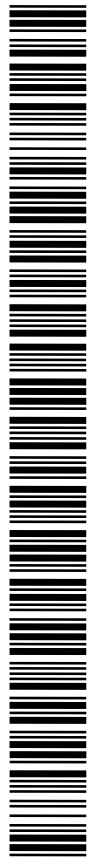


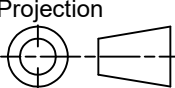


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No.	Revisions	Date	By/Par

		Flatness Aplatissement  Max 3.0mm	
Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		BoxCad: BoxCad Date 18-Apr-14	
Material Matière		12 Ga H.R.P. & O. (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini	Smooth
Description		Detail Rev.	
5412ESHD 36" x 24" x 8" Assembly			
Part Number Numéro Pièce		Rev.	1 2
5412ESHD362408		0	

**SEE BILL OF MATERIAL ON LAST PAGE**

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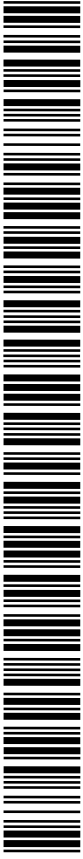
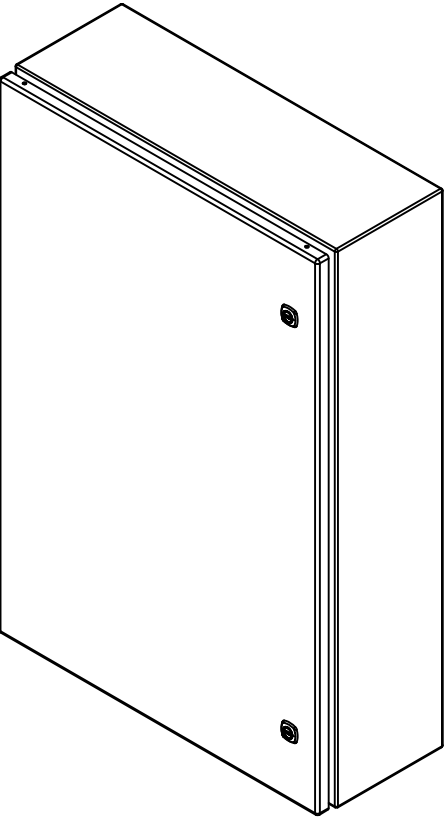
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor\_Dwg\BoxCad\Result\5412ESHD362408\5412ESHD362408.idw

Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



Isometric View

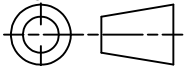


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Flatness  
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 18-Apr-14	
Material Matière		12 Ga H.R.P. & O. (2.5mm)	

Color Couleur	Asa-61 Grey	Finish Fin	Smooth
------------------	-------------	---------------	--------

Description	5412ESHD 36" x 24" x 8" Assembly	Detail Rev.	

Part Number Numéro Pièce	Rev.	2
5412ESHD362408	0	2

1	STK-K-01800	5	5412 ES Accessory Kit
1	880 PP	6	Self Adhesive Print Pocket
1	885SP3624G	0	885SP 36" x 24" Inner Panel Part
1	5412ESHD362408C	0	5412ESHD 36" x 24" Cover
6	STK-Q-07310	2	Flange Lock Nut M8
6	STK-Q-07610	8	M8 Plastic Spacer 22.2mm
1	5412ESHD362408B	0	5412ESHD 36" x 24" x 8" Body
3	STK-Q-04050-10	8	M6 x 10mm Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

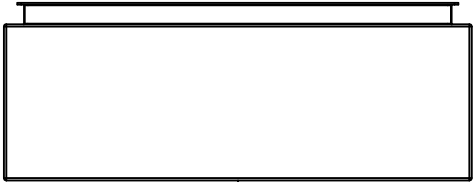
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

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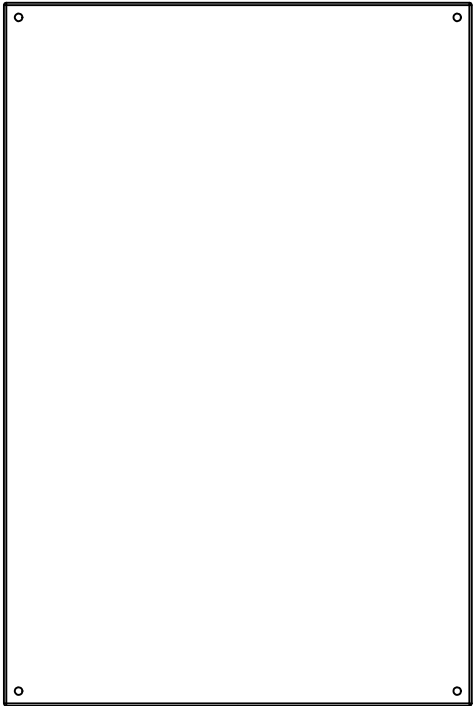
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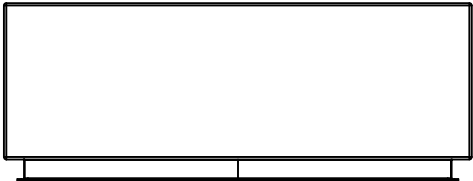
Tolérance ±1/32" sauf spécification contraire



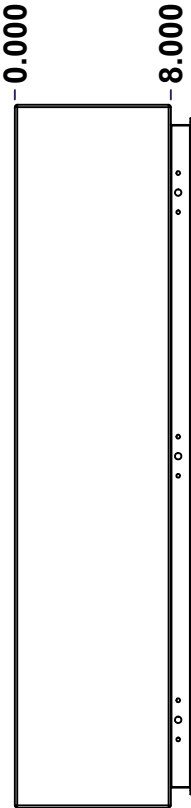
TOP



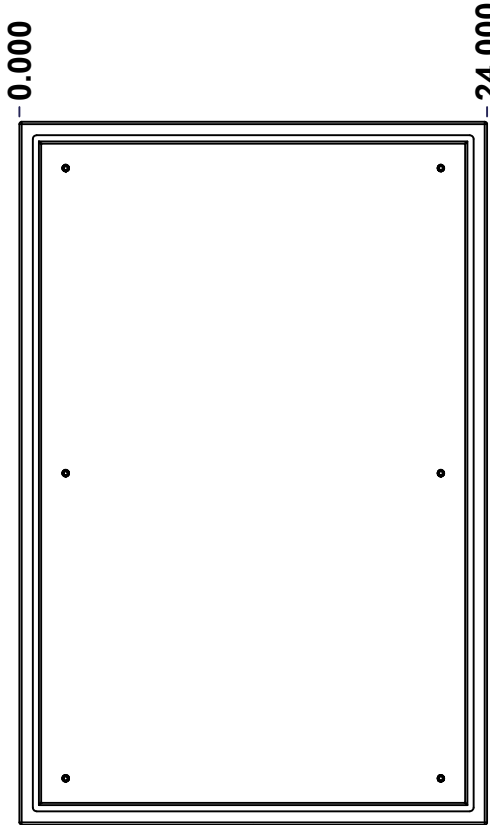
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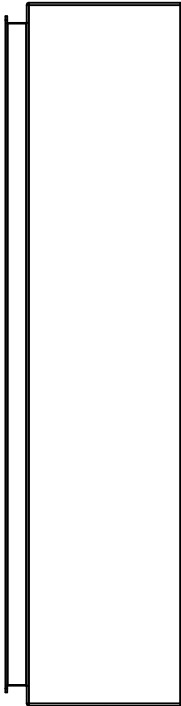
BOTTOM



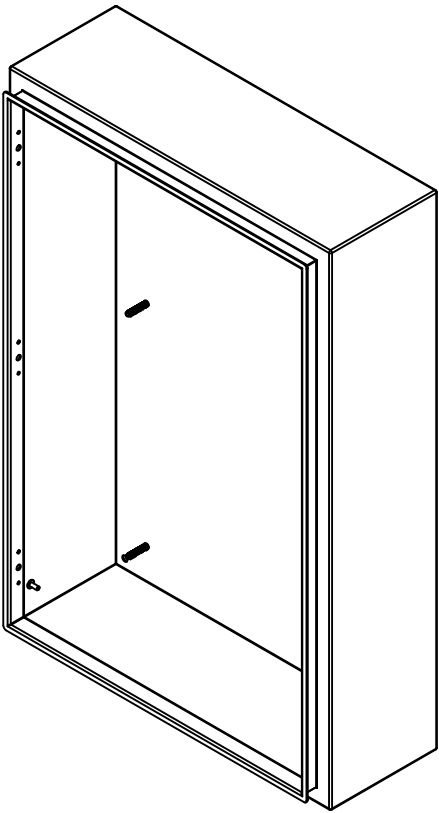
LEFT



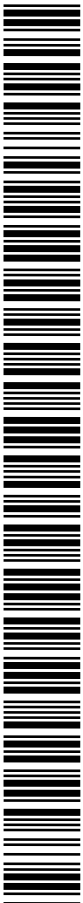
FRONT



RIGHT



Isometric View



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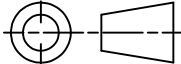


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Flatness  
Aplatissement

Max 3.0mm

Projection



Customer  
Client

Date

Drawn By  
Dessiné Par

BoxCad: BoxCad

Date 18-Apr-14

Material  
Matière

12 Ga H.R.P. & O. (2.5mm)

Color  
Couleur

Asa-61 Grey

Finish  
Fin

Smooth

Description

5412ESHD 36" x 24" x 8" Body

Detail Rev.

Part Number  
Numéro Pièce

5412ESHD362408B

Rev.

1

0

7

SEE BILL OF MATERIAL ON LAST PAGE

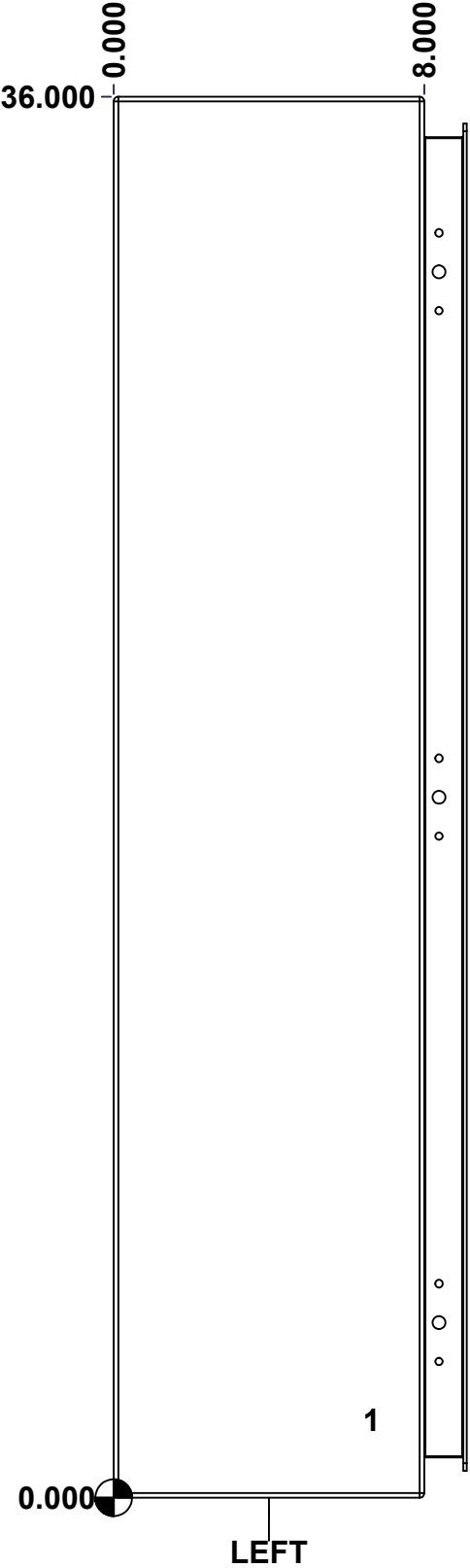
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	6.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5412ESHD 36" x 24" x 8" Body		
	Part Number Numéro Pièce	Rev.	5
	5412ESHD362408B	0	7

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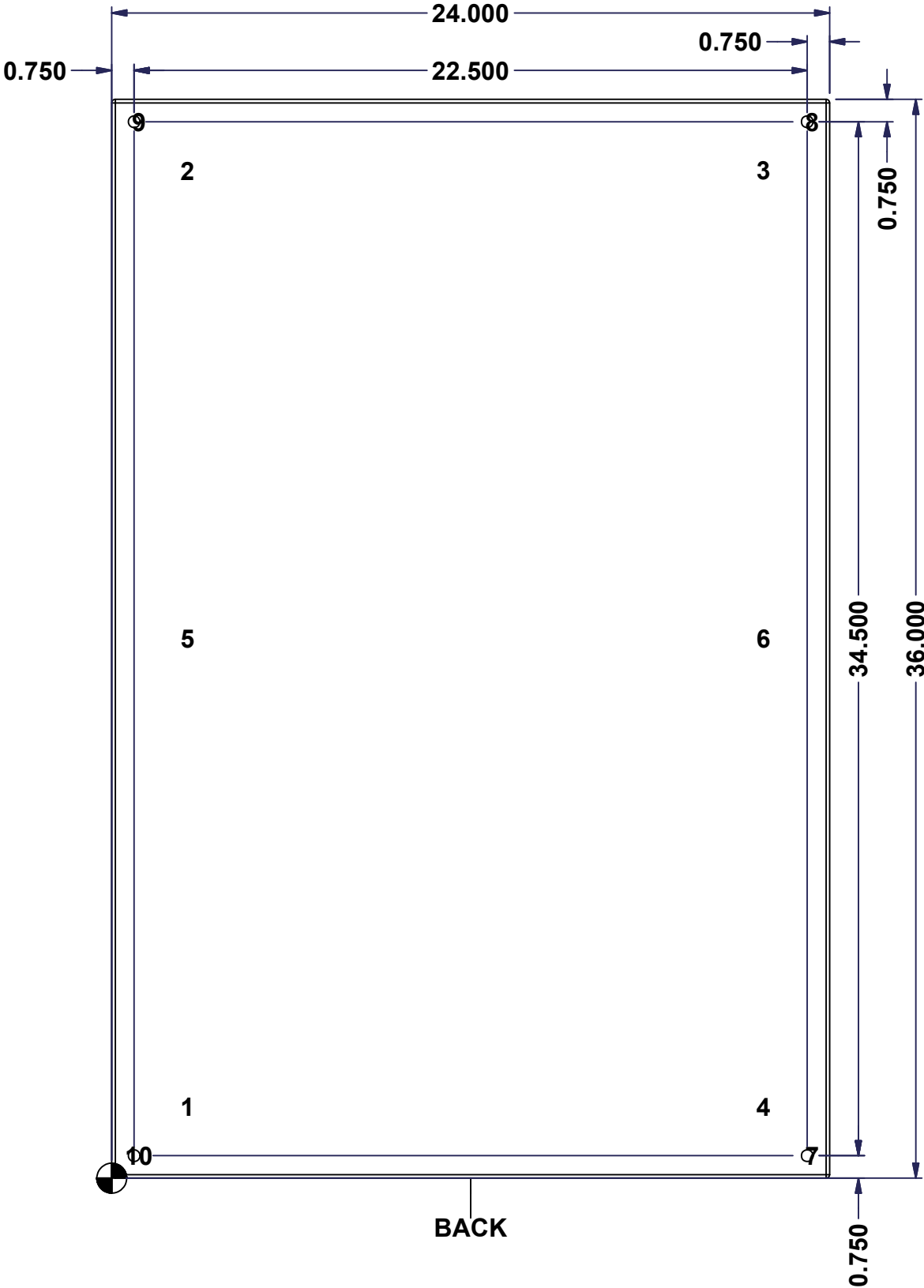
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESHD362408\5412ESHD362408B6.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.375	2.375	IP STUD M8 x 35mm (Inside)
2	2.375	33.625	IP STUD M8 x 35mm (Inside)
3	21.625	33.625	IP STUD M8 x 35mm (Inside)
4	21.625	2.375	IP STUD M8 x 35mm (Inside)
5	2.375	18.000	IP STUD M8 x 35mm (Inside)
6	21.625	18.000	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
7	23.250	0.750	RND Ø0.390
8	23.250	35.250	RND Ø0.390
9	0.750	35.250	RND Ø0.390
10	0.750	0.750	RND Ø0.390



	Description	Status	
	5412ESHD 36" x 24" x 8" Body		
	Part Number Numéro Pièce	Rev.	6
	5412ESHD362408B	0	7

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Tolerance ±1/32" unless otherwise specified

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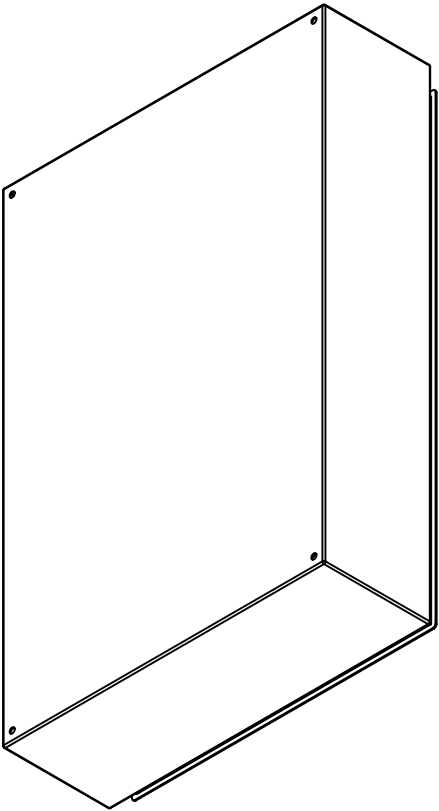
Tolérance ±1/32" sauf spécification contraire

No.


Revisions


Date

By/Par



Isometric View





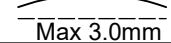
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Fax: (450) 979-4626

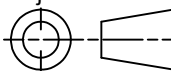
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Flatness

Aplatissement

Max 3.0mm

Projection



Customer

Client

Date

Drawn By

Dessiné Par

BoxCad: BoxCad

Date

18-Apr-14

Material

Matière

12 Ga H.R.P. & O. (2.5mm)

Color

Couleur

Asa-61 Grey

Finish

Fin

Smooth

Description

5412ESHD 36" x 24" x 8" Body

Detail Rev.

Part Number

Numéro Pièce

5412ESHD362408B

Rev.

7

7

1	STK-Q-16080	0	Ground Stud M6 x 16mm
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
6	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	5412ESHD362408B-P	0	5412ESHD 36" x 24" x 8" Body Part
Qty	Part Number	Rev	Description
Parts List			

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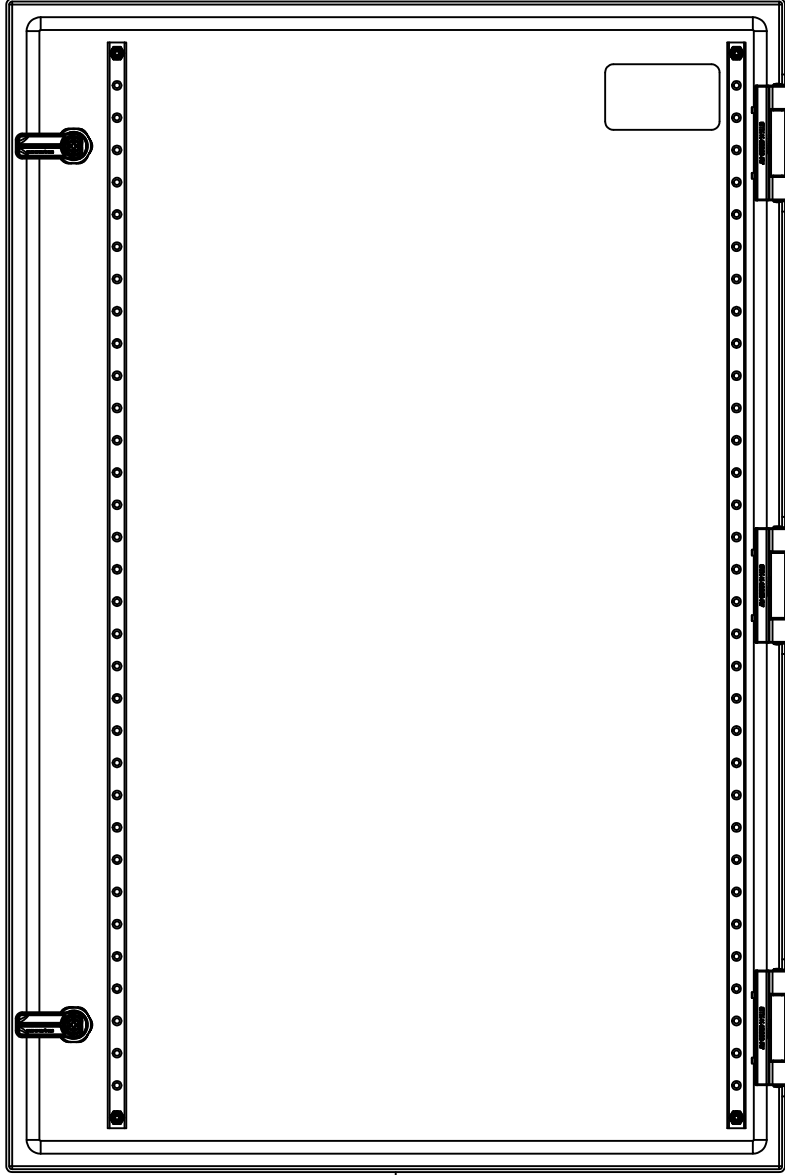
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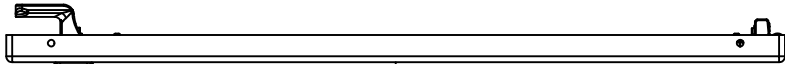
Tolérance ±1/32" sauf spécification contraire



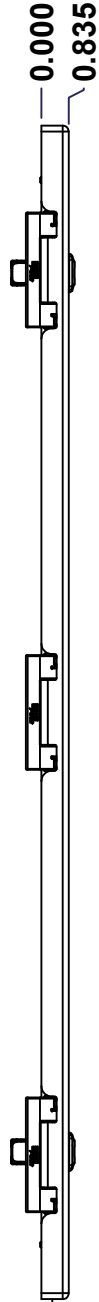
TOP



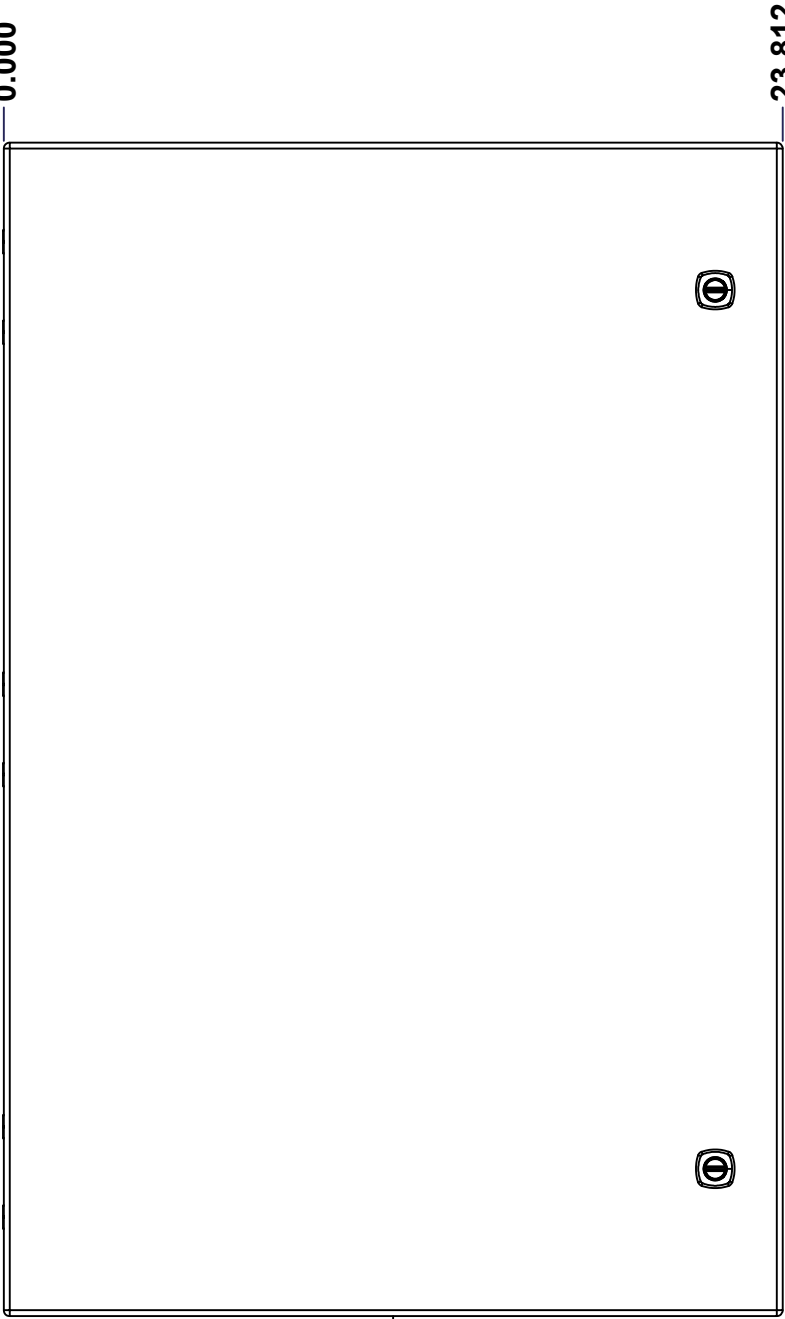
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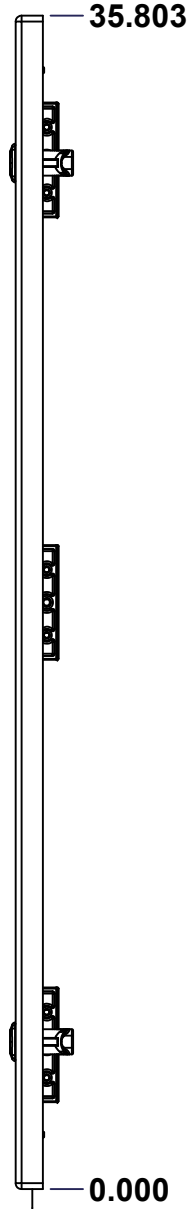
BOTTOM



LEFT

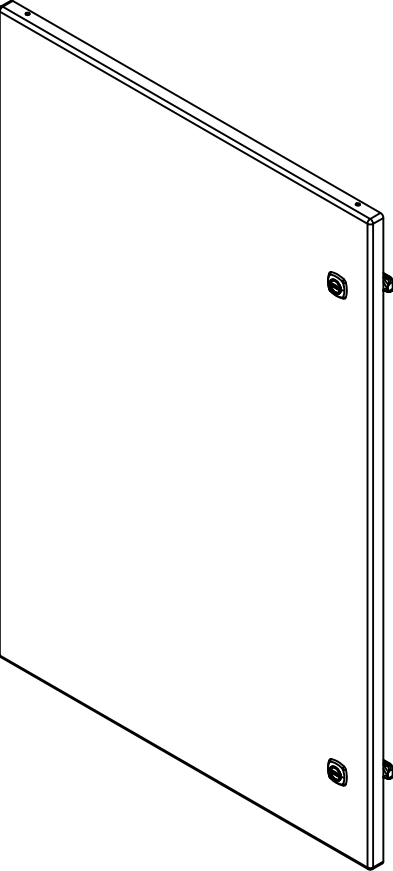


FRONT





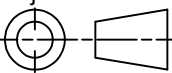
RIGHT

No.	Revisions	Date	By/Par



Isometric View



 <div>Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a></div>		Flatness Aplatissement Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 18-Apr-14	
Material Matière		12 Ga H.R.P. & O. (2.5mm)	
Color Couleur		Asa-61 Grey	Finish Finis Smooth
Description 5412ESHD 36" x 24" Cover			Detail Rev.
Part Number Numéro Pièce		Rev.	1 3
SEE BILL OF MATERIAL ON LAST PAGE		5412ESHD362408C	

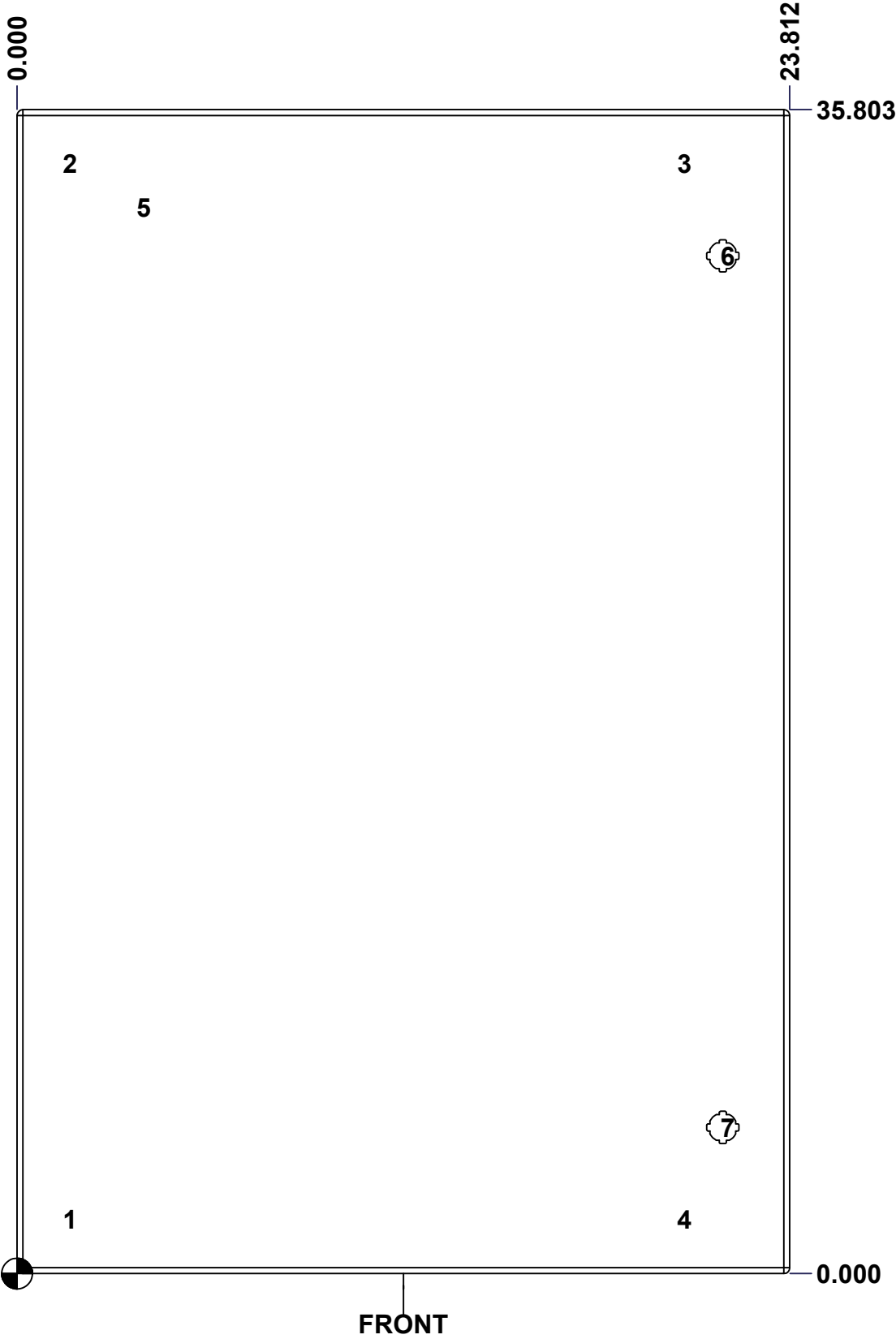
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.661	STUD M6 x 18mm (Inside)
2	1.486	34.142	STUD M6 x 18mm (Inside)
3	20.423	34.142	STUD M6 x 18mm (Inside)
4	20.423	1.661	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
5	3.750	32.803	LABEL_EXM (Inside)
6	21.750	31.308	LOCK 889 SCQ4-SL @ 0.0°
7	21.750	4.496	LOCK 889 SCQ4-SL @ 0.0°



	Description		Status	
	5412ESHD 36" x 24" Cover		(NULL)	
	Part Number Numéro Pièce		Rev.	2
	5412ESHD362408C		0	3

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Tolerance ±1/32" unless otherwise specified

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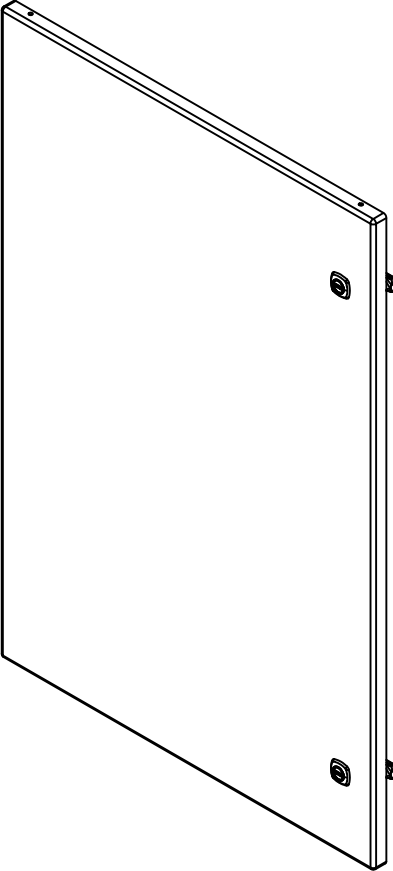
Tolérance ±1/32" sauf spécification contraire

No.

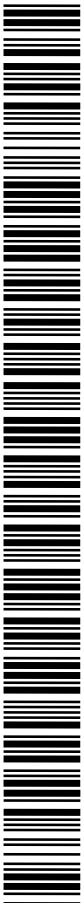
Revisions


Date

By/Par



Isometric View





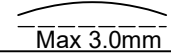
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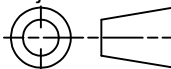
Flatness

Aplatissement



Max 3.0mm

Projection



Customer

Client

Date

Drawn By

Dessiné Par

BoxCad: BoxCad

Date

18-Apr-14

Material

Matière

12 Ga H.R.P. & O. (2.5mm)

Color

Couleur

Asa-61 Grey

Finish

Fini

Smooth

Description

5412ESHD 36" x 24" Cover

Detail Rev.

Part Number

Numéro Pièce

5412ESHD362408C

Rev.

3

0

3

1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
2	STK-Q-46020-36	5	5412 ES Vertical Door Stiffener 36"
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ESHD362408G	0	5412ESHD 36" x 24" Door Gasket
1	5412ESHD362408C-P	0	5412ESHD 36" x 24" Cover Part
3	STK-K-09860	7	Cabinet Hinge with Captive Pins
2	STK-K-12580	0	9412 1/4 Turn Lock
4	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Qty	Part Name	Rev	Description
Parts List			

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\885 SP\885SP3624G\885SP3624G.idw

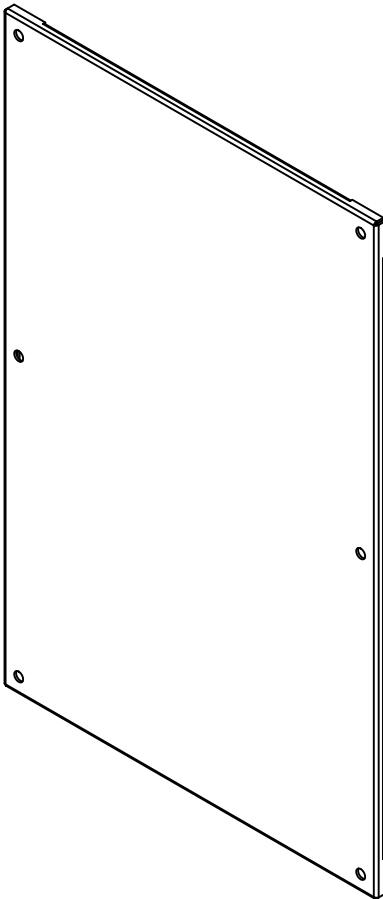
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Technical drawing of a rectangular plate with three orthographic views: Top, Front, and Right. The drawing includes dimensions and a hole specification.


- Top View:** Shows the top of the plate. The width is 21.000 and the height is 33.000. The hole is located in the bottom right corner, with a diameter of  $\varnothing 0.500$ . The hole is positioned 0.875 from the right edge and 0.875 from the bottom edge.
- Front View:** Shows the front of the plate. The width is 21.000 and the height is 33.000. The hole is located in the bottom right corner, with a diameter of  $\varnothing 0.500$ . The hole is positioned 0.875 from the right edge and 0.875 from the bottom edge.
- Right View:** Shows the right side of the plate. The width is 0.512 and the height is 33.000. The hole is located in the bottom right corner, with a diameter of  $\varnothing 0.500$ . The hole is positioned 0.875 from the right edge and 0.875 from the bottom edge.


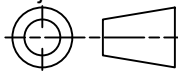
1	885SP3624G-P	0	885SP 36" x 24" Inner Panel Part	12 Ga Galvanized (2.5mm)	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

No.	Revisions	Date	By/Par



**Isometric View**



 <div style="display: flex; justify-content: space-between; margin-top: 5px;"> <div> <p>Tél: (450) 979-4373</p> <p>Fax: (450) 979-4626</p> <p><a href="http://www.exmweb.com">www.exmweb.com</a></p> </div> <div style="text-align: right;"> <p><b>Flatness</b> Aplatissement</p> <p>Max 3.0mm</p> <p><b>Projection</b></p>  </div> </div>			
Customer Client		Date	
Drawn By Dessiné Par    BoxCad: nickz		Date 01/03/2017	
Material Matière    12 Ga Galvanized (2.5mm)			
Color Couleur    See Part List		Finish Fini    See Part List	
Description		Detail Rev.	
885SP 36" x 24" Inner Panel Part			
Part Number Numéro Pièce		Rev.	1
<b>885SP3624G</b>		<b>0</b>	1
			1