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Tolerance ±1/32" unless otherwise specified

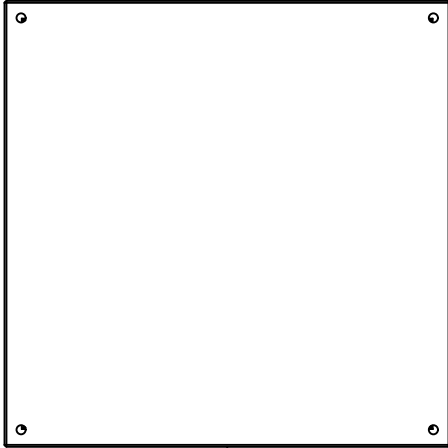
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Tolérance ±1/32" sauf spécification contraire

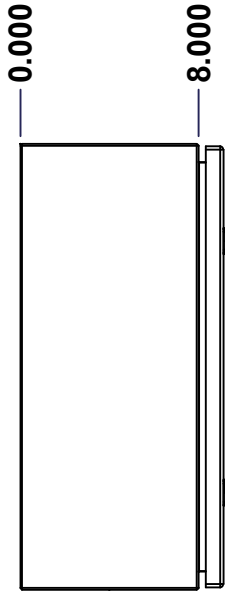
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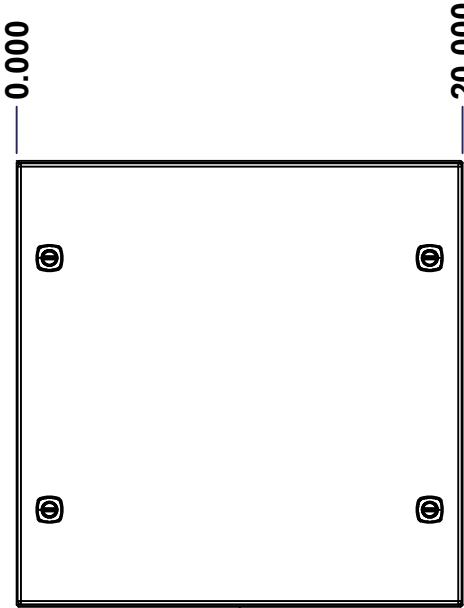
TOP



BACK



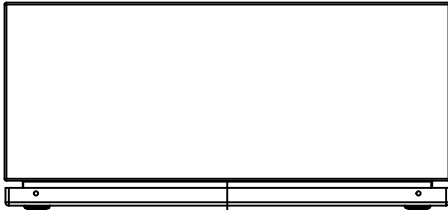
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FRONT

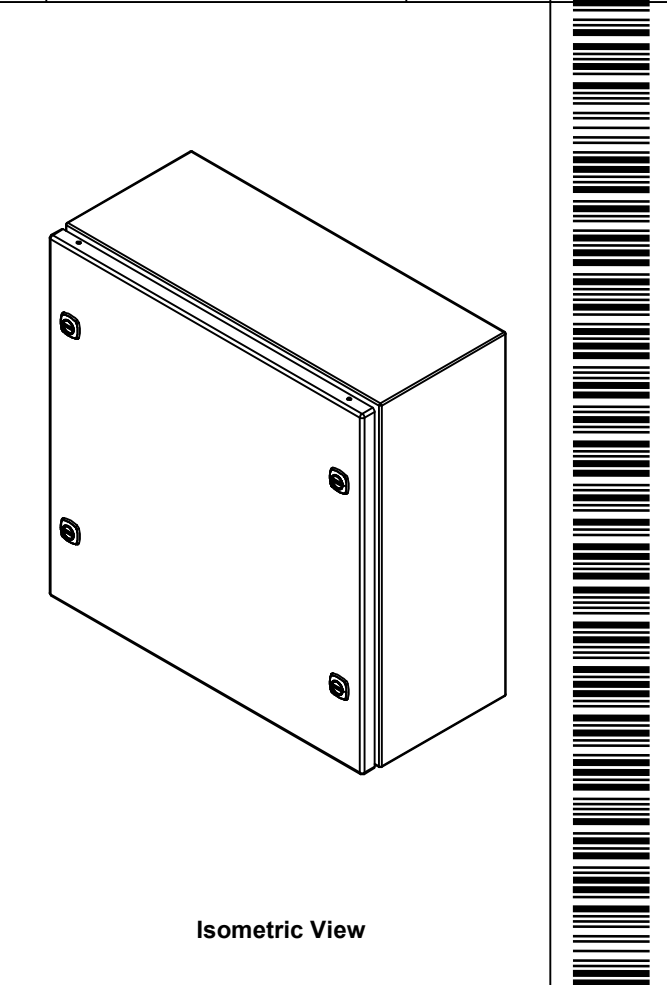


RIGHT



BOTTOM

| No. | Revisions | Date | By/Par |
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Isometric View

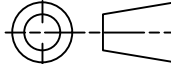


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Flatness
Aplatissement

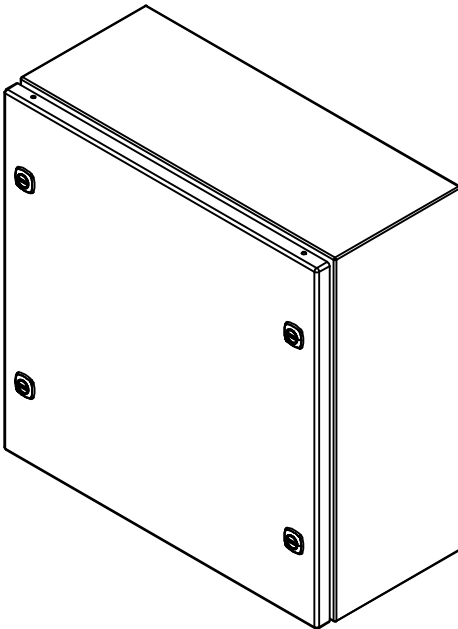

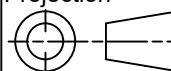
Max 3.0mm

Projection



| | | | |
|---|--|---|-----------------------|
| Customer Client | | Date | |
| Drawn By Dessiné Par | | Date 13-Jul-23 | |
| Material Matière | | 16 Ga Cold Rolled A1008 CS Type B (1.4mm) | |
| Color Couleur | | Asa-61 Grey | Finish Fini Smooth |
| Description 5412ESQT 20" x 20" x 8" Assembly | | | Detail Rev. |
| Part Number Numéro Pièce | | | Rev. 1 |
| SEE BILL OF MATERIAL ON LAST PAGE | | | 0 |
| 5412ESQT202008NOIP | | | 9 |

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| Tolerance ±1/32" unless otherwise specified | | C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESQT202008NOIP\5412ESQT202008NOIP.idw | | Tolérance ±1/32" sauf spécification contraire | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
|---|--|---|------------------------------|---|-------------|-------------|---------------------|---|--|-----------------|-----------------------------|---|-----------------|---|--|--|---|--|-----------------|------|---------------------------------|---|--|---|-------------|---|-----------------------|---|---------------------|---|--------------------------|---|---------------------|---|------------------------------|-----|-------------|-----|-------------|------------|--|--|--|--|--|-----------------|--|------|--|-------------------------|--|----------------|--|----------------|--|--|--|---------------------|--|---|--|------------------|--|-------------|--|---------------|--|--------|--|-------------|--|-------------|--|----------------------------------|--|--|--|-----------------------------|--|------|---|--------------------|--|---|---|
| <div>NOTE</div> <table><tr><th>ITEM</th><th>DESCRIPTION</th></tr><tr><td>1</td><td>NEMA 4/12 Enclosure</td></tr><tr><td>2</td><td>C/W Standard ground studs on box and cover</td></tr><tr><td>3</td><td>C/W Standard door stiffener</td></tr><tr><td>4</td><td>W/O Inner panel</td></tr><tr><td>5</td><td>C/W Standard inner panel mounting studs</td></tr></table> | | | | ITEM | DESCRIPTION | 1 | NEMA 4/12 Enclosure | 2 | C/W Standard ground studs on box and cover | 3 | C/W Standard door stiffener | 4 | W/O Inner panel | 5 | C/W Standard inner panel mounting studs | <table><tr><th>No.</th><th>Revisions</th><th>Date</th><th>By/Par</th></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr></table> <div><p>Isometric View</p></div> <div><div><div>Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com</div></div><div><div>Flatness Aplatissement</div><div>Max 3.0mm</div><div>Projection</div><div></div></div></div> <table><tr><td colspan="2">Customer Client</td><td colspan="2">Date</td></tr><tr><td colspan="2">Drawn By Dessiné Par</td><td colspan="2">Date 13-Jul-23</td></tr><tr><td colspan="2">BoxCad: BoxCad</td><td colspan="2"> </td></tr><tr><td colspan="2">Material Matière</td><td colspan="2">16 Ga Cold Rolled A1008 CS Type B (1.4mm)</td></tr><tr><td colspan="2">Color Couleur</td><td colspan="2">Asa-61 Grey</td></tr><tr><td colspan="2">Finish Fin</td><td colspan="2">Smooth</td></tr><tr><td colspan="2">Description</td><td colspan="2">Detail Rev.</td></tr><tr><td colspan="2">5412ESQT 20" x 20" x 8" Assembly</td><td colspan="2"> </td></tr><tr><td colspan="2">Part Number Numéro Pièce</td><td>Rev.</td><td>2</td></tr><tr><td colspan="2">5412ESQT202008NOIP</td><td>0</td><td>9</td></tr></table> | | No. | Revisions | Date | By/Par | | | | | | | | | | | | | | | | | | | | | | | | | Customer Client | | Date | | Drawn By Dessiné Par | | Date 13-Jul-23 | | BoxCad: BoxCad | | | | Material Matière | | 16 Ga Cold Rolled A1008 CS Type B (1.4mm) | | Color Couleur | | Asa-61 Grey | | Finish Fin | | Smooth | | Description | | Detail Rev. | | 5412ESQT 20" x 20" x 8" Assembly | | | | Part Number Numéro Pièce | | Rev. | 2 | 5412ESQT202008NOIP | | 0 | 9 |
| ITEM | DESCRIPTION | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 1 | NEMA 4/12 Enclosure | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 2 | C/W Standard ground studs on box and cover | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 3 | C/W Standard door stiffener | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 4 | W/O Inner panel | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 5 | C/W Standard inner panel mounting studs | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| No. | Revisions | Date | By/Par | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
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| Customer Client | | Date | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Drawn By Dessiné Par | | Date 13-Jul-23 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| BoxCad: BoxCad | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Material Matière | | 16 Ga Cold Rolled A1008 CS Type B (1.4mm) | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Color Couleur | | Asa-61 Grey | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Finish Fin | | Smooth | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Description | | Detail Rev. | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 5412ESQT 20" x 20" x 8" Assembly | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Part Number Numéro Pièce | | Rev. | 2 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 5412ESQT202008NOIP | | 0 | 9 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| <div>PACKING</div> <table><tr><th>ITEM</th><th>QTY</th><th>DESCRIPTION</th></tr><tr><td>Cardboard sleeve</td><td>2</td><td>Top and Bottom</td></tr><tr><td>Cardboard strip</td><td>2</td><td>Between back of enclosure and inner panel</td></tr><tr><td>Plastic bag</td><td>1</td><td>To protect cover surface and inside gasket</td></tr><tr><td>Plastic strap - Black</td><td>2</td><td>To Squeeze the 2 cardboard sleeve together</td></tr><tr><td>Packaging label</td><td>1</td><td>White label with product number</td></tr></table> | | | | ITEM | QTY | DESCRIPTION | Cardboard sleeve | 2 | Top and Bottom | Cardboard strip | 2 | Between back of enclosure and inner panel | Plastic bag | 1 | To protect cover surface and inside gasket | Plastic strap - Black | 2 | To Squeeze the 2 cardboard sleeve together | Packaging label | 1 | White label with product number | <table><tr><td>1</td><td>STK-K-01800</td><td>5</td><td>5412 ES Accessory Kit</td></tr><tr><td>1</td><td>5412ESQT202008NOIPC</td><td>0</td><td>5412ESQT 20" x 20" Cover</td></tr><tr><td>1</td><td>5412ESQT202008NOIPB</td><td>0</td><td>5412ESQT 20" x 20" x 8" Body</td></tr><tr><td>Qty</td><td>Part Number</td><td>Rev</td><td>Description</td></tr><tr><td colspan="4">Parts List</td></tr></table> | | 1 | STK-K-01800 | 5 | 5412 ES Accessory Kit | 1 | 5412ESQT202008NOIPC | 0 | 5412ESQT 20" x 20" Cover | 1 | 5412ESQT202008NOIPB | 0 | 5412ESQT 20" x 20" x 8" Body | Qty | Part Number | Rev | Description | Parts List | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| ITEM | QTY | DESCRIPTION | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Cardboard sleeve | 2 | Top and Bottom | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Cardboard strip | 2 | Between back of enclosure and inner panel | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Plastic bag | 1 | To protect cover surface and inside gasket | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Plastic strap - Black | 2 | To Squeeze the 2 cardboard sleeve together | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Packaging label | 1 | White label with product number | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 1 | STK-K-01800 | 5 | 5412 ES Accessory Kit | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 1 | 5412ESQT202008NOIPC | 0 | 5412ESQT 20" x 20" Cover | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 1 | 5412ESQT202008NOIPB | 0 | 5412ESQT 20" x 20" x 8" Body | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Qty | Part Number | Rev | Description | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Parts List | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |

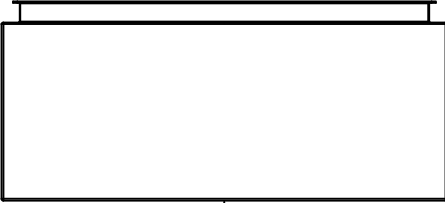
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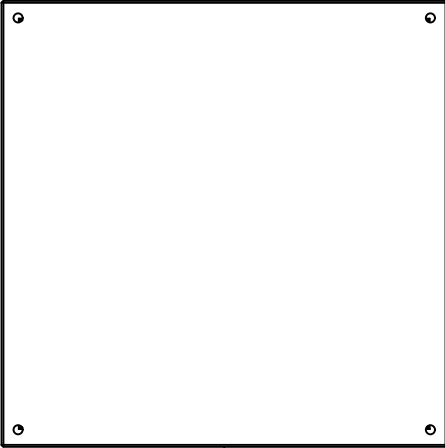
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Tolérance ±1/32" sauf spécification contraire

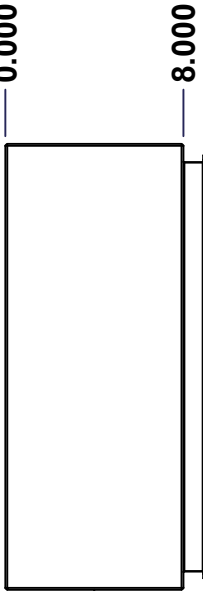
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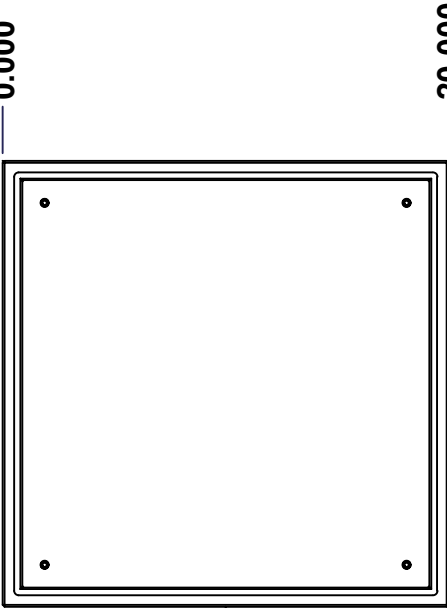
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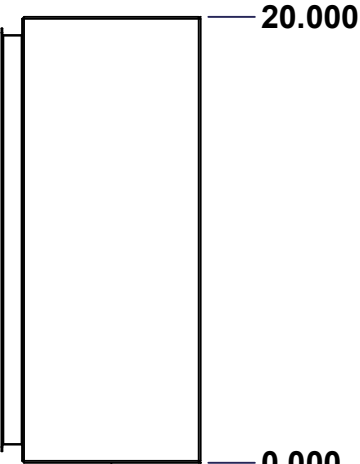
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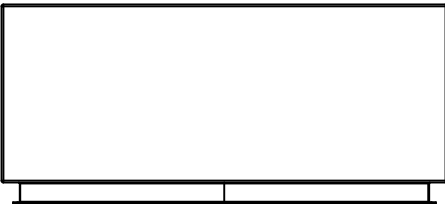
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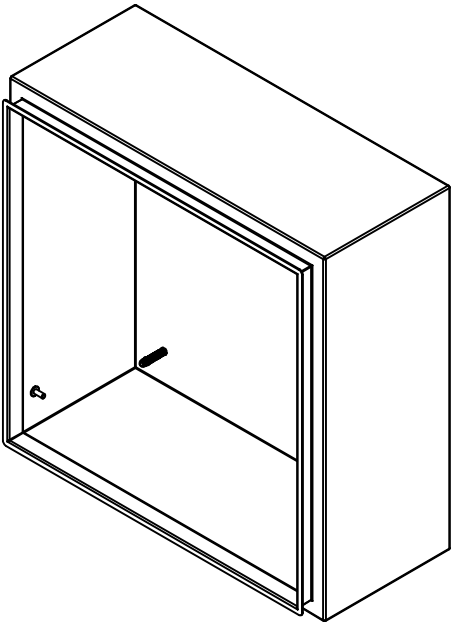
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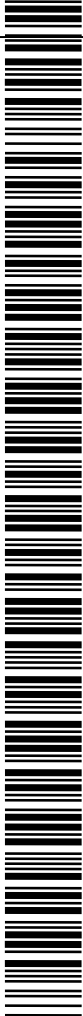
RIGHT



BOTTOM



Isometric View

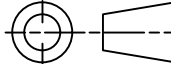


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 13-Jul-23

Material
Matière

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ESQT 20" x 20" x 8" Body

Detail Rev.

Part Number
Numéro Pièce

5412ESQT202008NOIPB

Rev.

3

0

9

SEE BILL OF MATERIAL ON LAST PAGE

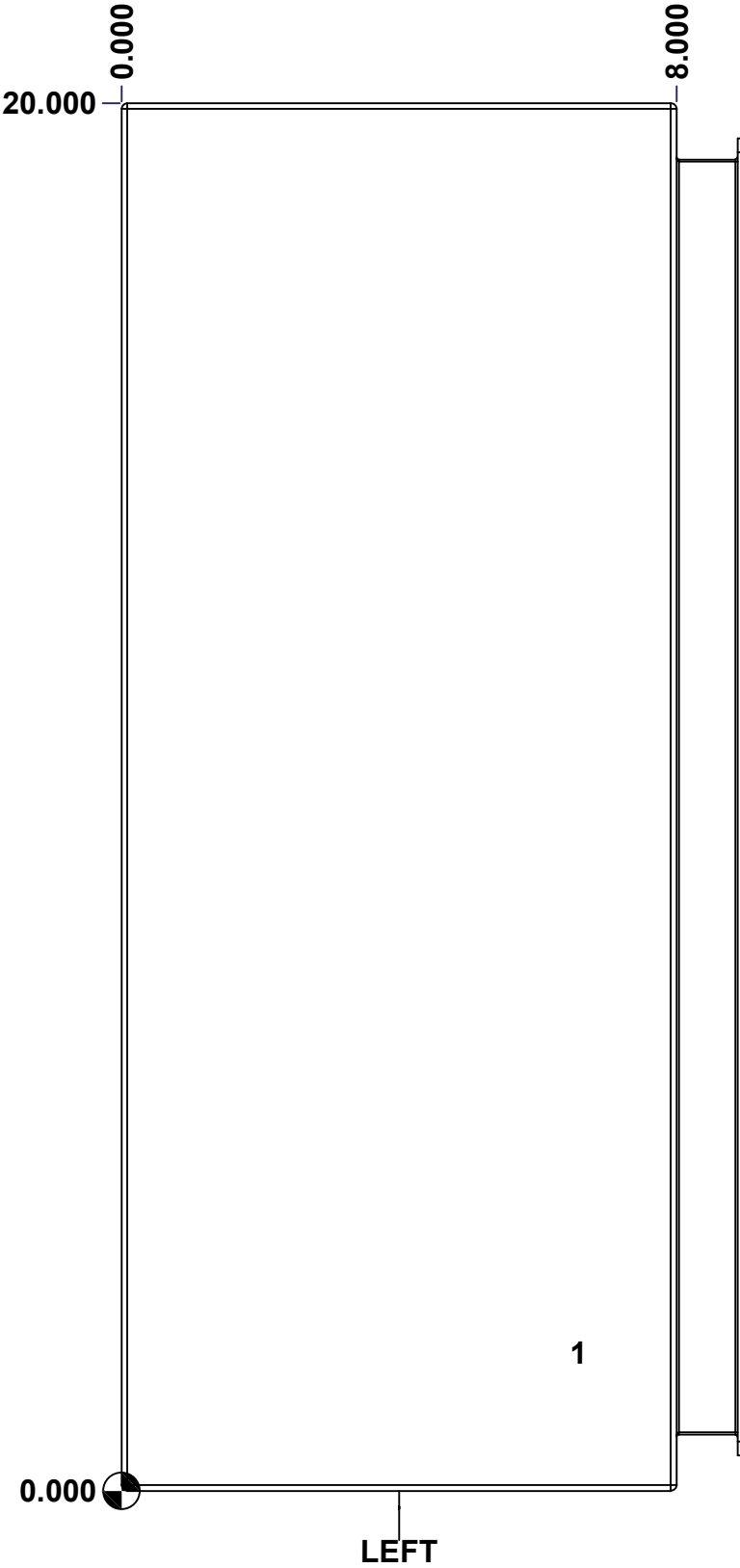
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

| STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE | | | |
|---|-------|-------|-----------------------------|
| HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY) | | | |
| CUT-OUT | XDIM | YDIM | DESCRIPTION |
| 1 | 6.500 | 2.000 | GND STUD M6 x 16mm (Inside) |



| | | | |
|--|------------------------------|--------|---|
| | Description | Status | |
| | 5412ESQT 20" x 20" x 8" Body | (NULL) | |
| | Part Number Numéro Pièce | Rev. | 4 |
| | 5412ESQT202008NOIPB | 0 | 9 |

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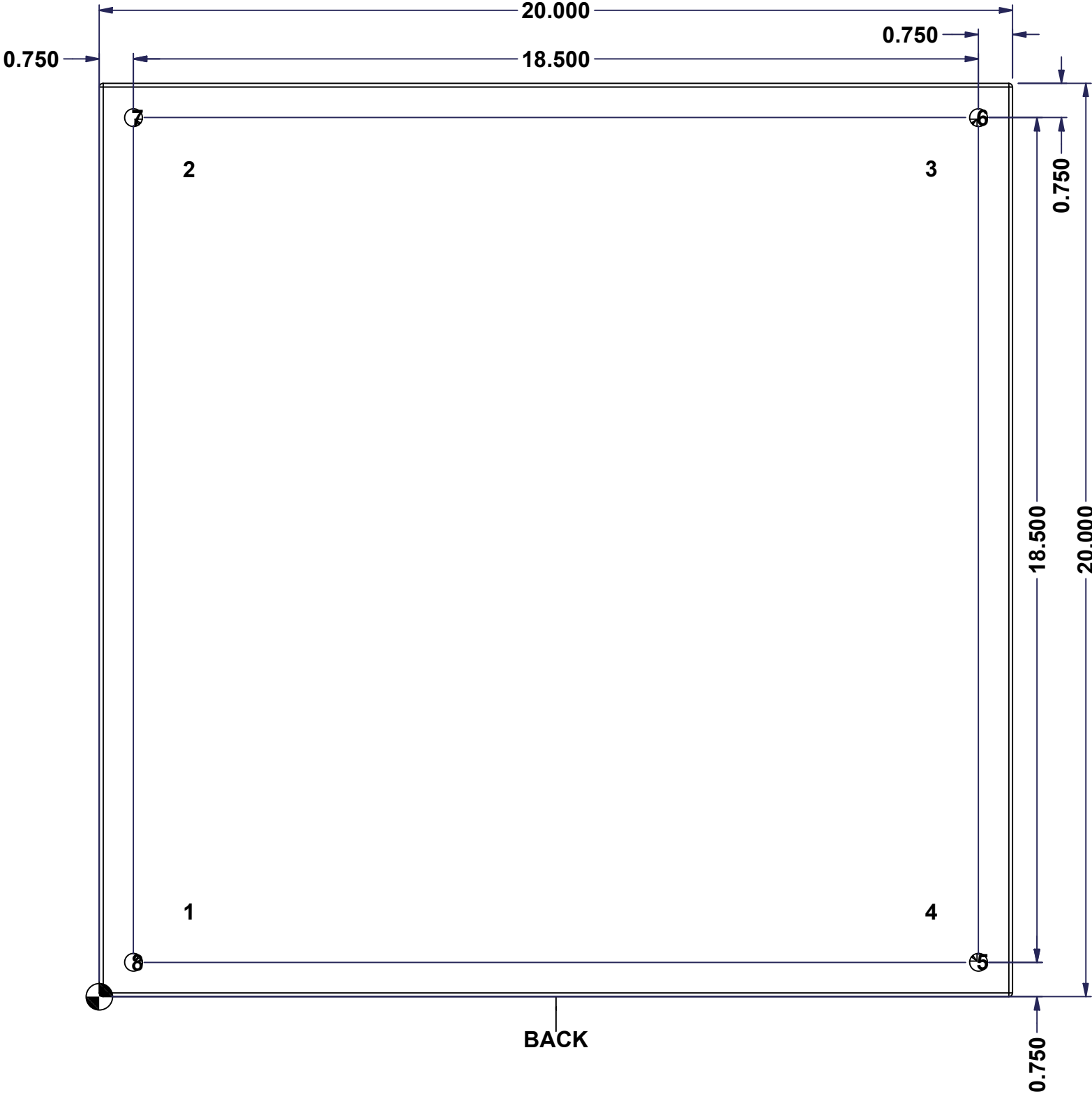
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

| STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE | | | |
|---|--------|--------|----------------------------|
| HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY) | | | |
| CUT-OUT | XDIM | YDIM | DESCRIPTION |
| 1 | 1.875 | 1.875 | IP STUD M8 x 35mm (Inside) |
| 2 | 1.875 | 18.125 | IP STUD M8 x 35mm (Inside) |
| 3 | 18.125 | 18.125 | IP STUD M8 x 35mm (Inside) |
| 4 | 18.125 | 1.875 | IP STUD M8 x 35mm (Inside) |
| ----- | ----- | ----- | ----- |
| 5 | 19.250 | 0.750 | RND Ø0.390 |
| 6 | 19.250 | 19.250 | RND Ø0.390 |
| 7 | 0.750 | 19.250 | RND Ø0.390 |
| 8 | 0.750 | 0.750 | RND Ø0.390 |

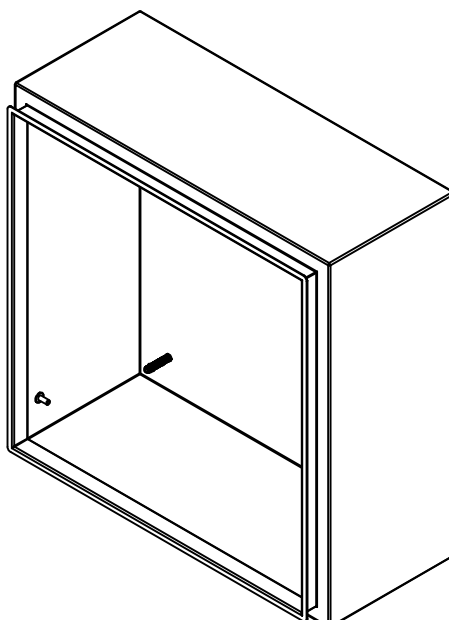


| | | | |
|--|---|------------------|--------|
| | Description | Status | |
| | 5412ESQT 20" x 20" x 8" Body | (NULL) | |
| | Part Number Numéro Pièce 5412ESQT202008NOIPB | Rev. 0 | 5 9 |


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| No. | Revisions | Date | By/Par |
|-----|-----------|------|--------|
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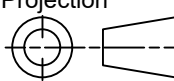
Isometric View





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Flatness
Aplatissement
Max 3.0mm
Projection



| | | | |
|---|--|-----------------------|--------|
| Customer Client | | Date | |
| Drawn By Dessiné Par | | Date 13-Jul-23 | |
| Material Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm) | | | |
| Color Couleur Asa-61 Grey | | Finish Fini Smooth | |
| Description 5412ESQT 20" x 20" x 8" Body | | Detail Rev. | |
| Part Number Numéro Pièce 5412ESQT202008NOIPB | | Rev. 0 | 6 9 |

| | | | |
|------------|-----------------------|-----|--------------------------------------|
| 1 | STK-Q-16080 | 0 | Ground Stud M6 x 16mm Steel |
| 1 | STK-P-02400S | 0 | Powder Paint (Asa-61 Grey / Smooth) |
| 4 | STK-Q-16005 | 1 | Stud M8 x 35 (No Paint Cap Required) |
| 1 | 5412ESQT202008NOIPB-P | 0 | 5412ESQT 20" x 20" x 8" Body Part |
| Qty | Part Number | Rev | Description |
| Parts List | | | |

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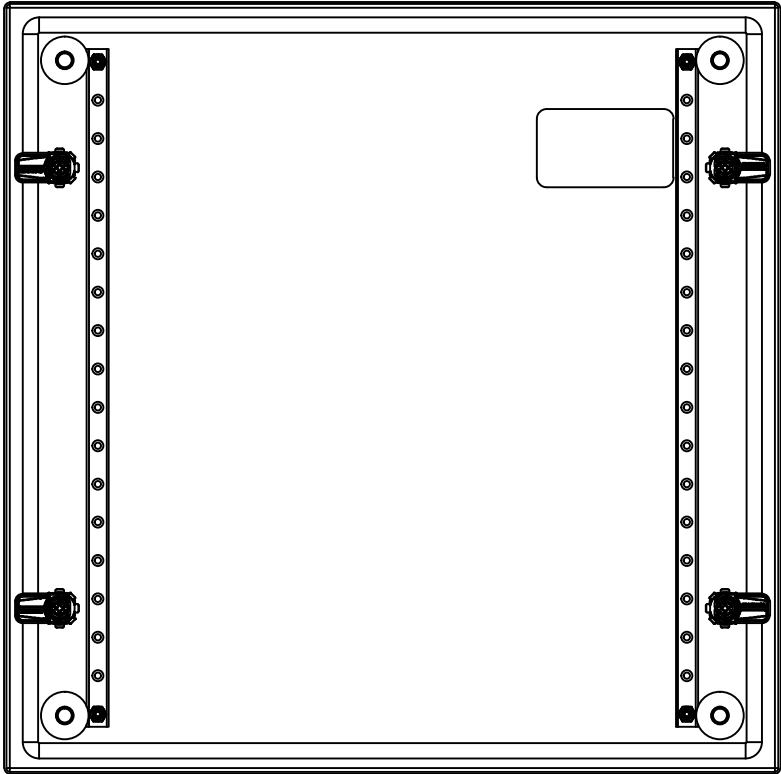
Tolerance ±1/32" unless otherwise specified

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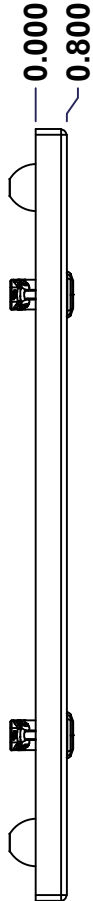
Tolérance ±1/32" sauf spécification contraire



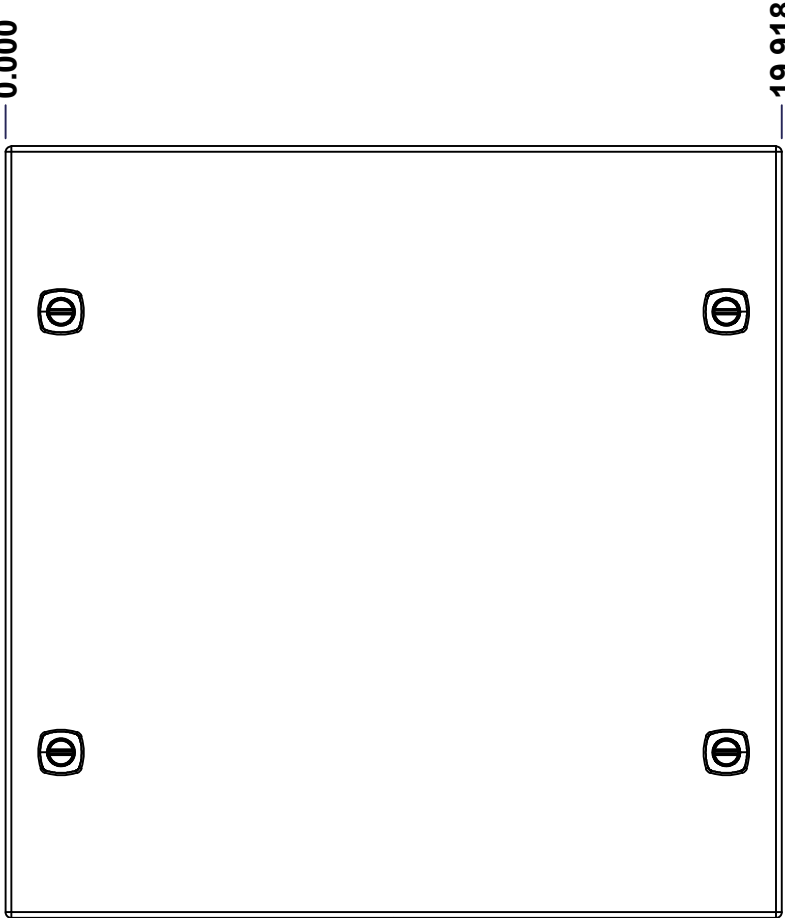
TOP



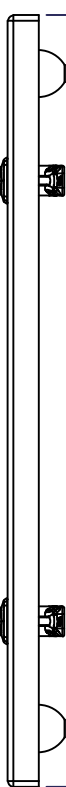
BACK



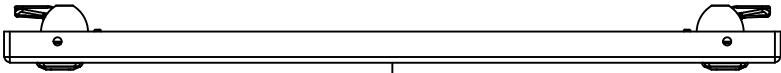
LEFT



FRONT

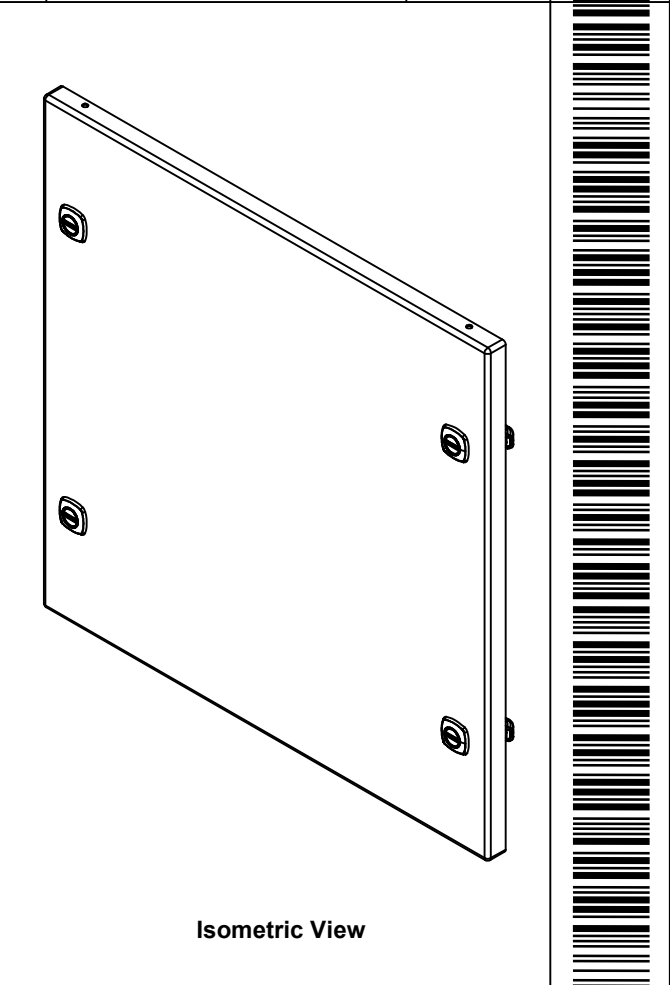


RIGHT



BOTTOM

| No. | Revisions | Date | By/Par |
|-----|-----------|------|--------|
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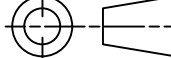


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Flatness
Aplatissement

Max 3.0mm

Projection



| | |
|---|------------------------|
| Customer Client | Date |
| Drawn By Dessiné Par BoxCad: BoxCad | Date 13-Jul-23 |
| Material Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm) | |
| Color Couleur Asa-61 Grey | Finish Finis Smooth |
| Description 5412ESQT 20" x 20" Cover | Detail Rev. |
| Part Number Numéro Pièce 5412ESQT202008NOIPC | Rev. 0 |
| | 7 9 |

SEE BILL OF MATERIAL ON LAST PAGE

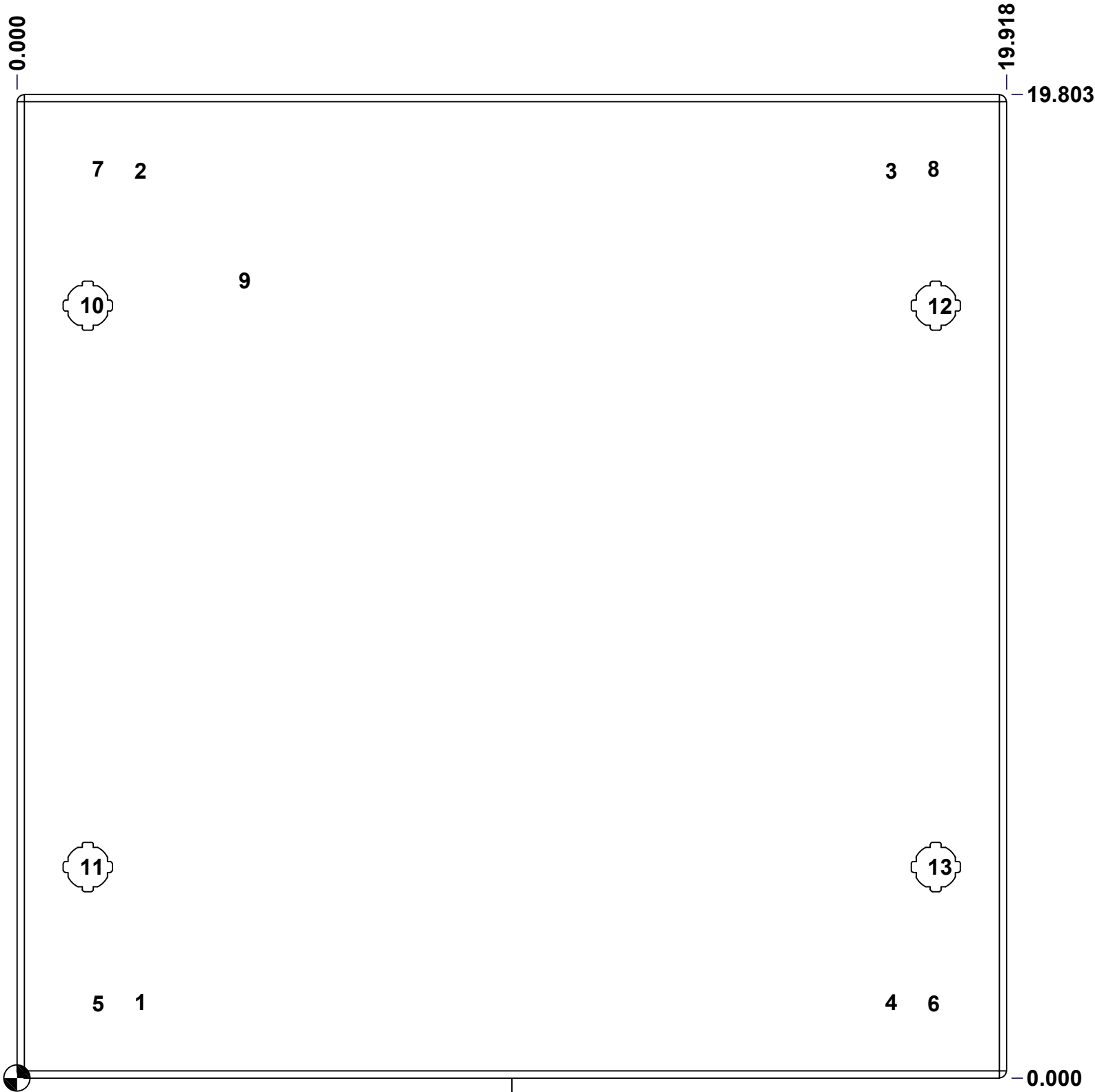
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

| STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE | | | |
|---|--------|--------|-------------------------|
| HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY) | | | |
| CUT-OUT | XDIM | YDIM | DESCRIPTION |
| 1 | 2.401 | 1.535 | STUD M6 x 18mm (Inside) |
| 2 | 2.401 | 18.268 | STUD M6 x 18mm (Inside) |
| 3 | 17.517 | 18.268 | STUD M6 x 18mm (Inside) |
| 4 | 17.517 | 1.535 | STUD M6 x 18mm (Inside) |
| 5 | 1.550 | 1.500 | STUD M6 x 18mm (Inside) |
| 6 | 18.368 | 1.500 | STUD M6 x 18mm (Inside) |
| 7 | 1.550 | 18.303 | STUD M6 x 18mm (Inside) |
| 8 | 18.368 | 18.303 | STUD M6 x 18mm (Inside) |
| ----- | ----- | ----- | ----- |
| 9 | 4.500 | 16.053 | LABEL_EXM (Inside) |
| 10 | 1.424 | 15.553 | 880 SCQ4-SL |
| 11 | 1.424 | 4.250 | 880 SCQ4-SL |
| 12 | 18.494 | 15.553 | 880 SCQ4-SL |
| 13 | 18.494 | 4.250 | 880 SCQ4-SL |



| | | | |
|--|-----------------------------|--------|---|
| | Description | Status | |
| | 5412ESQT 20" x 20" Cover | (NULL) | |
| | Part Number Numéro Pièce | Rev. | 8 |
| | 5412ESQT202008NOIPC | 0 | 9 |

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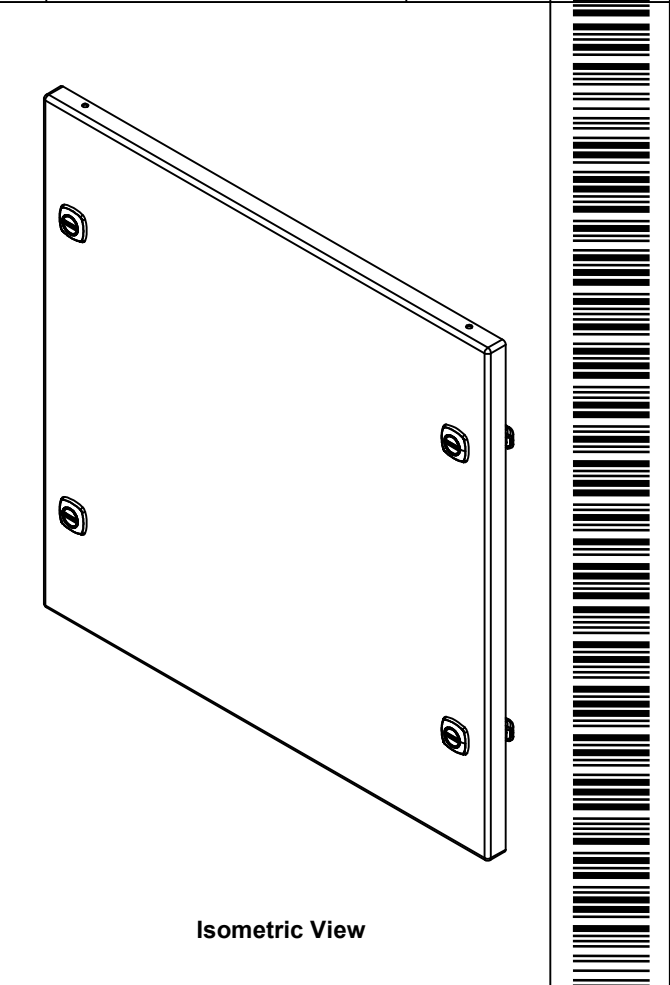
Tolerance ±1/32" unless otherwise specified


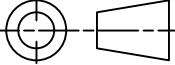
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Tolérance ±1/32" sauf spécification contraire

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| No. | Revisions | Date | By/Par |
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|---|--|---|-----------------------|
|  <div>Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com</div> | | Flatness Aplatissement Max 3.0mm | |
| | | Projection  | |
| Customer Client | | Date | |
| Drawn By Dessiné Par | | Date 13-Jul-23 | |
| Material Matière | | BoxCad: BoxCad 16 Ga Cold Rolled A1008 CS Type B (1.4mm) | |
| Color Couleur | | Asa-61 Grey | Finish Fini Smooth |
| Description 5412ESQT 20" x 20" Cover | | | Detail Rev. |
| Part Number Numéro Pièce | | Rev. | 9 |
| 5412ESQT202008NOIPC | | 0 | 9 |

| | | | |
|------------|-----------------------|-----|--|
| 1 | STK-S-00100 | 0 | 3.5" x 2" Silver Milar Flexcon Sticker |
| 1 | STK-P-02400S | 0 | Powder Paint (Asa-61 Grey / Smooth) |
| 2 | STK-Q-46020-20 | 5 | 5412 ES Vertical Door Stiffener 20" |
| 8 | STK-Q-16055 | 1 | M6 x 18mm Stud (No Paint Cap Required) |
| 1 | 5412ESQT202008NOIPG | 0 | 5412ESQT 20" x 20" Cover Gasket Part |
| 1 | 5412ESQT202008NOIPC-P | 0 | 5412ESQT 20" x 20" Cover Part |
| 4 | STK-K-12500 | 16 | 5412 ES 1/4 Turn Lock |
| 4 | STK-Q-07220 | 1 | M6 Nylon Insert Lock Nut |
| 4 | STK-Q-46515 | 3 | 5412 ES Door Support with Brass Insert |
| QTY | Part Number | Rev | Description |
| Parts List | | | |