

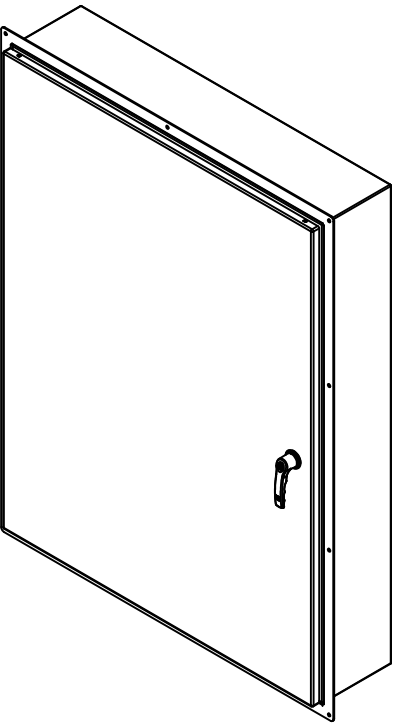
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Tolerance ±1/32" unless otherwise specified

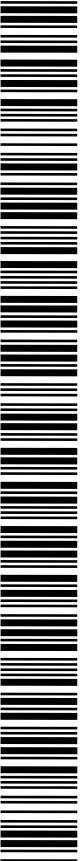
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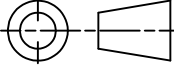
Tolérance ±1/32" sauf spécification contraire

| No. | Revisions | Date | By/Par |
|-----|-----------|------|--------|
|     |           |      |        |
|     |           |      |        |
|     |           |      |        |
|     |           |      |        |
|     |           |      |        |



Isometric View



|                                                                                                                                                                                                     |  |                                                                                                                                               |             |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|-----------------------------------------------------------------------------------------------------------------------------------------------|-------------|
|  <div>Tél: (450) 979-4373<br/>Fax: (450) 979-4626<br/><a href="http://www.exmweb.com">www.exmweb.com</a></div> |  | Flatness<br>Aplatissement<br>Max 3.0mm<br>Projection<br> |             |
| Customer<br>Client                                                                                                                                                                                  |  | Date                                                                                                                                          |             |
| Drawn By<br>Dessiné Par BoxCad: BoxCad                                                                                                                                                              |  | Date 17-Feb-14                                                                                                                                |             |
| Material<br>Matière                                                                                                                                                                                 |  | 14 Ga H.R.P. & O. (1.7mm)                                                                                                                     |             |
| Color<br>Couleur Asa-61 Grey                                                                                                                                                                        |  | Finish<br>Fini Smooth                                                                                                                         |             |
| Description<br>5412ESFM 48" x 36" x 8" Assembly                                                                                                                                                     |  |                                                                                                                                               | Detail Rev. |
| Part Number<br>Numéro Pièce                                                                                                                                                                         |  | Rev.                                                                                                                                          | 1<br>2      |
| SEE BILL OF MATERIAL ON LAST PAGE                                                                                                                                                                   |  | 5412ESFM483608                                                                                                                                |             |

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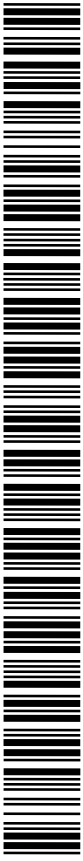
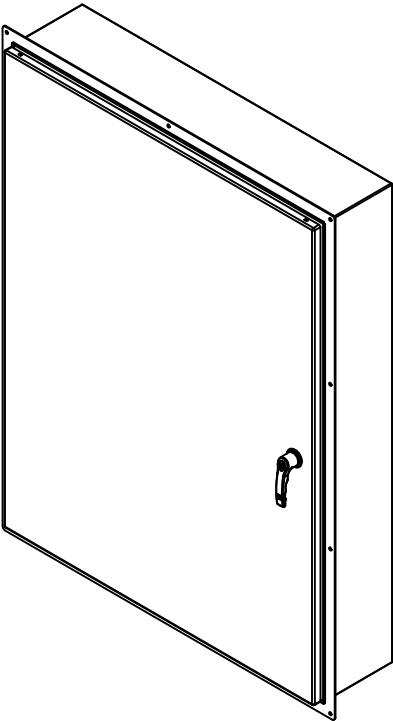
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

| NOTE |                                            |
|------|--------------------------------------------|
| ITEM | DESCRIPTION                                |
| 1    | NEMA 4/12 Enclosure                        |
| 2    | C/W Standard ground studs on box and cover |
| 3    | C/W Standard door stiffener                |
| 4    | C/W Standard inner panel (Included)        |
| 5    | C/W Standard inner panel mounting studs    |

| No. | Revisions | Date | By/Par |
|-----|-----------|------|--------|
|     |           |      |        |
|     |           |      |        |
|     |           |      |        |
|     |           |      |        |
|     |           |      |        |



Isometric View



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Flatness  
Aplatissement

Max 3.0mm

Projection



|                         |  |                           |  |
|-------------------------|--|---------------------------|--|
| Customer<br>Client      |  | Date                      |  |
| Drawn By<br>Dessiné Par |  | Date 17-Feb-14            |  |
| Material<br>Matière     |  | 14 Ga H.R.P. & O. (1.7mm) |  |

|                  |             |               |        |
|------------------|-------------|---------------|--------|
| Color<br>Couleur | Asa-61 Grey | Finish<br>Fin | Smooth |
|------------------|-------------|---------------|--------|

|                                  |             |  |  |
|----------------------------------|-------------|--|--|
| Description                      | Detail Rev. |  |  |
| 5412ESFM 48" x 36" x 8" Assembly |             |  |  |

|                             |      |   |
|-----------------------------|------|---|
| Part Number<br>Numéro Pièce | Rev. | 2 |
| 5412ESFM483608              | 0    | 2 |

| PACKING               |     |                                                |
|-----------------------|-----|------------------------------------------------|
| ITEM                  | QTY | DESCRIPTION                                    |
| Cardboard sleeve      | 2   | Top and Bottom                                 |
| Cardboard strip       | 2   | Between back of enclosure and inner panel      |
| Plastic bag           | 1   | To protect cover surface and inside gasket     |
| Cardboard corner      | 4   | To reinforced for the plastic strap tightening |
| Plastic strap - Black | 2   | To Squeeze the 2 cardboard sleeve together     |
| Packaging label       | 3   | White label with PN                            |
| Plastic strap- Green  | 2   | To secure the enclosure to the wood pallet     |
| Wood Pallet           | 1   | 2" deeper and 3" larger than enclosure size    |

|            |                 |     |                                                        |
|------------|-----------------|-----|--------------------------------------------------------|
| 1          | 880 PP          | 6   | Self Adhesive Print Pocket                             |
| 1          | STK-K-01800     | 5   | 5412 ES Accessory Kit                                  |
| 1          | 881 SP4836G     | 0   | 881 SP - Inner Panel                                   |
| 1          | 5412ESFM483608C | 0   | 5412ESFM 48" x 36" Cover                               |
| 8          | STK-Q-07310     | 2   | Flange Lock Nut M8                                     |
| 8          | STK-Q-07610     | 8   | M8 Plastic Spacer 22.2mm                               |
| 1          | 5412ESFM483608B | 0   | 5412ESFM 48" x 36" x 8" Body                           |
| 4          | STK-Q-04050-07  | 7   | M6 x 7mm Hexagon Socket Head Machine Screw with Nyseal |
| Qty        | Part Number     | Rev | Description                                            |
| Parts List |                 |     |                                                        |

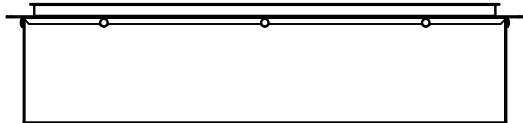
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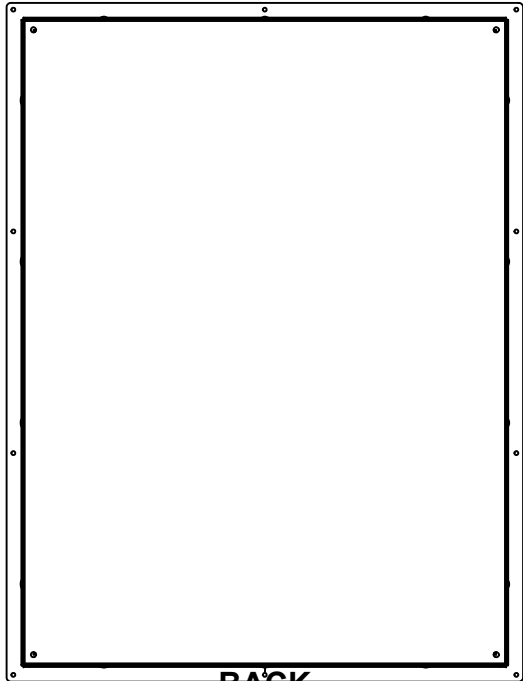
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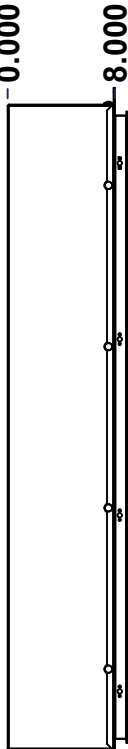
Tolérance  $\pm 1/32$ " sauf spécification contraire



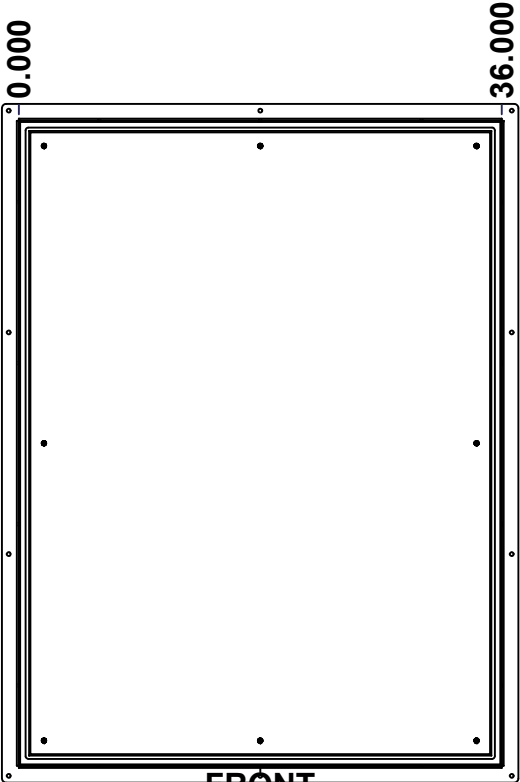
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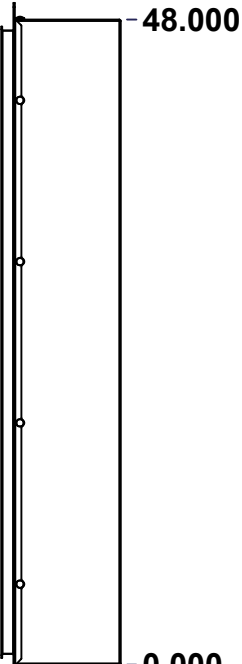
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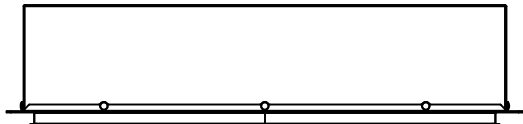
LEFT



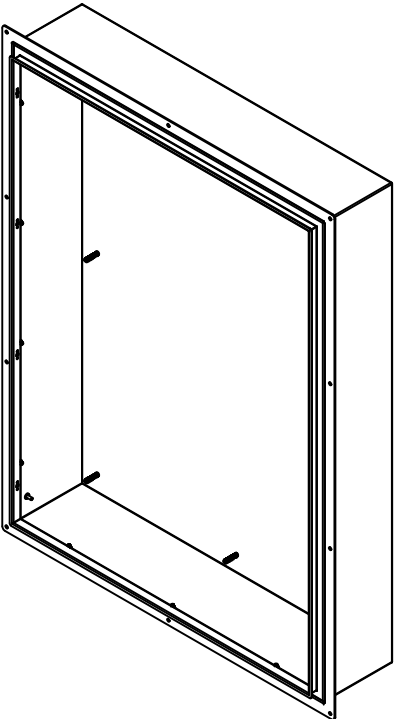
FRONT



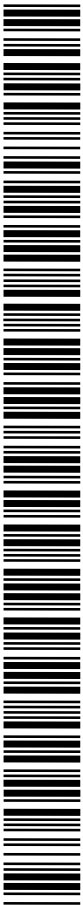
RIGHT



BOTTOM



Isometric View



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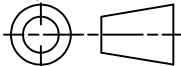


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Flatness  
Aplatissement

Max 3.0mm

Projection



Customer  
Client

Date

Drawn By  
Dessiné Par

BoxCad: BoxCad

Date 17-Feb-14

Material  
Matière

14 Ga H.R.P. & O. (1.7mm)

Color  
Couleur

Asa-61 Grey

Finish  
Fini

Smooth

Description

5412ESFM 48" x 36" x 8" Body

Detail Rev.

Part Number  
Numéro Pièce

5412ESFM483608B

Rev.

1

0

7

SEE BILL OF MATERIAL ON LAST PAGE

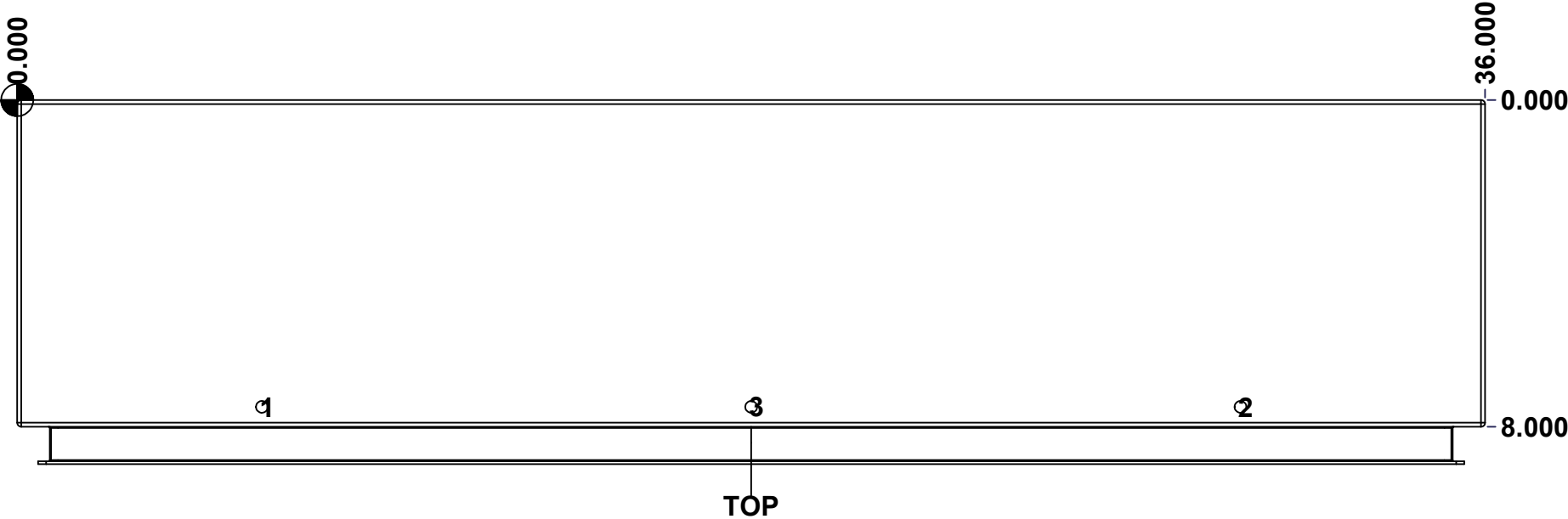
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

| STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE |        |       |             |
|-----------------------------------------------------|--------|-------|-------------|
| HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)         |        |       |             |
| CUT-OUT                                             | XDIM   | YDIM  | DESCRIPTION |
| 1                                                   | 6.000  | 7.514 | RND Ø0.290  |
| 2                                                   | 30.000 | 7.514 | RND Ø0.290  |
| 3                                                   | 18.000 | 7.514 | RND Ø0.290  |



|  |                              |        |       |
|--|------------------------------|--------|-------|
|  | Description                  | Status |       |
|  | 5412ESFM 48" x 36" x 8" Body |        |       |
|  | Part Number<br>Numéro Pièce  | Rev.   | 2 / 7 |
|  | 5412ESFM483608B              | 0      |       |

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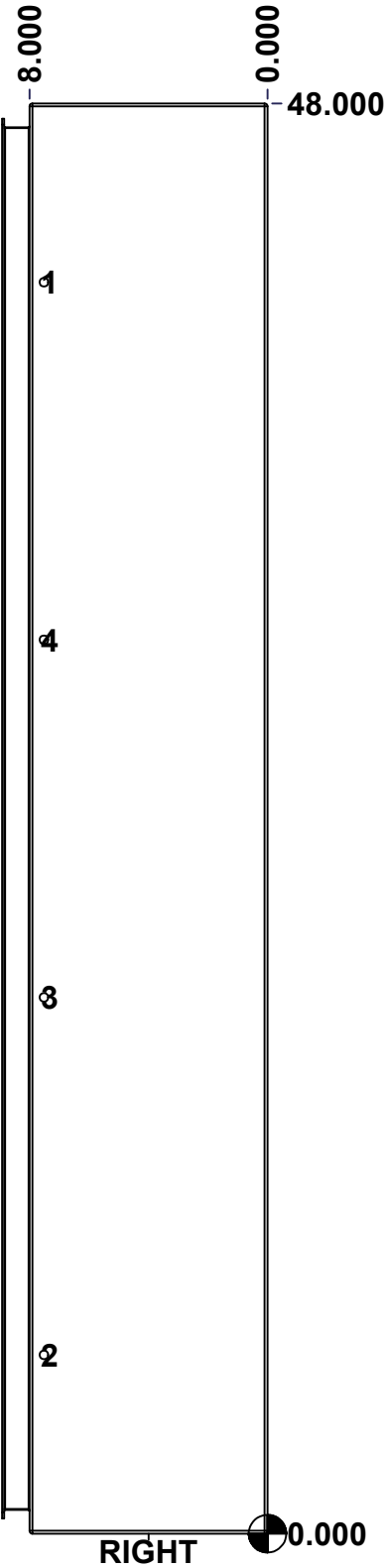
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

| STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE |       |        |             |
|-----------------------------------------------------|-------|--------|-------------|
| HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY)       |       |        |             |
| CUT-OUT                                             | XDIM  | YDIM   | DESCRIPTION |
| 1                                                   | 7.514 | 42.000 | RND Ø0.290  |
| 2                                                   | 7.514 | 6.000  | RND Ø0.290  |
| 3                                                   | 7.514 | 18.000 | RND Ø0.290  |
| 4                                                   | 7.514 | 30.000 | RND Ø0.290  |



|                 |                              |        |   |
|-----------------|------------------------------|--------|---|
|                 | Description                  | Status |   |
|                 | 5412ESFM 48" x 36" x 8" Body |        |   |
|                 | Part Number                  | Rev.   | 3 |
|                 | Numéro Pièce                 | 0      | 7 |
| 5412ESFM483608B |                              |        |   |

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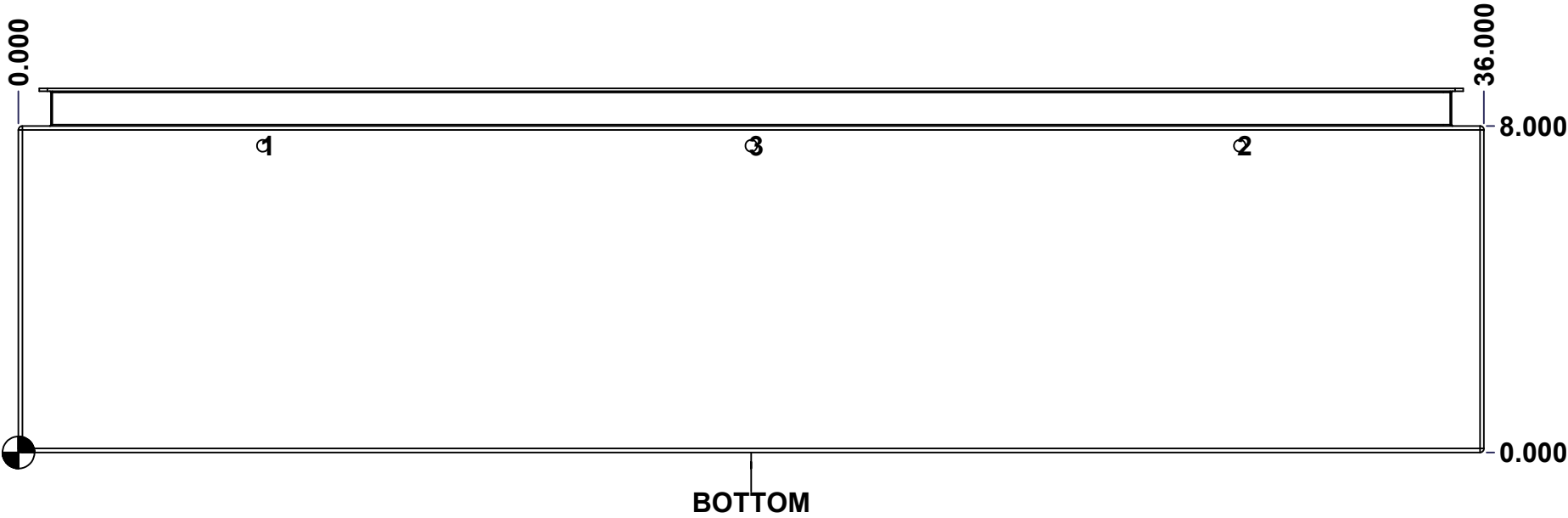
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

| STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE |        |       |             |
|-----------------------------------------------------|--------|-------|-------------|
| HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)      |        |       |             |
| CUT-OUT                                             | XDIM   | YDIM  | DESCRIPTION |
| 1                                                   | 6.000  | 7.514 | RND Ø0.290  |
| 2                                                   | 30.000 | 7.514 | RND Ø0.290  |
| 3                                                   | 18.000 | 7.514 | RND Ø0.290  |



|                 |                              |   |        |       |
|-----------------|------------------------------|---|--------|-------|
|                 | Description                  |   | Status |       |
|                 | 5412ESFM 48" x 36" x 8" Body |   |        |       |
|                 | Part Number<br>Numéro Pièce  |   | Rev.   | 4 / 7 |
| 5412ESFM483608B |                              | 0 |        |       |

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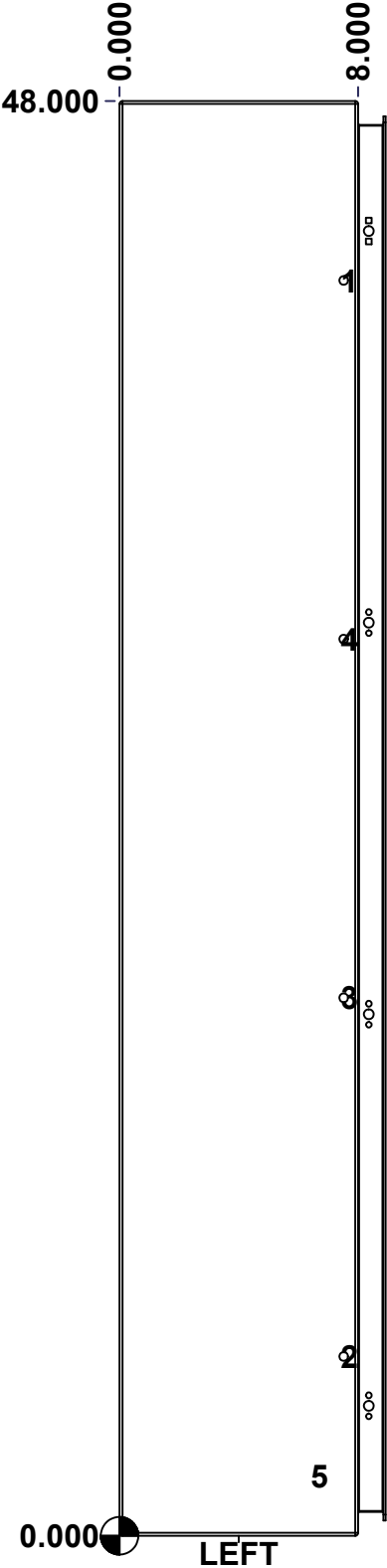
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

| STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE |       |        |                             |
|-----------------------------------------------------|-------|--------|-----------------------------|
| HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)        |       |        |                             |
| CUT-OUT                                             | XDIM  | YDIM   | DESCRIPTION                 |
| 1                                                   | 7.514 | 42.000 | RND Ø0.290                  |
| 2                                                   | 7.514 | 6.000  | RND Ø0.290                  |
| 3                                                   | 7.514 | 18.000 | RND Ø0.290                  |
| 4                                                   | 7.514 | 30.000 | RND Ø0.290                  |
| 5                                                   | 6.500 | 2.000  | GND STUD M6 x 16mm (Inside) |



|  |                              |        |   |
|--|------------------------------|--------|---|
|  | Description                  | Status |   |
|  | 5412ESFM 48" x 36" x 8" Body |        |   |
|  | Part Number<br>Numéro Pièce  | Rev.   | 5 |
|  | 5412ESFM483608B              | 0      | 7 |

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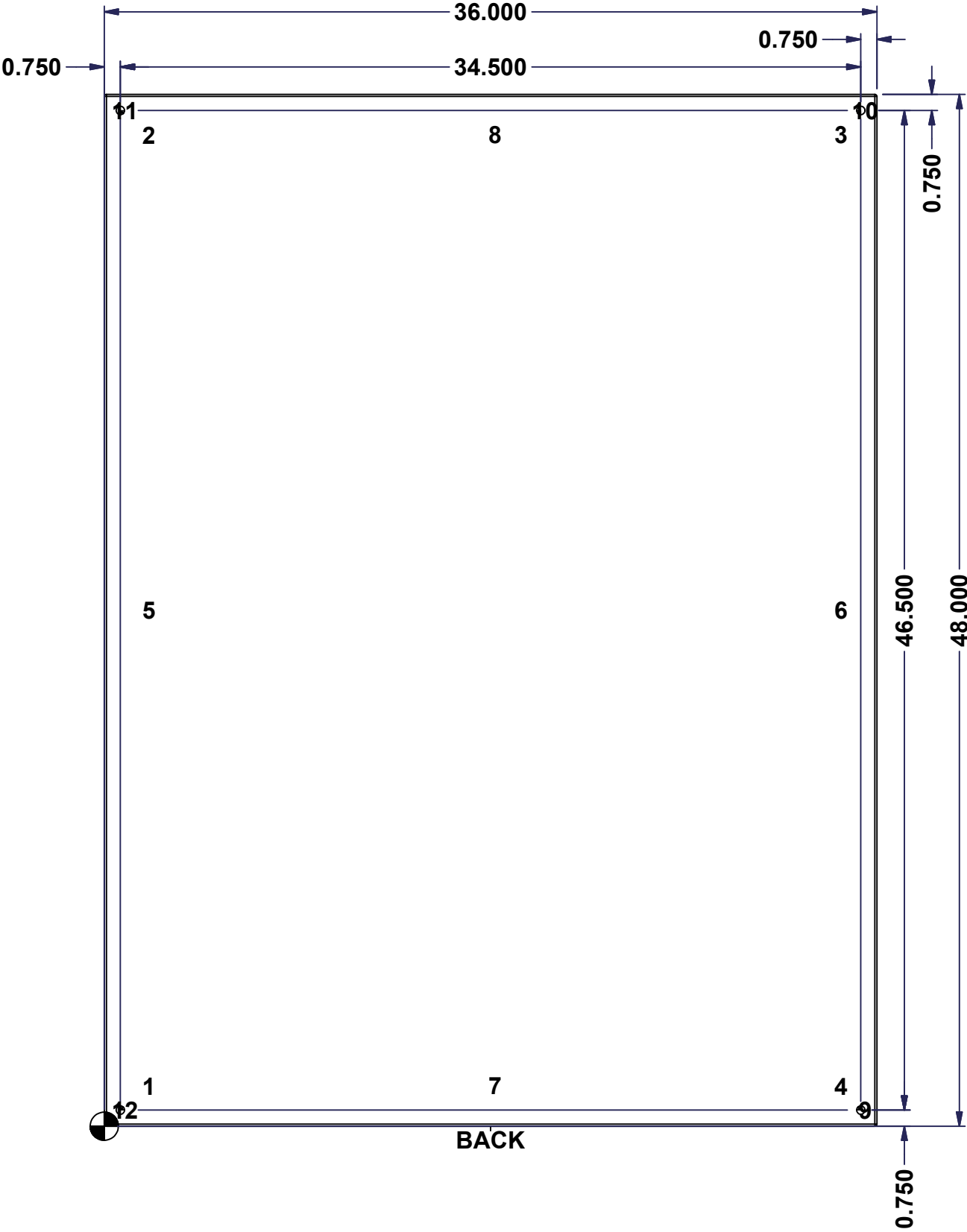
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

| STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE |        |        |                            |
|-----------------------------------------------------|--------|--------|----------------------------|
| HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)        |        |        |                            |
| CUT-OUT                                             | XDIM   | YDIM   | DESCRIPTION                |
| 1                                                   | 1.875  | 1.875  | IP STUD M8 x 35mm (Inside) |
| 2                                                   | 1.875  | 46.125 | IP STUD M8 x 35mm (Inside) |
| 3                                                   | 34.125 | 46.125 | IP STUD M8 x 35mm (Inside) |
| 4                                                   | 34.125 | 1.875  | IP STUD M8 x 35mm (Inside) |
| 5                                                   | 1.875  | 24.000 | IP STUD M8 x 35mm (Inside) |
| 6                                                   | 34.125 | 24.000 | IP STUD M8 x 35mm (Inside) |
| 7                                                   | 18.000 | 1.875  | IP STUD M8 x 35mm (Inside) |
| 8                                                   | 18.000 | 46.125 | IP STUD M8 x 35mm (Inside) |
| -----                                               | -----  | -----  | -----                      |
| 9                                                   | 35.250 | 0.750  | RND Ø0.390                 |
| 10                                                  | 35.250 | 47.250 | RND Ø0.390                 |
| 11                                                  | 0.750  | 47.250 | RND Ø0.390                 |
| 12                                                  | 0.750  | 0.750  | RND Ø0.390                 |



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|  |                              |        |   |
|--|------------------------------|--------|---|
|  | Description                  | Status |   |
|  | 5412ESFM 48" x 36" x 8" Body |        |   |
|  | Part Number<br>Numéro Pièce  | Rev.   | 6 |
|  | 5412ESFM483608B              | 0      | 7 |

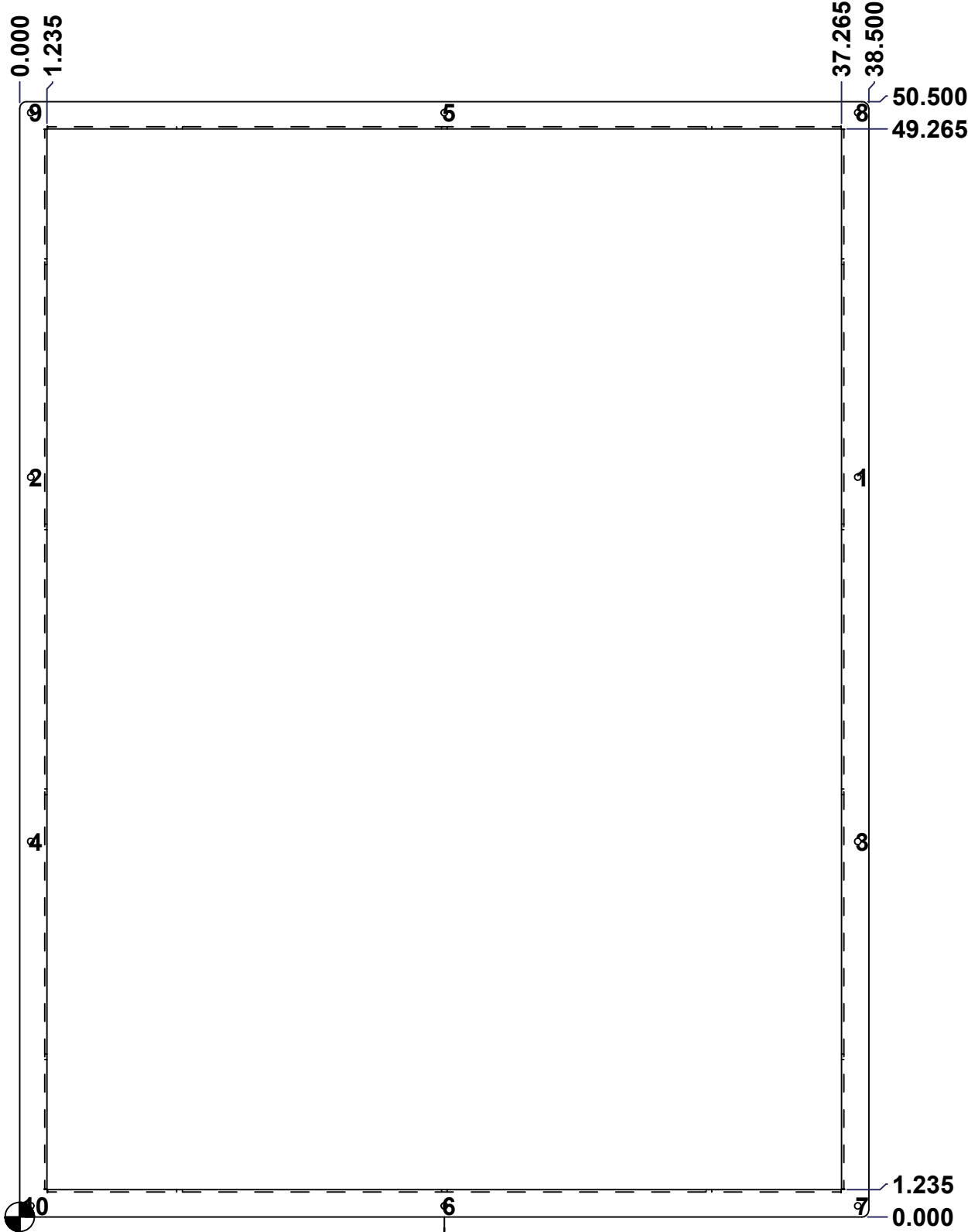
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

| STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE |        |        |             |
|-----------------------------------------------------|--------|--------|-------------|
| HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)       |        |        |             |
| CUT-OUT                                             | XDIM   | YDIM   | DESCRIPTION |
| 1                                                   | 38.000 | 33.500 | RND Ø0.290  |
| 2                                                   | 0.500  | 33.500 | RND Ø0.290  |
| 3                                                   | 38.000 | 17.000 | RND Ø0.290  |
| 4                                                   | 0.500  | 17.000 | RND Ø0.290  |
| 5                                                   | 19.250 | 50.000 | RND Ø0.290  |
| 6                                                   | 19.250 | 0.500  | RND Ø0.290  |
| 7                                                   | 38.000 | 0.500  | RND Ø0.290  |
| 8                                                   | 38.000 | 50.000 | RND Ø0.290  |
| 9                                                   | 0.500  | 50.000 | RND Ø0.290  |
| 10                                                  | 0.500  | 0.500  | RND Ø0.290  |



FRONT

|  |                                |        |   |
|--|--------------------------------|--------|---|
|  | Description                    | Status |   |
|  | 5412ESFM 48" x 36" x 8" Flange |        |   |
|  | Part Number                    | Rev.   | 1 |
|  | Numéro Pièce                   | 0      | 1 |

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Tolerance ±1/32" unless otherwise specified

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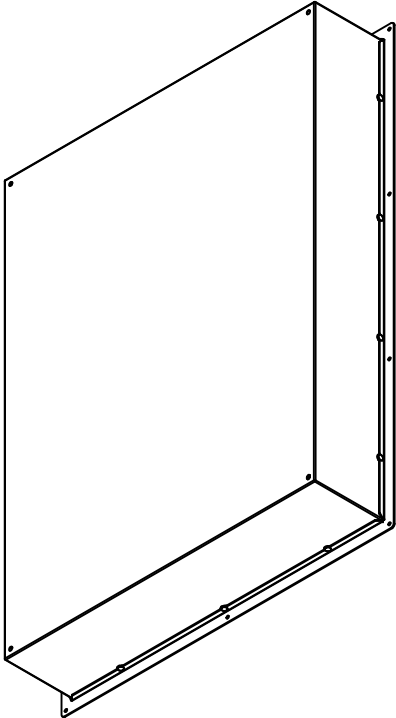
Tolérance ±1/32" sauf spécification contraire

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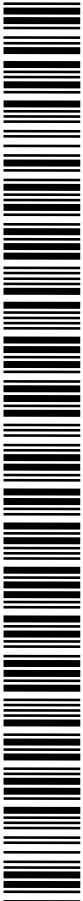
Revisions

Date

By/Par



Isometric View





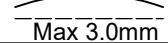
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Fax: (450) 979-4626

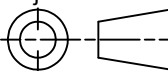
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Flatness

Aplatissement

Max 3.0mm

Projection



Customer

Client

Date

Drawn By

Dessiné Par

BoxCad: BoxCad

Date

17-Feb-14

Material

Matière

14 Ga H.R.P. & O. (1.7mm)

Color

Couleur

Asa-61 Grey

Finish

Fini

Smooth

Description

5412ESFM 48" x 36" x 8" Body

Detail Rev.

Part Number

Numéro Pièce

5412ESFM483608B

Rev.

7

7

1

STK-Q-16080

0

Ground Stud M6 x 16mm

1

5412ESFM483608F

0

5412ESFM 48" x 36" x 8" Flange

1

STK-P-02400S

0

Powder Paint (Asa-61 Grey / Smooth)

8

STK-Q-16005

1

Stud M8 x 35 (No Paint Cap Required)

1

5412ESFM483608B-P

0

5412ESFM 48" x 36" x 8" Body Part

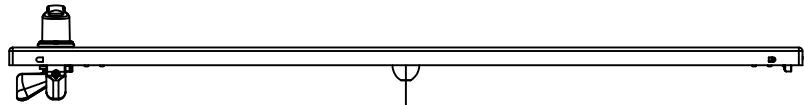
Qty

Part Number

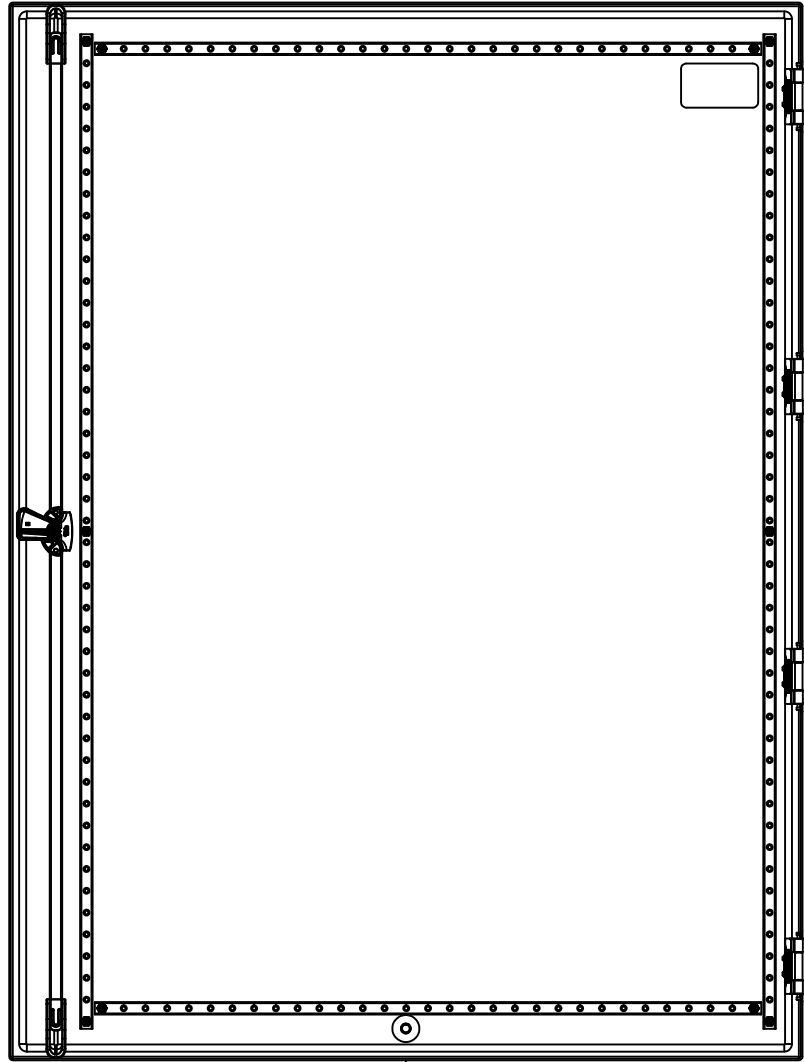
Rev

Description

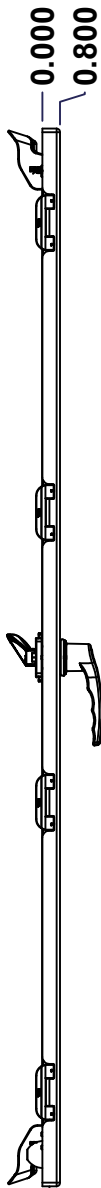
Parts List



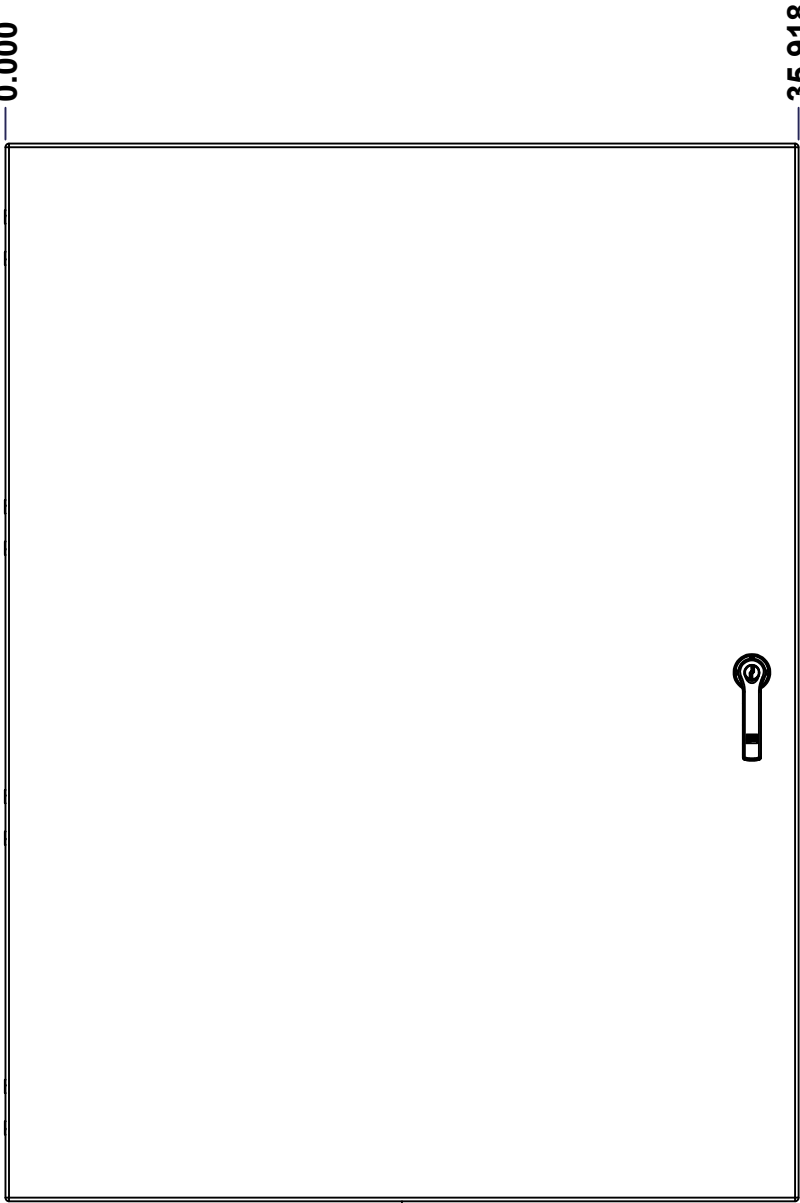
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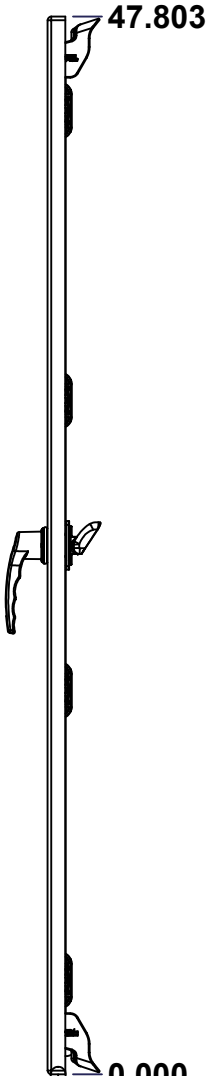
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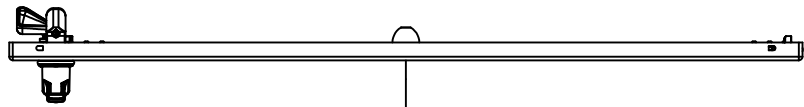
LEFT



FRONT

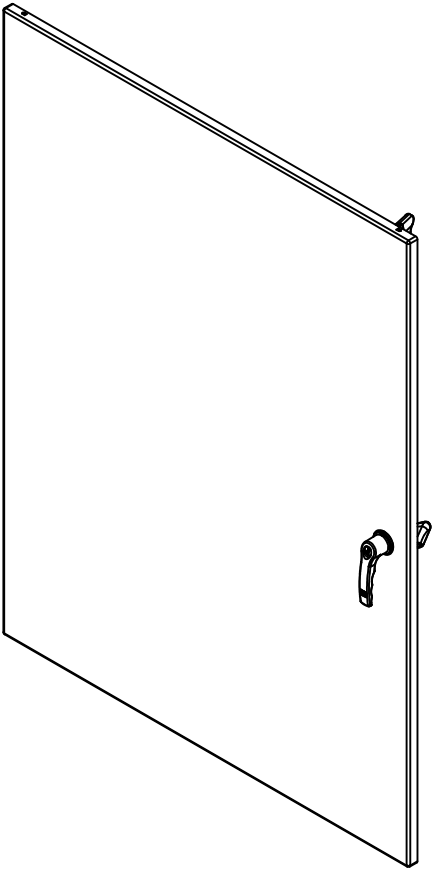


RIGHT

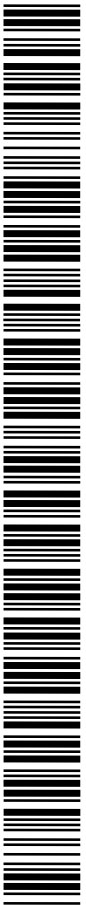


BOTTOM

| No. | Revisions | Date | By/Par |
|-----|-----------|------|--------|
|     |           |      |        |
|     |           |      |        |
|     |           |      |        |
|     |           |      |        |
|     |           |      |        |



Isometric View



Tél: (450) 979-4373  
Fax: (450) 979-4626  
[www.exmweb.com](http://www.exmweb.com)

Flatness  
Aplatissement  
Max 3.0mm  
Projection

|                                             |  |                   |  |
|---------------------------------------------|--|-------------------|--|
| Customer Client                             |  | Date              |  |
| Drawn By<br>Dessiné Par      BoxCad: BoxCad |  | Date    17-Feb-14 |  |
| Material<br>Matière                         |  |                   |  |

SEE BILL OF MATERIAL ON LAST PAGE

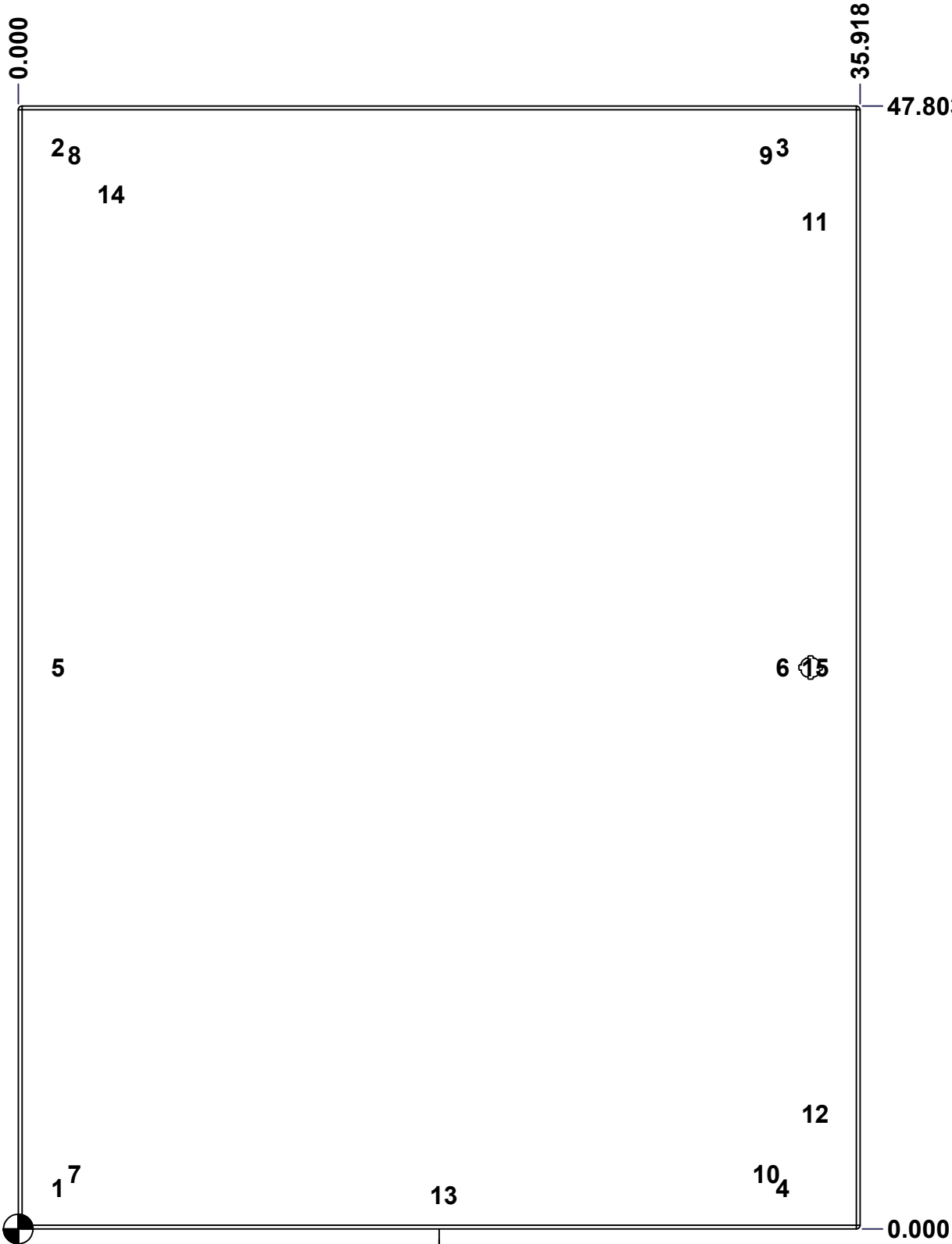
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESFM483608\5412ESFM483608C.idw

Tolérance ±1/32" sauf spécification contraire

| STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE |        |        |                           |
|-----------------------------------------------------|--------|--------|---------------------------|
| HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)       |        |        |                           |
| CUT-OUT                                             | XDIM   | YDIM   | DESCRIPTION               |
| 1                                                   | 1.486  | 1.756  | STUD M6 x 18mm (Inside)   |
| 2                                                   | 1.486  | 46.047 | STUD M6 x 18mm (Inside)   |
| 3                                                   | 32.423 | 46.047 | STUD M6 x 18mm (Inside)   |
| 4                                                   | 32.423 | 1.756  | STUD M6 x 18mm (Inside)   |
| 5                                                   | 1.486  | 23.902 | STUD M6 x 18mm (Inside)   |
| 6                                                   | 32.423 | 23.902 | STUD M6 x 18mm (Inside)   |
| 7                                                   | 2.191  | 2.350  | STUD M6 x 18mm (Inside)   |
| 8                                                   | 2.191  | 45.713 | STUD M6 x 18mm (Inside)   |
| 9                                                   | 31.718 | 45.713 | STUD M6 x 18mm (Inside)   |
| 10                                                  | 31.718 | 2.350  | STUD M6 x 18mm (Inside)   |
| 11                                                  | 33.803 | 42.896 | CLOSING BAR STUD (Inside) |
| 12                                                  | 33.803 | 4.907  | CLOSING BAR STUD (Inside) |
| 13                                                  | 17.959 | 1.435  | STUD M6 x 18mm (Inside)   |
| -----                                               | -----  | -----  | -----                     |
| 14                                                  | 3.750  | 44.053 | LABEL_EXM (Inside)        |
| 15                                                  | 33.803 | 23.902 | HANDLE 885 ESL2A @ 0.0°   |



FRONT

|  |                                                       |  |                  |        |
|--|-------------------------------------------------------|--|------------------|--------|
|  | Description                                           |  | Status           |        |
|  | 5412ESFM 48" x 36" Cover                              |  | (NULL)           |        |
|  | Part Number<br>Numéro Pièce<br><b>5412ESFM483608C</b> |  | Rev.<br><b>0</b> | 2<br>3 |

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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESFM483608\5412ESFM483608C.idw

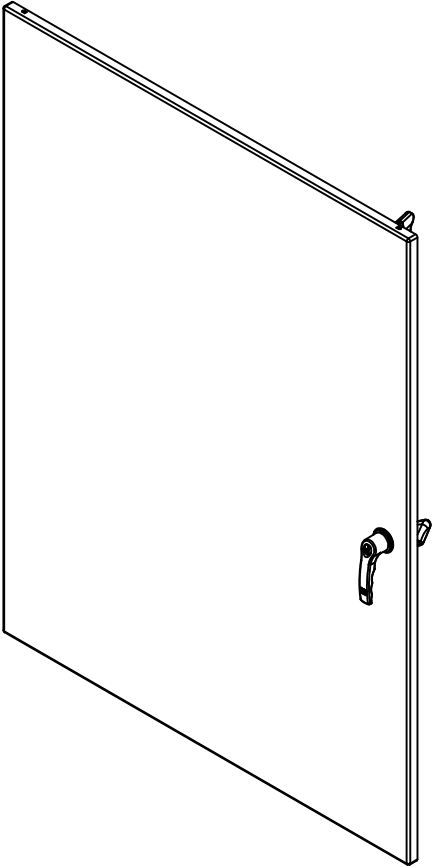
Tolérance ±1/32" sauf spécification contraire

No.

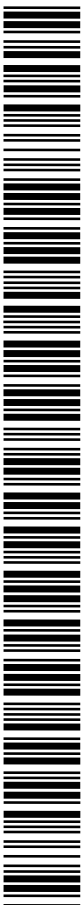
Revisions

Date

By/Par



Isometric View



|            |                   |       |                                               |
|------------|-------------------|-------|-----------------------------------------------|
| 2          | STK-Q-90042       | 4     | 5412 ES - Cabinet Closing Bar End (Small)     |
| 2          | STK-Q-45655-48    | 0     | 5412 ES - Closing Bar                         |
| 1          | STK-Q-50536       | 11    | 5412 ES - Handle Cam Clockwise (Grip 32mm)    |
| 1          | 885 ESL2A         | 4     | 5412 ES Key Lock L-Handle (3 Pts)             |
| 1          | STK-S-00100       | 0     | 3.5" x 2" Silver Milar Flexcon Sticker        |
| 1          | STK-P-02400S      | 0     | Powder Paint (Asa-61 Grey / Smooth)           |
| 1          | STK-Q-46515       | 3     | 5412 ES Door Support with Brass Insert        |
| 2          | STK-Q-46025-36-3  | 0.1.1 | 5412 ES Horizontal Door Stiffener 36" (3 Pts) |
| 2          | STK-Q-46020-48    | 5     | 5412 ES Vertical Door Stiffener 48"           |
| 2          | STK-Q-16405       | 6     | Guide Stud - Small (No Paint Cap Required)    |
| 11         | STK-Q-16055       | 1     | M6 x 18mm Stud (No Paint Cap Required)        |
| 1          | 5412ESFM483608G   | 0     | 5412ESFM 48" x 36" Cover Gasket Part          |
| 1          | 5412ESFM483608C-P | 0     | 5412ESFM 48" x 36" Cover Part                 |
| 4          | STK-K-09800       | 10    | 5412 ES Hinge with 2 Captive Hinge Pins       |
| 10         | STK-Q-07220       | 1     | M6 Nylon Insert Lock Nut                      |
| Qty        | Part Name         | Rev   | Description                                   |
| Parts List |                   |       |                                               |



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Customer Client

Drawn By  
Dessiné Par BoxCad: BoxCad

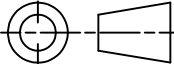
Material  
Matière 14 Ga H.R.P. & O. (1.7mm)

Color  
Couleur Asa-61 Grey

Description  
5412ESFM 48" x 36" Cover

Part Number  
Numéro Pièce  
**5412ESFM483608C**

Flatness  
Aplatissement  
Max 3.0mm

Projection  


Date

Date 17-Feb-14

Finish  
Fini Smooth

Detail Rev.

Rev. 3

3

C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP4836G.idw

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The diagram shows an isometric view of a rectangular frame. The frame is composed of four lines forming a rectangle. On the right side of the frame, there is a vertical barcode. The barcode consists of a series of vertical black bars of varying widths. Below the barcode, the text "Isometric View" is written in a bold, sans-serif font.

|            |               |     |                           |                  |           |            |
|------------|---------------|-----|---------------------------|------------------|-----------|------------|
| 1          | 881 SP4836G-P | 0   | 881 SP - Inner Panel Part | 12 Ga Galvanized | Unpainted | Galvanized |
| Qty        | Part Number   | Rev | Description               | Material         | Color     | Finish     |
| Parts List |               |     |                           |                  |           |            |

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