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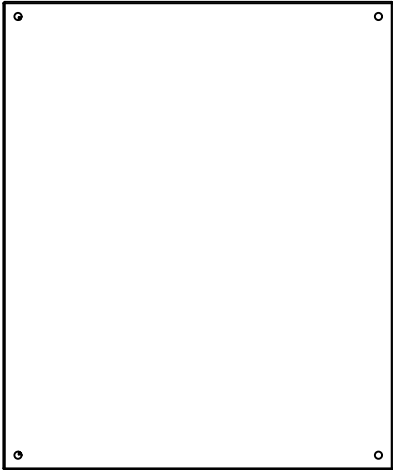
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESPH242012\5412ESPH242012.idw

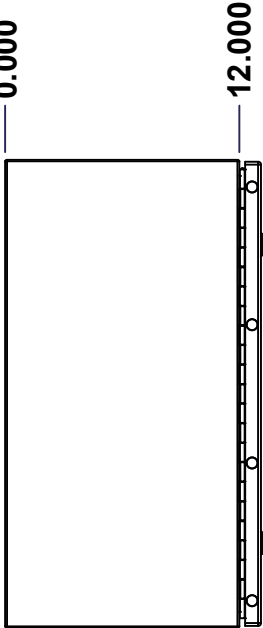
Tolérance ±1/32" sauf spécification contraire



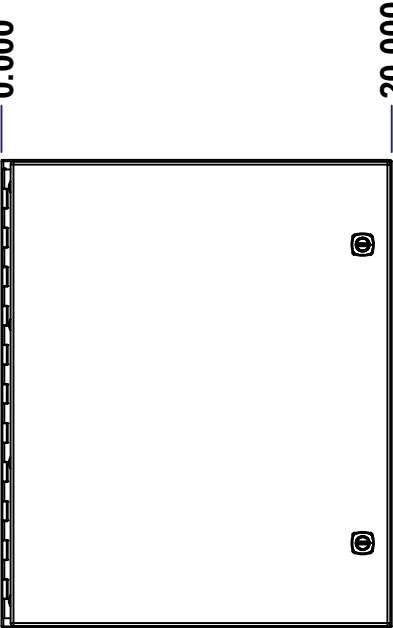
TOP



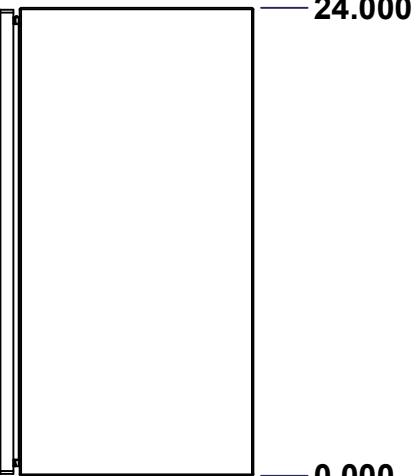
BACK



LEFT



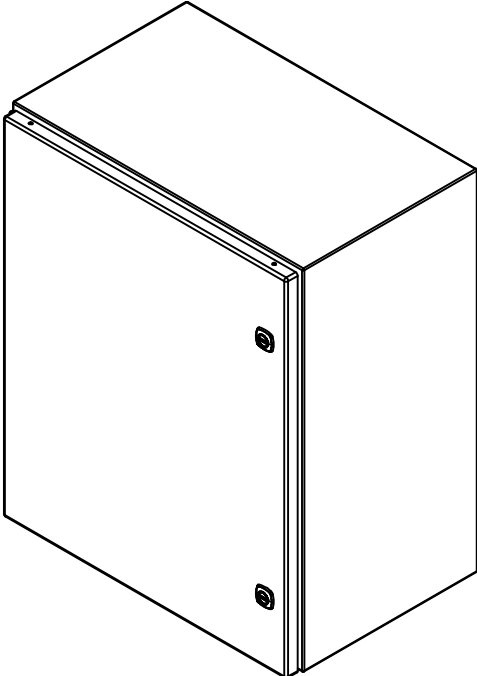
FRONT



RIGHT



BOTTOM



Isometric View



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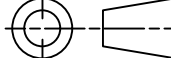


Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 24-Jul-23

Material
Matière

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description
5412ESPH 24" x 20" x 12" Assembly

Detail Rev.

Part Number
Numéro Pièce

5412ESPH242012

Rev.
0

1

9

SEE BILL OF MATERIAL ON LAST PAGE

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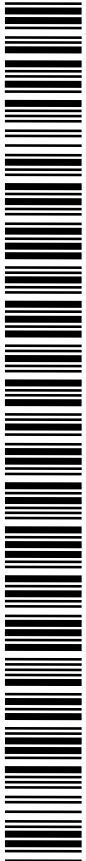
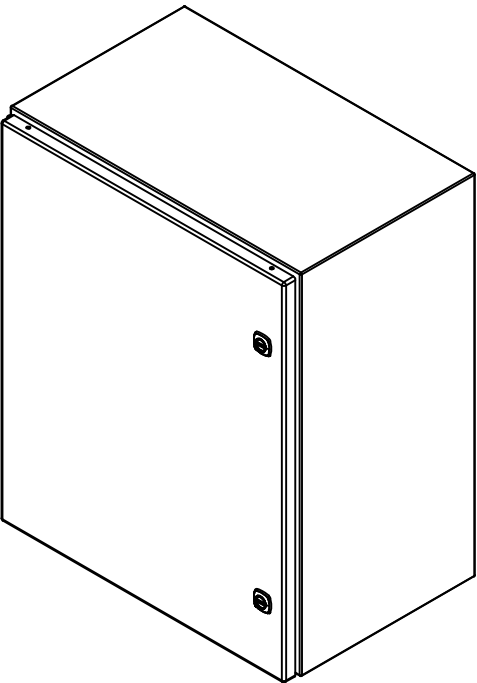
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



Isometric View

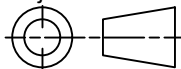


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 24-Jul-23
Material Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)	

Color Couleur Asa-61 Grey	Finish Fini Smooth
------------------------------	-----------------------

Description 5412ESPH 24" x 20" x 12" Assembly	Detail Rev.
--	-------------

Part Number Numéro Pièce 5412ESPH242012	Rev. 0	2 9
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PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

1	881 SP2420G	0	881 SP - Inner Panel
2	STK-K-01320	0	5412 ES Inner Panel Accessory Kit
1	STK-K-01800	5	5412 ES Accessory Kit
4	STK-Q-04050-14	5	M6 x 14mm Hexagon Socket Head Machine Screw with Nyseal
4	RIVET_NUT_M6_FH_CE	0	Rivet Nut M6 (Low Profile Close End)
1	5412ESPH242012C	0	5412ESPH 24" x 20" Cover
1	5412ESPH242012B	0	5412ESPH 24" x 20" x 12" Body
Qty	Part Number	Rev	Description
Parts List			

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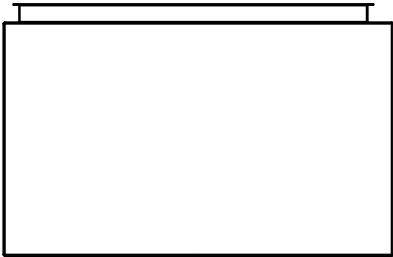
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Tolerance ±1/32" unless otherwise specified

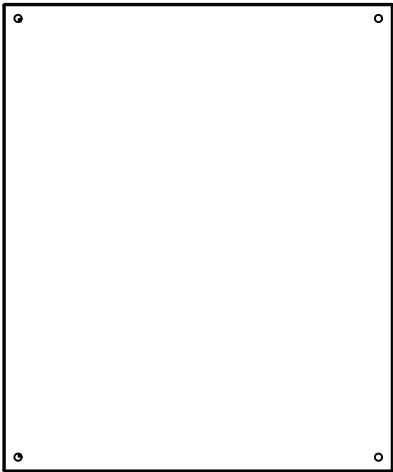
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Tolérance ±1/32" sauf spécification contraire

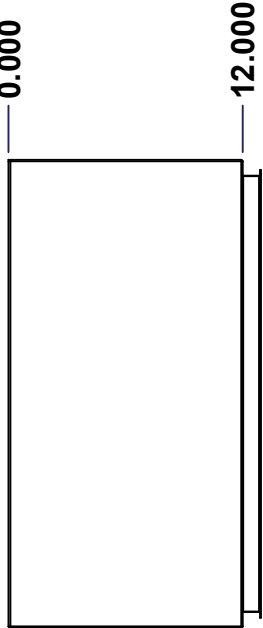
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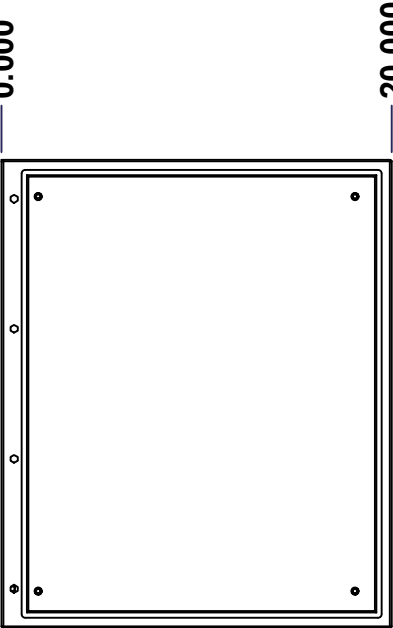
TOP



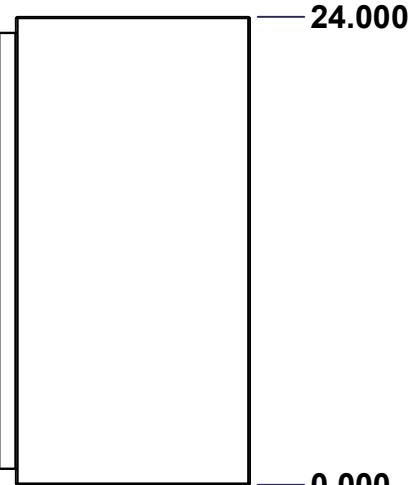
BACK



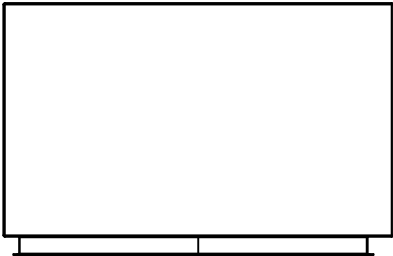
LEFT



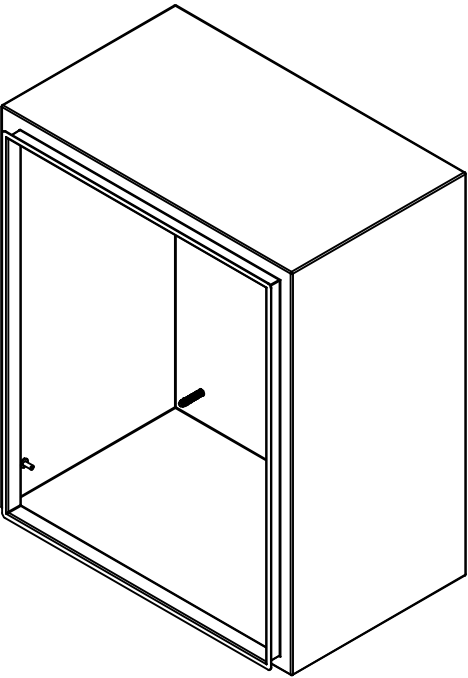
FRONT



RIGHT



BOTTOM



Isometric View

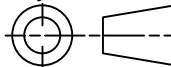


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 24-Jul-23

Material
Matière

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ESPH 24" x 20" x 12" Body

Detail Rev.

Part Number
Numéro Pièce

5412ESPH242012B

Rev.

3
9

SEE BILL OF MATERIAL ON LAST PAGE

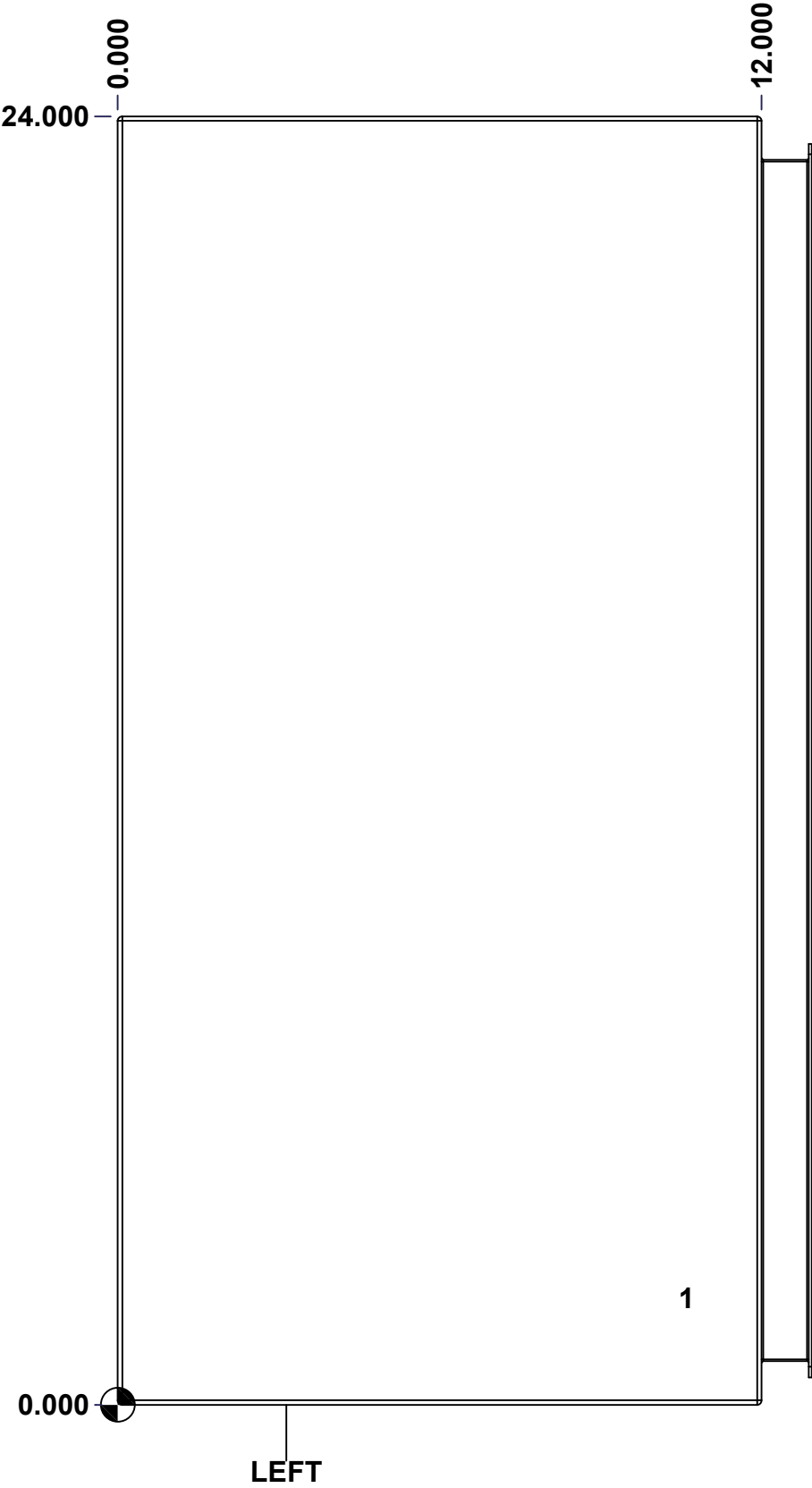
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	10.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5412ESPH 24" x 20" x 12" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	
	5412ESPH242012B	0	4/9

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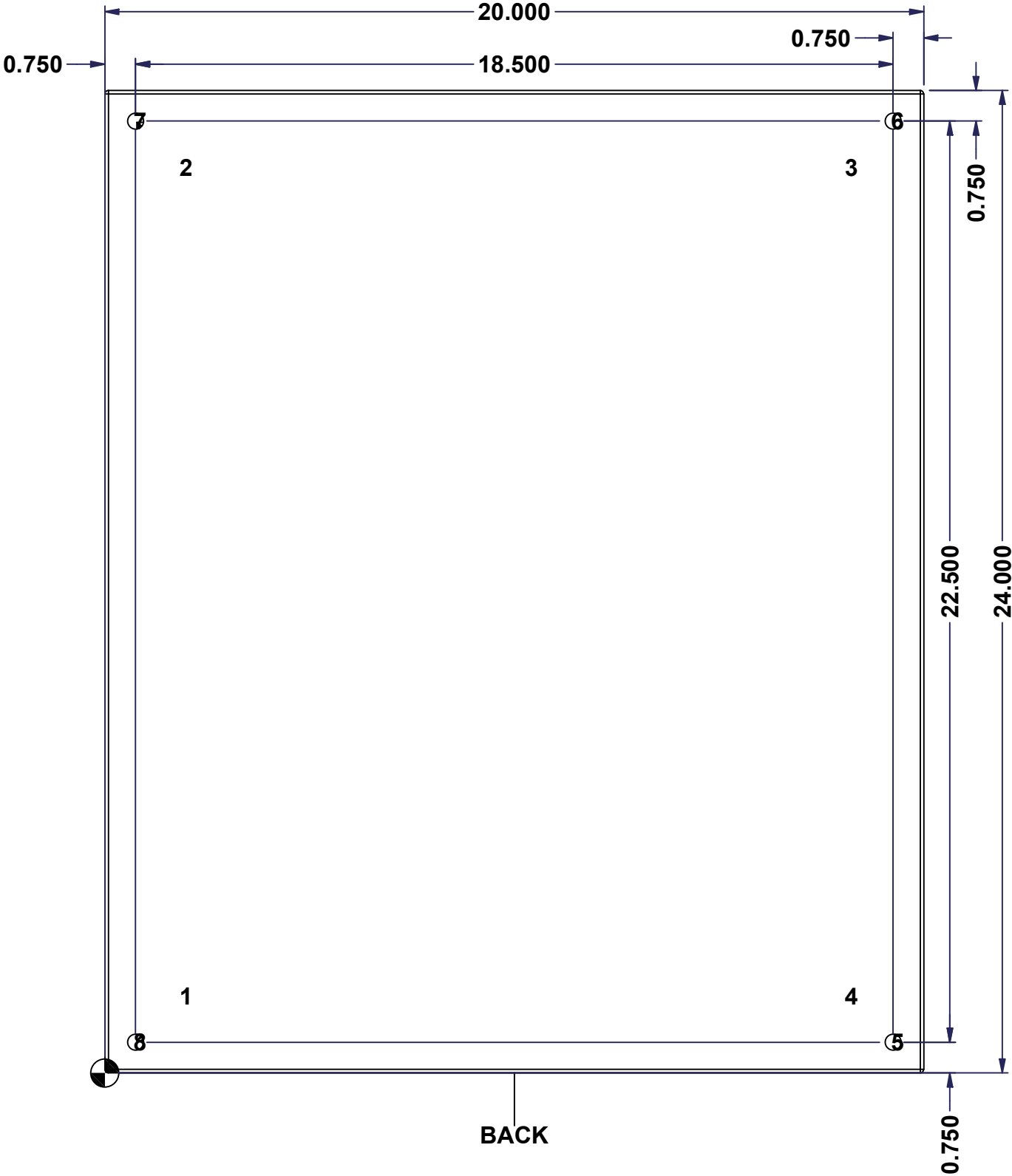
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESPH242012\5412ESPH242012.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	22.125	IP STUD M8 x 35mm (Inside)
3	18.125	22.125	IP STUD M8 x 35mm (Inside)
4	18.125	1.875	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
5	19.250	0.750	RND Ø0.390
6	19.250	23.250	RND Ø0.390
7	0.750	23.250	RND Ø0.390
8	0.750	0.750	RND Ø0.390



BACK

	Description		Status	
	5412ESPH 24" x 20" x 12" Body		(NULL)	
	Part Number Numéro Pièce 5412ESPH242012B		Rev. 0	5 9

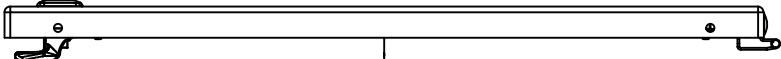
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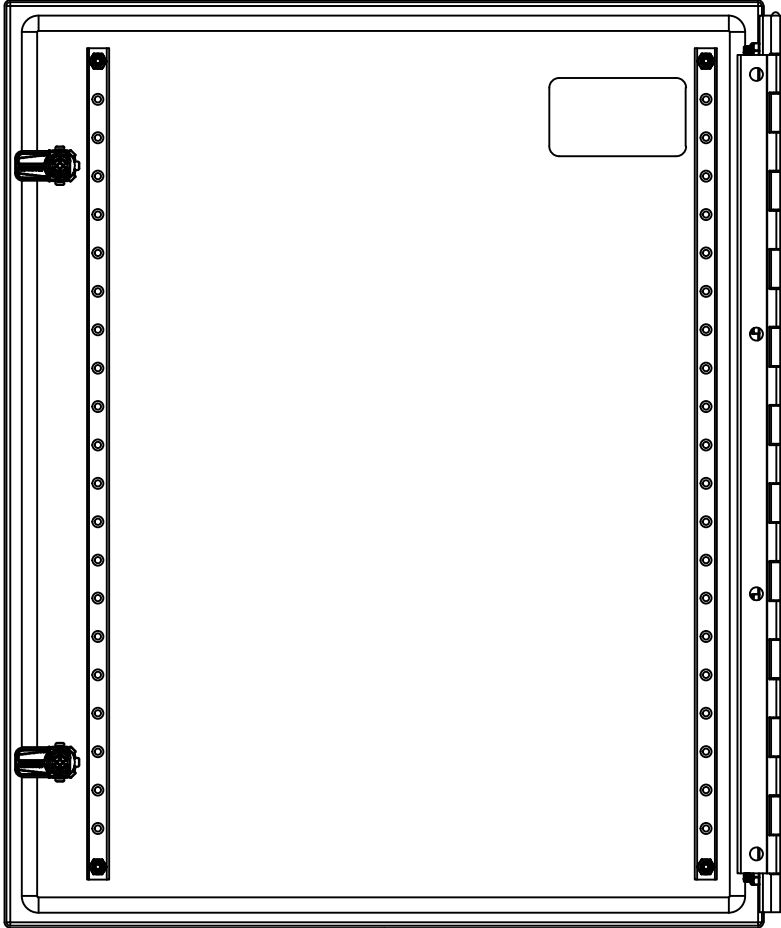
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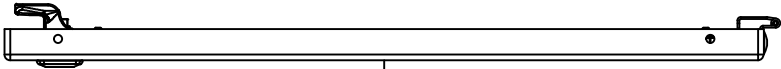
Tolérance ±1/32" sauf spécification contraire



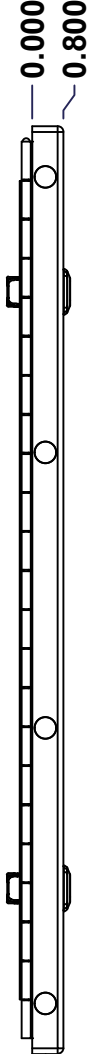
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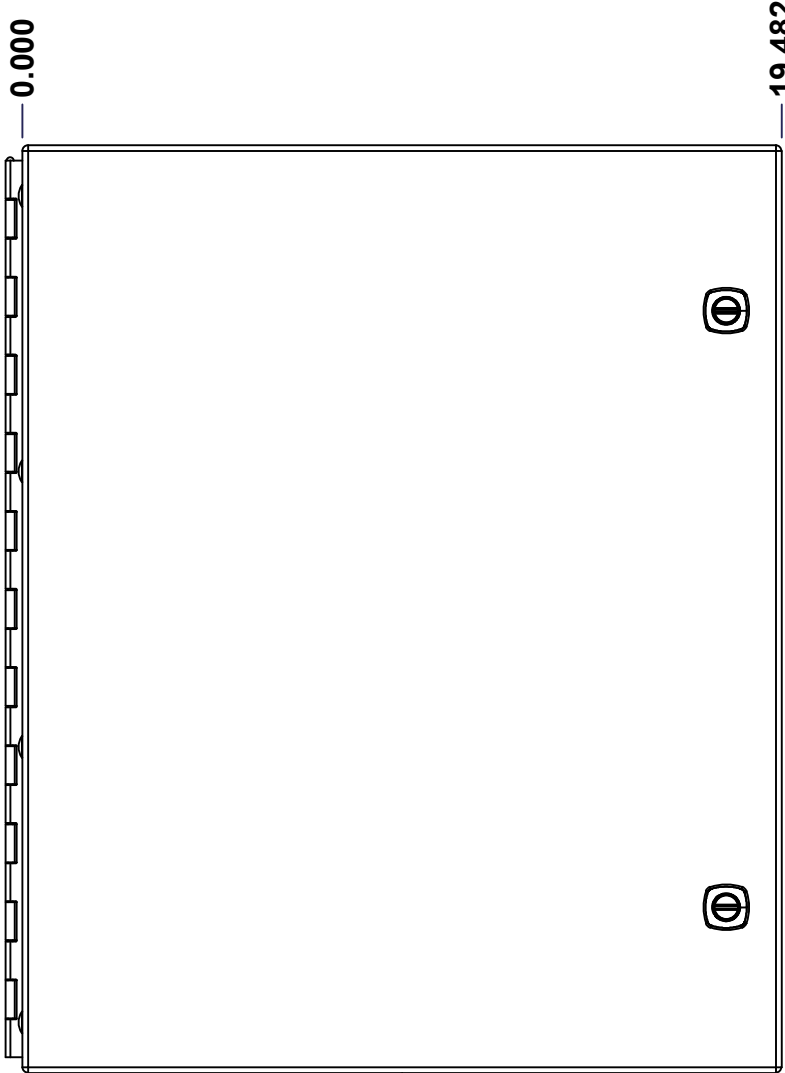
BACK



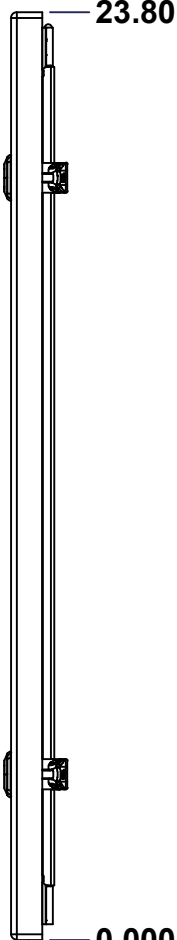
BOTTOM



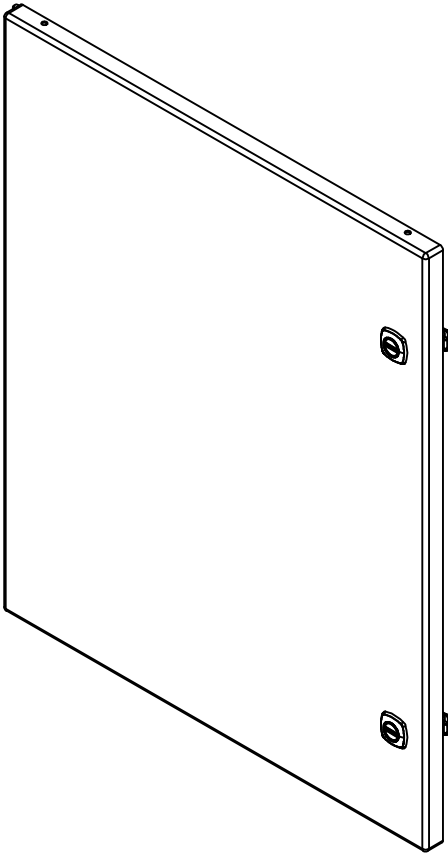
LEFT



FRONT



RIGHT




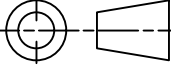
Isometric View



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No.	Revisions	Date	By/Par

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 <div>Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com</div>		Flatness Aplatissement Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date	
Material Matière		24-Jul-23	
Color Couleur		16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Finish Fin		Asa-61 Grey	
Description		Smooth	
Detail Rev.		5412ESPH 24" x 20" Cover	
Part Number Numéro Pièce		Rev.	7
SEE BILL OF MATERIAL ON LAST PAGE		0	9
5412ESPH242012C			

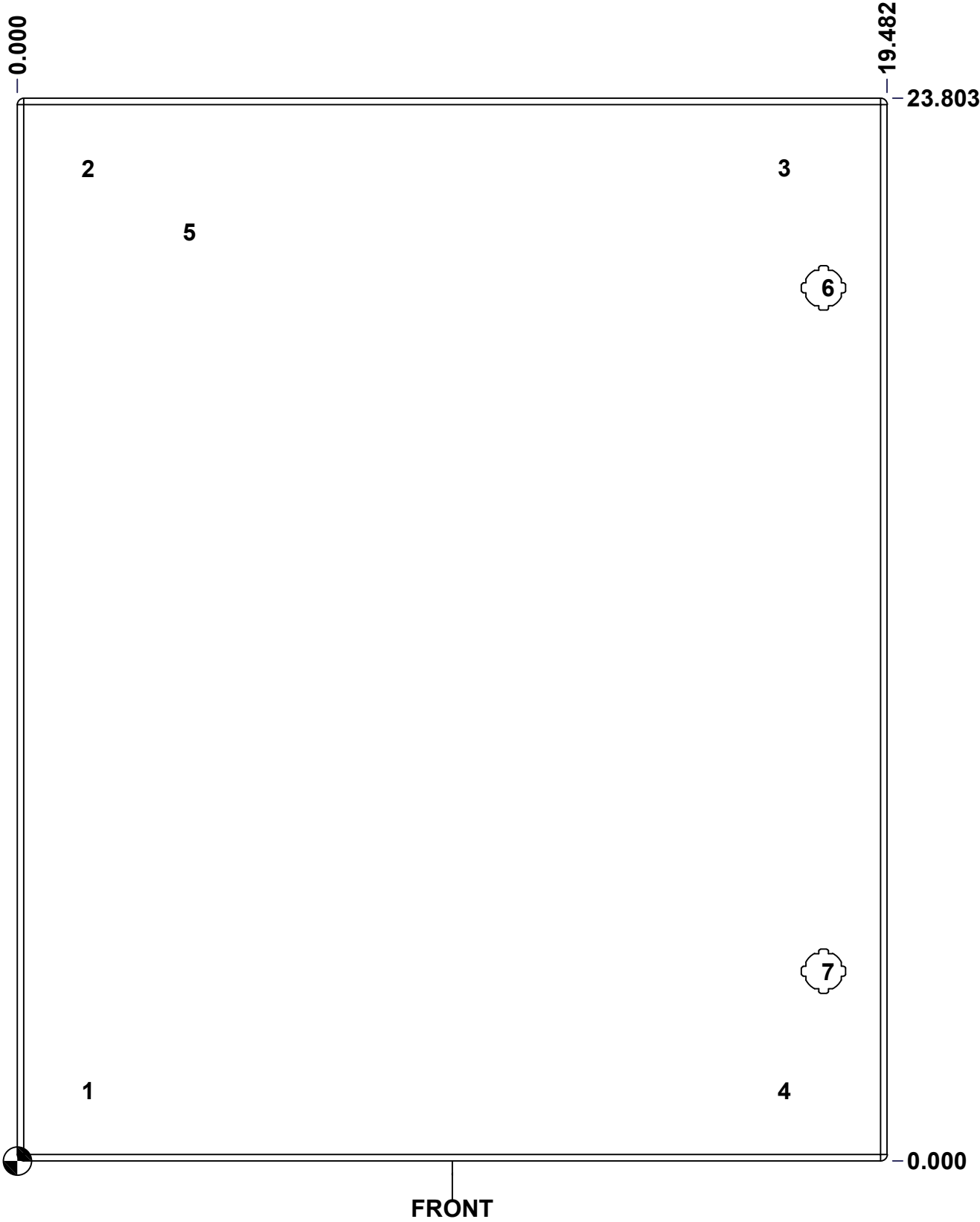
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.567	STUD M6 x 18mm (Inside)
2	1.486	22.236	STUD M6 x 18mm (Inside)
3	17.081	22.236	STUD M6 x 18mm (Inside)
4	17.081	1.567	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
5	3.750	20.803	LABEL_EXM (Inside)
6	18.058	19.553	880 SCQ4-SL
7	18.058	4.250	880 SCQ4-SL



	Description	Status	
	5412ESPH 24" x 20" Cover	(NULL)	
	Part Number Numéro Pièce 5412ESPH242012C	Rev. 0	8 9

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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

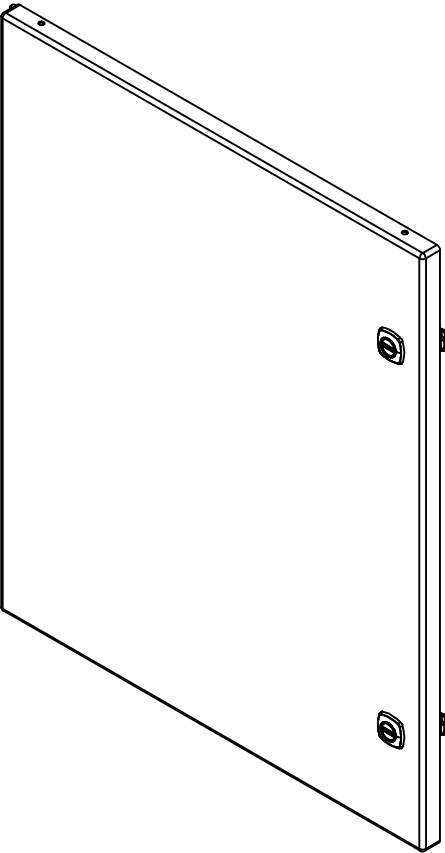
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Revisions


Date

By/Par



Isometric View





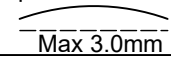
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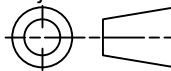
Flatness

Aplatissement



Max 3.0mm

Projection



Customer Client

Date

Drawn By Dessiné Par

BoxCad: BoxCad

Date

24-Jul-23

Material Matière

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color Couleur

Asa-61 Grey

Finish Fini

Smooth

Description

5412ESPH 24" x 20" Cover

Detail Rev.

Part Number

Numéro Pièce

5412ESPH242012C

Rev.

0

9

9

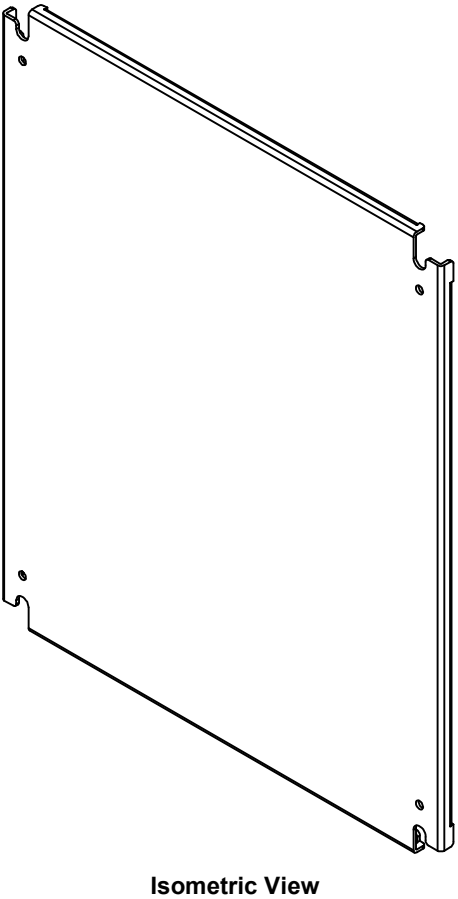
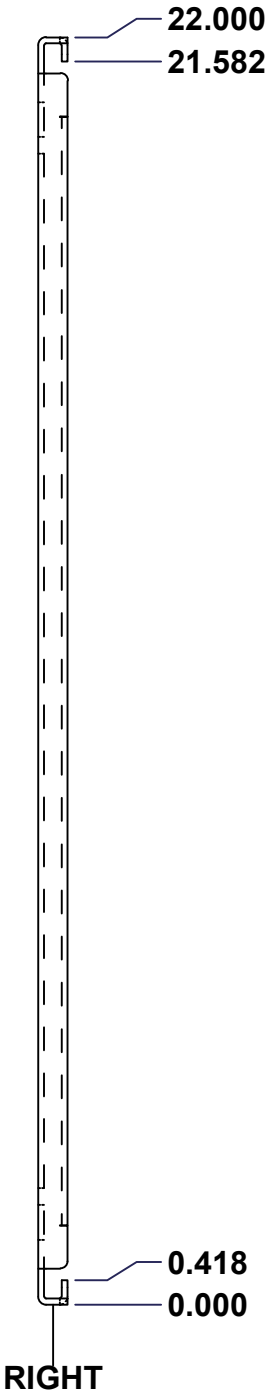
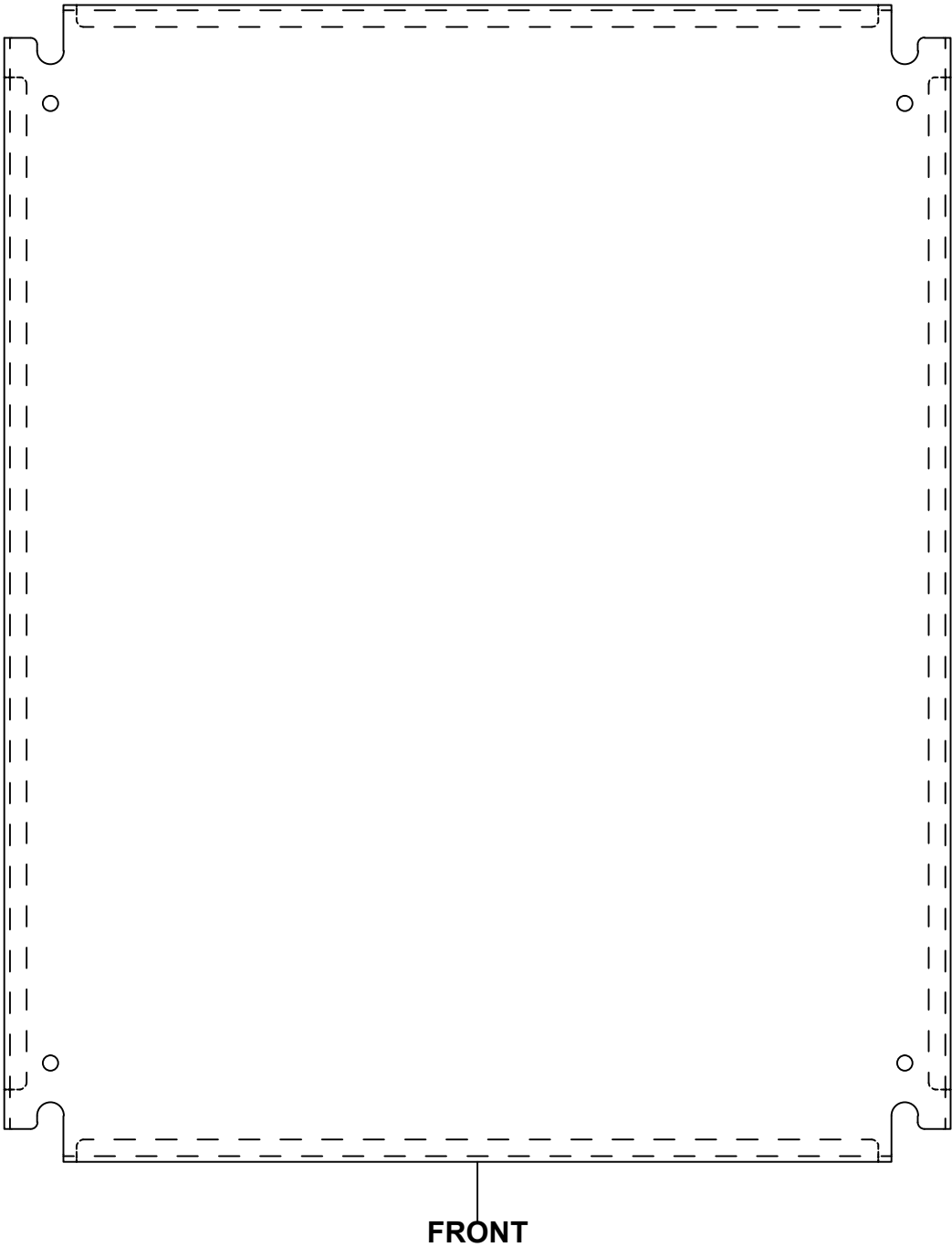
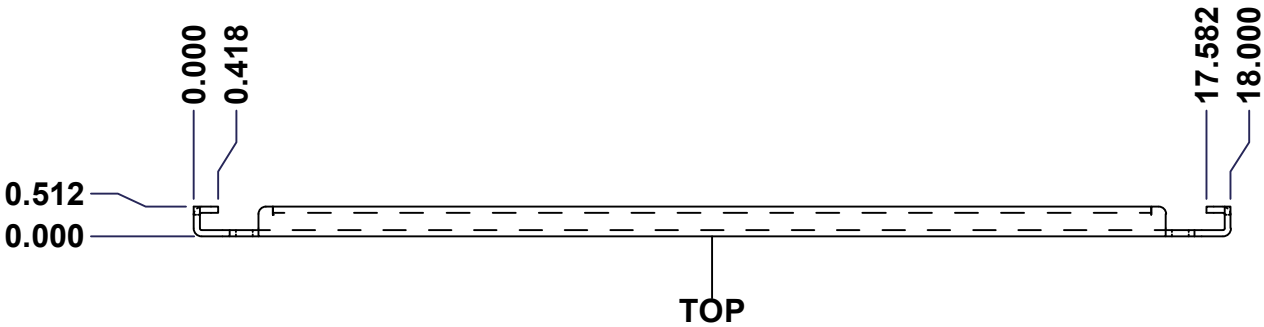
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
2	STK-Q-46020-24	5	5412 ES Vertical Door Stiffener 24"
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
4	STK-Q-07225	0	M6 Stainless Steel Nylon Insert Lock Nut
4	STK-Q-00260	1	M6 x 13mm Carriage Bolt
1	5412ESPH242012HP-P	0	Piano Hinge Pin (Length= 23.183")
1	5412ESPH242012H1-P	0	5412ESPH 24" x 20" Piano Hinge Part
1	5412ESPH242012H2-P	0	5412ESPH 24" x 20" Piano Hinge Part
1	5412ESPH242012G	0	5412ESPH 24" x 20" Cover Gasket Part
1	5412ESPH242012C-P	0	5412ESPH 24" x 20" Cover Part
2	STK-K-12500	16	5412 ES 1/4 Turn Lock
4	STK-Q-07220	1	M6 Nylon Insert Lock Nut
QTY	Part Number	Rev	Description
Parts List			

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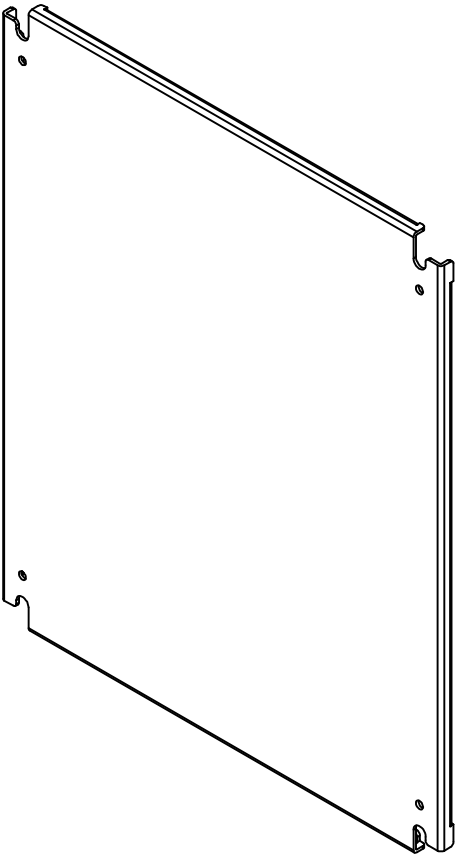
Tolerance $\pm 1/32"$ unless otherwise specified

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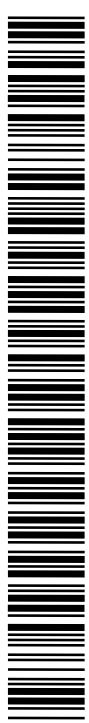
Tolérance $\pm 1/32"$ sauf spécification contraire


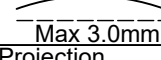
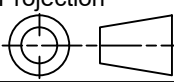


No.	Revisions	Date	By/Par



Isometric View



 <div style="float: right; text-align: right;"> Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com </div>		Flatness Aplatissement  Max 3.0mm Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date	
Material Matière		See Part List	
Color Couleur		Finish Fin	
See Part List		See Part List	
Description		Detail Rev.	
881 SP - Inner Panel			
Part Number Numéro Pièce		Rev.	
881 SP2420G		<div style="display: flex; justify-content: space-between;"> 0 <div style="border: 1px solid black; padding: 2px;"> 1 2 </div> </div>	

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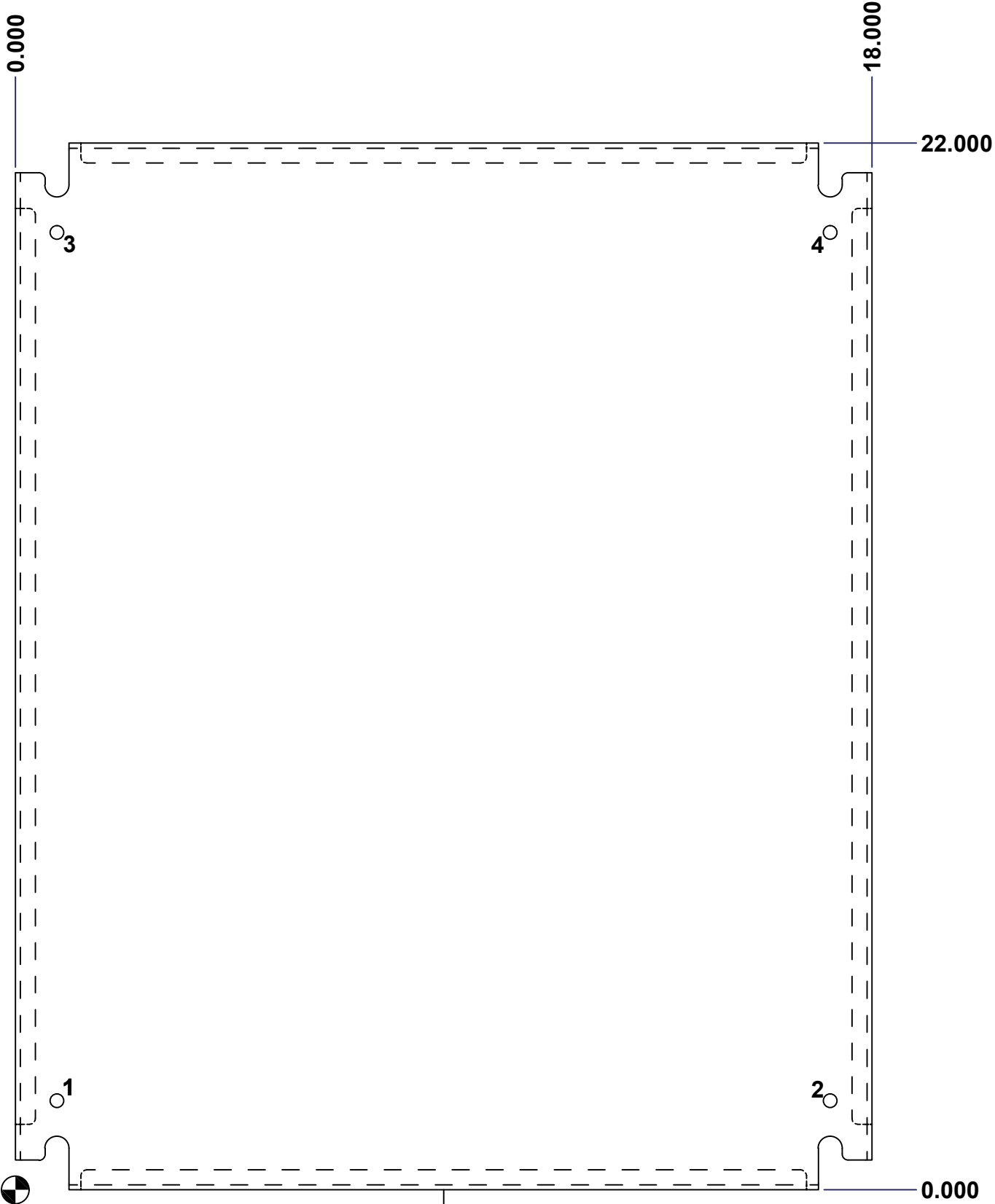
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire


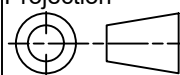
Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.875	1.875	GROUND HOLE (RND Ø0.290)
2	17.125	1.875	GROUND HOLE (RND Ø0.290)
3	0.875	20.125	GROUND HOLE (RND Ø0.290)
4	17.125	20.125	GROUND HOLE (RND Ø0.290)

All knockouts are actual size / Les disques défonçables sont grandeur réel



No.	Revisions	Date	By/Par

Isometric View

 <div>Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com</div>		Flatness Aplatissement Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par BoxCad		Date 23-Jan-07	
Material Matière		See Part List	
Color Couleur		See Part List	Finish Fini See Part List
Description 881 SP - Inner Panel			Detail Rev.
Part Number Numéro Pièce 881 SP2420G		Rev. 0	2 2

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