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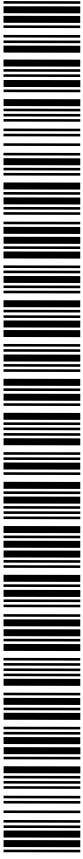
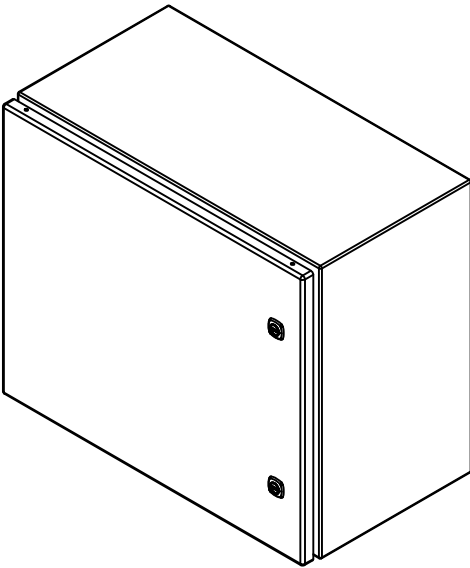
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESHD202412\5412ESHD202412.idw

Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



Isometric View

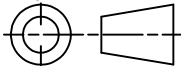


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 18-Apr-14	
Material Matière		12 Ga H.R.P. & O. (2.5mm)	

Color Couleur	Asa-61 Grey	Finish Fin	Smooth
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Description	5412ESHD 20" x 24" x 12" Assembly	Detail Rev.	

Part Number Numéro Pièce	Rev.	2
5412ESHD202412	0	2

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

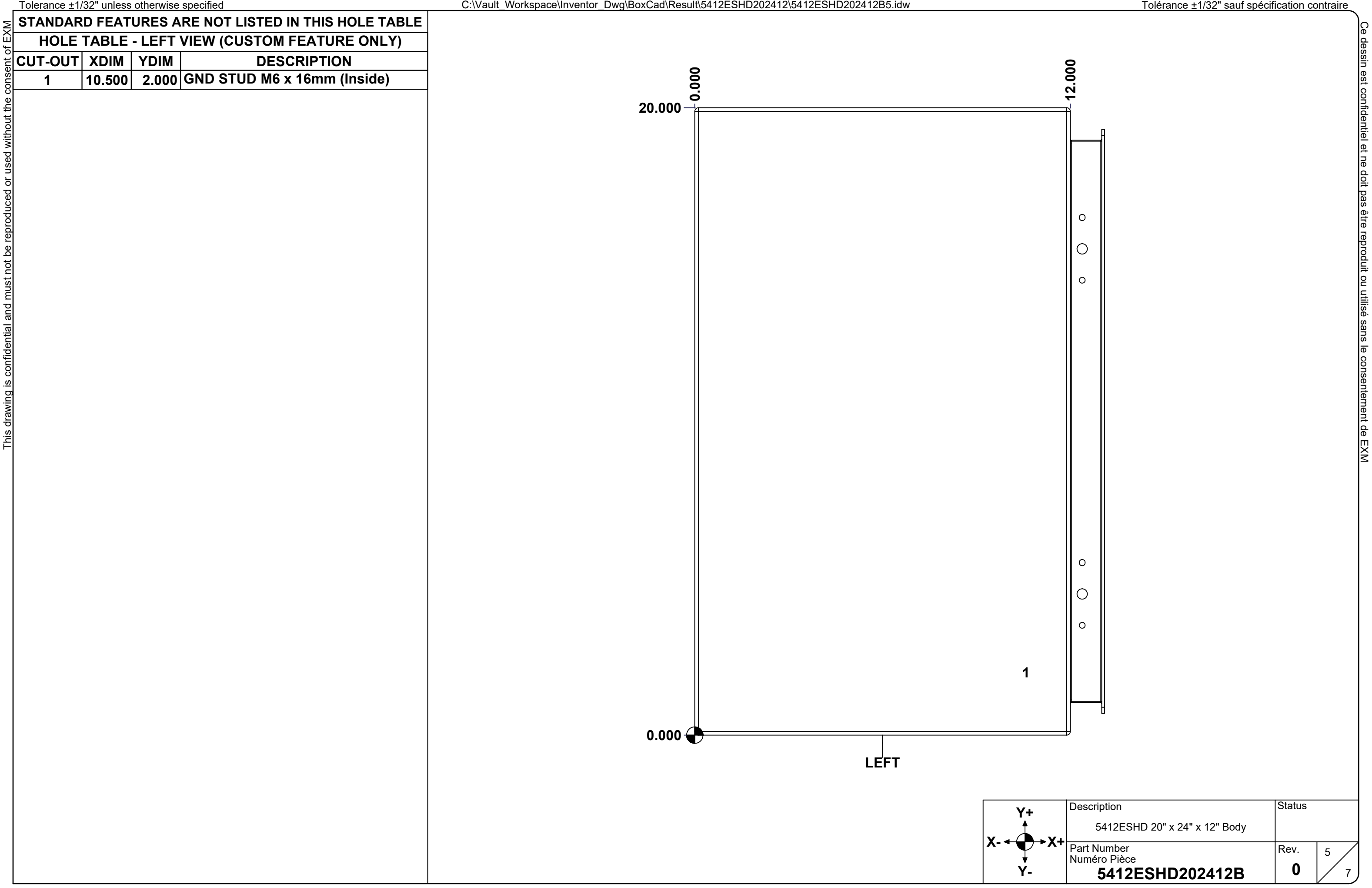
1	880 PP	6	Self Adhesive Print Pocket
1	STK-K-01800	5	5412 ES Accessory Kit
1	885SP2420G	0	885SP 24" x 20" Inner Panel Part
1	5412ESHD202412C	0	5412ESHD 20" x 24" Cover
4	STK-Q-07310	2	Flange Lock Nut M8
4	STK-Q-07610	8	M8 Plastic Spacer 22.2mm
1	5412ESHD202412B	0	5412ESHD 20" x 24" x 12" Body
2	STK-Q-04050-10	8	M6 x 10mm Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

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5412ESHD202412B



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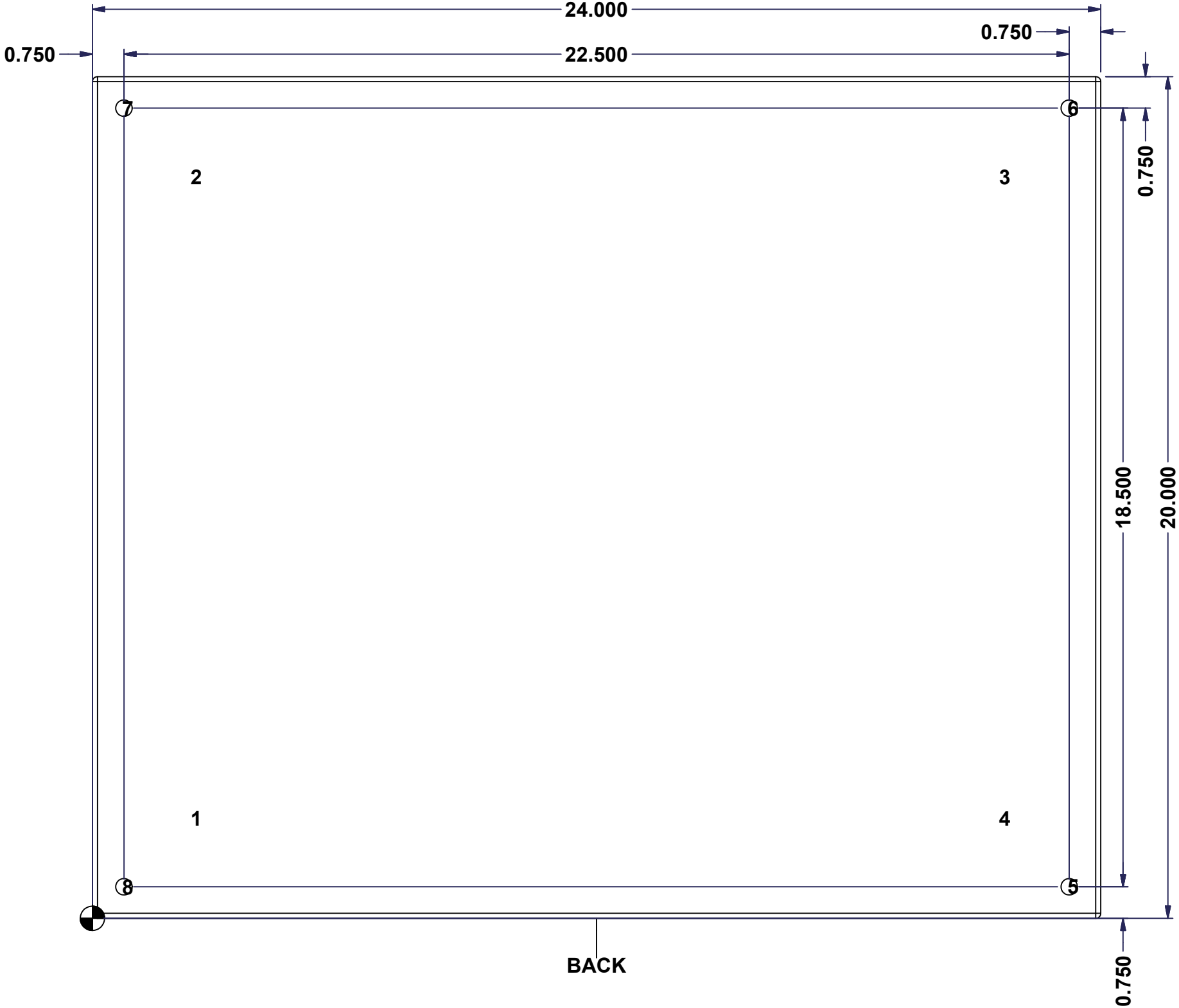
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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.375	2.375	IP STUD M8 x 35mm (Inside)
2	2.375	17.625	IP STUD M8 x 35mm (Inside)
3	21.625	17.625	IP STUD M8 x 35mm (Inside)
4	21.625	2.375	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
5	23.250	0.750	RND Ø0.390
6	23.250	19.250	RND Ø0.390
7	0.750	19.250	RND Ø0.390
8	0.750	0.750	RND Ø0.390

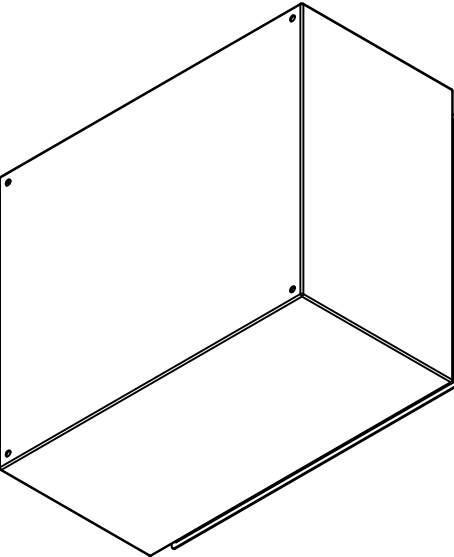
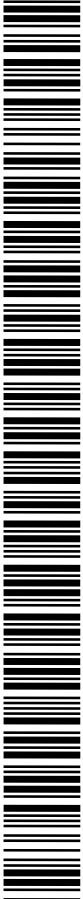


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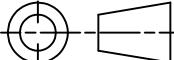
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	5412ESHD 20" x 24" x 12" Body		
	Part Number	Rev.	6
	Numéro Pièce	0	7
5412ESHD202412B			

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No.	Revisions	Date	By/Par

Isometric View

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement
	Max 3.0mm Projection 
Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 18-Apr-14
Material Matière 12 Ga H.R.P. & O. (2.5mm)	
Color Couleur Asa-61 Grey	Finish Fin Smooth
Description 5412ESHD 20" x 24" x 12" Body	Detail Rev.
Part Number Numéro Pièce 5412ESHD202412B	Rev. 0

7
7

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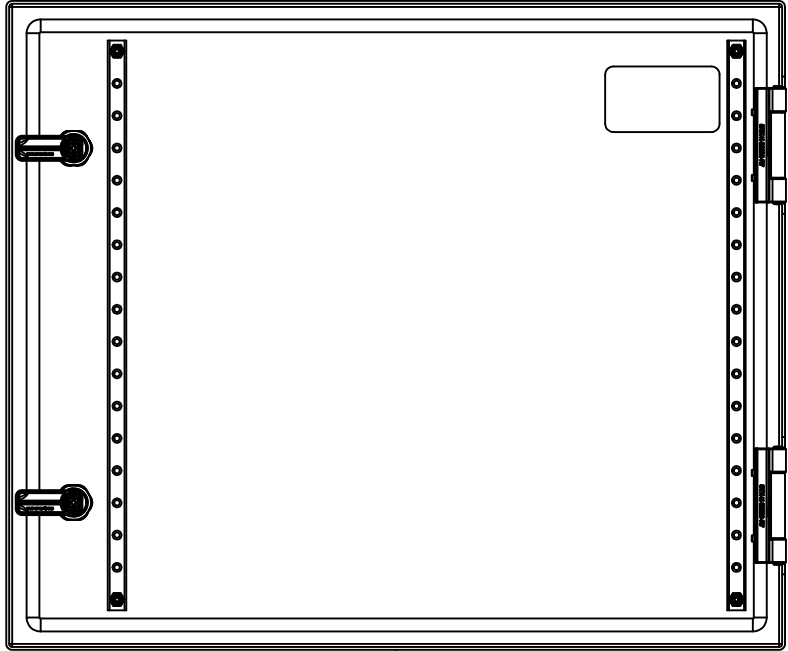
Tolerance ±1/32" unless otherwise specified

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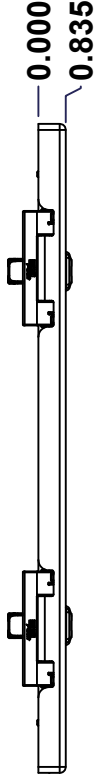
Tolérance ±1/32" sauf spécification contraire



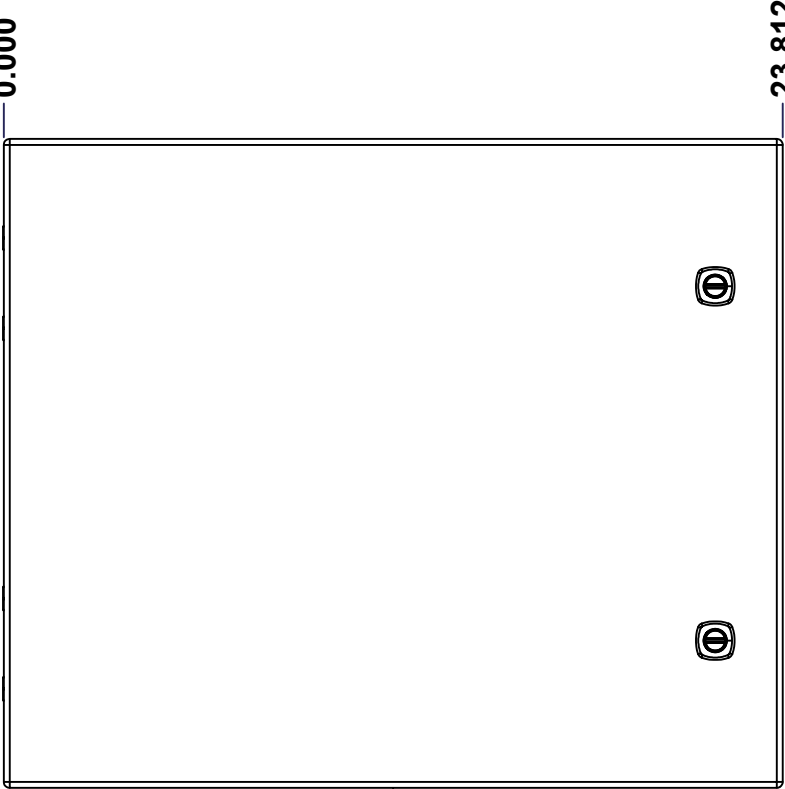
TOP



BACK



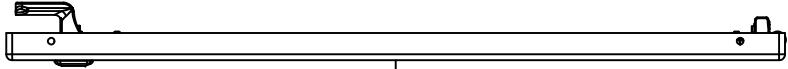
LEFT



FRONT

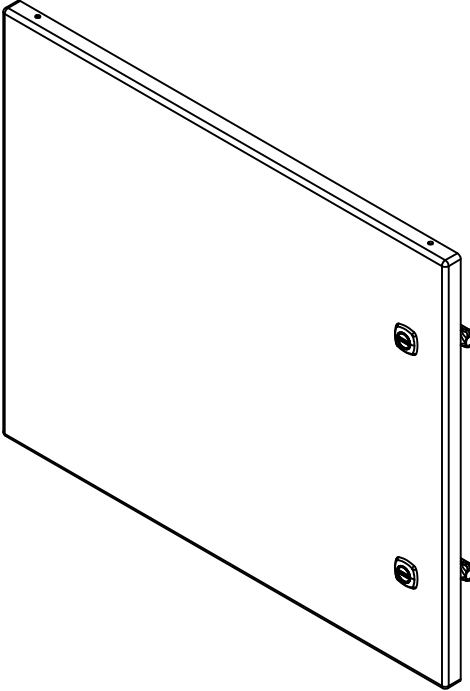


RIGHT

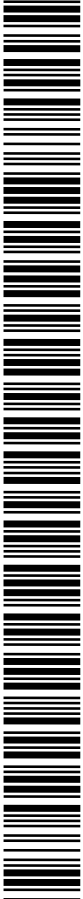


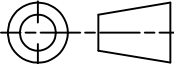
BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 18-Apr-14	
Material Matière		12 Ga H.R.P. & O. (2.5mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5412ESHD 20" x 24" Cover			Detail Rev.
Part Number Numéro Pièce		Rev. 0	1 3

SEE BILL OF MATERIAL ON LAST PAGE

5412ESHD202412C

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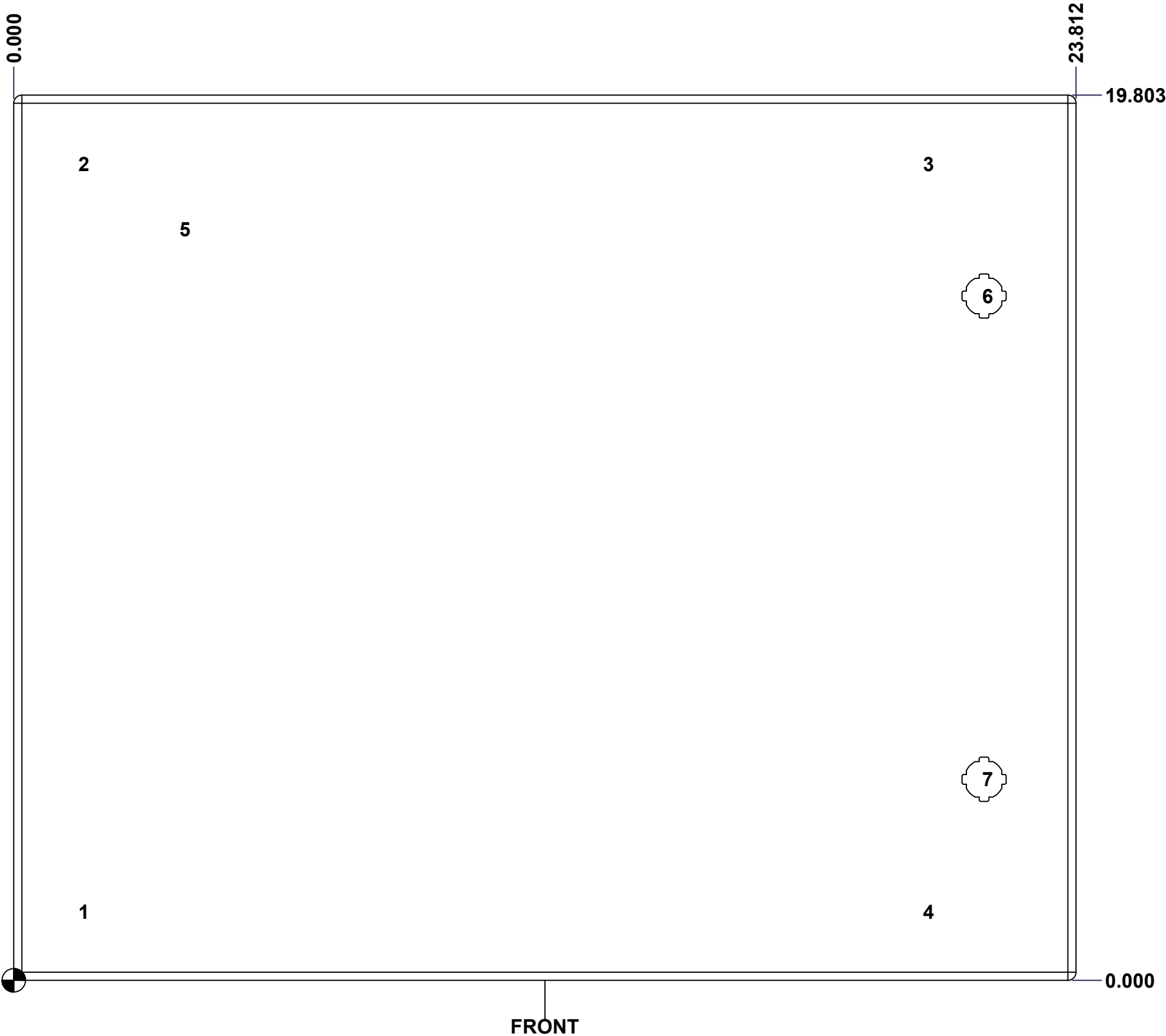
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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.535	STUD M6 x 18mm (Inside)
2	1.486	18.268	STUD M6 x 18mm (Inside)
3	20.423	18.268	STUD M6 x 18mm (Inside)
4	20.423	1.535	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
5	3.750	16.803	LABEL_EXM (Inside)
6	21.750	15.308	LOCK 889 SCQ4-SL @ 0.0°
7	21.750	4.496	LOCK 889 SCQ4-SL @ 0.0°



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	Description		Status	
	5412ESHD 20" x 24" Cover		(NULL)	
	Part Number Numéro Pièce 5412ESHD202412C		Rev. 0	2 3

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Tolerance ±1/32" unless otherwise specified

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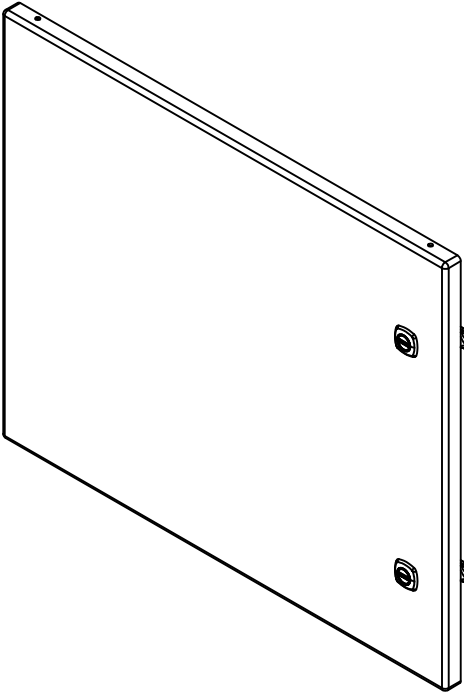
Tolérance ±1/32" sauf spécification contraire

No.

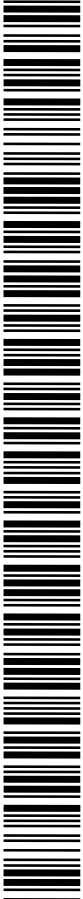
Revisions

Date

By/Par



Isometric View





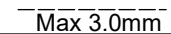
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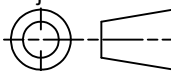
Flatness

Aplatissement



Max 3.0mm

Projection



Customer

Client

Date

Drawn By

Dessiné Par

BoxCad: BoxCad

Date

18-Apr-14

Material

Matière

12 Ga H.R.P. & O. (2.5mm)

Color

Couleur

Asa-61 Grey

Finish

Fin

Smooth

Description

5412ESHD 20" x 24" Cover

Detail Rev.

Part Number

Numéro Pièce

5412ESHD202412C

Rev.

3

0

3

1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
2	STK-Q-46020-20	5	5412 ES Vertical Door Stiffener 20"
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ESHD202412G	0	5412ESHD 20" x 24" Door Gasket
1	5412ESHD202412C-P	0	5412ESHD 20" x 24" Cover Part
2	STK-K-09860	7	Cabinet Hinge with Captive Pins
2	STK-K-12580	0	9412 1/4 Turn Lock
4	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Qty	Part Name	Rev	Description
Parts List			

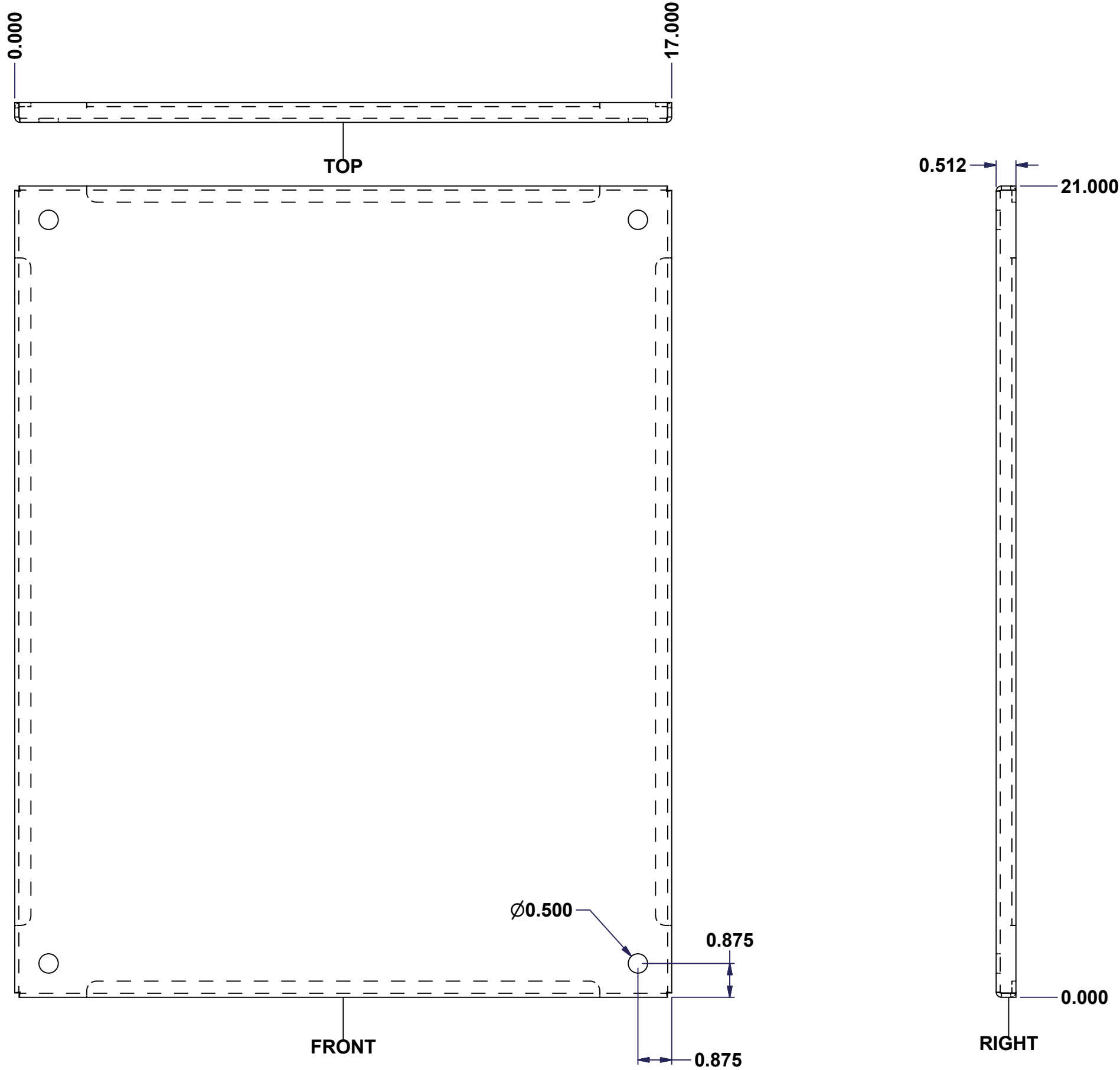
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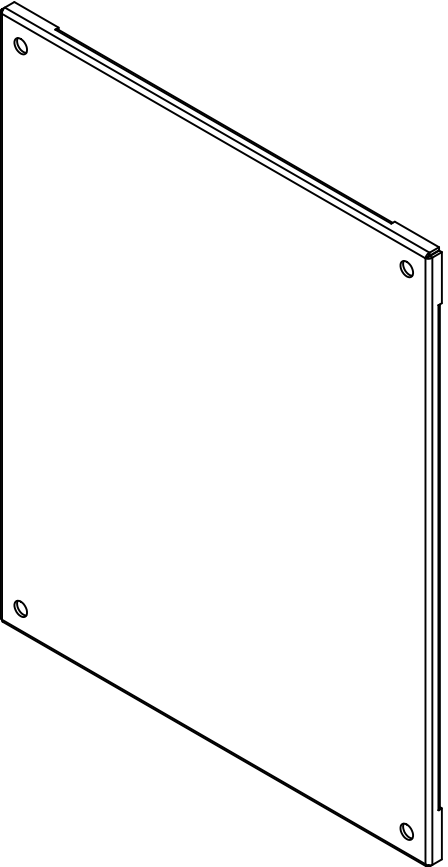
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Tolérance ±1/32" sauf spécification contraire

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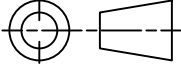


Isometric View





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Flatness
Aplatissement
Max 3.0mm
Projection


Customer Client		Date	
Drawn By Dessiné Par BoxCad: nickz		Date 01/03/2017	
Material Matière 12 Ga Galvanized (2.5mm)			
Color Couleur See Part List		Finish Fini See Part List	
Description 885SP 24" x 20" Inner Panel Part			Detail Rev.
Part Number Numéro Pièce 885SP2420G			Rev. 0
			1 1

1	885SP2420G-P	0	885SP 24" x 20" Inner Panel Part	12 Ga Galvanized (2.5mm)	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						