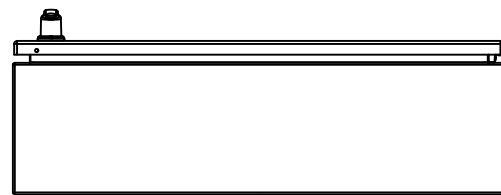
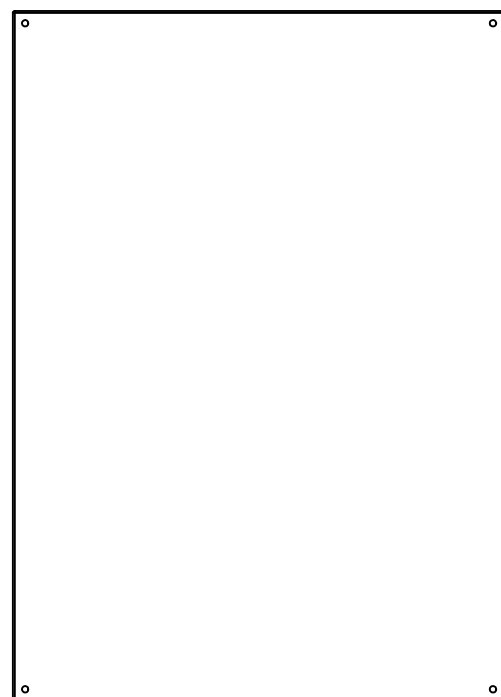


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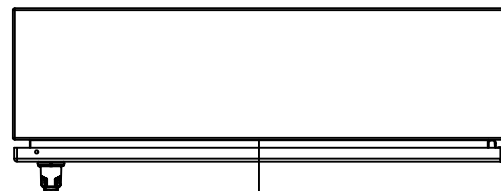
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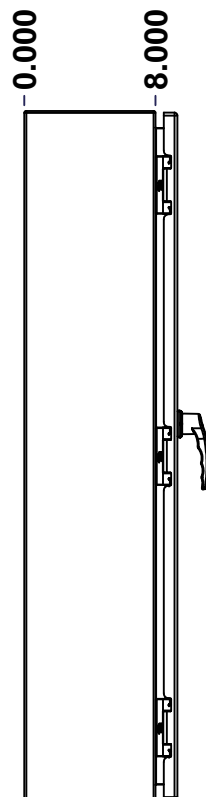
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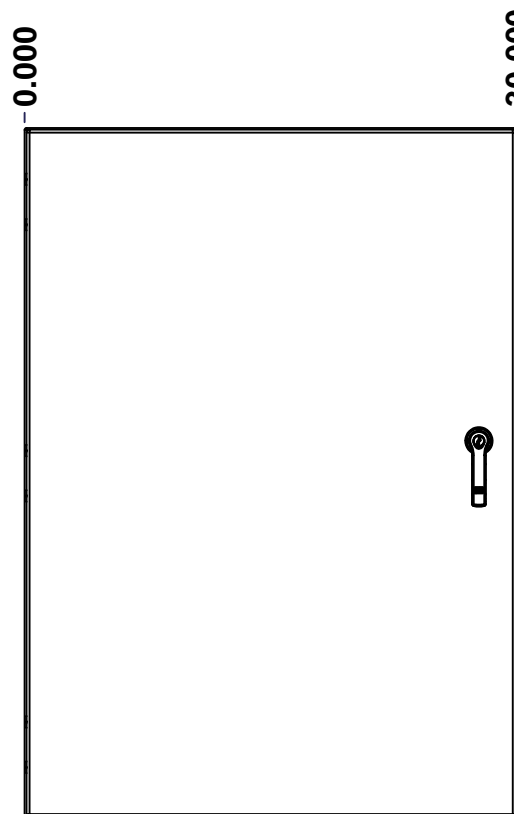
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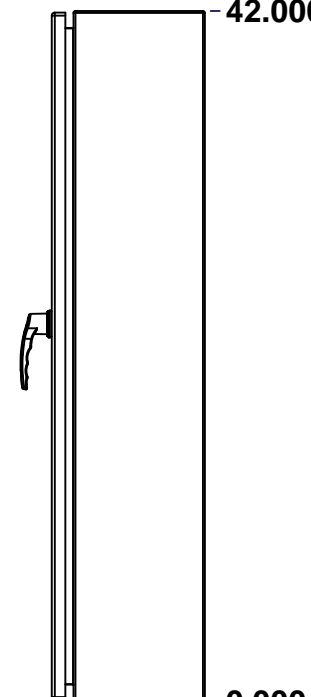
BOTTOM



LEFT

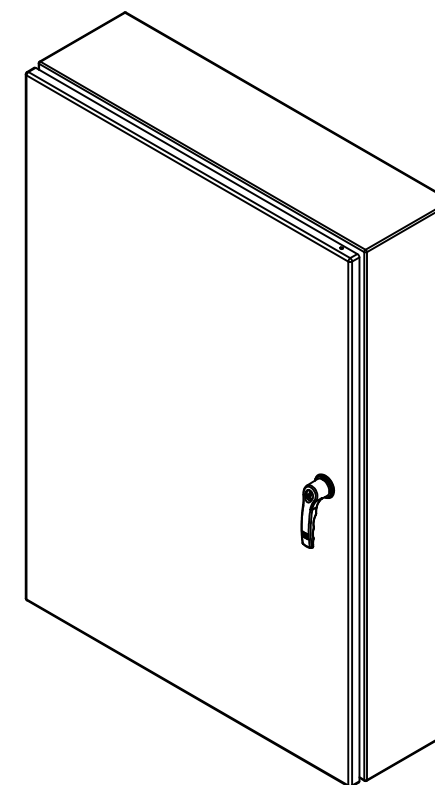


FRONT



RIGHT

No.	Revisions	Date	By/Par



Isometric View



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 Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 21-Apr-14

Material / Matière: 12 Ga H.R.P. & O. (2.5mm)

Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth
------------------------------	-----------------------

Description: 5412ESHD 42" x 30" x 8" Assembly	Detail Rev.
---	-------------

Part Number / Numéro Pièce: 5412ESHD423008	Rev. 1	2
	0	

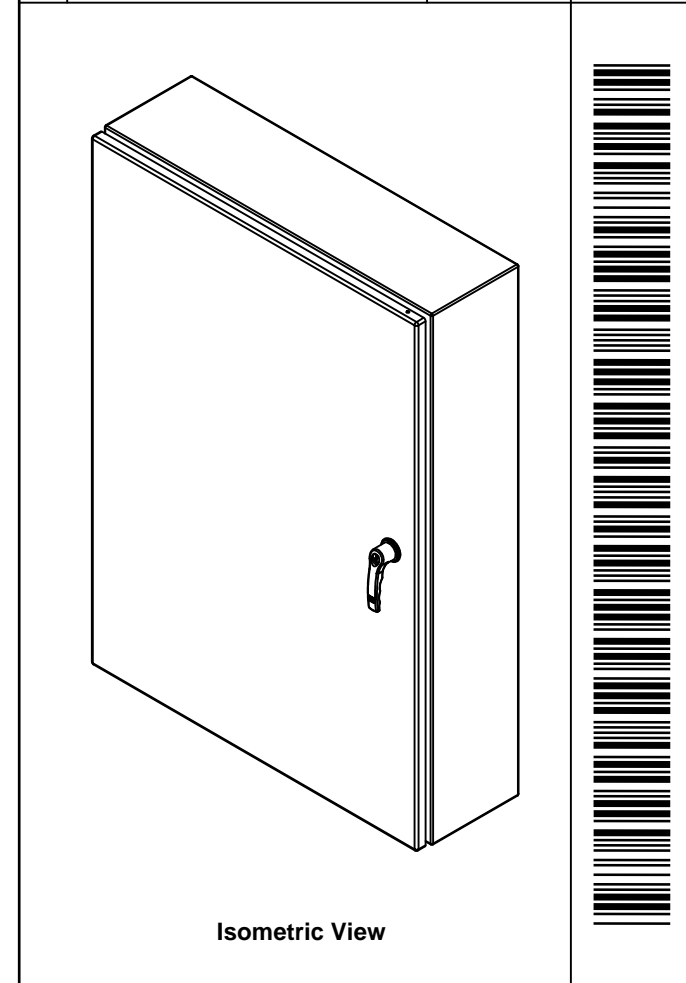
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NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



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Flatness
Aplatissement
Max 3.0mm
Projection

Customer Client
Date

Drawn By Dessiné Par BoxCad: BoxCad
Date 21-Apr-14

Material Matière 12 Ga H.R.P. & O. (2.5mm)

Color Couleur Asa-61 Grey
Finish Fini Smooth

Description 5412ESHD 42" x 30" x 8" Assembly
Detail Rev.

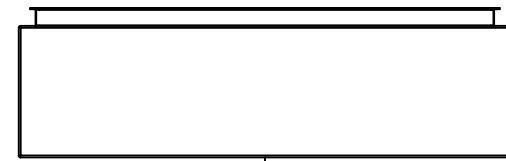
Part Number Numéro Pièce **5412ESHD423008**
Rev. 0

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

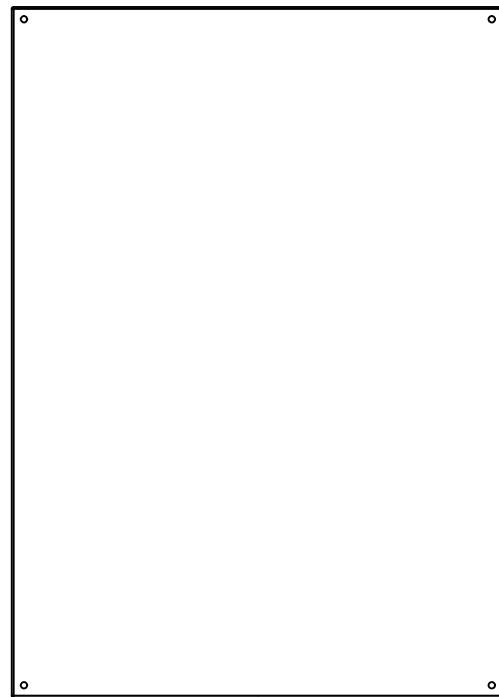
Qty	Part Number	Rev	Description
1	STK-K-01800	5	5412 ES Accessory Kit
1	880 PP	6	Self Adhesive Print Pocket
1	885SP4230G	0	885SP 42" x 30" Inner Panel Part
1	5412ESHD423008C	0	5412ESHD 42" x 30" Cover
6	STK-Q-07310	2	Flange Lock Nut M8
6	STK-Q-07610	8	M8 Plastic Spacer 22.2mm
1	5412ESHD423008B	0	5412ESHD 42" x 30" x 8" Body
3	STK-Q-04050-10	8	M6 x 10mm Hexagon Socket Head Machine Screw with Nyseal
Parts List			

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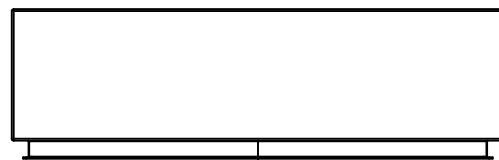
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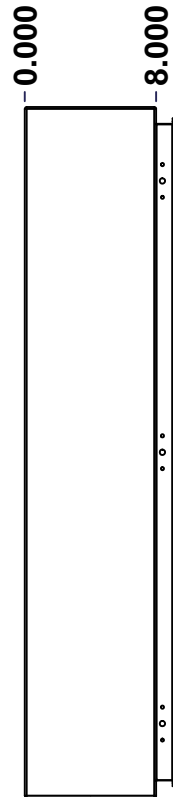
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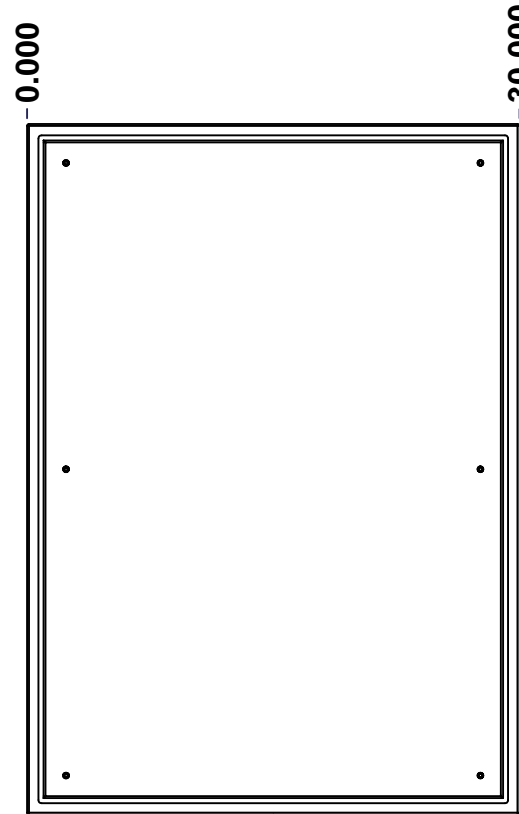
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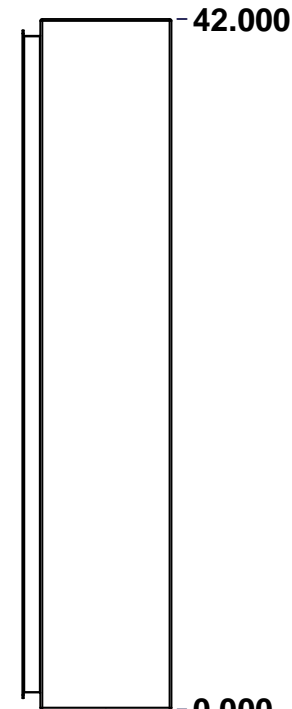
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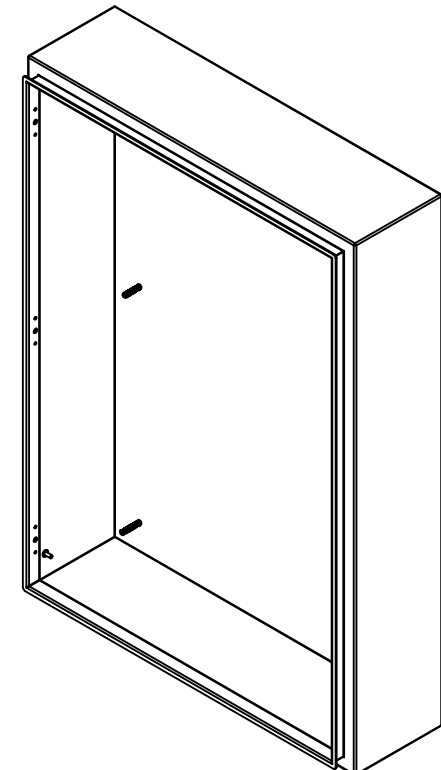
LEFT



FRONT





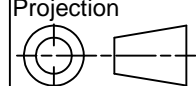
RIGHT



Isometric View



No.	Revisions	Date	By/Par

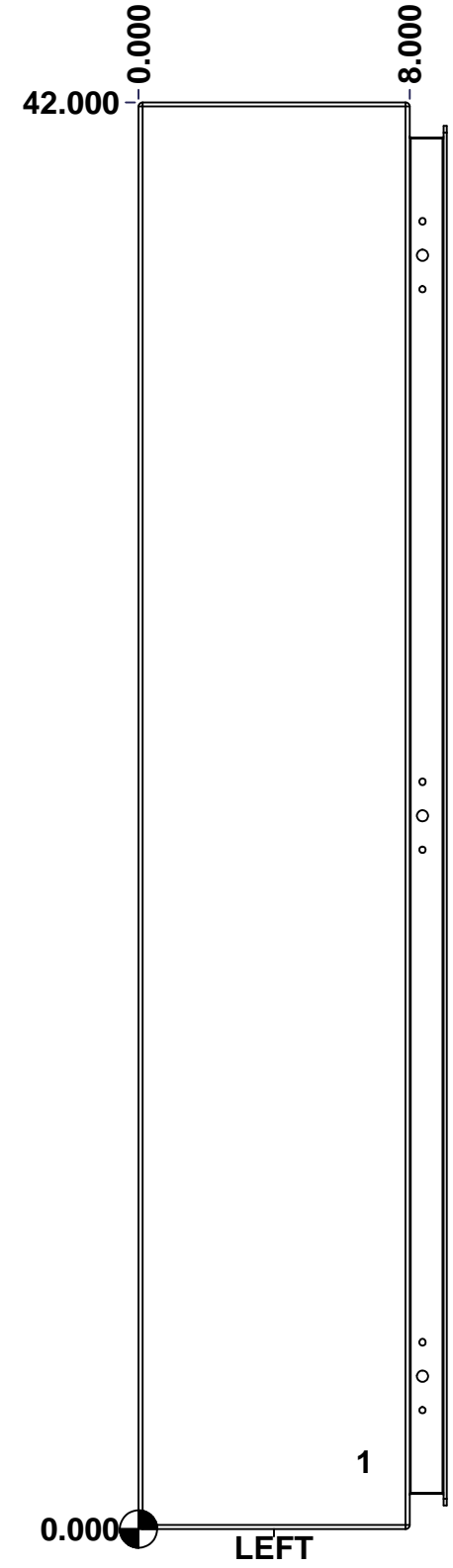
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm Projection 
Customer Client	Date	
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 21-Apr-14	
Material / Matière: 12 Ga H.R.P. & O. (2.5mm)		
Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth	
Description: 5412ESHD 42" x 30" x 8" Body	Detail Rev.	
Part Number / Numéro Pièce: 5412ESHD423008B	Rev. 0	1 / 7

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	6.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5412ESHD 42" x 30" x 8" Body		
	Part Number Numéro Pièce	Rev.	5 / 7
	5412ESHD423008B	0	

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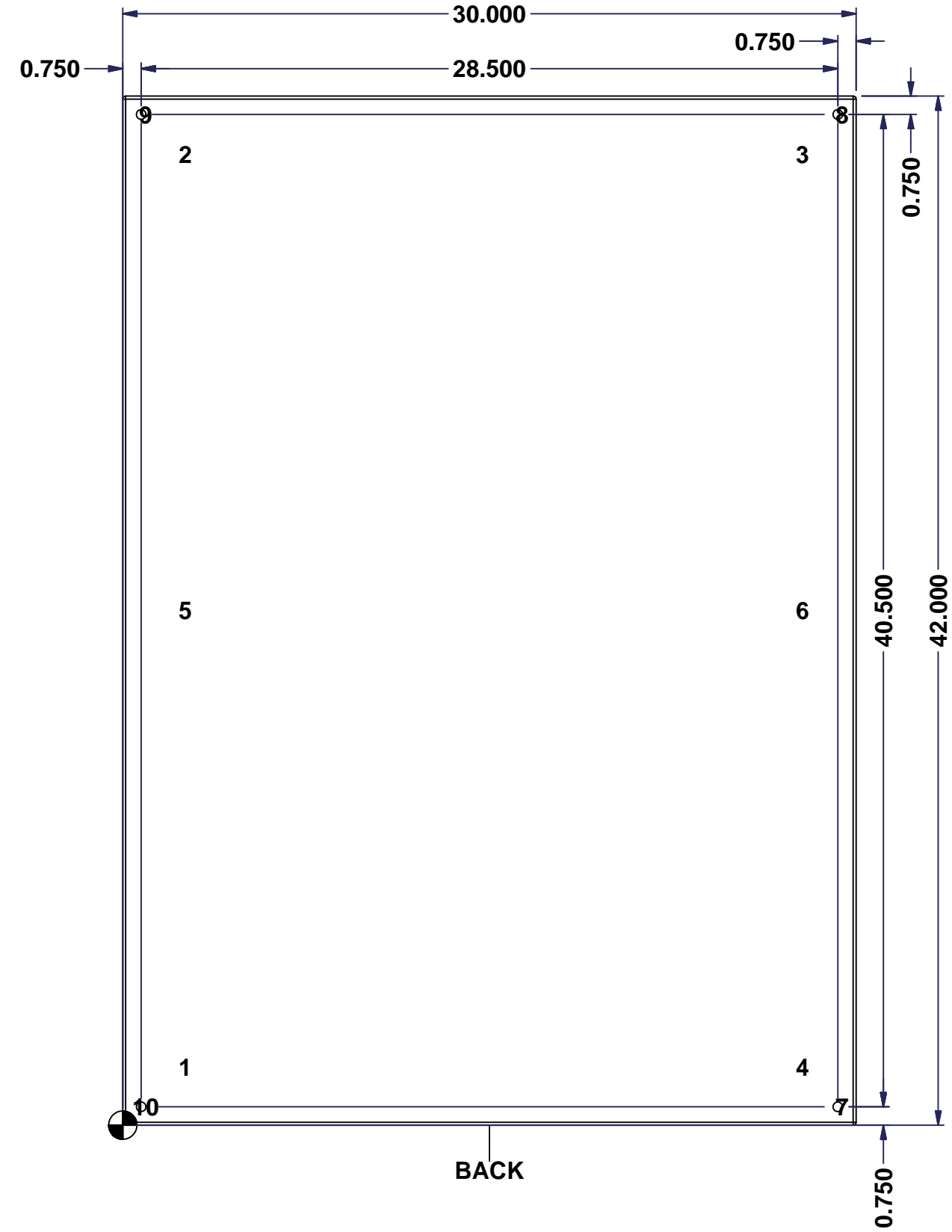
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.375	2.375	IP STUD M8 x 35mm (Inside)
2	2.375	39.625	IP STUD M8 x 35mm (Inside)
3	27.625	39.625	IP STUD M8 x 35mm (Inside)
4	27.625	2.375	IP STUD M8 x 35mm (Inside)
5	2.375	21.000	IP STUD M8 x 35mm (Inside)
6	27.625	21.000	IP STUD M8 x 35mm (Inside)

7	29.250	0.750	RND Ø0.390
8	29.250	41.250	RND Ø0.390
9	0.750	41.250	RND Ø0.390
10	0.750	0.750	RND Ø0.390



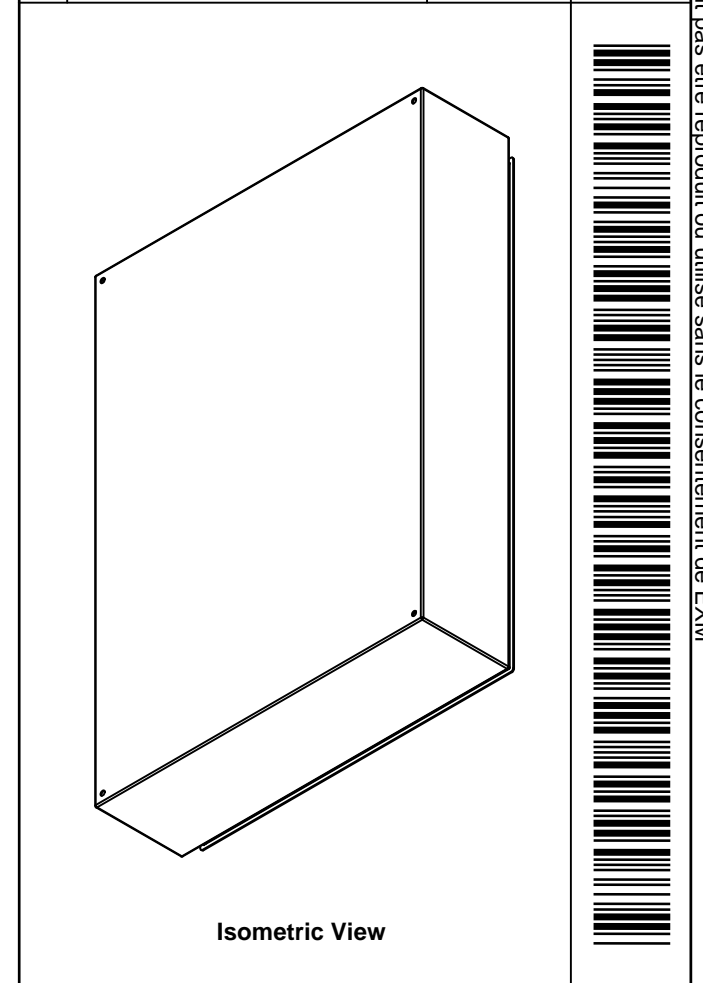
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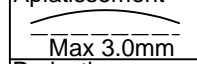
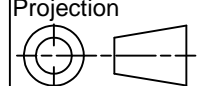
	Description	Status	
	5412ESHD 42" x 30" x 8" Body		
	Part Number Numéro Pièce	Rev.	6
	5412ESHD423008B	0	7

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No.	Revisions	Date	By/Par

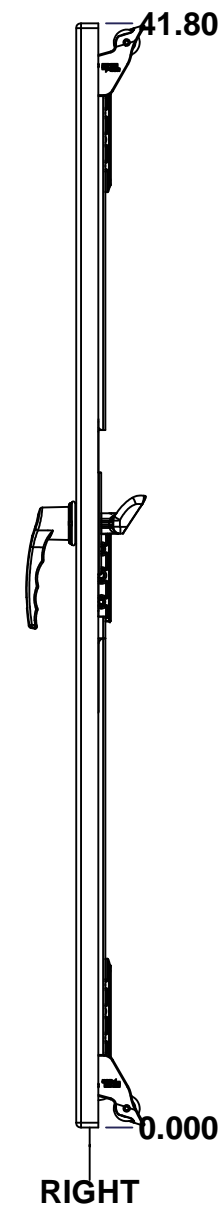
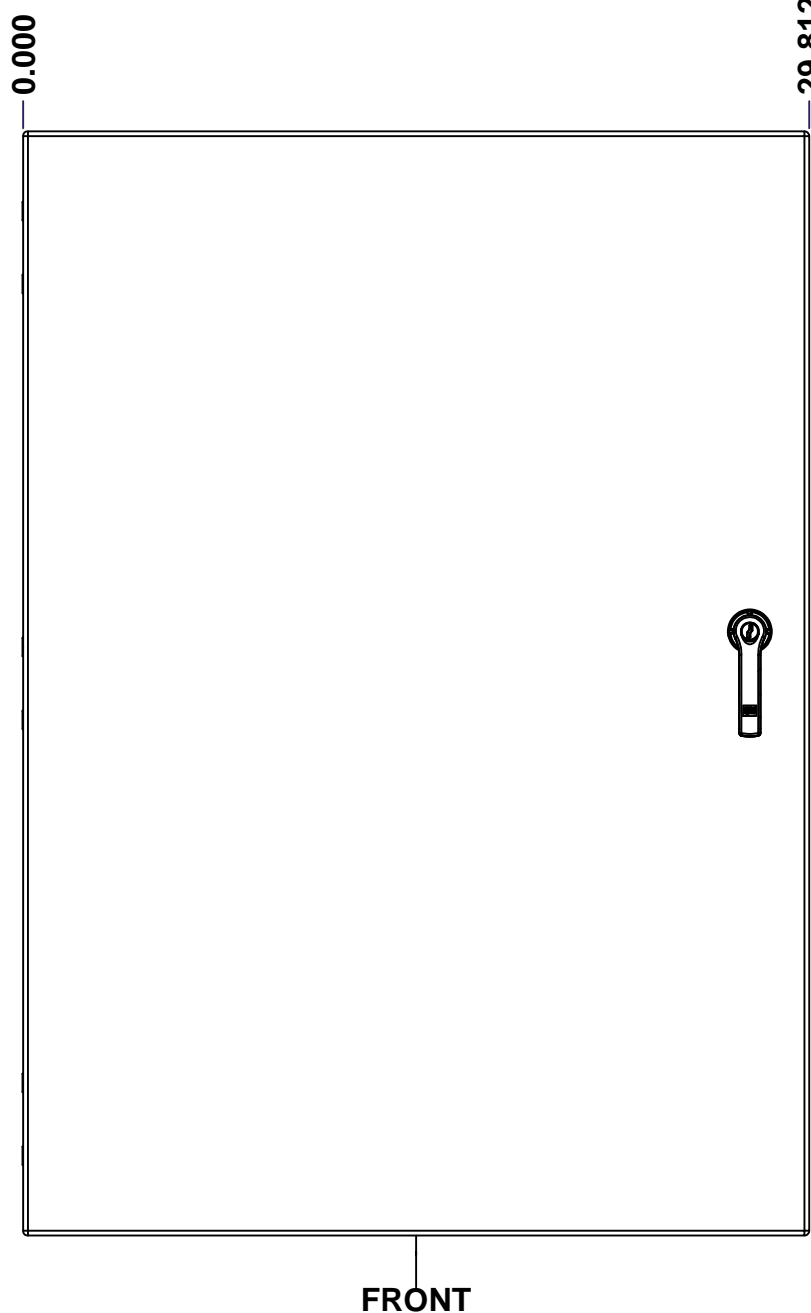
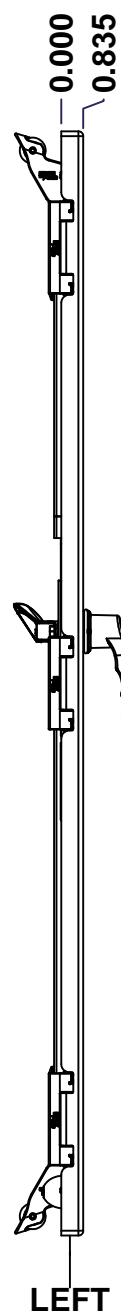
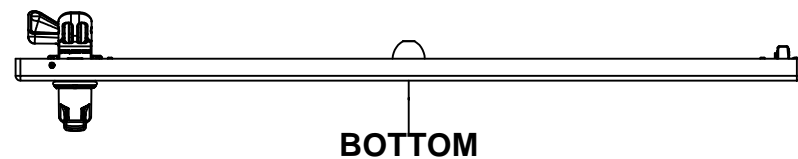
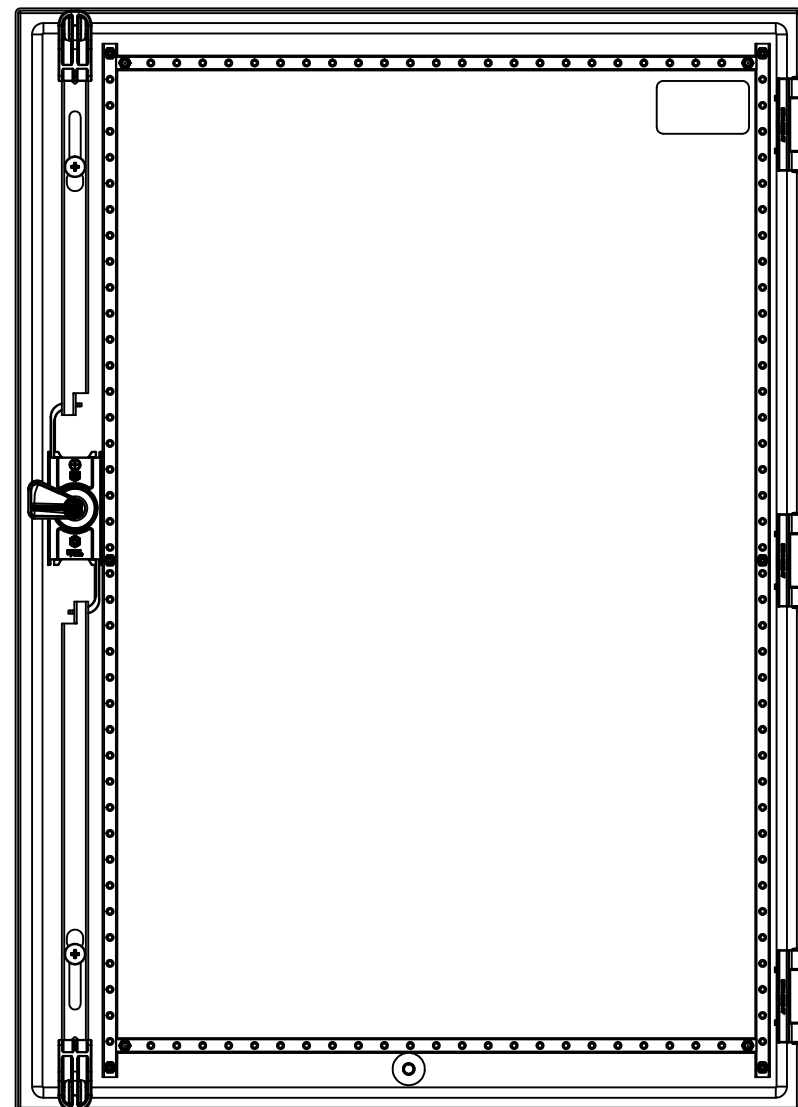
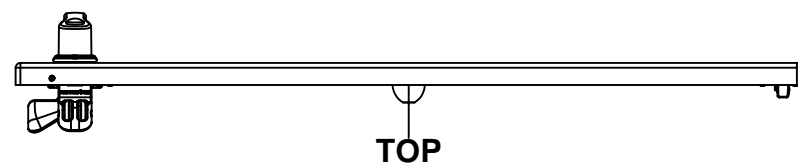


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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 21-Apr-14
Material Matière	12 Ga H.R.P. & O. (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description		Detail Rev.
5412ESHD 42" x 30" x 8" Body		
Part Number Numéro Pièce	Rev.	7
5412ESHD423008B	0	7

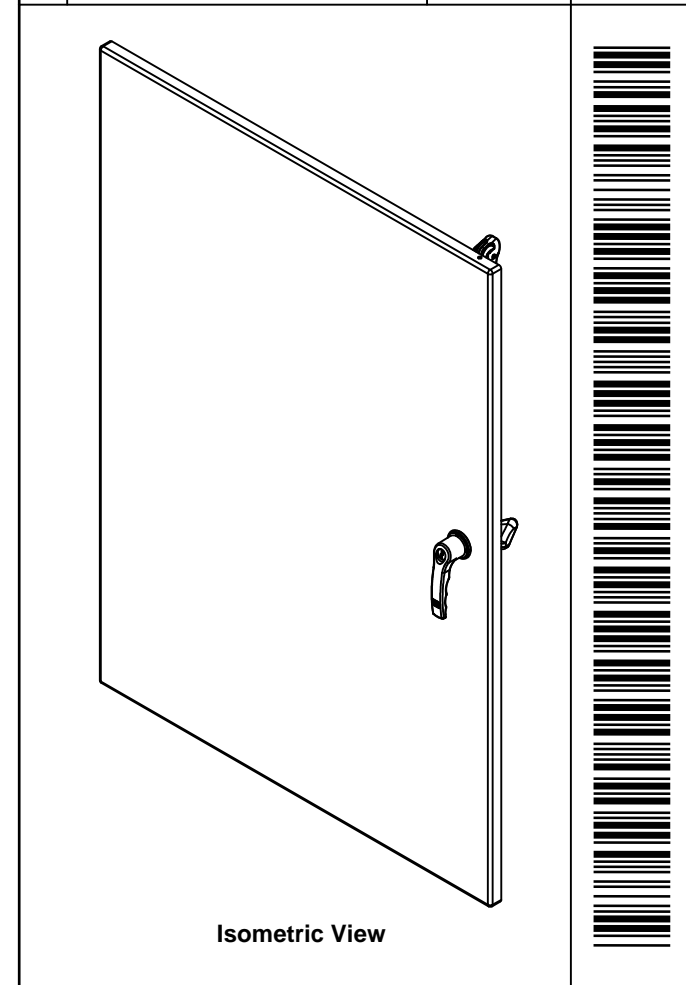
Qty	Part Number	Rev	Description
1	STK-Q-16080	0	Ground Stud M6 x 16mm
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
6	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	5412ESHD423008B-P	0	5412ESHD 42" x 30" x 8" Body Part
Parts List			


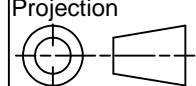
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		Max 3.0mm	
Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 21-Apr-14	
Material Matière 12 Ga H.R.P. & O. (2.5mm)		Projection	
Color Couleur Asa-61 Grey		 Finish Fini Smooth	
Description 5412ESHD 42" x 30" Cover		Detail Rev.	
Part Number Numéro Pièce 5412ESHD423008C		Rev. 0	1 3

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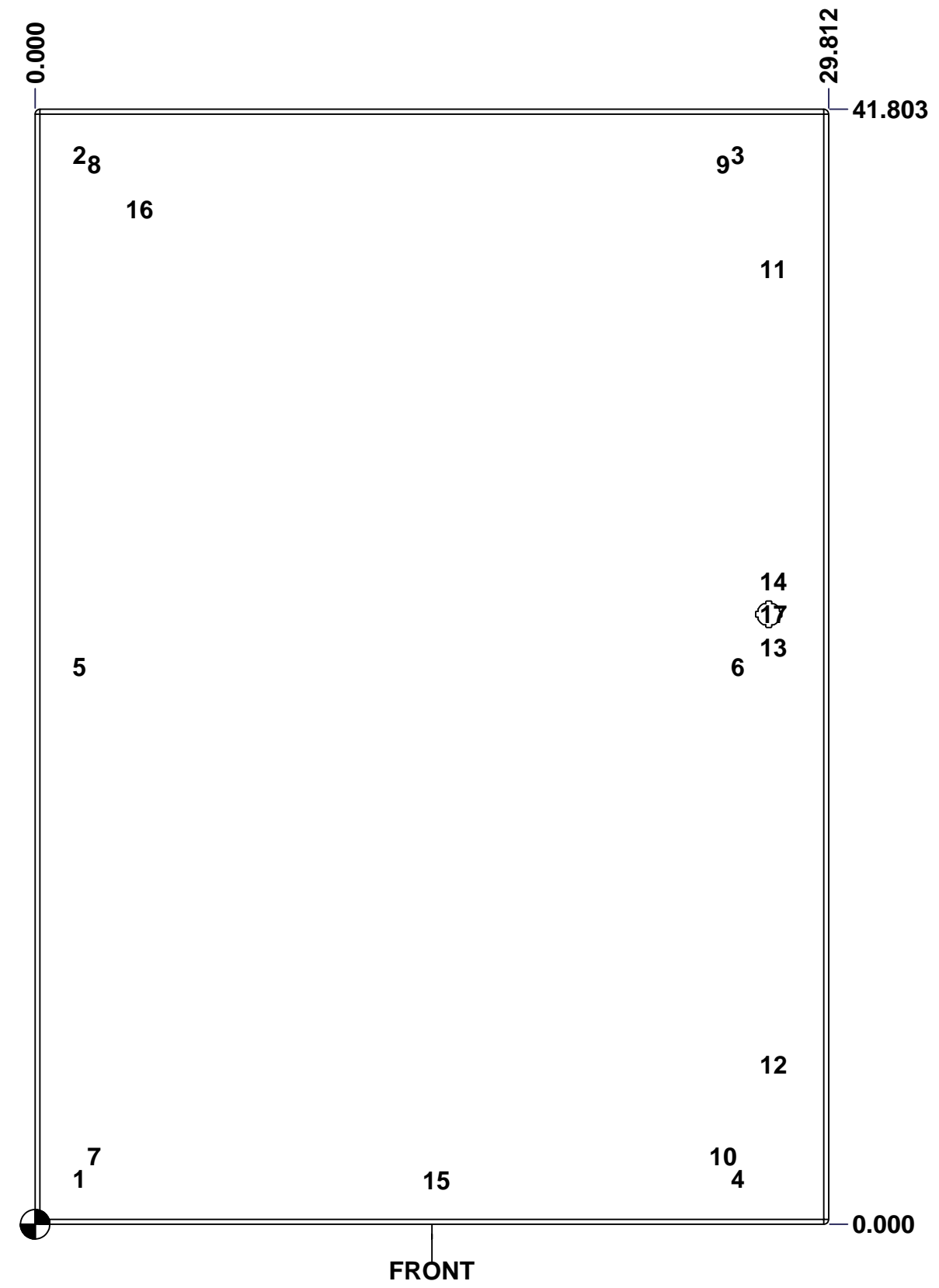
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.709	STUD M6 x 18mm (Inside)
2	1.486	40.094	STUD M6 x 18mm (Inside)
3	26.236	40.094	STUD M6 x 18mm (Inside)
4	26.236	1.709	STUD M6 x 18mm (Inside)
5	1.486	20.902	STUD M6 x 18mm (Inside)
6	26.236	20.902	STUD M6 x 18mm (Inside)
7	2.050	2.537	STUD M6 x 18mm (Inside)
8	2.050	39.733	STUD M6 x 18mm (Inside)
9	25.672	39.733	STUD M6 x 18mm (Inside)
10	25.672	2.537	STUD M6 x 18mm (Inside)
11	27.563	35.803	STUD M6 x 18mm (Inside)
12	27.563	6.000	STUD M6 x 18mm (Inside)
13	27.563	21.620	GEARBOX STUD (Inside)
14	27.563	24.120	GEARBOX STUD (Inside)
15	14.906	1.650	STUD M6 x 18mm (Inside)

16	3.750	38.053	LABEL_EXM (Inside)
17	27.563	22.870	HANDLE 885 ESL2A @ 0.0°

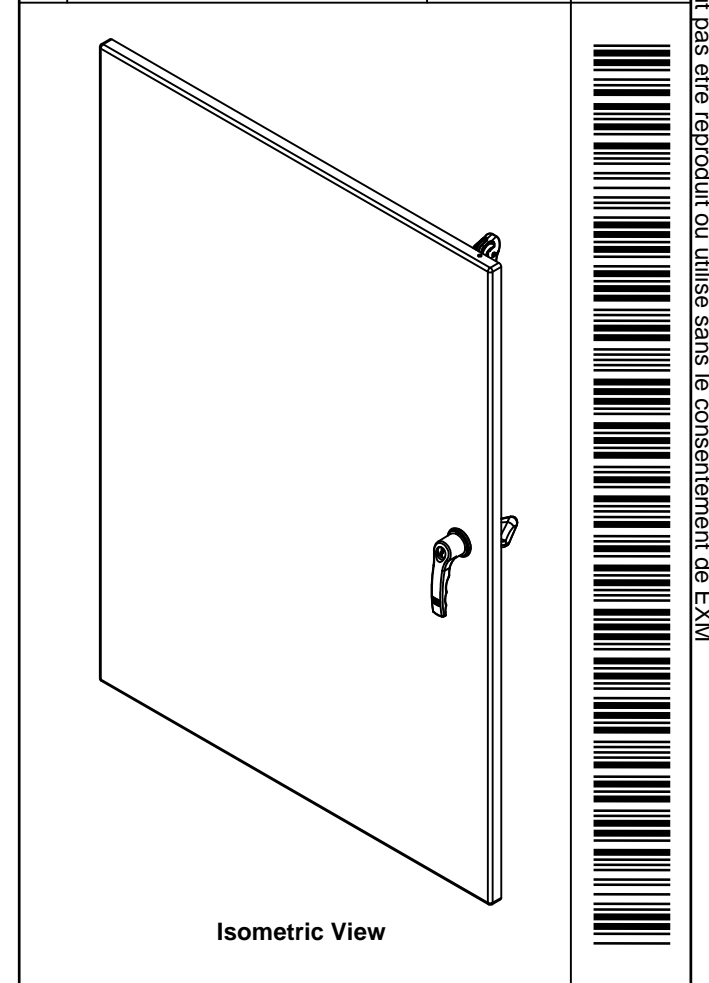


	Description	Status
	5412ESHD 42" x 30" Cover	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESHD423008C	0
		2
		3

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No.	Revisions	Date	By/Par

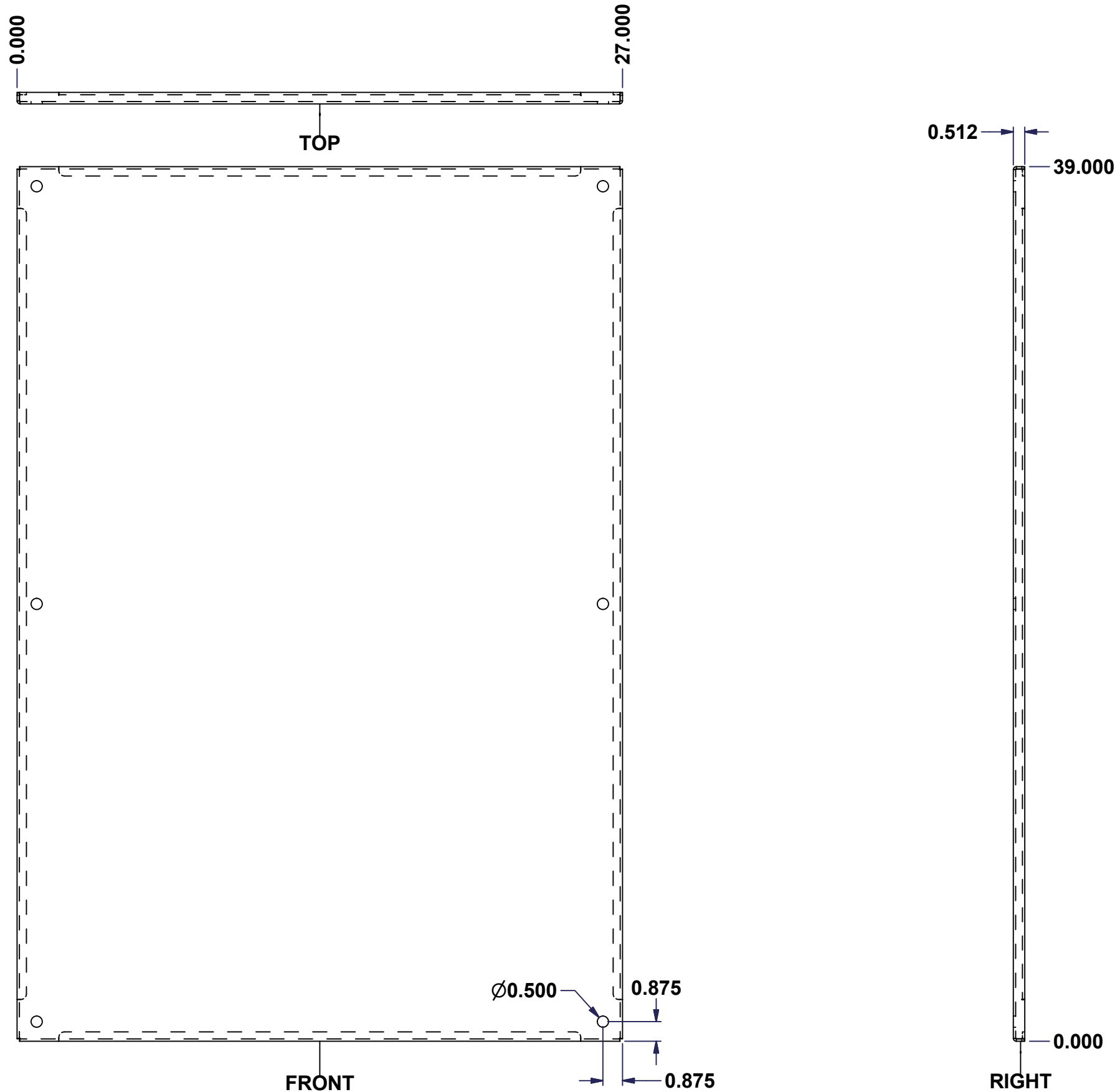


1	5412ESHD423008CB1_D	0	5412ESHD 42" Lower Closing Bar
1	5412ESHD423008CB1_U	0	5412ESHD 42" Upper Closing Bar
1	STK-A-03880-36	12	Gearbox Clockwise Assembly (Grip 36mm)
1	885 ESL2A	4	5412 ES Key Lock L-Handle (3 Pts)
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	STK-Q-46515	3	5412 ES Door Support with Brass Insert
2	STK-Q-46025-30-3	4	5412 ES Horizontal Door Stiffener 30" (3Pts)
2	STK-Q-46020-42	5	5412 ES Vertical Door Stiffener 42"
11	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ESHD423008G	0	5412ESHD 42" x 30" Door Gasket
1	5412ESHD423008C-P	0	5412ESHD 42" x 30" Cover Part
3	STK-K-09860	7	Cabinet Hinge with Captive Pins
10	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Qty	Part Name	Rev	Description
Parts List			

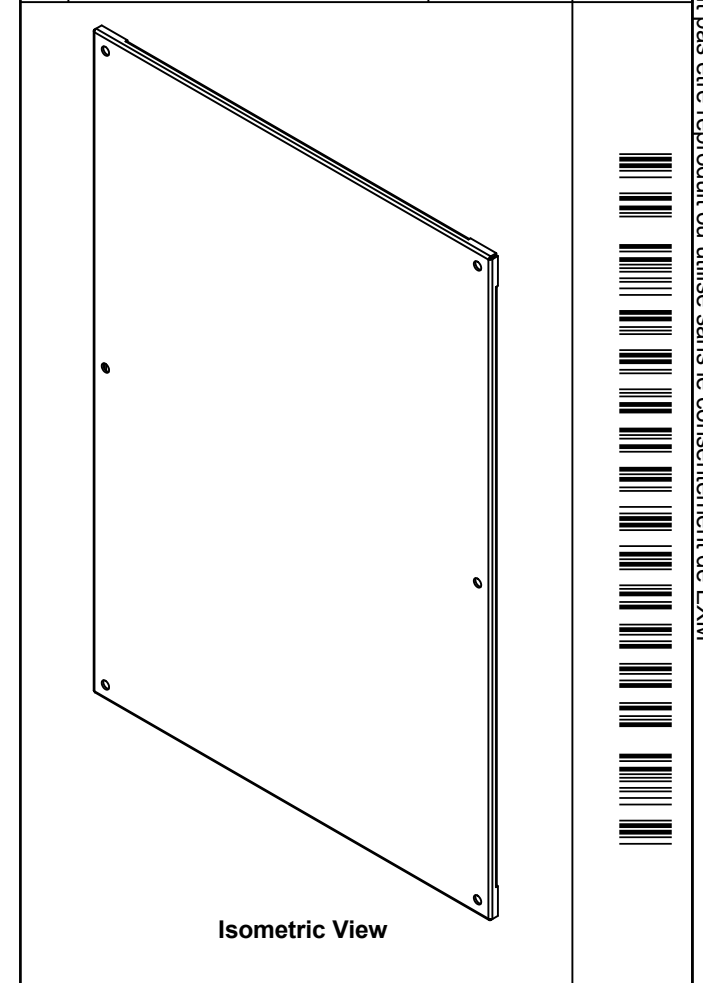
<p>Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com</p>	Flatness Aplatissement
	Max 3.0mm
Projection	
Customer Client	Date
Drawn By Dessiné Par	Date 21-Apr-14
Material Matière	12 Ga H.R.P. & O. (2.5mm)
Color Couleur	Asa-61 Grey
Finish Fini	Smooth
Description	Detail Rev.
5412ESHD 42" x 30" Cover	
Part Number Numéro Pièce	Rev. 3
5412ESHD423008C	0 3


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No.	Revisions	Date	By/Par



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		Max 3.0mm
Customer Client		Date
Drawn By Dessiné Par BoxCad: nickz		Date 01/03/2017
Material Matière 12 Ga Galvanized (2.5mm)		
Color Couleur See Part List	Finish Fini See Part List	
Description 885SP 42" x 30" Inner Panel Part		Detail Rev.
Part Number Numéro Pièce 885SP4230G		Rev. 1

Qty	Part Number	Rev	Description	Material	Color	Finish
1	885SP4230G-P	0	885SP 42" x 30" Inner Panel Part	12 Ga Galvanized (2.5mm)	Unpainted	Galvanized

Parts List