290
3	0.500	26.000	RND Ø0.290
4	0.500	0.500	RND Ø0.290



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	Description	Status	
	5412ESFM 24" x 24" x 6" Flange		
	Part Number	Rev.	1
	Numéro Pièce	0	1
5412ESFM242406B			

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No.	Revisions	Date	By/Par

Isometric View

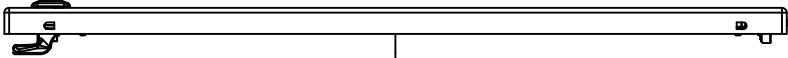
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement
		Max 3.0mm
		Projection
Customer Client		Date
Drawn By Dessiné Par	BoxCad: BoxCad	Date 13-Feb-14
Material Matière 16 Ga H.R.P. & O. (1.4mm)		
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description		Detail Rev.
5412ESFM 24" x 24" x 6" Body		
Part Number Numéro Pièce		Rev.
5412ESFM242406B		0
		7 / 7

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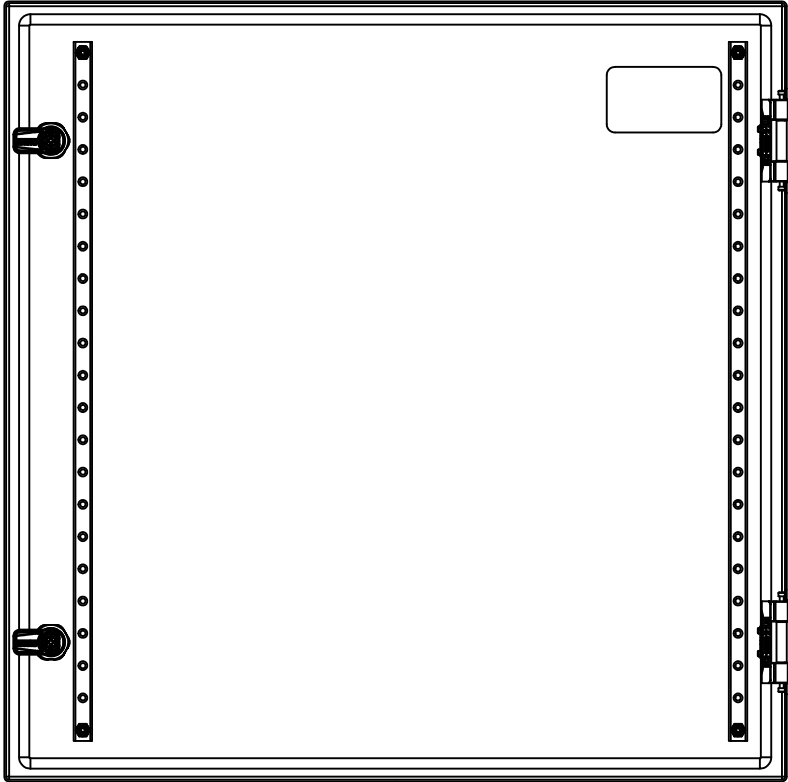
Tolerance ±1/32" unless otherwise specified

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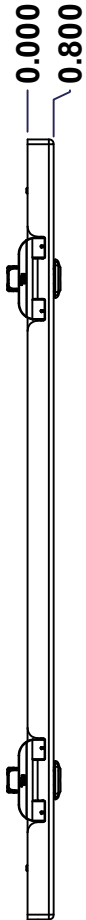
Tolérance ±1/32" sauf spécification contraire



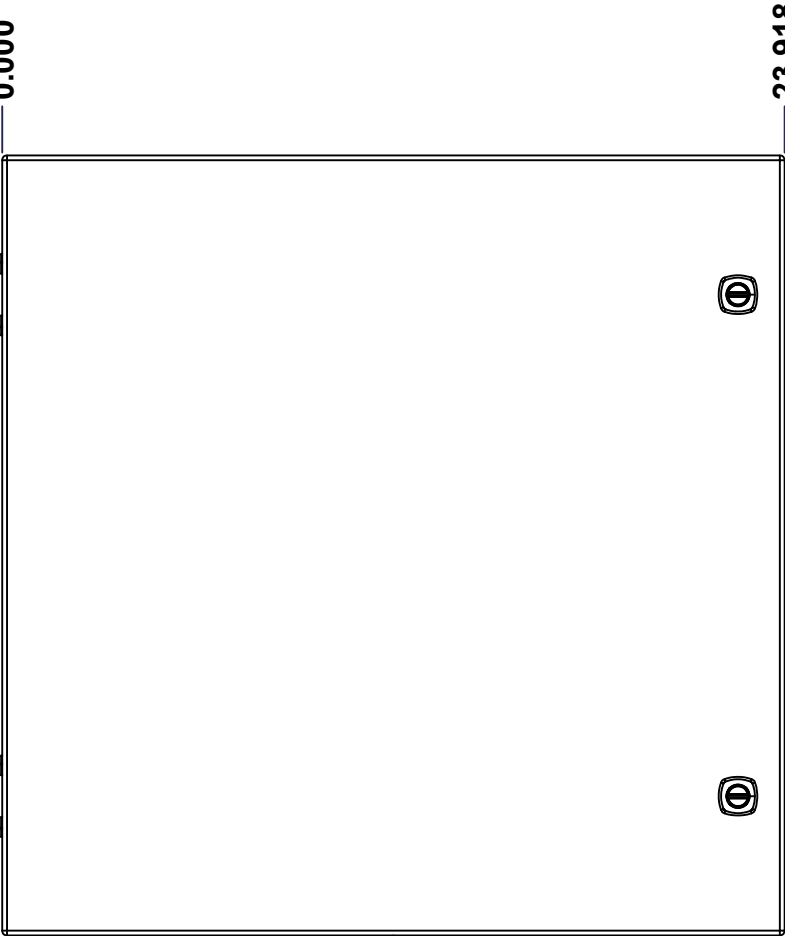
TOP



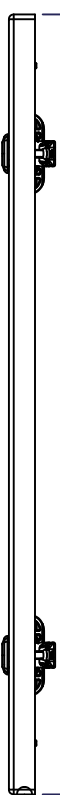
BACK



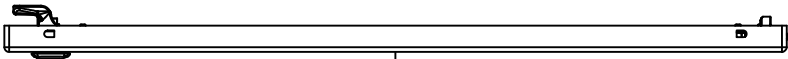
LEFT



FRONT

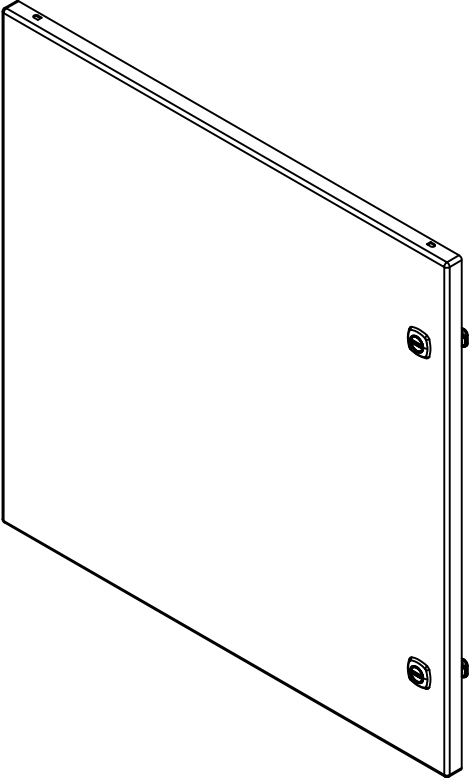


RIGHT

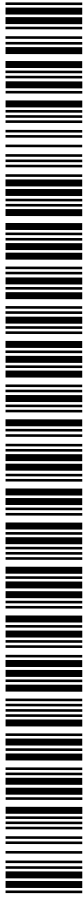




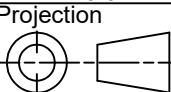
BOTTOM

No.	Revisions	Date	By/Par



Isometric View



 <div>Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com</div>		Flatness Aplatissement <div></div> Max 3.0mm	
		Projection <div></div>	
Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 13-Feb-14	
Material Matière			

SEE BILL OF MATERIAL ON LAST PAGE

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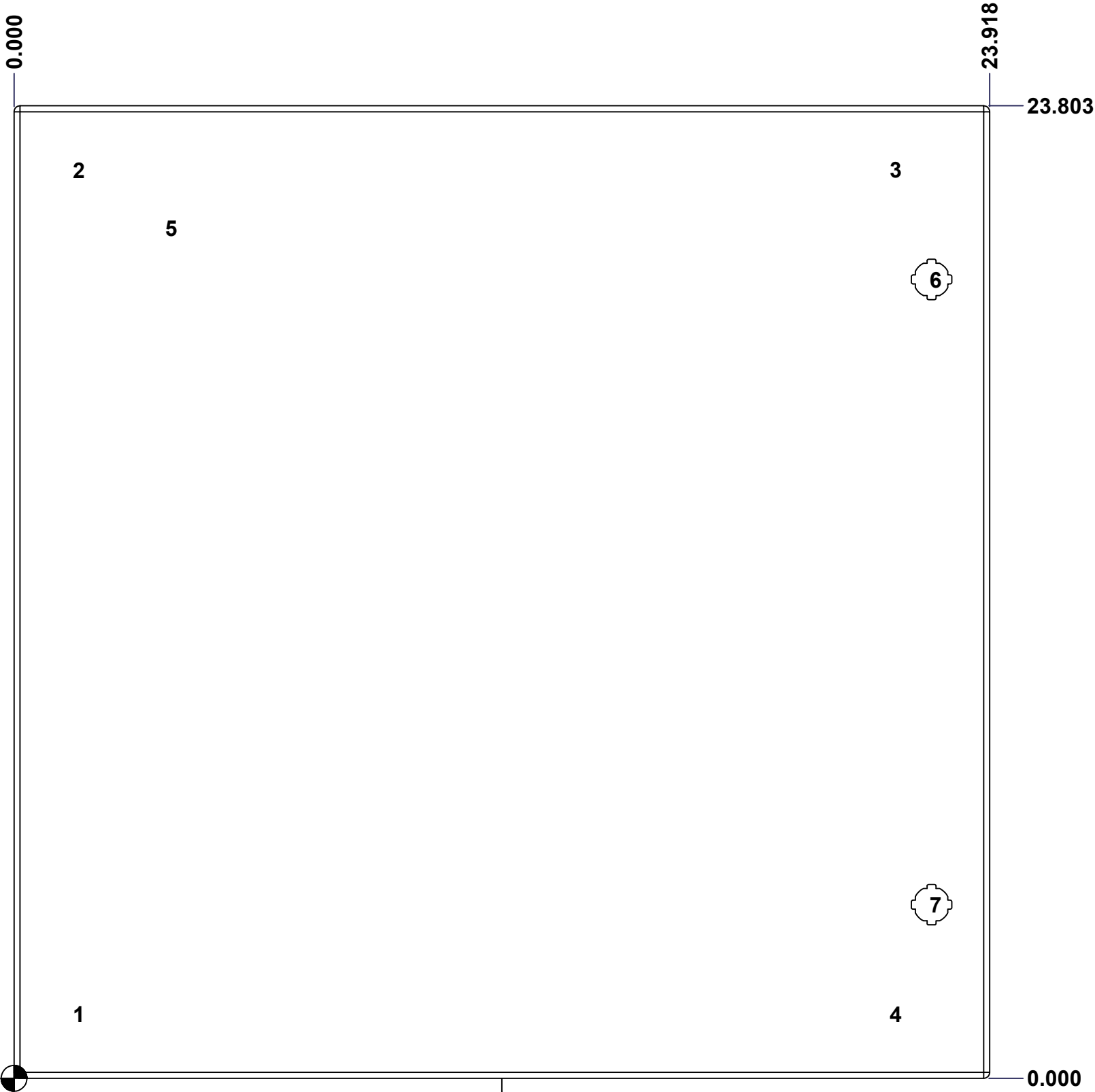
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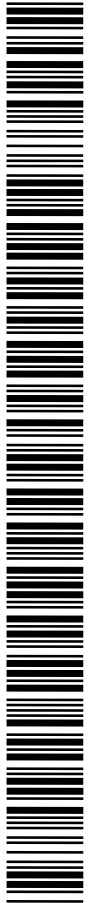
Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.567	STUD M6 x 18mm (Inside)
2	1.486	22.236	STUD M6 x 18mm (Inside)
3	21.517	22.236	STUD M6 x 18mm (Inside)
4	21.517	1.567	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
5	3.750	20.803	LABEL_EXM (Inside)
6	22.494	19.553	LOCK 880 SCQ4-SL @ 0.0°
7	22.494	4.250	LOCK 880 SCQ4-SL @ 0.0°



	Description		Status	
	5412ESFM 24" x 24" Cover		(NULL)	
	Part Number Numéro Pièce		Rev.	2
	5412ESFM242406C		0	3

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Flatness
Aplatissement

Max 3.0mm

Projection

The drawing shows a part with a flatness tolerance of 3.0mm. The tolerance is indicated by a feature control frame with the text 'Flatness' and 'Aplatissement' above the tolerance value 'Max 3.0mm'. The projection view is shown as a truncated cone.

Date 13-Feb-14

3

Parts List

FRONT

22.000

21.582

0.418

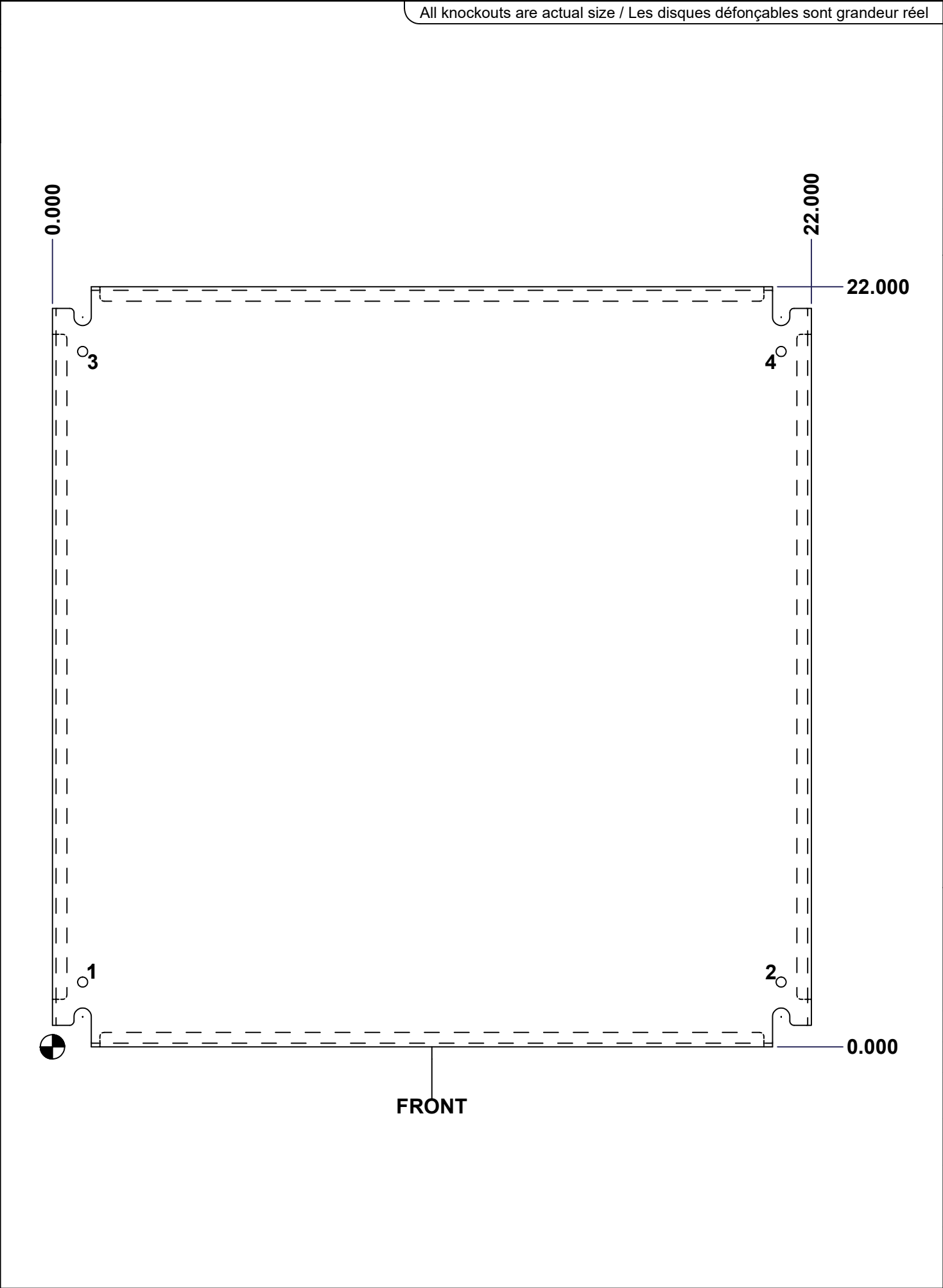
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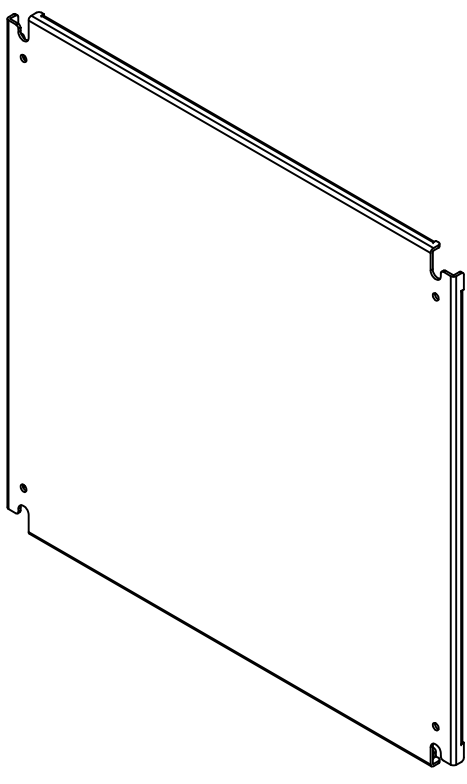


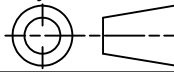
RIGHT

No.	Revisions	Date	By/Par

Isometric View

<div style="display: inline-block; vertical-align: middle; margin-left: 10px;"> Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com </div>		Flatness Aplatissement	
		 Max 3.0mm	
		Projection	
Customer Client		Date	
Drawn By / Dessiné Par BoxCad		Date 1/23/2007	
Material Matière See Part List			
Color Couleur See Part List		Finish Fini See Part List	
Description		Detail Rev.	
881 SP - Inner Panel			
Part Number / Numéro Pièce		Rev.	1 / 2
881 SP2424G		0	



No.	Revisions	Date	By/Par
 <p style="text-align: center;">Isometric View</p>			
 <p>Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com</p>		<p>Flatness Aplatissement</p> <p style="text-align: center;">Max 3.0mm</p> <p>Projection</p> 	
Customer Client		Date	
Drawn By Dessiné Par		Date	
BoxCad		1/23/2007	
Material Matière			
See Part List			
Color Couleur		Finish Fin	
See Part List		See Part List	
Description		Detail Rev.	
881 SP - Inner Panel			
Part Number Numéro Pièce		Rev.	2
881 SP2424G		0	2