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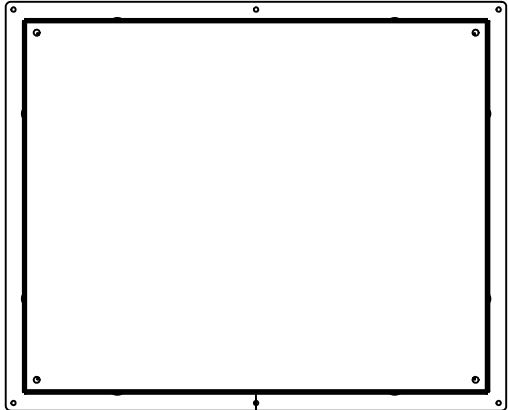
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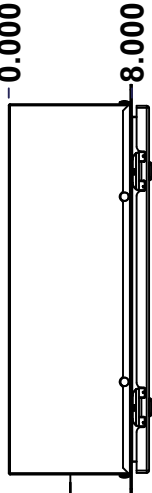
Tolérance ±1/32" sauf spécification contraire



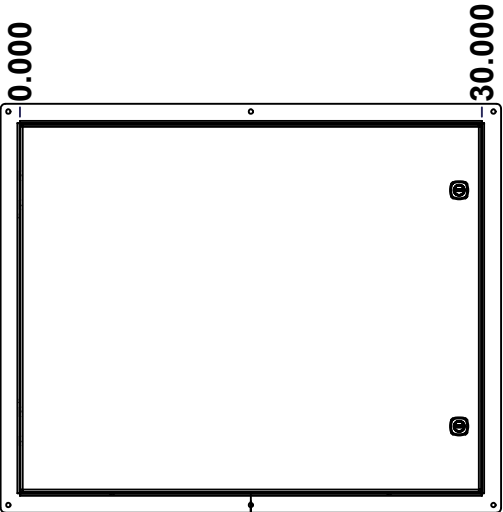
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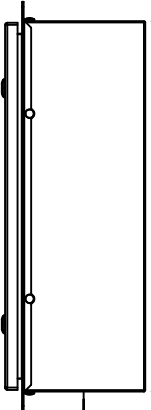
BACK



LEFT



FRONT



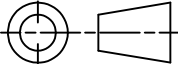
RIGHT



BOTTOM

No.	Revisions	Date	By/Par

Isometric View

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 13-Feb-14	
Material Matière		16 Ga H.R.P. & O. (1.4mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5412ESFM 24" x 30" x 8" Assembly			Detail Rev.
Part Number Numéro Pièce		Rev.	1 2
SEE BILL OF MATERIAL ON LAST PAGE		5412ESFM243008	

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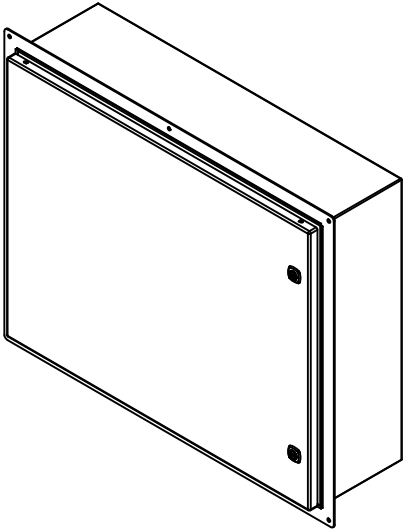
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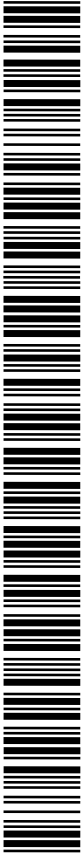
Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



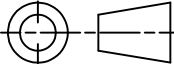
Isometric View





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Flatness
Aplatissement
Max 3.0mm

Projection

Customer Client
Date

Drawn By Dessiné Par BoxCad: BoxCad
Date 13-Feb-14

Material Matière 16 Ga H.R.P. & O. (1.4mm)

Color Couleur Asa-61 Grey
Finish Fini Smooth

Description 5412ESFM 24" x 30" x 8" Assembly
Detail Rev.

Part Number Numéro Pièce 5412ESFM243008
Rev. 0
2

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

1	STK-K-01800	5	5412 ES Accessory Kit
1	880 PP	6	Self Adhesive Print Pocket
1	881 SP3024G	0	881 SP - Inner Panel
1	5412ESFM243008C	0	5412ESFM 24" x 30" Cover
4	STK-Q-07310	2	Flange Lock Nut M8
4	STK-Q-07610	8	M8 Plastic Spacer 22.2mm
1	5412ESFM243008B	0	5412ESFM 24" x 30" x 8" Body
2	STK-Q-04050-07	7	M6 x 7mm Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

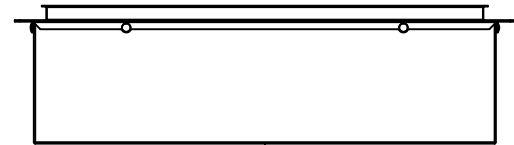
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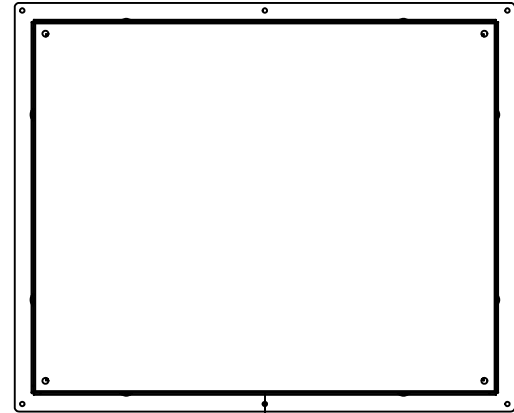
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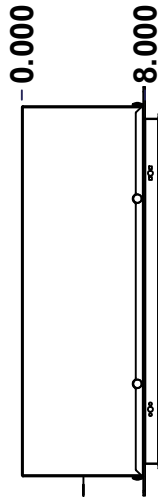
Tolérance ±1/32" sauf spécification contraire



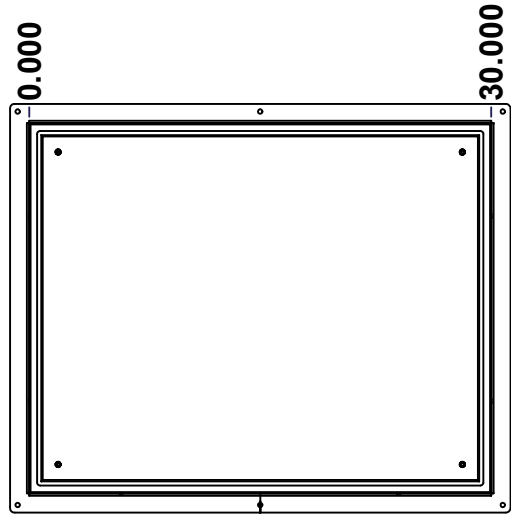
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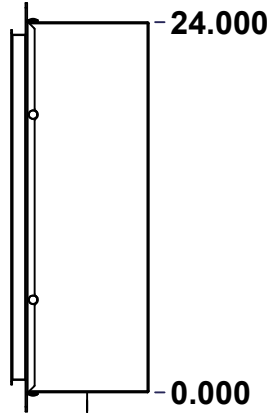
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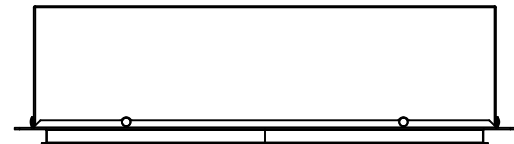
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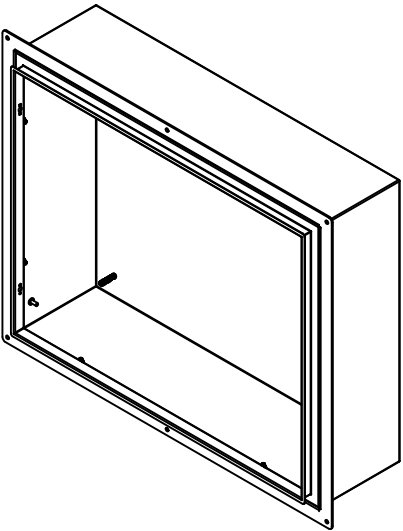
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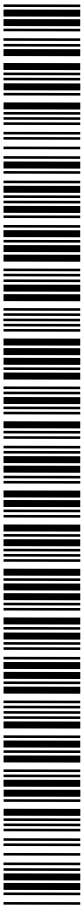
RIGHT



BOTTOM



Isometric View



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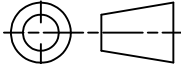


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 13-Feb-14

Material
Matière

16 Ga H.R.P. & O. (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fin

Smooth

Description

5412ESFM 24" x 30" x 8" Body

Detail Rev.

Part Number
Numéro Pièce

5412ESFM243008B

Rev.

1

0

7

SEE BILL OF MATERIAL ON LAST PAGE

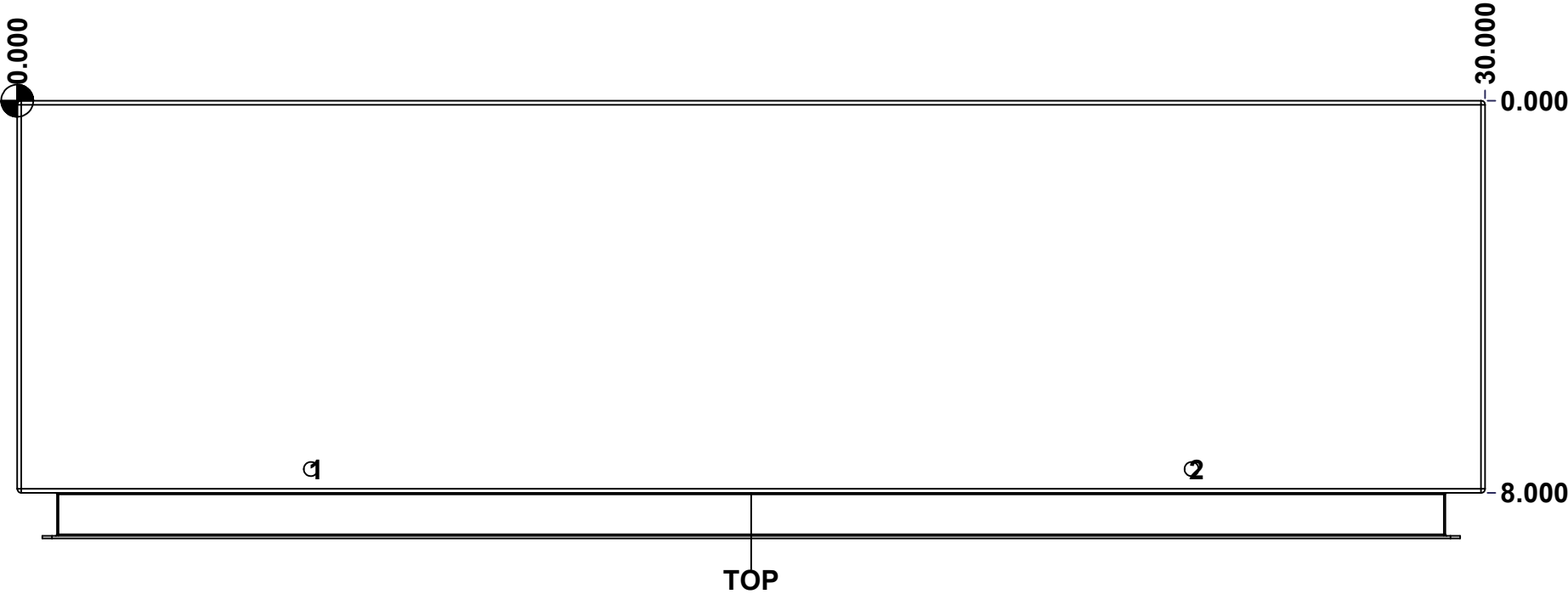
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	6.000	7.514	RND Ø0.290
2	24.000	7.514	RND Ø0.290



	Description		Status	
	5412ESFM 24" x 30" x 8" Body			
	Part Number Numéro Pièce		Rev.	2
	5412ESFM243008B		0	7

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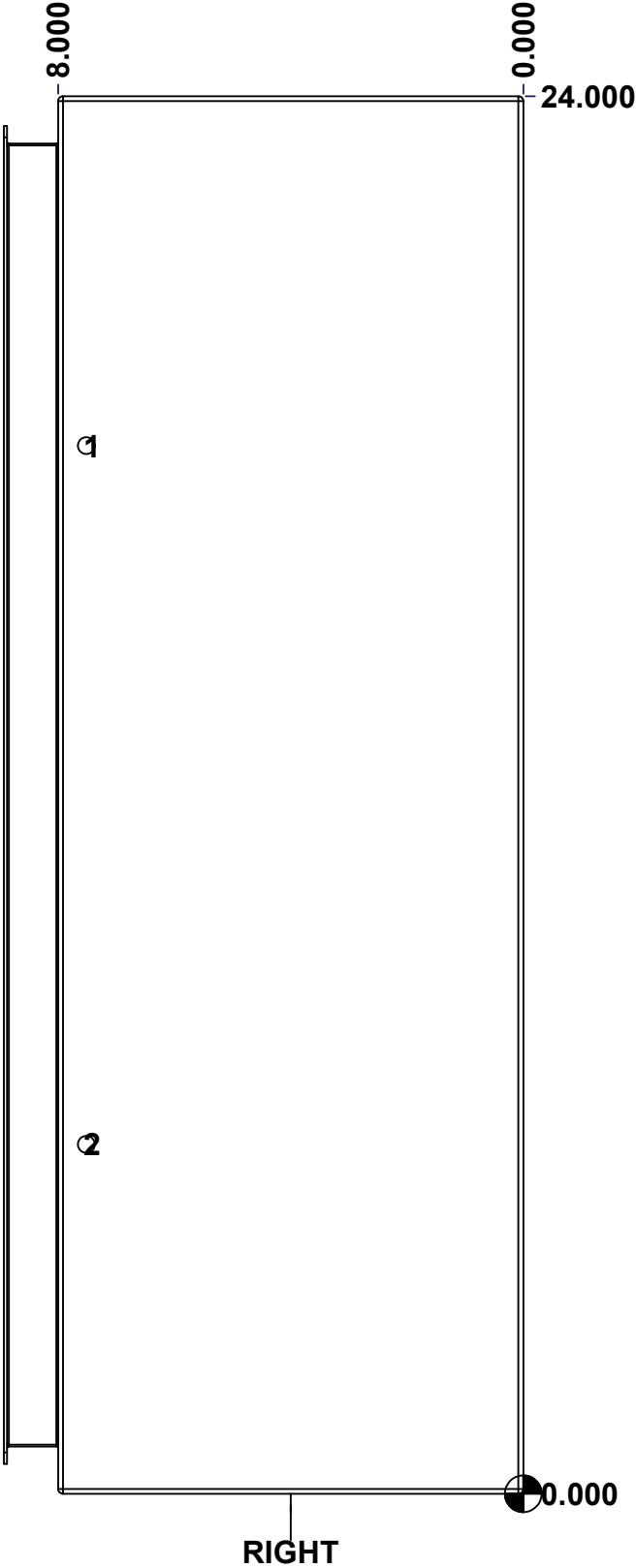
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	7.514	18.000	RND Ø0.290
2	7.514	6.000	RND Ø0.290



	Description	Status	
	5412ESFM 24" x 30" x 8" Body		
	Part Number Numéro Pièce	Rev.	3
	5412ESFM243008B	0	7

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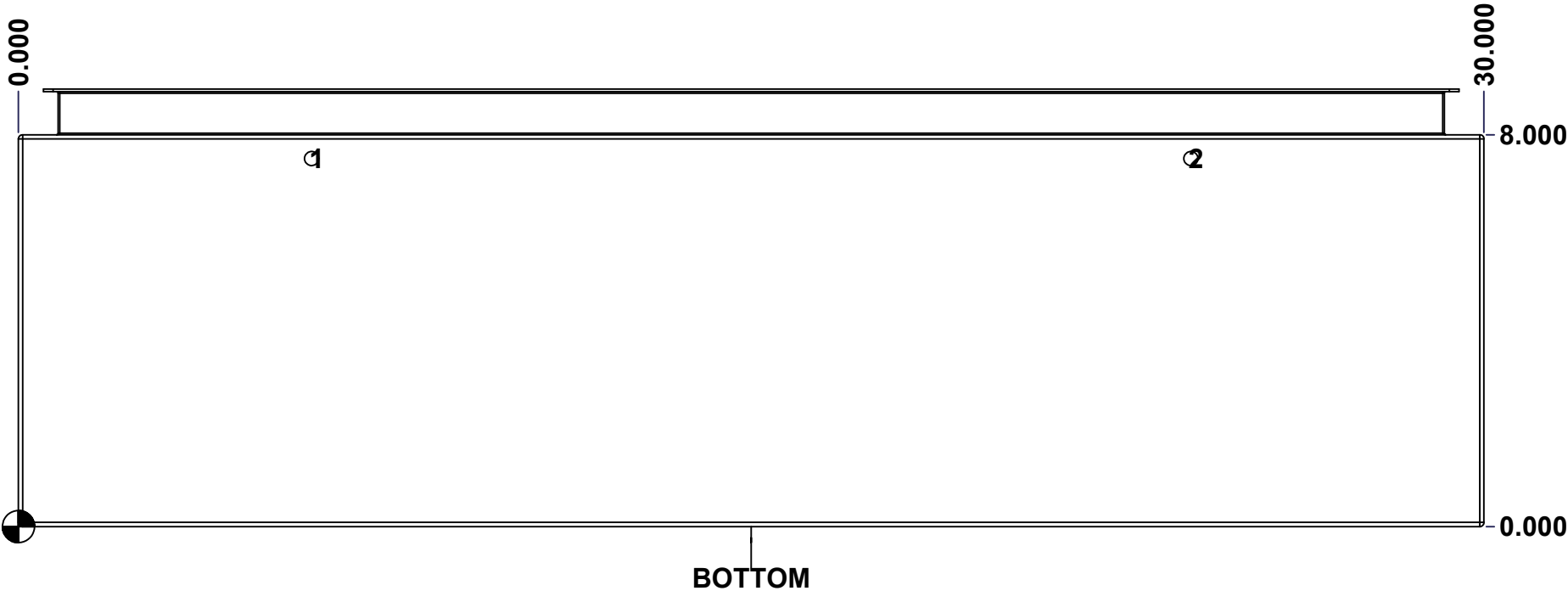
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	6.000	7.514	RND Ø0.290
2	24.000	7.514	RND Ø0.290



	Description	Status	
	5412ESFM 24" x 30" x 8" Body		
	Part Number	Rev.	4
	Numéro Pièce	0	7
5412ESFM243008B			

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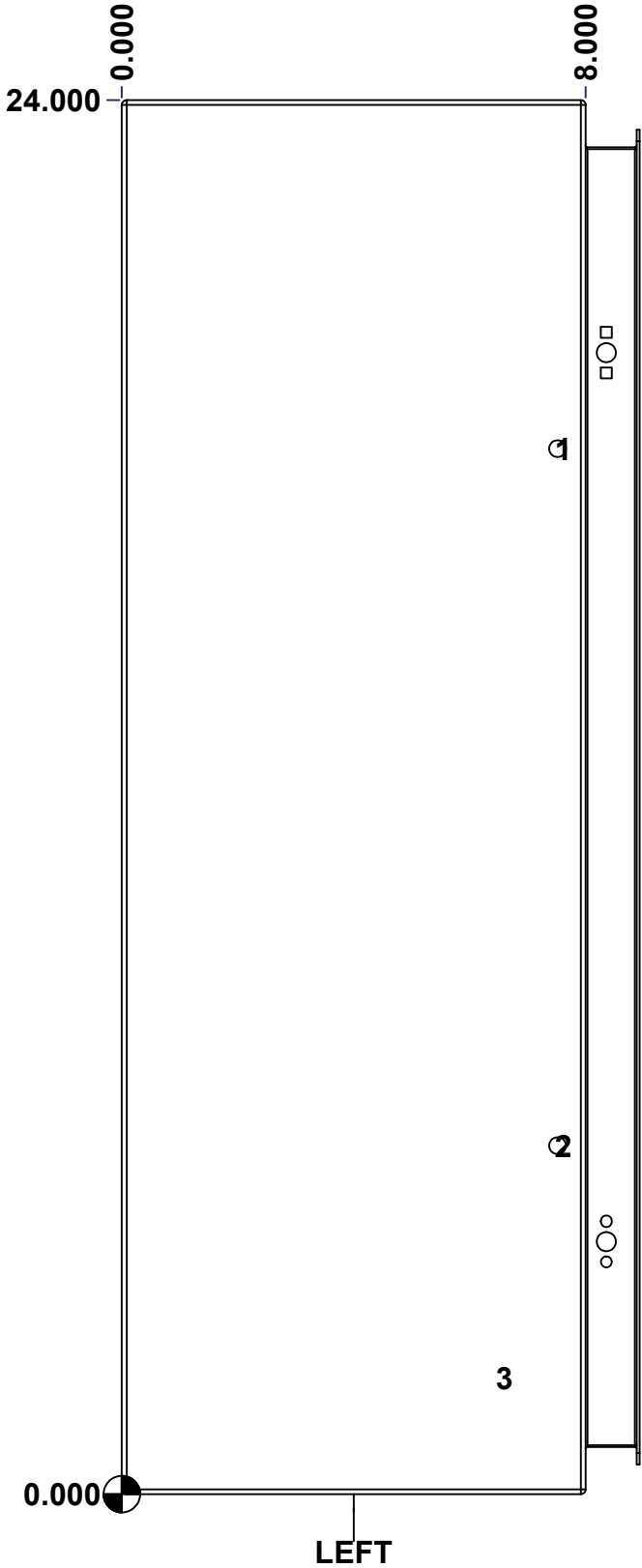
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	7.514	18.000	RND Ø0.290
2	7.514	6.000	RND Ø0.290
3	6.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5412ESFM 24" x 30" x 8" Body		
	Part Number Numéro Pièce	Rev.	5
	5412ESFM243008B	0	7

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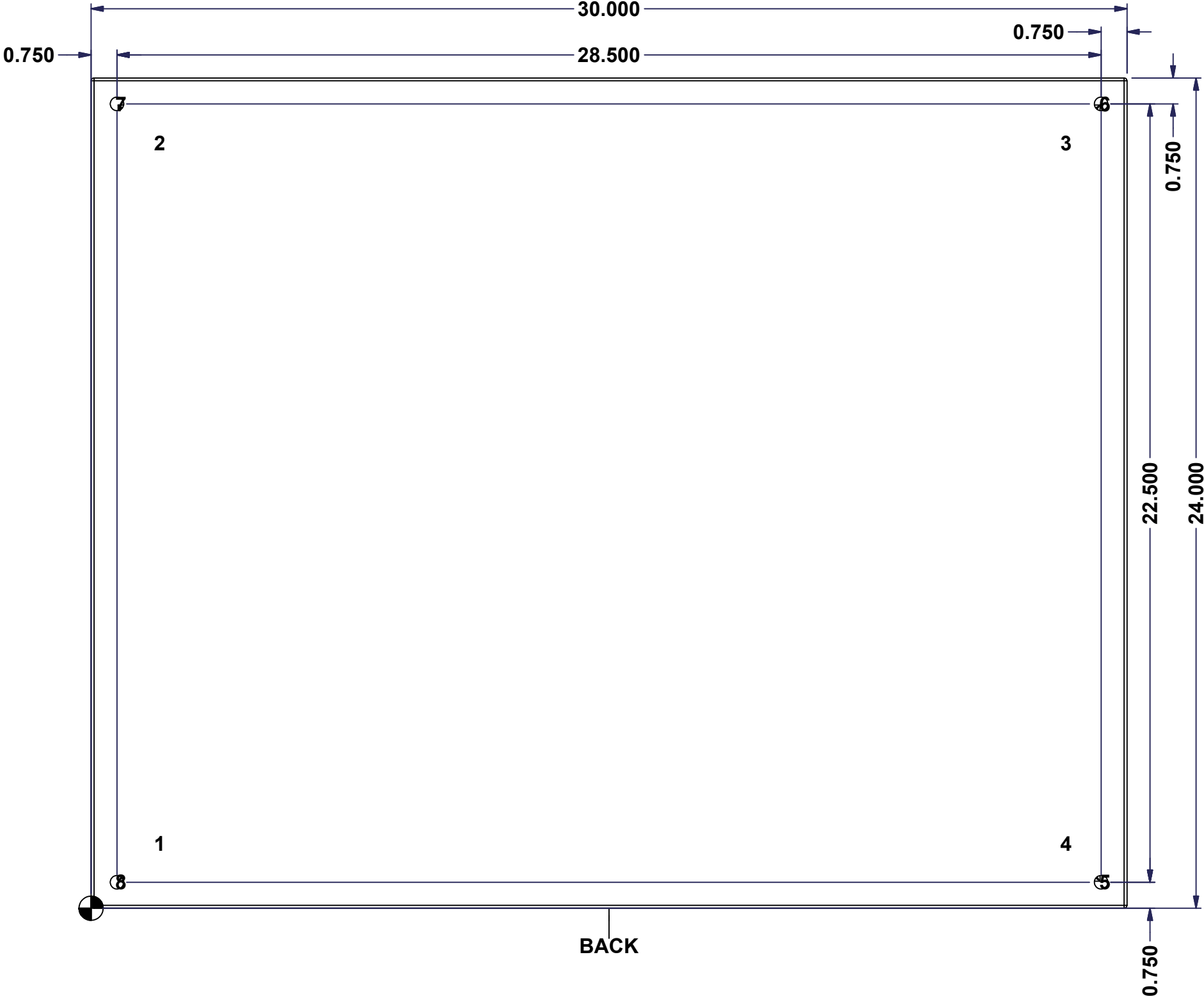
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	22.125	IP STUD M8 x 35mm (Inside)
3	28.125	22.125	IP STUD M8 x 35mm (Inside)
4	28.125	1.875	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
5	29.250	0.750	RND Ø0.390
6	29.250	23.250	RND Ø0.390
7	0.750	23.250	RND Ø0.390
8	0.750	0.750	RND Ø0.390



	Description	Status	
	5412ESFM 24" x 30" x 8" Body		
	Part Number Numéro Pièce	Rev.	6
	5412ESFM243008B	0	7

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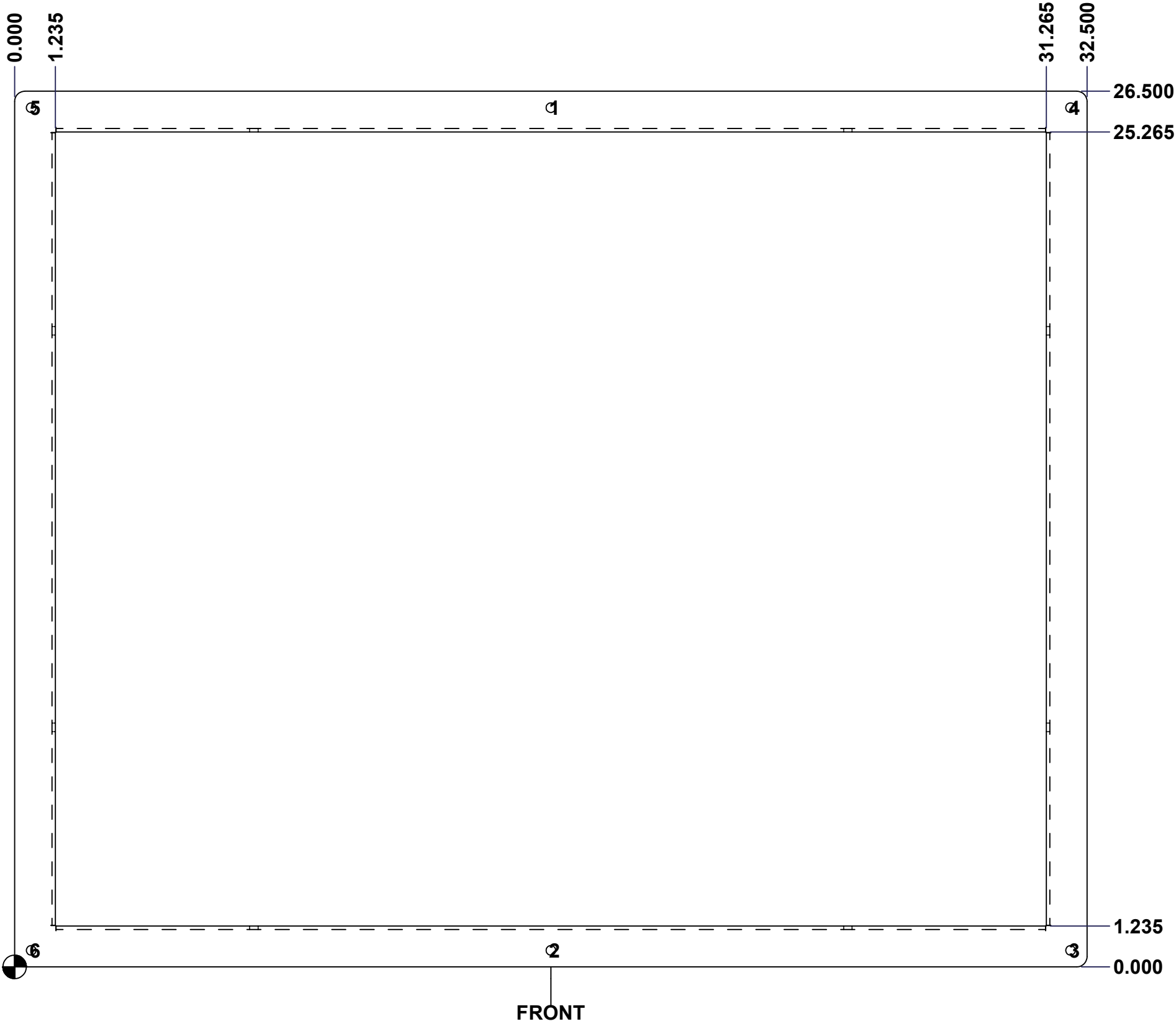
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	16.250	26.000	RND Ø0.290
2	16.250	0.500	RND Ø0.290
3	32.000	0.500	RND Ø0.290
4	32.000	26.000	RND Ø0.290
5	0.500	26.000	RND Ø0.290
6	0.500	0.500	RND Ø0.290



	Description	Status	
	5412ESFM 24" x 30" x 8" Flange		
	Part Number Numéro Pièce	Rev.	1
	5412ESFM243008B	0	1

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Tolerance ±1/32" unless otherwise specified

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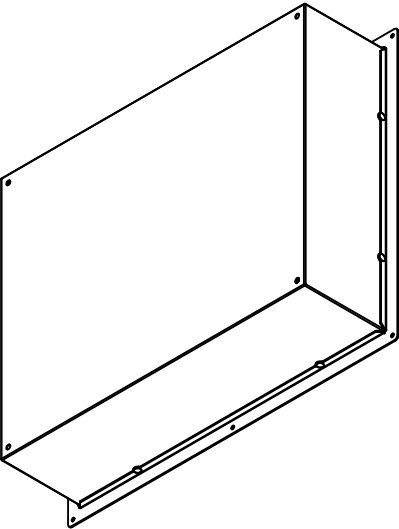
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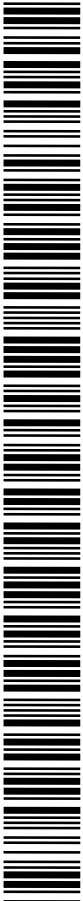
Revisions

Date

By/Par



Isometric View





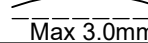
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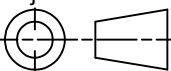
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Flatness

Aplatissement

Max 3.0mm

Projection



Customer

Client

Date

Drawn By

Dessiné Par

BoxCad: BoxCad

Date

13-Feb-14

Material

Matière

16 Ga H.R.P. & O. (1.4mm)

Color

Couleur

Asa-61 Grey

Finish

Fini

Smooth

Description

5412ESFM 24" x 30" x 8" Body

Detail Rev.

Part Number

Numéro Pièce

5412ESFM243008B

Rev.

7

7

1	STK-Q-16080	0	Ground Stud M6 x 16mm
1	5412ESFM243008F	0	5412ESFM 24" x 30" x 8" Flange
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	5412ESFM243008B-P	0	5412ESFM 24" x 30" x 8" Body Part
Qty	Part Number	Rev	Description
Parts List			

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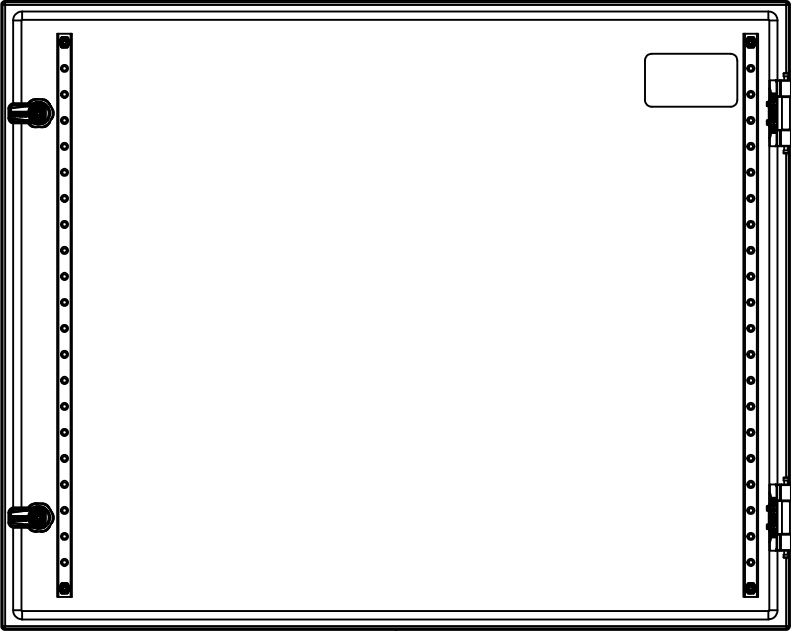
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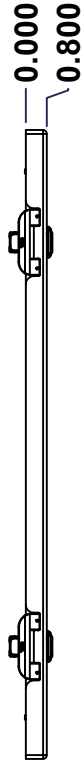
Tolérance ±1/32" sauf spécification contraire



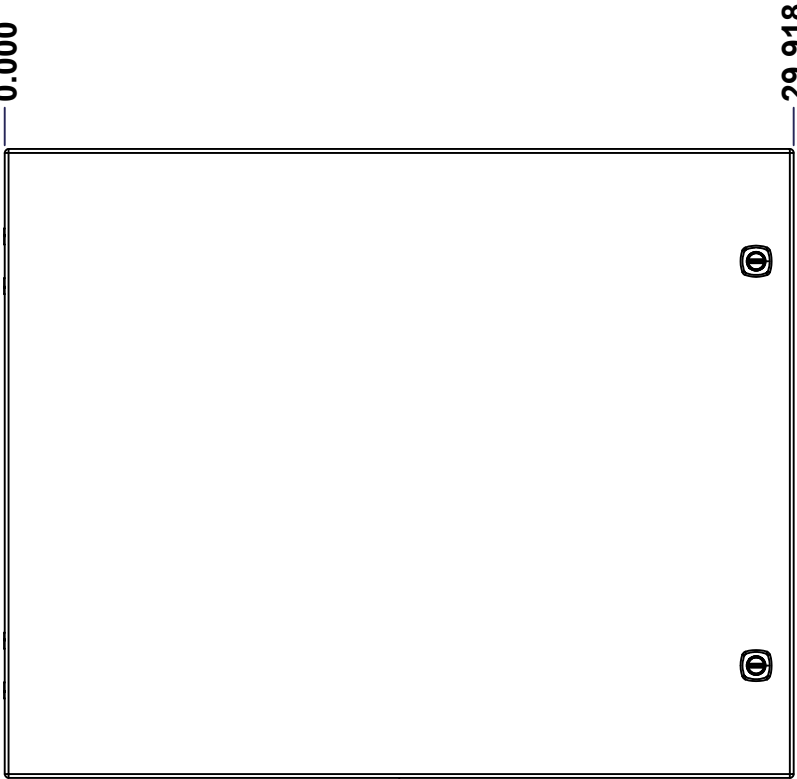
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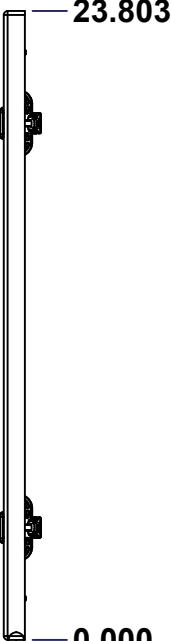
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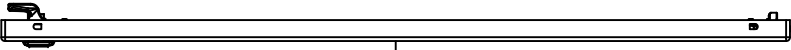
LEFT



FRONT

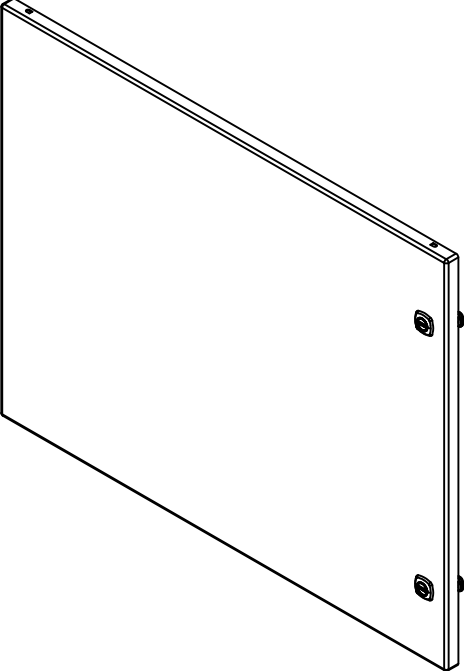


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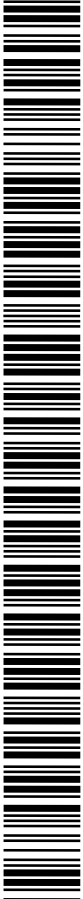


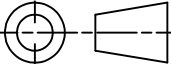
BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 13-Feb-14	
Material Matière		16 Ga H.R.P. & O. (1.4mm)	
Color Couleur		Asa-61 Grey	Finish Finis Smooth
Description 5412ESFM 24" x 30" Cover			Detail Rev.
Part Number Numéro Pièce		Rev.	1 3
SEE BILL OF MATERIAL ON LAST PAGE		5412ESFM243008C	

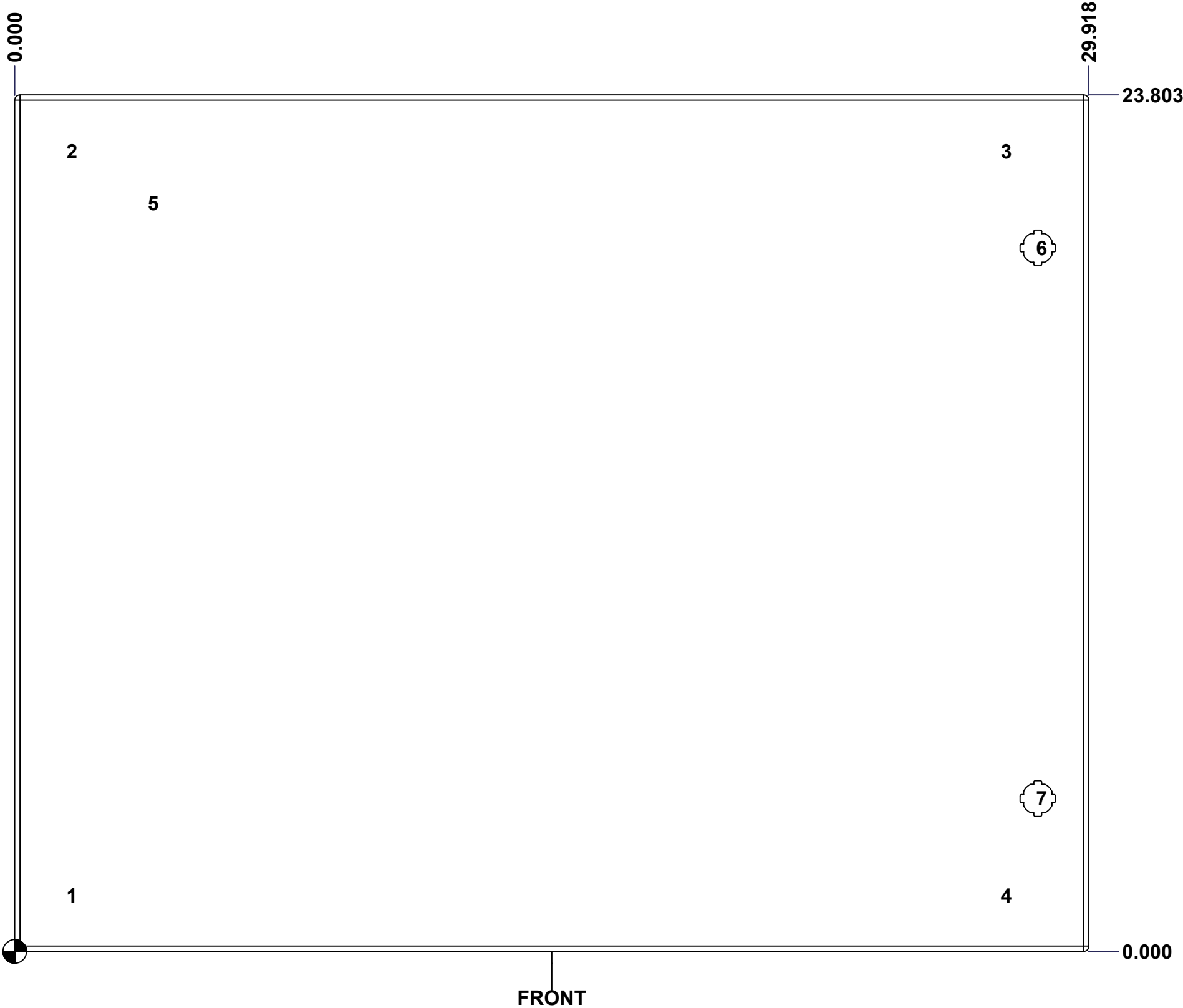
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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.567	STUD M6 x 18mm (Inside)
2	1.486	22.236	STUD M6 x 18mm (Inside)
3	27.517	22.236	STUD M6 x 18mm (Inside)
4	27.517	1.567	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
5	3.750	20.803	LABEL_EXM (Inside)
6	28.494	19.553	LOCK 880 SCQ4-SL @ 0.0°
7	28.494	4.250	LOCK 880 SCQ4-SL @ 0.0°



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	Description		Status	
	5412ESFM 24" x 30" Cover		(NULL)	
	Part Number Numéro Pièce 5412ESFM243008C		Rev. 0	2 3

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Tolerance ±1/32" unless otherwise specified

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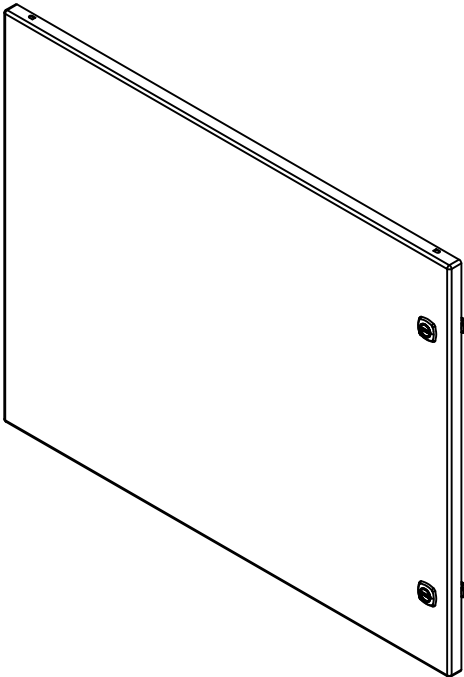
Tolérance ±1/32" sauf spécification contraire

No.

Revisions

Date

By/Par



Isometric View





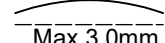
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Fax: (450) 979-4626

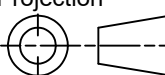
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Flatness

Aplatissement

Max 3.0mm

Projection



Customer

Client

Date

Drawn By

Dessiné Par

BoxCad: BoxCad

Date

13-Feb-14

Material

Matière

16 Ga H.R.P. & O. (1.4mm)

Color

Couleur

Asa-61 Grey

Finish

Fin

Smooth

Description

5412ESFM 24" x 30" Cover

Detail Rev.

Part Number

Numéro Pièce

5412ESFM243008C

Rev.

0

3

3

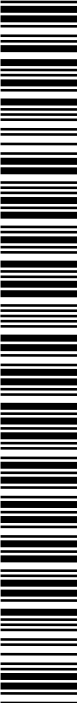
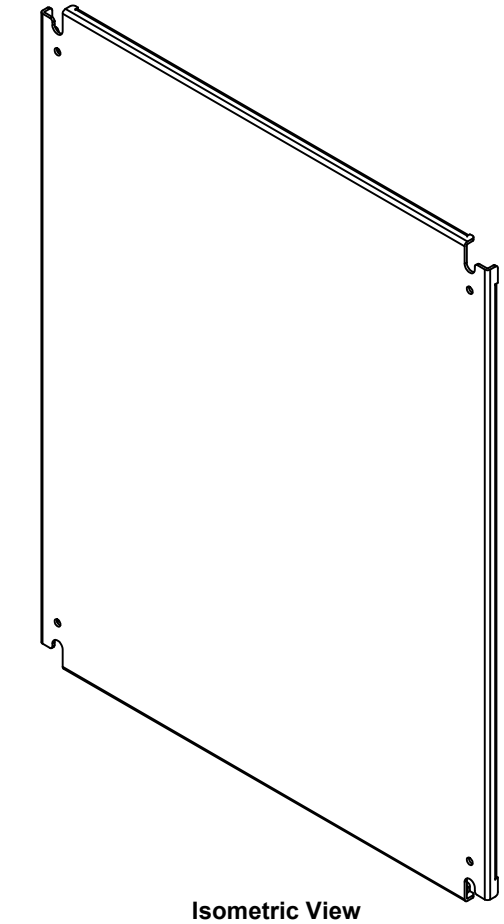
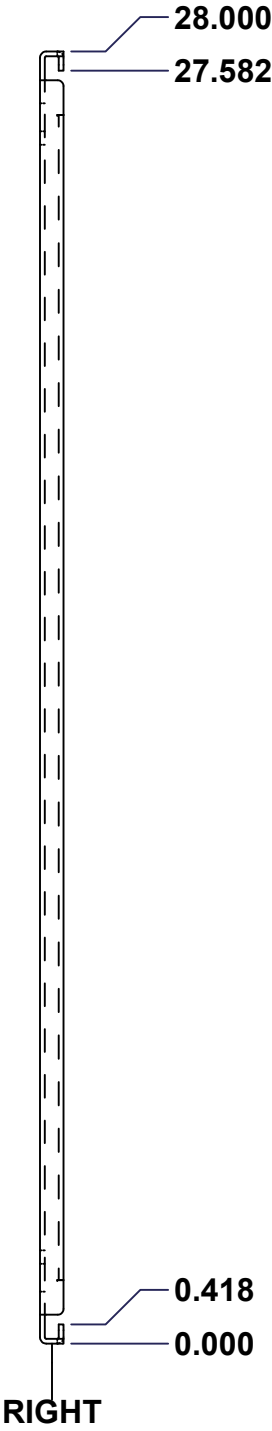
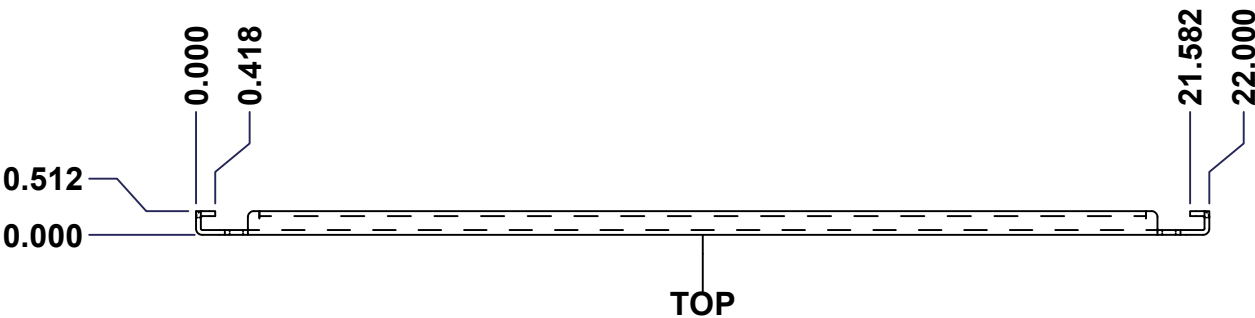
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
2	STK-Q-46020-24	5	5412 ES Vertical Door Stiffener 24"
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ESFM243008G	0	5412ESFM 24" x 30" Cover Gasket Part
1	5412ESFM243008C-P	0	5412ESFM 24" x 30" Cover Part
2	STK-K-09800	10	5412 ES Hinge with 2 Captive Hinge Pins
2	880 SCQ4-SL	6	5412 ES 1/4 Turn Lock
4	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Qty	Part Name	Rev	Description
Parts List			

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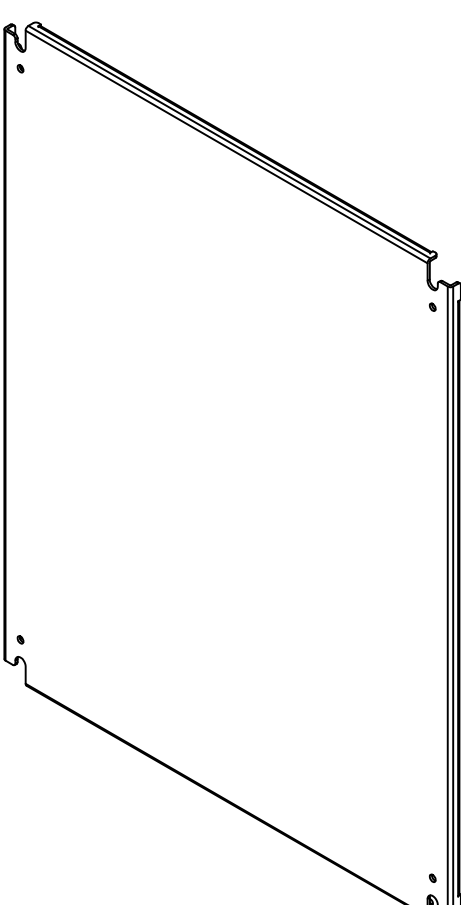
Tolerance $\pm 1/32"$ unless otherwise specified

C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP3024G.idw

Tolérance $\pm 1/32''$ sauf spécification contraire

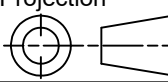


No.	Revisions	Date	By/Par

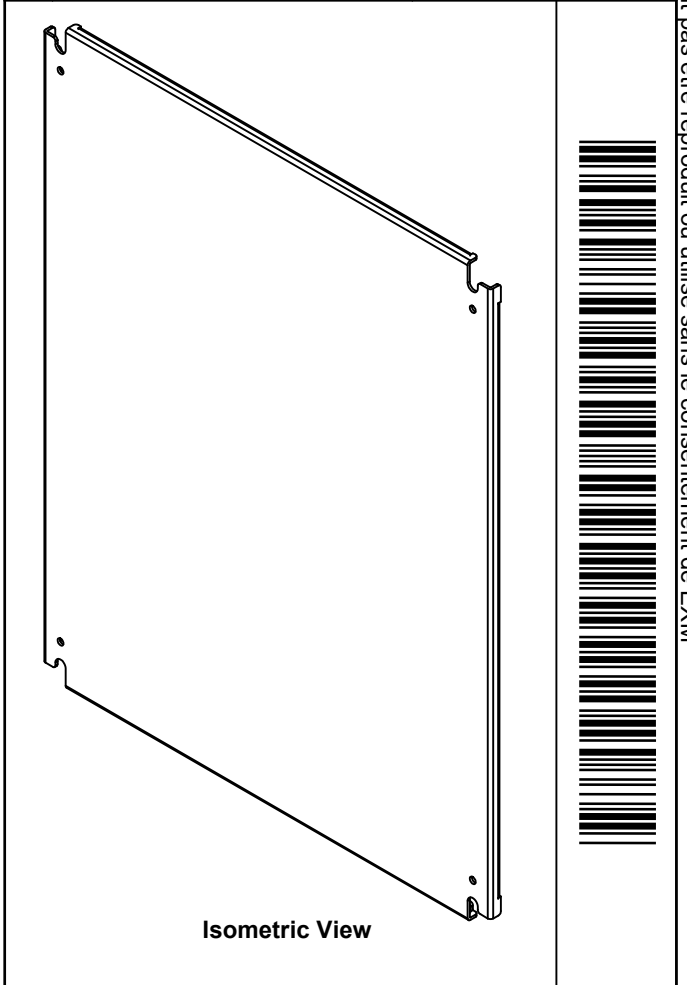


Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm
		Projection 
Customer Client		Date
Drawn By Dessiné Par BoxCad		Date 1/23/2007
Material Matière See Part List		
Color Couleur See Part List		Finish Fini See Part List
Description 881 SP - Inner Panel		Detail Rev.
Part Number Numéro Pièce 881 SP3024G		Rev. 0 1 2

No.	Revisions	Date	By/Par



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