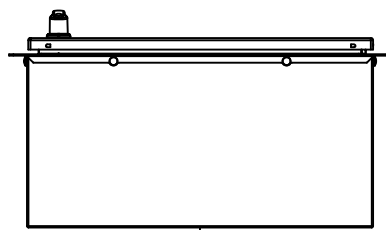
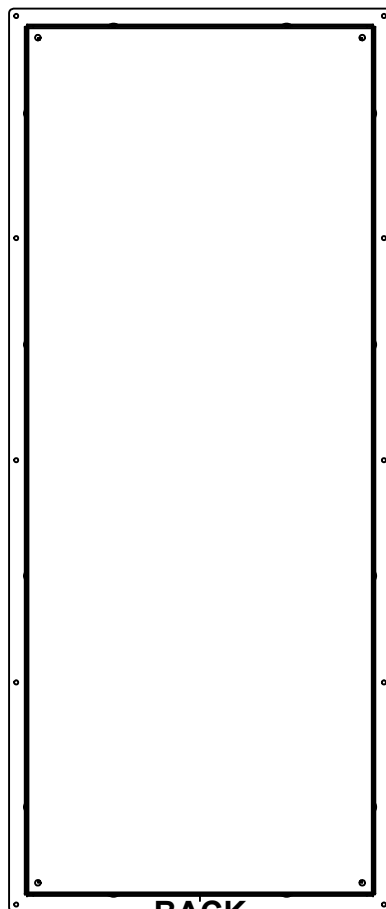


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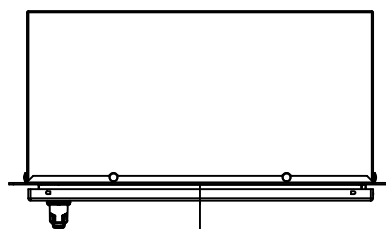
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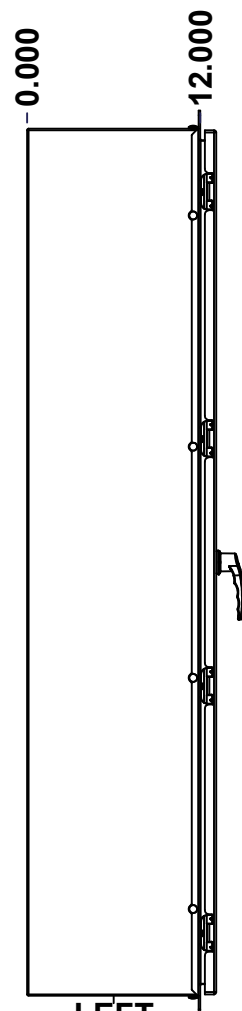
TOP



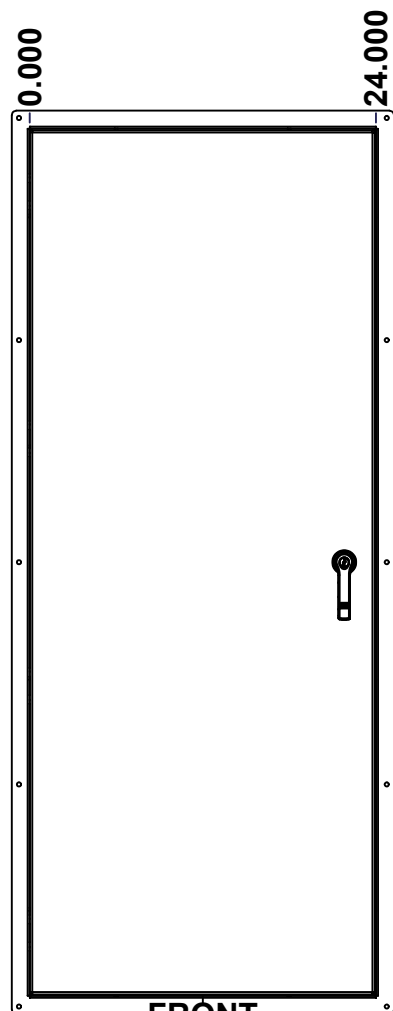
BACK



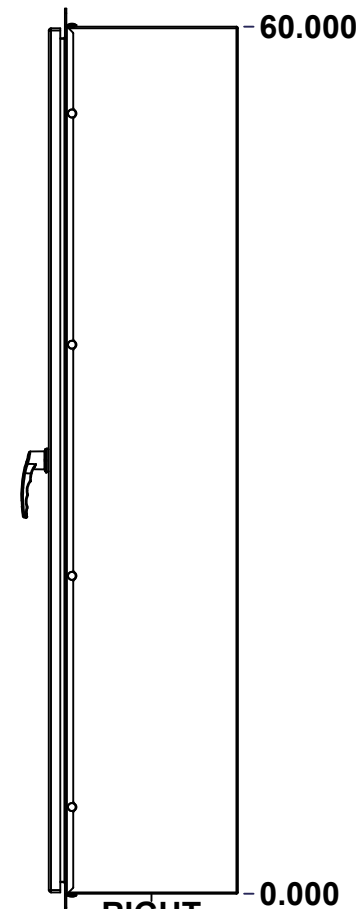
BOTTOM



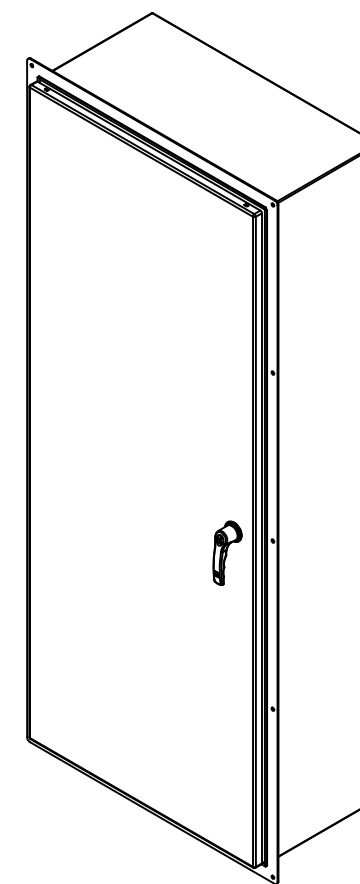
LEFT



FRONT




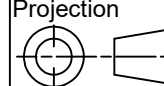
RIGHT



Isometric View



No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 03-Apr-15
Material Matière	14 Ga H.R.P. & O. (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ESFM 60" x 24" x 12" Assembly		
Part Number Numéro Pièce	Rev.	1
5412ESFM602412	0	2

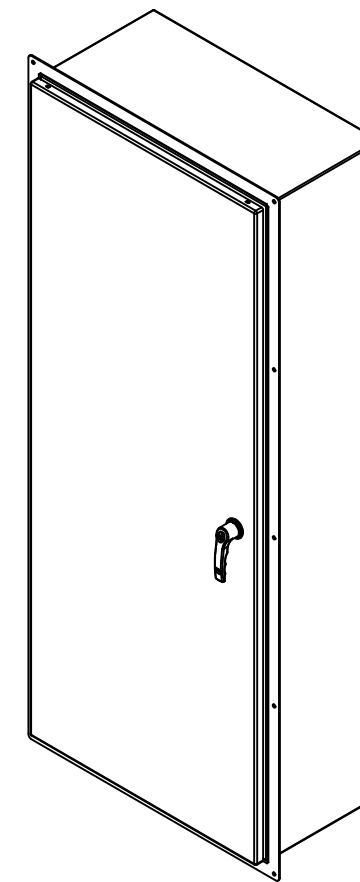
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NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



Isometric View



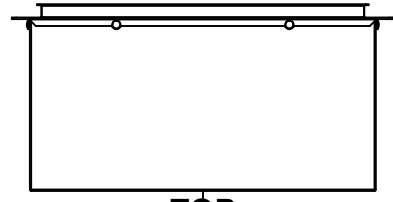
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

1	880 PP	6	Self Adhesive Print Pocket
1	STK-K-01800	5	5412 ES Accessory Kit
1	881 SP6024G	0	881 SP - Inner Panel
1	5412ESFM602412C	0	5412ESFM 60" x 24" Cover
6	STK-Q-07310	2	Flange Lock Nut M8
6	STK-Q-07610	8	M8 Plastic Spacer 22.2mm
1	5412ESFM602412B	0	5412ESFM 60" x 24" x 12" Body
4	STK-Q-04050-07	7	M6 x 7mm Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

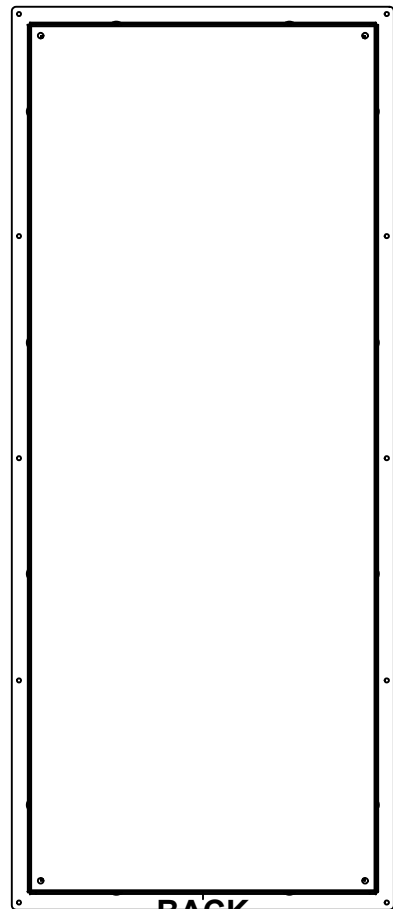
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 03-Apr-15
Material Matière	14 Ga H.R.P. & O. (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ESFM 60" x 24" x 12" Assembly		
Part Number Numéro Pièce	5412ESFM602412	Rev. 0
		2

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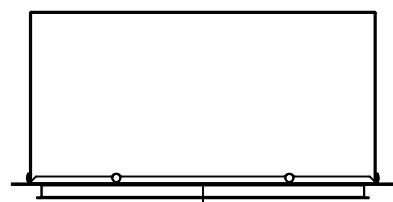
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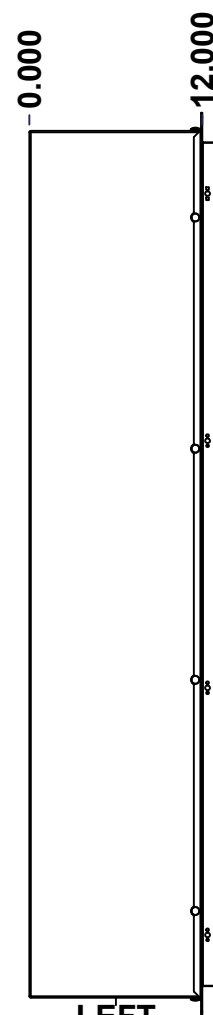
TOP



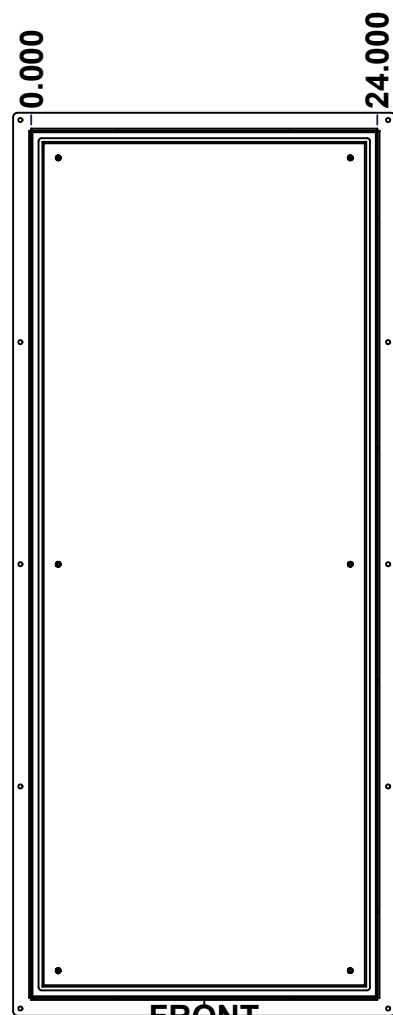
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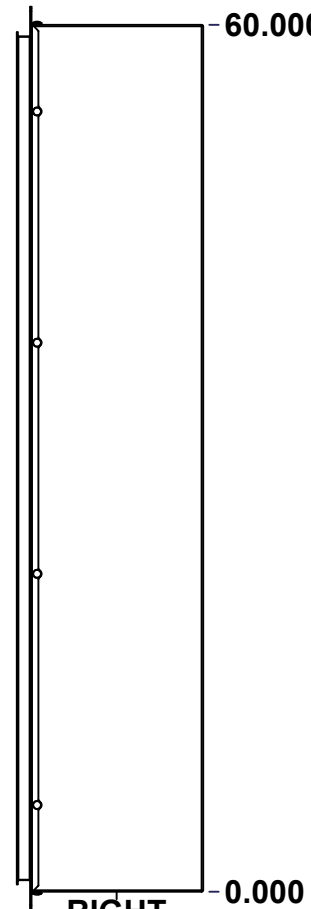
BOTTOM



LEFT

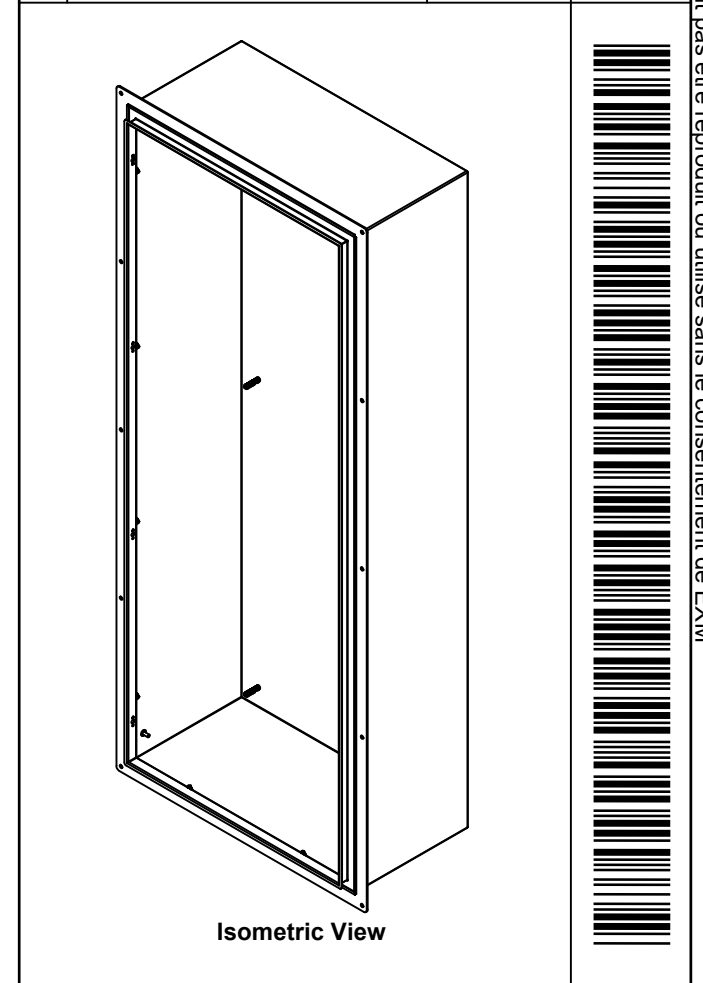


FRONT

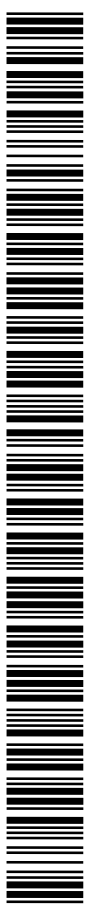



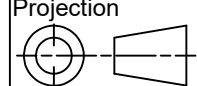
RIGHT

No.	Revisions	Date	By/Par



Isometric View



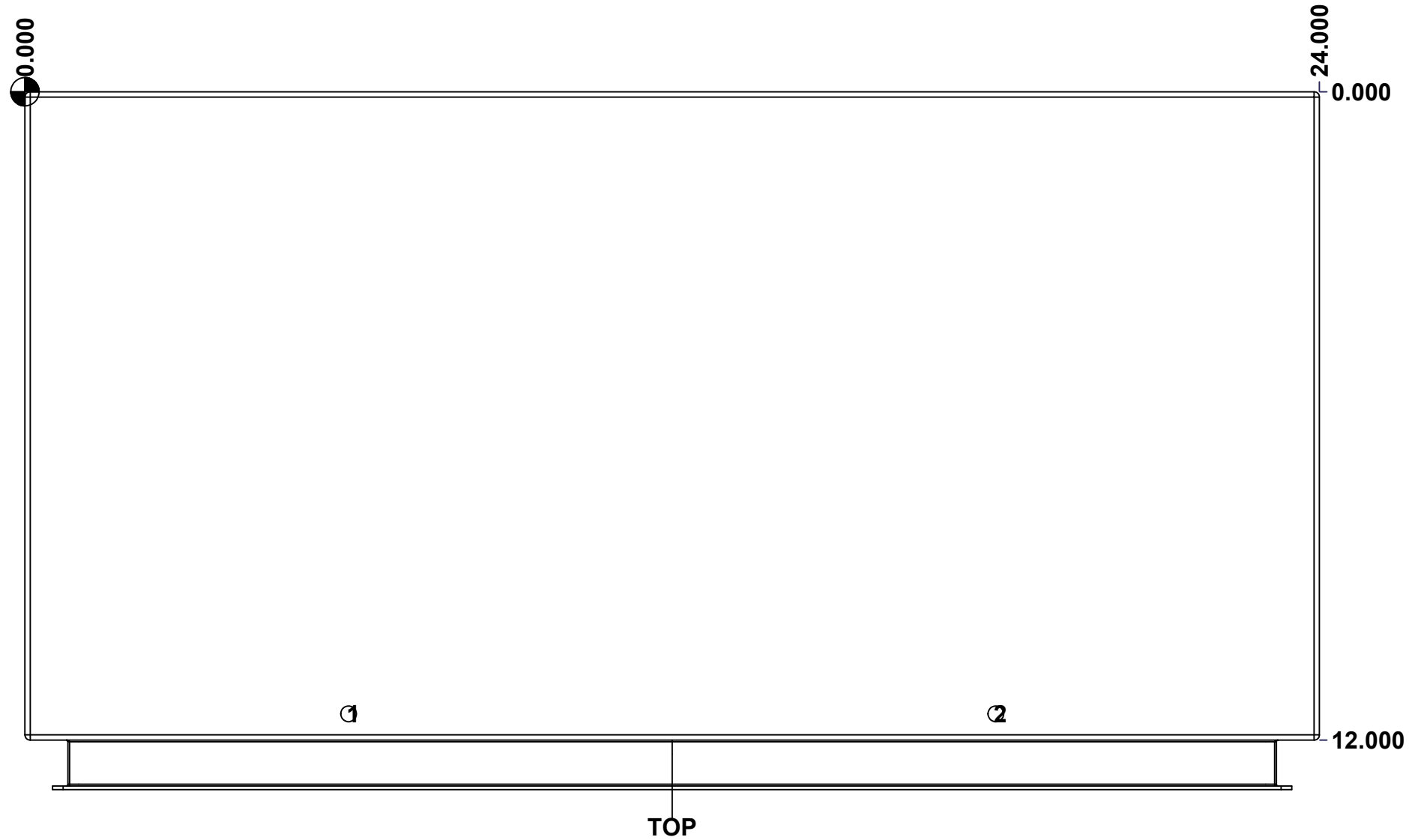
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 03-Apr-15
Material Matière	14 Ga H.R.P. & O. (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ESFM 60" x 24" x 12" Body		
Part Number Numéro Pièce	Rev.	
5412ESFM602412B	0	1 / 7

SEE BILL OF MATERIAL ON LAST PAGE

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	6.000	11.514	RND Ø0.290
2	18.000	11.514	RND Ø0.290



	Description	Status
	5412ESFM 60" x 24" x 12" Body	
	Part Number Numéro Pièce	Rev.
	5412ESFM602412B	0
		2 / 7

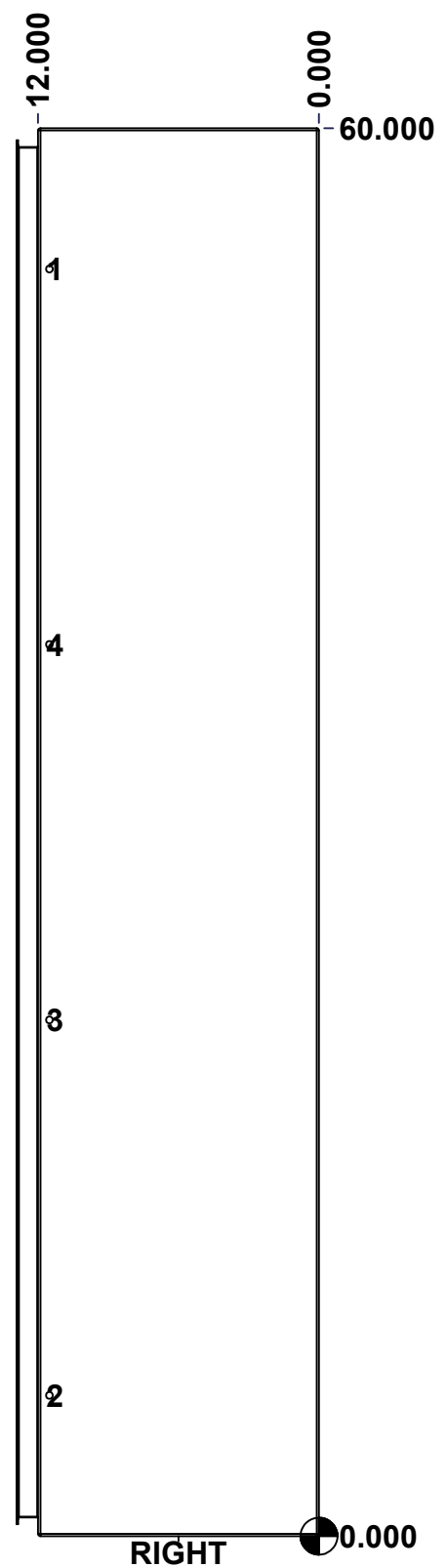
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	11.514	54.000	RND Ø0.290
2	11.514	6.000	RND Ø0.290
3	11.514	22.000	RND Ø0.290
4	11.514	38.000	RND Ø0.290

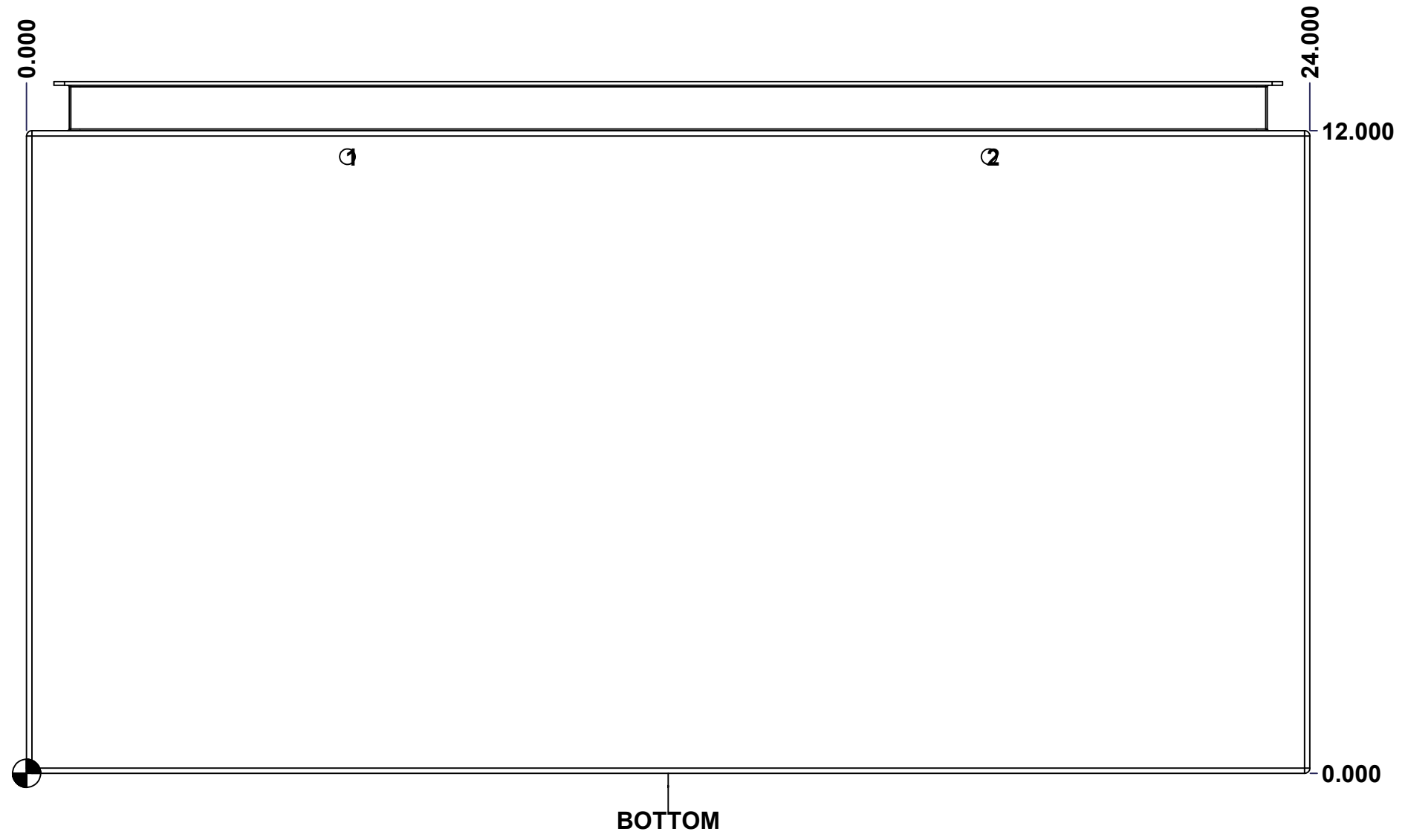


	Description	Status	
	5412ESFM 60" x 24" x 12" Body		
	Part Number Numéro Pièce	Rev.	
	5412ESFM602412B	0	3 / 7

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	6.000	11.514	RND Ø0.290
2	18.000	11.514	RND Ø0.290



	Description	Status
	5412ESFM 60" x 24" x 12" Body	
	Part Number Numéro Pièce	Rev.
	5412ESFM602412B	0
		4 / 7

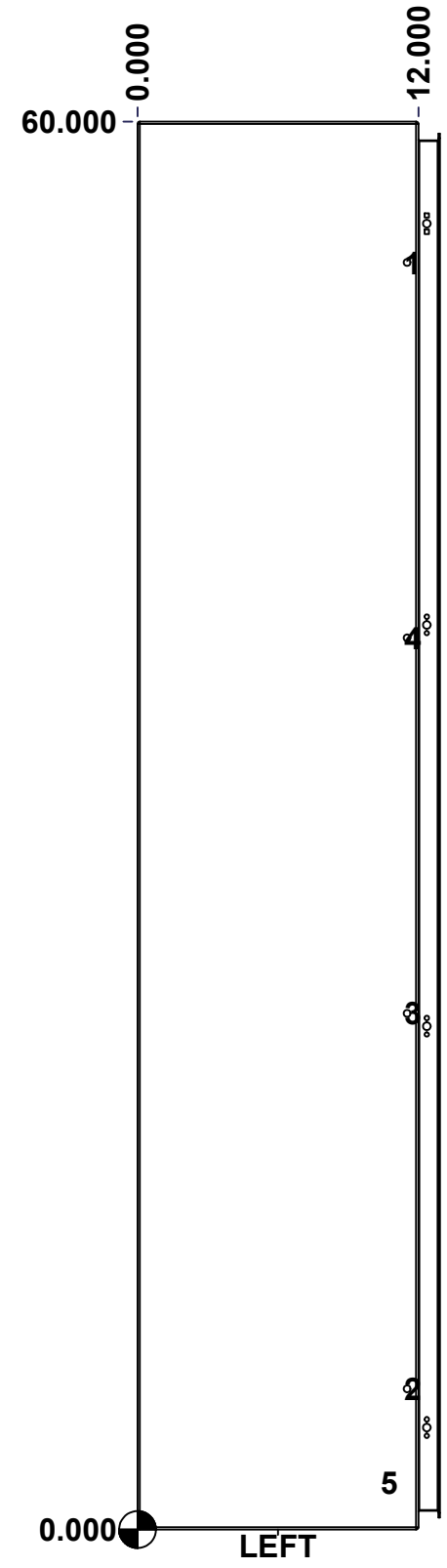
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	11.514	54.000	RND Ø0.290
2	11.514	6.000	RND Ø0.290
3	11.514	22.000	RND Ø0.290
4	11.514	38.000	RND Ø0.290
5	10.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5412ESFM 60" x 24" x 12" Body		
	Part Number Numéro Pièce	Rev.	
	5412ESFM602412B	0	5 / 7

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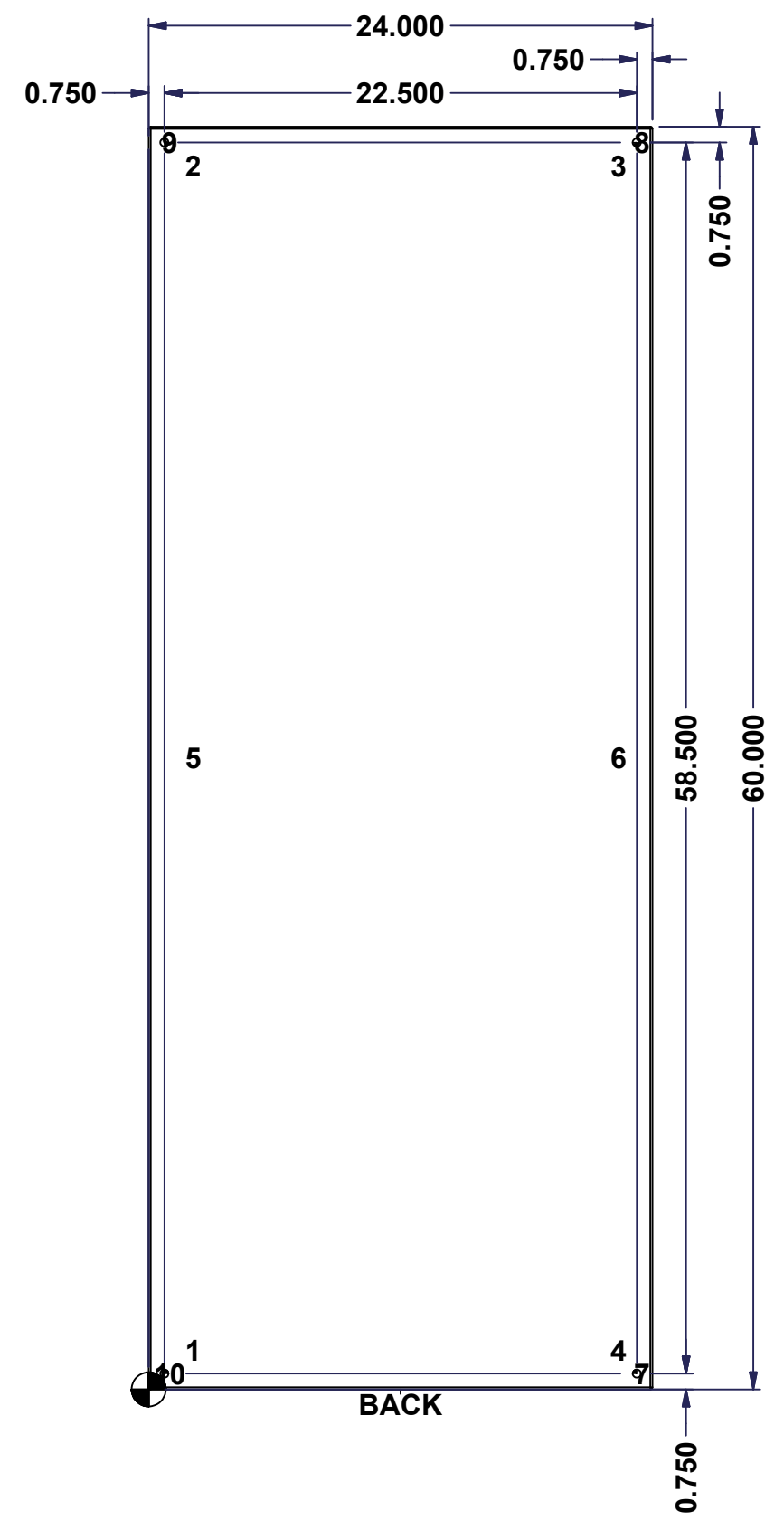
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	58.125	IP STUD M8 x 35mm (Inside)
3	22.125	58.125	IP STUD M8 x 35mm (Inside)
4	22.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	30.000	IP STUD M8 x 35mm (Inside)
6	22.125	30.000	IP STUD M8 x 35mm (Inside)

7	23.250	0.750	RND Ø0.390
8	23.250	59.250	RND Ø0.390
9	0.750	59.250	RND Ø0.390
10	0.750	0.750	RND Ø0.390



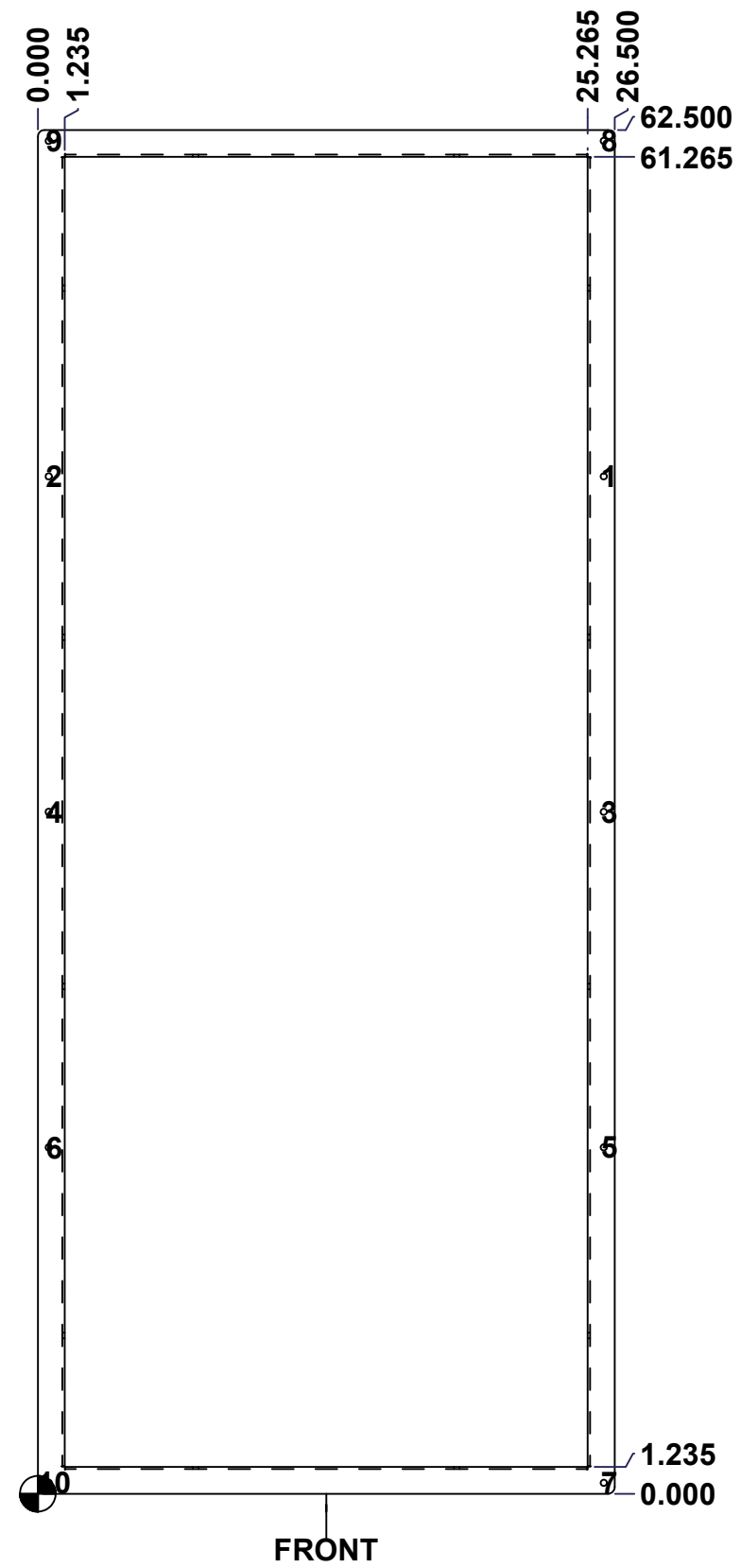
BACK

	Description		Status	
	5412ESFM 60" x 24" x 12" Body			
	Part Number Numéro Pièce		Rev.	6
	5412ESFM602412B		0	7

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	26.000	46.625	RND Ø0.290
2	0.500	46.625	RND Ø0.290
3	26.000	31.250	RND Ø0.290
4	0.500	31.250	RND Ø0.290
5	26.000	15.875	RND Ø0.290
6	0.500	15.875	RND Ø0.290
7	26.000	0.500	RND Ø0.290
8	26.000	62.000	RND Ø0.290
9	0.500	62.000	RND Ø0.290
10	0.500	0.500	RND Ø0.290

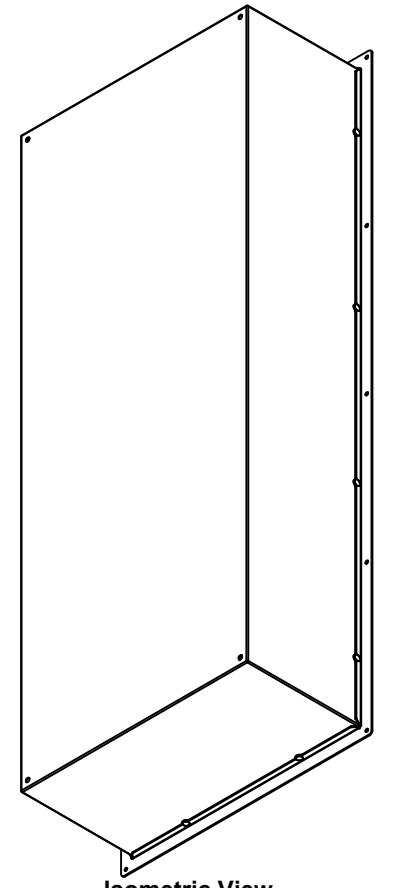


	Description	Status	
	5412ESFM 60" x 24" x 12" Flange		
	Part Number Numéro Pièce	Rev.	1/1
	5412ESFM602412B	0	

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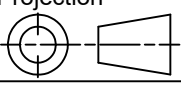
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No.	Revisions	Date	By/Par



Isometric View

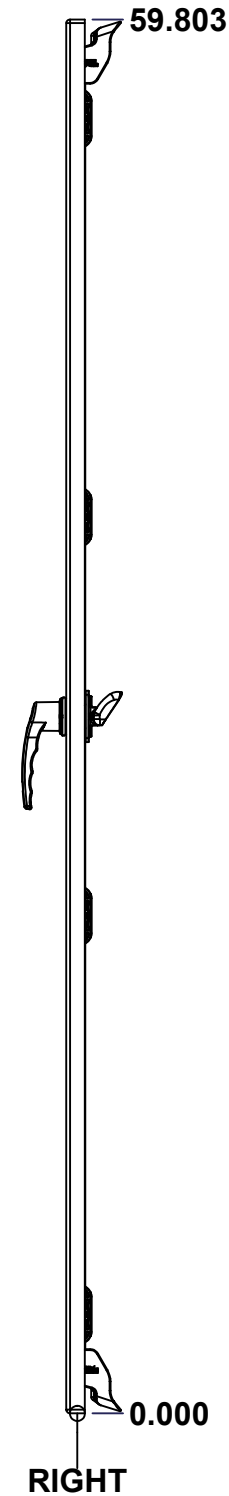
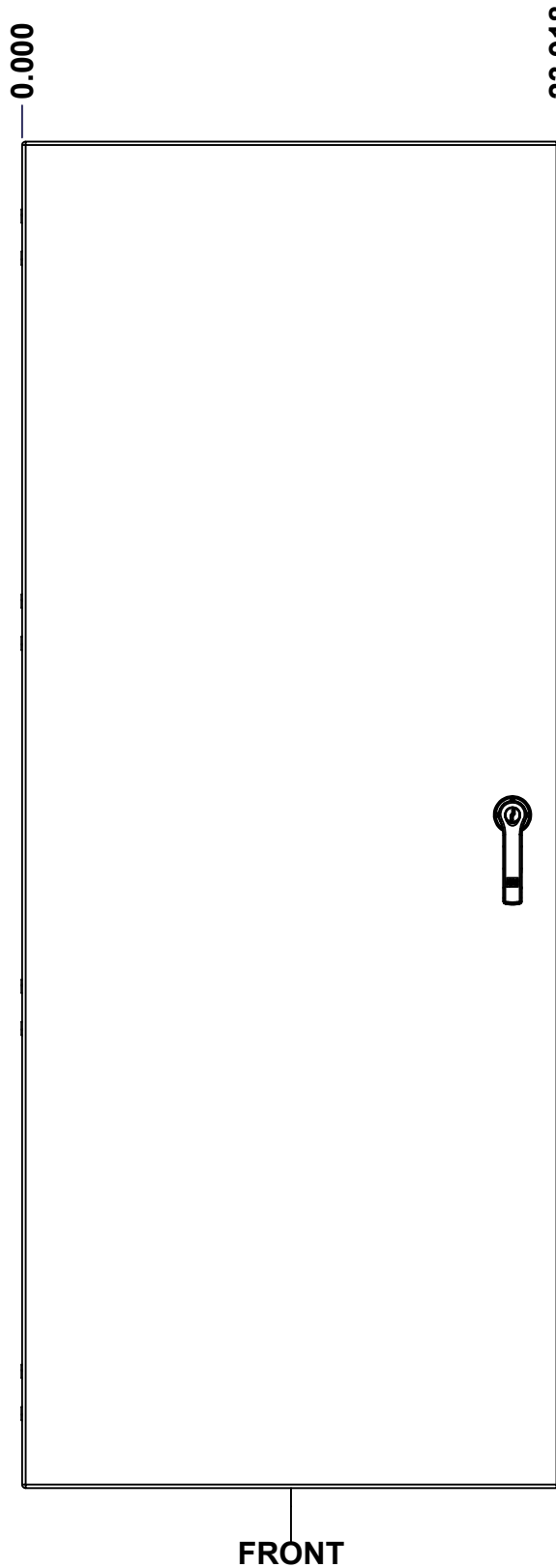
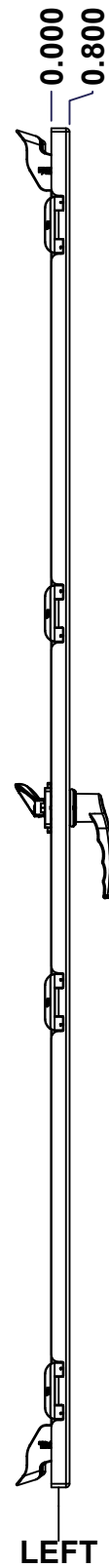
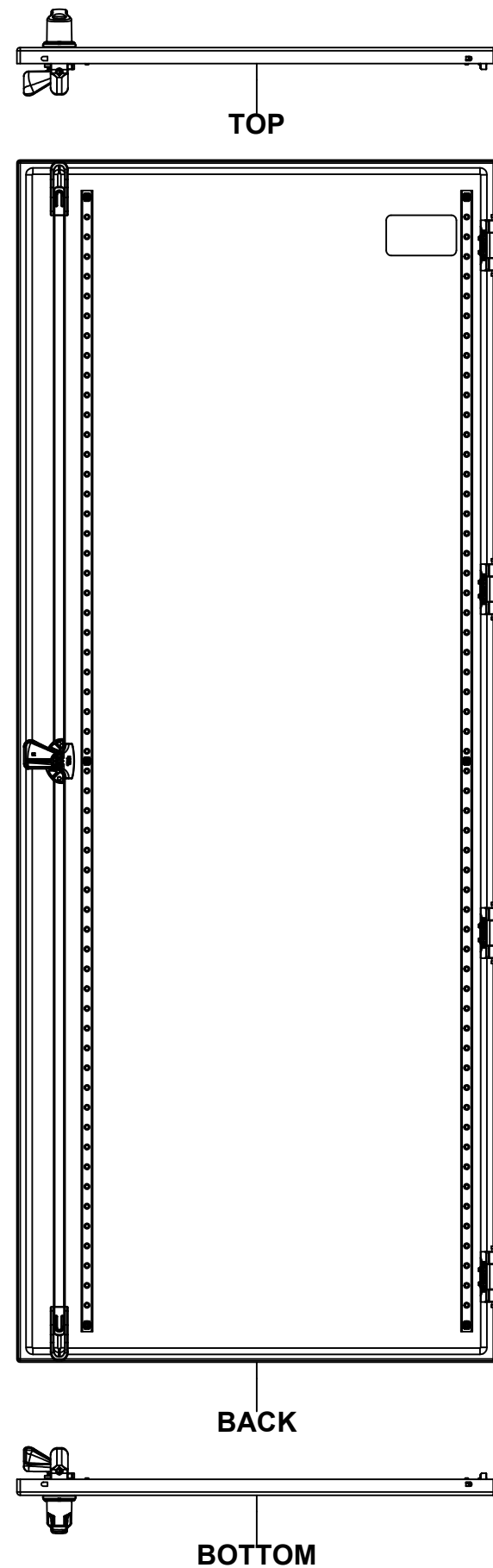


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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 03-Apr-15
Material Matière 14 Ga H.R.P. & O. (1.7mm)		
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description		Detail Rev.
5412ESFM 60" x 24" x 12" Body		
Part Number Numéro Pièce	Rev.	7
5412ESFM602412B	0	7

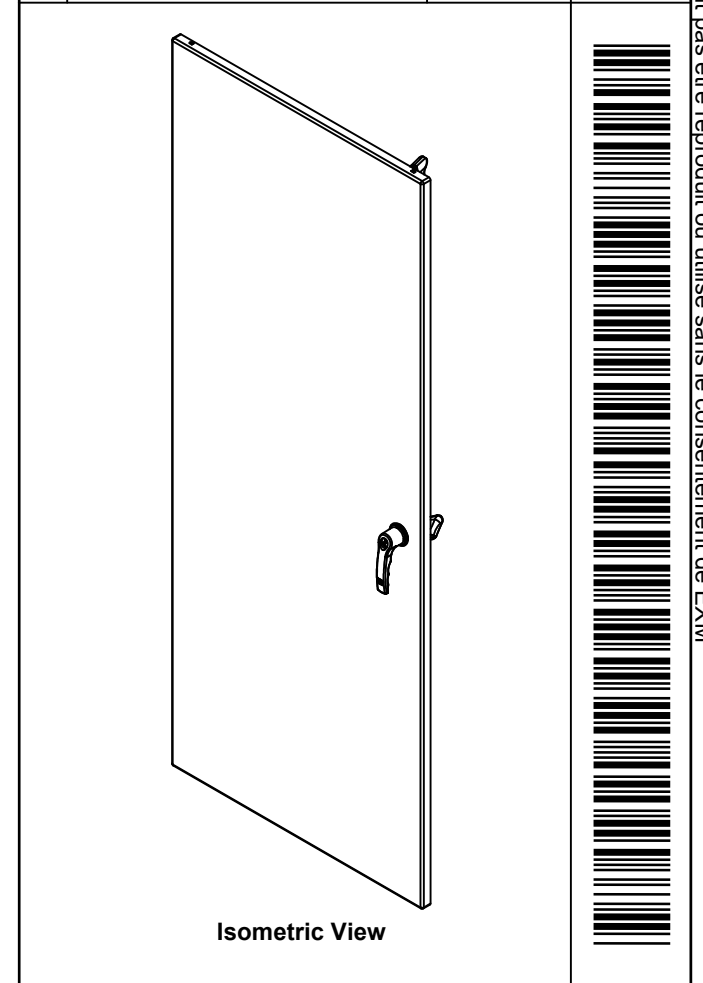
Qty	Part Number	Rev	Description
1	STK-Q-16080	0	Ground Stud M6 x 16mm
1	5412ESFM602412F	0	5412ESFM 60" x 24" x 12" Flange
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
6	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	5412ESFM602412B-P	0	5412ESFM 60" x 24" x 12" Body Part
Parts List			


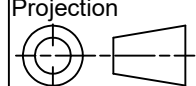
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		Max 3.0mm	
Customer Client		Projection	
Date			
Drawn By Dessiné Par	BoxCad: BoxCad	Date	03-Apr-15
Material Matière		14 Ga H.R.P. & O. (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini	Smooth
Description		Detail Rev.	
5412ESFM 60" x 24" Cover			
Part Number Numéro Pièce		Rev.	1
5412ESFM602412C		0	3

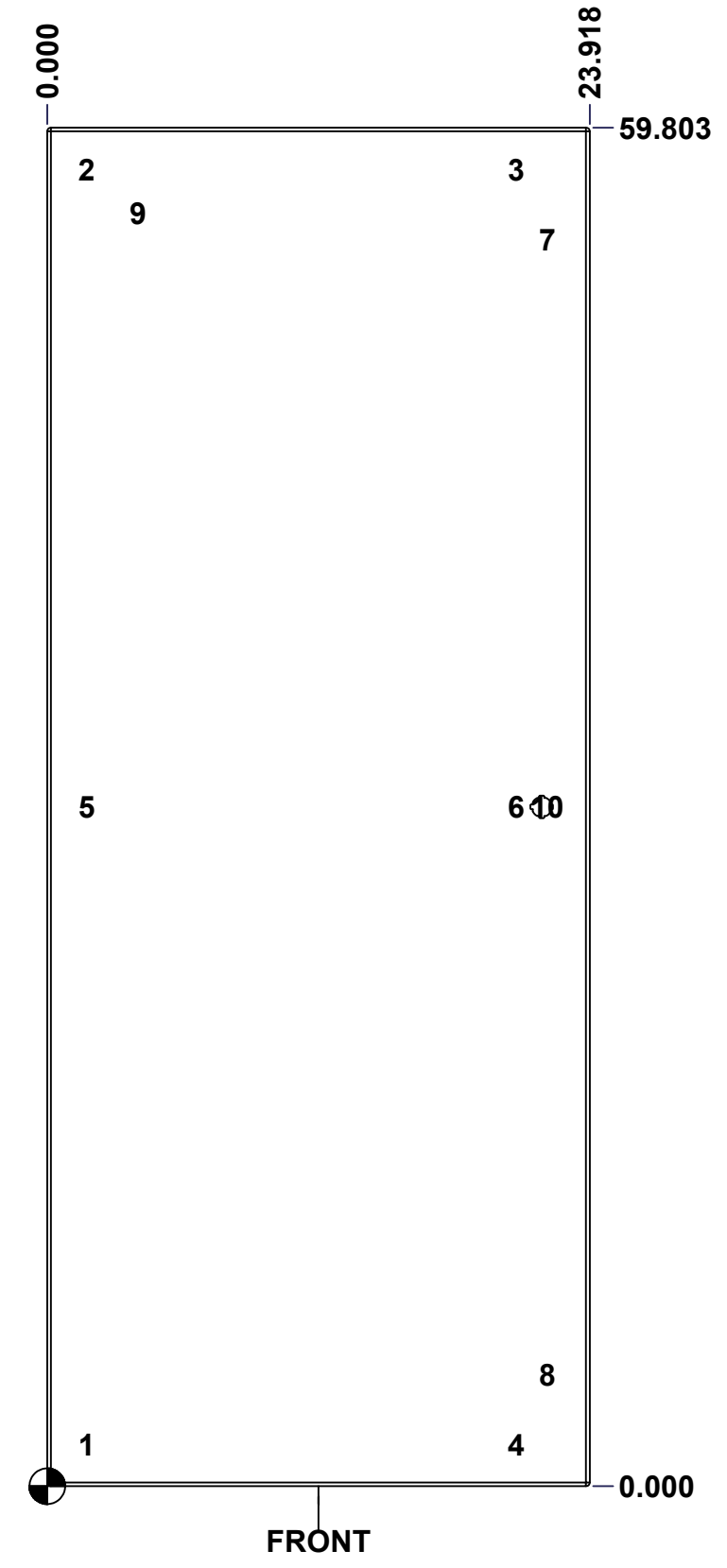
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.850	STUD M6 x 18mm (Inside)
2	1.486	57.953	STUD M6 x 18mm (Inside)
3	20.423	57.953	STUD M6 x 18mm (Inside)
4	20.423	1.850	STUD M6 x 18mm (Inside)
5	1.486	29.902	STUD M6 x 18mm (Inside)
6	20.423	29.902	STUD M6 x 18mm (Inside)
7	21.803	54.896	CLOSING BAR STUD (Inside)
8	21.803	4.907	CLOSING BAR STUD (Inside)

9	3.750	56.053	LABEL_EXM (Inside)
10	21.803	29.902	HANDLE 885 ESL2A @ 0.0°

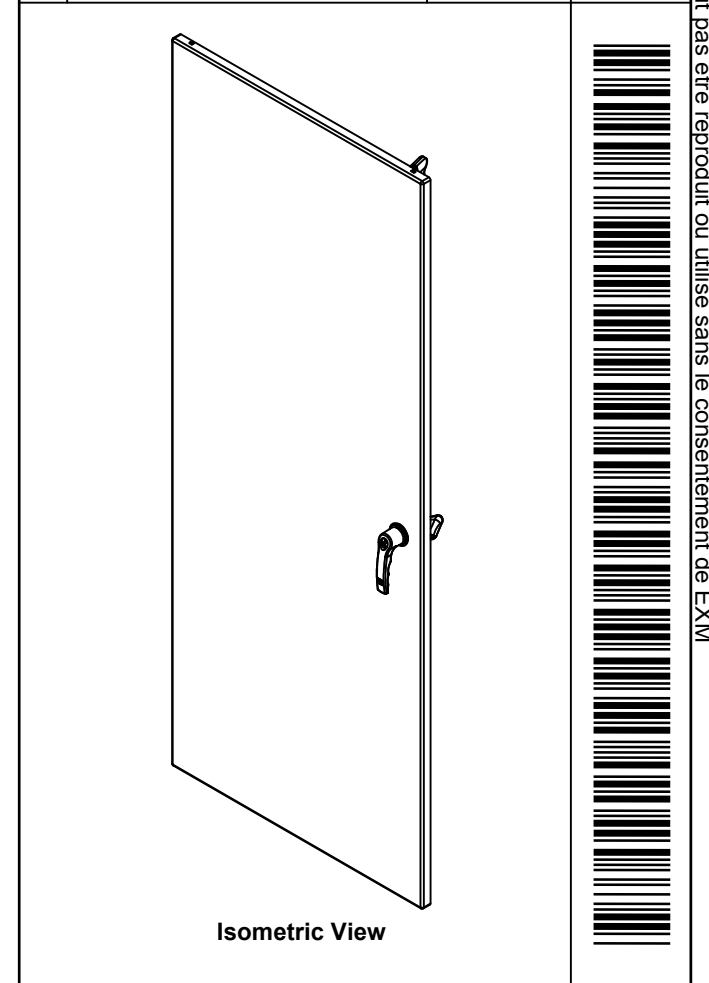


	Description	Status	
	5412ESFM 60" x 24" Cover	(NULL)	
	Part Number Numéro Pièce	Rev.	
	5412ESFM602412C	0	2 3


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No.	Revisions	Date	By/Par

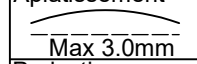


Qty	Part Name	Rev	Description
2	STK-Q-90042	4	5412 ES - Cabinet Closing Bar End (Small)
2	STK-Q-45655-60	0	5412 ES - Closing Bar
1	STK-Q-50536	11	5412 ES - Handle Cam Clockwise (Grip 32mm)
1	885 ESL2A	4	5412 ES Key Lock L-Handle (3 Pts)
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
2	STK-Q-46020-60	5	5412 ES Vertical Door Stiffener 60"
2	STK-Q-16405	6	Guide Stud - Small (No Paint Cap Required)
6	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ESFM602412G	0	5412ESFM 60" x 24" Cover Gasket Part
1	5412ESFM602412C-P	0	5412ESFM 60" x 24" Cover Part
4	STK-K-09800	10	5412 ES Hinge with 2 Captive Hinge Pins
6	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Qty	Part Name	Rev	Description
Parts List			

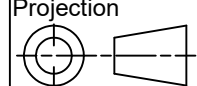


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Flatness
Aplatissement
Max 3.0mm



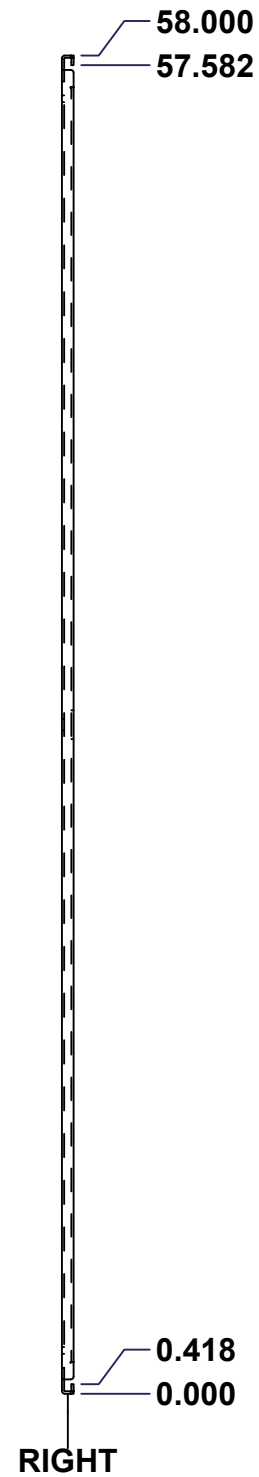
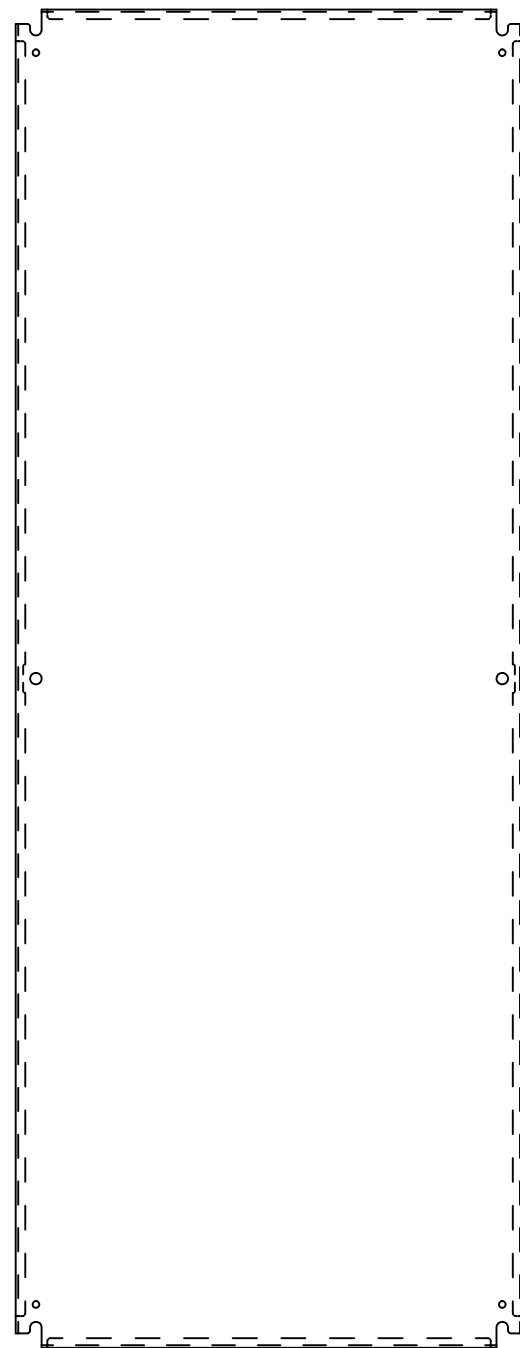
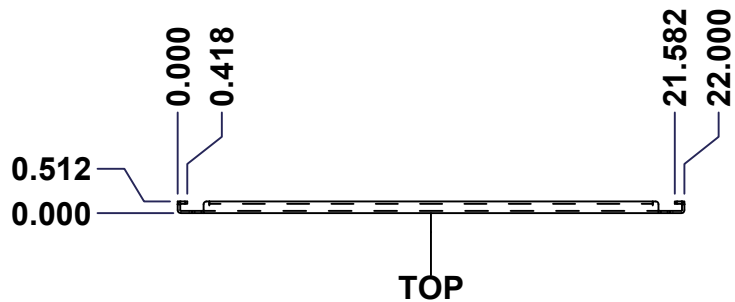
Projection



Customer Client		Date
Drawn By / Dessiné Par: BoxCad: BoxCad		Date: 03-Apr-15
Material / Matière: 14 Ga H.R.P. & O. (1.7mm)		
Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth	
Description: 5412ESFM 60" x 24" Cover		Detail Rev.
Part Number / Numéro Pièce: 5412ESFM602412C		Rev. 3
		0

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No.	Revisions	Date	By/Par

Isometric View

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad	Date 1/23/2007
Material Matière	See Part List	
Color Couleur	See Part List	Finish Fini See Part List
Description		Detail Rev.
881 SP - Inner Panel		
Part Number Numéro Pièce	881 SP6024G	Rev. 1 0

Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP6024G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

Parts List

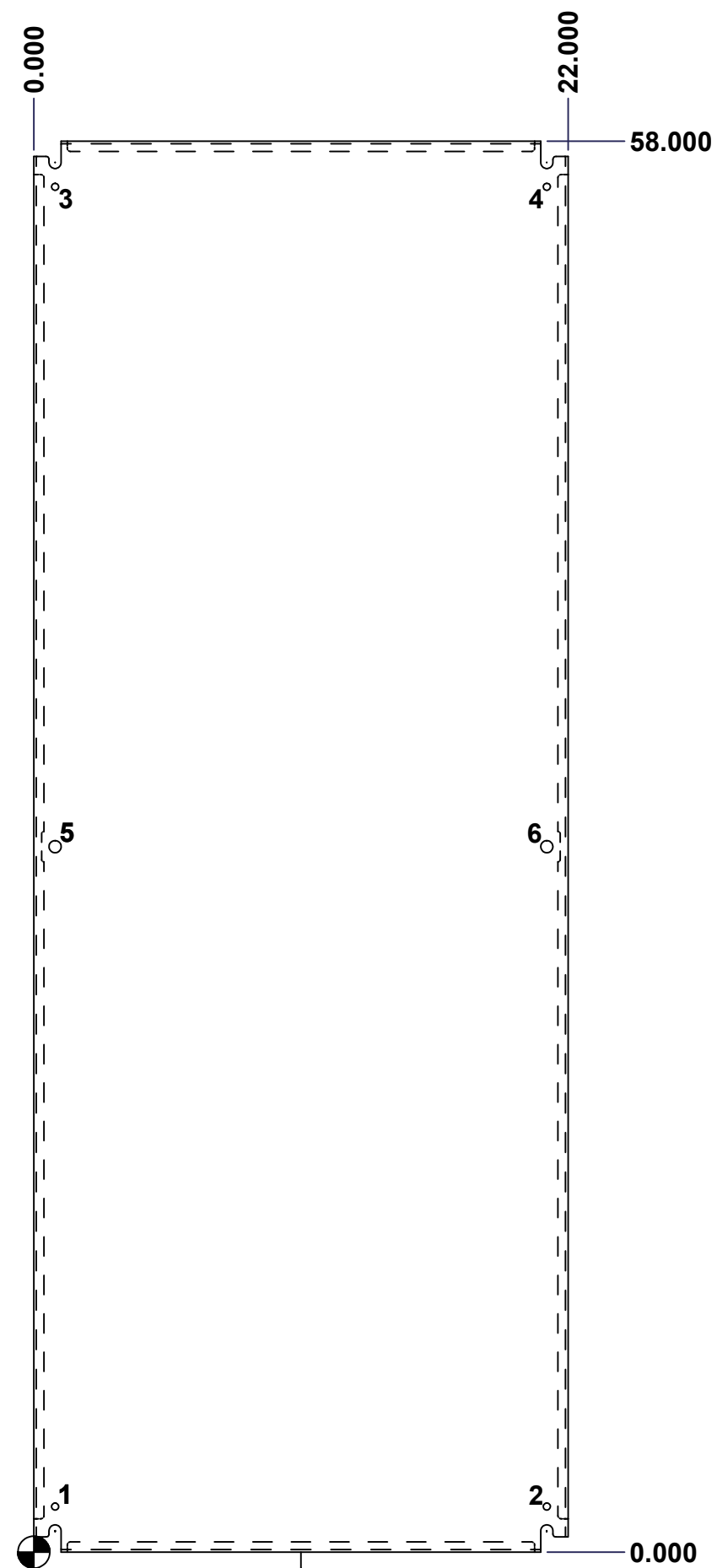
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Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.875	1.875	GROUND HOLE (RND Ø0.290)
2	21.125	1.875	GROUND HOLE (RND Ø0.290)
3	0.875	56.125	GROUND HOLE (RND Ø0.290)
4	21.125	56.125	GROUND HOLE (RND Ø0.290)
5	0.875	29.000	MTG STUD HOLE (RND Ø0.500)
6	21.125	29.000	MTG STUD HOLE (RND Ø0.500)

All knockouts are actual size / Les disques défonçables sont grandeur réel

No.	Revisions	Date	By/Par



FRONT

Isometric View

		Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm	
Customer Client		Date		Projection 	
Drawn By Dessiné Par BoxCad		Date 1/23/2007		Material Matière See Part List	
Color Couleur See Part List		Finish Fini See Part List		Description 881 SP - Inner Panel	
Part Number Numéro Pièce 881 SP6024G		Rev. 0		Detail Rev. 2	