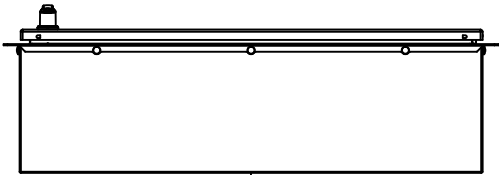


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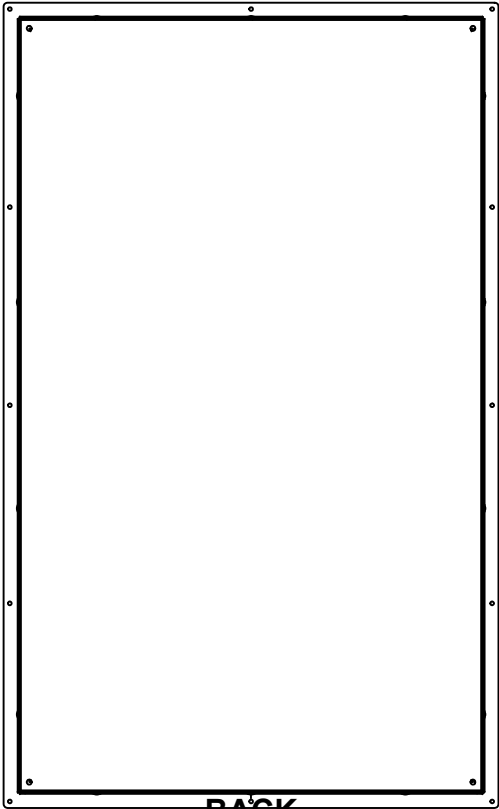
Tolerance ±1/32" unless otherwise specified

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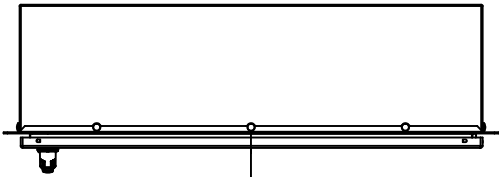
Tolérance ±1/32" sauf spécification contraire



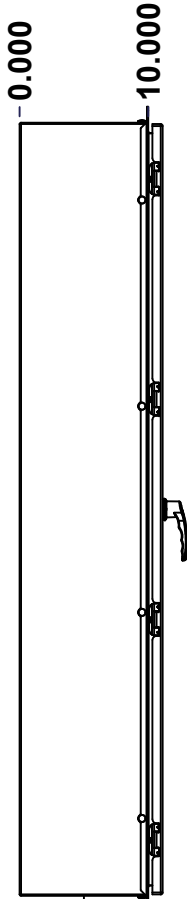
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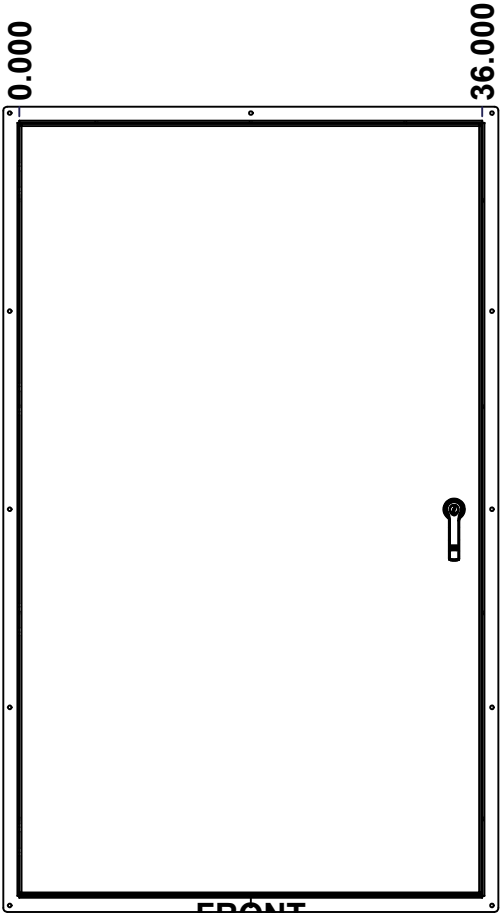
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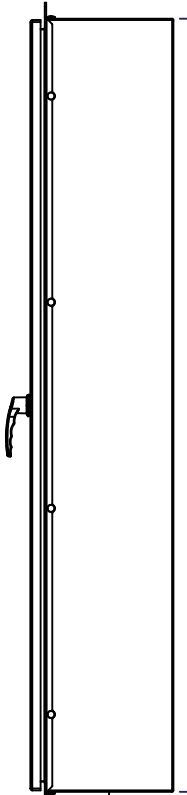
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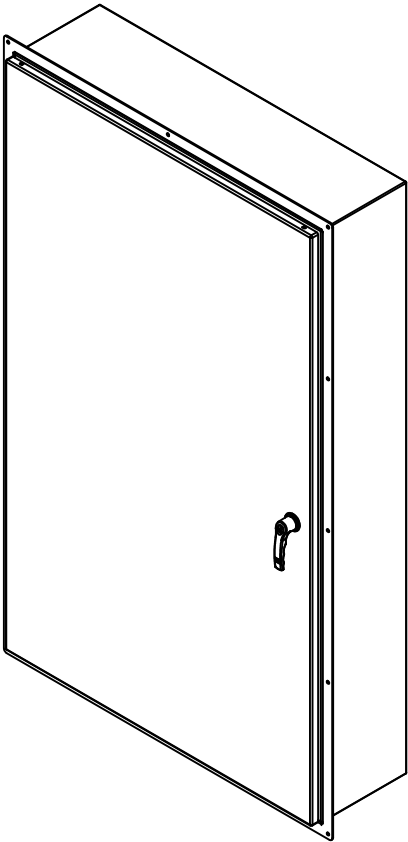
LEFT



FRONT



RIGHT



Isometric View



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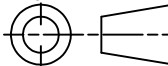


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 17-Feb-14

Material
Matière

14 Ga H.R.P. & O. (1.7mm)

Color
Couleur

Asa-61 Grey

Finish
Fin

Smooth

Description

5412ESFM 60" x 36" x 10" Assembly

Detail Rev.

Part Number
Numéro Pièce

5412ESFM603610

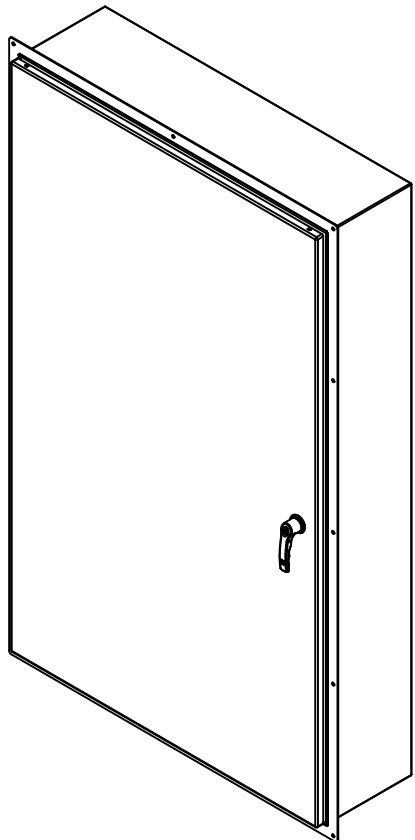
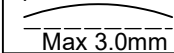
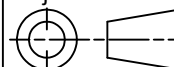
Rev.

1
2

0

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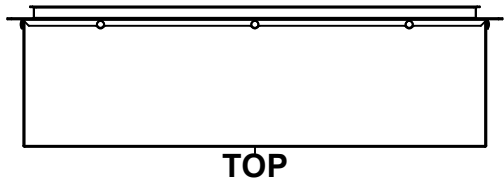
Tolerance ±1/32" unless otherwise specified		C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESFM603610\5412ESFM603610.idw		Tolérance ±1/32" sauf spécification contraire																																																														
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				 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com Flatness Aplatissement  Max 3.0mm Projection  Customer Client Date Drawn By Dessiné Par BoxCad: BoxCad Date 17-Feb-14 Material Matière 14 Ga H.R.P. & O. (1.7mm) Color Couleur Asa-61 Grey Finish Fin Smooth Description 5412ESFM 60" x 36" x 10" Assembly Detail Rev. Part Number Numéro Pièce 5412ESFM603610 Rev. 0 2 2																																																														
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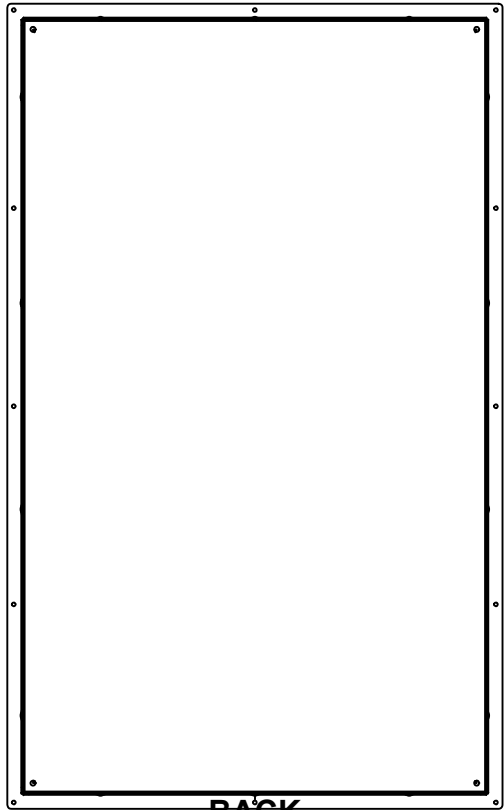
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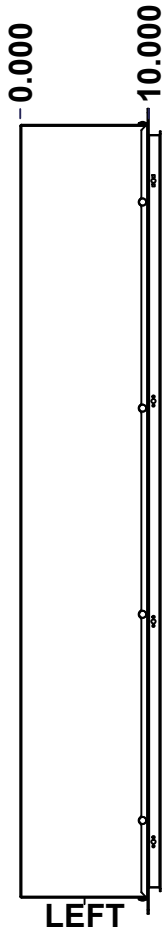
Tolérance ±1/32" sauf spécification contraire



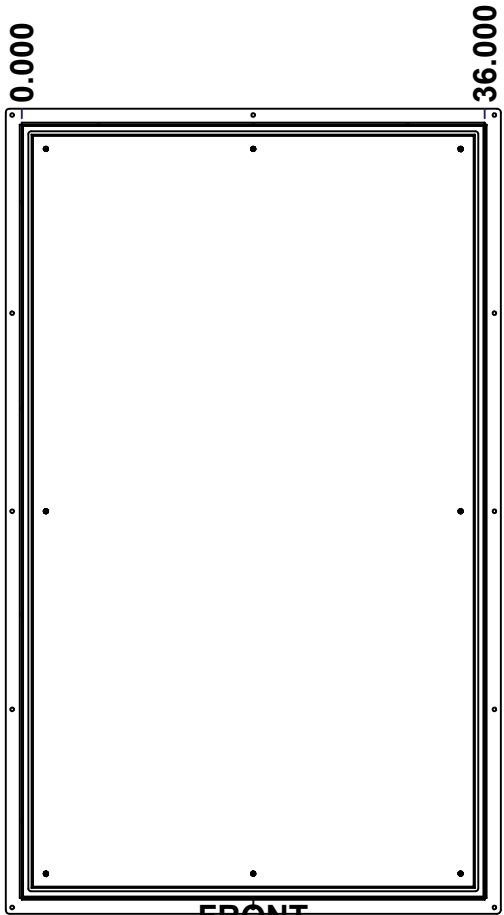
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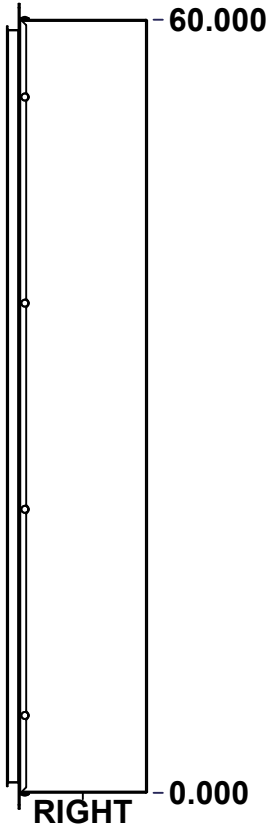
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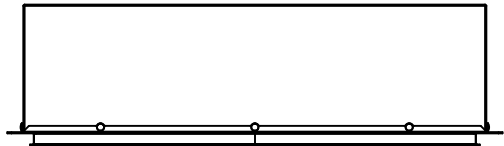
LEFT



FRONT

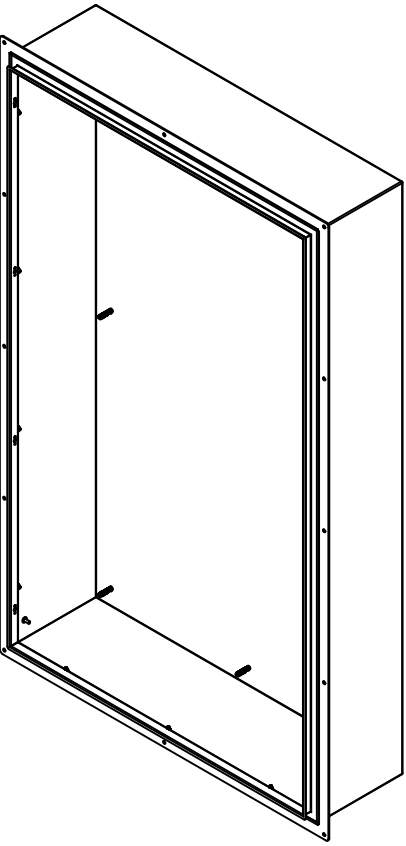


RIGHT



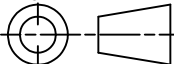
BOTTOM

No.	Revisions	Date	By/Par



Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement Max 3.0mm	
	Projection 	
Customer Client	Date	
Drawn By Dessiné Par BoxCad: BoxCad	Date 17-Feb-14	
Material Matière 14 Ga H.R.P. & O. (1.7mm)		
Color Couleur Asa-61 Grey	Finish Fini Smooth	
Description 5412ESFM 60" x 36" x 10" Body	Detail Rev.	
Part Number Numéro Pièce 5412ESFM603610B	Rev. 0	1 7

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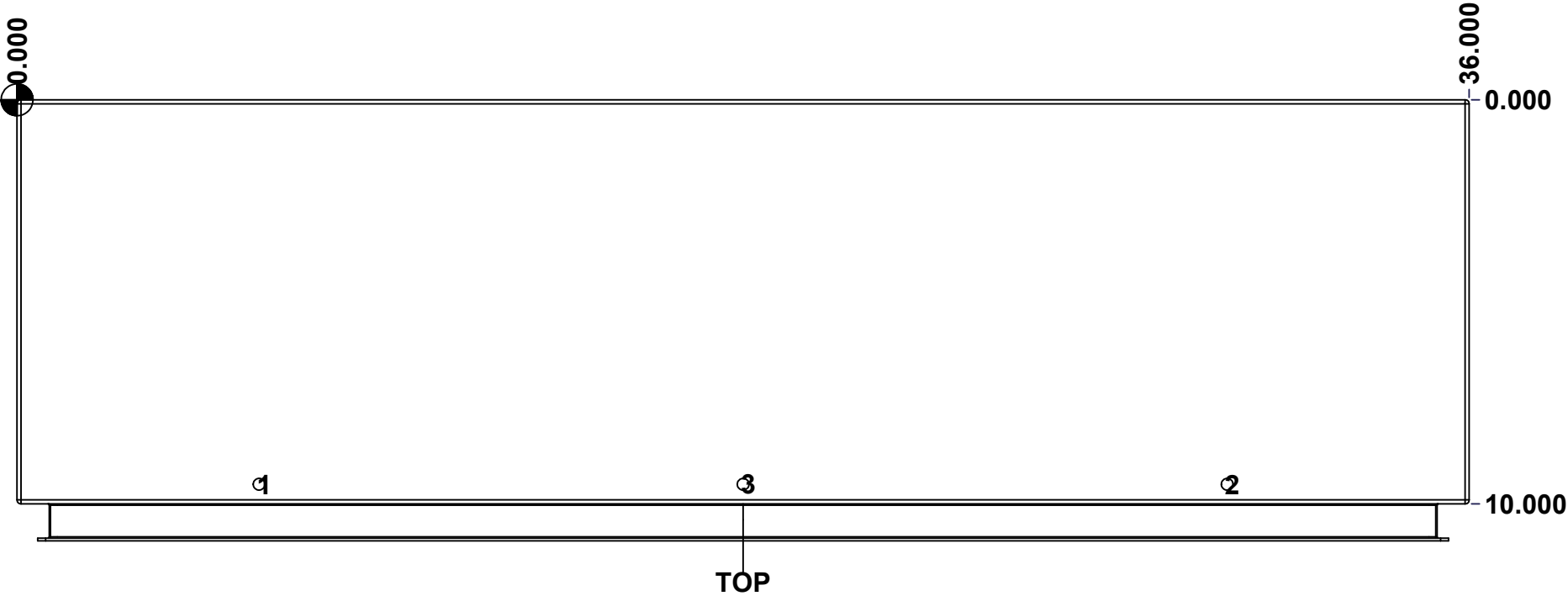
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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	6.000	9.514	RND Ø0.290
2	30.000	9.514	RND Ø0.290
3	18.000	9.514	RND Ø0.290



	Description	Status	
	5412ESFM 60" x 36" x 10" Body		
	Part Number Numéro Pièce	Rev.	2 7
	5412ESFM603610B	0	

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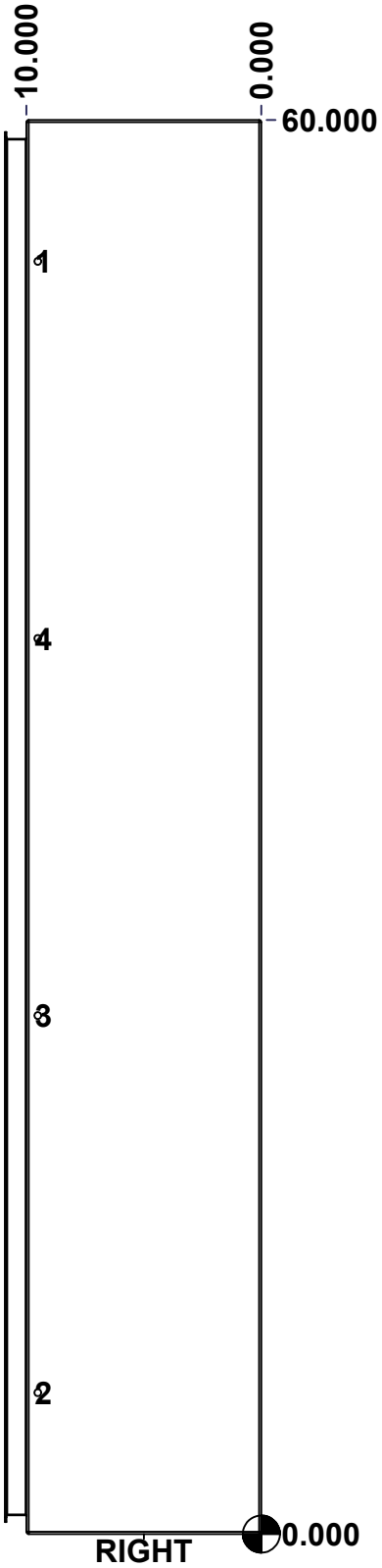
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	9.514	54.000	RND Ø0.290
2	9.514	6.000	RND Ø0.290
3	9.514	22.000	RND Ø0.290
4	9.514	38.000	RND Ø0.290



	Description	Status	
	5412ESFM 60" x 36" x 10" Body		
	Part Number Numéro Pièce	Rev.	3
	5412ESFM603610B	0	7

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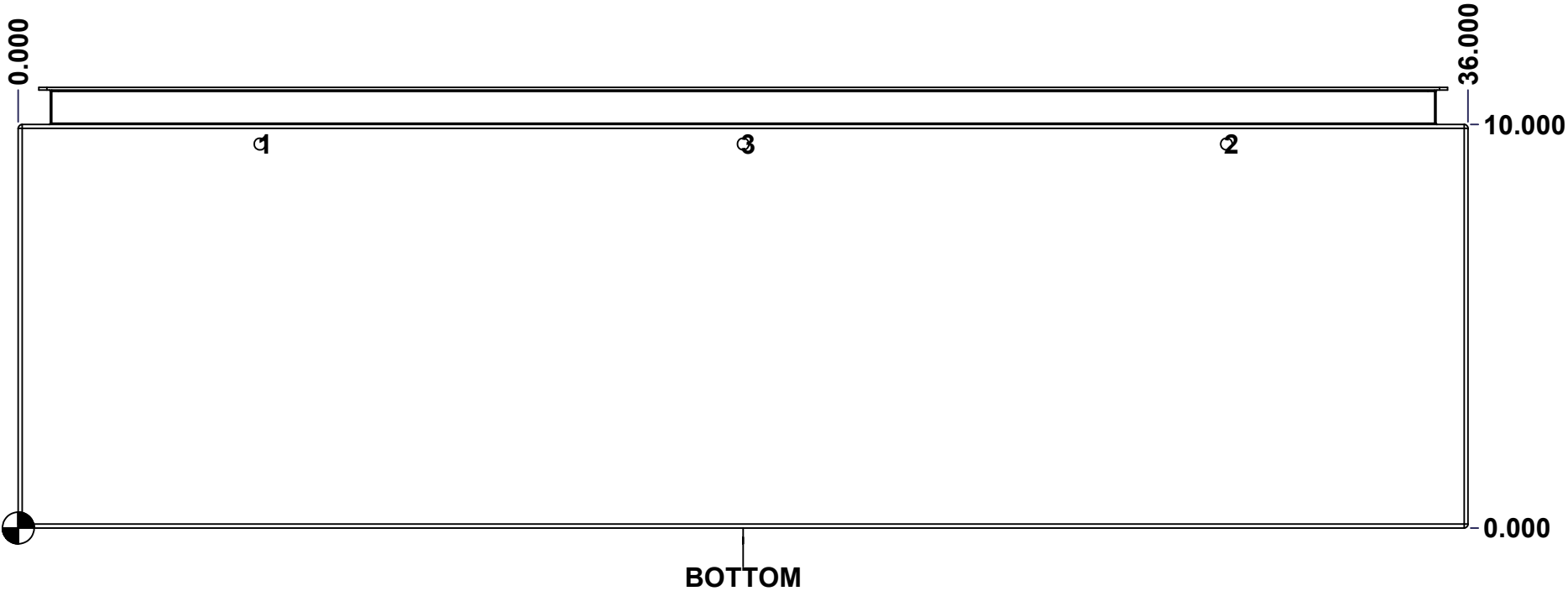
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	6.000	9.514	RND Ø0.290
2	30.000	9.514	RND Ø0.290
3	18.000	9.514	RND Ø0.290



	Description	Status	
	5412ESFM 60" x 36" x 10" Body		
	Part Number	Rev.	4
	Numéro Pièce	0	7
5412ESFM603610B			

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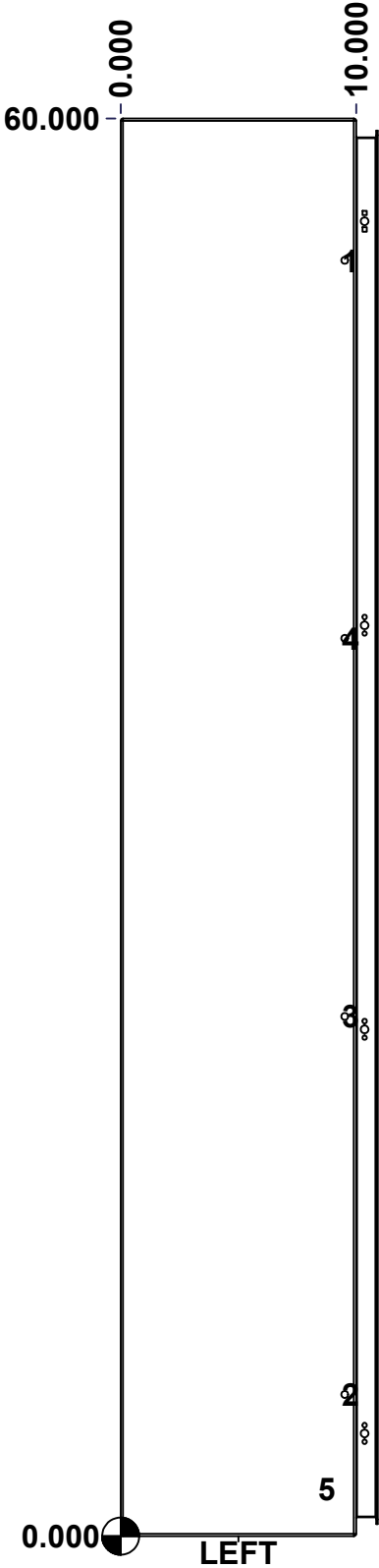
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	9.514	54.000	RND Ø0.290
2	9.514	6.000	RND Ø0.290
3	9.514	22.000	RND Ø0.290
4	9.514	38.000	RND Ø0.290
5	8.500	2.000	GND STUD M6 x 16mm (Inside)



	Description		Status	
	5412ESFM 60" x 36" x 10" Body			
	Part Number Numéro Pièce		Rev.	5
	5412ESFM603610B		0	7

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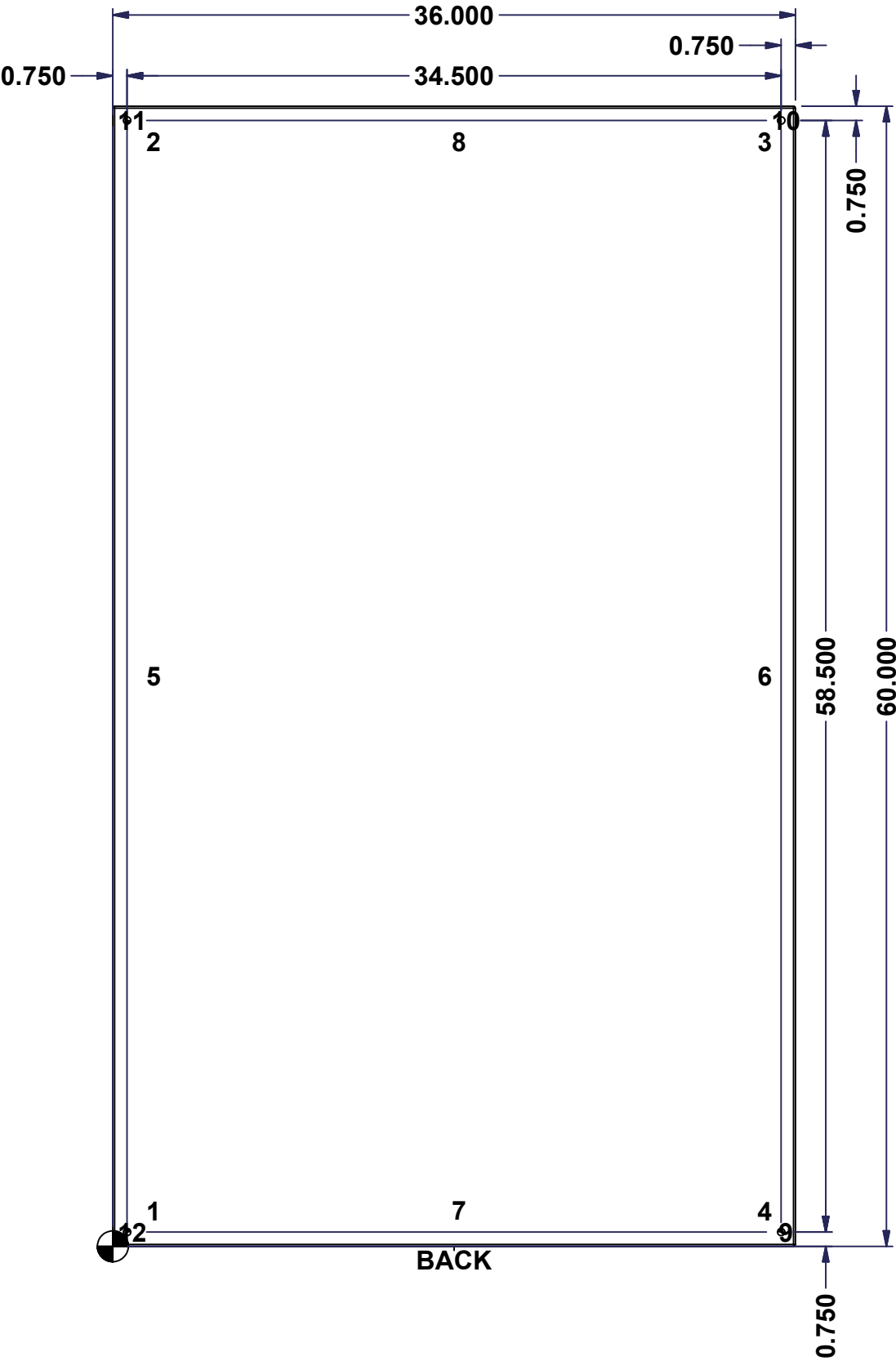
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	58.125	IP STUD M8 x 35mm (Inside)
3	34.125	58.125	IP STUD M8 x 35mm (Inside)
4	34.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	30.000	IP STUD M8 x 35mm (Inside)
6	34.125	30.000	IP STUD M8 x 35mm (Inside)
7	18.000	1.875	IP STUD M8 x 35mm (Inside)
8	18.000	58.125	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
9	35.250	0.750	RND Ø0.390
10	35.250	59.250	RND Ø0.390
11	0.750	59.250	RND Ø0.390
12	0.750	0.750	RND Ø0.390



	Description		Status	
	5412ESFM 60" x 36" x 10" Body			
	Part Number		Rev.	6
	Numéro Pièce		0	7
5412ESFM603610B				

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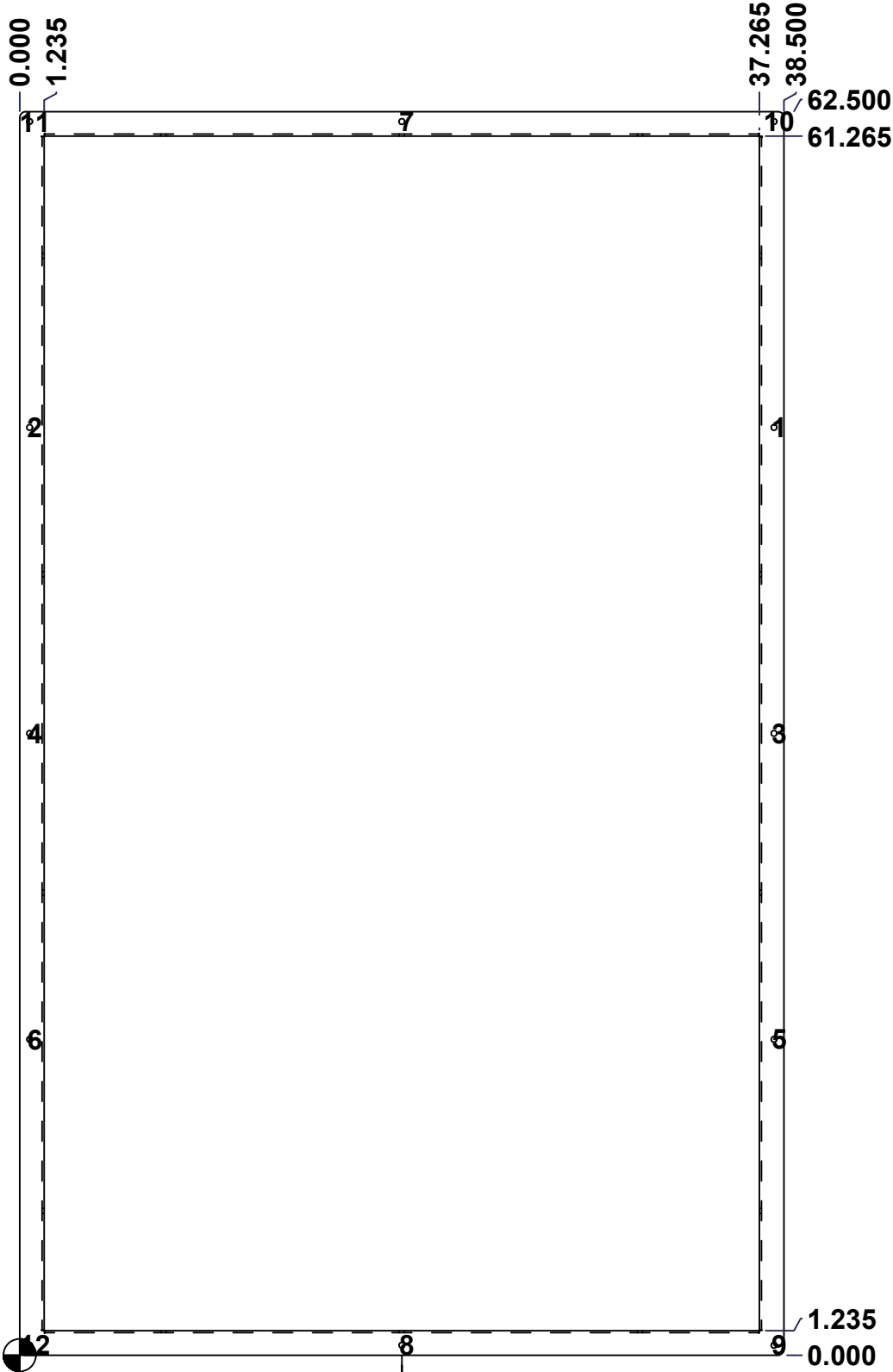
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	38.000	46.625	RND Ø0.290
2	0.500	46.625	RND Ø0.290
3	38.000	31.250	RND Ø0.290
4	0.500	31.250	RND Ø0.290
5	38.000	15.875	RND Ø0.290
6	0.500	15.875	RND Ø0.290
7	19.250	62.000	RND Ø0.290
8	19.250	0.500	RND Ø0.290
9	38.000	0.500	RND Ø0.290
10	38.000	62.000	RND Ø0.290
11	0.500	62.000	RND Ø0.290
12	0.500	0.500	RND Ø0.290



FRONT

	Description		Status	
	5412ESFM 60" x 36" x 10" Flange			
	Part Number Numéro Pièce		Rev.	1
	5412ESFM603610B		0	1

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Tolerance ±1/32" unless otherwise specified

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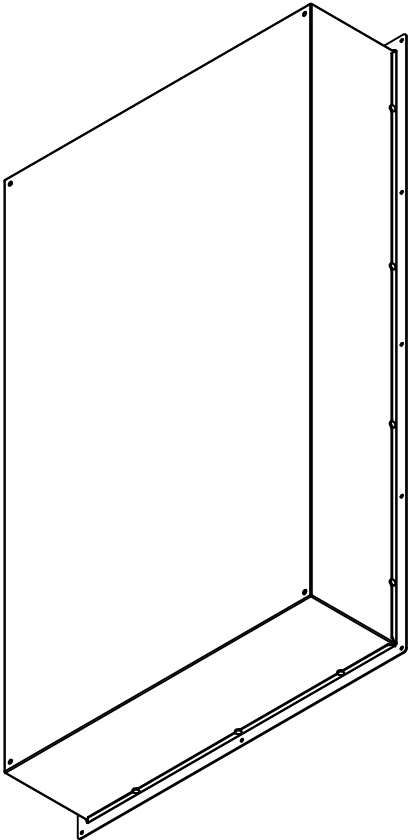
Tolérance ±1/32" sauf spécification contraire

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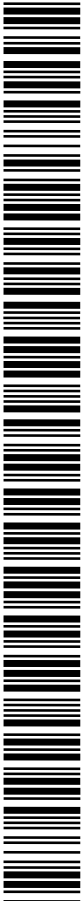
Revisions

Date

By/Par

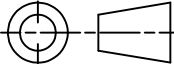


Isometric View





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Flatness
Aplatissement
Max 3.0mm
Projection


Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 17-Feb-14

Material
Matière

14 Ga H.R.P. & O. (1.7mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ESFM 60" x 36" x 10" Body

Detail Rev.

Part Number
Numéro Pièce

5412ESFM603610B

Rev.

7

7

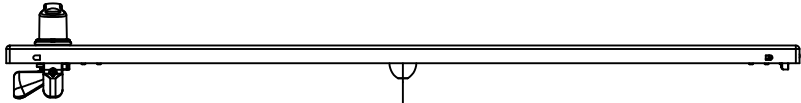
1	STK-Q-16080	0	Ground Stud M6 x 16mm
1	5412ESFM603610F	0	5412ESFM 60" x 36" x 10" Flange
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
8	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	5412ESFM603610B-P	0	5412ESFM 60" x 36" x 10" Body Part
Qty	Part Number	Rev	Description
Parts List			

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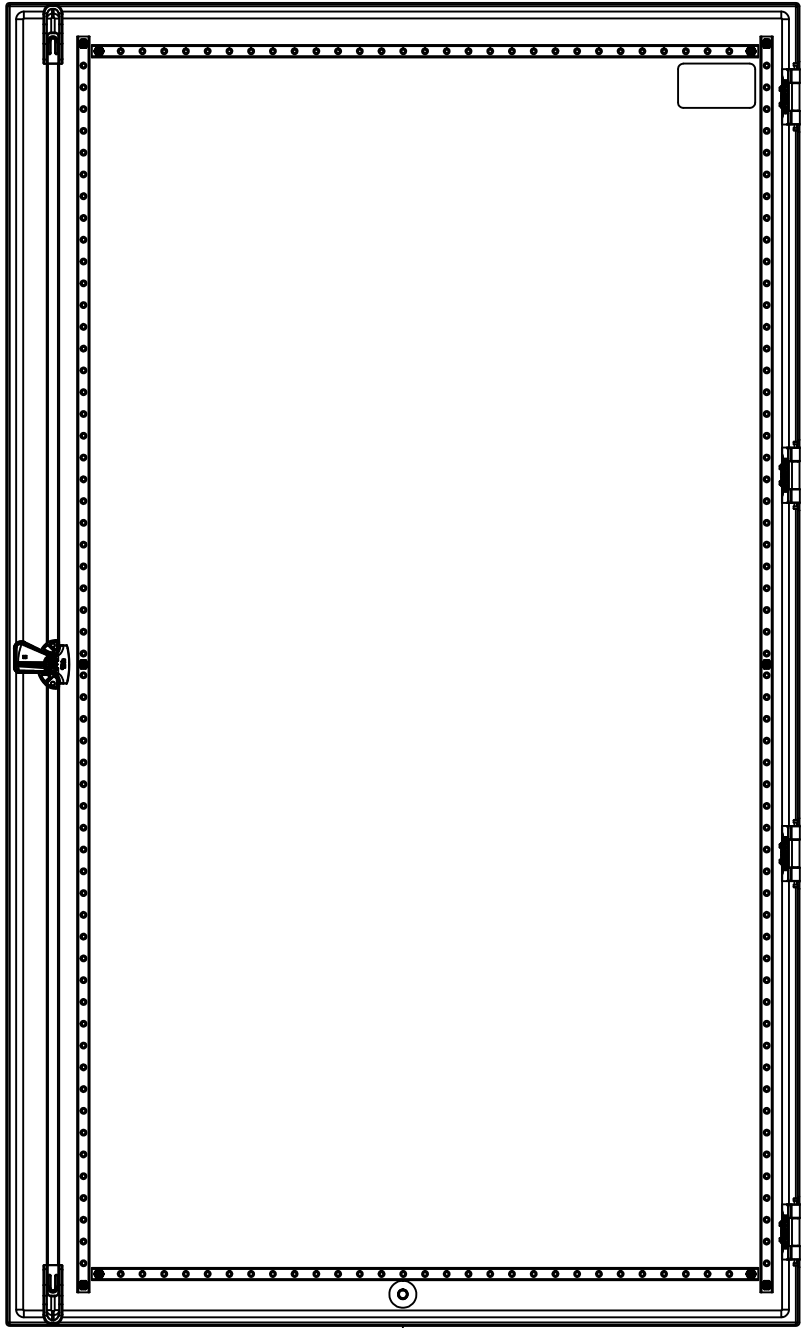
Tolerance ±1/32" unless otherwise specified

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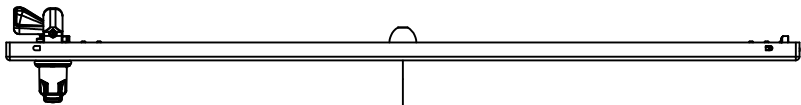
Tolérance ±1/32" sauf spécification contraire



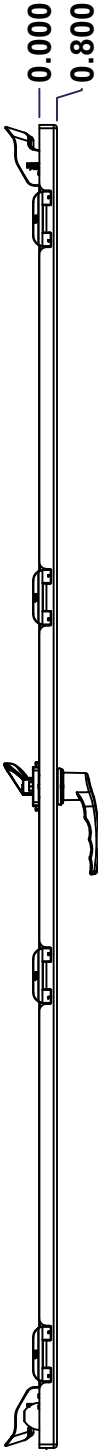
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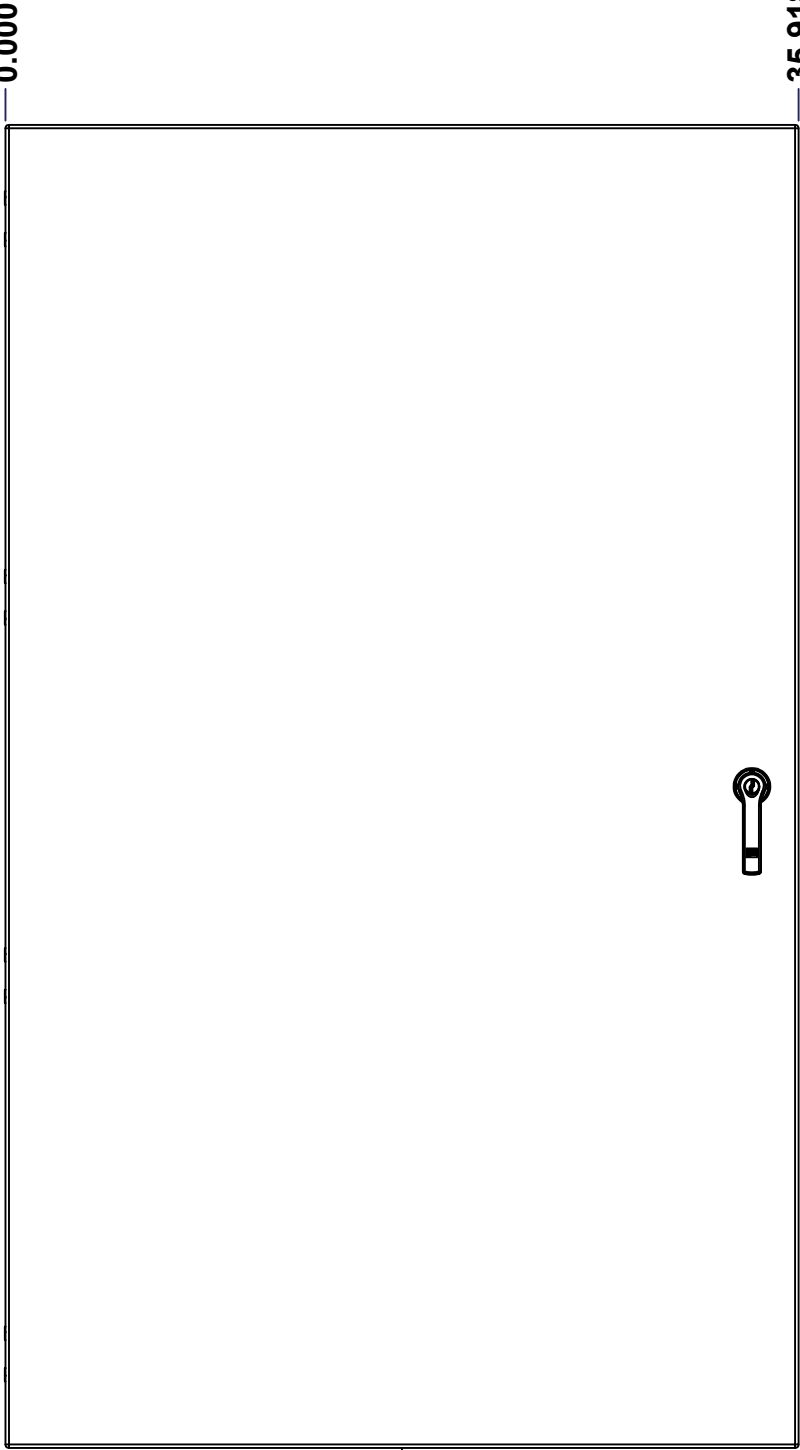
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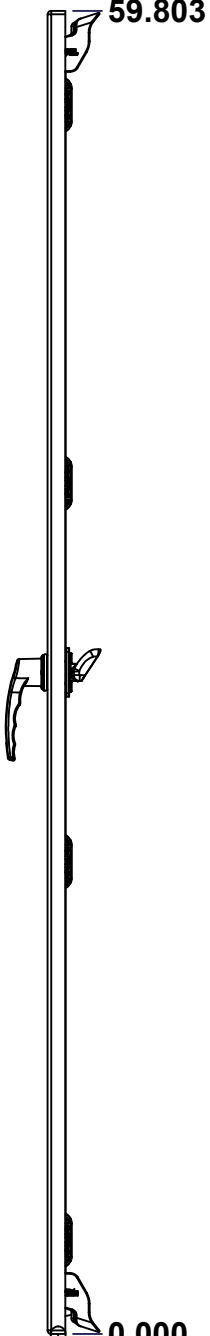
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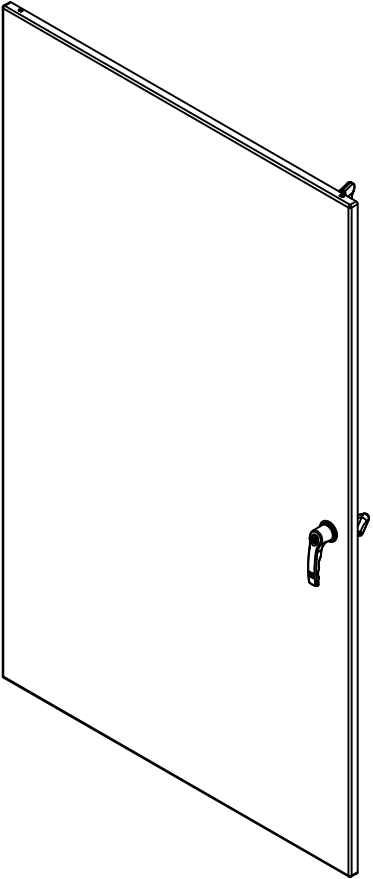
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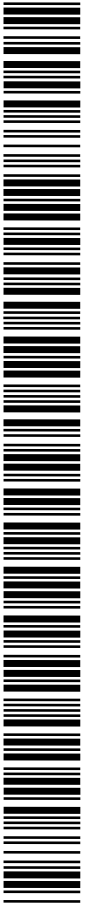
FRONT



RIGHT



Isometric View



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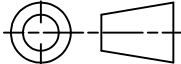


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date

17-Feb-14

Material
Matière

14 Ga H.R.P. & O. (1.7mm)

Color
Couleur

Asa-61 Grey

Finish
Fin

Smooth

Description

5412ESFM 60" x 36" Cover

Detail Rev.

Part Number
Numéro Pièce

5412ESFM603610C

Rev.

1

0

3

SEE BILL OF MATERIAL ON LAST PAGE

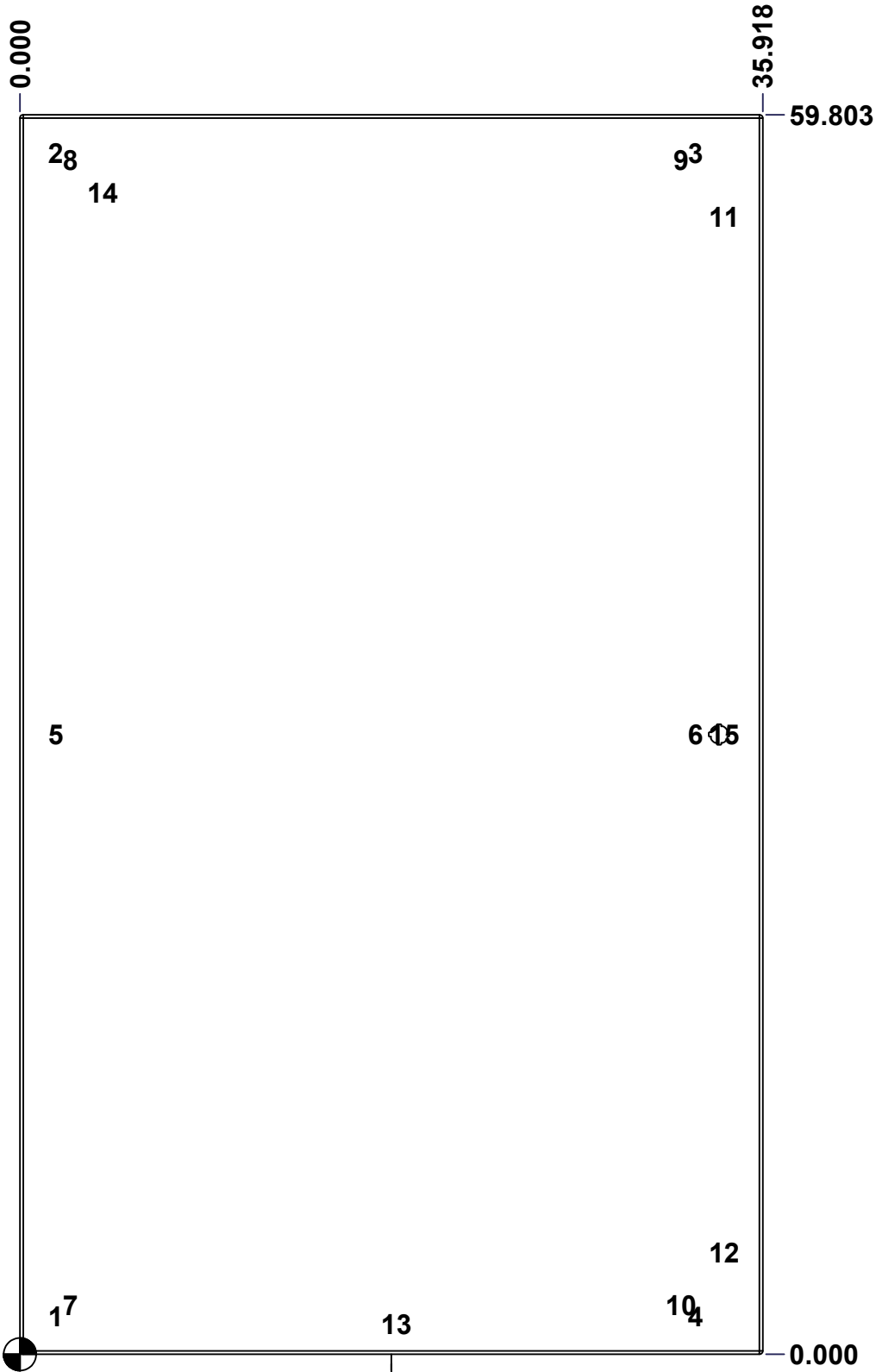
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

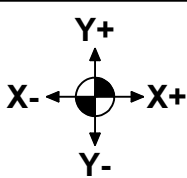
C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESFM603610\5412ESFM603610C.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.850	STUD M6 x 18mm (Inside)
2	1.486	57.953	STUD M6 x 18mm (Inside)
3	32.423	57.953	STUD M6 x 18mm (Inside)
4	32.423	1.850	STUD M6 x 18mm (Inside)
5	1.486	29.902	STUD M6 x 18mm (Inside)
6	32.423	29.902	STUD M6 x 18mm (Inside)
7	2.191	2.350	STUD M6 x 18mm (Inside)
8	2.191	57.619	STUD M6 x 18mm (Inside)
9	31.718	57.619	STUD M6 x 18mm (Inside)
10	31.718	2.350	STUD M6 x 18mm (Inside)
11	33.803	54.896	CLOSING BAR STUD (Inside)
12	33.803	4.907	CLOSING BAR STUD (Inside)
13	17.959	1.435	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
14	3.750	56.053	LABEL_EXM (Inside)
15	33.803	29.902	HANDLE 885 ESL2A @ 0.0°



FRONT



Description		Status	
5412ESFM 60" x 36" Cover		(NULL)	
Part Number Numéro Pièce		Rev.	2
5412ESFM603610C		0	3

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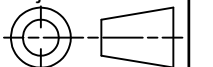


2	STK-Q-90042	4	5412 ES - Cabinet Closing Bar End (Small)
2	STK-Q-45655-60	0	5412 ES - Closing Bar
1	STK-Q-50536	11	5412 ES - Handle Cam Clockwise (Grip 32mm)
1	885 ESL2A	4	5412 ES Key Lock L-Handle (3 Pts)
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	STK-Q-46515	3	5412 ES Door Support with Brass Insert
2	STK-Q-46025-36-3	0.1. 1	5412 ES Horizontal Door Stiffener 36" (3 Pts)
2	STK-Q-46020-60	5	5412 ES Vertical Door Stiffener 60"
2	STK-Q-16405	6	Guide Stud - Small (No Paint Cap Required)
11	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ESFM603610G	0	5412ESFM 60" x 36" Cover Gasket Part
1	5412ESFM603610C-P	0	5412ESFM 60" x 36" Cover Part
4	STK-K-09800	10	5412 ES Hinge with 2 Captive Hinge Pins
10	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Qty	Part Name	Rev	Description
Parts List			

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Max 3.0mm

Projection



BoxCad: BoxCad

14 Ga H.R.P. & O. (1.7mm)

smooth

Detail Rev.

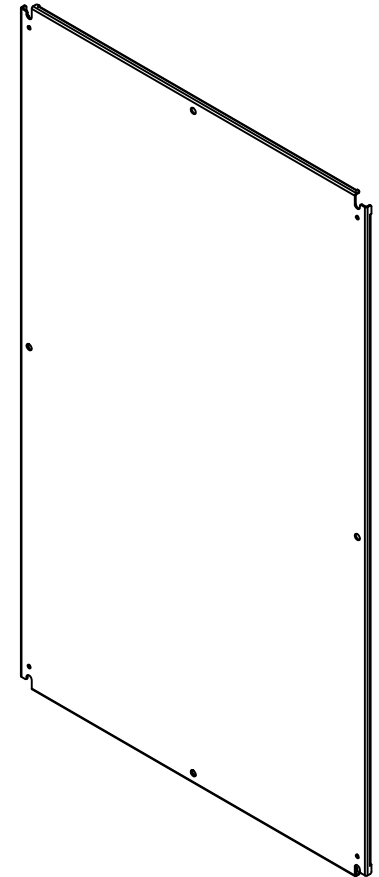
5412ESFM603610C

1

)

RIGHT

No.	Revisions	Date	By/Par



Isometric View

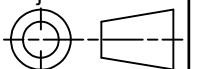


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Flatness	
Aplatissement	

Max 3.0mm

Max 5.0mm
Projection



Customer Client	
--------------------	--

Date _____

Drawn By	BoxCad
Dessiné Par	

Date 1/23/2007

Dessine
Material
Matière

See Part List

Color	
Couleur	

See Part List

Finish	
Finis	S

[See Part List](#)

Description

Detail Rev.

881 SP - Inner Panel

	Part Number Numéro Pièce
--	-----------------------------

Rev.

1

2

1	881 SP6036G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

