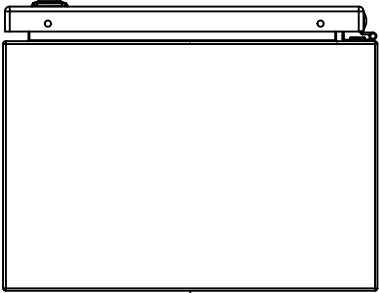


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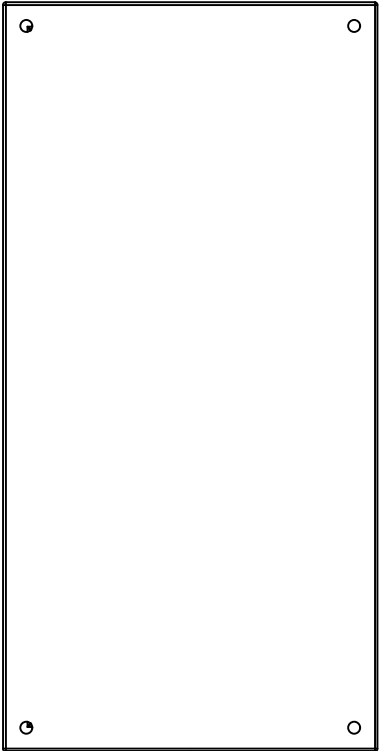
Tolerance ±1/32" unless otherwise specified

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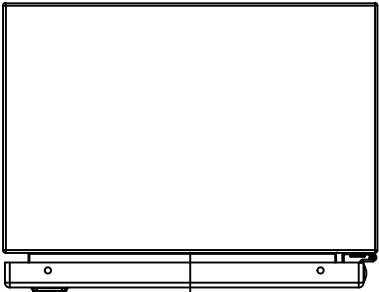
Tolérance ±1/32" sauf spécification contraire



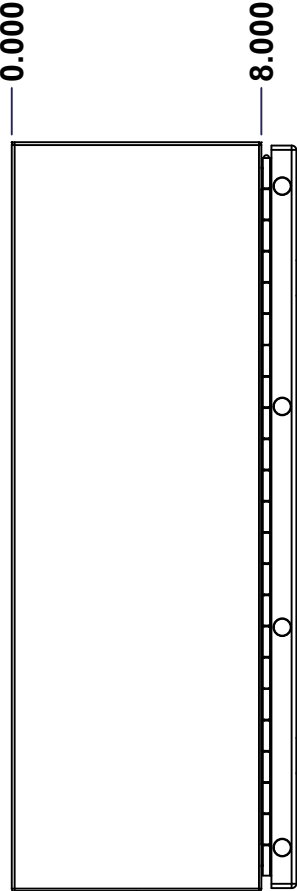
TOP



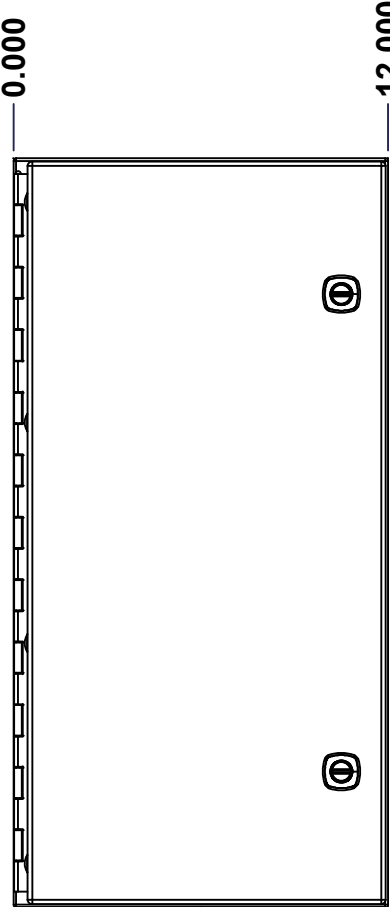
BACK



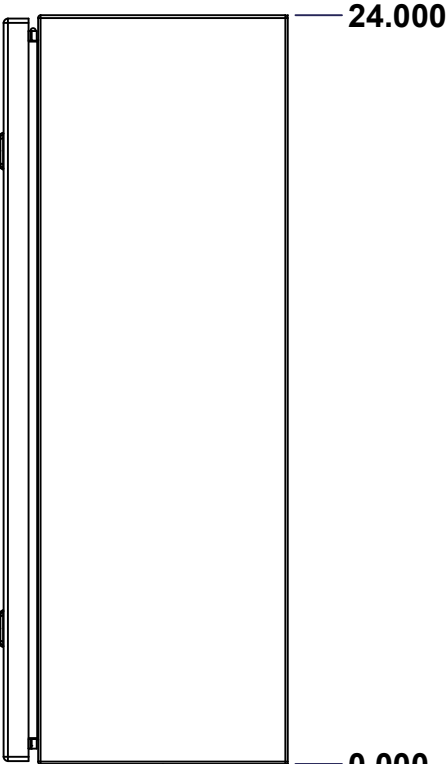
BOTTOM



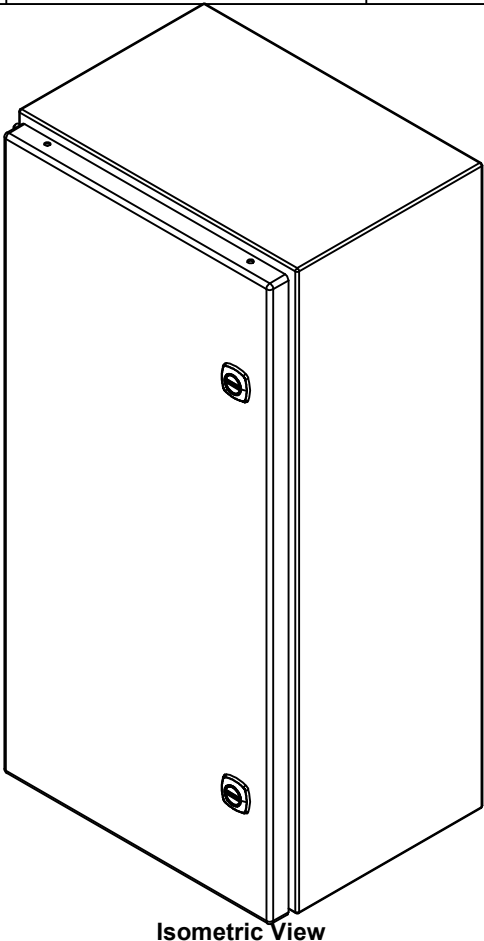
LEFT



FRONT



RIGHT


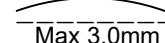
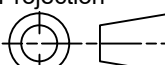


Isometric View

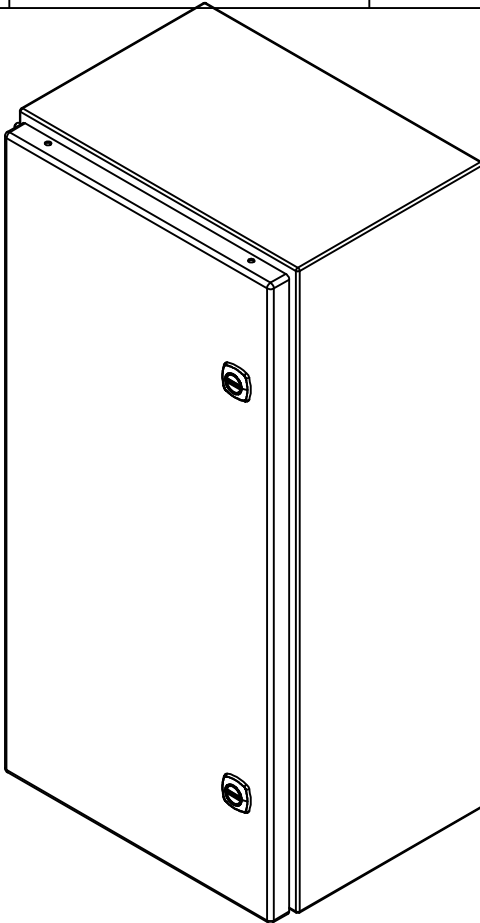


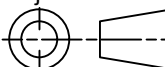


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No.	Revisions	Date	By/Par

 <div>Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a></div>		Flatness Aplatissement  Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 24-Jul-23	
Material Matière		16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur		Asa-61 Grey	Finish Finis Smooth
Description 5412ESPH 24" x 12" x 8" Assembly			Detail Rev.
Part Number Numéro Pièce			Rev. 1
SEE BILL OF MATERIAL ON LAST PAGE 5412ESPH241208			0 9

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Tolerance ±1/32" unless otherwise specified										C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESPH241208\5412ESPH241208.idw										Tolérance ±1/32" sauf spécification contraire									
NOTE															No.	Revisions					Date			By/Par					
ITEM		DESCRIPTION																											
1		NEMA 4/12 Enclosure																											
2		C/W Standard ground studs on box and cover																											
3		C/W Standard door stiffener																											
4		C/W Standard inner panel (Included)																											
5		C/W Standard inner panel mounting studs																											
																													
																				Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>					Flatness Aplatissement Max 3.0mm Projection 				
															Customer Client					Date									
															Drawn By Dessiné Par					BoxCad: BoxCad					Date 24-Jul-23				
															Material Matière					16 Ga Cold Rolled A1008 CS Type B (1.4mm)									
															Color Couleur					Asa-61 Grey					Finish Finis Smooth				
															Description 5412ESPH 24" x 12" x 8" Assembly										Detail Rev.				
															Part Number Numéro Pièce										Rev. 2				
															5412ESPH241208										0				
																									9				

PACKING			
ITEM	QTY	DESCRIPTION	
Cardboard sleeve	2	Top and Bottom	
Cardboard strip	2	Between back of enclosure and inner panel	
Plastic bag	1	To protect cover surface and inside gasket	
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together	
Packaging label	1	White label with product number	

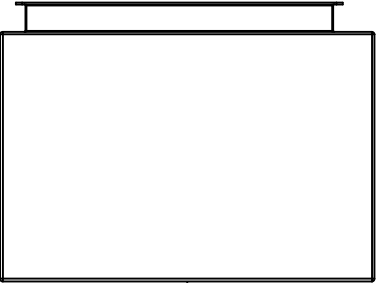
1	881 SP2412G	0	881 SP - Inner Panel
2	STK-K-01320	0	5412 ES Inner Panel Accessory Kit
1	STK-K-01800	5	5412 ES Accessory Kit
4	STK-Q-04050-14	5	M6 x 14mm Hexagon Socket Head Machine Screw with Nyseal
4	RIVET_NUT_M6_FH_CE	0	Rivet Nut M6 (Low Profile Close End)
1	5412ESPH241208C	0	5412ESPH 24" x 12" Cover
1	5412ESPH241208B	0	5412ESPH 24" x 12" x 8" Body
Qty	Part Number	Rev	Description
Parts List			

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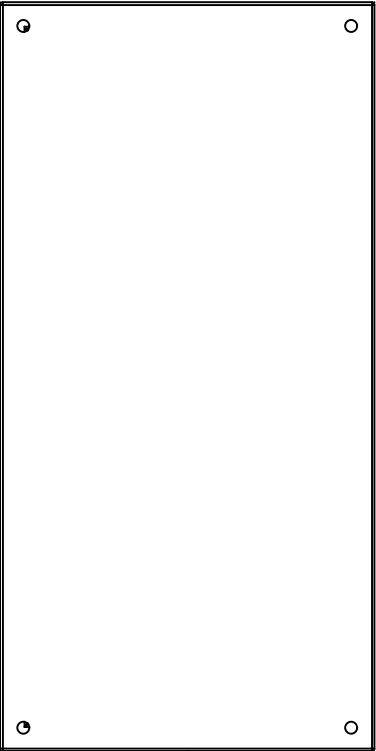
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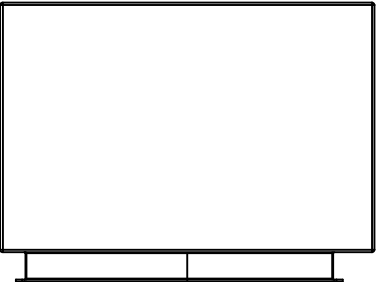
Tolérance ±1/32" sauf spécification contraire



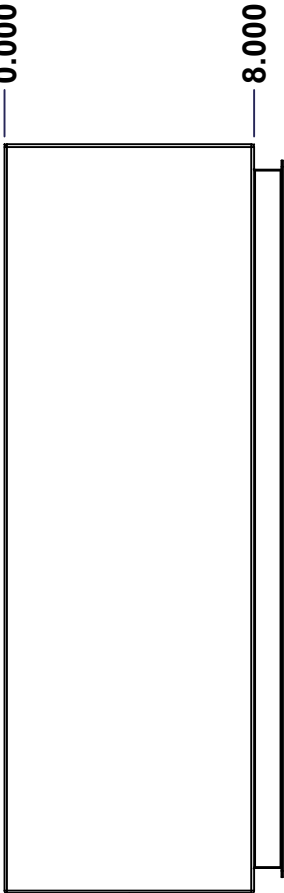
TOP



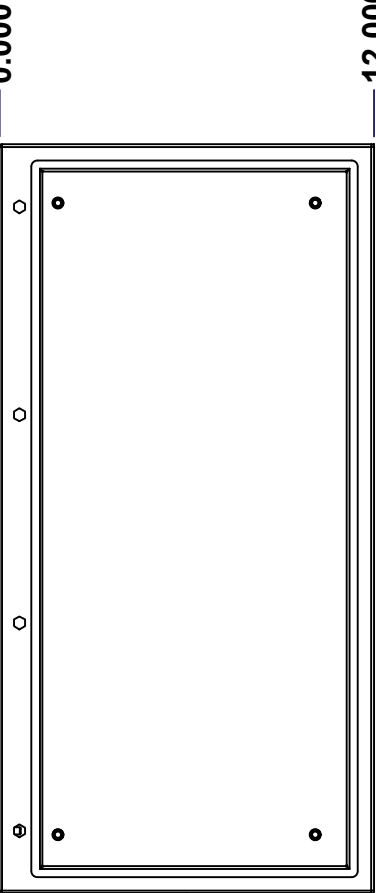
BACK



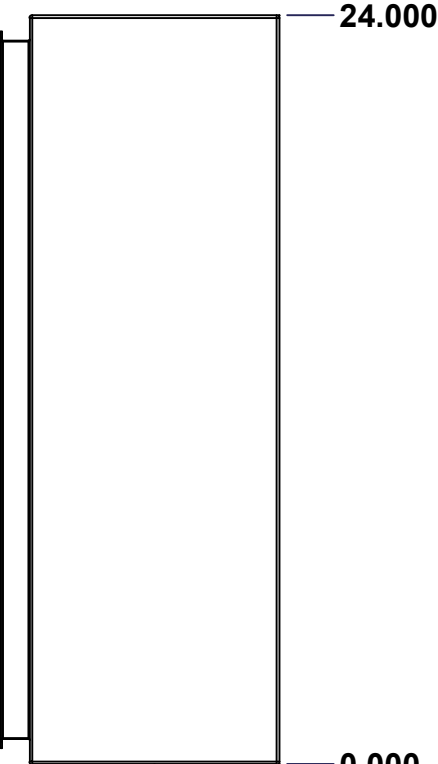
BOTTOM



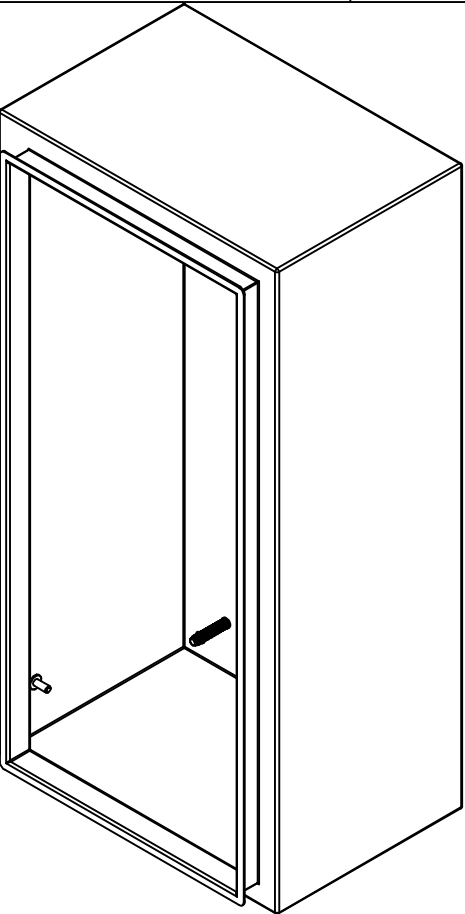
LEFT



FRONT



RIGHT



Isometric View



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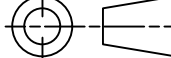


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Flatness  
Aplatissement

Max 3.0mm

Projection



Customer  
Client

Date

Drawn By  
Dessiné Par

BoxCad: BoxCad

Date 24-Jul-23

Material  
Matière

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color  
Couleur

Asa-61 Grey

Finish  
Fini

Smooth

Description  
5412ESPH 24" x 12" x 8" Body

Detail Rev.

Part Number  
Numéro Pièce

5412ESPH241208B

Rev.  
0

3

9

SEE BILL OF MATERIAL ON LAST PAGE

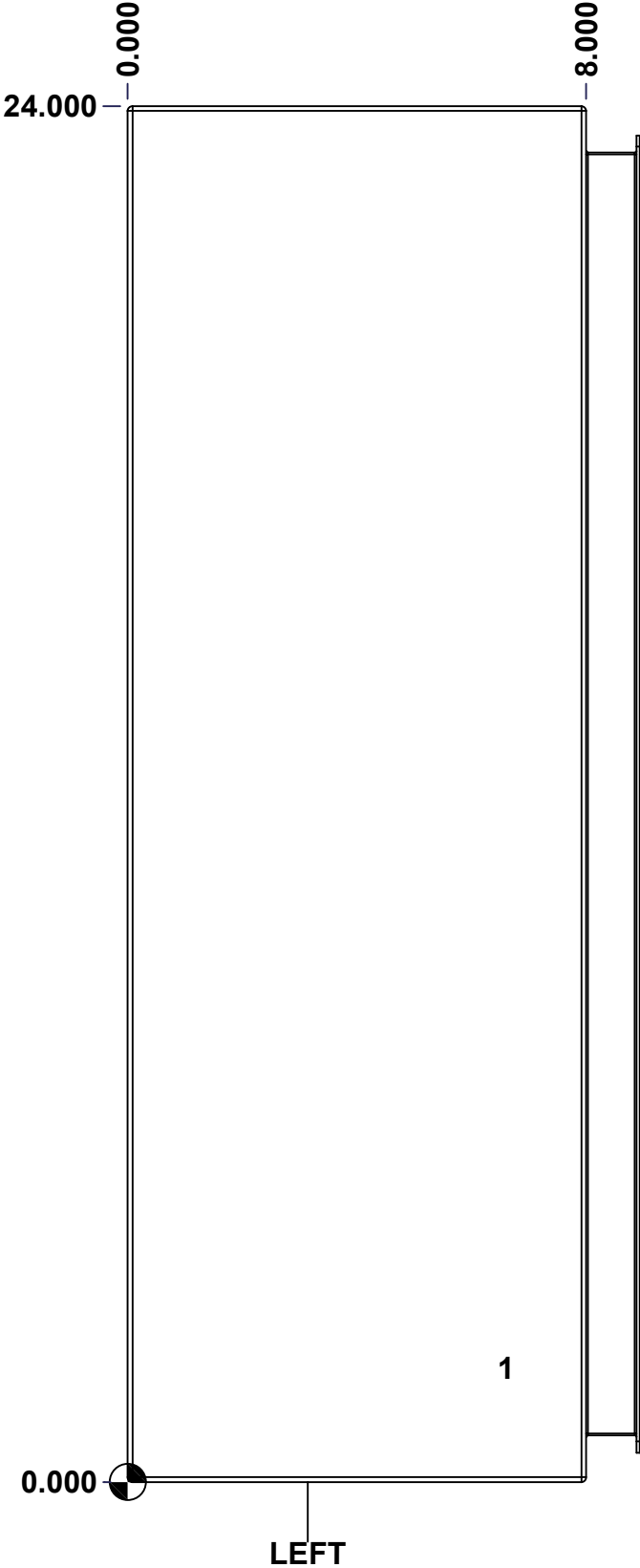
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESPH241208\5412ESPH241208.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	6.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5412ESPH 24" x 12" x 8" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	
	5412ESPH241208B	0	4/9

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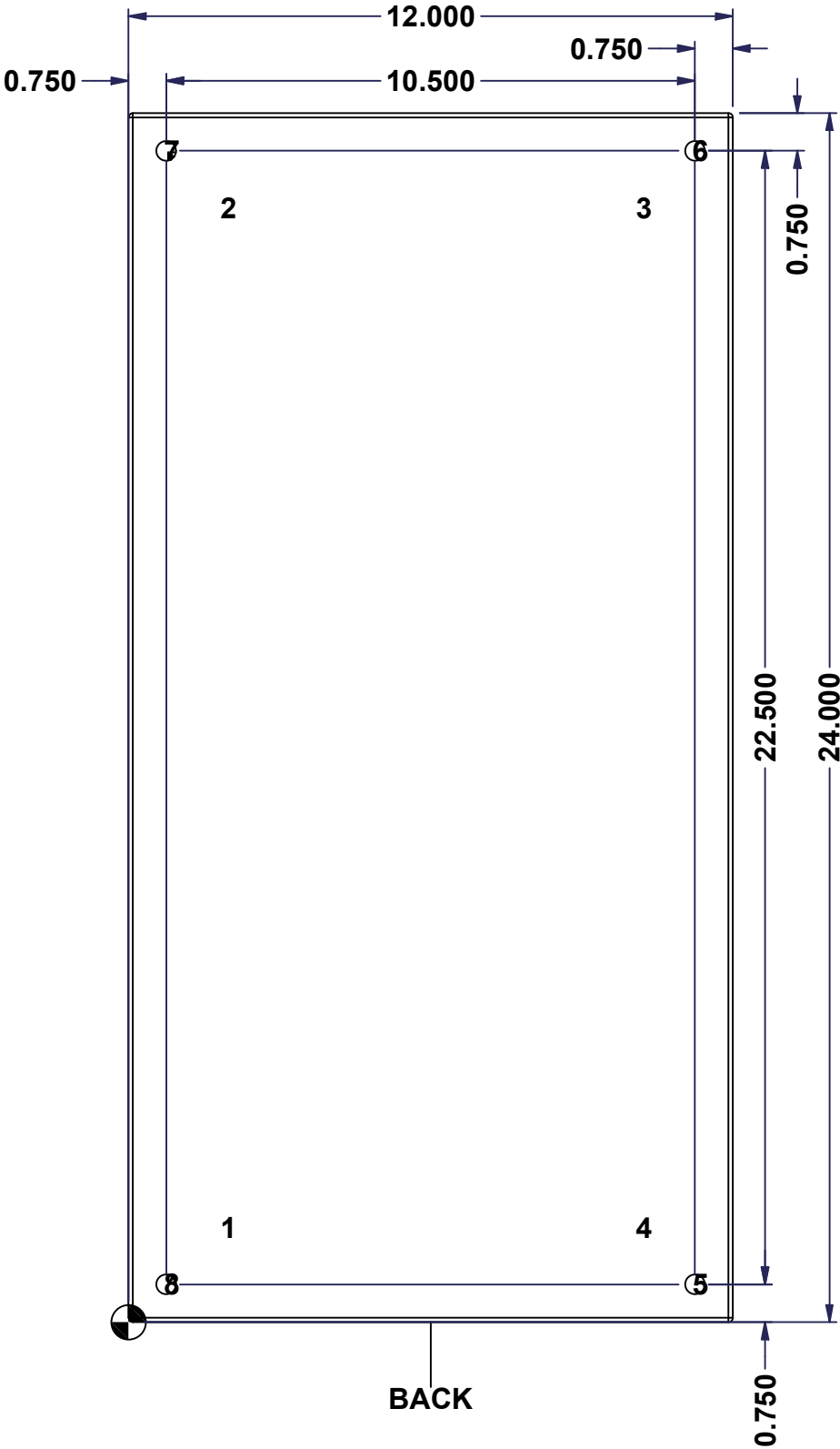
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESPH241208\5412ESPH241208.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	22.125	IP STUD M8 x 35mm (Inside)
3	10.125	22.125	IP STUD M8 x 35mm (Inside)
4	10.125	1.875	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
5	11.250	0.750	RND Ø0.390
6	11.250	23.250	RND Ø0.390
7	0.750	23.250	RND Ø0.390
8	0.750	0.750	RND Ø0.390



	Description	Status	
	5412ESPH 24" x 12" x 8" Body	(NULL)	
	Part Number	Rev.	5
	Numéro Pièce	0	9
5412ESPH241208B			

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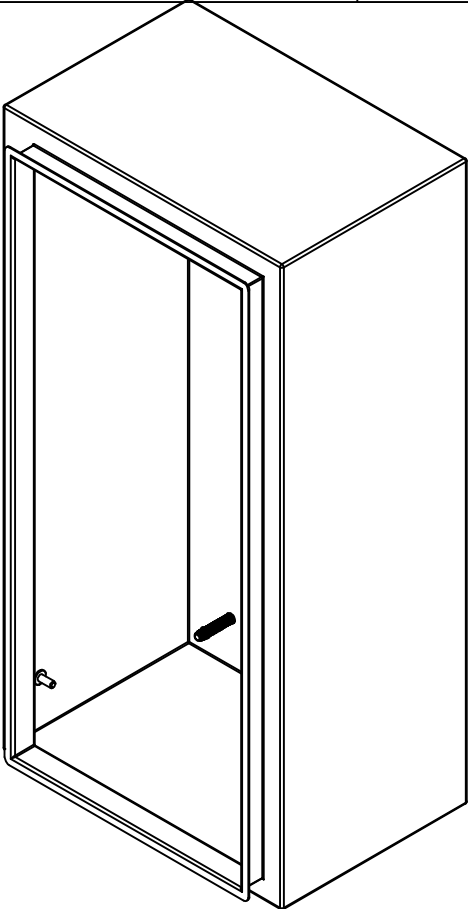
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View



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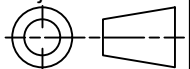


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Flatness  
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 24-Jul-23
Material Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur Asa-61 Grey	Finish Fini Smooth
Description 5412ESPH 24" x 12" x 8" Body	Detail Rev.
Part Number Numéro Pièce 5412ESPH241208B	Rev. 6 09

1	STK-Q-16080	0	Ground Stud M6 x 16mm Steel
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	5412ESPH241208B-P	0	5412ESPH 24" x 12" x 8" Body Part
Qty	Part Number	Rev	Description
Parts List			

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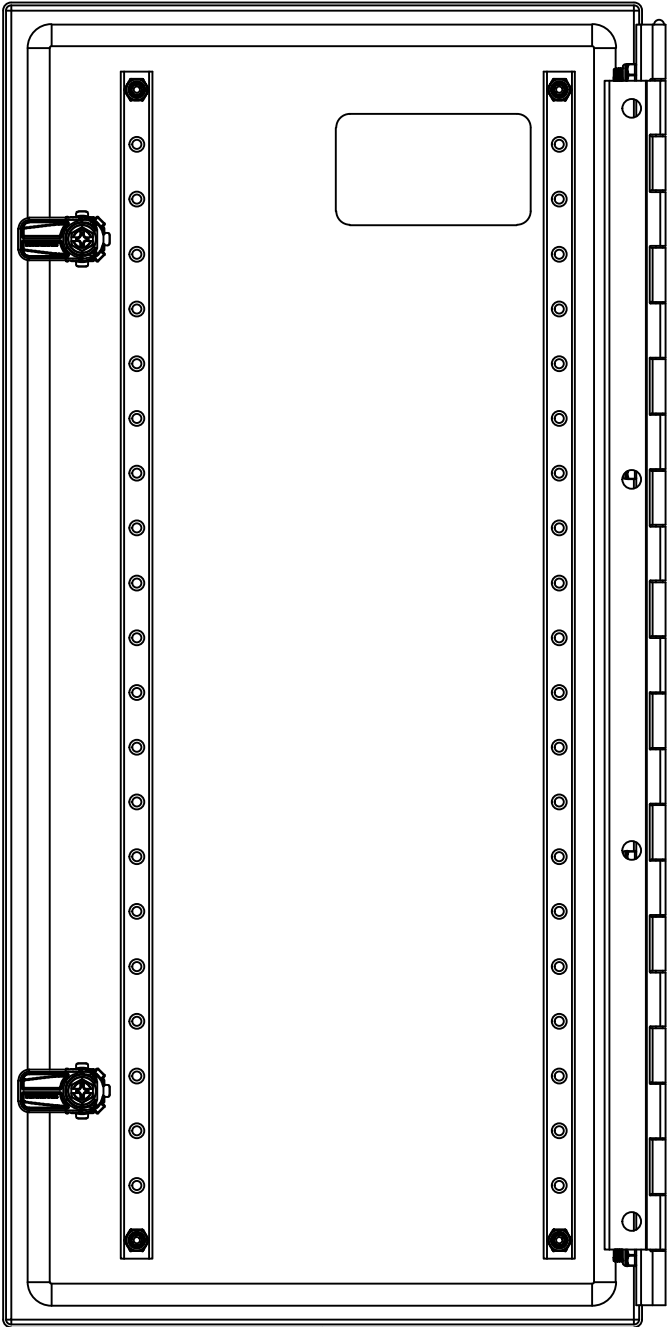
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESPH241208\5412ESPH241208.idw

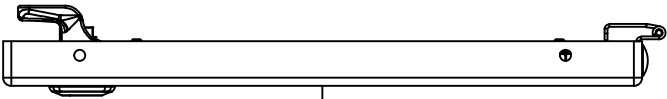
Tolérance ±1/32" sauf spécification contraire



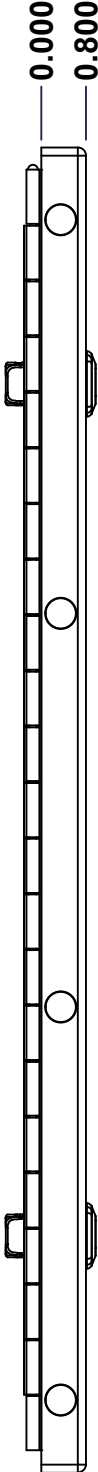
TOP



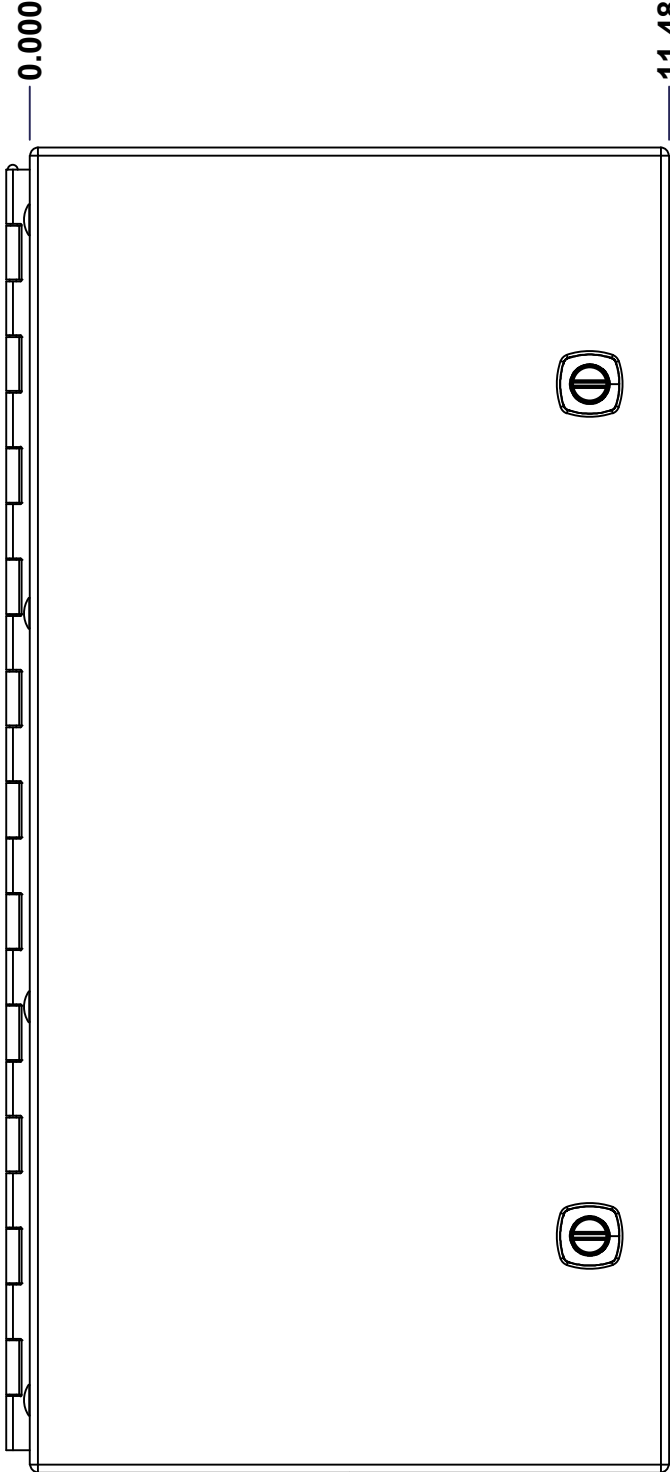
BACK



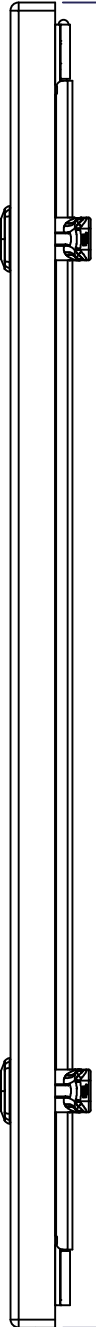
BOTTOM



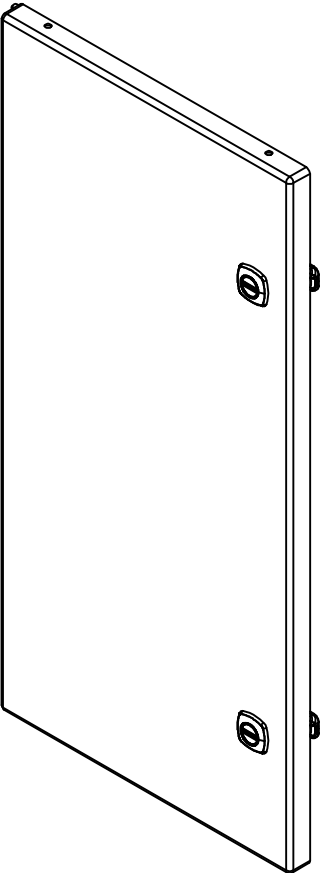
LEFT



FRONT



RIGHT

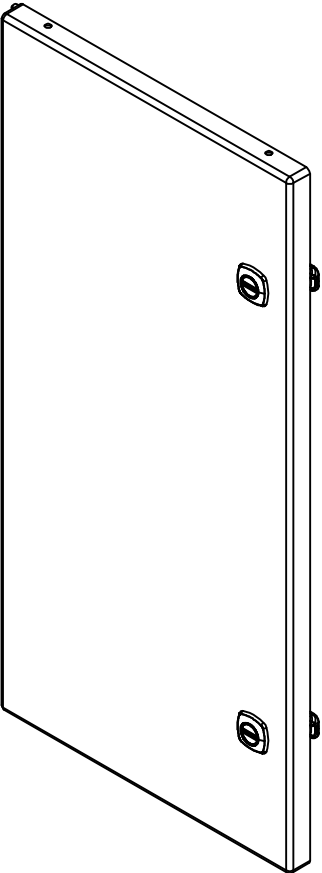


Isometric View

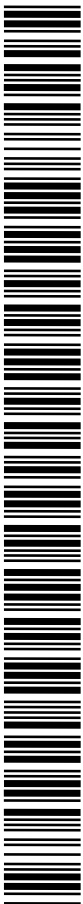



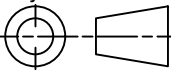
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No.	Revisions	Date	By/Par



Isometric View



 <div>Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a></div>	Flatness Aplatissement Max 3.0mm	
	Projection 	
Customer Client	Date	
Drawn By Dessiné Par BoxCad: BoxCad	Date 24-Jul-23	
Material Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)		
Color Couleur Asa-61 Grey	Finish Fini Smooth	
Description 5412ESPH 24" x 12" Cover	Detail Rev.	
Part Number Numéro Pièce 5412ESPH241208C	Rev. 0	7 9

SEE BILL OF MATERIAL ON LAST PAGE

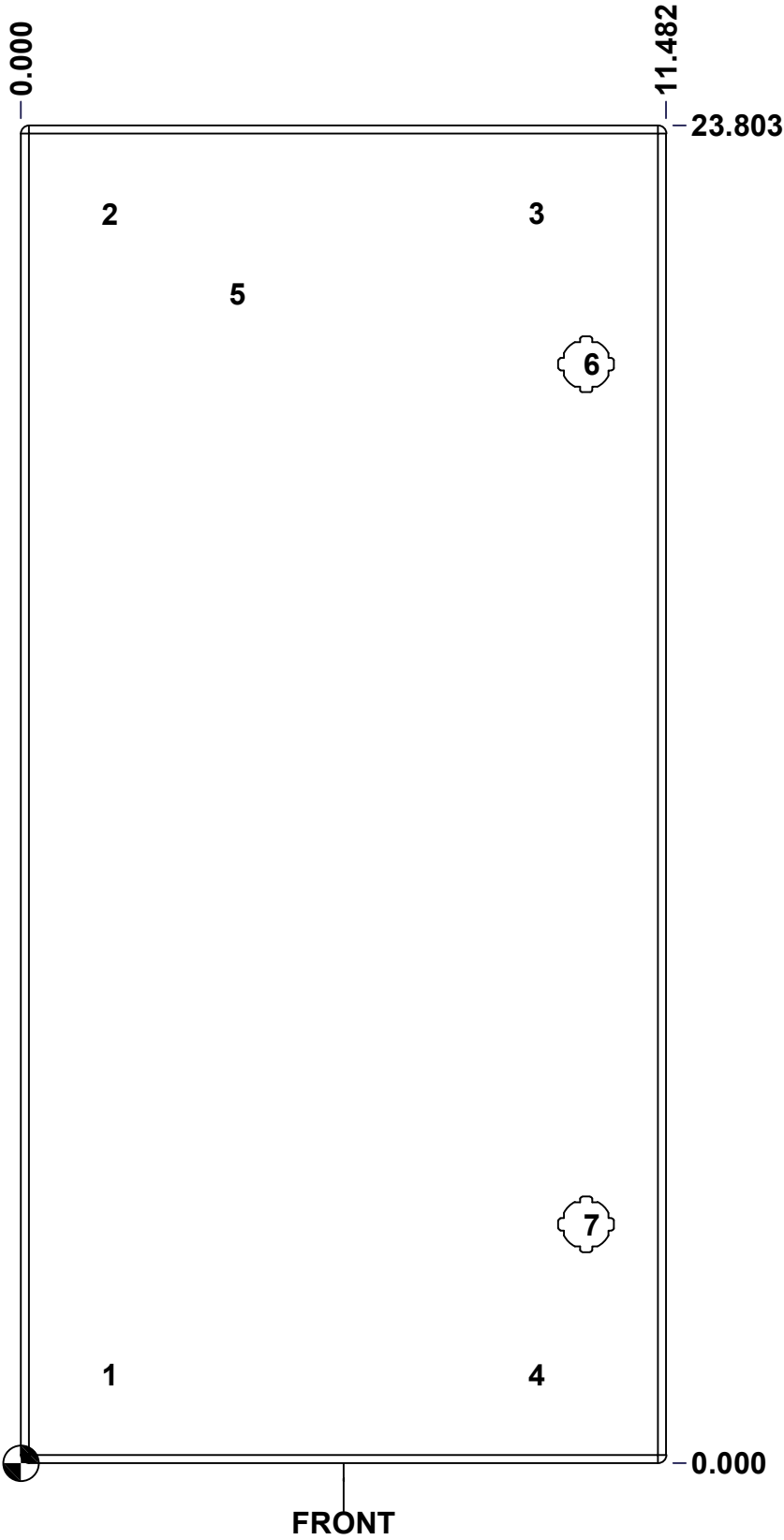
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESPH241208\5412ESPH241208.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.567	STUD M6 x 18mm (Inside)
2	1.486	22.236	STUD M6 x 18mm (Inside)
3	9.081	22.236	STUD M6 x 18mm (Inside)
4	9.081	1.567	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
5	3.750	20.803	LABEL_EXM (Inside)
6	10.058	19.553	880 SCQ4-SL
7	10.058	4.250	880 SCQ4-SL



	Description	Status	
	5412ESPH 24" x 12" Cover	(NULL)	
	Part Number	Rev.	8
	Numéro Pièce	0	9
5412ESPH241208C			

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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESPH241208\5412ESPH241208.idw

Tolérance ±1/32" sauf spécification contraire

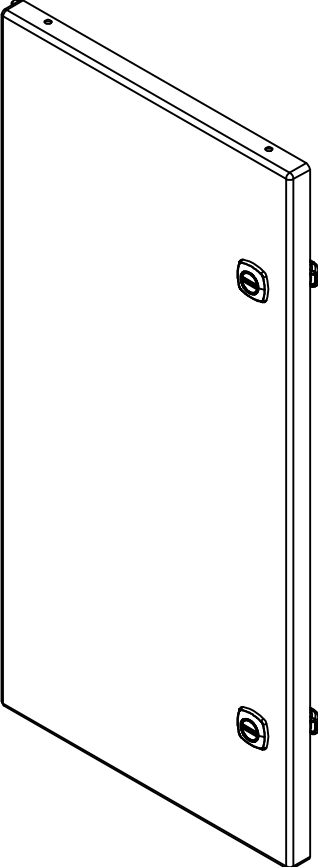
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No.

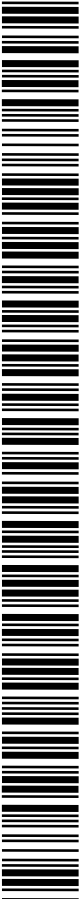
Revisions


Date

By/Par



Isometric View





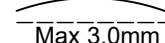
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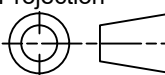
Flatness

Aplatissement



Max 3.0mm

Projection



Customer Client

Date

Drawn By Dessiné Par

BoxCad: BoxCad

Date

24-Jul-23

Material Matière

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color Couleur

Asa-61 Grey

Finish Fini

Smooth

Description

5412ESPH 24" x 12" Cover

Detail Rev.

Part Number

Numéro Pièce

5412ESPH241208C

Rev.

0

9

9

1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
2	STK-Q-46020-24	5	5412 ES Vertical Door Stiffener 24"
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
4	STK-Q-07225	0	M6 Stainless Steel Nylon Insert Lock Nut
4	STK-Q-00260	1	M6 x 13mm Carriage Bolt
1	5412ESPH241208HP-P	0	Piano Hinge Pin (Length= 23.183")
1	5412ESPH241208H1-P	0	5412ESPH 24" x 12" Piano Hinge Part
1	5412ESPH241208H2-P	0	5412ESPH 24" x 12" Piano Hinge Part
1	5412ESPH241208G	0	5412ESPH 24" x 12" Cover Gasket Part
1	5412ESPH241208C-P	0	5412ESPH 24" x 12" Cover Part
2	STK-K-12500	16	5412 ES 1/4 Turn Lock
4	STK-Q-07220	1	M6 Nylon Insert Lock Nut
QTY	Part Number	Rev	Description
Parts List			

A technical drawing showing the front view of a rectangular object. The object is represented by a solid outer rectangle and a dashed inner rectangle, indicating a hollow structure. The top and bottom edges of the dashed rectangle are slightly offset from the solid outer edges. A vertical line with an arrow points to the bottom edge of the dashed rectangle, labeled "FRONT".

22.000

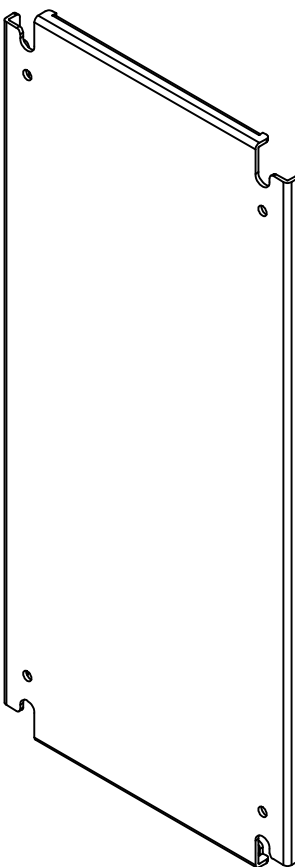
21.582

0.418


0.000


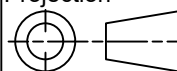
RIGHT

No.	Revisions	Date	By/Par



**Isometric View**



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Customer Client	Date
Drawn By Dessiné Par    BoxCad	Date    23-Jan-07
Material Matière	

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Tolerance ±1/32" unless otherwise specified

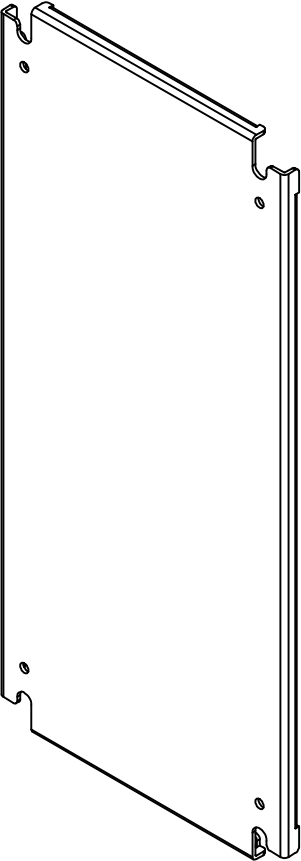
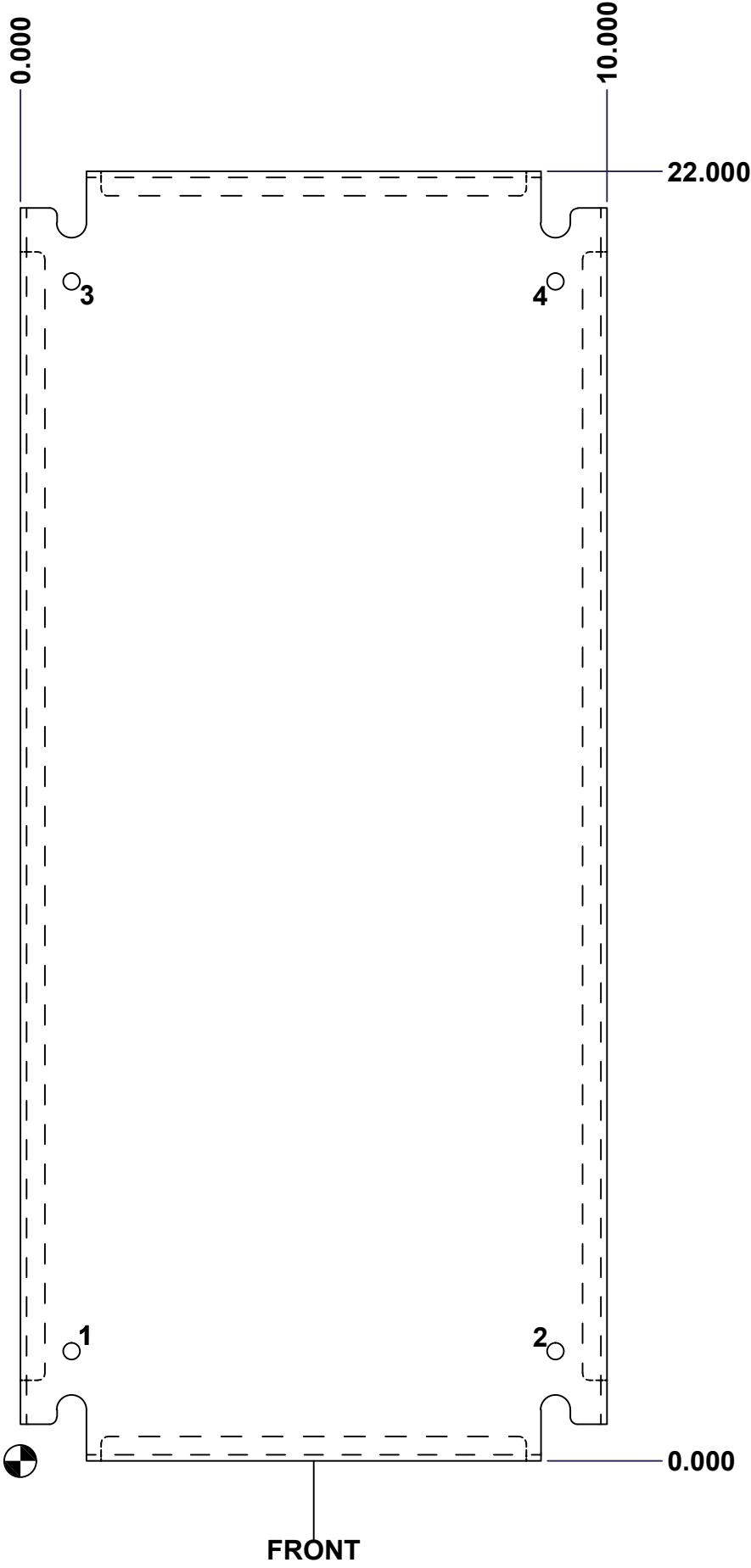
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Tolérance ±1/32" sauf spécification contraire

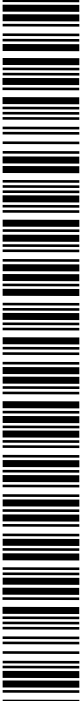
Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.875	1.875	GROUND HOLE (RND Ø0.290)
2	9.125	1.875	GROUND HOLE (RND Ø0.290)
3	0.875	20.125	GROUND HOLE (RND Ø0.290)
4	9.125	20.125	GROUND HOLE (RND Ø0.290)

All knockouts are actual size / Les disques défonçables sont grandeur réel

No.	Revisions	Date	By/Par



Isometric View



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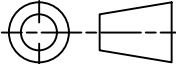


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Flatness  
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par BoxCad		Date 23-Jan-07	
Material Matière		See Part List	
Color Couleur		See Part List	Finish Fini See Part List
Description 881 SP - Inner Panel			Detail Rev.
Part Number Numéro Pièce 881 SP2412G			Rev. 0
			2 2