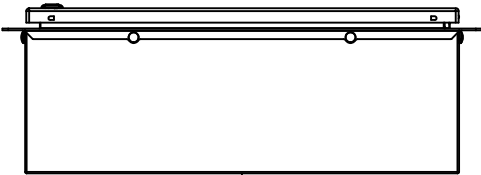


This drawing is confidential and must not be reproduced or used without the consent of EXM

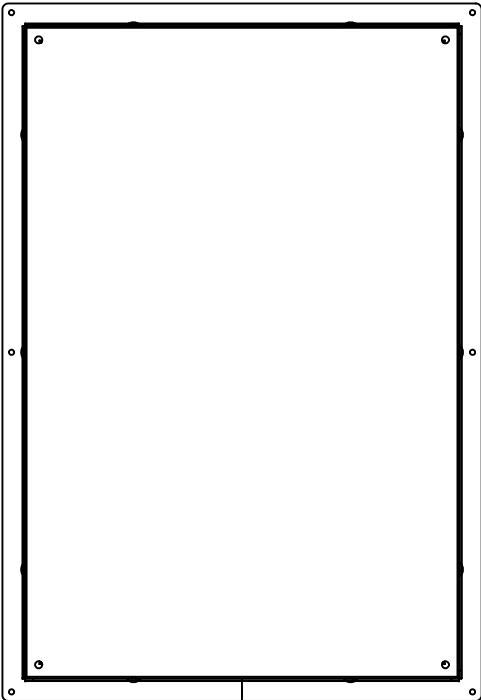
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESFM362408\5412ESFM362408.idw

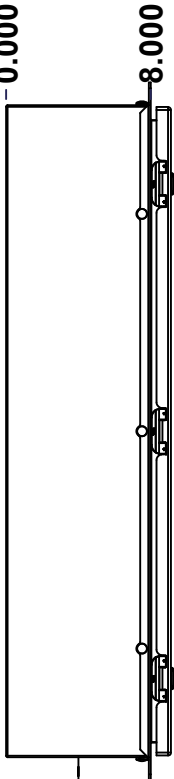
Tolérance ±1/32" sauf spécification contraire



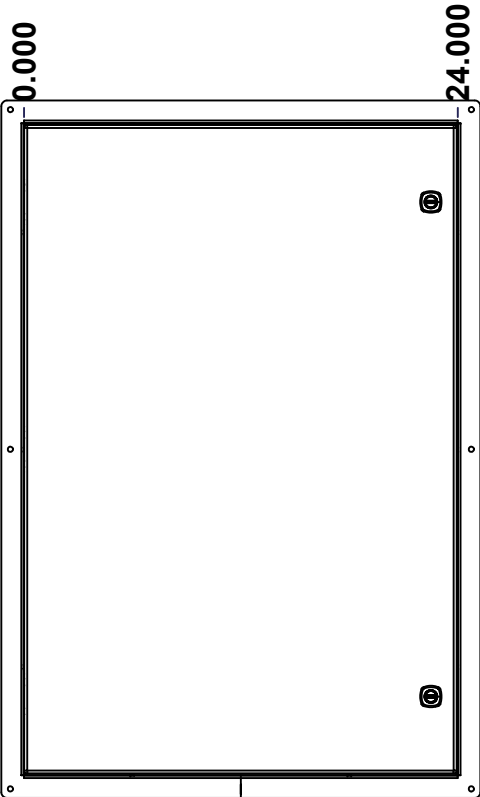
TOP



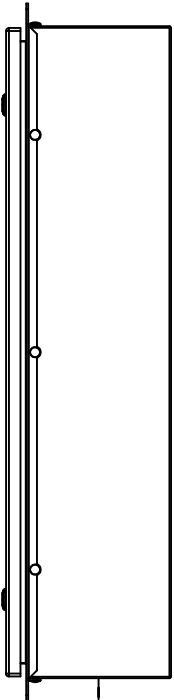
BACK



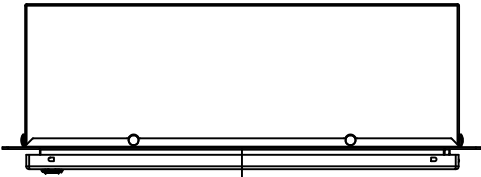
LEFT



FRONT

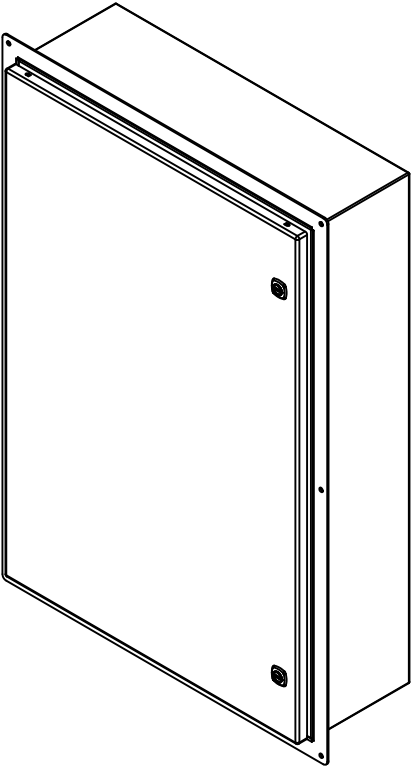


RIGHT

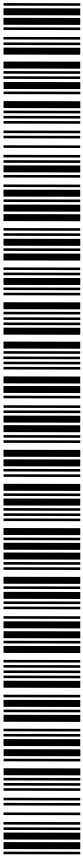


BOTTOM

No.	Revisions	Date	By/Par



Isometric View



Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

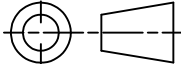


Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 16-Feb-14

Material
Matière

16 Ga H.R.P. & O. (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fin

Smooth

Description

5412ESFM 36" x 24" x 8" Assembly

Detail Rev.

Part Number
Numéro Pièce

5412ESFM362408

Rev.

1

0

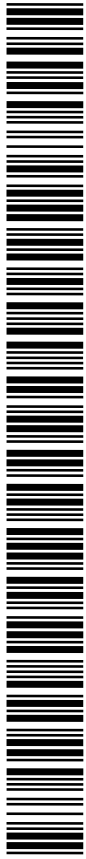
2

SEE BILL OF MATERIAL ON LAST PAGE

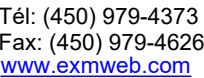
C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESFM362408\5412ESFM362408.idw

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

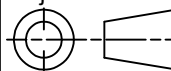
No.	Revisions	Date	By/Par



Flatness	Aplatissement
----------	---------------



Projection



Material	16 Ga H.R.P. & O. (1.4mm)
----------	---------------------------

Description	Detail Rev.
5412ESFM 36" x 24" x 8" Assembly	

Part Number Numéro Pièce 5412ESFM362408	Rev. 0	2 2
--	------------------	--------

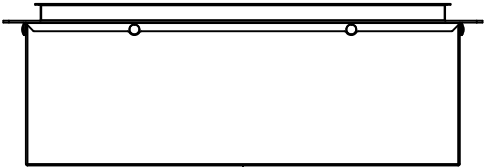
1	880 PP	6	Self Adhesive Print Pocket
1	STK-K-01800	5	5412 ES Accessory Kit
1	881 SP3624G	0	881 SP - Inner Panel
1	5412ESFM362408C	0	5412ESFM 36" x 24" Cover
6	STK-Q-07310	2	Flange Lock Nut M8
6	STK-Q-07610	8	M8 Plastic Spacer 22.2mm
1	5412ESFM362408B	0	5412ESFM 36" x 24" x 8" Body
3	STK-Q-04050-07	7	M6 x 7mm Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

This drawing is confidential and must not be reproduced or used without the consent of EXM

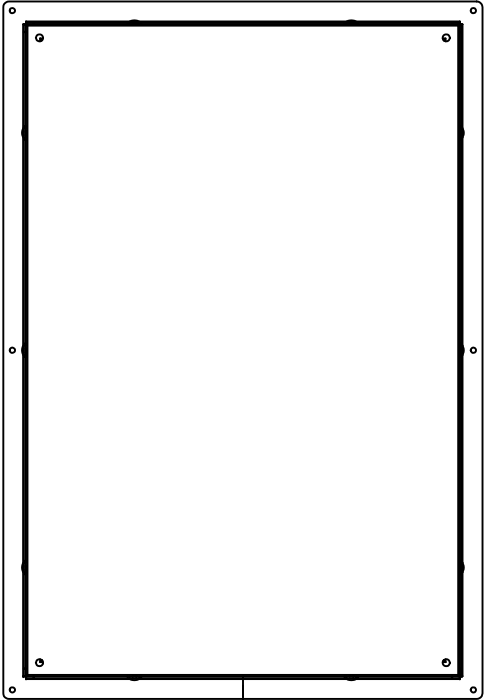
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESFM362408\5412ESFM362408B.idw

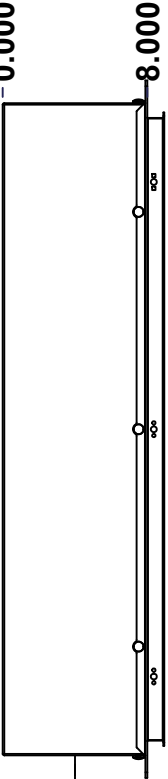
Tolérance ±1/32" sauf spécification contraire



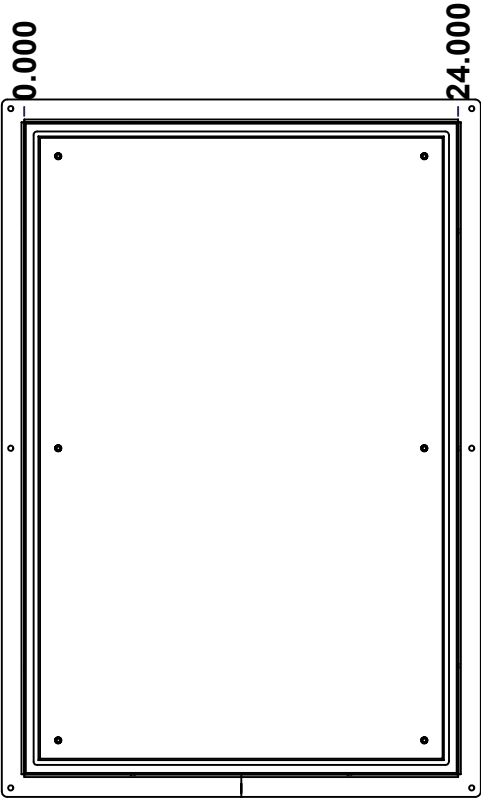
TOP



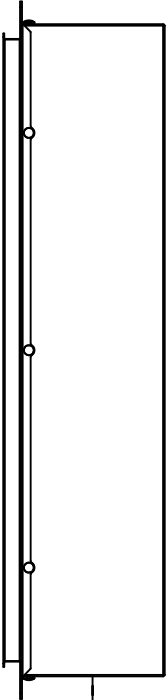
BACK



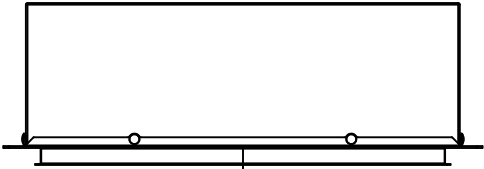
LEFT



FRONT

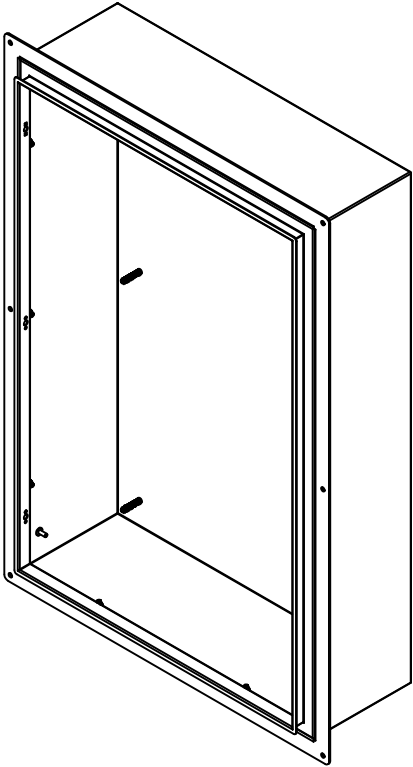


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View



Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

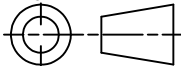


Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 16-Feb-14

Material
Matière

16 Ga H.R.P. & O. (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fin

Smooth

Description

5412ESFM 36" x 24" x 8" Body

Detail Rev.

Part Number
Numéro Pièce

5412ESFM362408B

Rev.

1

0

7

SEE BILL OF MATERIAL ON LAST PAGE

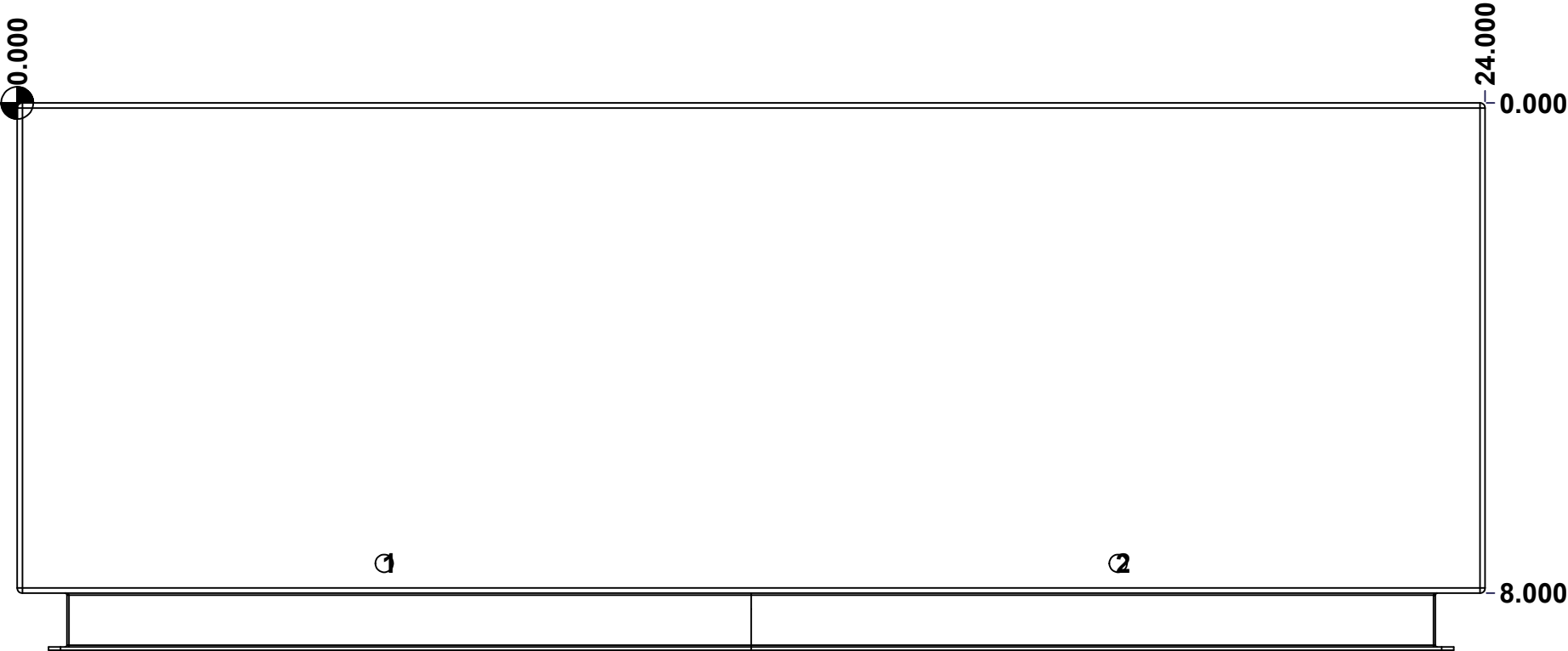
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESFM362408\5412ESFM362408B2.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	6.000	7.514	RND Ø0.290
2	18.000	7.514	RND Ø0.290



TOP

	Description	Status	
	5412ESFM 36" x 24" x 8" Body		
	Part Number Numéro Pièce	Rev.	2 7
	5412ESFM362408B	0	

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

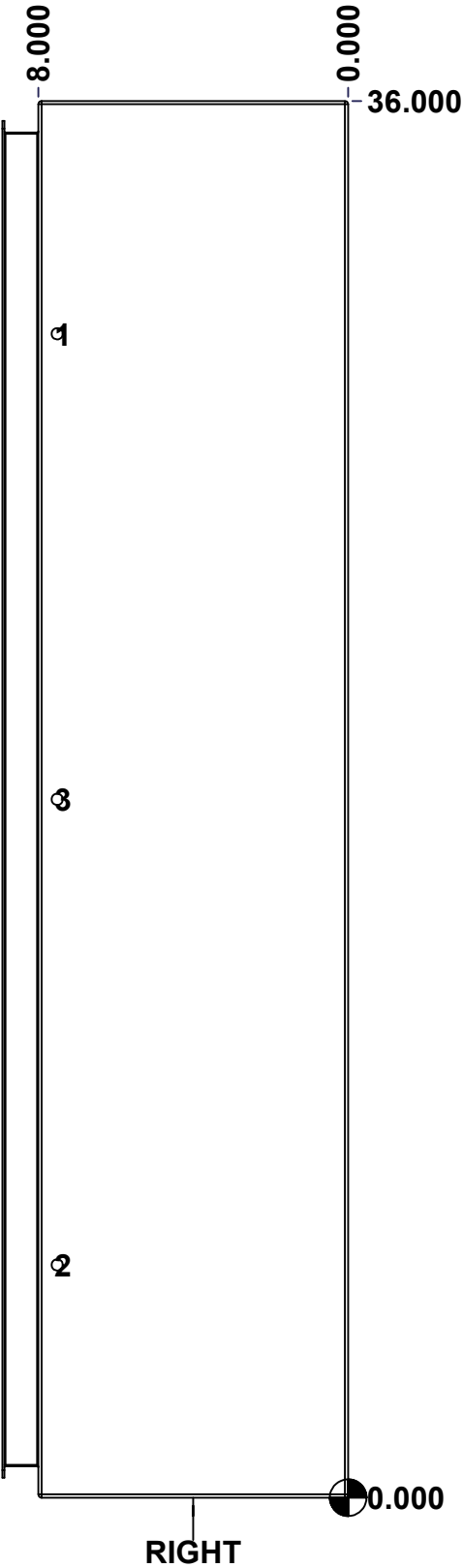
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESFM362408\5412ESFM362408B3.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	7.514	30.000	RND Ø0.290
2	7.514	6.000	RND Ø0.290
3	7.514	18.000	RND Ø0.290



	Description		Status	
	5412ESFM 36" x 24" x 8" Body			
	Part Number Numéro Pièce		Rev.	3 / 7
5412ESFM362408B		0		

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

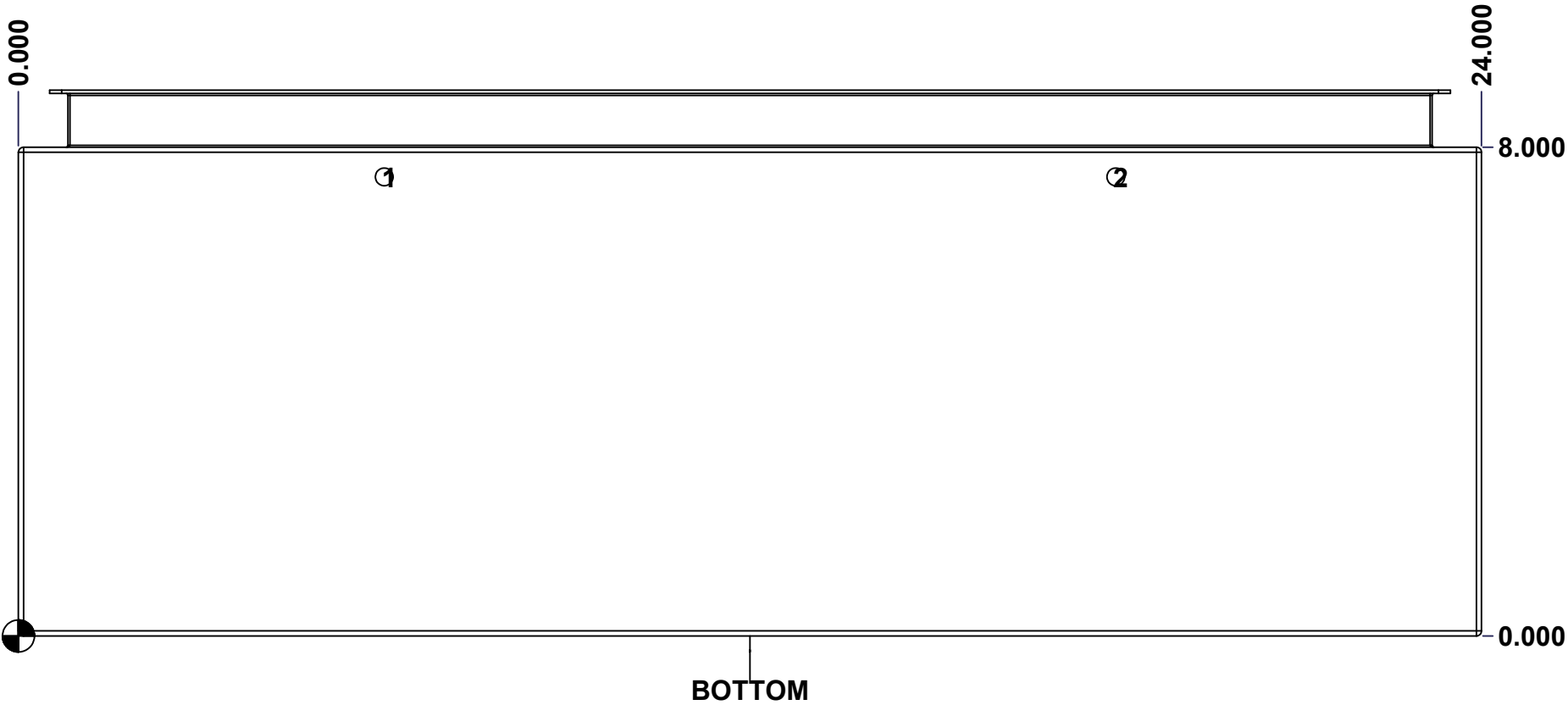
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESFM362408\5412ESFM362408B4.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	6.000	7.514	RND Ø0.290
2	18.000	7.514	RND Ø0.290



	Description	Status	
	5412ESFM 36" x 24" x 8" Body		
	Part Number	Rev.	4
	Numéro Pièce	0	7
5412ESFM362408B			

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

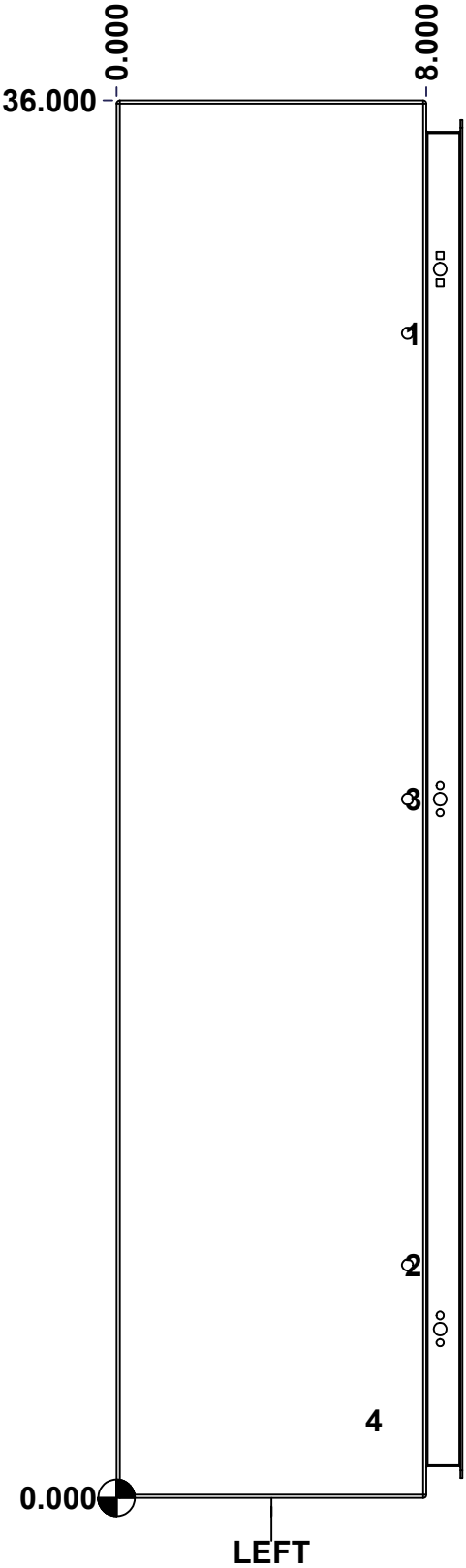
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESFM362408\5412ESFM362408B5.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	7.514	30.000	RND Ø0.290
2	7.514	6.000	RND Ø0.290
3	7.514	18.000	RND Ø0.290
4	6.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5412ESFM 36" x 24" x 8" Body		
	Part Number Numéro Pièce	Rev.	5
	5412ESFM362408B	0	7

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

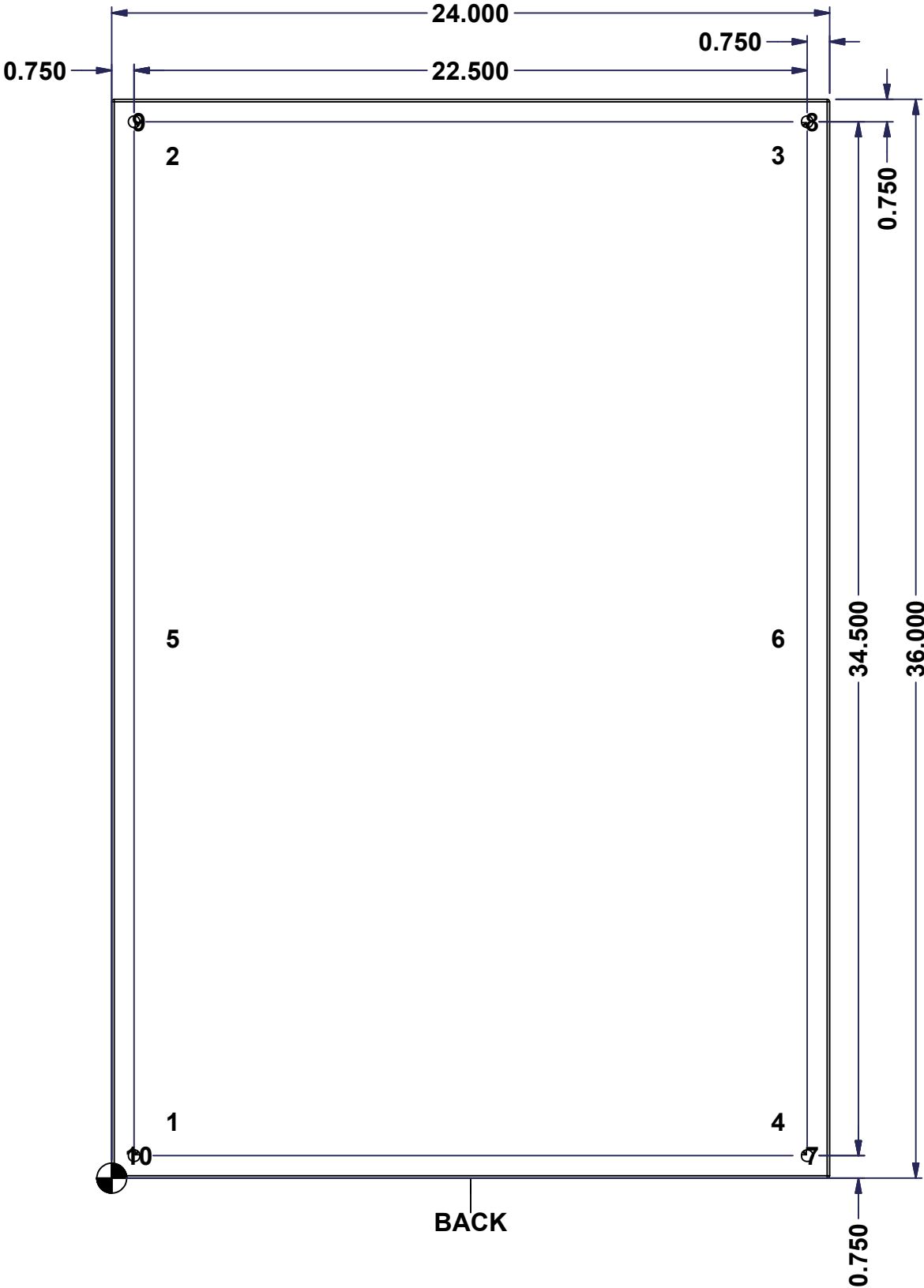
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESFM362408\5412ESFM362408B6.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	34.125	IP STUD M8 x 35mm (Inside)
3	22.125	34.125	IP STUD M8 x 35mm (Inside)
4	22.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	18.000	IP STUD M8 x 35mm (Inside)
6	22.125	18.000	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
7	23.250	0.750	RND Ø0.390
8	23.250	35.250	RND Ø0.390
9	0.750	35.250	RND Ø0.390
10	0.750	0.750	RND Ø0.390



	Description	Status	
	5412ESFM 36" x 24" x 8" Body		
	Part Number Numéro Pièce	Rev.	6
	5412ESFM362408B	0	7

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

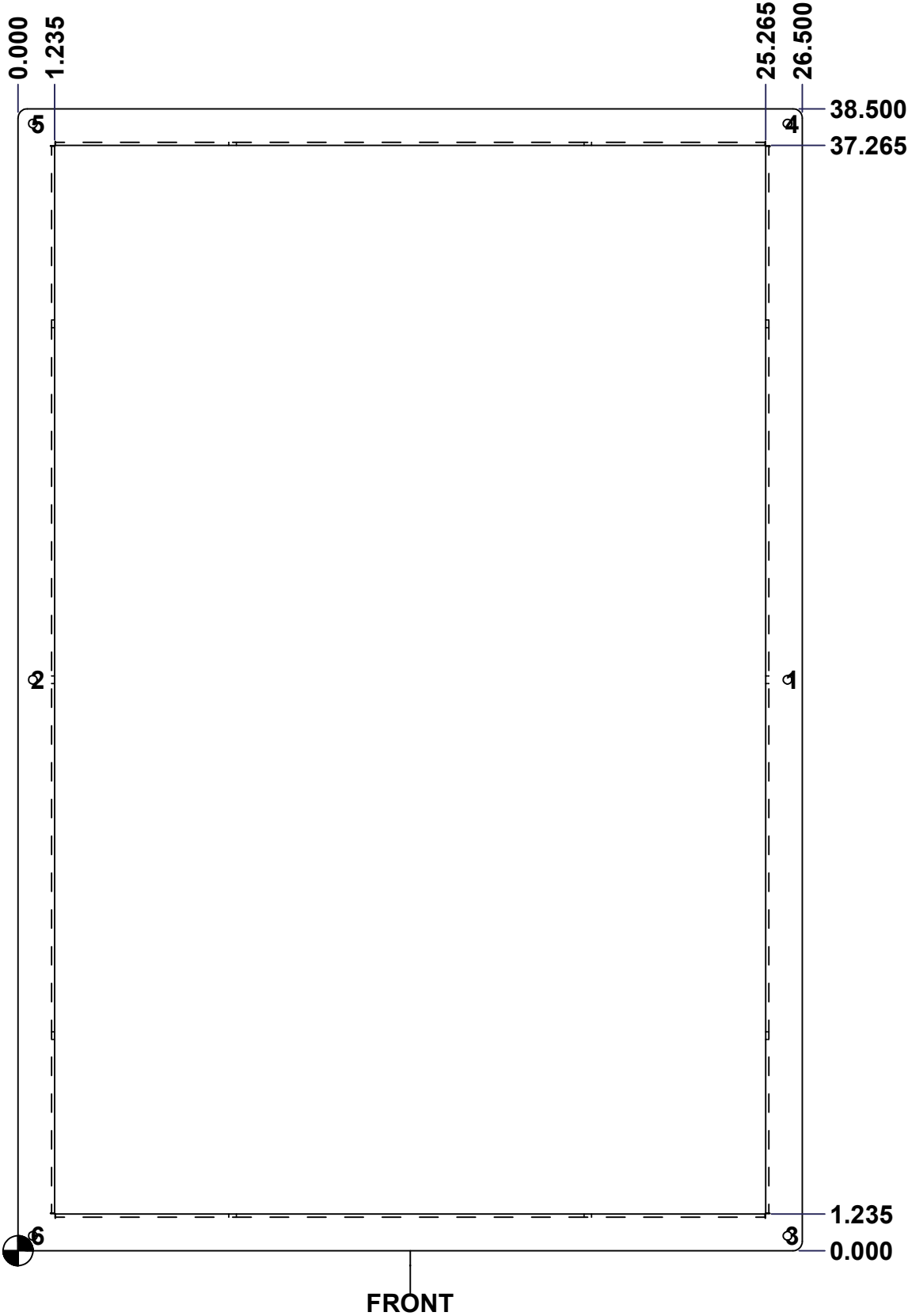
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESFM362408\5412ESFM362408B7.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	26.000	19.250	RND Ø0.290
2	0.500	19.250	RND Ø0.290
3	26.000	0.500	RND Ø0.290
4	26.000	38.000	RND Ø0.290
5	0.500	38.000	RND Ø0.290
6	0.500	0.500	RND Ø0.290



FRONT

	Description		Status	
	5412ESFM 36" x 24" x 8" Flange			
	Part Number Numéro Pièce		Rev.	1 / 1
5412ESFM362408B		0		

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESFM362408\5412ESFM362408B.idw

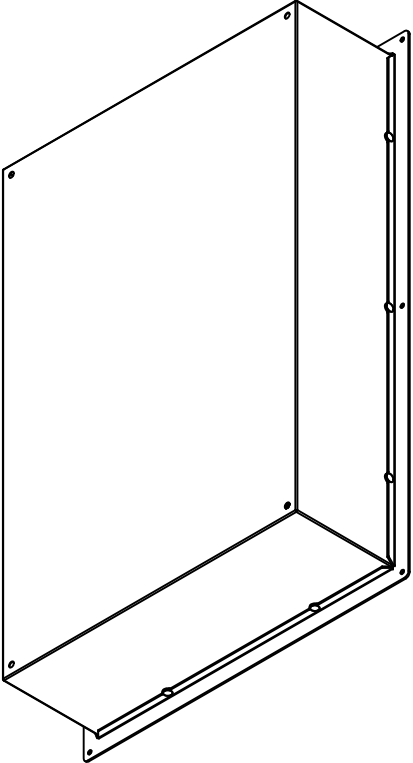
Tolérance ±1/32" sauf spécification contraire

No.


Revisions


Date

By/Par



Isometric View






Tél: (450) 979-4373

Fax: (450) 979-4626

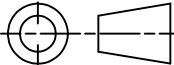
www.exmweb.com

Flatness

Aplatissement

Max 3.0mm

Projection



Customer

Client

Date

Drawn By

Dessiné Par

BoxCad: BoxCad

Date

16-Feb-14

Material

Matière

16 Ga H.R.P. & O. (1.4mm)

Color

Couleur

Asa-61 Grey

Finish

Fini

Smooth

Description

5412ESFM 36" x 24" x 8" Body

Detail Rev.

Part Number

Numéro Pièce

5412ESFM362408B

Rev.

7

7

1

STK-Q-16080

0

Ground Stud M6 x 16mm

1

5412ESFM362408F

0

5412ESFM 36" x 24" x 8" Flange

1

STK-P-02400S

0

Powder Paint (Asa-61 Grey / Smooth)

6

STK-Q-16005

1

Stud M8 x 35 (No Paint Cap Required)

1

5412ESFM362408B-P

0

5412ESFM 36" x 24" x 8" Body Part

Qty

Part Number

Rev

Description

Parts List

This drawing is confidential and must not be reproduced or used without the consent of EXM

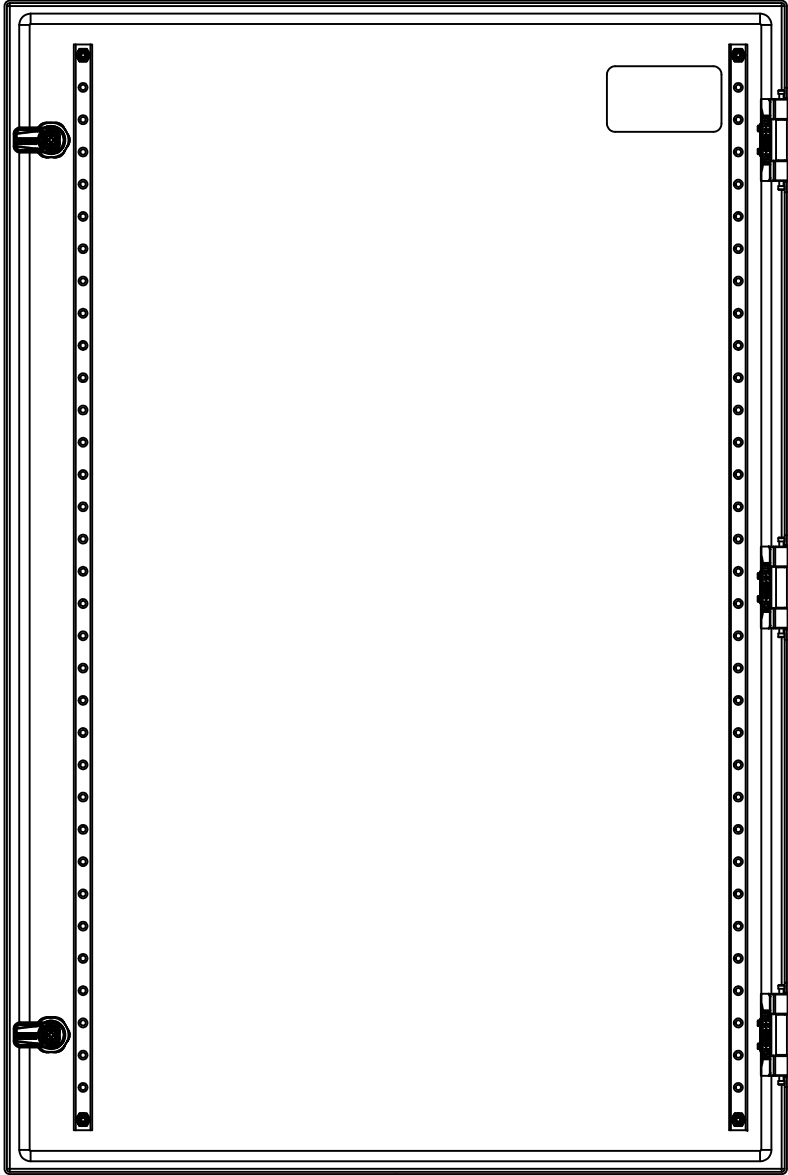
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESFM362408\5412ESFM362408C.idw

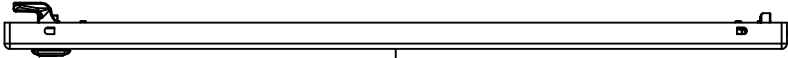
Tolérance ±1/32" sauf spécification contraire



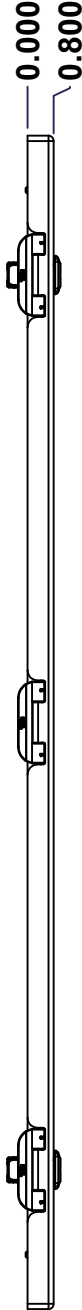
TOP



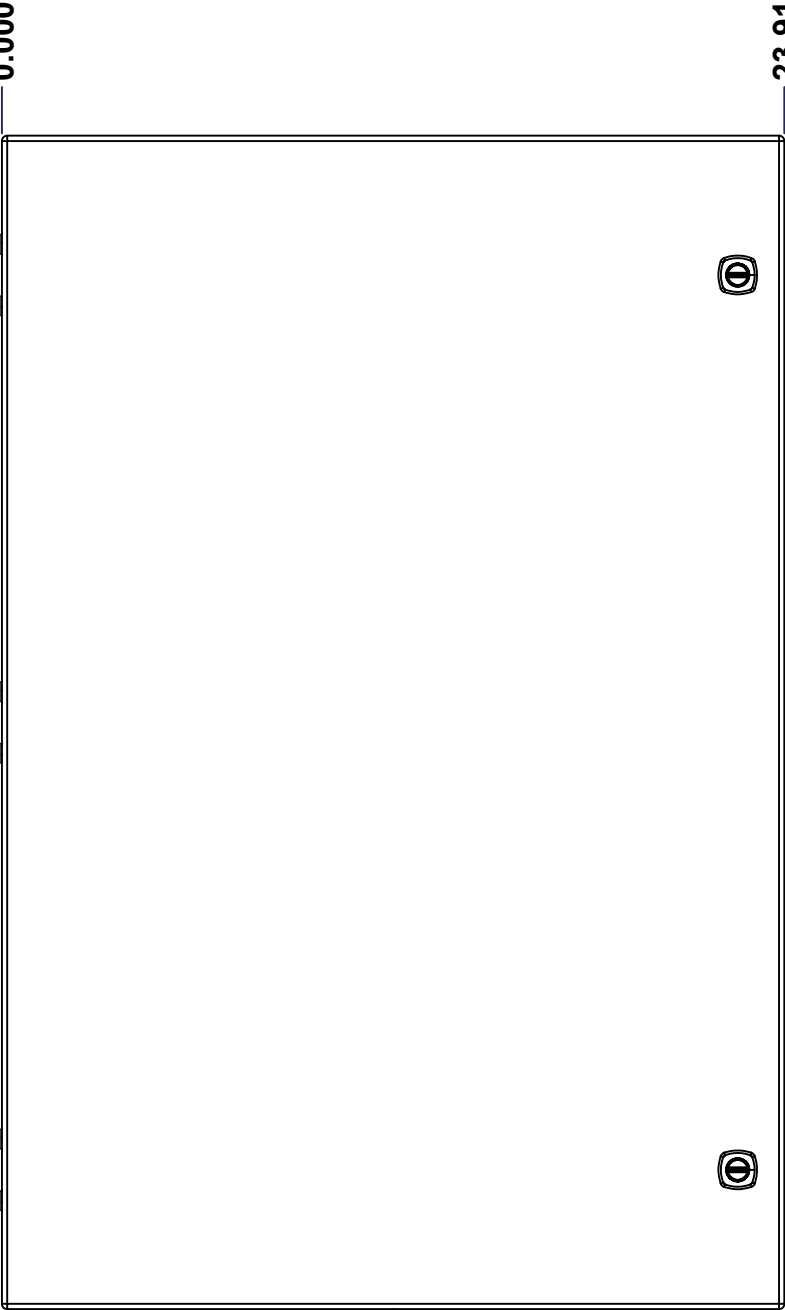
BACK



BOTTOM



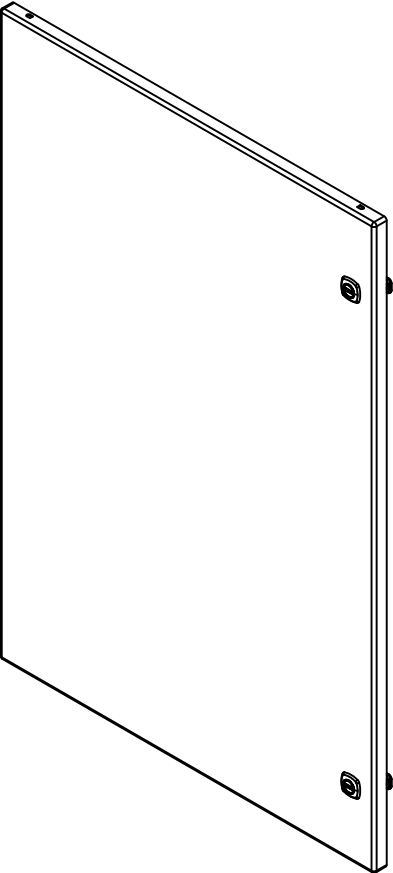
LEFT



FRONT



RIGHT

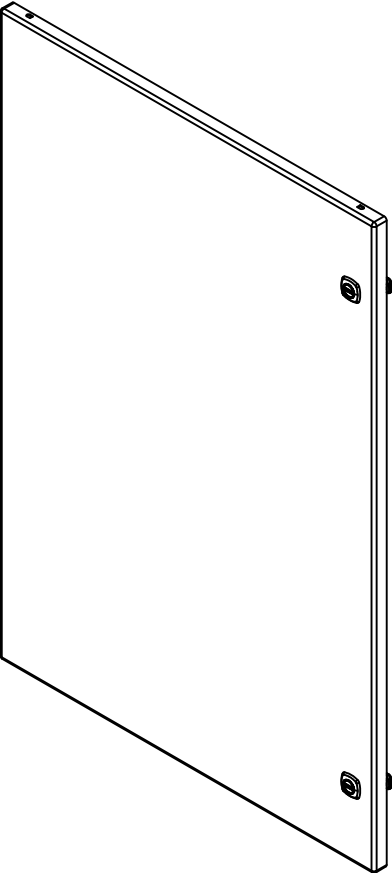


Isometric View





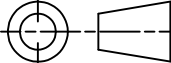
Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

No.	Revisions	Date	By/Par



Isometric View



		Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm	
				Projection 	
Customer Client				Date	
Drawn By Dessiné Par BoxCad: BoxCad				Date 16-Feb-14	
Material Matière					

SEE BILL OF MATERIAL ON LAST PAGE

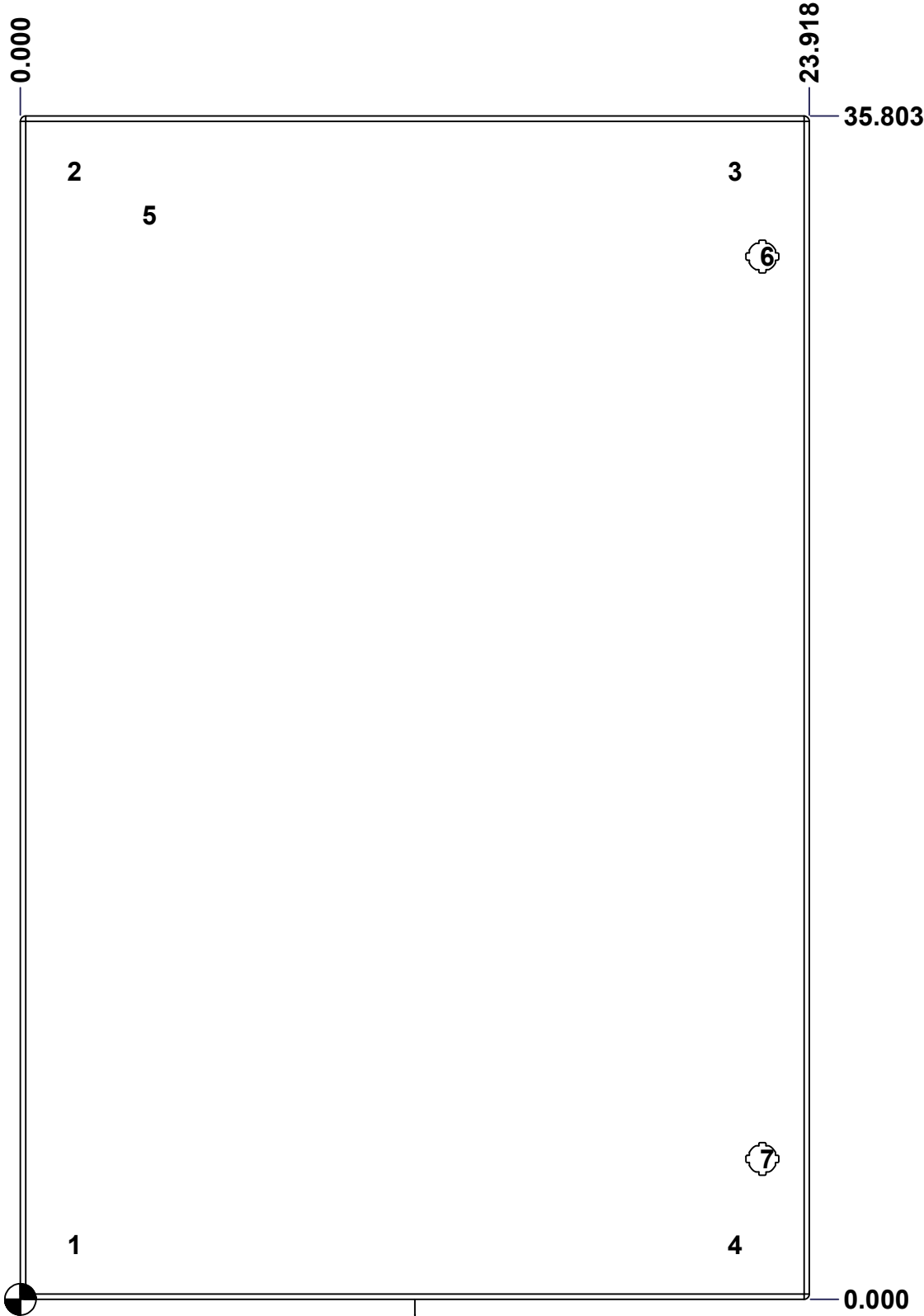
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified


C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESFM362408\5412ESFM362408C.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.661	STUD M6 x 18mm (Inside)
2	1.486	34.142	STUD M6 x 18mm (Inside)
3	21.517	34.142	STUD M6 x 18mm (Inside)
4	21.517	1.661	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
5	3.750	32.803	LABEL_EXM (Inside)
6	22.494	31.553	LOCK 880 SCQ4-SL @ 0.0°
7	22.494	4.250	LOCK 880 SCQ4-SL @ 0.0°



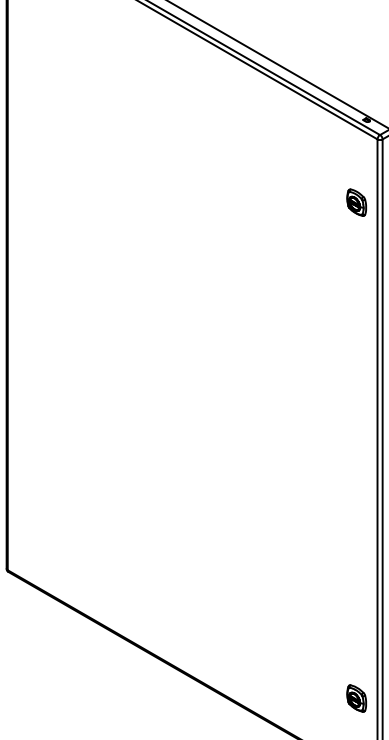
FRONT

	Description		Status	
	5412ESFM 36" x 24" Cover		(NULL)	
	Part Number Numéro Pièce		Rev.	2
	5412ESFM362408C		0	3

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESFM362408\5412ESFM362408C.idw

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM



Isometric View

1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
2	STK-Q-46020-36	5	5412 ES Vertical Door Stiffener 36"
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ESFM362408G	0	5412ESFM 36" x 24" Cover Gasket Part
1	5412ESFM362408C-P	0	5412ESFM 36" x 24" Cover Part
3	STK-K-09800	10	5412 ES Hinge with 2 Captive Hinge Pins
2	880 SCQ4-SL	6	5412 ES 1/4 Turn Lock
4	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Qty	Part Name	Rev	Description
Parts List			

C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP3624G.idw

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

Isometric View

1	881 SP3624G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

This drawing is confidential and must not be reproduced or used without the consent of EXM

