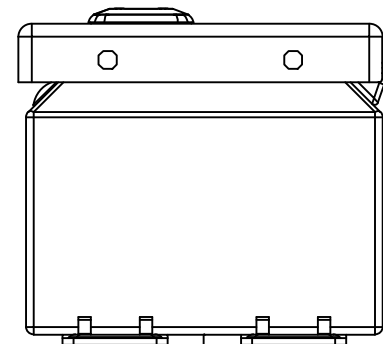
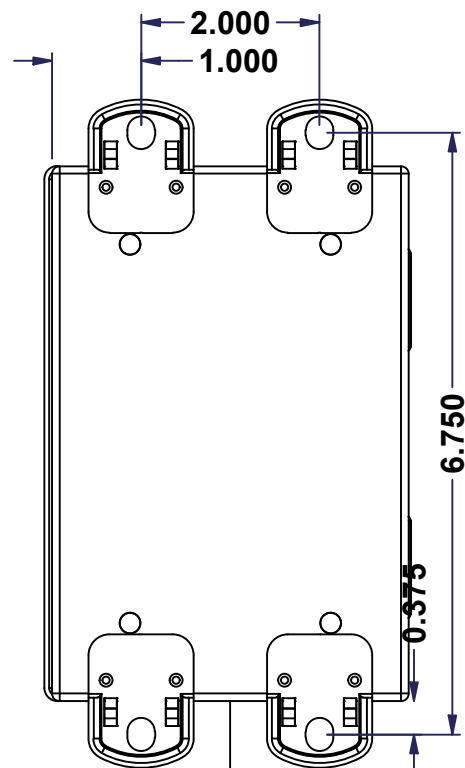


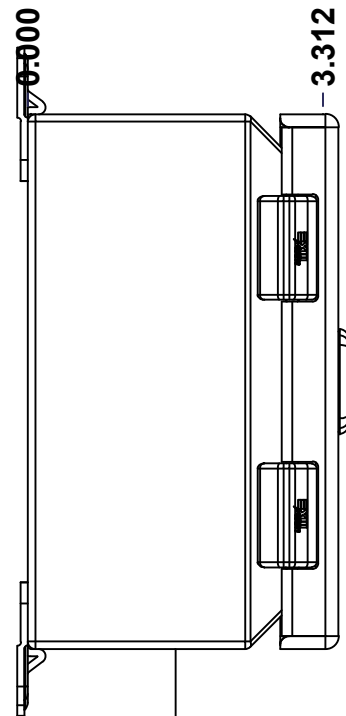
This drawing is confidential and must not be reproduced or used without the consent of EXM



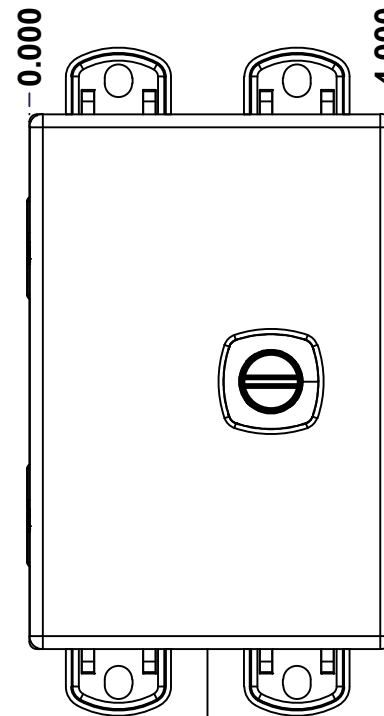
TOP



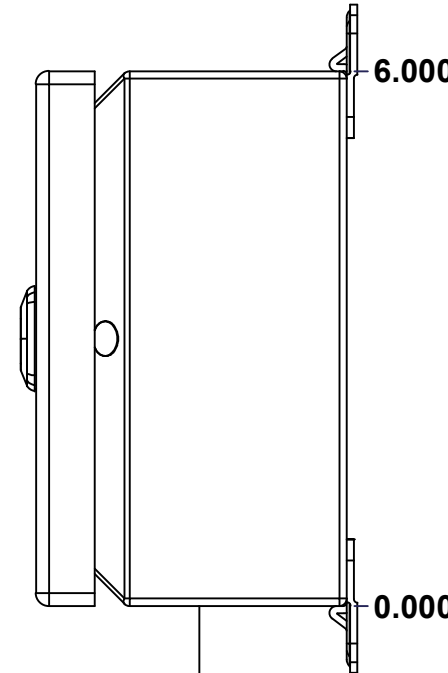
BACK



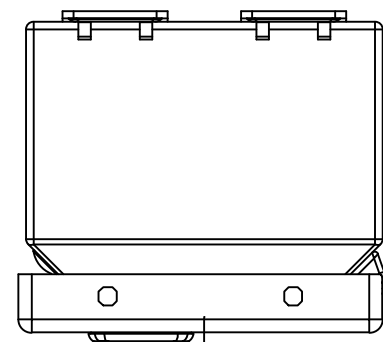
LEFT



FRONT

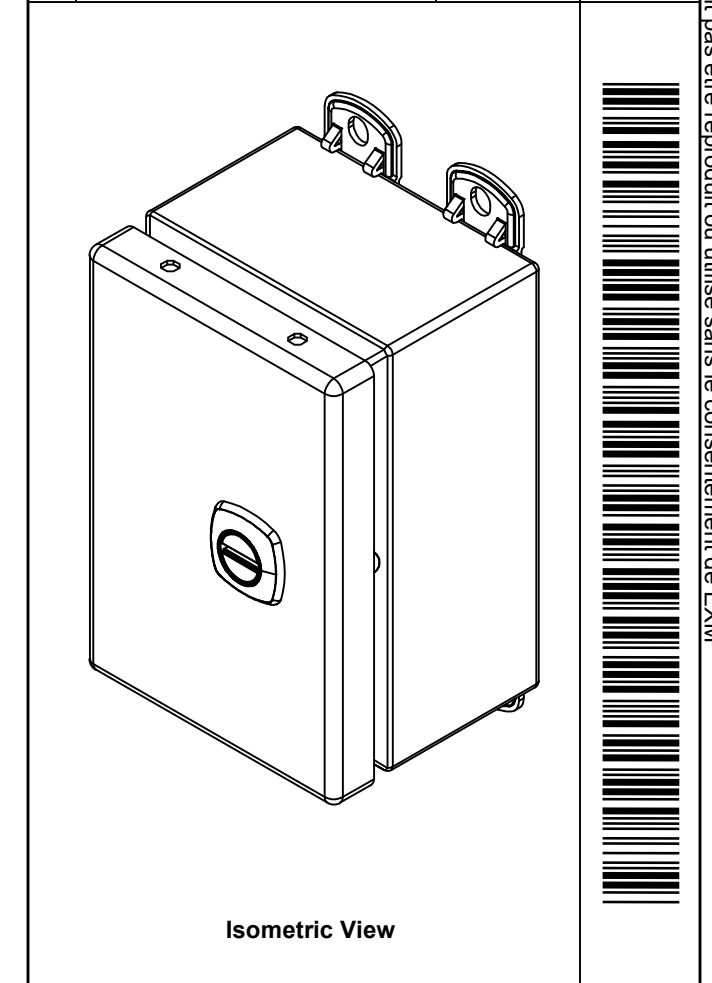


RIGHT


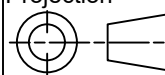


BOTTOM

No.	Revisions	Date	By/Par



Isometric View

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client		Date
Drawn By Dessiné Par	BoxCad: BoxCad	Date 19-Feb-14
Material Matière	16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description 5412ESM 6" x 4" x 3" Assembly		Detail Rev.
Part Number Numéro Pièce	5412ESM060403	Rev. 1 0

SEE BILL OF MATERIAL ON LAST PAGE

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

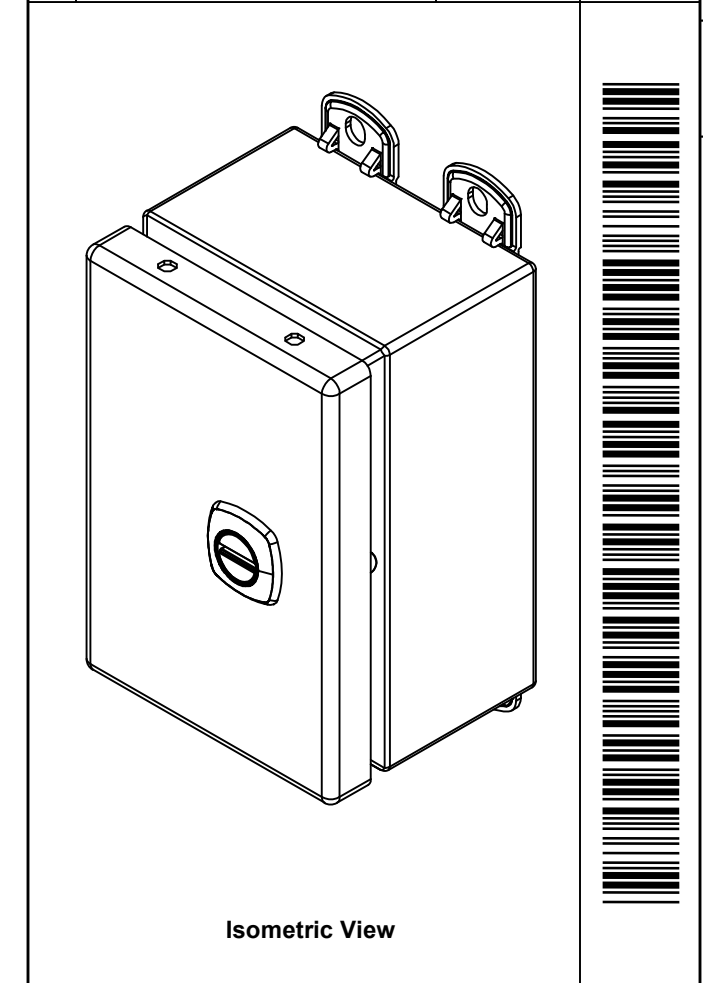



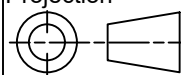
This drawing is confidential and must not be reproduced or used without the consent of EXM

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground standoffs on box and cover
3	W/O Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting standoffs
6	C/W 885 ESCHMF1 Mounting Feet (Welded)

No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement Max 3.0mm
	Projection 
Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 19-Feb-14
Material Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)	

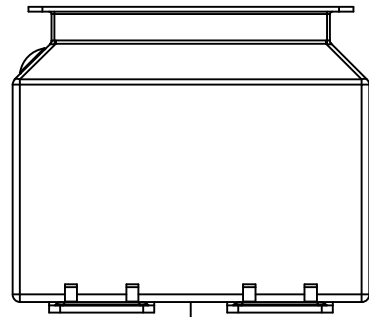
PACKING		
ITEM	QTY	DESCRIPTION
STK-E-04301	1	CARTON 5412 ESCH060403
Plastic bag	1	To protect cover surface and inside gasket
Packaging label	1	White label with product number
STK-S-01100	1	ESCH EXM SQUARE STICKER

1	5412ESM060403C	0	5412ESM 6" x 4" Cover
1	STK-K-02910	3	5412 ESCH Accessory Kit
8	STK-Q-07200	0	Flange Lock Nut
1	880 SP0604G	0	880 SP0604G - Inner Panel
1	5412ESM060403B	0	5412ESM 6" x 4" x 3" Body
2	STK-Q-08100	1	M5 Nylon Insert Lock Nut
Qty	Part Number	Rev	Description
Parts List			

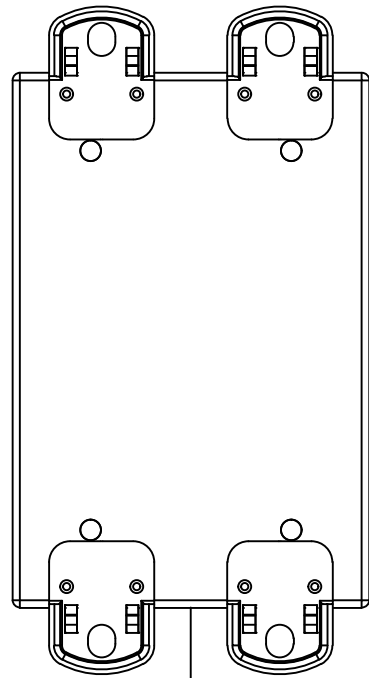
Color Couleur	Asa-61 Grey	Finish Fini	Smooth
Description		Detail Rev.	
5412ESM 6" x 4" x 3" Assembly			
Part Number Numéro Pièce		Rev.	2
5412ESM060403		0	10

This drawing is confidential and must not be reproduced or used without the consent of EXM

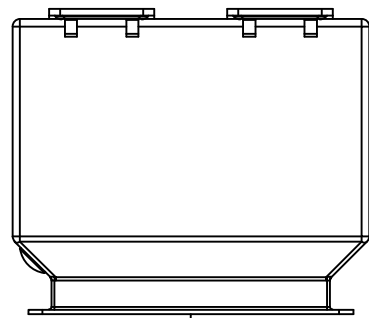
Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM



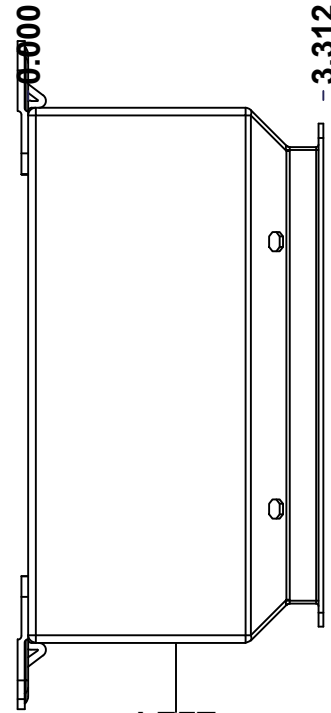
TOP



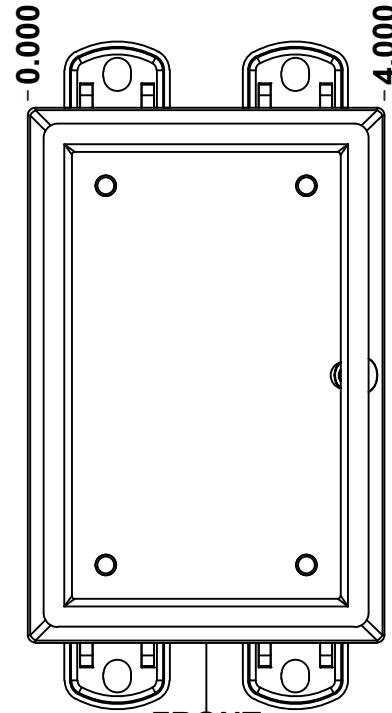
BACK



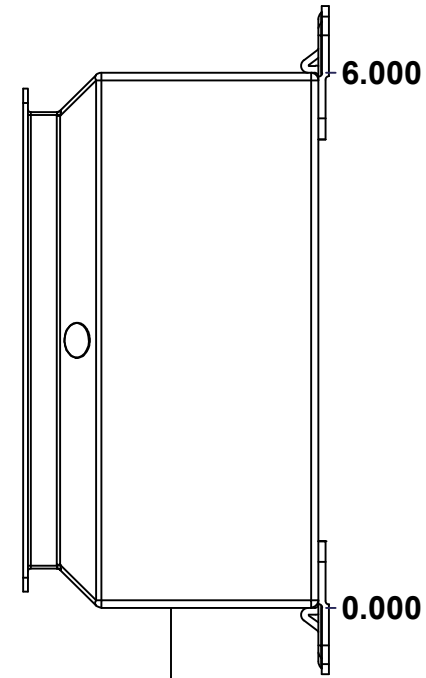
BOTTOM



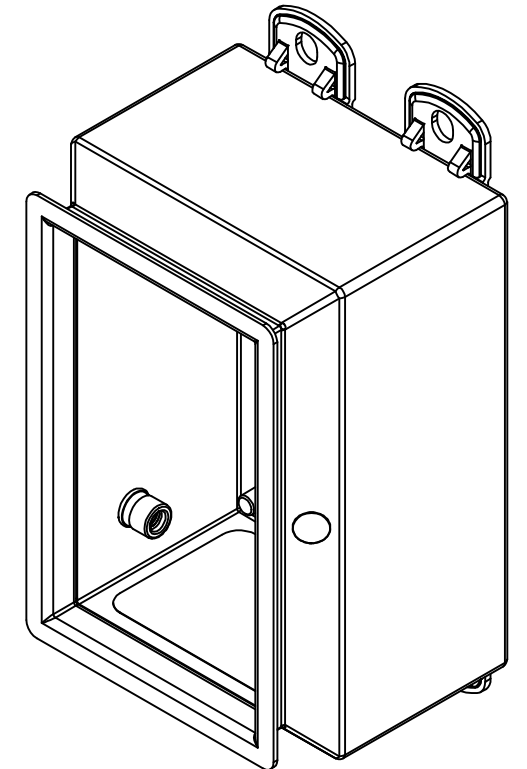
LEFT



FRONT


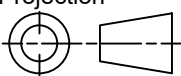


RIGHT



Isometric View



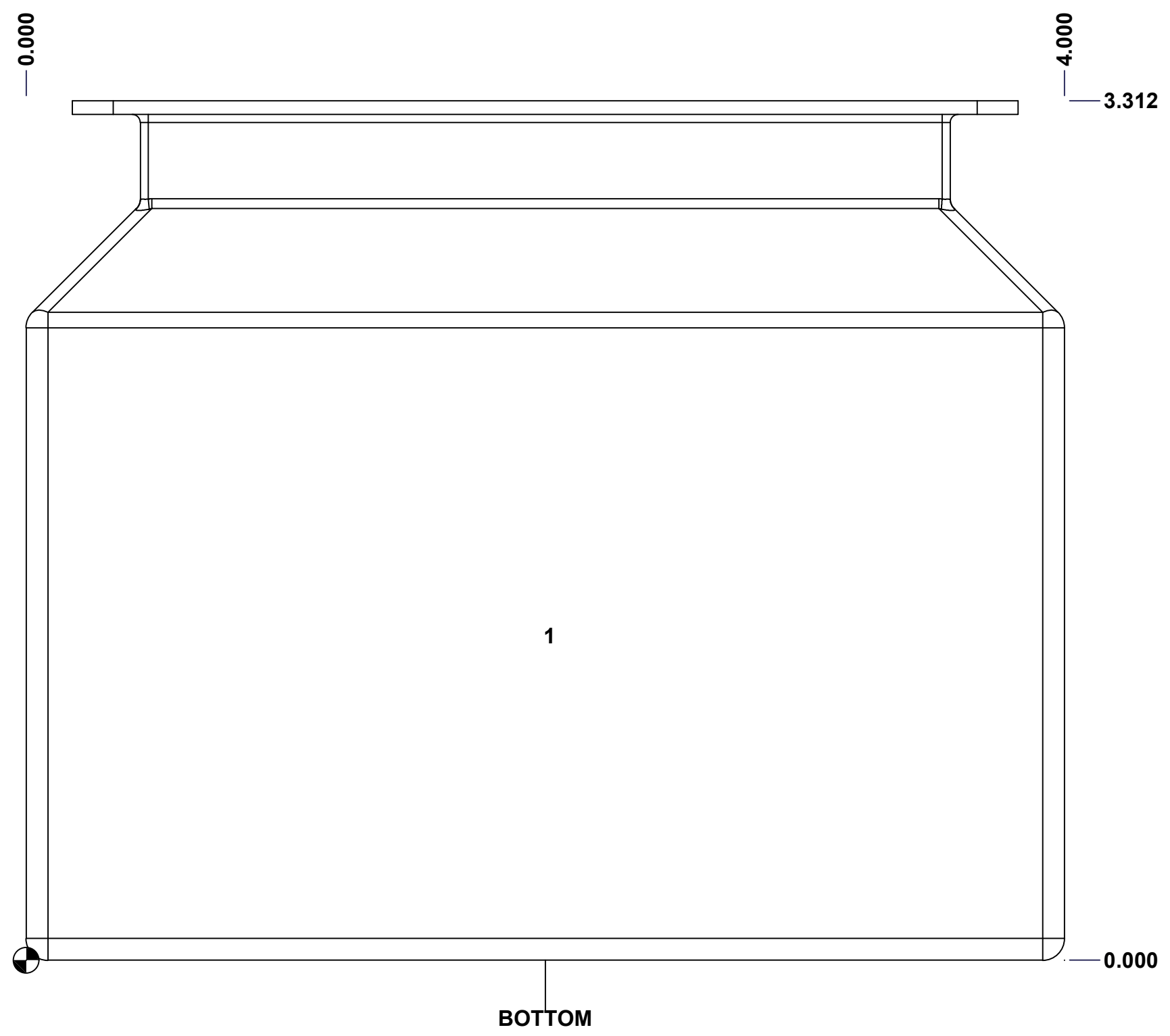
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 19-Feb-14
Material Matière	16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ESM 6" x 4" x 3" Body		
Part Number Numéro Pièce	Rev. 0	3 / 10
5412ESM060403B		

SEE BILL OF MATERIAL ON LAST PAGE

This drawing is confidential and must not be reproduced or used without the consent of EXM

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	1.250	LABEL_EXM

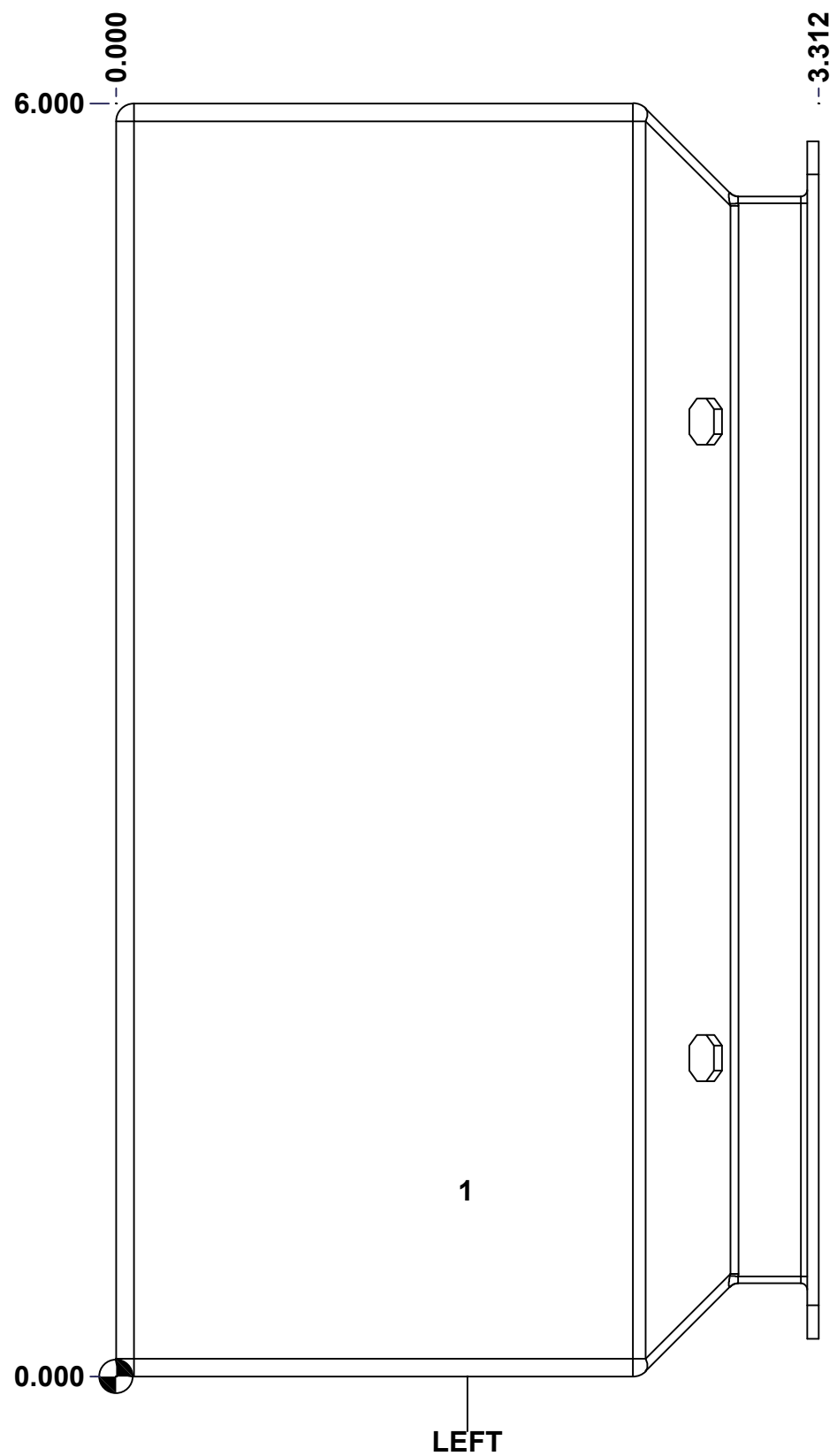


	Description	Status	
	5412ESM 6" x 4" x 3" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	4
	5412ESM060403B	0	10

This drawing is confidential and must not be reproduced or used without the consent of EXM

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.625	0.875	STANDOFF M6 x 10mm (Inside)



	Description	Status
	5412ESM 6" x 4" x 3" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESM060403B	0
		5
		10

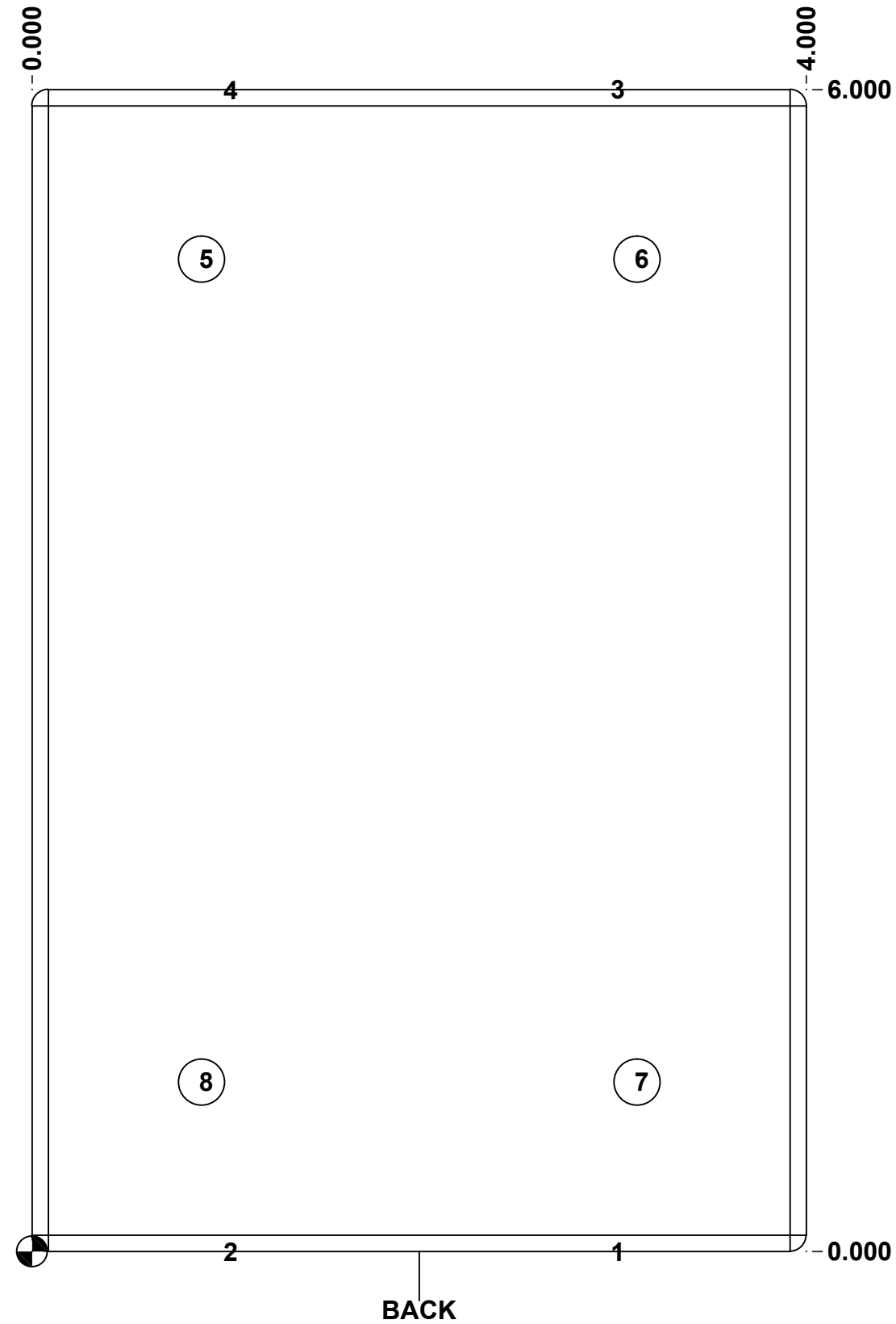
This drawing is confidential and must not be reproduced or used without the consent of EXM

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	3.000	0.000	FOOT 885 ESCHMF1
2	1.000	0.000	FOOT 885 ESCHMF1
3	3.000	6.000	FOOT 885 ESCHMF1
4	1.000	6.000	FOOT 885 ESCHMF1
5	0.875	5.125	PEM FH-M6-20ZI (Inside)
6	3.125	5.125	PEM FH-M6-20ZI (Inside)
7	3.125	0.875	PEM FH-M6-20ZI (Inside)
8	0.875	0.875	PEM FH-M6-20ZI (Inside)

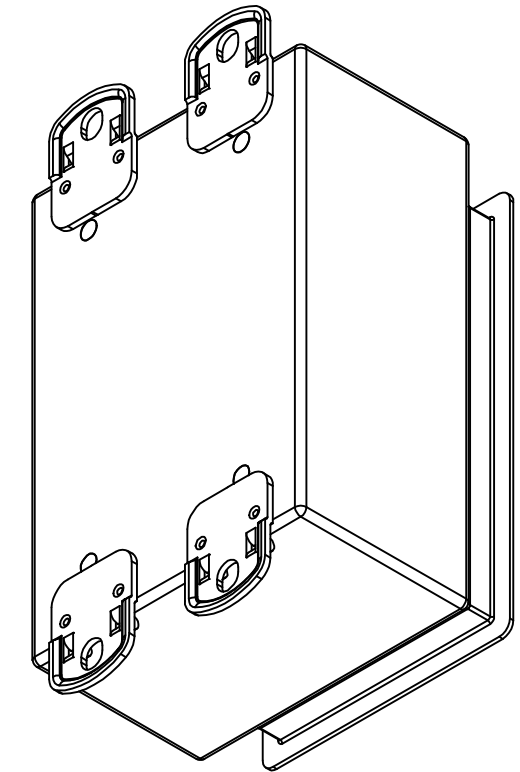


	Description	Status
	5412ESM 6" x 4" x 3" Body	(NULL)
Part Number Numéro Pièce 5412ESM060403B	Rev.	6
	0	10

This drawing is confidential and must not be reproduced or used without the consent of EXM


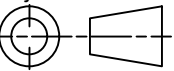
Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

No.	Revisions	Date	By/Par



Isometric View

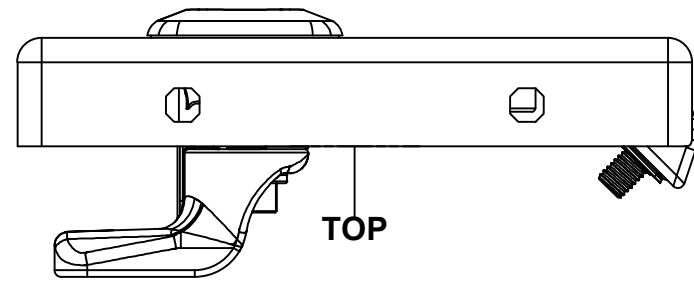


 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 19-Feb-14
Material Matière	16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description		Detail Rev.
5412ESM 6" x 4" x 3" Body		
Part Number Numéro Pièce	Rev.	7
5412ESM060403B	0	10

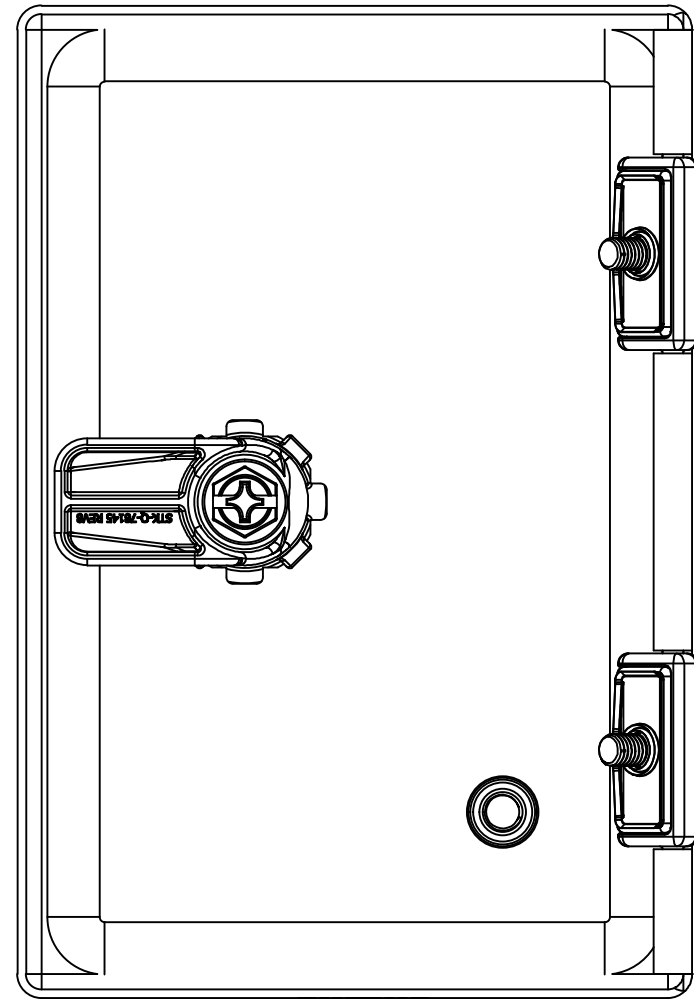
Qty	Part Number	Rev	Description
4	STK-PEM-FH-M6-20ZI	0	PEM Self-Clinching Stud M6 x 20.0mm
1	STK-Q-00200	0	M5 x 8mm Stainless Steel 316 Carriage Bolt with Nyseal
1	STK-Q-08112	3	M5 Stainless Steel 304 Nylon Insert Dome Nut
1	STK-Q-08350	5	Standoff M6 x 10mm
4	STK-Q-71305	3	5412 ESMCH Stamped Mounting Foot
1	5412ESM060403B-P	0	5412ESM 6" x 4" x 3" Body Part
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
Parts List			

This drawing is confidential and must not be reproduced or used without the consent of EXM

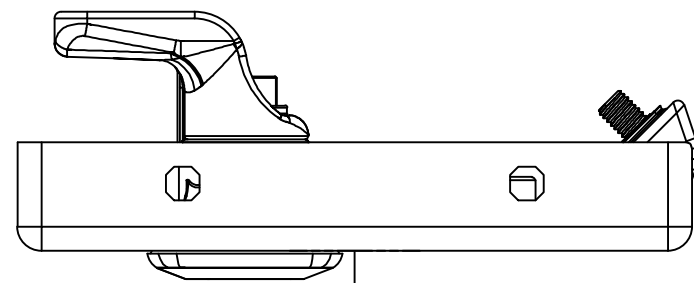
Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM



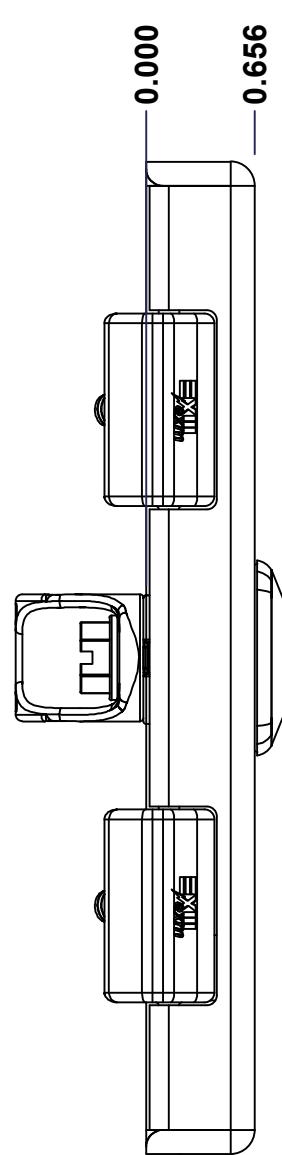
TOP



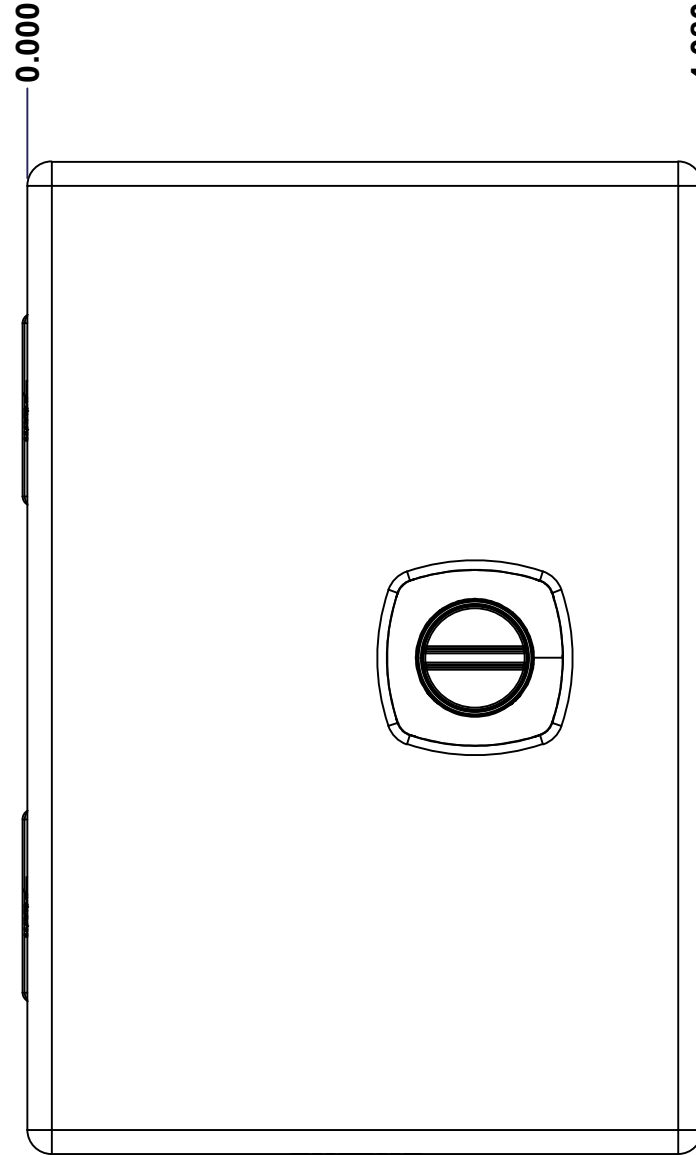
BACK



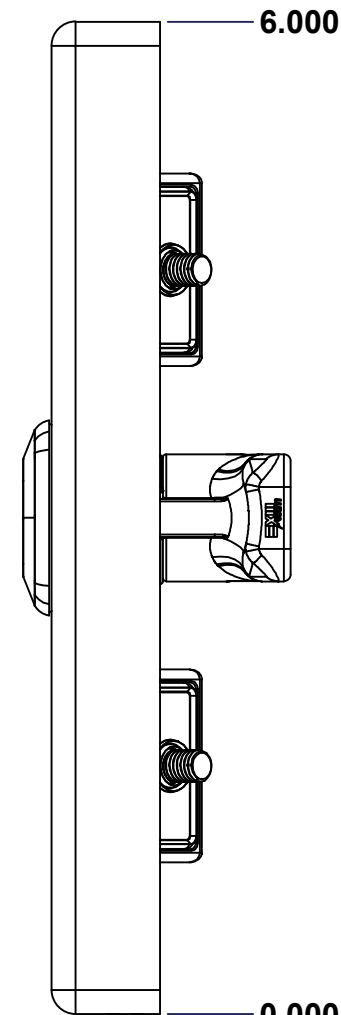
BOTTOM



LEFT

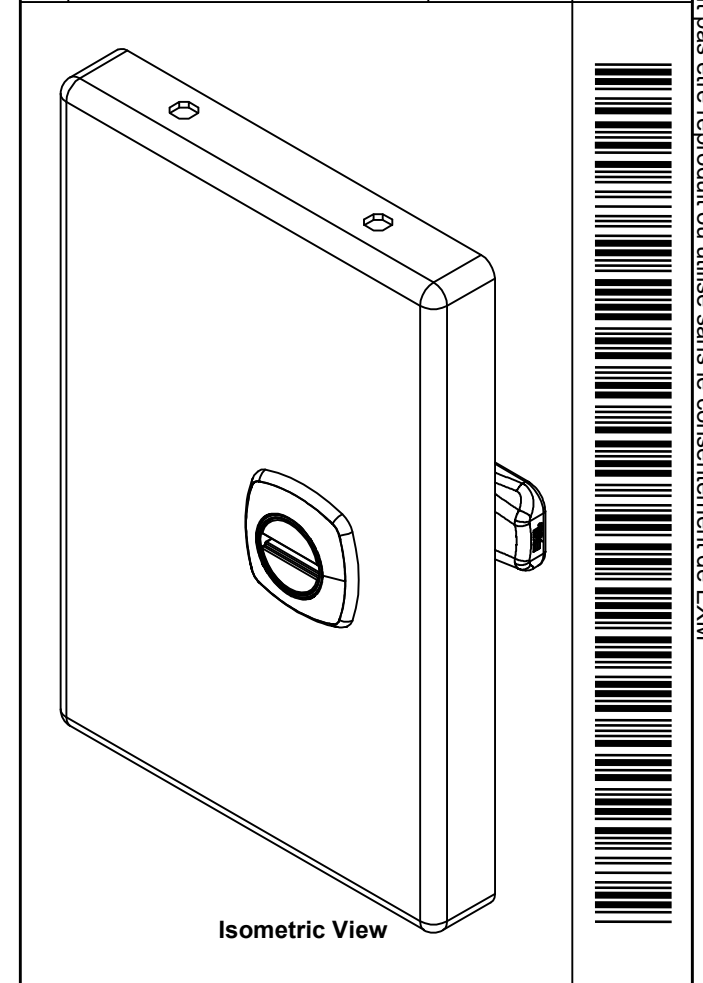


FRONT




RIGHT

No.	Revisions	Date	By/Par



Isometric View

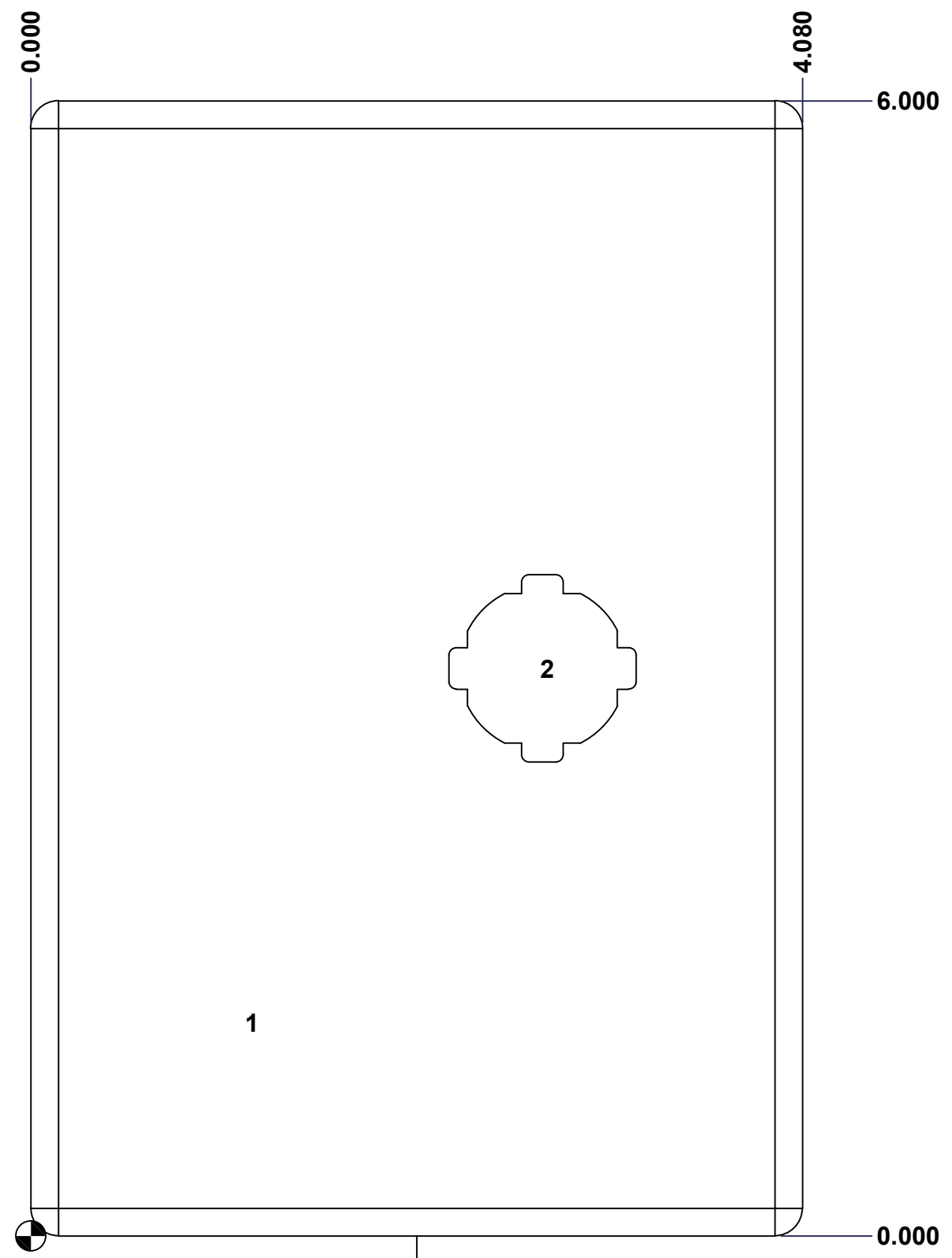
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement
		Max 3.0mm
Customer Client		Date
Drawn By / Dessiné Par: BoxCad: BoxCad		Date: 19-Feb-14
Material / Matière: 16 Ga Cold Rolled A1008 CS Type B (1.4mm)		
Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth	
Description: 5412ESM 6" x 4" Cover		Detail Rev.
Part Number / Numéro Pièce: 5412ESM060403C		Rev. 8
SEE BILL OF MATERIAL ON LAST PAGE		0

SEE BILL OF MATERIAL ON LAST PAGE

This drawing is confidential and must not be reproduced or used without the consent of EXM

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.145	1.125	STANDOFF M6 x 10mm (Inside)
2	2.705	3.000	LOCK 880 SCQ4-SL @ 0.0°



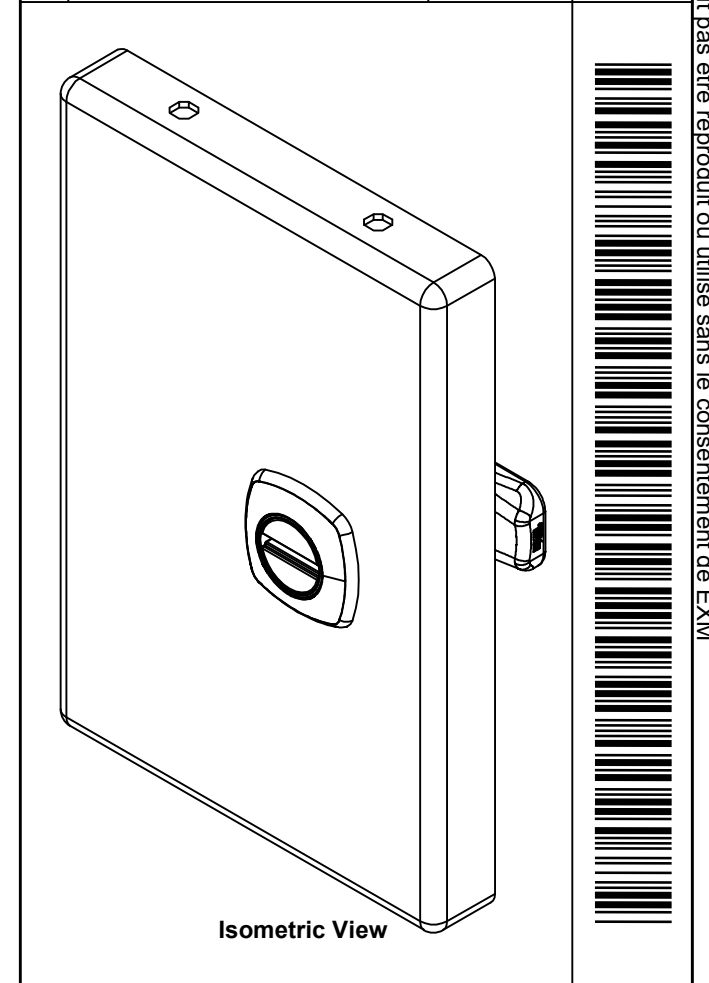
FRONT

	Description	Status
	5412ESM 6" x 4" Cover	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESM060403C	0
		9
		10

This drawing is confidential and must not be reproduced or used without the consent of EXM

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

No.	Revisions	Date	By/Par



EXM
www.exmweb.com

Tél: (450) 979-4373
Fax: (450) 979-4626

Flatness
Aplatissement
Max 3.0mm

Projection

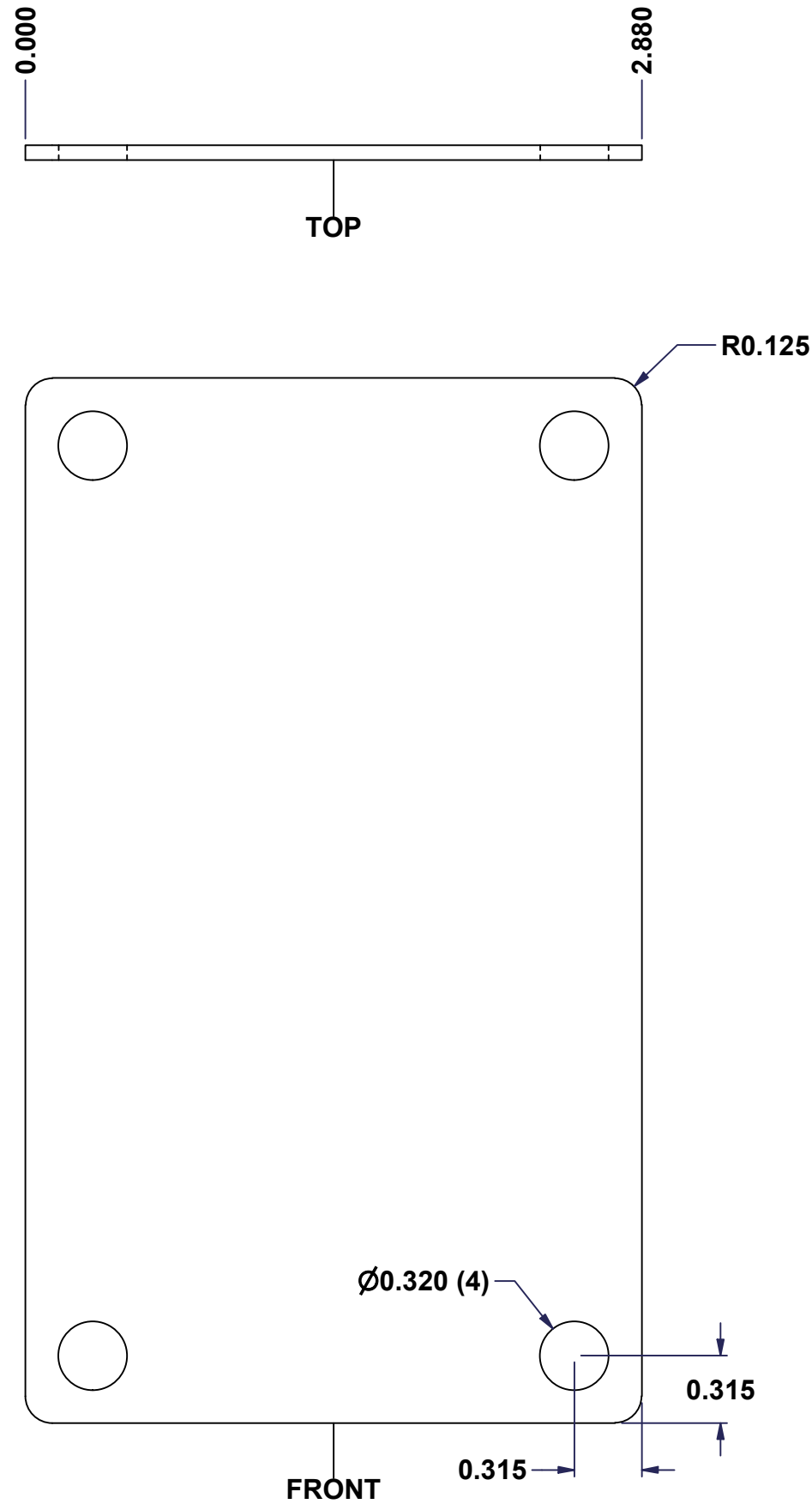
Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 19-Feb-14
Material / Matière: 16 Ga Cold Rolled A1008 CS Type B (1.4mm)	

Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth
Description: 5412ESM 6" x 4" Cover	Detail Rev.
Part Number / Numéro Pièce: 5412ESM060403C	Rev. 0

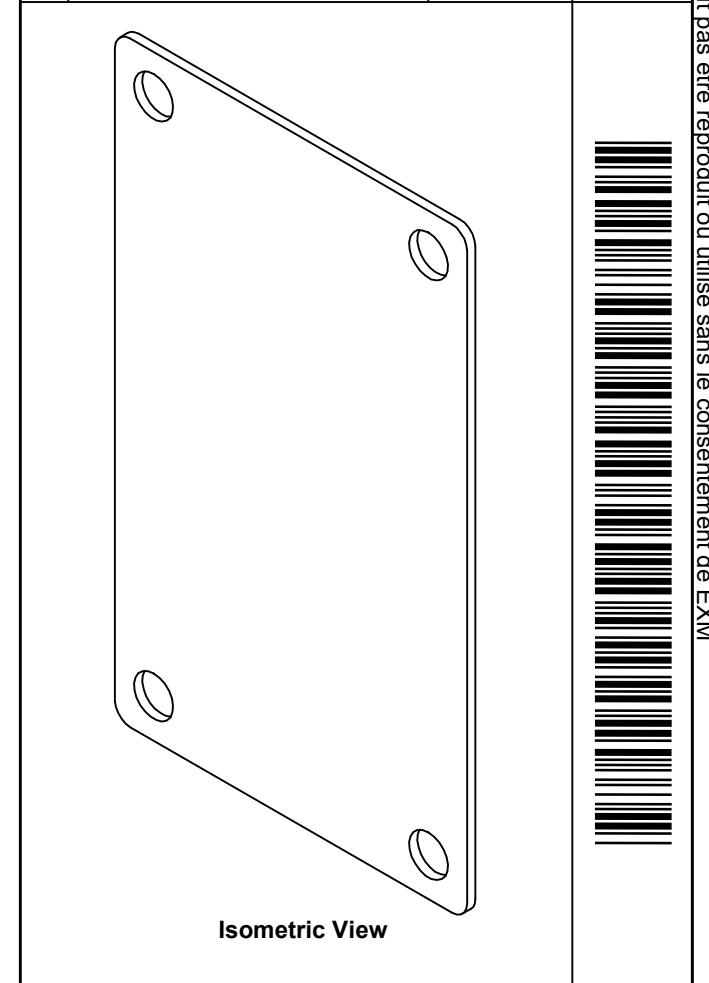
Qty	Part Number	Rev	Description
1	5412ESM060403G	0	5412ESM 6" x 4" Gasket
1	STK-K-12500	16	5412 ES 1/4 Turn Lock
1	STK-Q-08350	5	Standoff M6 x 10mm
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	5412ESM060403C-P	0	5412ESM 6" x 4" Cover Part
2	STK-A-33033	4	5412 ESMCH Hinge
Parts List			


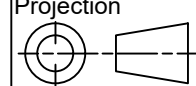
This drawing is confidential and must not be reproduced or used without the consent of EXM

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM



No.	Revisions	Date	By/Par



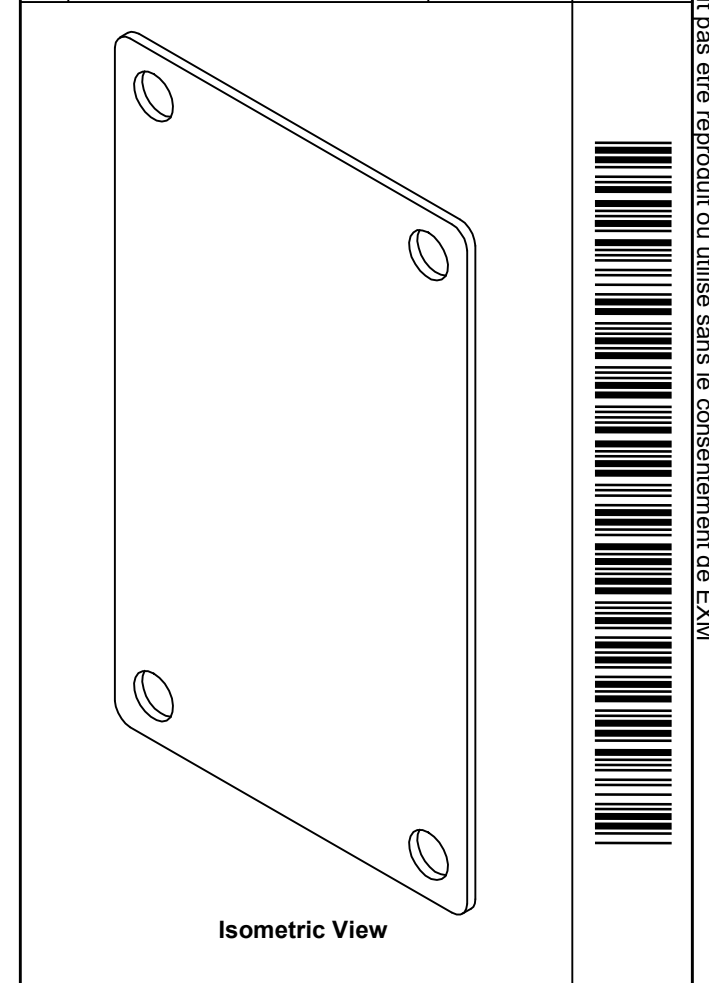
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm
Customer Client		Projection 
Drawn By / Dessiné Par: BoxCad		Date: 23-Jan-07
Material / Matière: 14 Ga Galvanized (1.7mm)		
Color / Couleur: Unpainted	Finish / Fini: Galvanized	
Description: 880 SP0604G - Inner Panel		Detail Rev.
Part Number / Numéro Pièce: 880 SP0604G		Rev. 1 0


SEE BILL OF MATERIAL ON LAST PAGE

This drawing is confidential and must not be reproduced or used without the consent of EXM

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm
Customer Client		Date
Drawn By / Dessiné Par: BoxCad		Date: 23-Jan-07
Material / Matière: 14 Ga Galvanized (1.7mm)		
Color / Couleur: Unpainted	Finish / Fini: Galvanized	
Description: 880 SP0604G - Inner Panel		Detail Rev.
Part Number / Numéro Pièce: 880 SP0604G		Rev. 0 / 2

Qty	Part Number	Rev	Description
1	880 SP0604G-P	0	880 SP0604G - Inner Panel Part
Parts List			