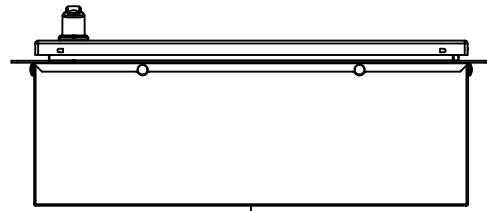
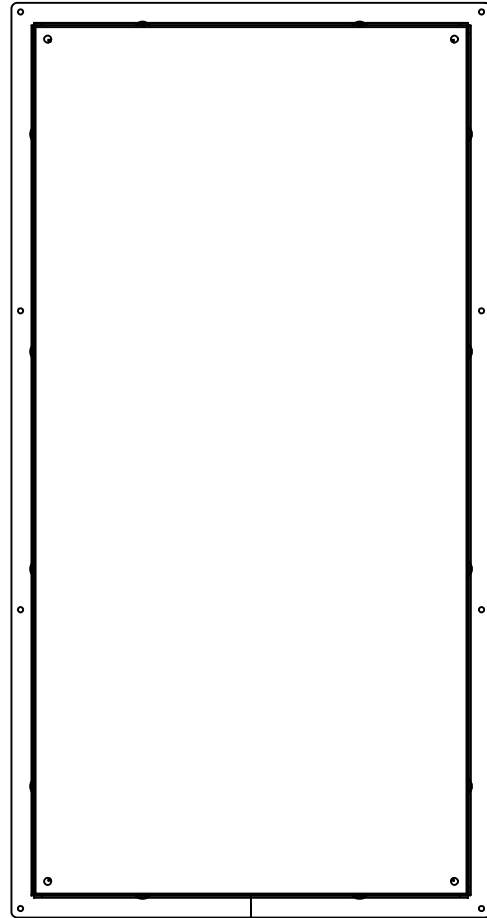


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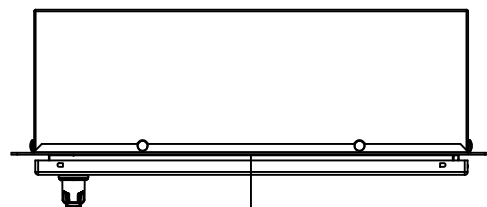
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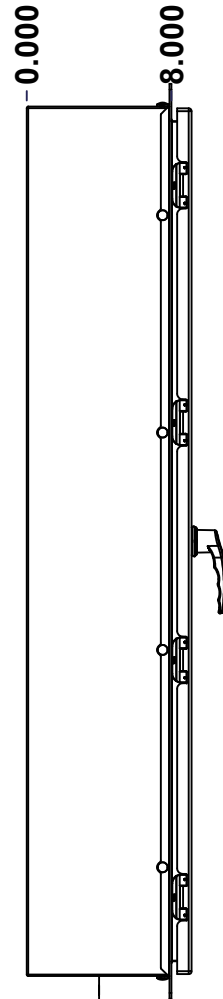
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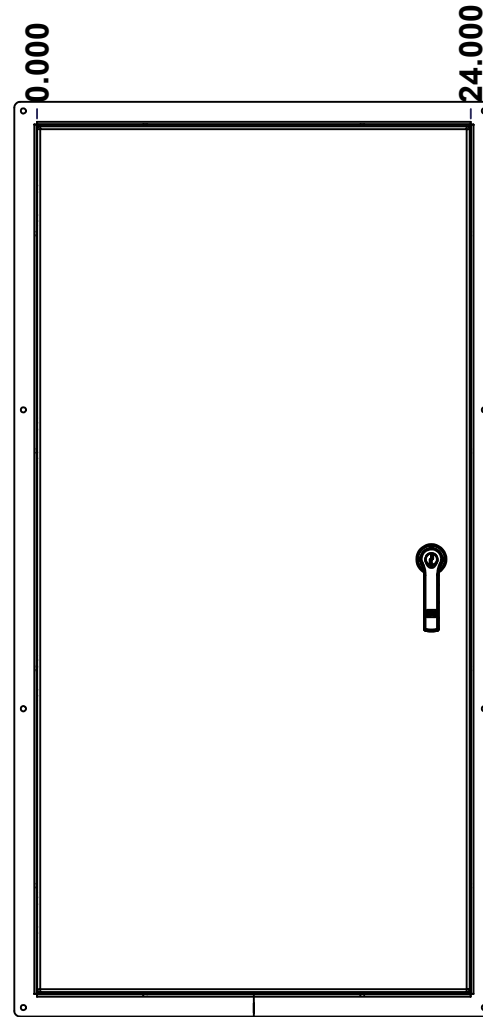
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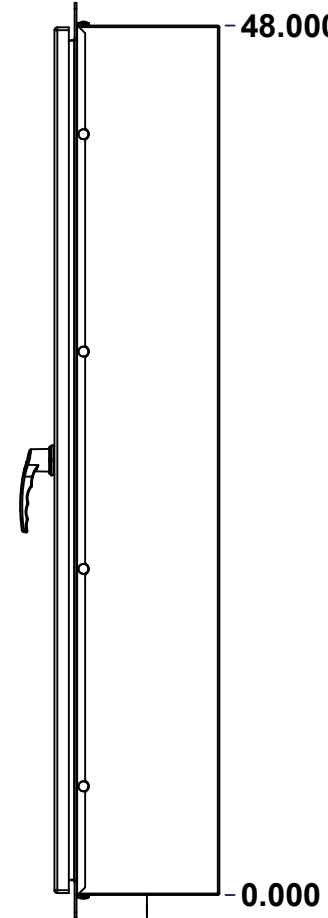
BOTTOM



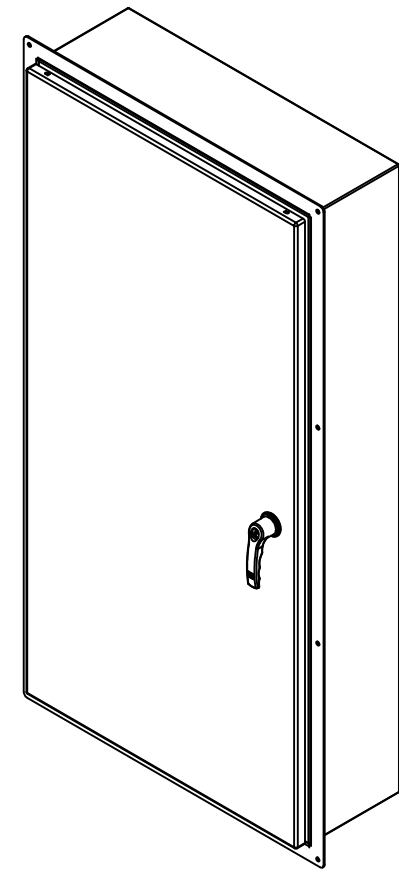
LEFT



FRONT




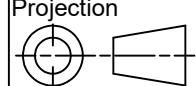
RIGHT



Isometric View



No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 02-Apr-15
Material Matière	16 Ga H.R.P. & O. (1.4mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ESFM 48" x 24" x 8" Assembly		
Part Number Numéro Pièce	Rev. 0	1 2
<b>5412ESFM482408</b>		

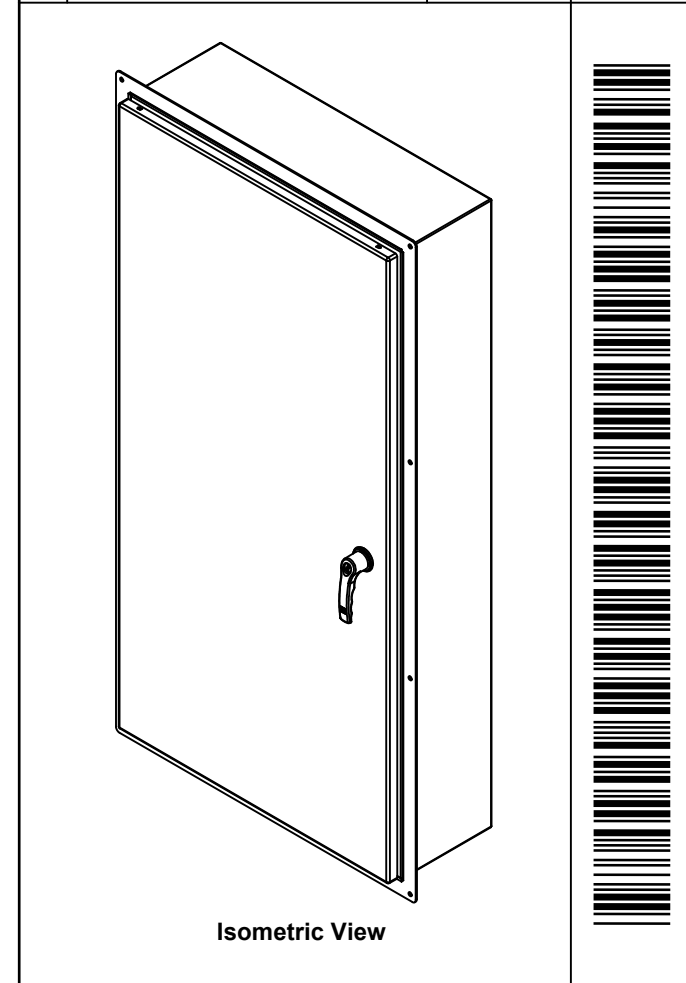
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NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



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Flatness  
Aplatissement  
Max 3.0mm  
Projection

Customer Client  
Date

Drawn By Dessiné Par BoxCad: BoxCad  
Date 02-Apr-15

Material Matière 16 Ga H.R.P. & O. (1.4mm)

Color Couleur Asa-61 Grey  
Finish Fini Smooth

Description 5412ESFM 48" x 24" x 8" Assembly  
Detail Rev.

Part Number Numéro Pièce **5412ESFM482408**  
Rev. 0

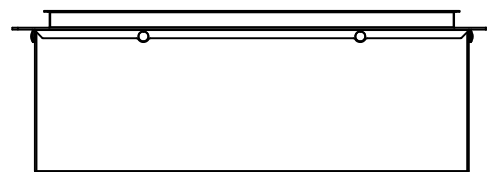
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

Qty	Part Number	Rev	Description
1	880 PP	6	Self Adhesive Print Pocket
1	STK-K-01800	5	5412 ES Accessory Kit
1	881 SP4824G	0	881 SP - Inner Panel
1	5412ESFM482408C	0	5412ESFM 48" x 24" Cover
6	STK-Q-07310	2	Flange Lock Nut M8
6	STK-Q-07610	8	M8 Plastic Spacer 22.2mm
1	5412ESFM482408B	0	5412ESFM 48" x 24" x 8" Body
4	STK-Q-04050-07	7	M6 x 7mm Hexagon Socket Head Machine Screw with Nyseal
Parts List			

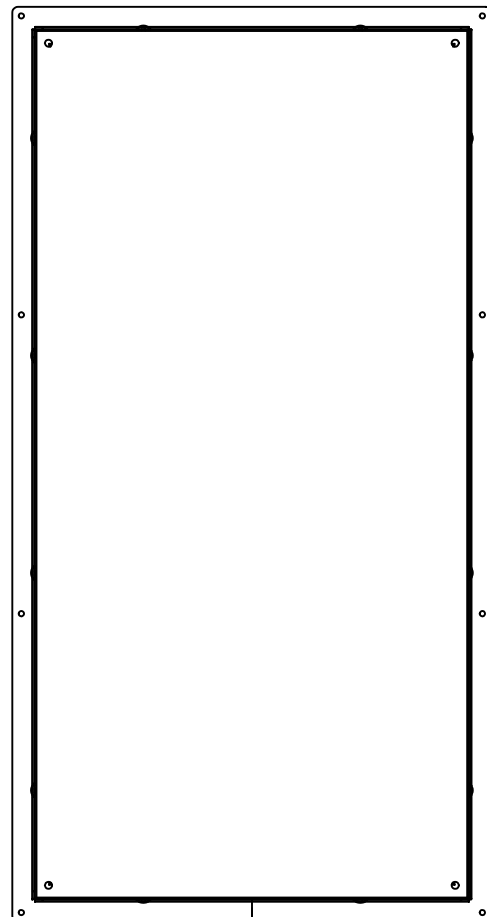
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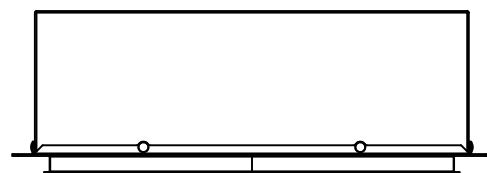
No.	Revisions	Date	By/Par



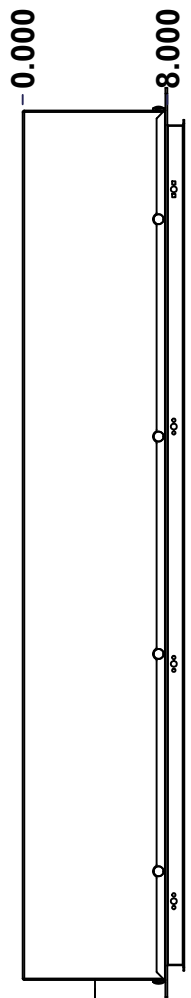
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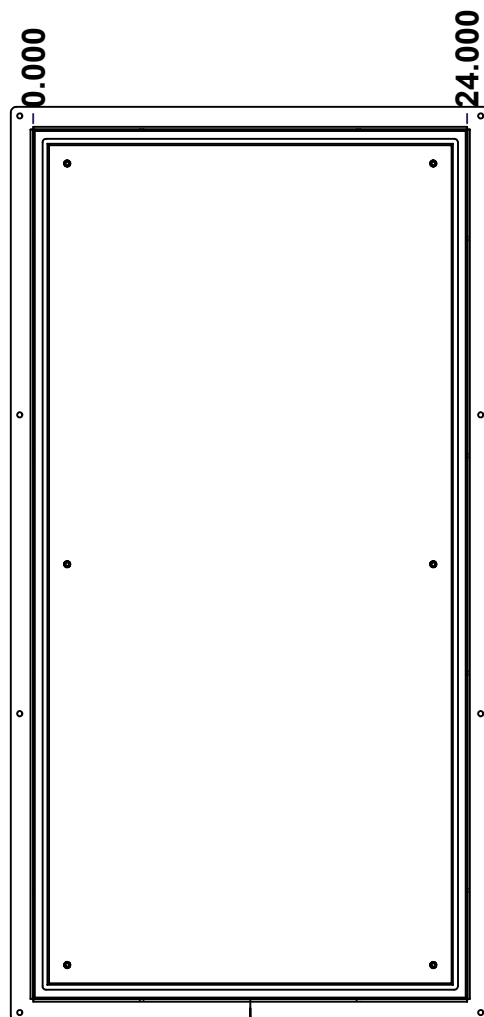
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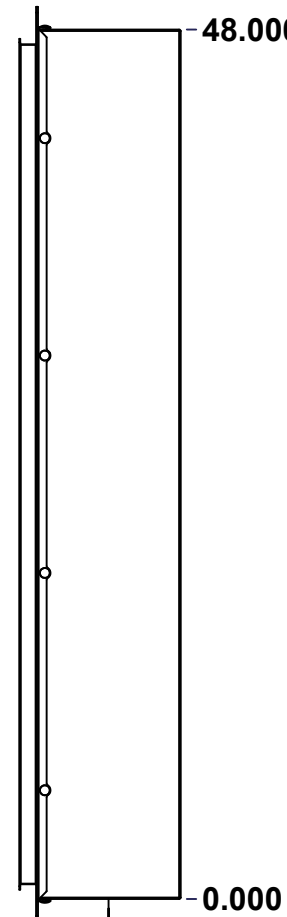
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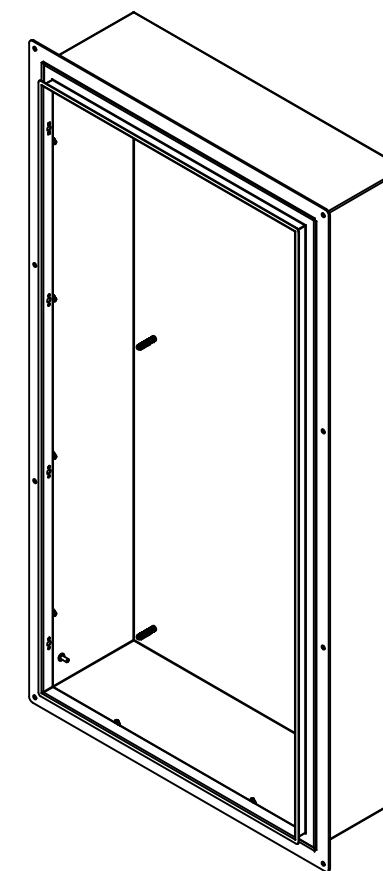
LEFT



FRONT


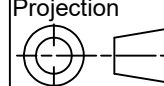


RIGHT



Isometric View

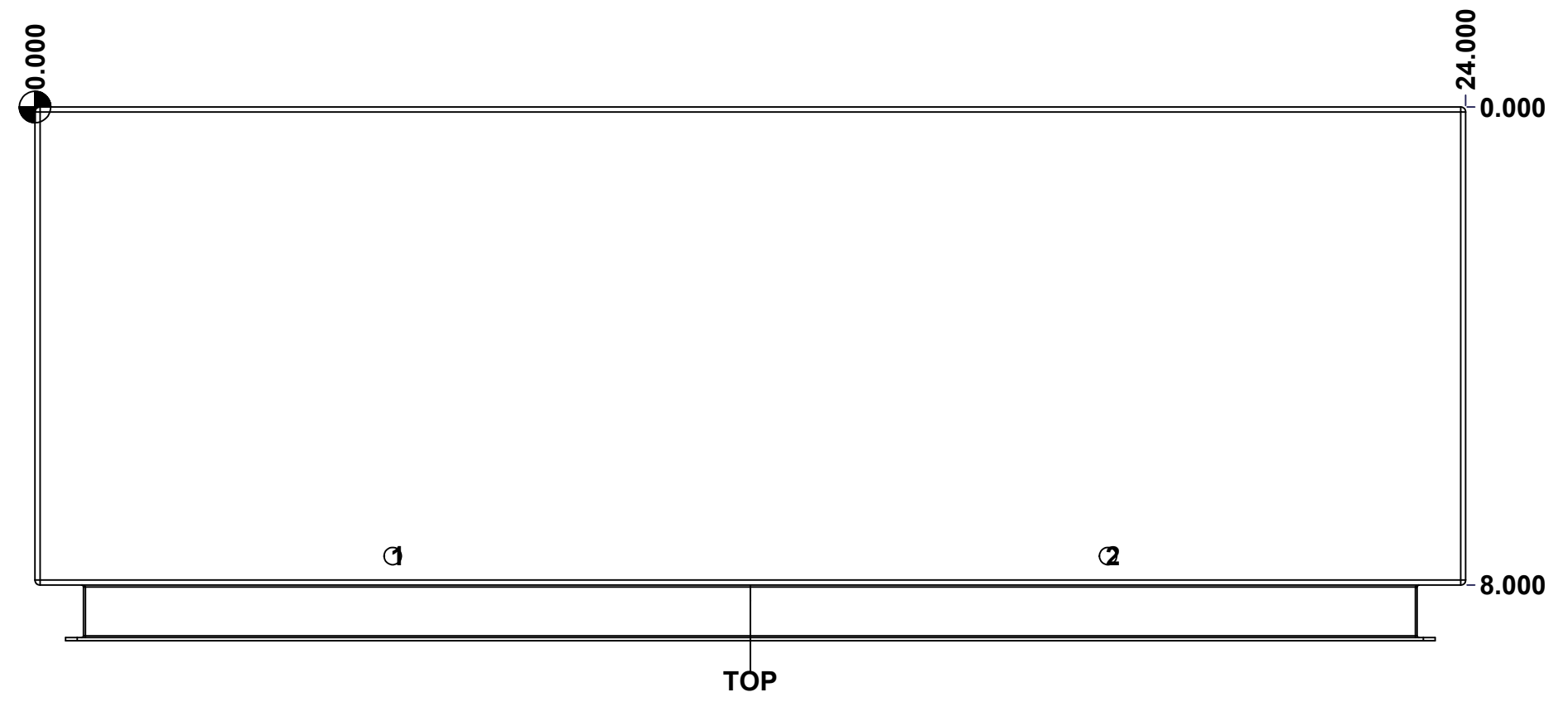


 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 	
Customer Client		Date	
Drawn By / Dessiné Par: BoxCad: BoxCad		Date: 02-Apr-15	
Material / Matière: 16 Ga H.R.P. & O. (1.4mm)		Color / Couleur: Asa-61 Grey	
Finish / Fini: Smooth		Description: 5412ESFM 48" x 24" x 8" Body	
Part Number / Numéro Pièce: 5412ESFM482408B		Detail Rev. / Rev. 1	
SEE BILL OF MATERIAL ON LAST PAGE		0 / 7	

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	6.000	7.514	RND Ø0.290
2	18.000	7.514	RND Ø0.290



	Description	Status	
	5412ESFM 48" x 24" x 8" Body		
	Part Number Numéro Pièce	Rev.	
	<b>5412ESFM482408B</b>	<b>0</b>	2 / 7

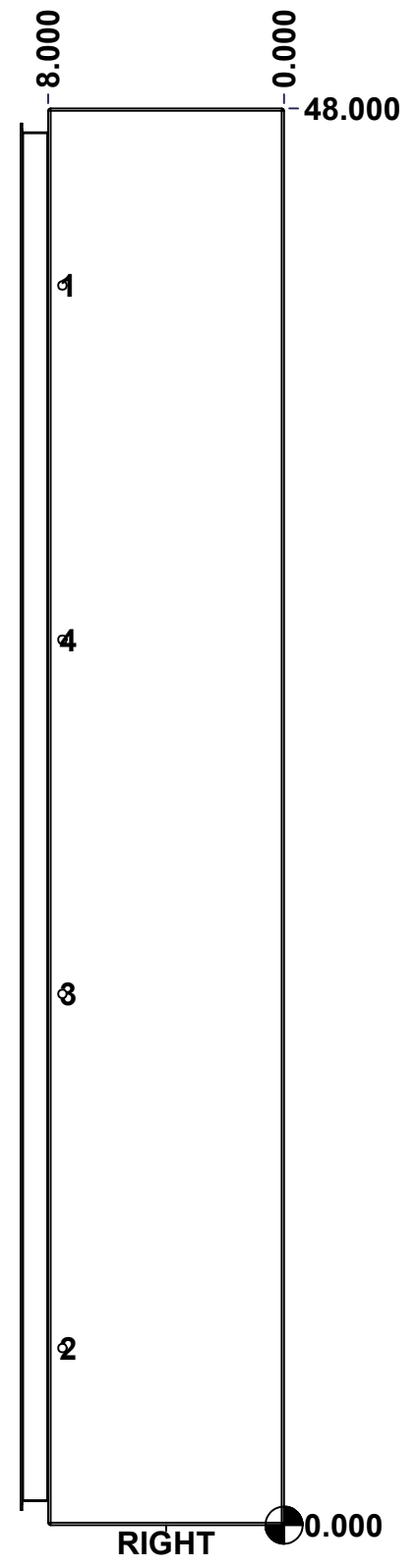
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	7.514	42.000	RND Ø0.290
2	7.514	6.000	RND Ø0.290
3	7.514	18.000	RND Ø0.290
4	7.514	30.000	RND Ø0.290

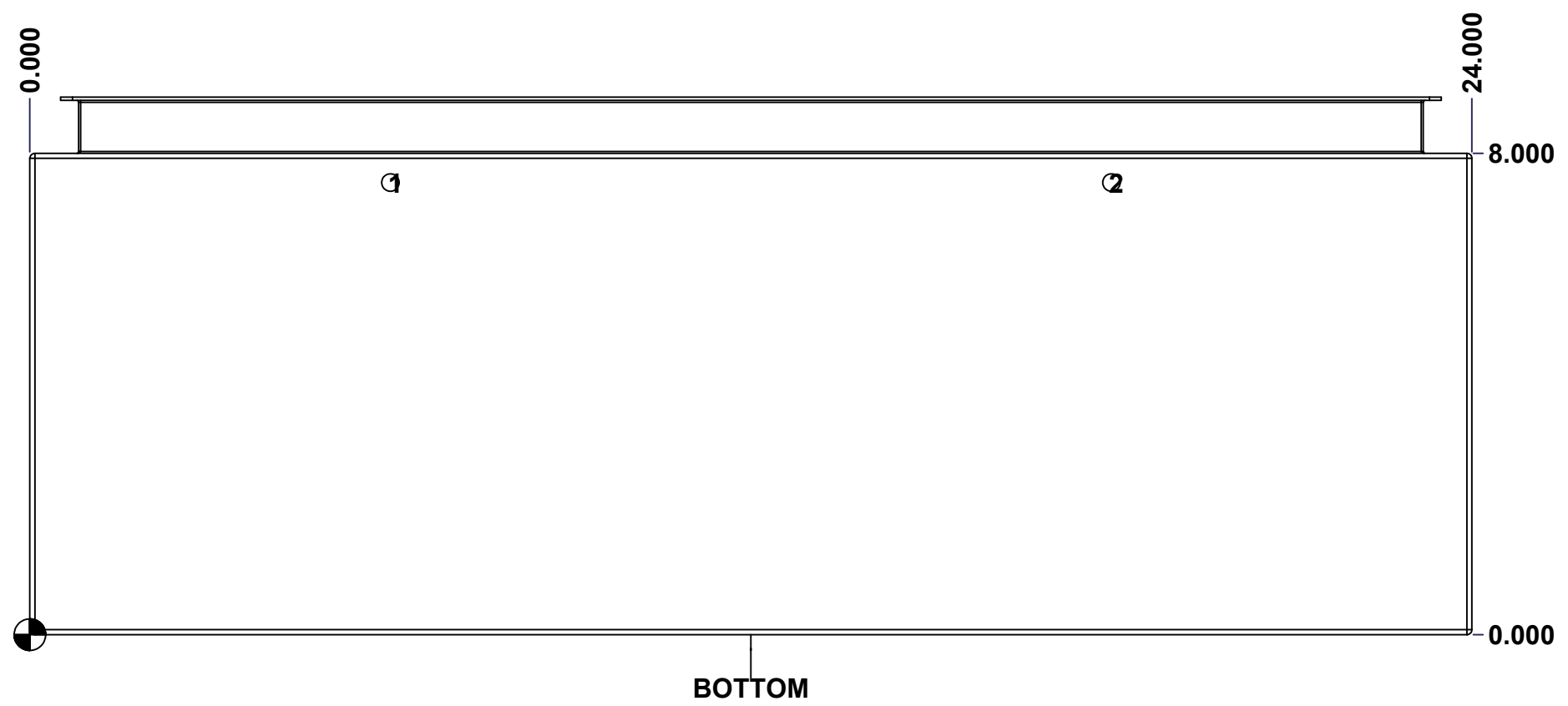


	Description	Status	
	5412ESFM 48" x 24" x 8" Body		
	Part Number Numéro Pièce	Rev.	
	<b>5412ESFM482408B</b>	<b>0</b>	3 / 7

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<b>STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE</b>			
<b>HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)</b>			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	6.000	7.514	RND Ø0.290
2	18.000	7.514	RND Ø0.290



	Description	Status	
	5412ESFM 48" x 24" x 8" Body		
	Part Number Numéro Pièce	Rev.	
	<b>5412ESFM482408B</b>	<b>0</b>	4 / 7

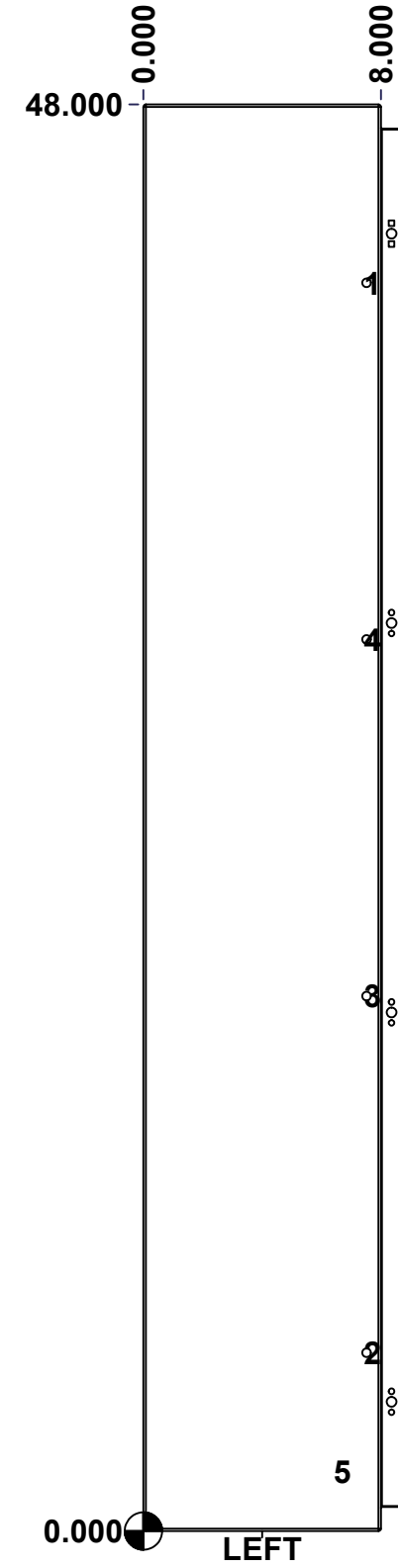
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	7.514	42.000	RND Ø0.290
2	7.514	6.000	RND Ø0.290
3	7.514	18.000	RND Ø0.290
4	7.514	30.000	RND Ø0.290
5	6.500	2.000	GND STUD M6 x 16mm (Inside)



	Description		Status	
	5412ESFM 48" x 24" x 8" Body			
Part Number Numéro Pièce		Rev.	5	
<b>5412ESFM482408B</b>		<b>0</b>	7	

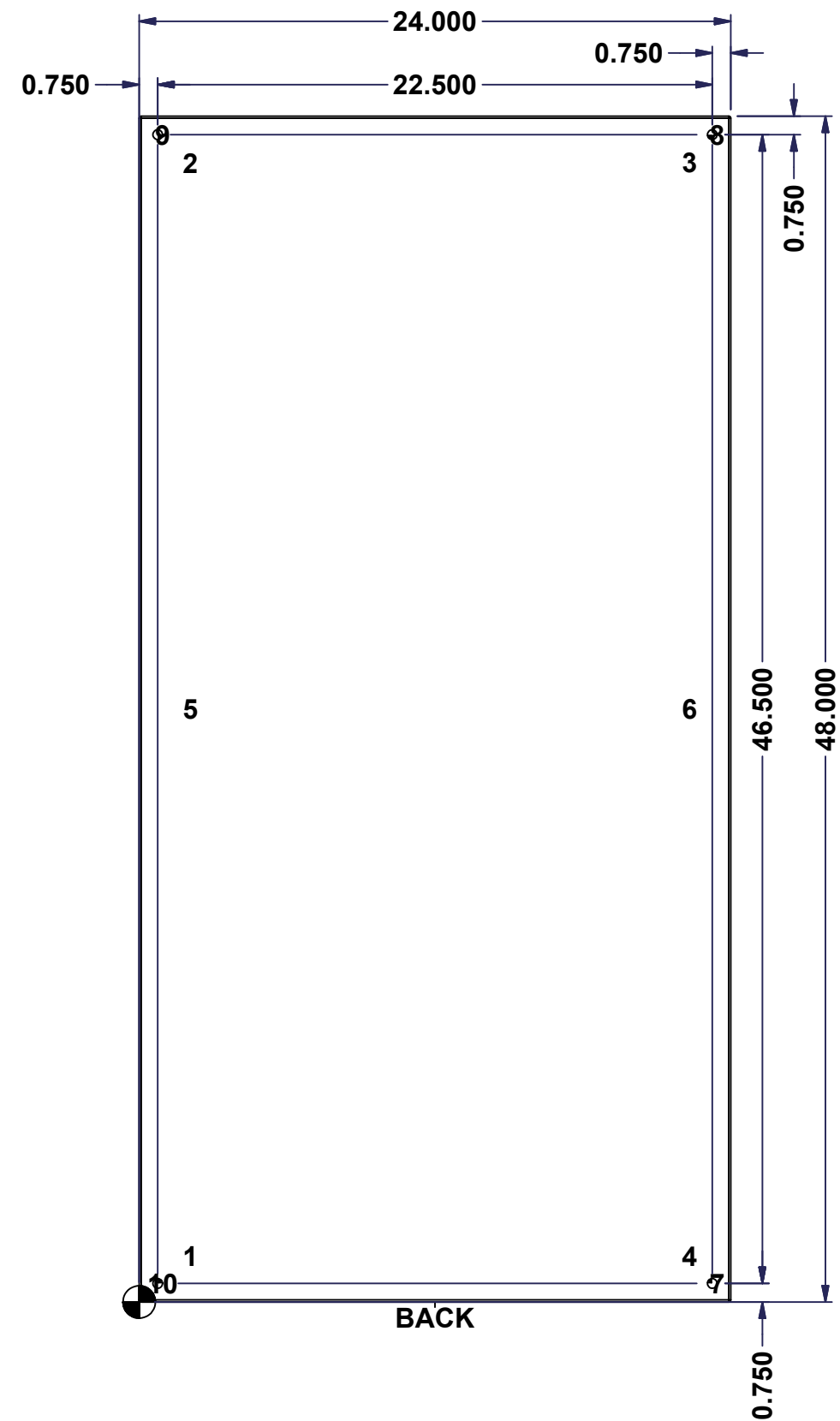
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	46.125	IP STUD M8 x 35mm (Inside)
3	22.125	46.125	IP STUD M8 x 35mm (Inside)
4	22.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	24.000	IP STUD M8 x 35mm (Inside)
6	22.125	24.000	IP STUD M8 x 35mm (Inside)
-----			
7	23.250	0.750	RND Ø0.390
8	23.250	47.250	RND Ø0.390
9	0.750	47.250	RND Ø0.390
10	0.750	0.750	RND Ø0.390



	Description	Status
	5412ESFM 48" x 24" x 8" Body	
	Part Number Numéro Pièce	Rev.
	<b>5412ESFM482408B</b>	<b>0</b>
		6
		7



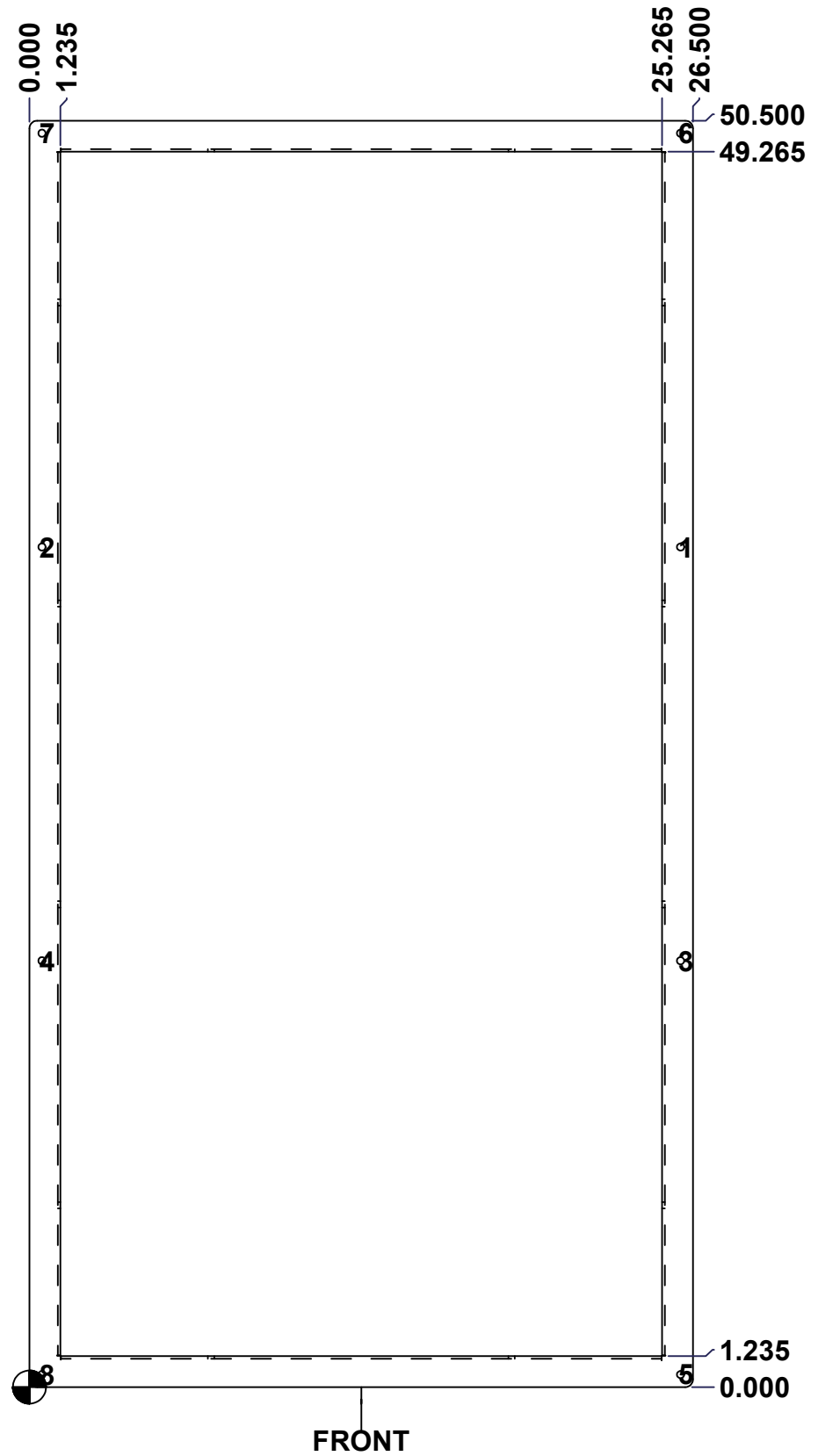
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	26.000	33.500	RND Ø0.290
2	0.500	33.500	RND Ø0.290
3	26.000	17.000	RND Ø0.290
4	0.500	17.000	RND Ø0.290
5	26.000	0.500	RND Ø0.290
6	26.000	50.000	RND Ø0.290
7	0.500	50.000	RND Ø0.290
8	0.500	0.500	RND Ø0.290

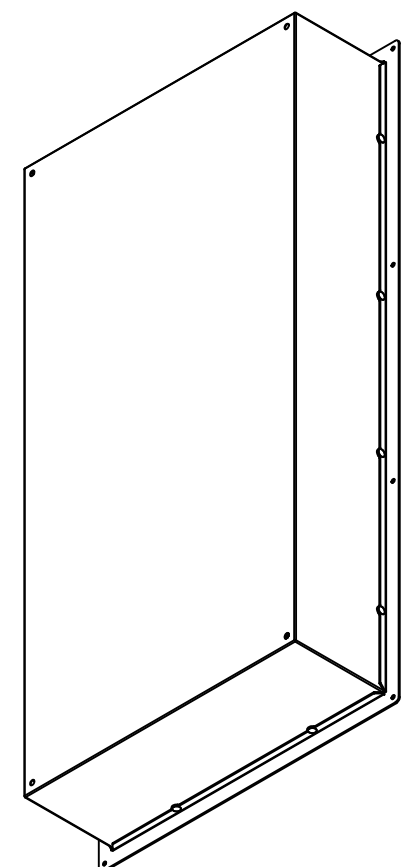


	Description	Status	
	5412ESFM 48" x 24" x 8" Flange		
	Part Number Numéro Pièce	Rev.	1/1
	<b>5412ESFM482408B</b>	<b>0</b>	

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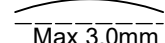
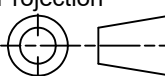
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No.	Revisions	Date	By/Par



Isometric View

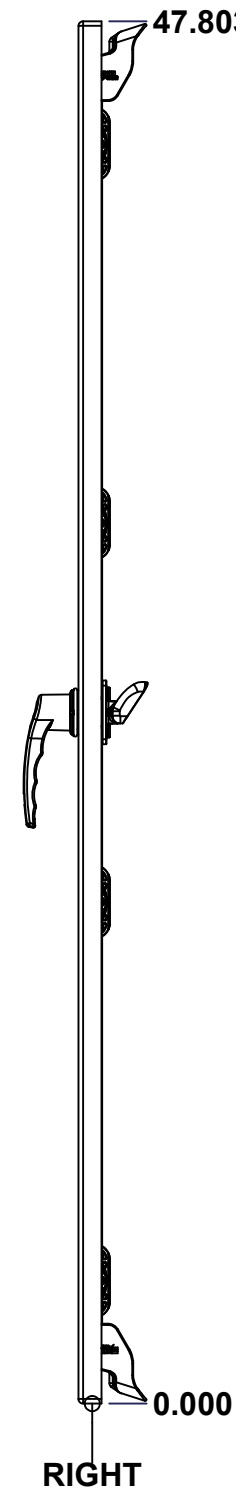
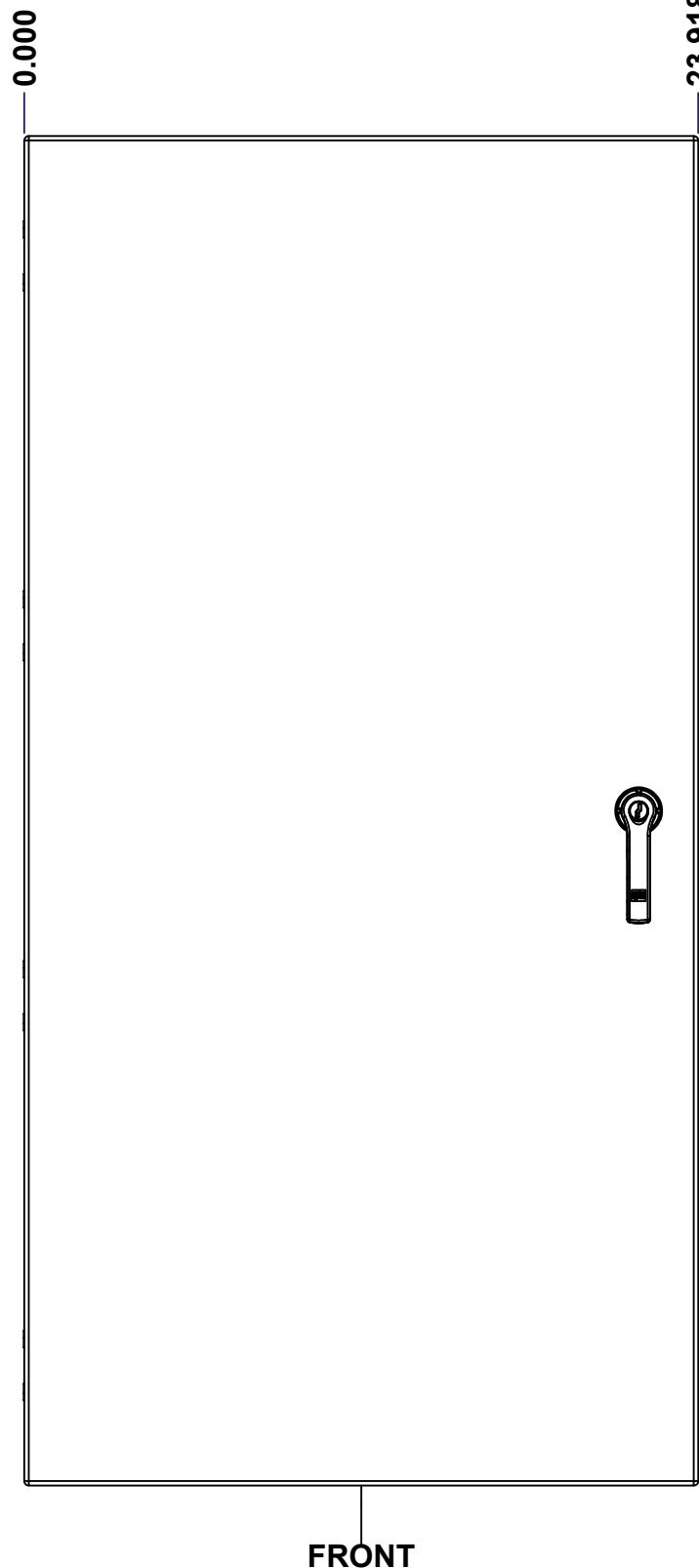
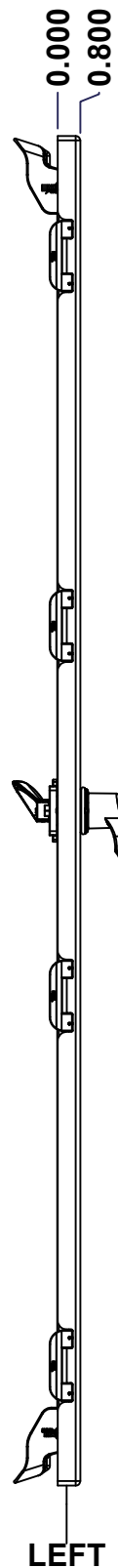
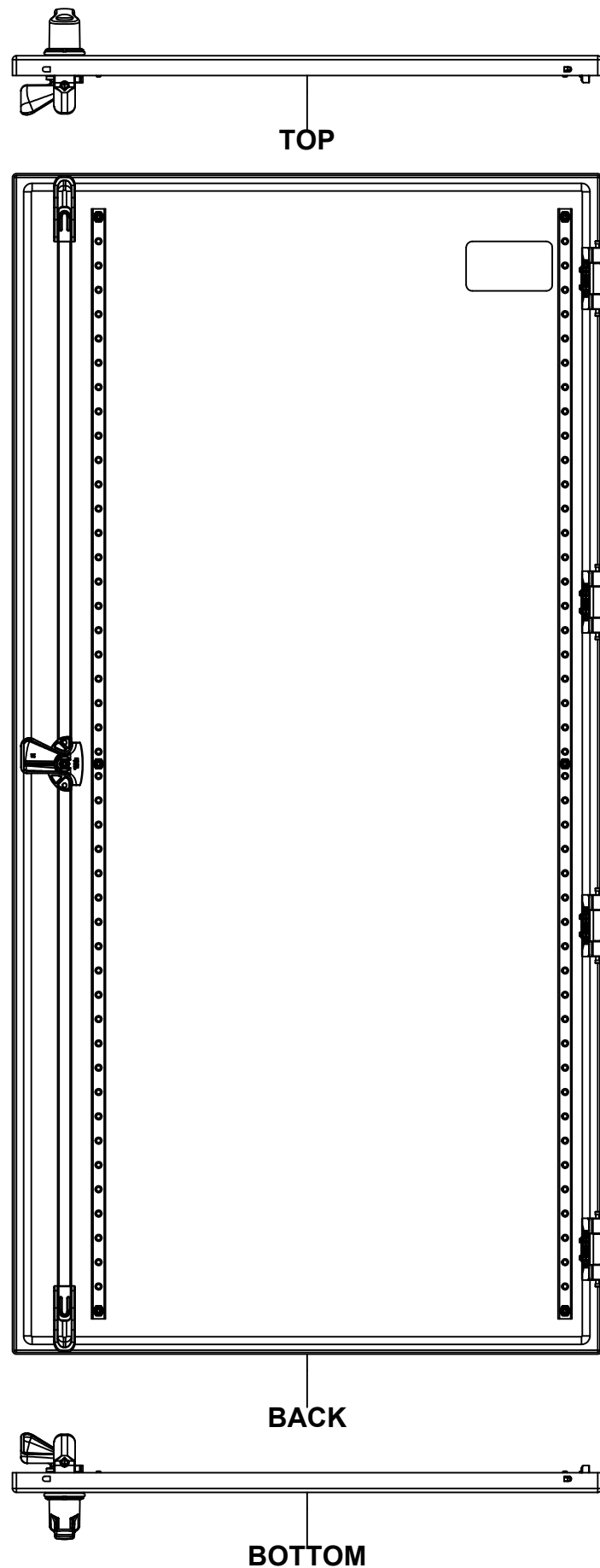


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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 02-Apr-15
Material Matière	16 Ga H.R.P. & O. (1.4mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description		Detail Rev.
5412ESFM 48" x 24" x 8" Body		
Part Number Numéro Pièce	Rev.	7
<b>5412ESFM482408B</b>	<b>0</b>	7

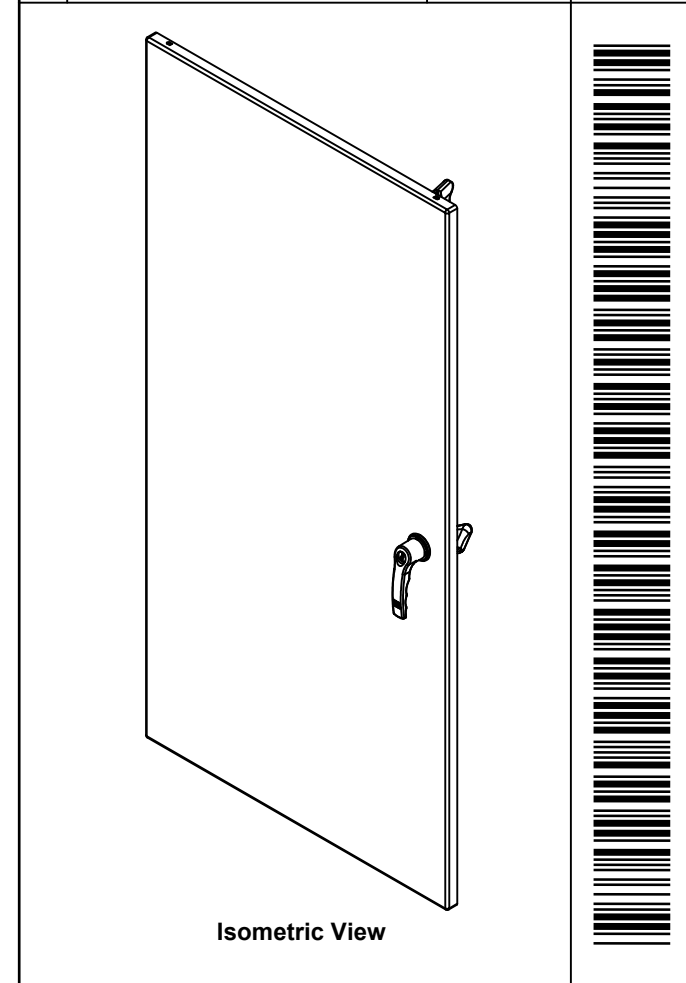
Qty	Part Number	Rev	Description
1	STK-Q-16080	0	Ground Stud M6 x 16mm
1	5412ESFM482408F	0	5412ESFM 48" x 24" x 8" Flange
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
6	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	5412ESFM482408B-P	0	5412ESFM 48" x 24" x 8" Body Part
Parts List			

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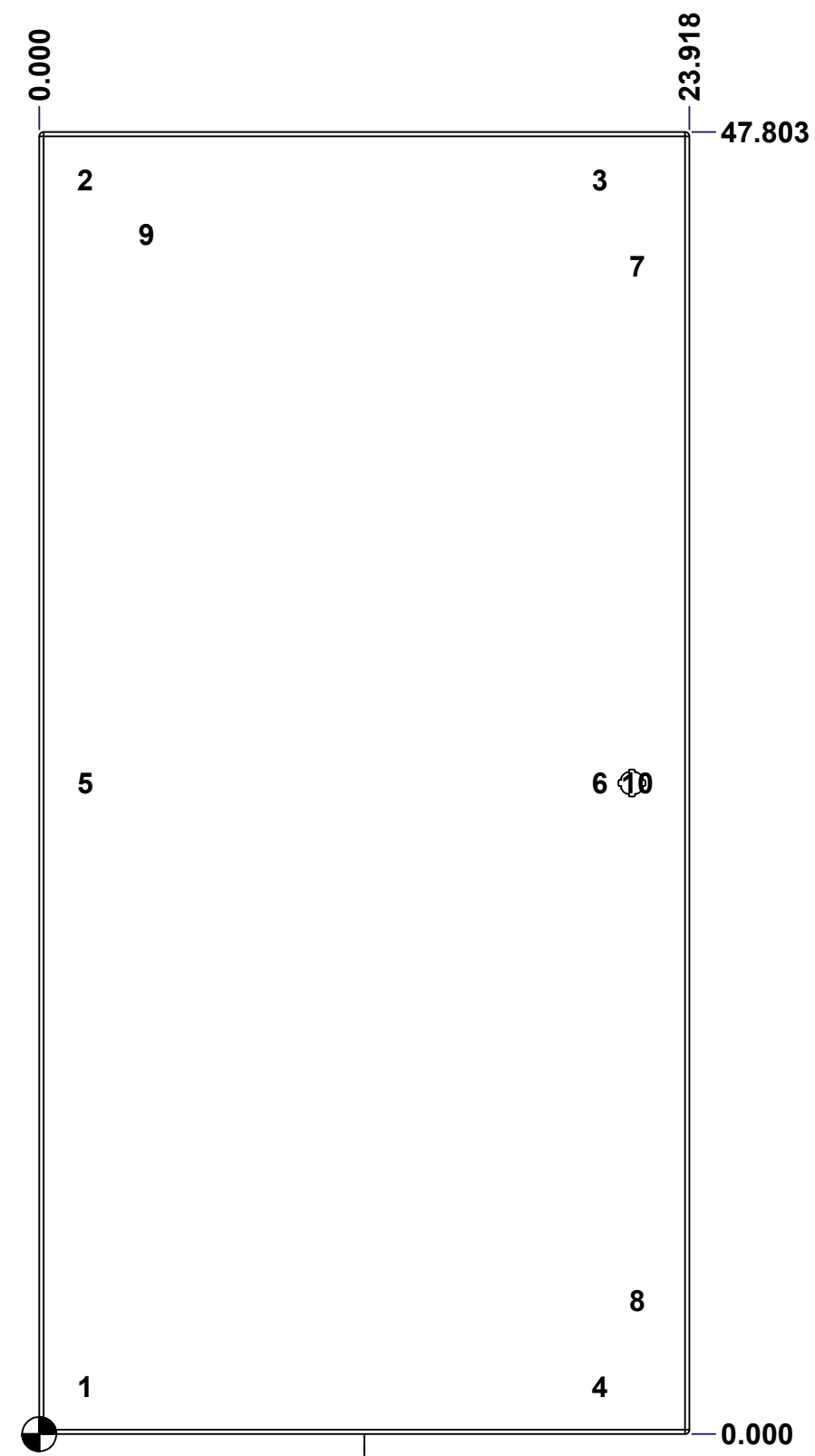
Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement	
		Max 3.0mm	
Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 02-Apr-15	
Material Matière 14 Ga H.R.P. & O. (1.7mm)		Projection	
Color Couleur Asa-61 Grey			
Finish Fini Smooth		Date	
Description 5412ESFM 48" x 24" Cover		Detail Rev.	
Part Number Numéro Pièce <b>5412ESFM482408C</b>		Rev. <b>0</b>	1 3

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.756	STUD M6 x 18mm (Inside)
2	1.486	46.047	STUD M6 x 18mm (Inside)
3	20.423	46.047	STUD M6 x 18mm (Inside)
4	20.423	1.756	STUD M6 x 18mm (Inside)
5	1.486	23.902	STUD M6 x 18mm (Inside)
6	20.423	23.902	STUD M6 x 18mm (Inside)
7	21.803	42.896	CLOSING BAR STUD (Inside)
8	21.803	4.907	CLOSING BAR STUD (Inside)
-----	-----	-----	-----
9	3.750	44.053	LABEL_EXM (Inside)
10	21.803	23.902	HANDLE 885 ESL2A @ 0.0°



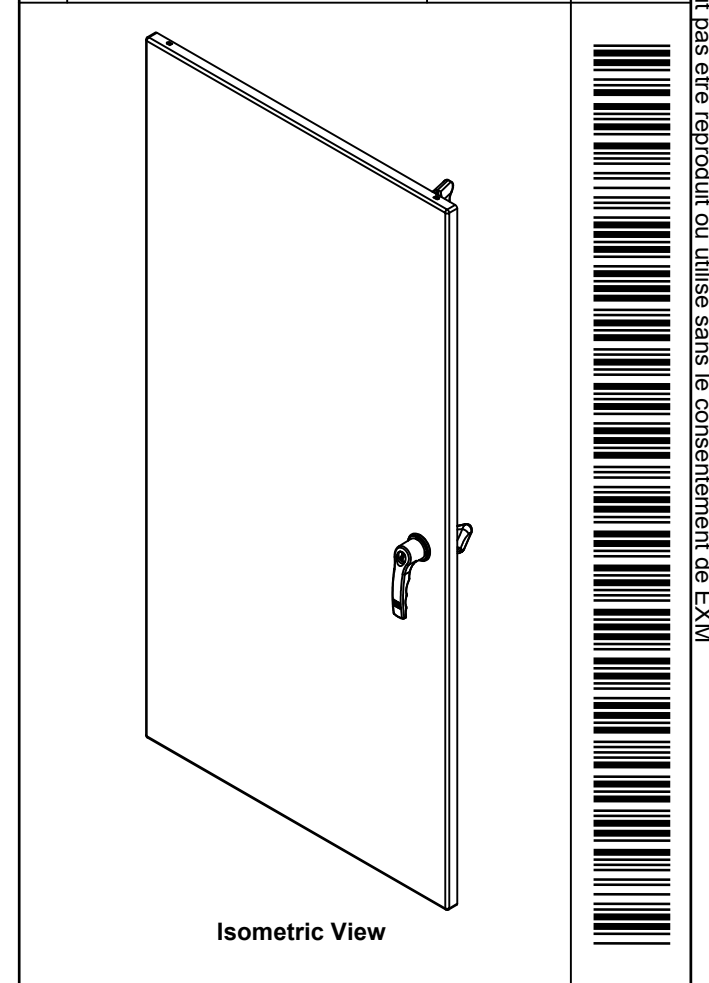
FRONT

	Description	Status
	5412ESFM 48" x 24" Cover	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>5412ESFM482408C</b>	<b>0</b>
		2
		3


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No.	Revisions	Date	By/Par

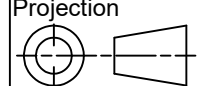


Qty	Part Name	Rev	Description
2	STK-Q-90042	4	5412 ES - Cabinet Closing Bar End (Small)
2	STK-Q-45655-48	0	5412 ES - Closing Bar
1	STK-Q-50536	11	5412 ES - Handle Cam Clockwise (Grip 32mm)
1	885 ESL2A	4	5412 ES Key Lock L-Handle (3 Pts)
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
2	STK-Q-46020-48	5	5412 ES Vertical Door Stiffener 48"
2	STK-Q-16405	6	Guide Stud - Small (No Paint Cap Required)
6	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ESFM482408G	0	5412ESFM 48" x 24" Cover Gasket Part
1	5412ESFM482408C-P	0	5412ESFM 48" x 24" Cover Part
4	STK-K-09800	10	5412 ES Hinge with 2 Captive Hinge Pins
6	STK-Q-07220	1	M6 Nylon Insert Lock Nut
<b>Parts List</b>			



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Flatness  
Aplatissement  
Max 3.0mm

Projection  


Customer  
Client

Drawn By  
Dessiné Par BoxCad: BoxCad

Material  
Matière 14 Ga H.R.P. & O. (1.7mm)

Color  
Couleur Asa-61 Grey

Finish  
Fini Smooth

Description  
5412ESFM 48" x 24" Cover

Part Number  
Numéro Pièce **5412ESFM482408C**

Date

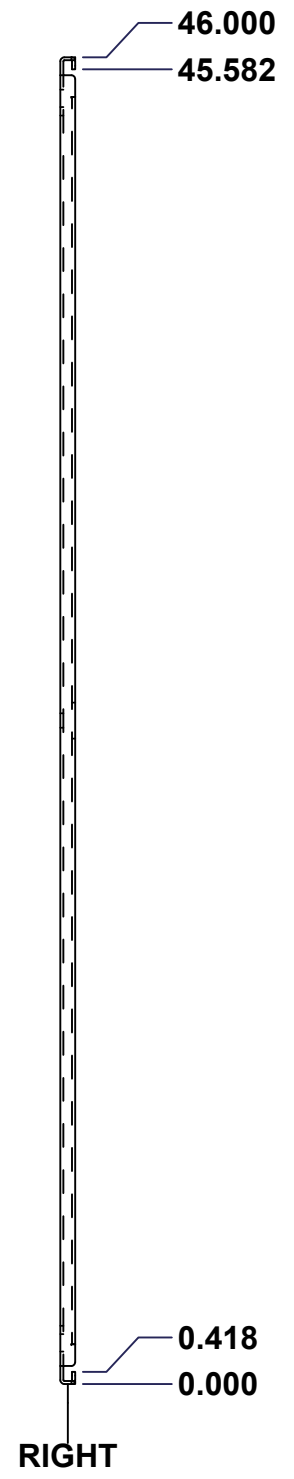
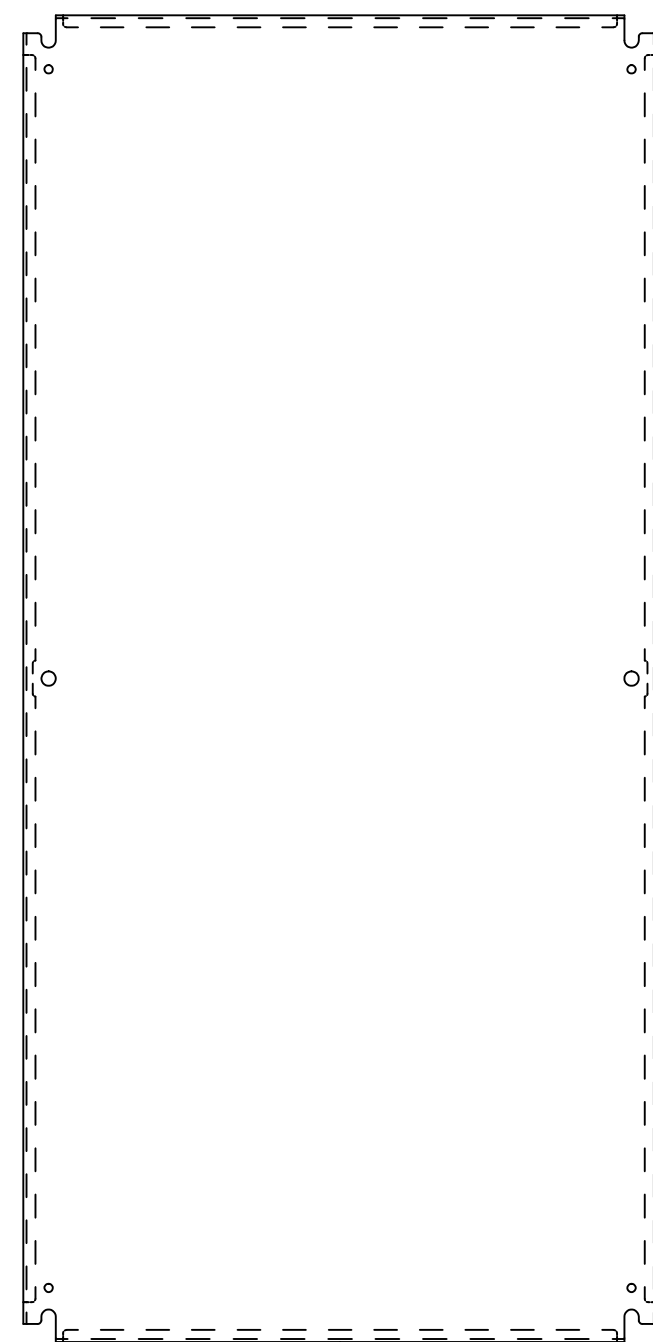
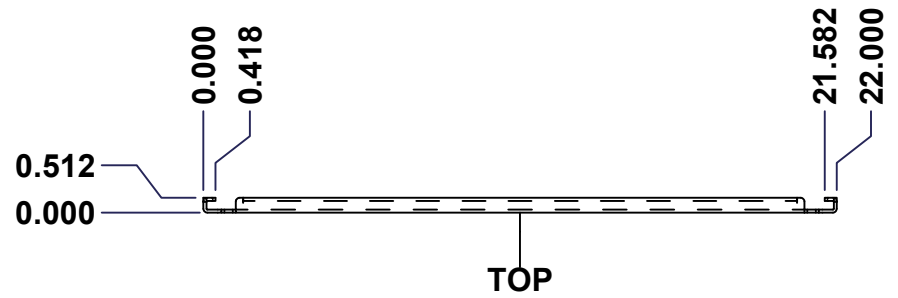
Date 02-Apr-15

Detail Rev.

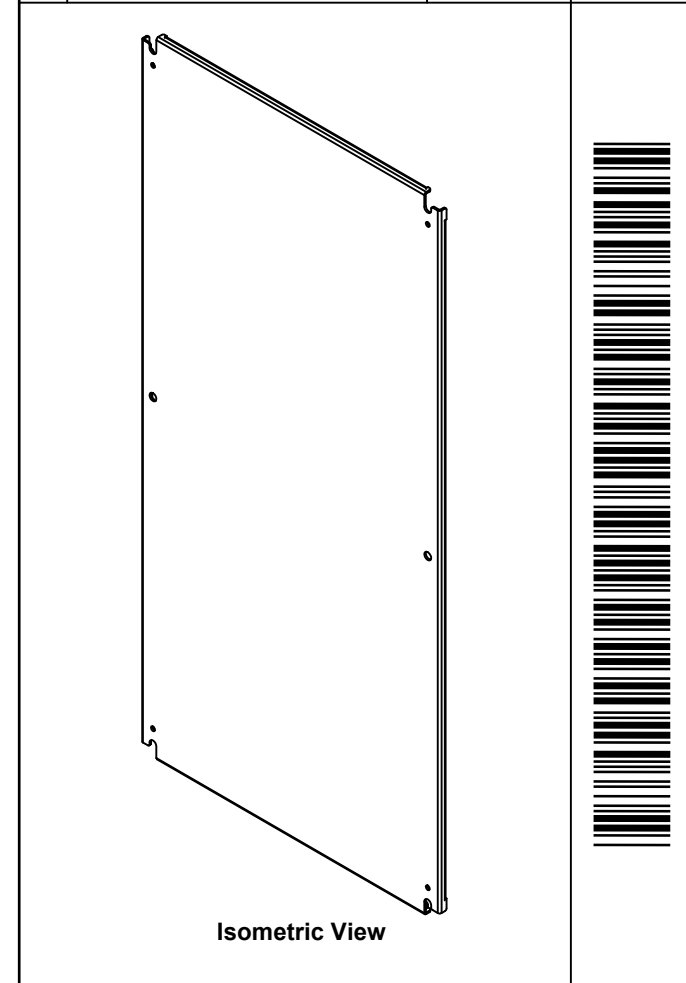
Rev. 3


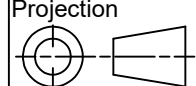
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No.	Revisions	Date	By/Par



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Customer Client	Date	
Drawn By Dessiné Par	BoxCad	Date 1/23/2007
Material Matière	See Part List	
Color Couleur	See Part List	Finish Fini See Part List
Description		Detail Rev.
881 SP - Inner Panel		
Part Number Numéro Pièce	881 SP4824G	Rev. 1 0

Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP4824G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

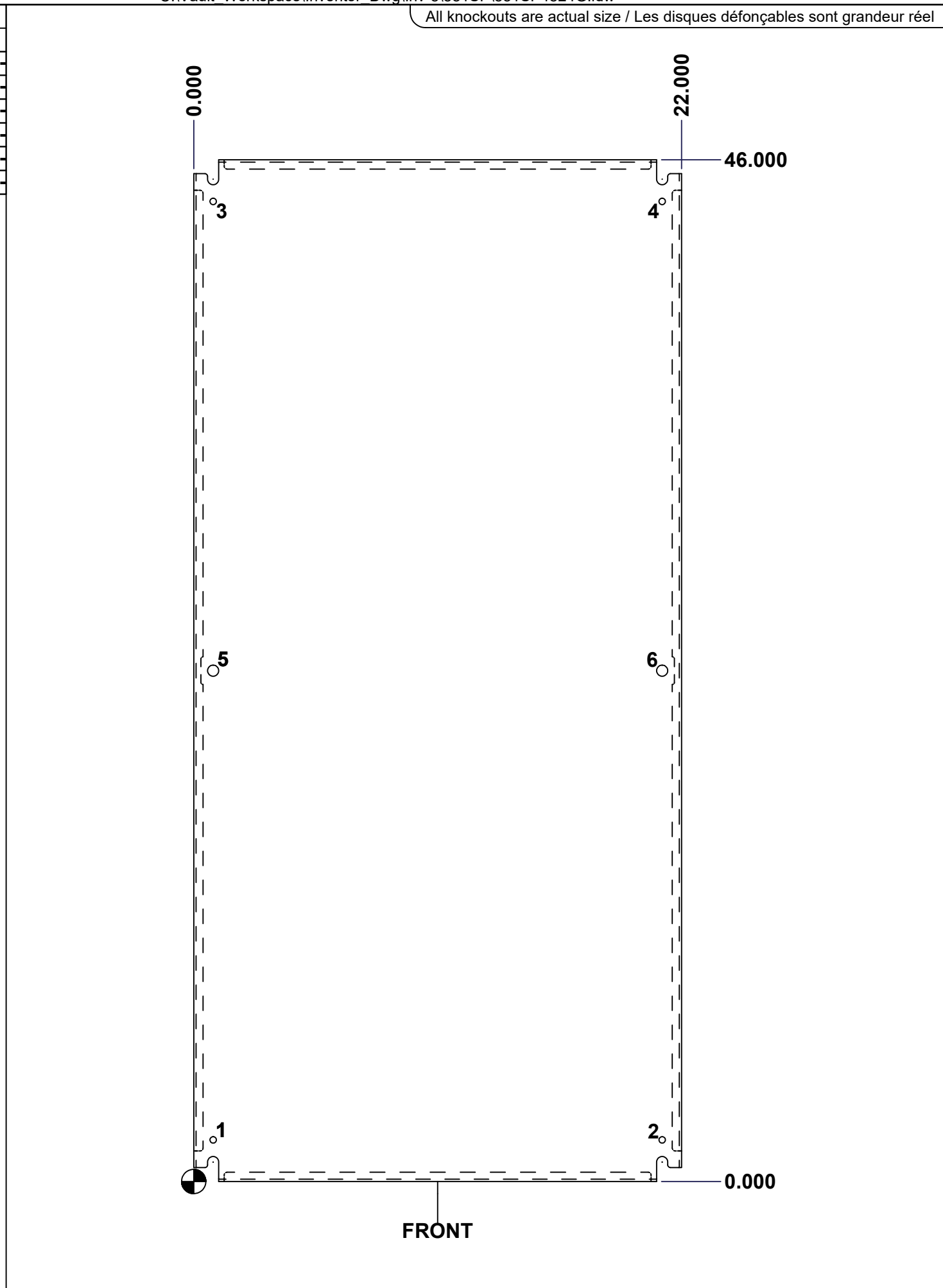
Parts List

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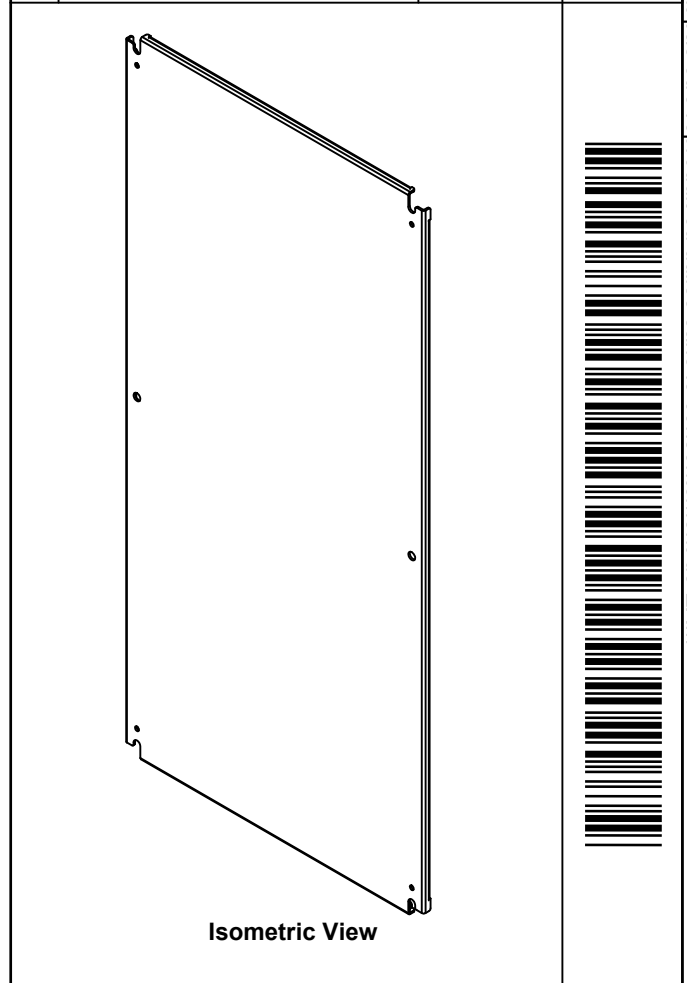
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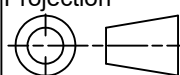
Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.875	1.875	GROUND HOLE (RND Ø0.290)
2	21.125	1.875	GROUND HOLE (RND Ø0.290)
3	0.875	44.125	GROUND HOLE (RND Ø0.290)
4	21.125	44.125	GROUND HOLE (RND Ø0.290)
5	0.875	23.000	MTG STUD HOLE (RND Ø0.500)
6	21.125	23.000	MTG STUD HOLE (RND Ø0.500)

All knockouts are actual size / Les disques défonçables sont grandeur réel



No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm
Customer Client		Projection 
Drawn By Dessiné Par BoxCad		Date 1/23/2007
Material Matière See Part List		
Color Couleur See Part List	Finish Fini See Part List	
Description 881 SP - Inner Panel		Detail Rev.
Part Number Numéro Pièce <b>881 SP4824G</b>		Rev. 2 <b>0</b>