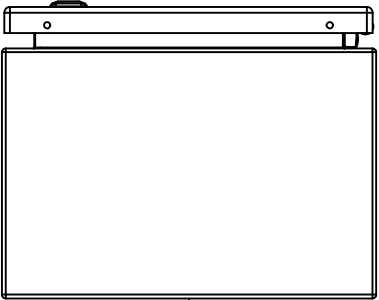


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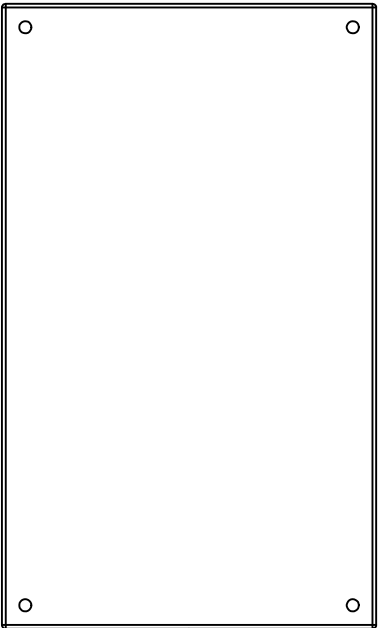
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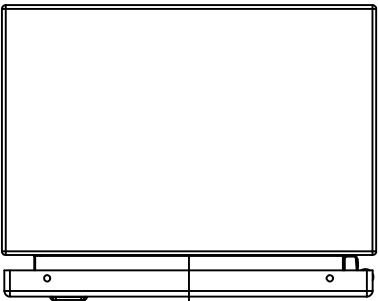
Tolérance ±1/32" sauf spécification contraire



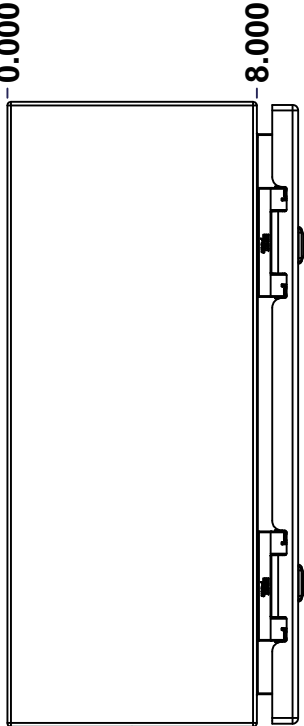
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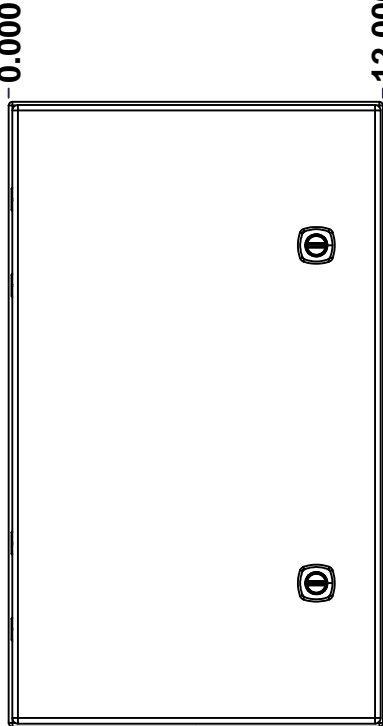
BACK



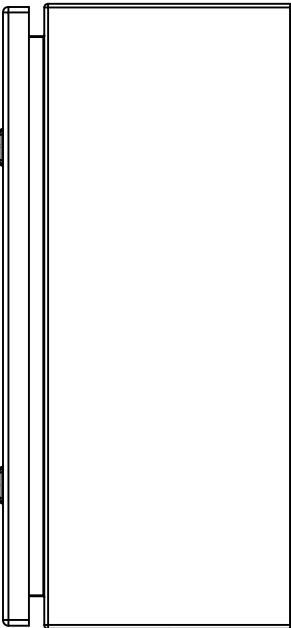
BOTTOM



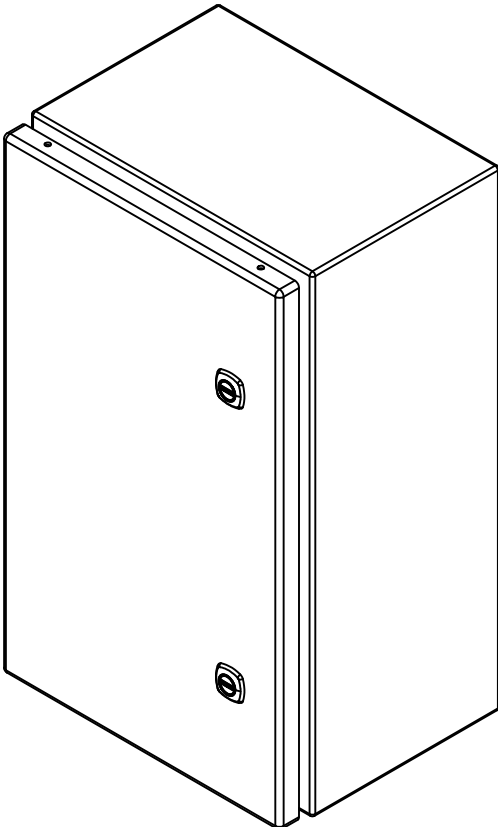
LEFT



FRONT



RIGHT



Isometric View



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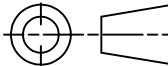


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 18-Apr-14

Material
Matière

12 Ga H.R.P. & O. (2.5mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ESHD 20" x 12" x 8" Assembly

Detail Rev.

Part Number
Numéro Pièce

5412ESHD201208

Rev.

1

0

2

SEE BILL OF MATERIAL ON LAST PAGE

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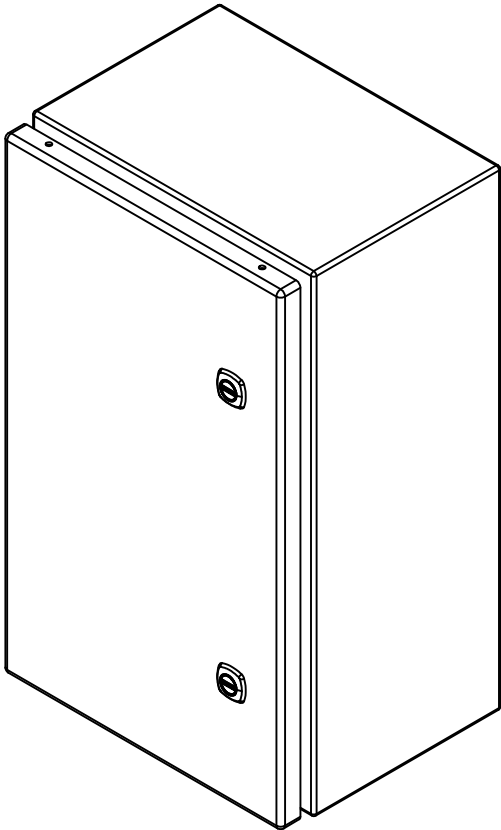
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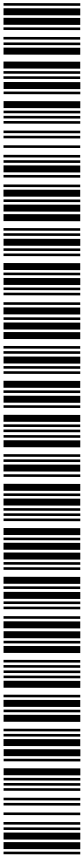
Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par




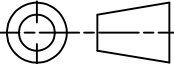
Isometric View



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PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

1	STK-K-01800	5	5412 ES Accessory Kit
1	885SP2012G	0	885SP 20" x 12" Inner Panel Part
1	5412ESHD201208C	0	5412ESHD 20" x 12" Cover
4	STK-Q-07310	2	Flange Lock Nut M8
4	STK-Q-07610	8	M8 Plastic Spacer 22.2mm
1	5412ESHD201208B	0	5412ESHD 20" x 12" x 8" Body
2	STK-Q-04050-10	8	M6 x 10mm Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

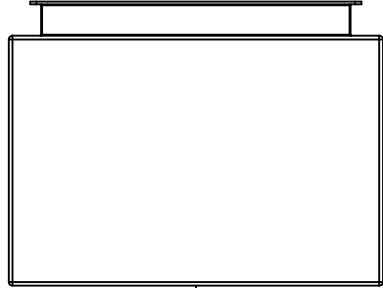
 <div>Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com</div>		Flatness Aplatissement Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		BoxCad: BoxCad	
Material Matière		12 Ga H.R.P. & O. (2.5mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description		Detail Rev.	
5412ESHD 20" x 12" x 8" Assembly			
Part Number Numéro Pièce		Rev.	2
5412ESHD201208		0	2

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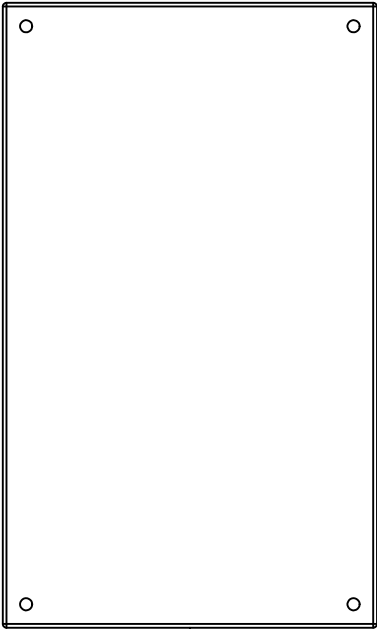
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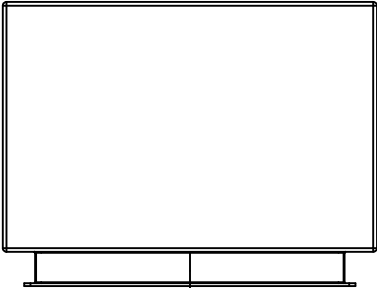
Tolérance ±1/32" sauf spécification contraire



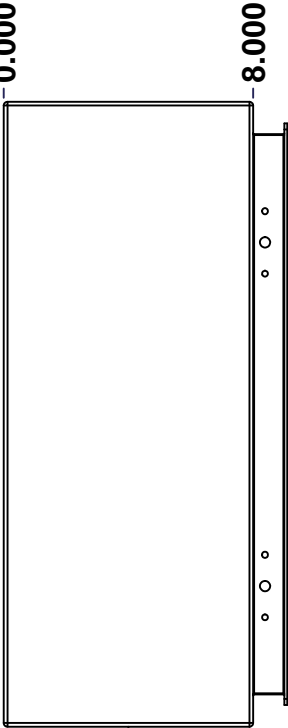
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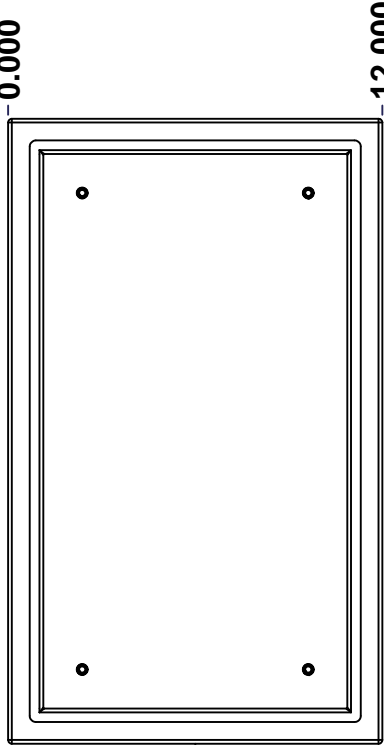
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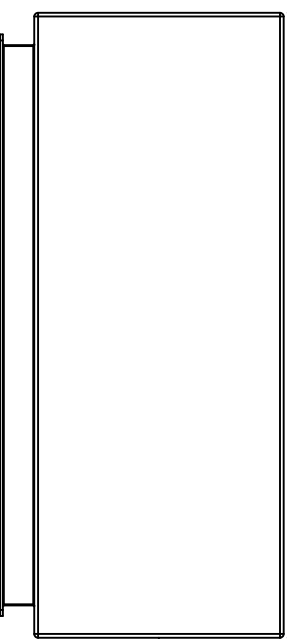
BOTTOM



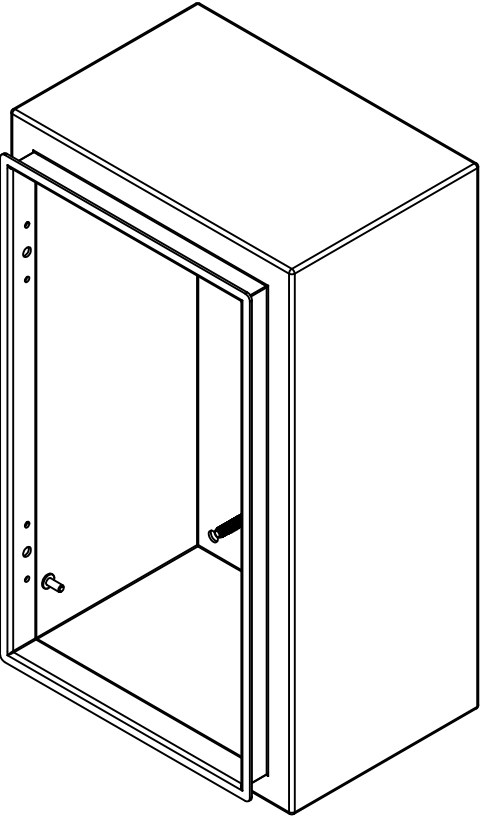
LEFT



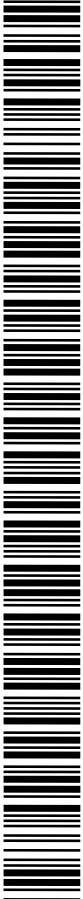
FRONT



RIGHT



Isometric View



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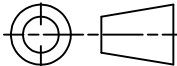


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 18-Apr-14

Material
Matière

12 Ga H.R.P. & O. (2.5mm)

Color
Couleur

Asa-61 Grey

Finish
Fin

Smooth

Description

5412ESHD 20" x 12" x 8" Body

Detail Rev.

Part Number
Numéro Pièce

5412ESHD201208B

Rev.

0

1

7

SEE BILL OF MATERIAL ON LAST PAGE

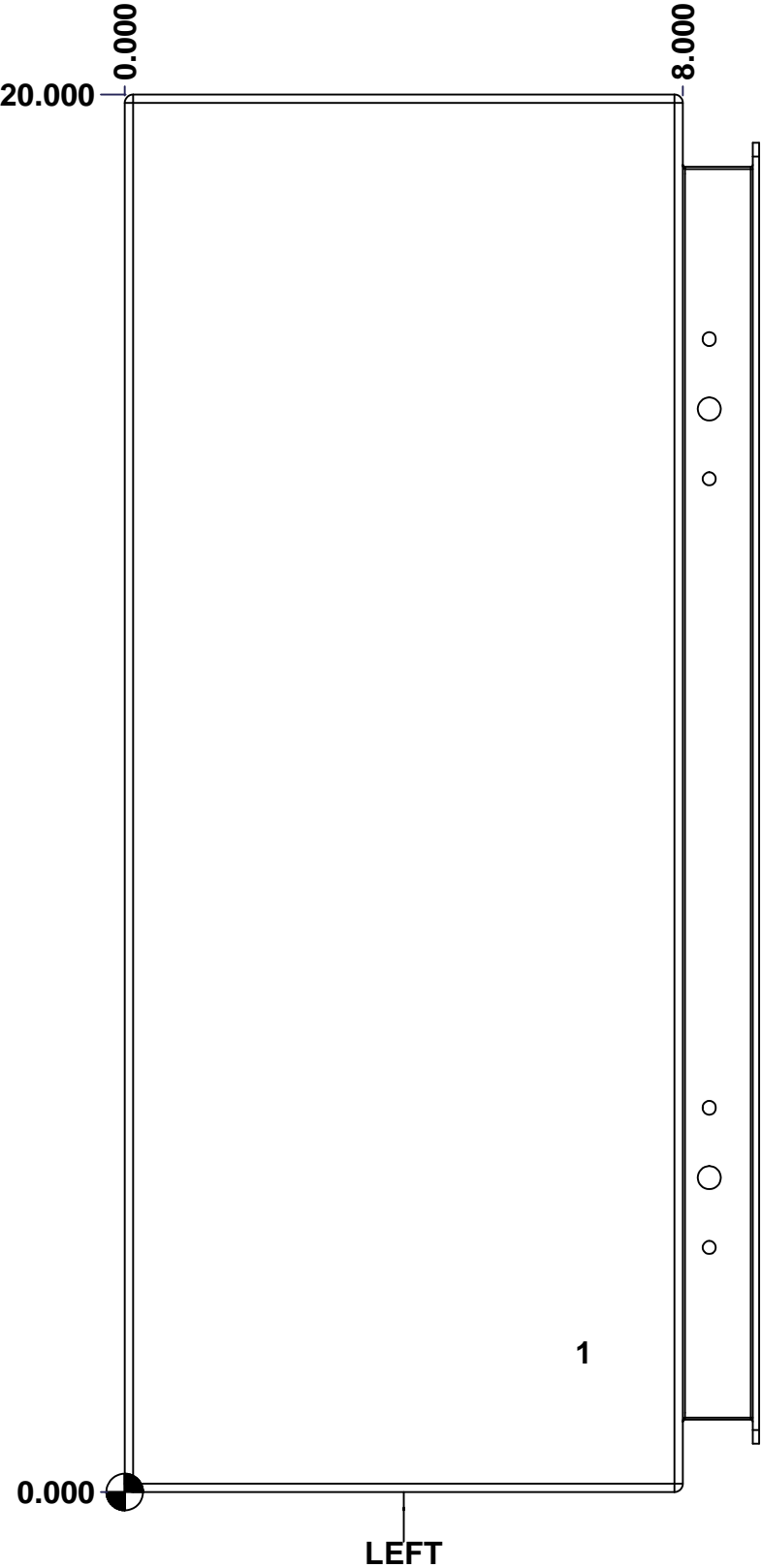
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	6.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5412ESHD 20" x 12" x 8" Body		
	Part Number Numéro Pièce	Rev.	5 / 7
	5412ESHD201208B	0	

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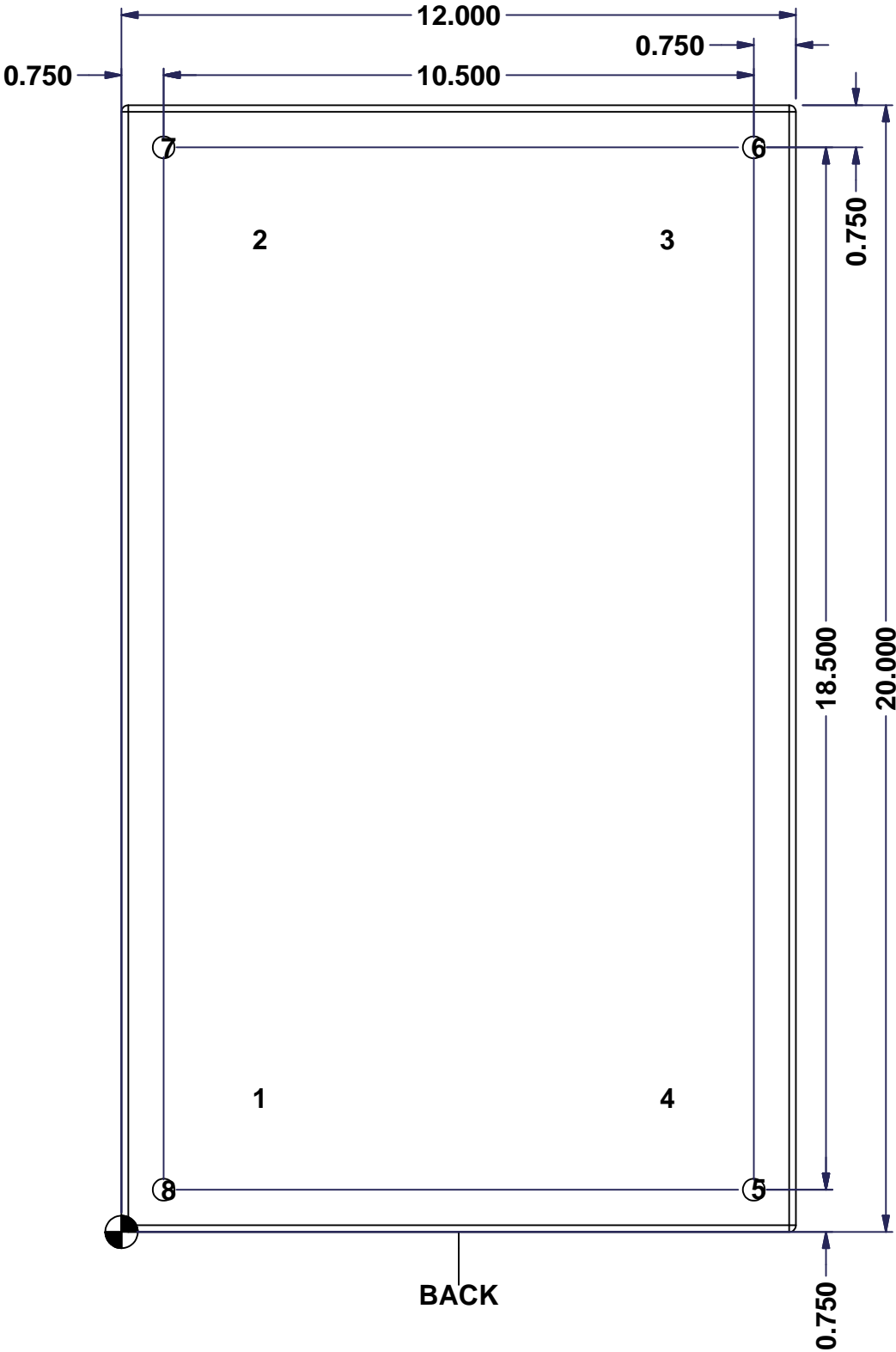
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.375	2.375	IP STUD M8 x 35mm (Inside)
2	2.375	17.625	IP STUD M8 x 35mm (Inside)
3	9.625	17.625	IP STUD M8 x 35mm (Inside)
4	9.625	2.375	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
5	11.250	0.750	RND Ø0.390
6	11.250	19.250	RND Ø0.390
7	0.750	19.250	RND Ø0.390
8	0.750	0.750	RND Ø0.390

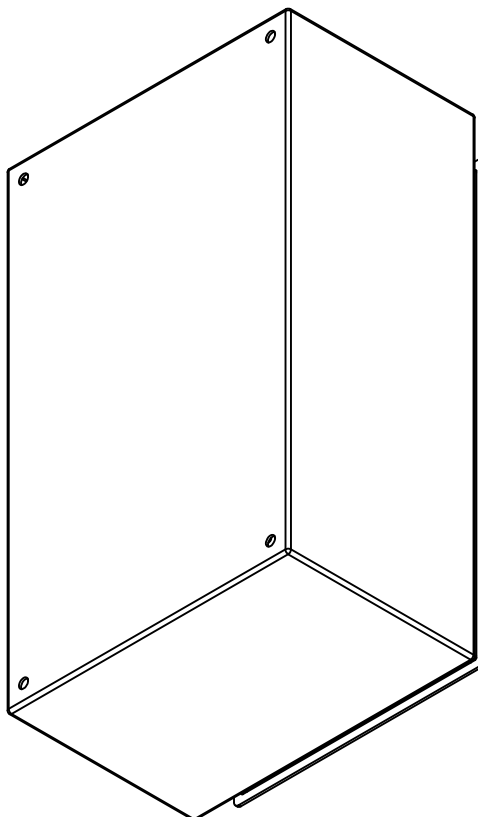


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	Description	Status	
	5412ESHD 20" x 12" x 8" Body		
	Part Number Numéro Pièce	Rev.	6
	5412ESHD201208B	0	7


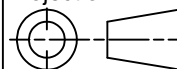
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No.	Revisions	Date	By/Par



Isometric View



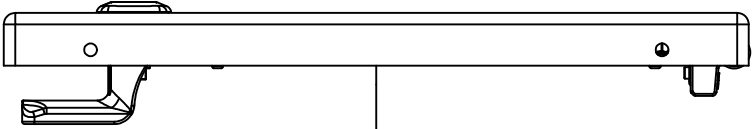
 <div><div>Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com</div><div>Flatness Aplatissement Max 3.0mm Projection </div></div>	
Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 18-Apr-14
Material Matière	

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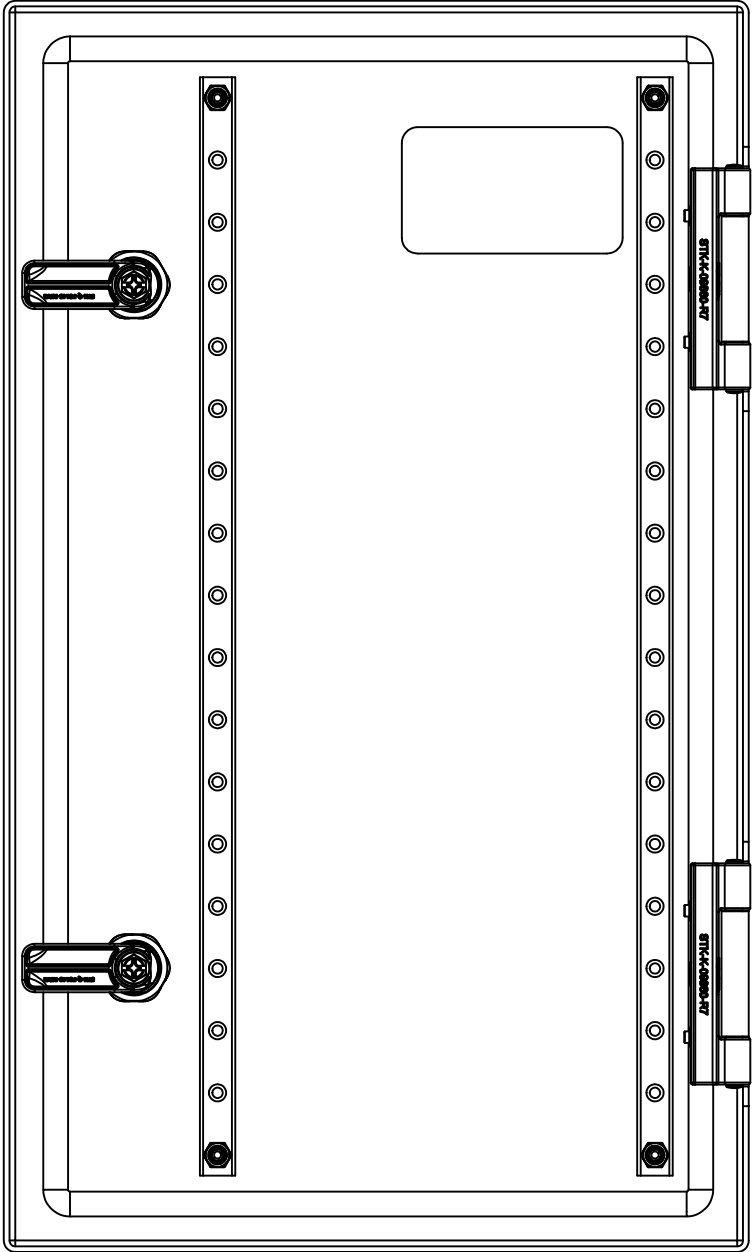
Tolerance $\pm 1/32$ " unless otherwise specified

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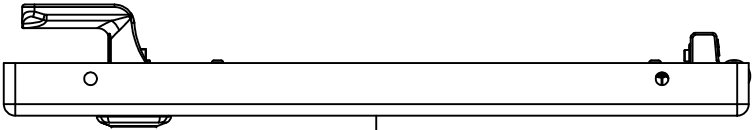
Tolérance $\pm 1/32$ " sauf spécification contraire



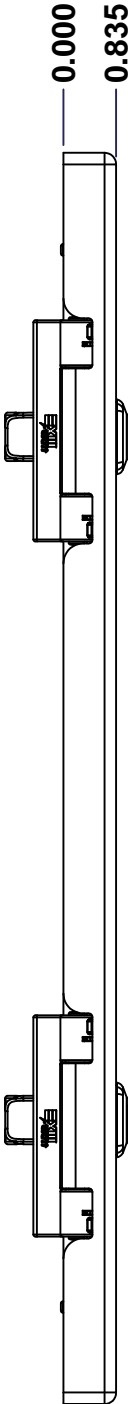
TOP



BACK



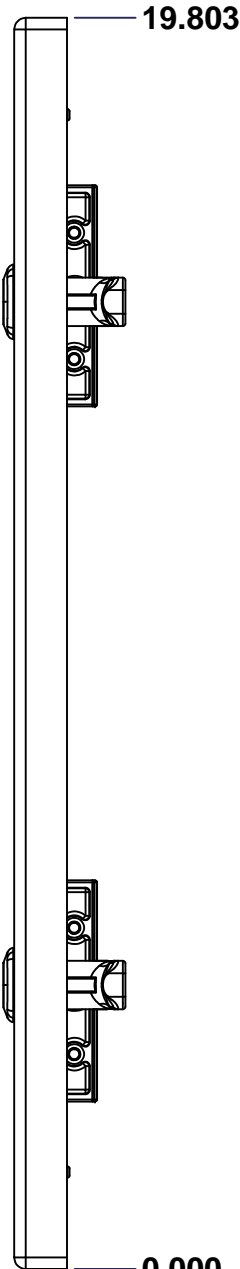
BOTTOM



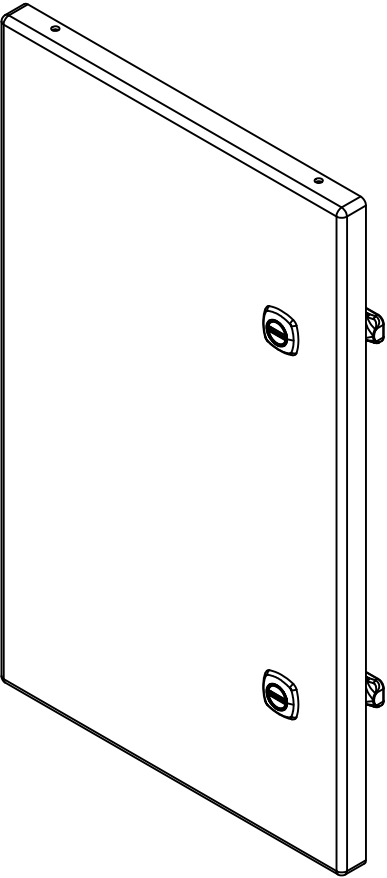
LEFT



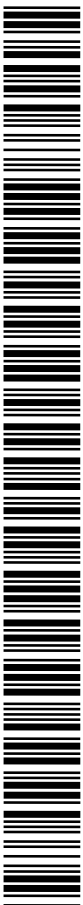
FRONT



RIGHT



Isometric View

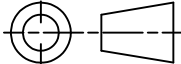


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 18-Apr-14

Material
Matière

12 Ga H.R.P. & O. (2.5mm)

Color
Couleur

Asa-61 Grey

Finish
Fin

Smooth

Description

5412ESHD 20" x 12" Cover

Detail Rev.

Part Number
Numéro Pièce

5412ESHD201208C

Rev.

1

0

3

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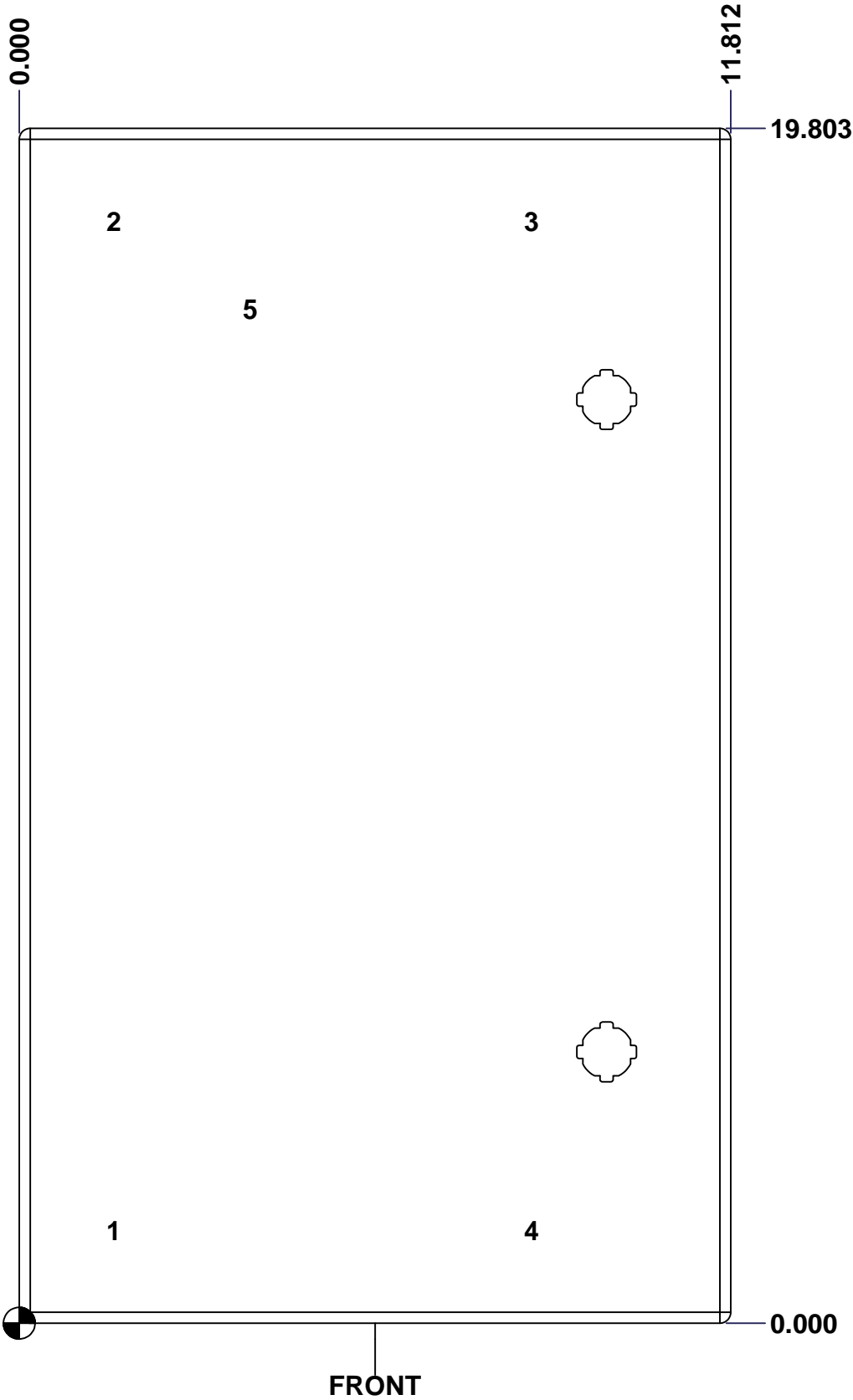
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Tolerance ±1/32" unless otherwise specified

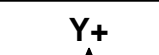
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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.535	STUD M6 x 18mm (Inside)
2	1.486	18.268	STUD M6 x 18mm (Inside)
3	8.423	18.268	STUD M6 x 18mm (Inside)
4	8.423	1.535	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
5	3.750	16.803	LABEL_EXM (Inside)



FRONT

	Description		Status	
	5412ESHD 20" x 12" Cover		(NULL)	
	Part Number Numéro Pièce		Rev.	2
	5412ESHD201208C		0	3

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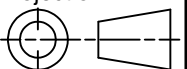


Isometric View

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Max 3.0mm

Projection	
------------	--



Date _____

BoxCad: BoxCad

Date 18-Apr-14

12 Ga H.R.P. & O. (2.5mm)

Asa-61 Grey

Smooth

5412ESHD 20" x 12" Cover

3

5412ESHD201208C

0

3

1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
2	STK-Q-46020-20	5	5412 ES Vertical Door Stiffener 20"
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ESHD201208G	0	5412ESHD 20" x 12" Door Gasket
1	5412ESHD201208C-P	0	5412ESHD 20" x 12" Cover Part
2	STK-K-09860	7	Cabinet Hinge with Captive Pins
2	STK-K-12580	0	9412 1/4 Turn Lock
4	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Qty	Part Name	Rev	Description
Parts List			

$$\frac{1}{J}$$