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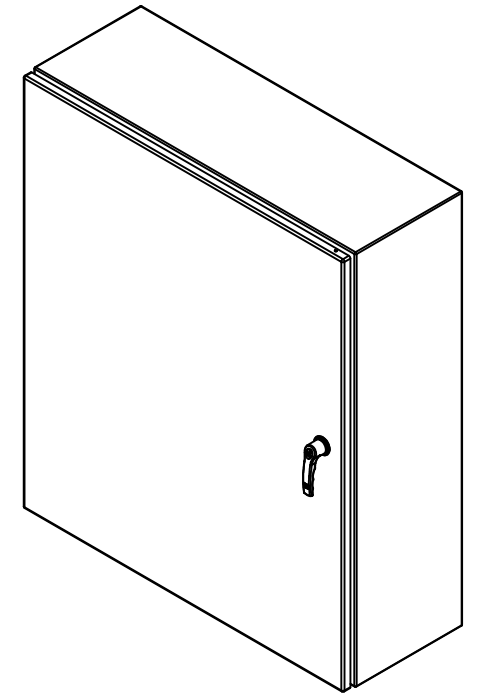


Technical drawing of a door. The drawing shows a vertical rectangle representing the door panel. To the left of the panel is a vertical line representing the door frame or edge, with a small handle or latch detail. To the right of the panel, there are two dimension lines: a vertical one labeled '42.000' and a horizontal one labeled '0.000'.

- 0.000



No.	Revisions	Date	By/Par

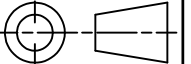


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Flatness	
Aplatissement	

Max 3.0mm

Projection	
------------	--



Date _____

Date 23-Apr-14

12 Ga H.R.P. & O. (2.5mm)

smooth

Detail Rev.

1

5412ESHD423612

D

2)

SEE BILL OF MATERIAL ON LAST PAGE

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Tolerance ±1/32" unless otherwise specified

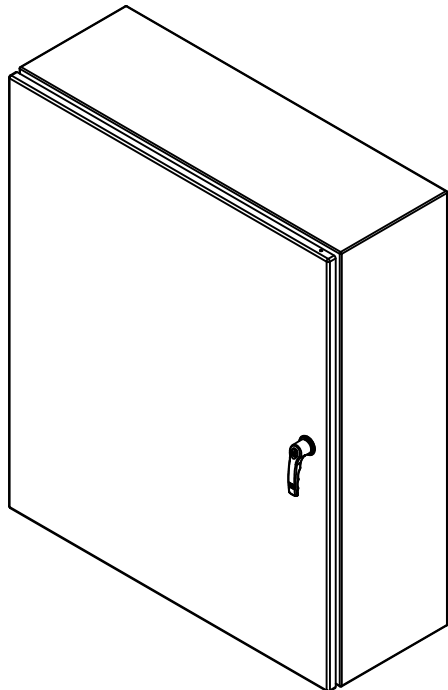
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Tolérance ±1/32" sauf spécification contraire

NOTE

ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



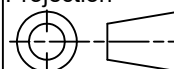
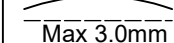
Isometric View





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Flatness
Aplatissement
Max 3.0mm
Projection



Customer Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 23-Apr-14

Material
Matière

12 Ga H.R.P. & O. (2.5mm)

Color
Couleur

Asa-61 Grey

Finish
Fin

Smooth

Description

5412ESHD 42" x 36" x 12" Assembly

Detail Rev.

Part Number
Numéro Pièce

5412ESHD423612

Rev.

0

2

2

PACKING

ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

1	STK-K-01800	5	5412 ES Accessory Kit
1	880 PP	6	Self Adhesive Print Pocket
1	885SP4236G	0	885SP 42" x 36" Inner Panel Part
1	5412ESHD423612C	0	5412ESHD 42" x 36" Cover
8	STK-Q-07310	2	Flange Lock Nut M8
8	STK-Q-07610	8	M8 Plastic Spacer 22.2mm
1	5412ESHD423612B	0	5412ESHD 42" x 36" x 12" Body
3	STK-Q-04050-10	8	M6 x 10mm Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description

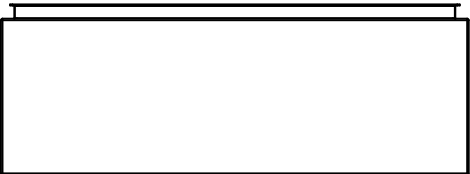
Parts List

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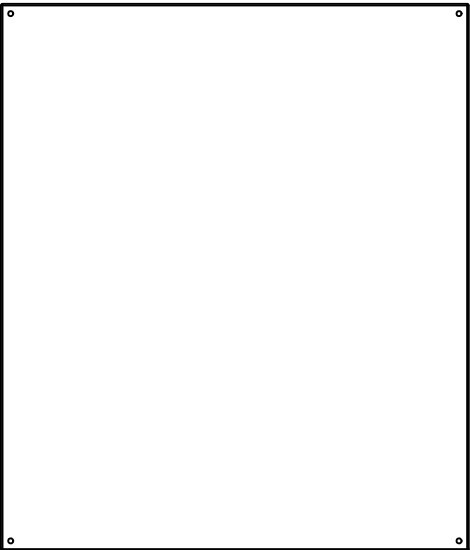
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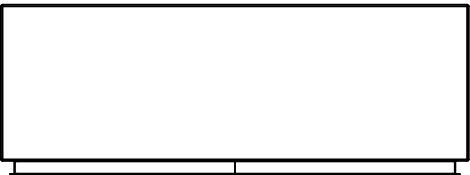
Tolérance ±1/32" sauf spécification contraire



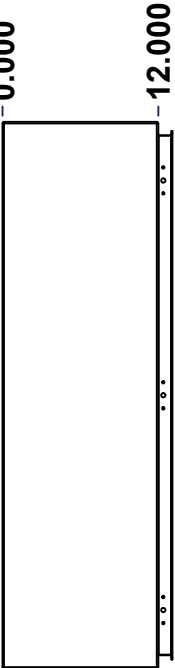
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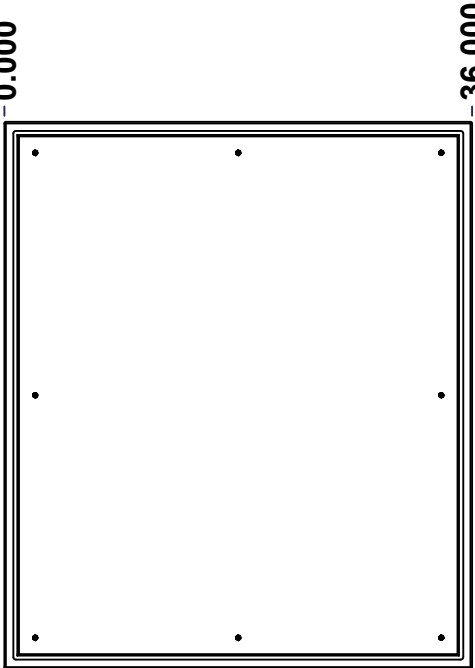
BACK



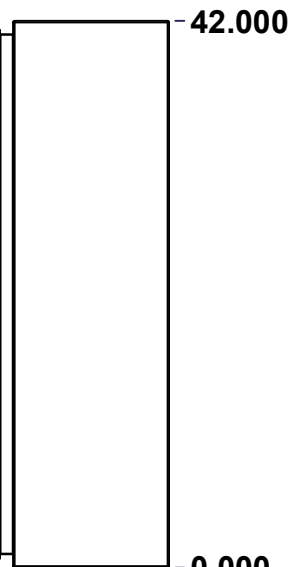
BOTTOM



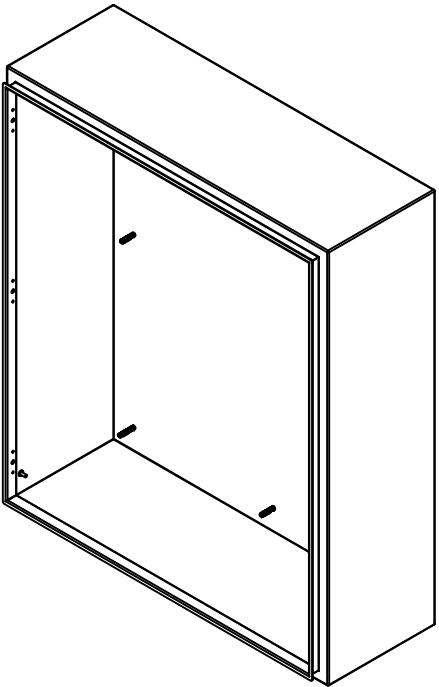
LEFT



FRONT



RIGHT



Isometric View



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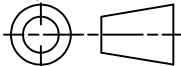


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 23-Apr-14

Material
Matière

12 Ga H.R.P. & O. (2.5mm)

Color
Couleur

Asa-61 Grey

Finish
Fin

Smooth

Description

5412ESHD 42" x 36" x 12" Body

Detail Rev.

Part Number
Numéro Pièce

5412ESHD423612B

Rev.

1

0

7

SEE BILL OF MATERIAL ON LAST PAGE

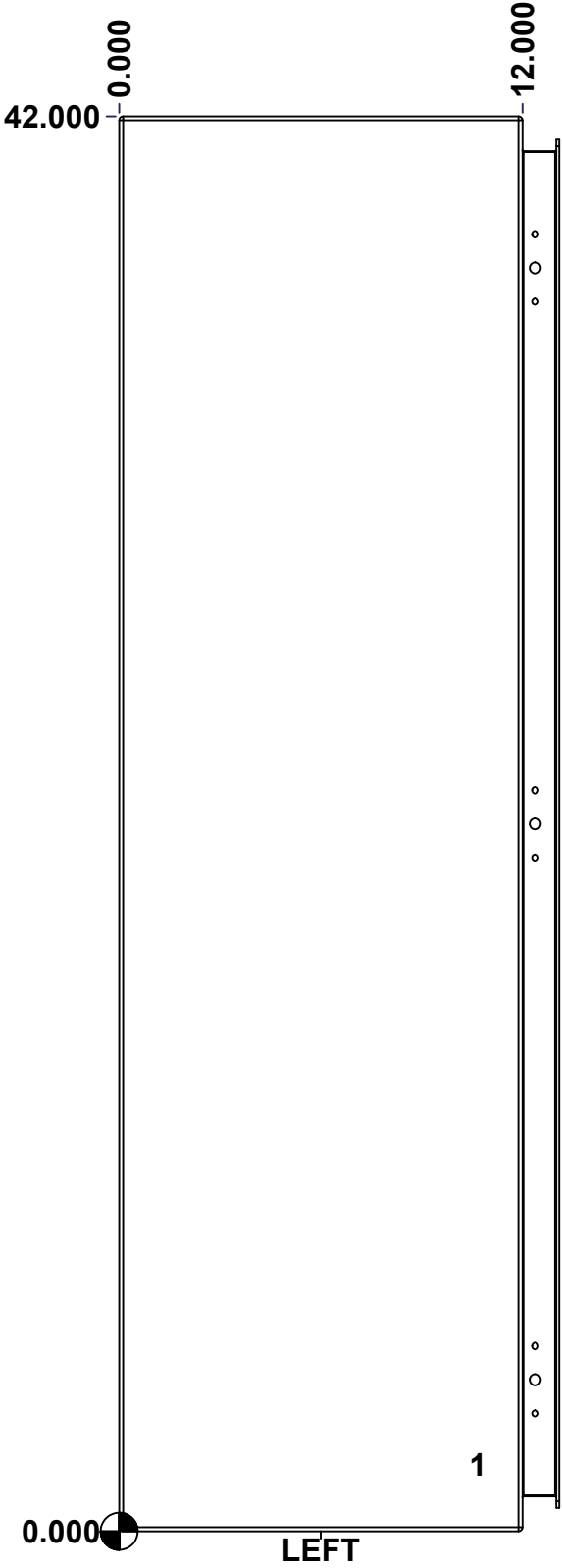
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	10.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5412ESHD 42" x 36" x 12" Body		
	Part Number Numéro Pièce	Rev.	5
	5412ESHD423612B	0	7

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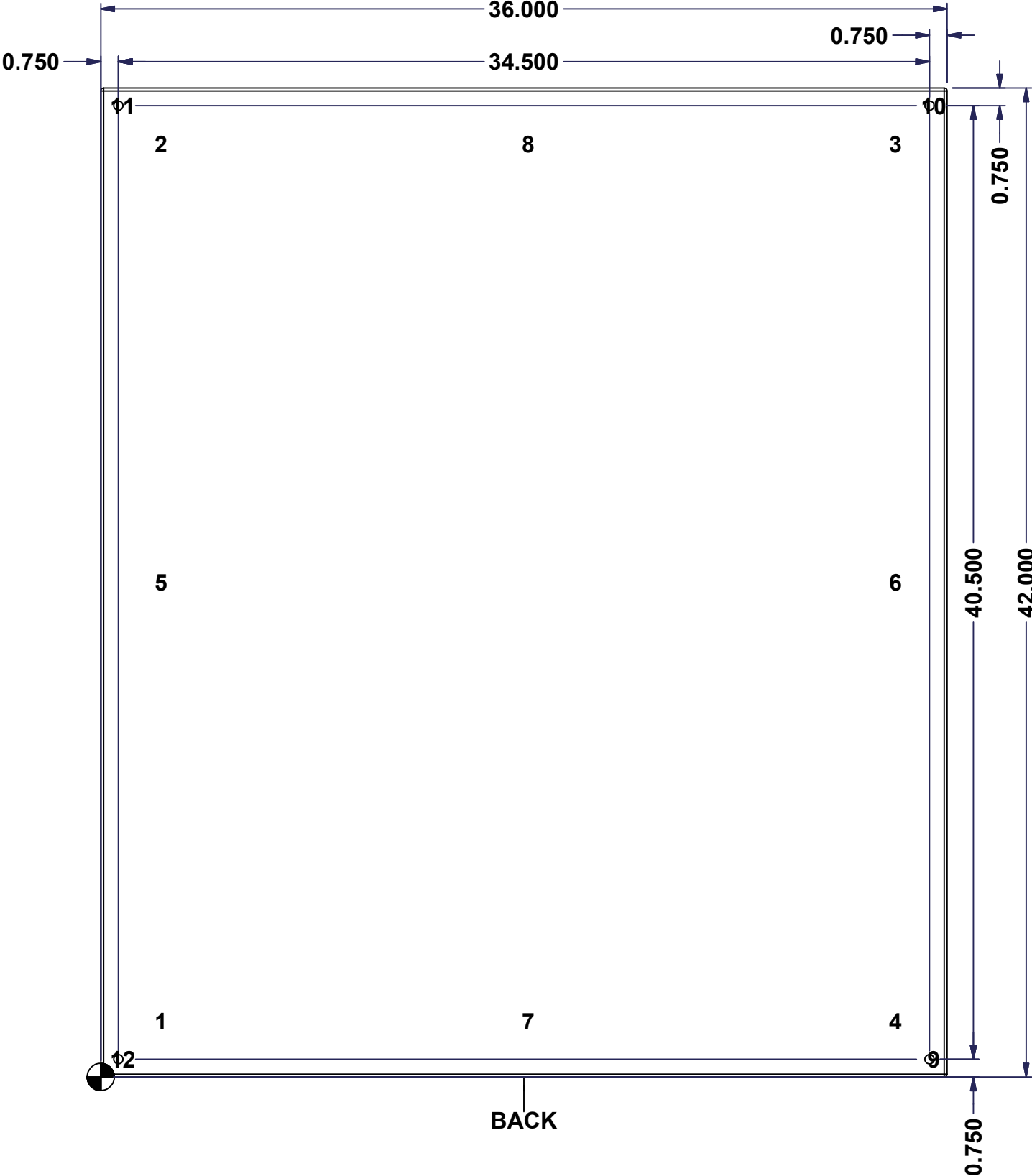
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.375	2.375	IP STUD M8 x 35mm (Inside)
2	2.375	39.625	IP STUD M8 x 35mm (Inside)
3	33.625	39.625	IP STUD M8 x 35mm (Inside)
4	33.625	2.375	IP STUD M8 x 35mm (Inside)
5	2.375	21.000	IP STUD M8 x 35mm (Inside)
6	33.625	21.000	IP STUD M8 x 35mm (Inside)
7	18.000	2.375	IP STUD M8 x 35mm (Inside)
8	18.000	39.625	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
9	35.250	0.750	RND Ø0.390
10	35.250	41.250	RND Ø0.390
11	0.750	41.250	RND Ø0.390
12	0.750	0.750	RND Ø0.390



	Description		Status	
	5412ESHD 42" x 36" x 12" Body			
	Part Number Numéro Pièce		Rev.	6
	5412ESHD423612B		0	7

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Tolerance ±1/32" unless otherwise specified

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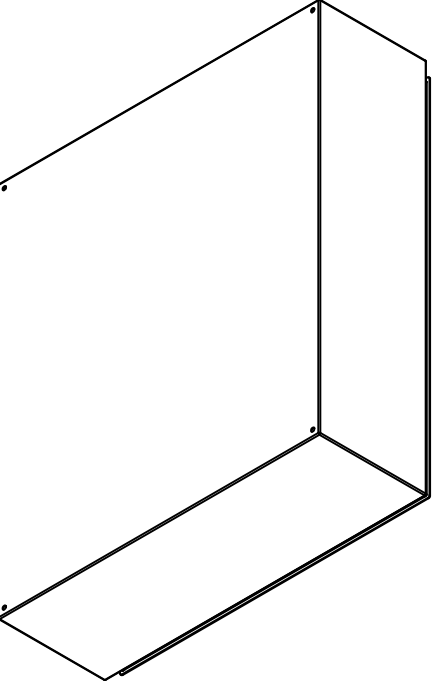
Tolérance ±1/32" sauf spécification contraire

No.

Revisions

Date

By/Par



Isometric View





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Flatness
Aplatissement
Max 3.0mm
Projection

Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 23-Apr-14

Material
Matière

12 Ga H.R.P. & O. (2.5mm)

Color
Couleur

Asa-61 Grey

Finish
Fin

Smooth

Description

5412ESHD 42" x 36" x 12" Body

Detail Rev.

Part Number
Numéro Pièce

5412ESHD423612B

Rev.

7

7

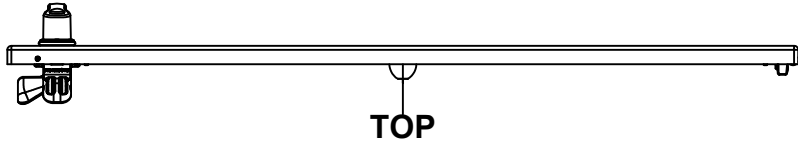
1	STK-Q-16080	0	Ground Stud M6 x 16mm
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
8	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	5412ESHD423612B-P	0	5412ESHD 42" x 36" x 12" Body Part
Qty	Part Number	Rev	Description
Parts List			

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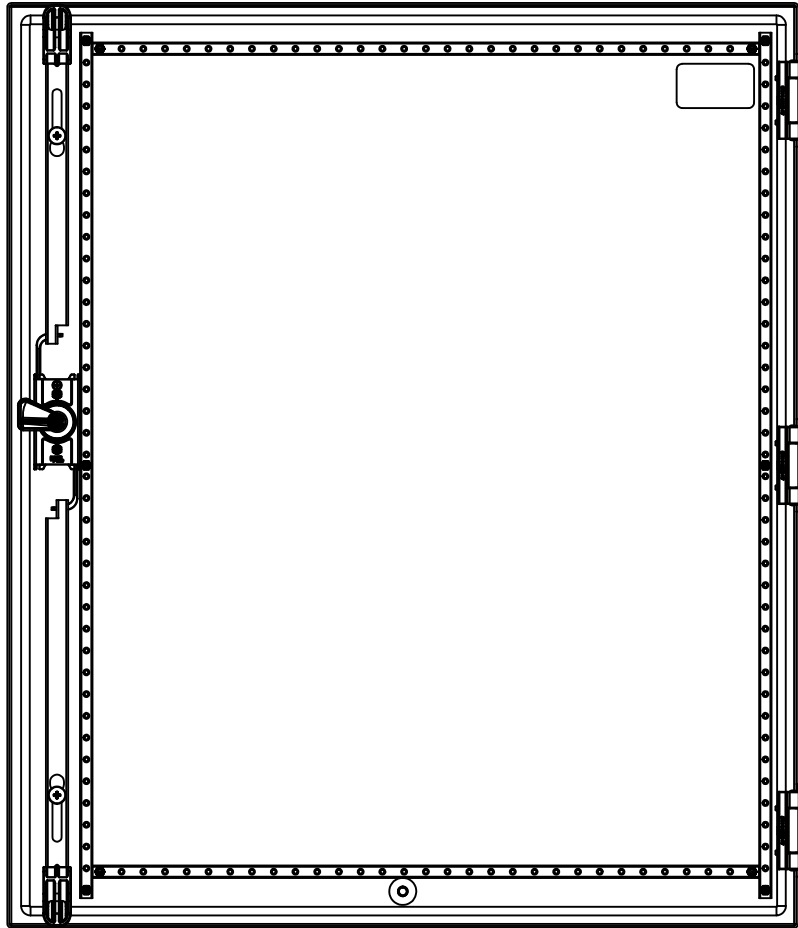
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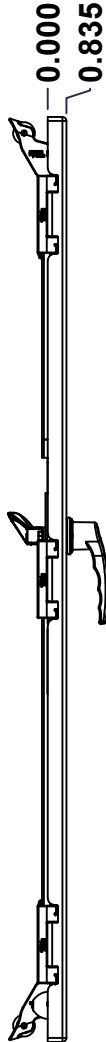
Tolérance ±1/32" sauf spécification contraire



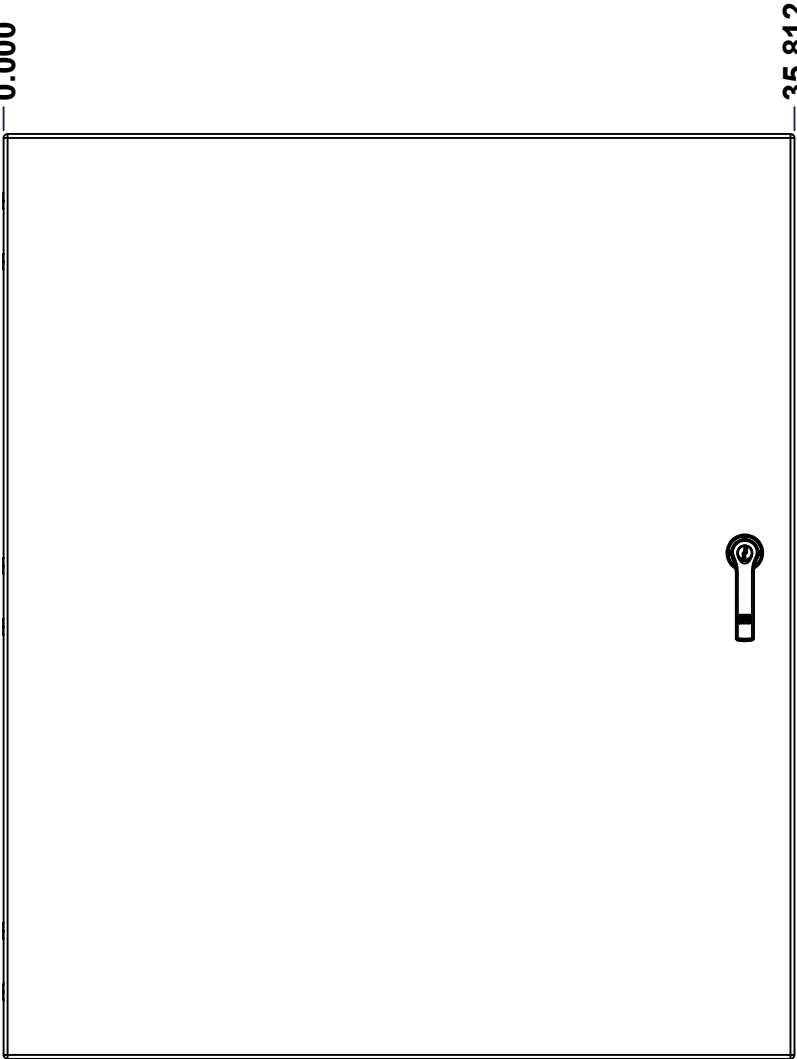
TOP



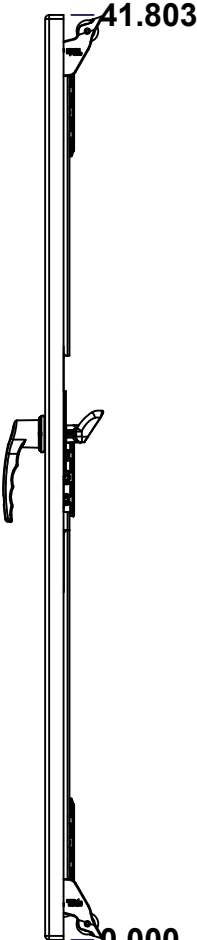
BACK



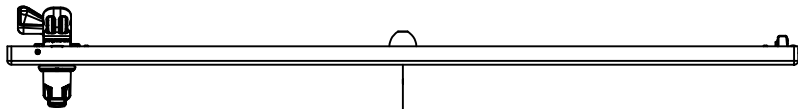
LEFT



FRONT

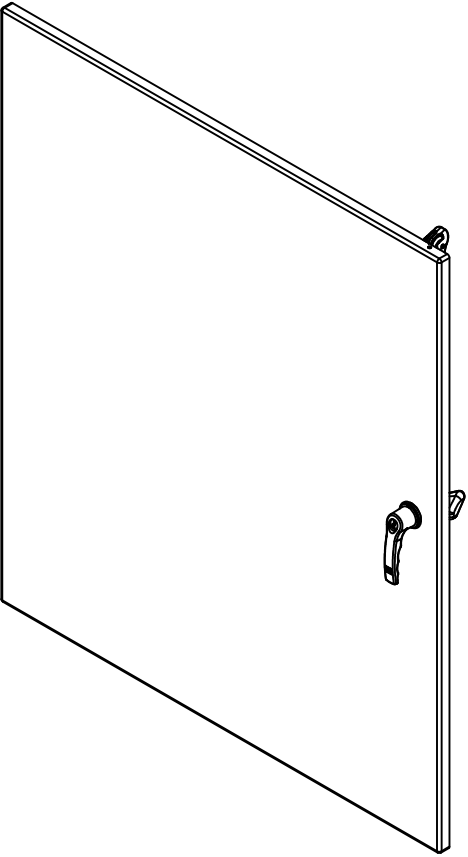


RIGHT

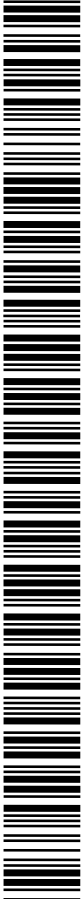


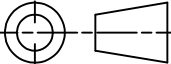
BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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		Projection 	
Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 23-Apr-14	
Material Matière 12 Ga H.R.P. & O. (2.5mm)			
Color Couleur Asa-61 Grey		Finish Fin Smooth	
Description 5412ESHD 42" x 36" Cover			Detail Rev.
Part Number Numéro Pièce 5412ESHD423612C		Rev. 0	1 3

SEE BILL OF MATERIAL ON LAST PAGE

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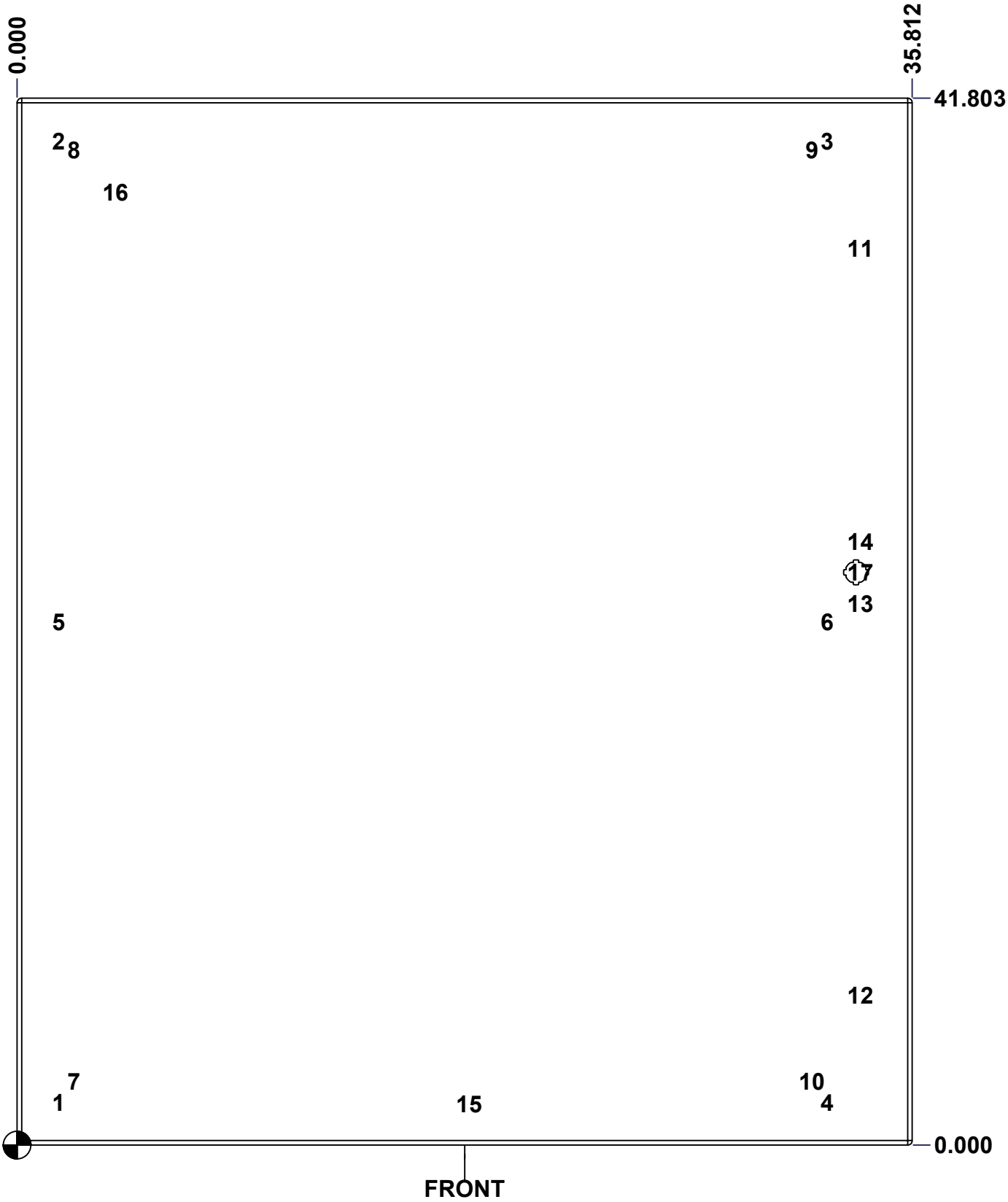
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.709	STUD M6 x 18mm (Inside)
2	1.486	40.094	STUD M6 x 18mm (Inside)
3	32.236	40.094	STUD M6 x 18mm (Inside)
4	32.236	1.709	STUD M6 x 18mm (Inside)
5	1.486	20.902	STUD M6 x 18mm (Inside)
6	32.236	20.902	STUD M6 x 18mm (Inside)
7	2.097	2.537	STUD M6 x 18mm (Inside)
8	2.097	39.733	STUD M6 x 18mm (Inside)
9	31.625	39.733	STUD M6 x 18mm (Inside)
10	31.625	2.537	STUD M6 x 18mm (Inside)
11	33.563	35.803	STUD M6 x 18mm (Inside)
12	33.563	6.000	STUD M6 x 18mm (Inside)
13	33.563	21.620	GEARBOX STUD (Inside)
14	33.563	24.120	GEARBOX STUD (Inside)
15	17.906	1.650	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
16	3.750	38.053	LABEL_EXM (Inside)
17	33.563	22.870	HANDLE 885 ESL2A @ 0.0°



	Description		Status	
	5412ESHD 42" x 36" Cover		(NULL)	
	Part Number		Rev.	2
	Numéro Pièce		0	3
		5412ESHD423612C		

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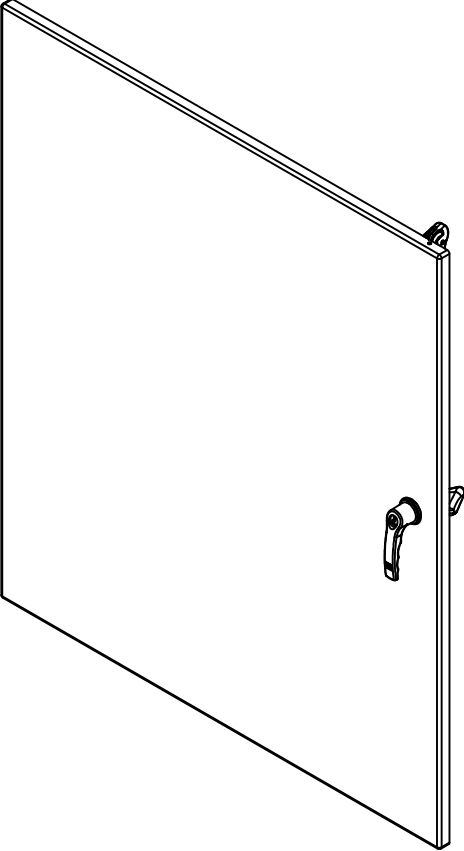
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View



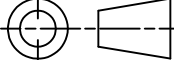
1	5412ESHD423612CB1_D	0	5412ESHD 42" Lower Closing Bar
1	5412ESHD423612CB1_U	0	5412ESHD 42" Upper Closing Bar
1	STK-A-03880-36	12	Gearbox Clockwise Assembly (Grip 36mm)
1	885 ESL2A	4	5412 ES Key Lock L-Handle (3 Pts)
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	STK-Q-46515	3	5412 ES Door Support with Brass Insert
2	STK-Q-46025-36-3	0.1. 1	5412 ES Horizontal Door Stiffener 36" (3 Pts)
2	STK-Q-46020-42	5	5412 ES Vertical Door Stiffener 42"
11	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ESHD423612G	0	5412ESHD 42" x 36" Door Gasket
1	5412ESHD423612C-P	0	5412ESHD 42" x 36" Cover Part
3	STK-K-09860	7	Cabinet Hinge with Captive Pins
10	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Qty	Part Name	Rev	Description

Parts List



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Flatness
Aplatissement
Max 3.0mm

Projection


Customer
Client

Date

Drawn By
Dessiné Par BoxCad: BoxCad

Date 23-Apr-14

Material
Matière 12 Ga H.R.P. & O. (2.5mm)

Color
Couleur Asa-61 Grey

Finish
Fini Smooth

Description 5412ESHD 42" x 36" Cover

Detail Rev.

Part Number
Numéro Pièce 5412ESHD423612C

Rev. 0

3
3

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C:\Vault Workspace\Inventor Dwg\BoxCad\Result\885 SP\885SP4236G\885SP4236G.idw

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Isometric View

1	885SP4236G-P	0	885SP 42" x 36" Inner Panel Part	12 Ga Galvanized (2.5mm)	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

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