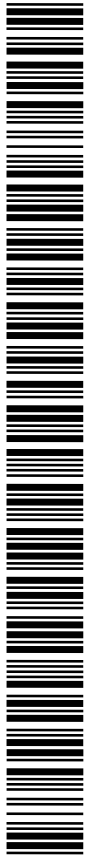
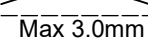
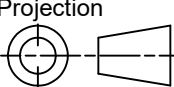


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No.	Revisions	Date	By/Par



		Flatness Aplatissement	
		 Max 3.0mm	
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		BoxCad: BoxCad Date 15-Sep-14	
Material Matière		16 Ga H.R.P. & O. (1.4mm)	
Color Couleur	Asa-61 Grey	Finish Fini	Smooth
Description		Detail Rev.	
5412ESQT 20" x 24" x 6" Assembly			
Part Number Numéro Pièce		Rev.	1 2
5412ESQT202406		0	

SEE BILL OF MATERIAL ON LAST PAGE

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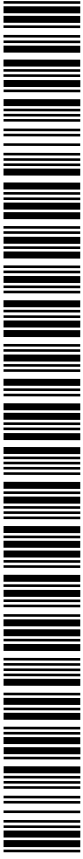
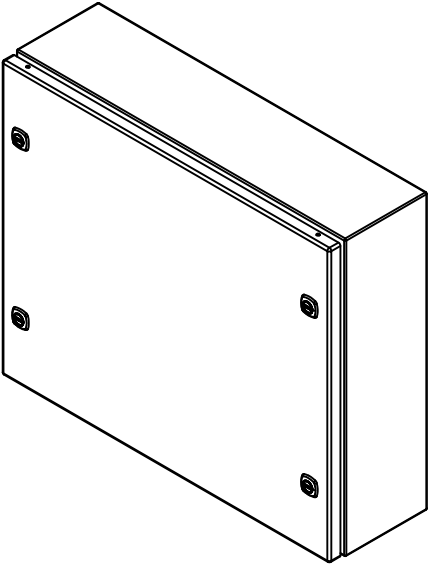
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



Isometric View



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www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 15-Sep-14	
Material Matière		16 Ga H.R.P. & O. (1.4mm)	

Color Couleur	Asa-61 Grey	Finish Fin	Smooth
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Description	Detail Rev.
5412ESQT 20" x 24" x 6" Assembly	

Part Number Numéro Pièce		Rev.	2
5412ESQT202406		0	2

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

1	880 PP	6	Self Adhesive Print Pocket
1	STK-K-01800	5	5412 ES Accessory Kit
1	881 SP2420G	0	881 SP - Inner Panel
1	5412ESQT202406C	0	5412ESQT 20" x 24" Cover
4	STK-Q-07310	2	Flange Lock Nut M8
4	STK-Q-07610	8	M8 Plastic Spacer 22.2mm
1	5412ESQT202406B	0	5412ESQT 20" x 24" x 6" Body
Qty	Part Number	Rev	Description
Parts List			

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Isometric View



Flatness
Aplatissement

Max 3.0mm

Projection

The drawing shows a top view of a circular part with a feature control symbol for flatness (Aplatissement) with a maximum tolerance of 3.0mm. Below the top view is a projection view, which is a cross-section of the part, showing a tapered profile. The projection view is indicated by a dashed line from the top view.

SEE BILL OF MATERIAL ON LAST PAGE

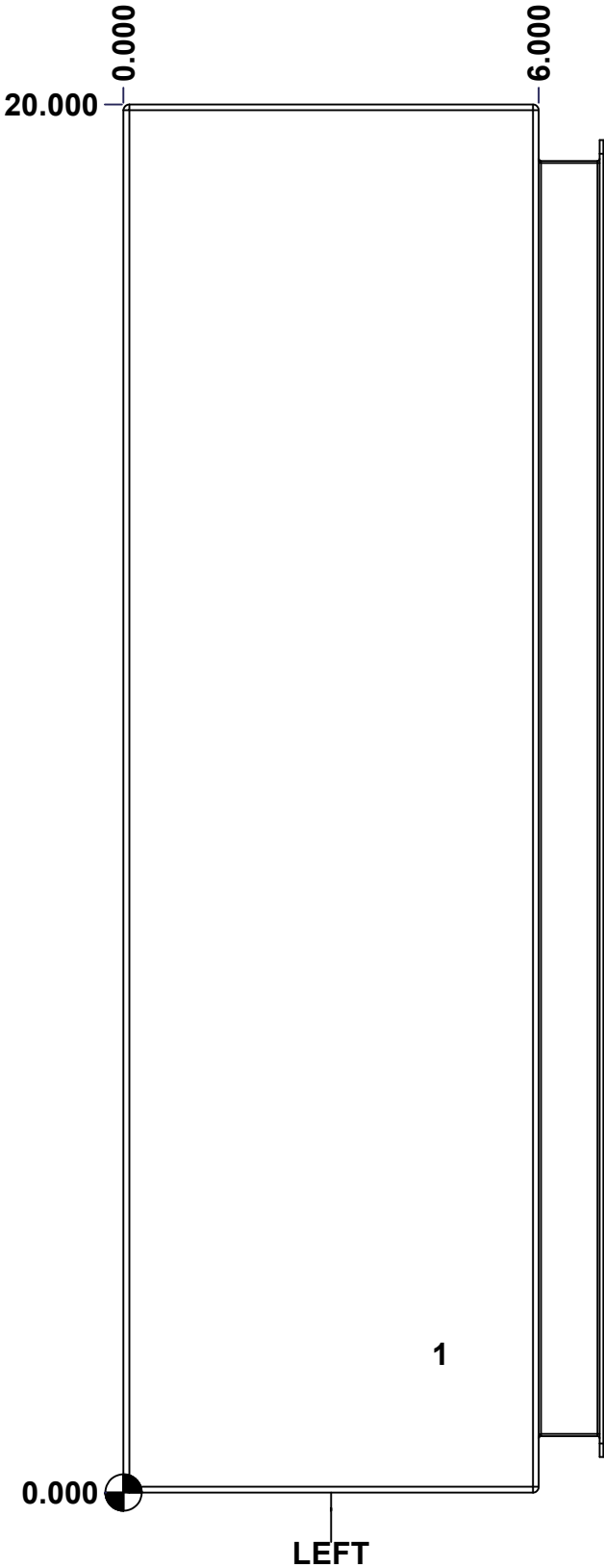
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	4.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5412ESQT 20" x 24" x 6" Body		
	Part Number Numéro Pièce	Rev.	5 7
	5412ESQT202406B	0	

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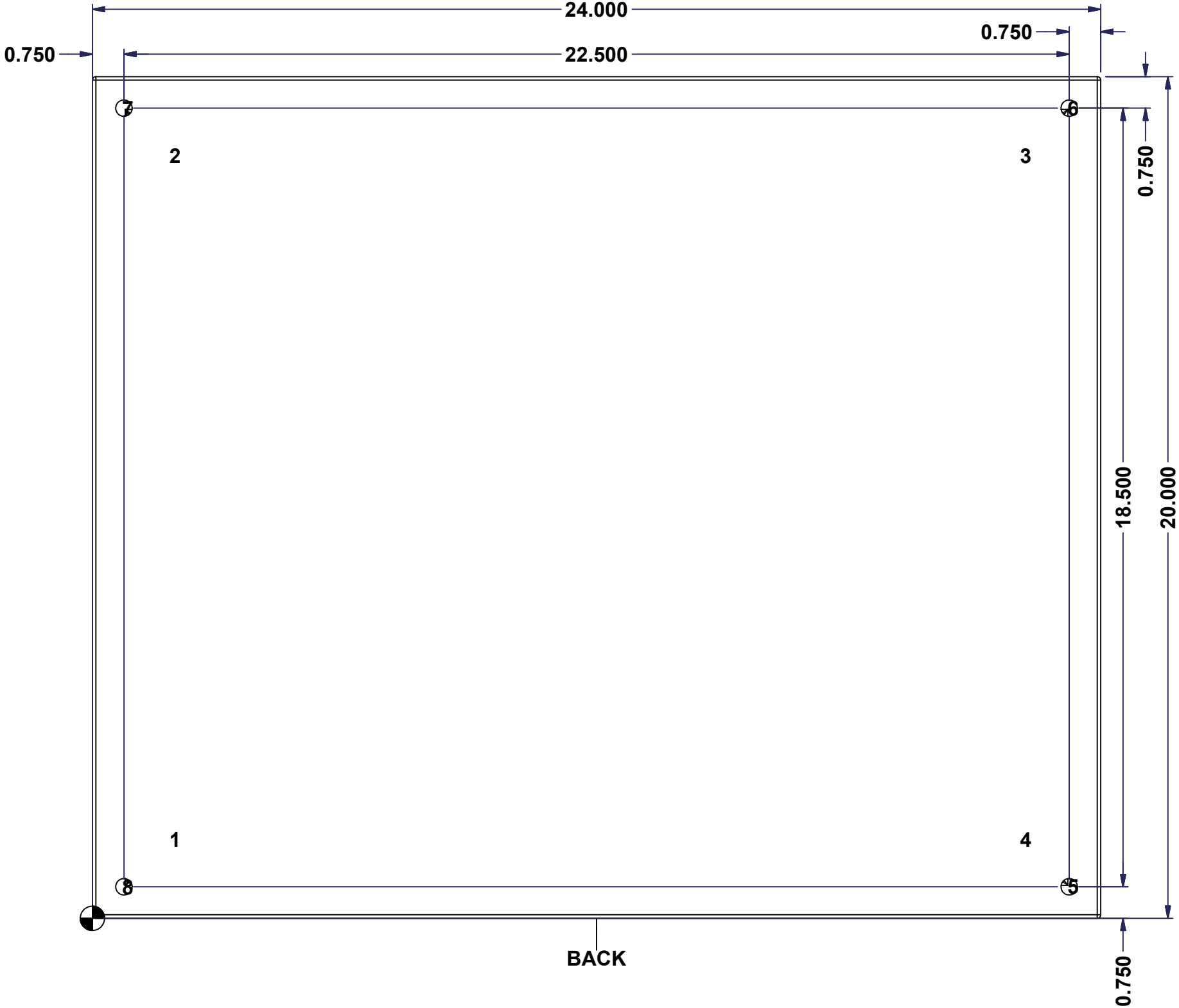
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	18.125	IP STUD M8 x 35mm (Inside)
3	22.125	18.125	IP STUD M8 x 35mm (Inside)
4	22.125	1.875	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
5	23.250	0.750	RND Ø0.390
6	23.250	19.250	RND Ø0.390
7	0.750	19.250	RND Ø0.390
8	0.750	0.750	RND Ø0.390

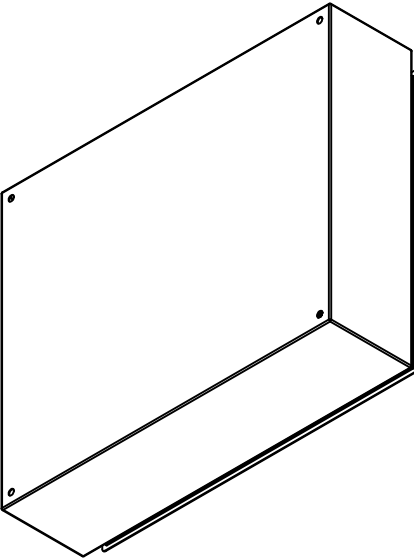


	Description	Status	
	5412ESQT 20" x 24" x 6" Body		
	Part Number	Rev.	6
	Numéro Pièce	0	7
5412ESQT202406B			

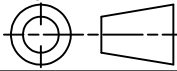
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No.	Revisions	Date	By/Par

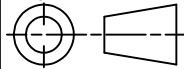



Isometric View

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement
	Max 3.0mm Projection 
Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 15-Sep-14
Material Matière 16 Ga H.R.P. & O. (1.4mm)	
Color Couleur Asa-61 Grey	Finish Finir Smooth
Description	Detail Rev.
5412ESQT 20" x 24" x 6" Body	
Part Number Numéro Pièce 5412ESQT202406B	Rev. 0
	7 / 7

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Isometric View

		Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm Projection 	
Customer Client			Date		
Drawn By Dessiné Par			BoxCad: BoxCad Date 15-Sep-14		
Material Matière					
16 Ga H.R.P. & O. (1.4mm)					
Color Couleur			Finish Fini		
Asa-61 Grey			Smooth		
Description				Detail Rev.	
5412ESQT 20" x 24" Cover					
Part Number Numéro Pièce				Rev.	1
5412ESQT202406C				0	3



SEE BILL OF MATERIAL ON LAST PAGE

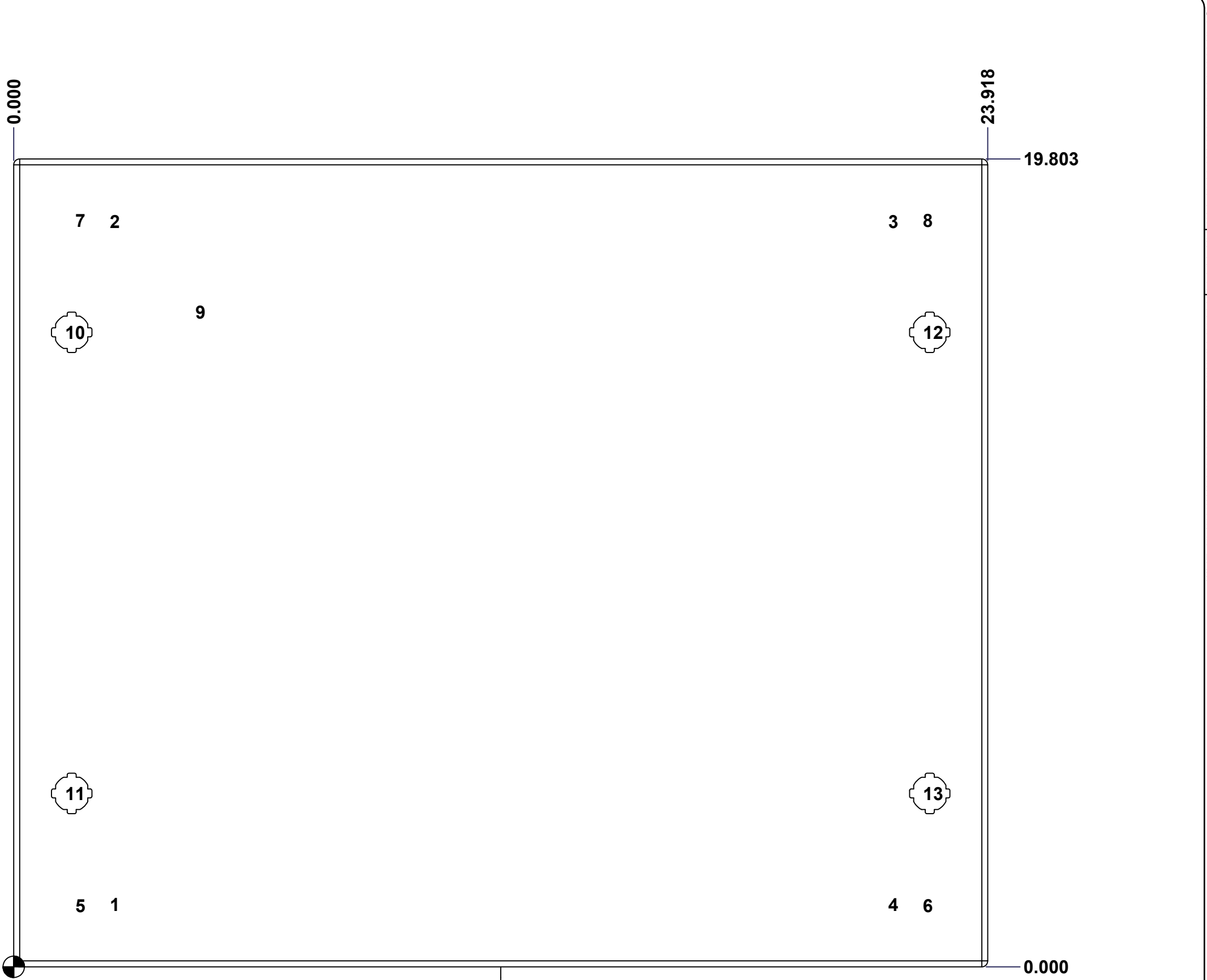
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.401	1.535	STUD M6 x 18mm (Inside)
2	2.401	18.268	STUD M6 x 18mm (Inside)
3	21.517	18.268	STUD M6 x 18mm (Inside)
4	21.517	1.535	STUD M6 x 18mm (Inside)
5	1.550	1.500	STUD M6 x 18mm (Inside)
6	22.368	1.500	STUD M6 x 18mm (Inside)
7	1.550	18.303	STUD M6 x 18mm (Inside)
8	22.368	18.303	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
9	4.500	16.053	LABEL_EXM (Inside)
10	1.424	15.553	LOCK 880 SCQ4-SL @ 180.0°
11	1.424	4.250	LOCK 880 SCQ4-SL @ 180.0°
12	22.494	15.553	LOCK 880 SCQ4-SL @ 0.0°
13	22.494	4.250	LOCK 880 SCQ4-SL @ 0.0°



FRONT

	Description		Status	
	5412ESQT 20" x 24" Cover		(NULL)	
	Part Number Numéro Pièce 5412ESQT202406C		Rev. 0	2 3

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Tolerance ±1/32" unless otherwise specified

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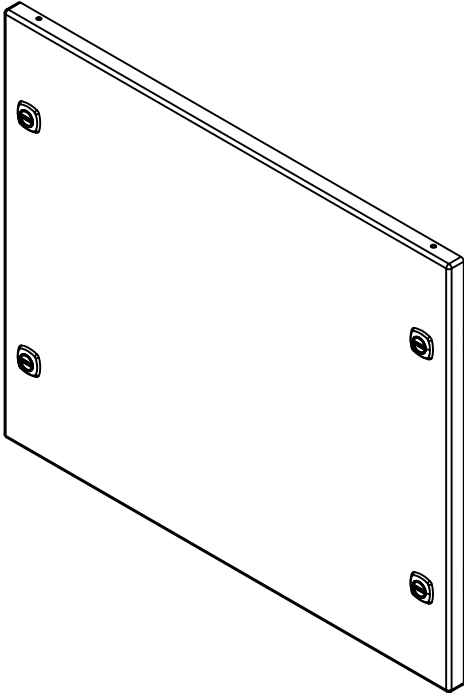
Tolérance ±1/32" sauf spécification contraire

No.

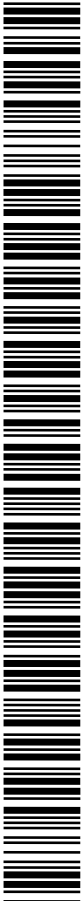
Revisions

Date

By/Par



Isometric View





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Flatness
Aplatissement
Max 3.0mm
Projection

Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 15-Sep-14

Material
Matière

16 Ga H.R.P. & O. (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fin

Smooth

Description

5412ESQT 20" x 24" Cover

Detail Rev.

Part Number
Numéro Pièce

5412ESQT202406C

Rev. 0

3

1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
2	STK-Q-46020-20	5	5412 ES Vertical Door Stiffener 20"
8	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ESQT202406G	0	5412ESQT 20" x 24" Cover Gasket Part
1	5412ESQT202406C-P	0	5412ESQT 20" x 24" Cover Part
4	880 SCQ4-SL	6	5412 ES 1/4 Turn Lock
4	STK-Q-07220	1	M6 Nylon Insert Lock Nut
4	STK-Q-46515	3	5412 ES Door Support with Brass Insert
Qty	Part Name	Rev	Description
Parts List			

C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP2420G.idw

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Isometric View

1	881 SP2420G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

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