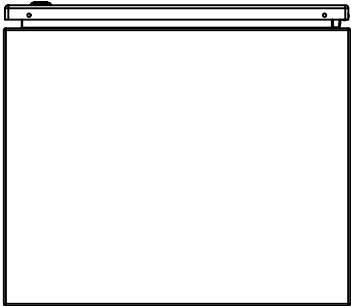


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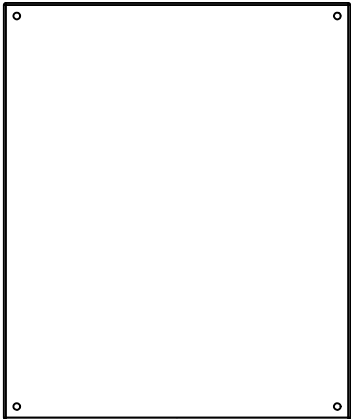
Tolerance ±1/32" unless otherwise specified

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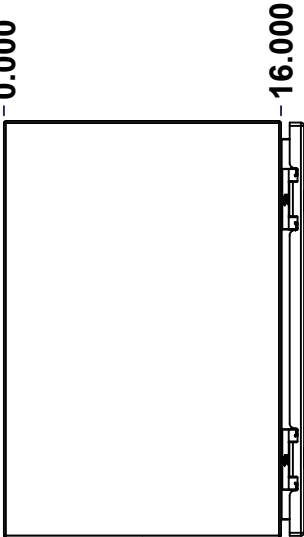
Tolérance ±1/32" sauf spécification contraire



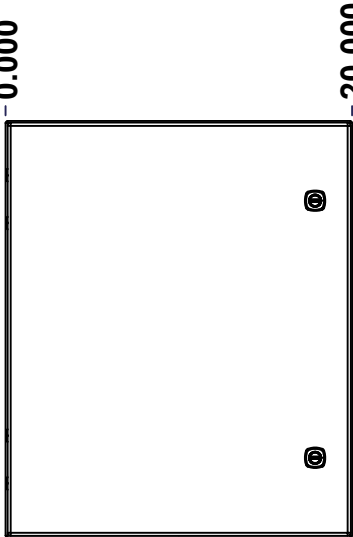
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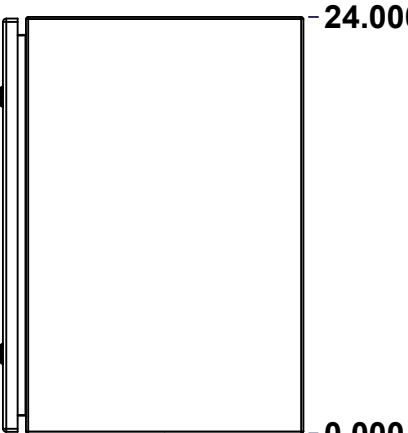
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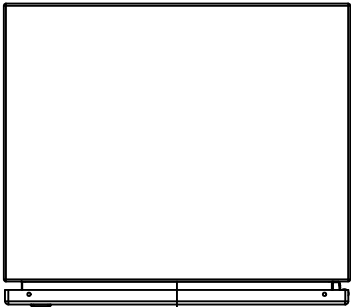
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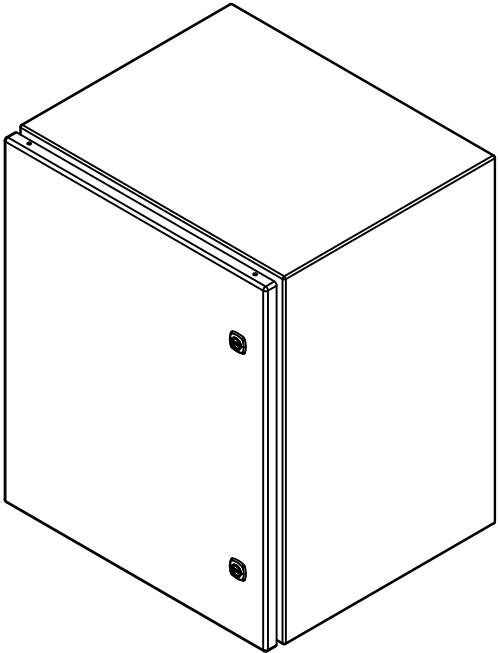
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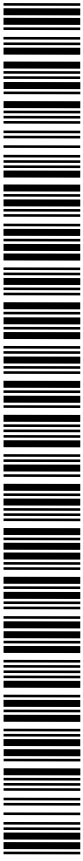
RIGHT



BOTTOM



Isometric View



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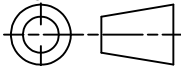


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par BoxCad: BoxCad

Date 20-Apr-14

Material
Matière 12 Ga H.R.P. & O. (2.5mm)

Color
Couleur Asa-61 Grey

Finish
Fini Smooth

Description
5412ESHD 24" x 20" x 16" Assembly

Detail Rev.

Part Number
Numéro Pièce
5412ESHD242016

Rev.

1

0

2

SEE BILL OF MATERIAL ON LAST PAGE

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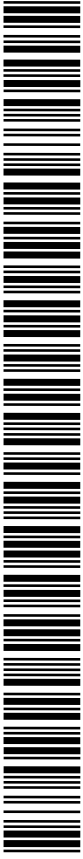
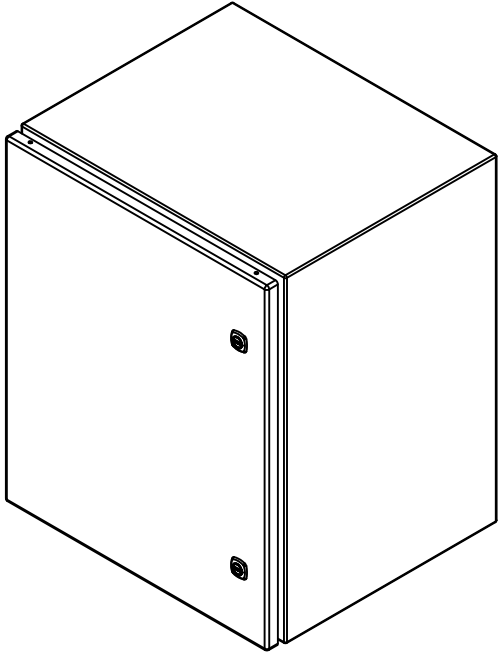
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



Isometric View

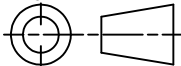


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 20-Apr-14

Material
Matière

12 Ga H.R.P. & O. (2.5mm)

Color
Couleur

Asa-61 Grey

Finish
Fin

Smooth

Description

5412ESHD 24" x 20" x 16" Assembly

Detail Rev.

Part Number
Numéro Pièce

5412ESHD242016

Rev.

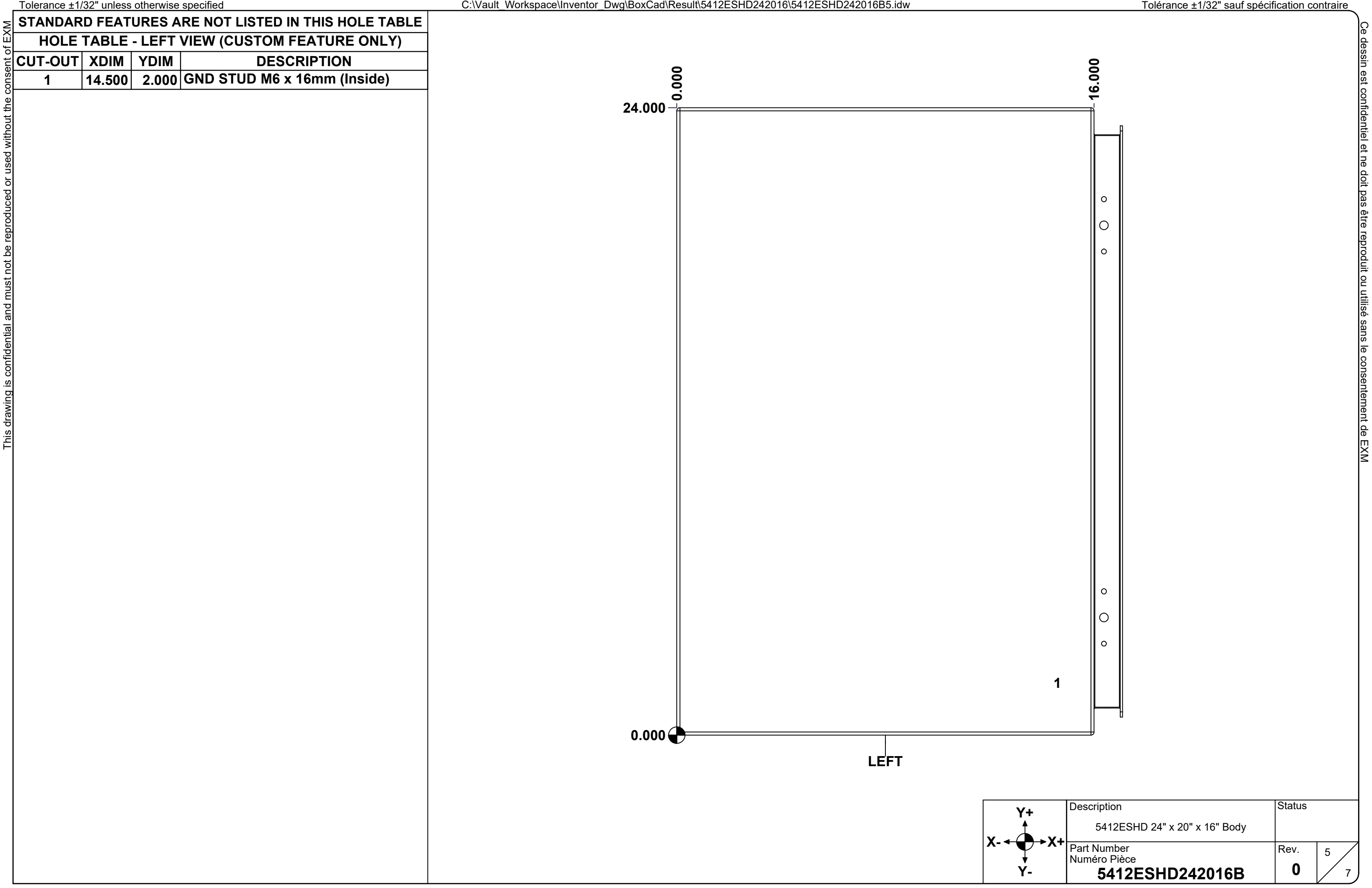
2

2

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

1	880 PP	6	Self Adhesive Print Pocket
1	STK-K-01800	5	5412 ES Accessory Kit
1	885SP2420G	0	885SP 24" x 20" Inner Panel Part
1	5412ESHD242016C	0	5412ESHD 24" x 20" Cover
4	STK-Q-07310	2	Flange Lock Nut M8
4	STK-Q-07610	8	M8 Plastic Spacer 22.2mm
1	5412ESHD242016B	0	5412ESHD 24" x 20" x 16" Body
2	STK-Q-04050-10	8	M6 x 10mm Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

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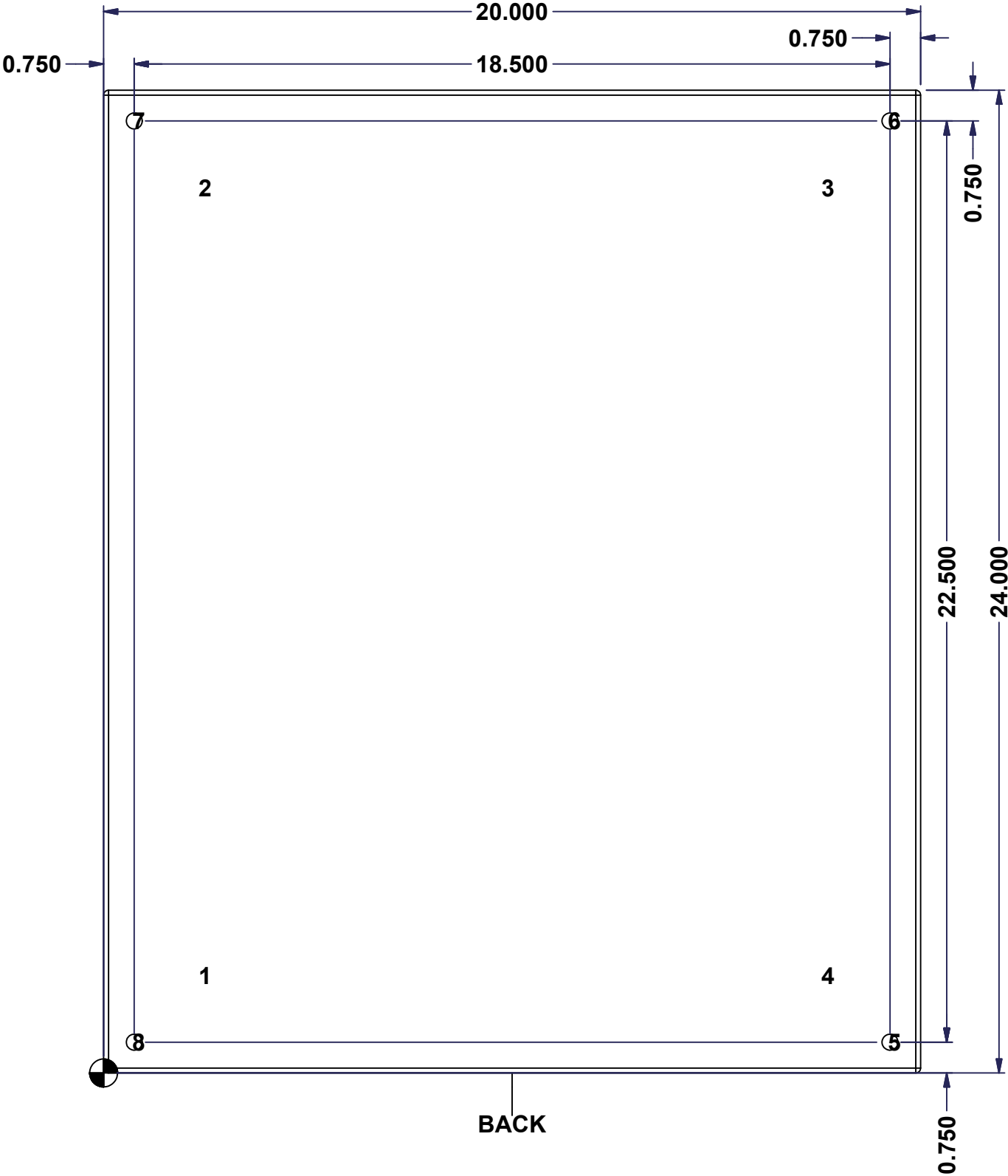
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.375	2.375	IP STUD M8 x 35mm (Inside)
2	2.375	21.625	IP STUD M8 x 35mm (Inside)
3	17.625	21.625	IP STUD M8 x 35mm (Inside)
4	17.625	2.375	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
5	19.250	0.750	RND Ø0.390
6	19.250	23.250	RND Ø0.390
7	0.750	23.250	RND Ø0.390
8	0.750	0.750	RND Ø0.390



	Description		Status	
	5412ESHD 24" x 20" x 16" Body			
	Part Number Numéro Pièce		Rev.	6
	5412ESHD242016B		0	7

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No.	Revisions	Date	By/Par

Isometric View

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Customer Client		Date
Drawn By / Dessiné Par BoxCad: BoxCad		Date 20-Apr-14
Material Matière 12 Ga H.R.P. & O. (2.5mm)		
Color Couleur Asa-61 Grey		Finish Fini Smooth
Description		Detail Rev.
5412ESHD 24" x 20" x 16" Body		
Part Number / Numéro Pièce 5412ESHD242016B		Rev. 0
		7 7

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Tolerance ±1/32" unless otherwise specified

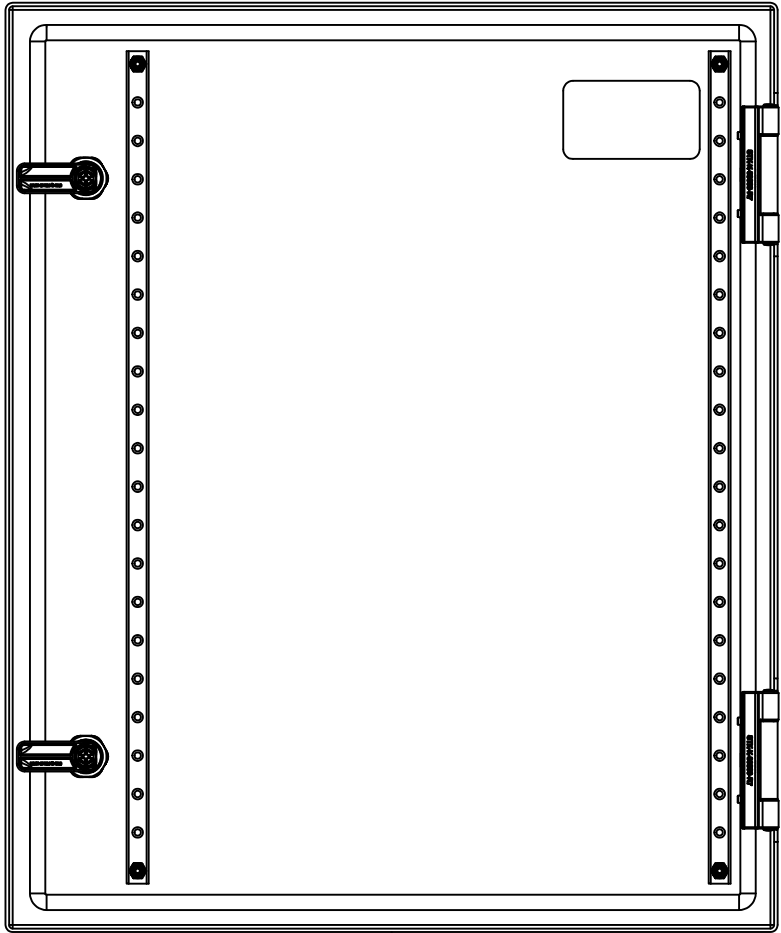
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Tolérance ±1/32" sauf spécification contraire

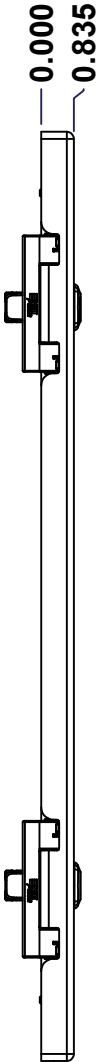
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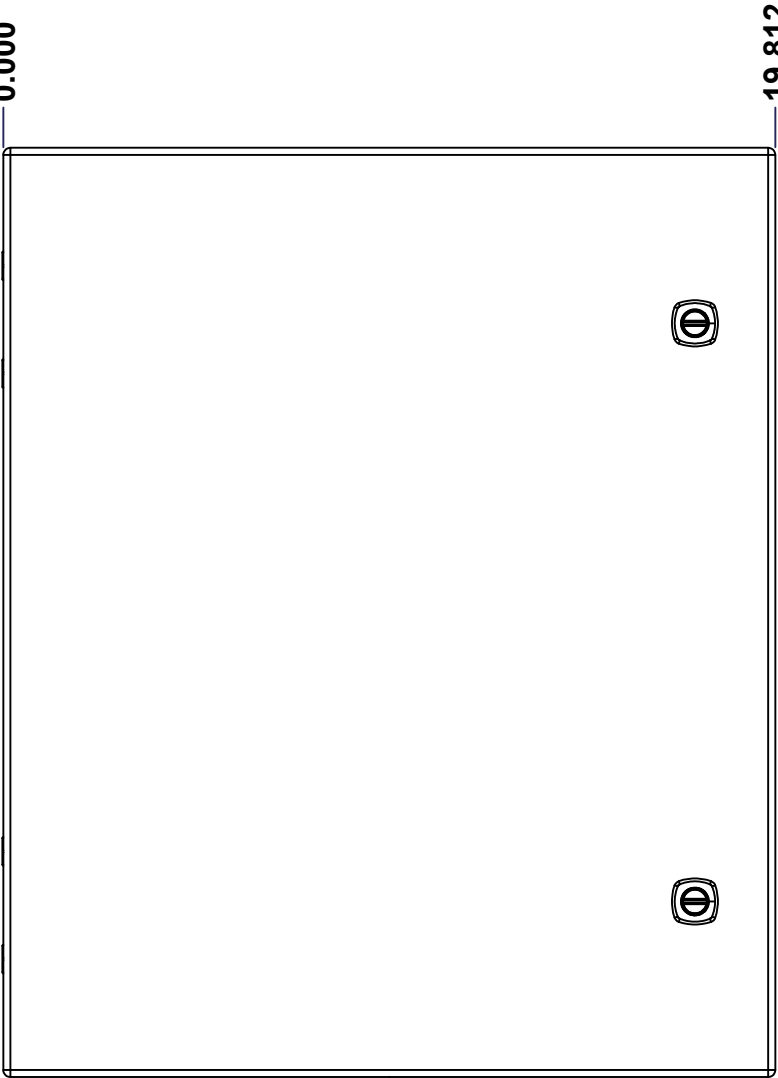
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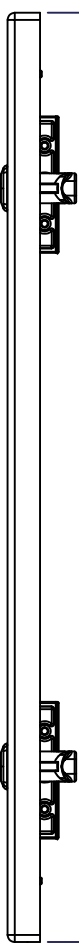
BACK



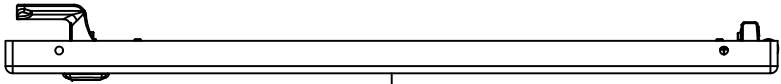
LEFT



FRONT

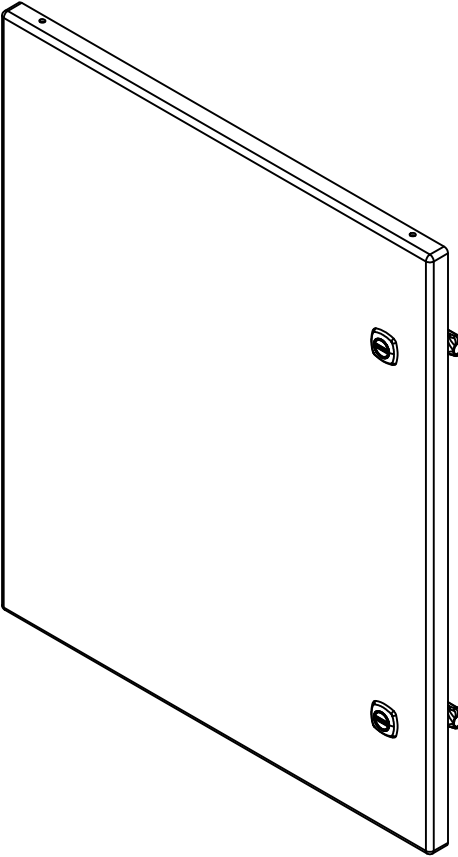


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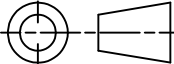
BOTTOM

No.	Revisions	Date	By/Par



Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement Max 3.0mm	
	Projection 	
Customer Client	Date	
Drawn By Dessiné Par BoxCad: BoxCad	Date 20-Apr-14	
Material Matière 12 Ga H.R.P. & O. (2.5mm)		
Color Couleur Asa-61 Grey	Finish Fini Smooth	
Description 5412ESHD 24" x 20" Cover	Detail Rev.	
Part Number Numéro Pièce 5412ESHD242016C	Rev. 0	1 3

SEE BILL OF MATERIAL ON LAST PAGE

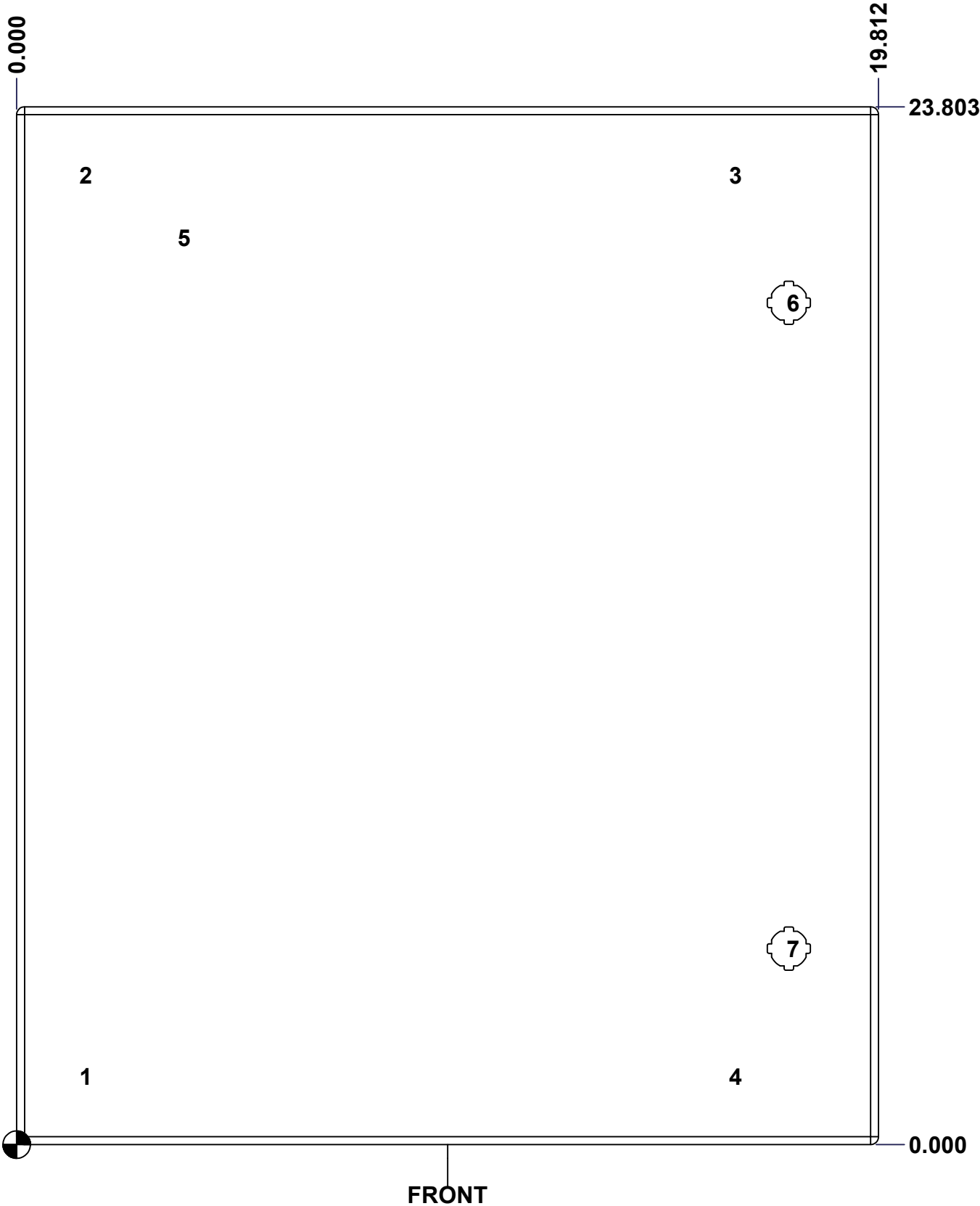
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.567	STUD M6 x 18mm (Inside)
2	1.486	22.236	STUD M6 x 18mm (Inside)
3	16.423	22.236	STUD M6 x 18mm (Inside)
4	16.423	1.567	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
5	3.750	20.803	LABEL_EXM (Inside)
6	17.750	19.308	LOCK 889 SCQ4-SL @ 0.0°
7	17.750	4.496	LOCK 889 SCQ4-SL @ 0.0°



	Description		Status	
	5412ESHD 24" x 20" Cover		(NULL)	
	Part Number Numéro Pièce		Rev.	2
	5412ESHD242016C		0	3

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Tolerance ±1/32" unless otherwise specified

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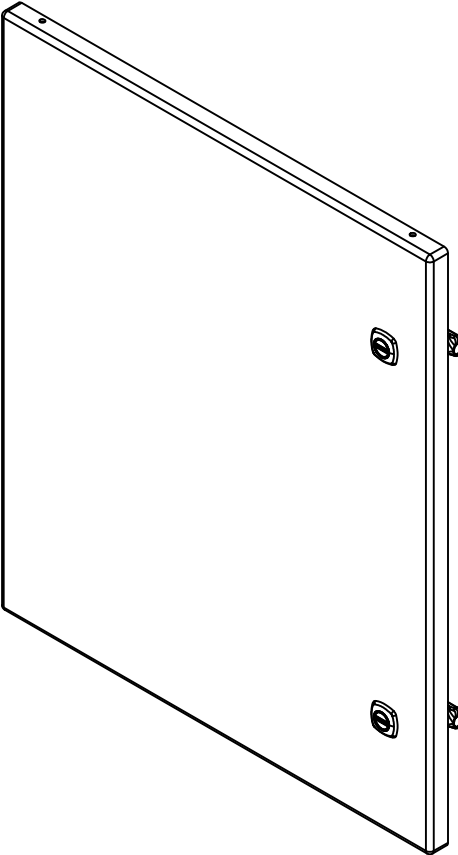
Tolérance ±1/32" sauf spécification contraire

No.

Revisions

Date

By/Par



Isometric View





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Flatness
Aplatissement
Max 3.0mm
Projection

Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 20-Apr-14

Material
Matière

12 Ga H.R.P. & O. (2.5mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ESHD 24" x 20" Cover

Detail Rev.

Part Number
Numéro Pièce

5412ESHD242016C

Rev. 0

3

1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
2	STK-Q-46020-24	5	5412 ES Vertical Door Stiffener 24"
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ESHD242016G	0	5412ESHD 24" x 20" Door Gasket
1	5412ESHD242016C-P	0	5412ESHD 24" x 20" Cover Part
2	STK-K-09860	7	Cabinet Hinge with Captive Pins
2	STK-K-12580	0	9412 1/4 Turn Lock
4	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Qty	Part Name	Rev	Description
Parts List			

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\885 SP\885SP2420G\885SP2420G.idw

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Isometric View

1	885SP2420G-P	0	885SP 24" x 20" Inner Panel Part	12 Ga Galvanized (2.5mm)	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

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