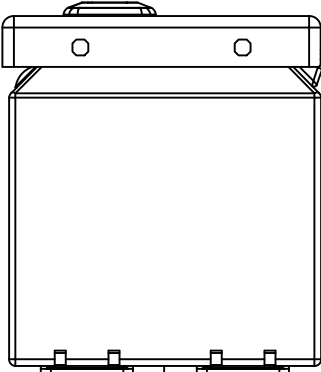


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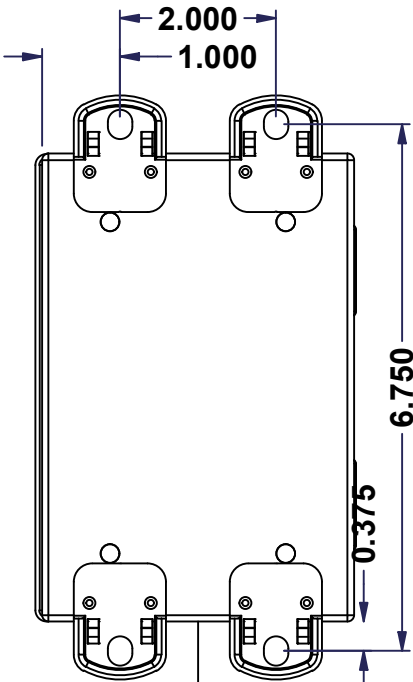
Tolerance ±1/32" unless otherwise specified

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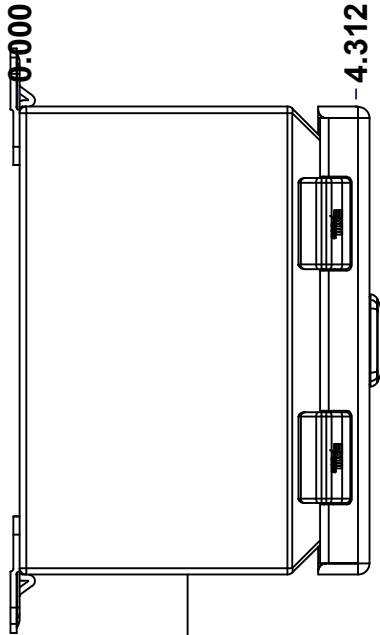
Tolérance ±1/32" sauf spécification contraire



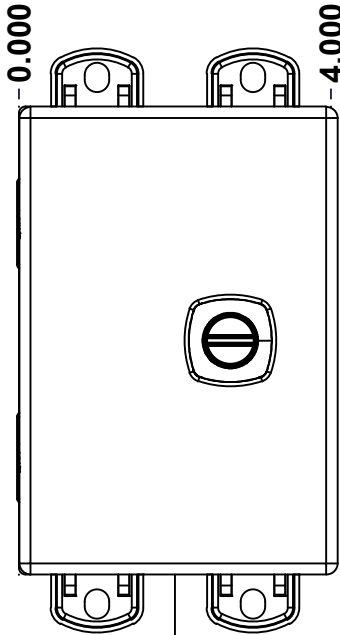
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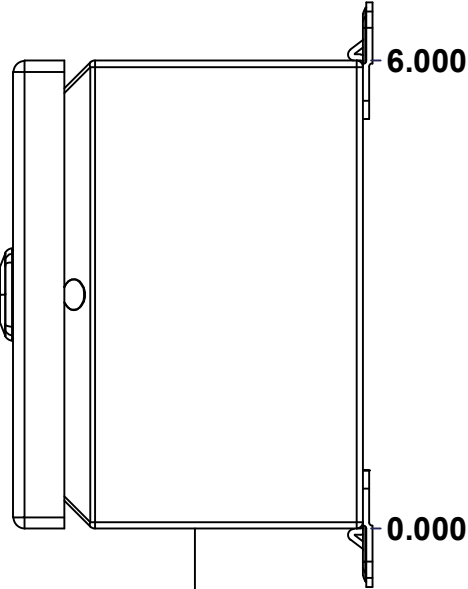
BACK



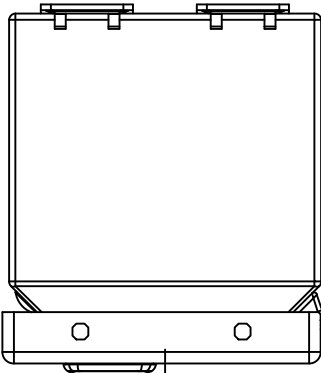
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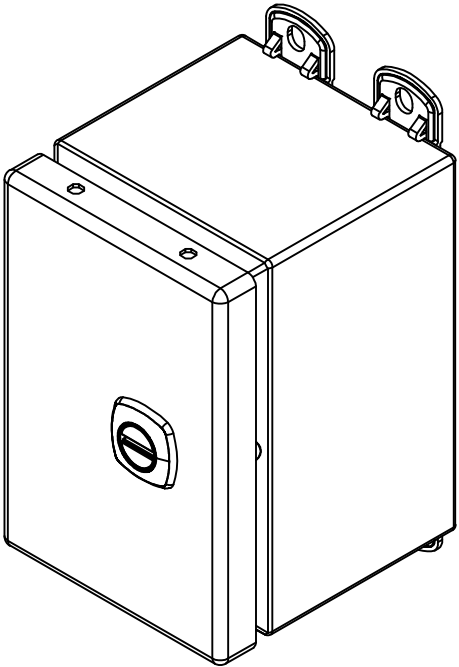
FRONT



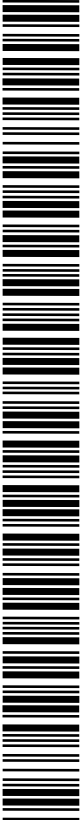
RIGHT



BOTTOM



Isometric View



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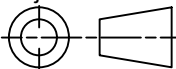


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 19-Feb-14

Material
Matière

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ESM 6" x 4" x 4" Assembly

Detail Rev.

Part Number
Numéro Pièce

5412ESM060404

Rev.

1

10

SEE BILL OF MATERIAL ON LAST PAGE

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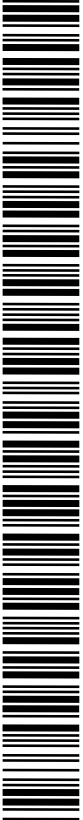
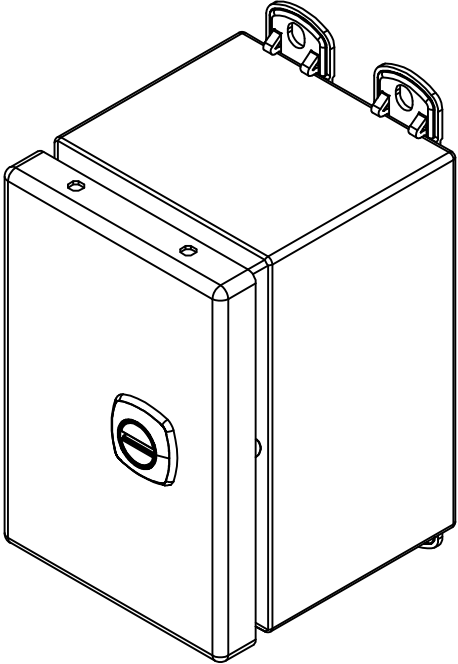
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESM060404\5412ESM060404.idw

Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground standoffs on box and cover
3	W/O Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting standoffs
6	C/W 885 ESCHMF1 Mounting Feet (Welded)

No.	Revisions	Date	By/Par



Isometric View

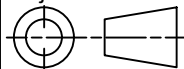


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 19-Feb-14	
Material Matière		16 Ga Cold Rolled A1008 CS Type B (1.4mm)	

Color Couleur		Asa-61 Grey	Finish Fin	Smooth
------------------	--	-------------	---------------	--------

Description			Detail Rev.	
5412ESM 6" x 4" x 4" Assembly				

Part Number Numéro Pièce		Rev.	2
5412ESM060404		0	10

PACKING		
ITEM	QTY	DESCRIPTION
STK-E-04302	1	CARTON 5412 ESCH060404
Plastic bag	1	To protect cover surface and inside gasket
Packaging label	1	White label with product number
STK-S-01100	1	ESCH EXM SQUARE STICKER

1	5412ESM060404C	0	5412ESM 6" x 4" Cover
1	STK-K-02910	3	5412 ESCH Accessory Kit
8	STK-Q-07200	0	Flange Lock Nut
1	880 SP0604G	0	880 SP0604G - Inner Panel
1	5412ESM060404B	0	5412ESM 6" x 4" x 4" Body
2	STK-Q-08100	1	M5 Nylon Insert Lock Nut
Qty	Part Number	Rev	Description
Parts List			

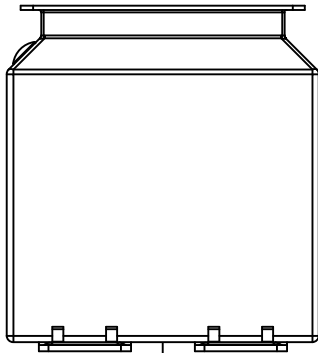
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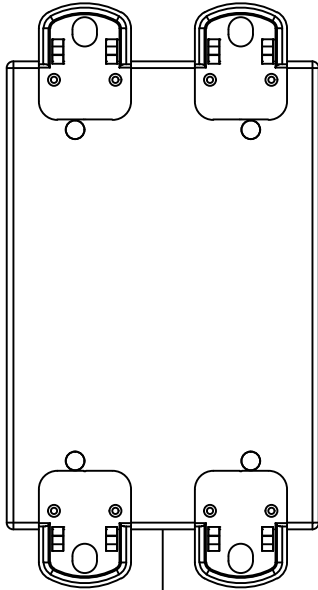
Tolerance $\pm 1/32$ " unless otherwise specified

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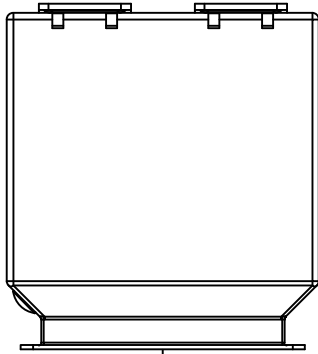
Tolérance $\pm 1/32$ " sauf spécification contraire



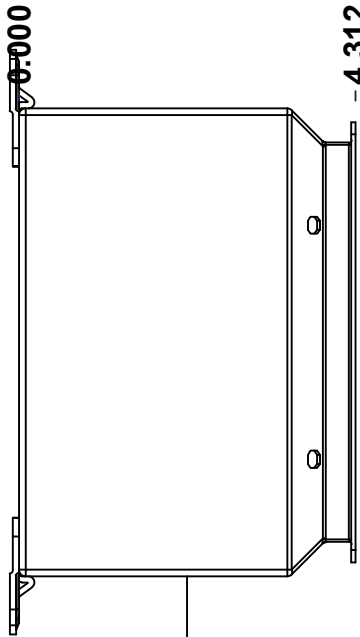
TOP



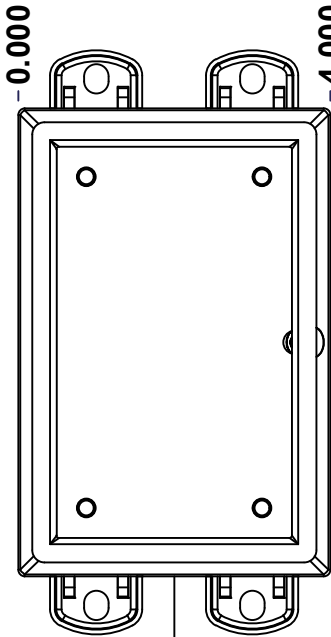
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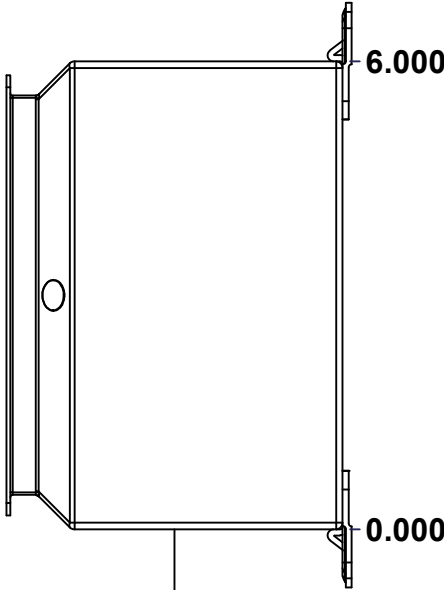
BOTTOM



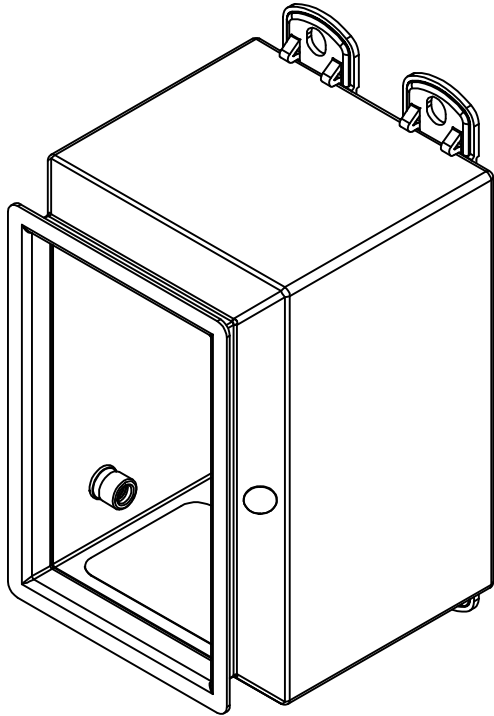
LEFT



FRONT



RIGHT



Isometric View



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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date

19-Feb-14

Material
Matière

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fin

Smooth

Description

5412ESM 6" x 4" x 4" Body

Detail Rev.

Part Number
Numéro Pièce

5412ESM060404B

Rev.

3

0

10

SEE BILL OF MATERIAL ON LAST PAGE

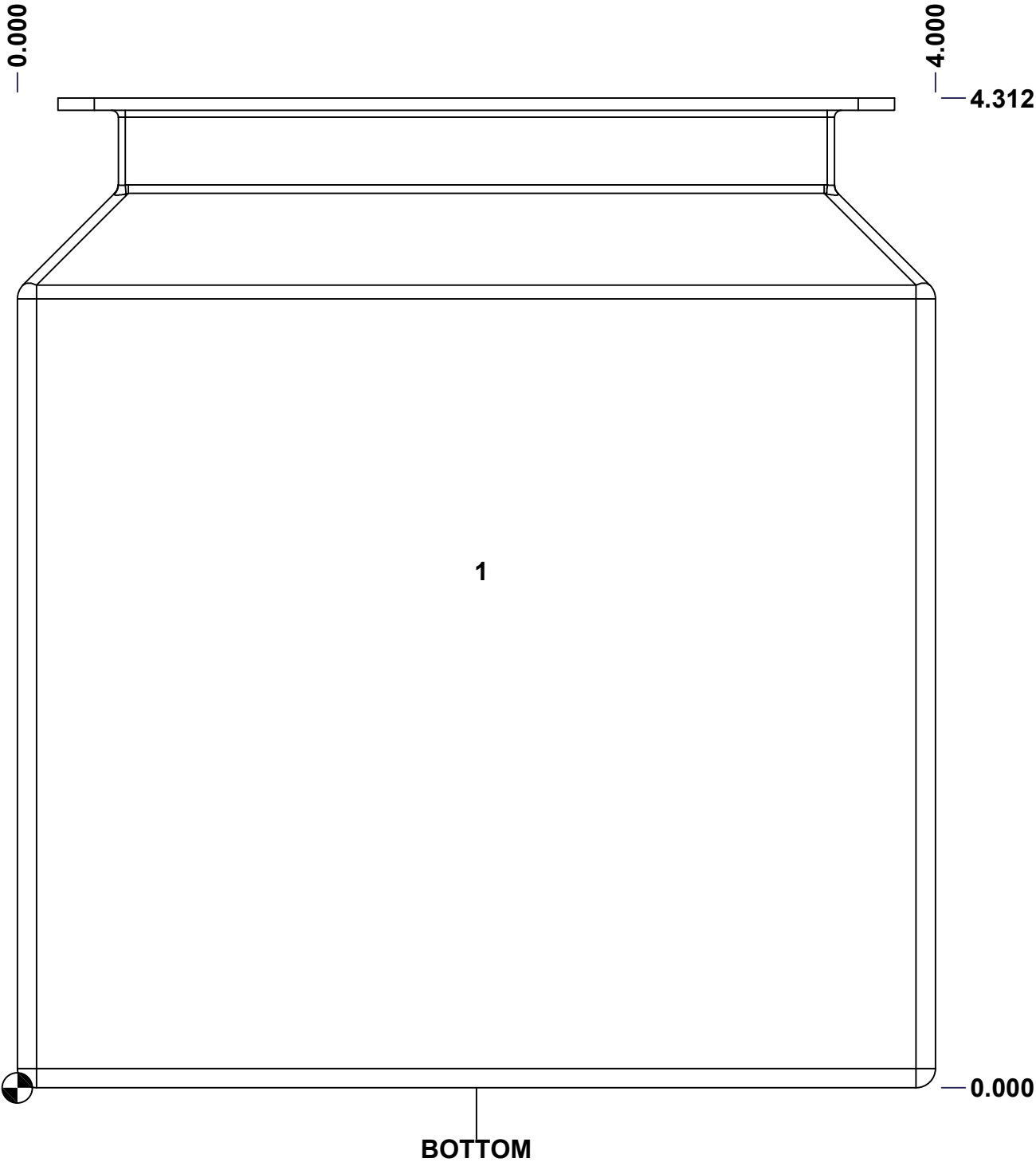
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	2.250	LABEL_EXM



	Description 5412ESM 6" x 4" x 4" Body	Status (NULL)	
	Part Number Numéro Pièce 5412ESM060404B	Rev. 0	4 10

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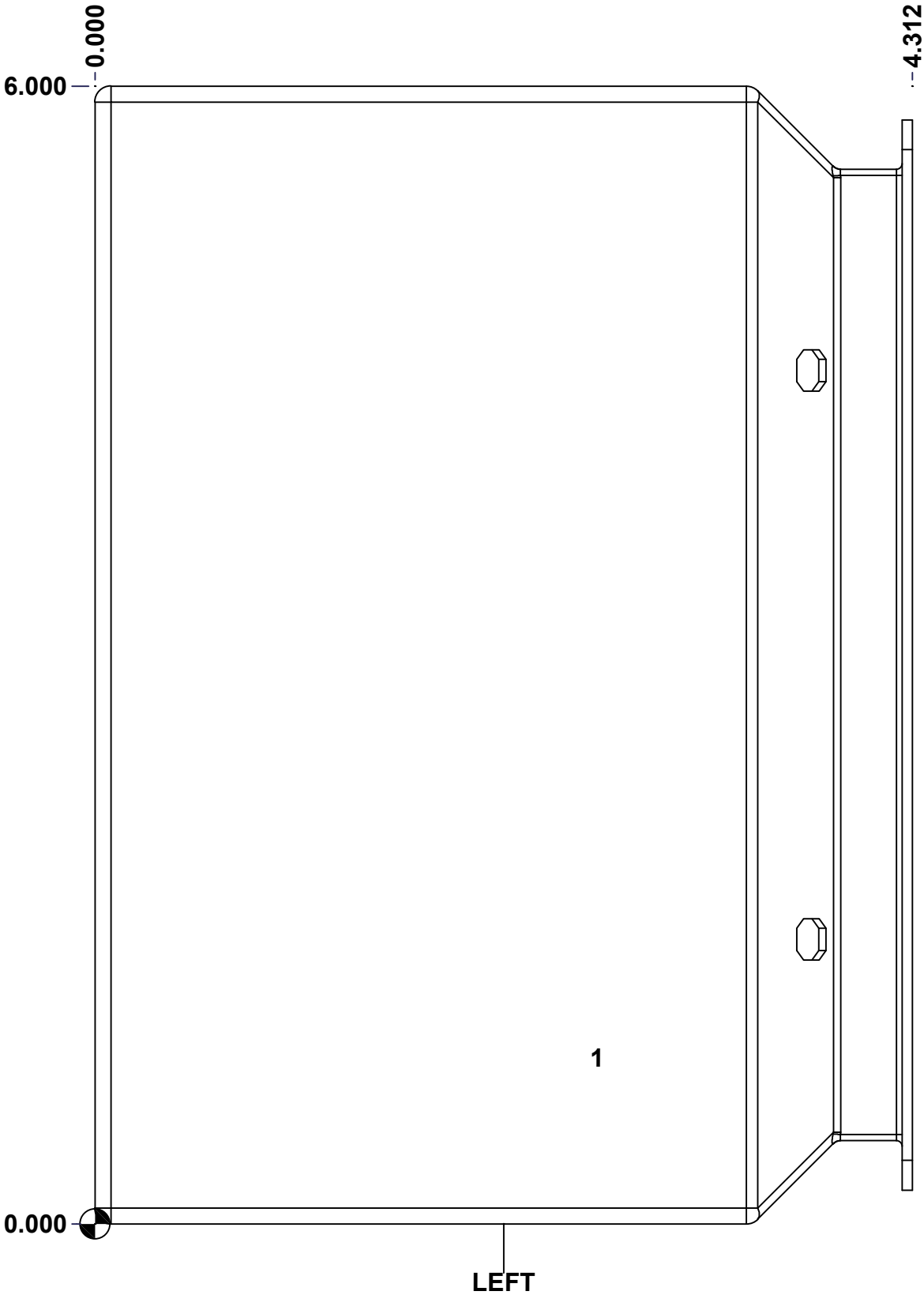
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESM060404\5412ESM060404.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.625	0.875	STANDOFF M6 x 10mm (Inside)



	Description 5412ESM 6" x 4" x 4" Body	Status (NULL)	
	Part Number Numéro Pièce 5412ESM060404B	Rev. 0	5 10

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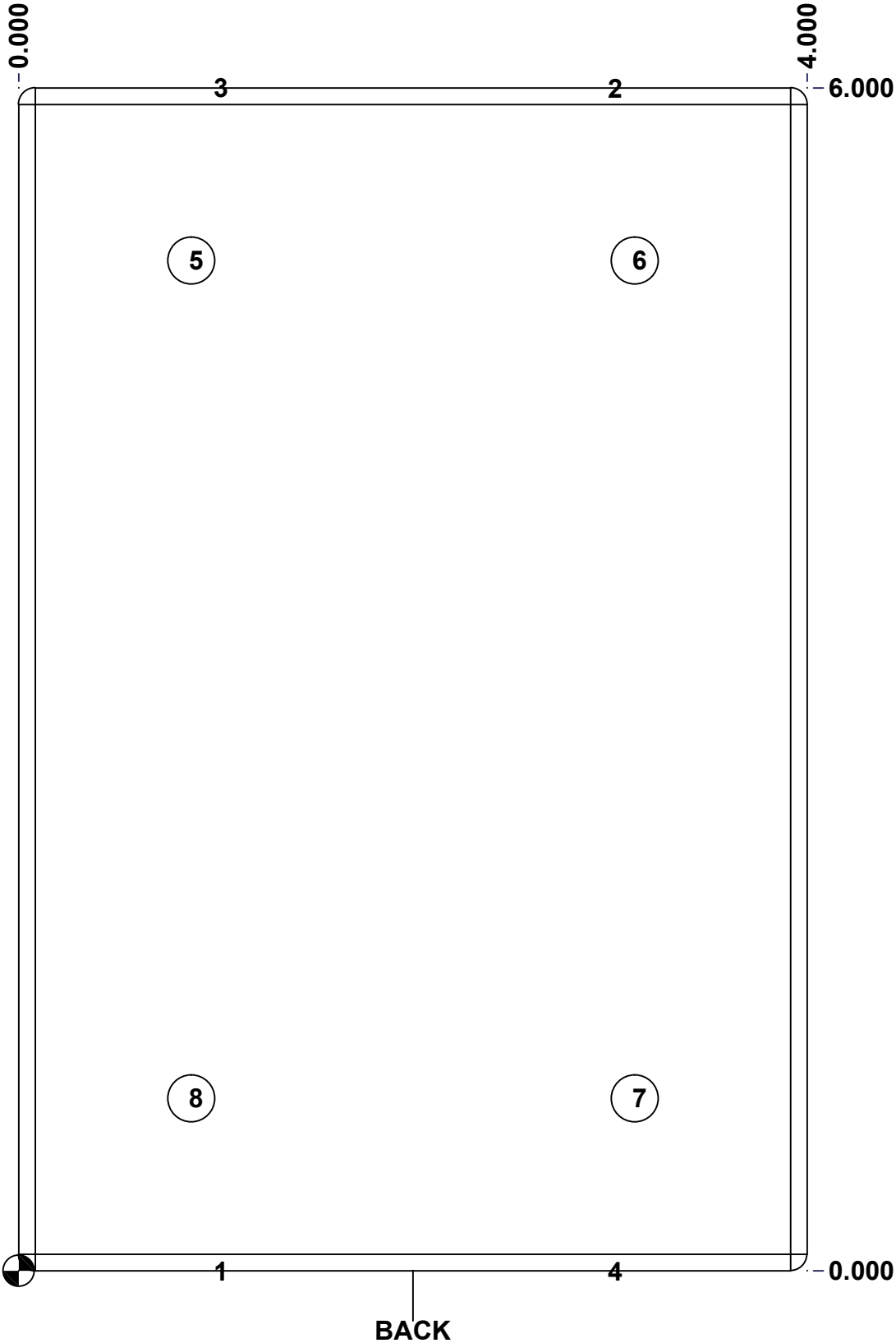
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.000	0.000	FOOT 885 ESCHMF1
2	3.000	6.000	FOOT 885 ESCHMF1
3	1.000	6.000	FOOT 885 ESCHMF1
4	3.000	0.000	FOOT 885 ESCHMF1
5	0.875	5.125	PEM FH-M6-20ZI (Inside)
6	3.125	5.125	PEM FH-M6-20ZI (Inside)
7	3.125	0.875	PEM FH-M6-20ZI (Inside)
8	0.875	0.875	PEM FH-M6-20ZI (Inside)



	Description 5412ESM 6" x 4" x 4" Body	Status (NULL)	
	Part Number Numéro Pièce 5412ESM060404B	Rev. 0	6 10

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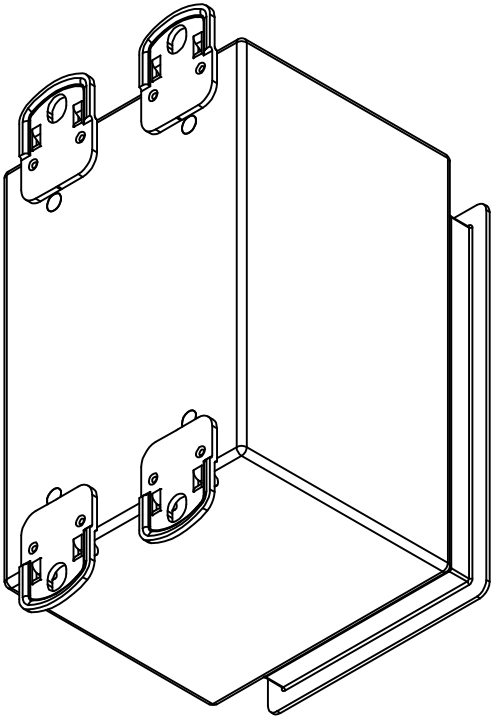
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Tolerance ±1/32" unless otherwise specified

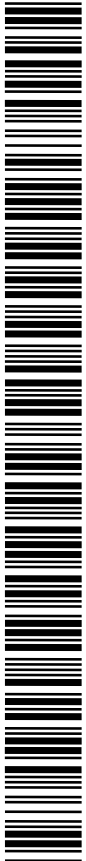
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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View



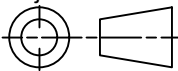


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 19-Feb-14	
Material Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)			
Color Couleur Asa-61 Grey		Finish Fini Smooth	
Description 5412ESM 6" x 4" x 4" Body			Detail Rev.
Part Number Numéro Pièce 5412ESM060404B			
Rev.	7		
0	10		

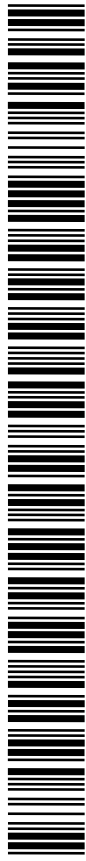
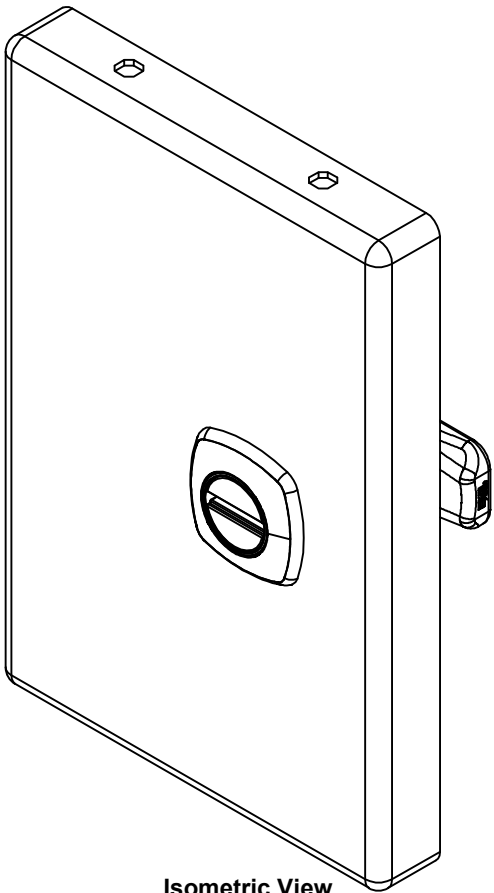
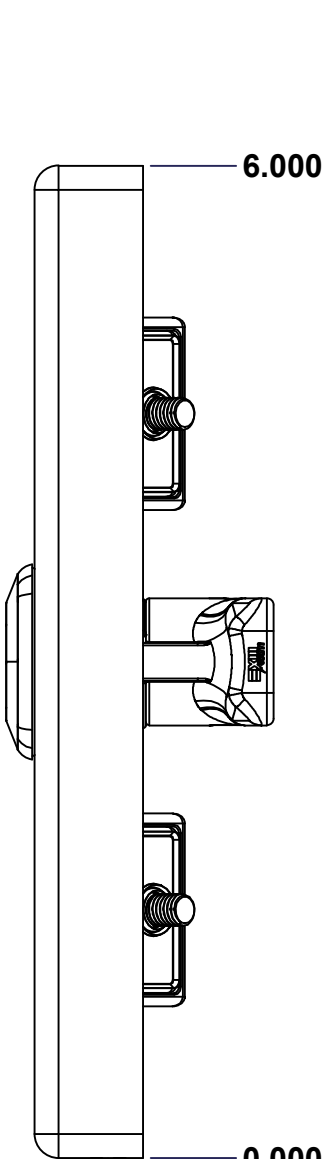
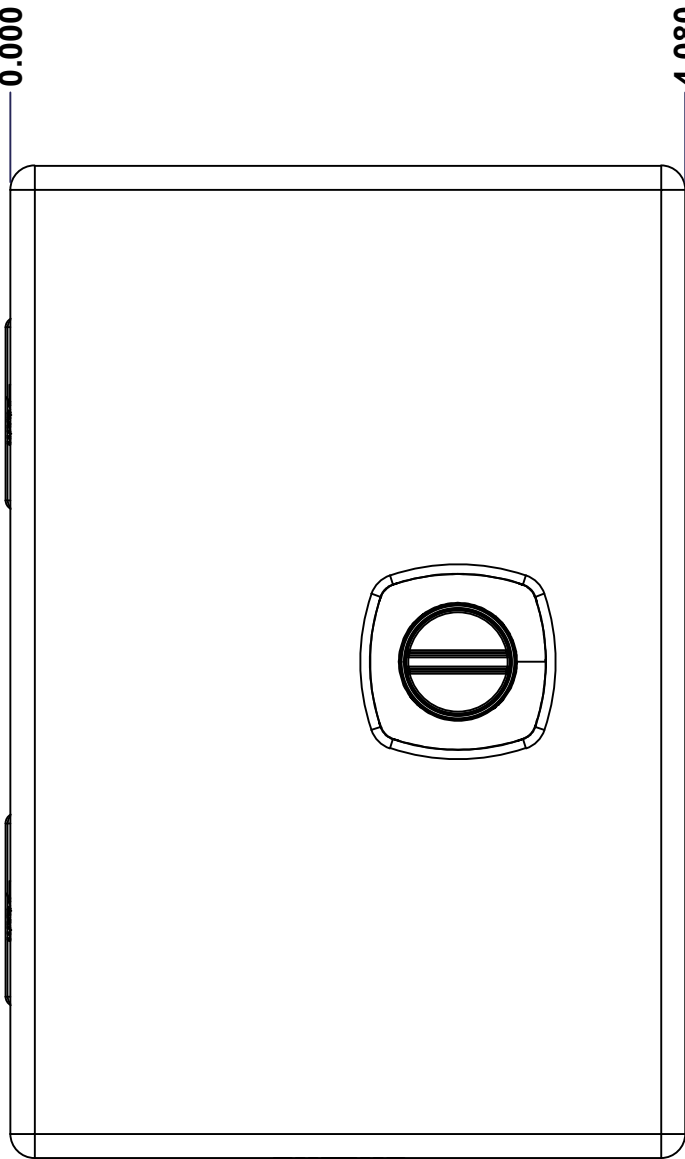
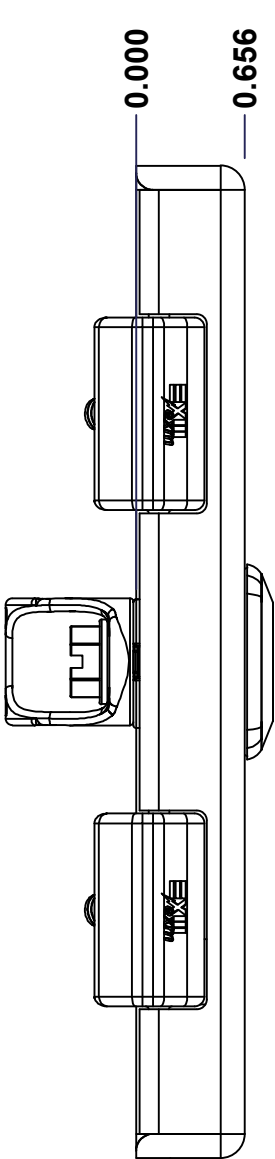
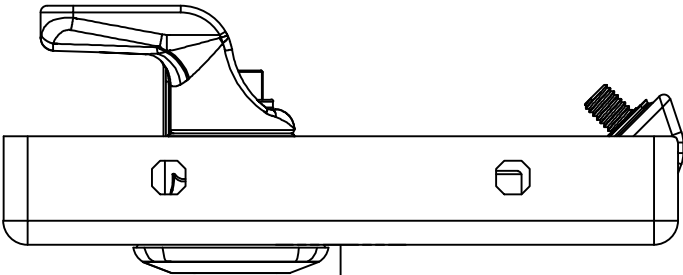
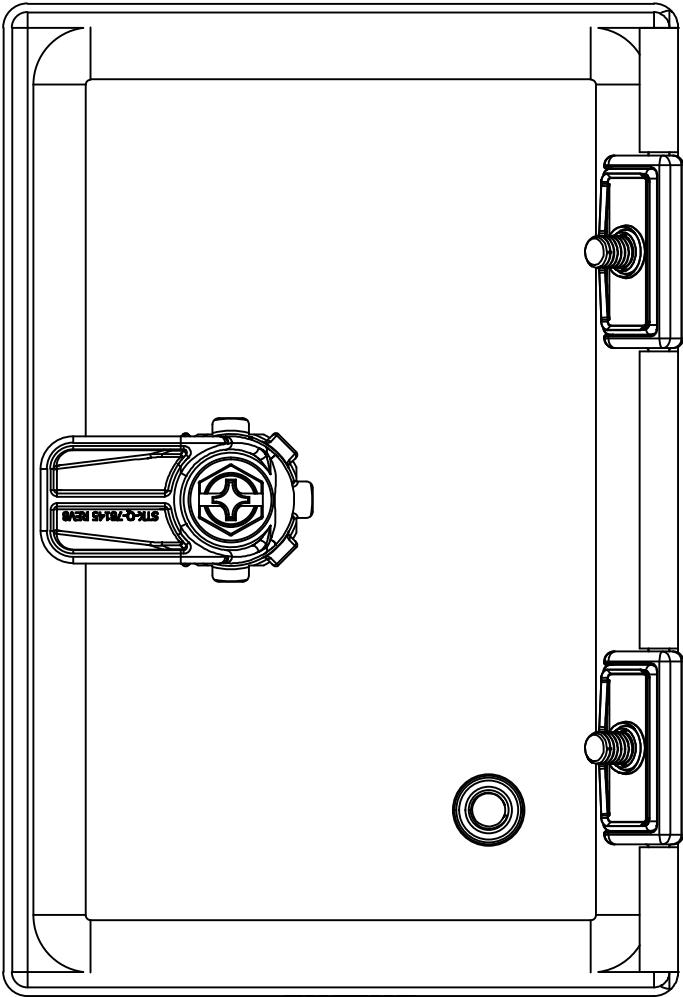
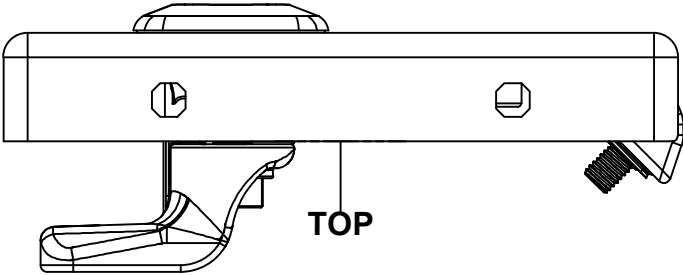
4	STK-PEM-FH-M6-20ZI	0	PEM Self-Clinching Stud M6 x 20.0mm
1	STK-Q-00200	0	M5 x 8mm Stainless Steel 316 Carriage Bolt with Nyseal
1	STK-Q-08112	3	M5 Stainless Steel 304 Nylon Insert Dome Nut
1	STK-Q-08350	5	Standoff M6 x 10mm
4	STK-Q-71305	3	5412 ESMCH Stamped Mounting Foot
1	5412ESM060404B-P	0	5412ESM 6" x 4" x 4" Body Part
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
Qty	Part Number	Rev	Description
Parts List			

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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

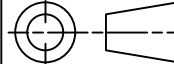


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client Date

Drawn By Dessiné Par BoxCad: BoxCad Date 19-Feb-14

Material Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color Couleur Asa-61 Grey Finish Fini Smooth

Description 5412ESM 6" x 4" Cover Detail Rev.

Part Number Numéro Pièce 5412ESM060404C Rev. 0 8 10

SEE BILL OF MATERIAL ON LAST PAGE

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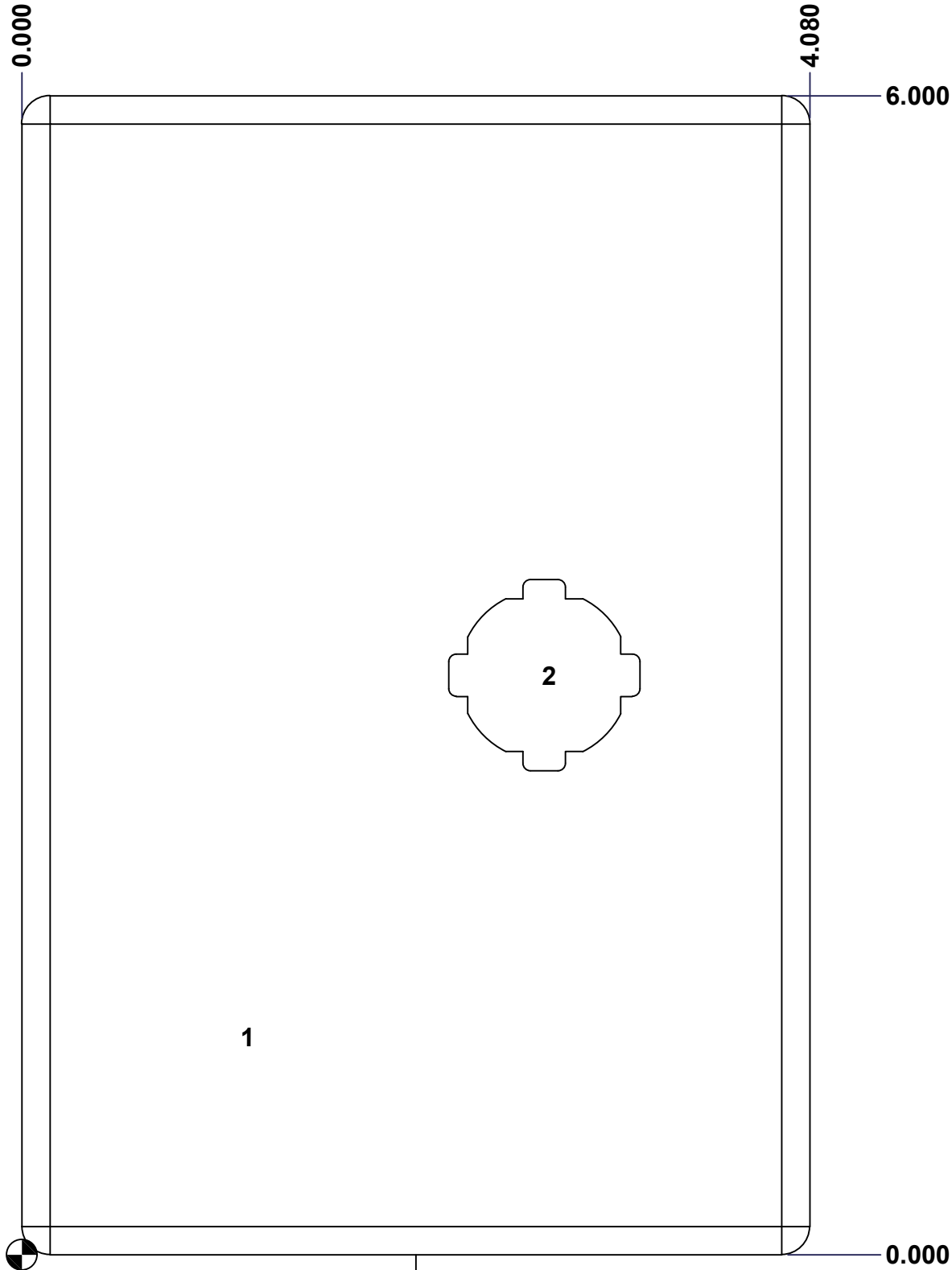
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.145	1.125	STANDOFF M6 x 10mm (Inside)
2	2.705	3.000	LOCK 880 SCQ4-SL @ 0.0°



FRONT

	Description		Status	
	5412ESM 6" x 4" Cover		(NULL)	
	Part Number Numéro Pièce		Rev.	9
	5412ESM060404C		0	10

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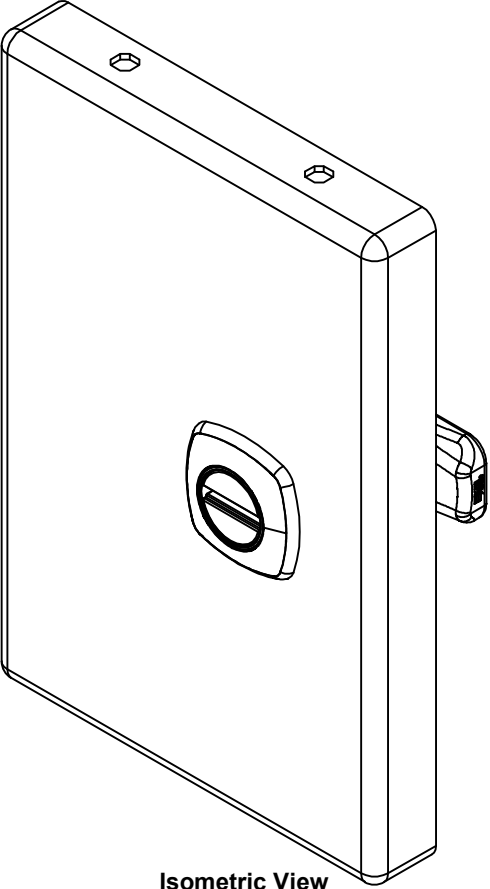
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Tolerance ±1/32" unless otherwise specified

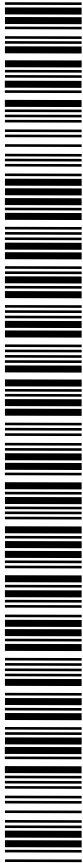
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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View





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Flatness
Aplatissement
Max 3.0mm
Projection

Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date

19-Feb-14

Material
Matière

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ESM 6" x 4" Cover

Detail Rev.

Part Number
Numéro Pièce

5412ESM060404C

Rev.

10

0

10

1	5412ESM060404G	0	5412ESM 6" x 4" Gasket
1	STK-K-12500	16	5412 ES 1/4 Turn Lock
1	STK-Q-08350	5	Standoff M6 x 10mm
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	5412ESM060404C-P	0	5412ESM 6" x 4" Cover Part
2	STK-A-33033	4	5412 ESMCH Hinge
Qty	Part Number	Rev	Description
Parts List			

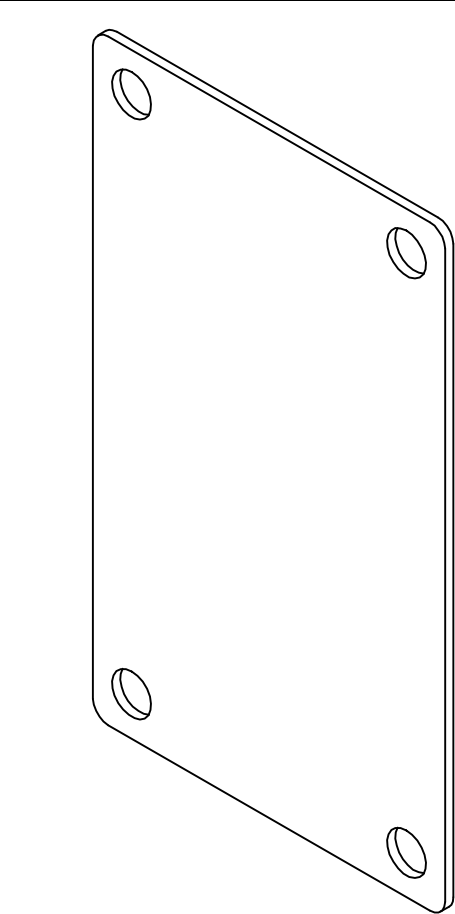
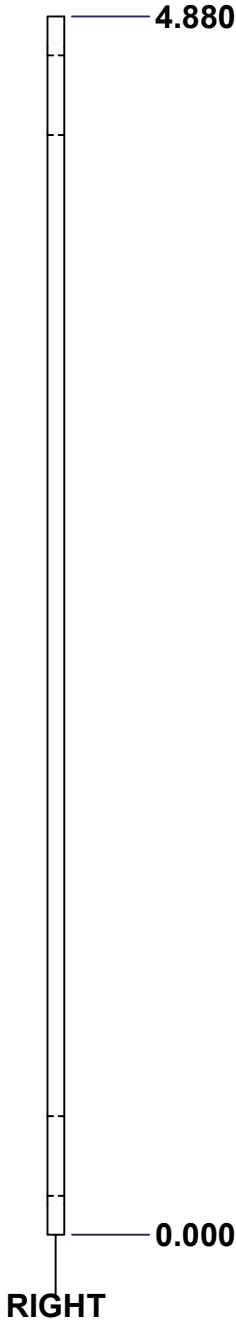
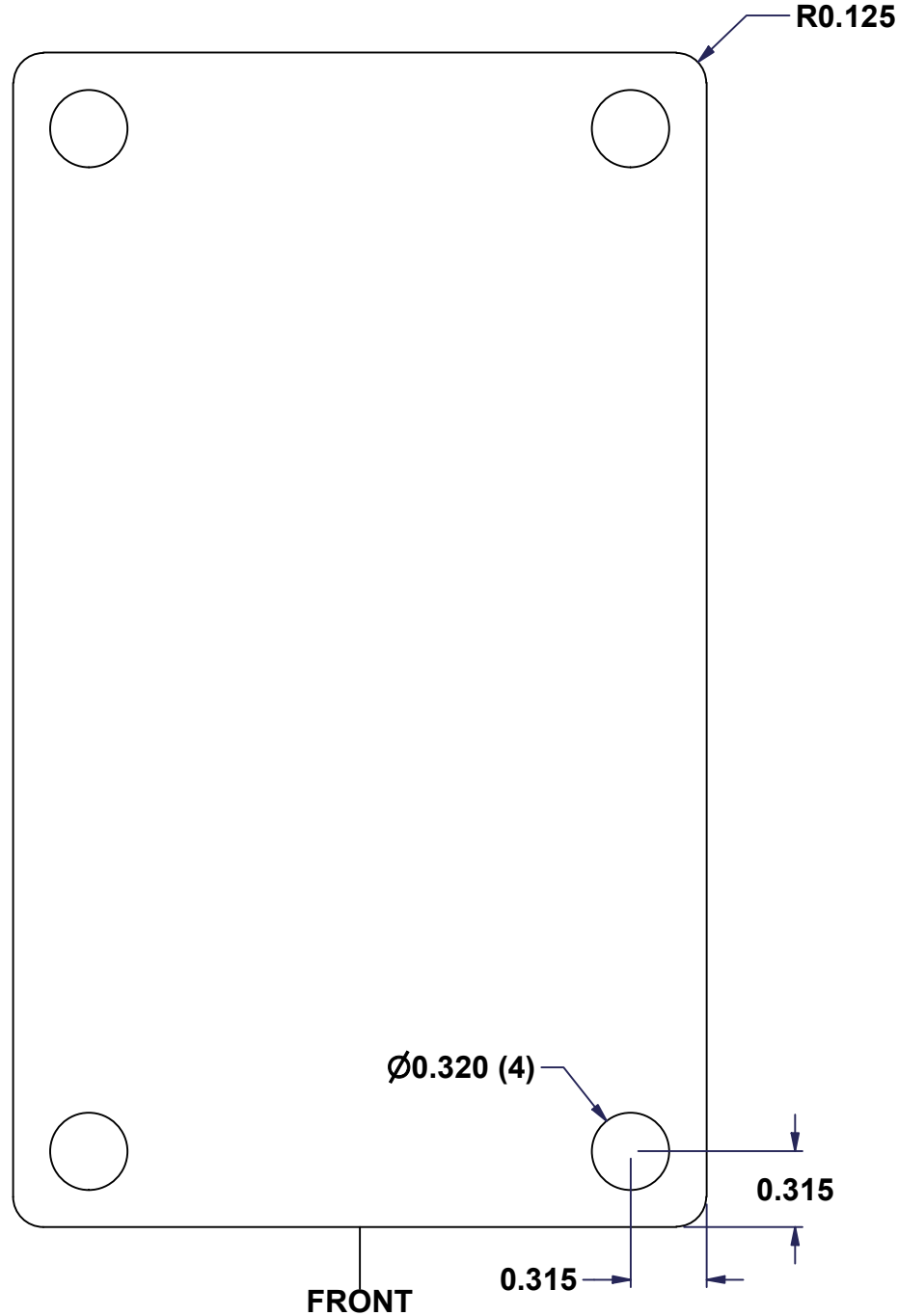
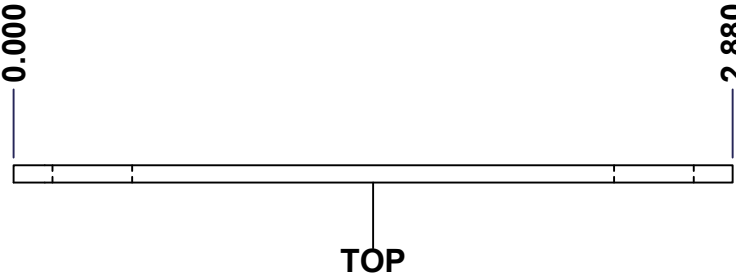
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\Inv-8\880SP\880SP0604G.idw

Tolérance ±1/32" sauf spécification contraire



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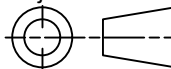


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad

Date 23-Jan-07

Material
Matière

14 Ga Galvanized (1.7mm)

Color
Couleur

Unpainted

Finish
Fini

Galvanized

Description

880 SP0604G - Inner Panel

Detail Rev.

Part Number
Numéro Pièce

880 SP0604G

Rev.

1

0

2

SEE BILL OF MATERIAL ON LAST PAGE

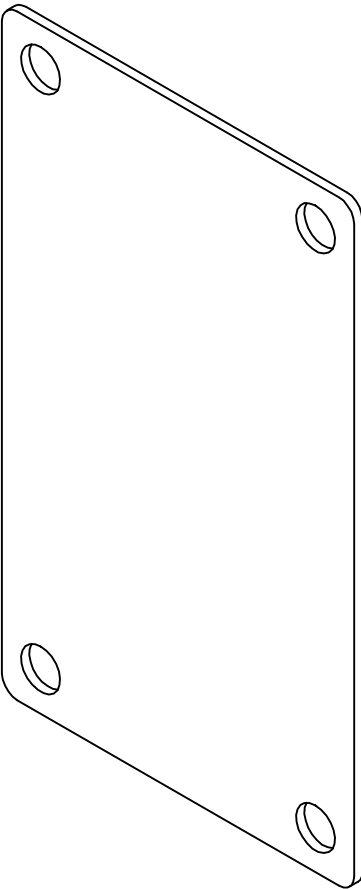
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Tolerance ±1/32" unless otherwise specified

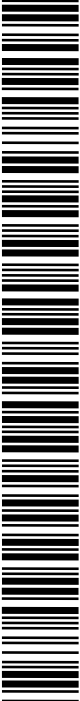
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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par

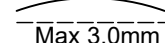


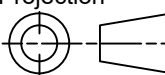
Isometric View





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Flatness
Aplatissement

Max 3.0mm

Projection


Customer
Client

Date

Drawn By
Dessiné Par

BoxCad

Date

23-Jan-07

Material
Matière

14 Ga Galvanized (1.7mm)

Color
Couleur

Unpainted

Finish
Fini

Galvanized

Description

880 SP0604G - Inner Panel

Detail Rev.

Part Number
Numéro Pièce

880 SP0604G

Rev.

0

2

2

1	880 SP0604G-P	0	880 SP0604G - Inner Panel Part
Qty	Part Number	Rev	Description
Parts List			