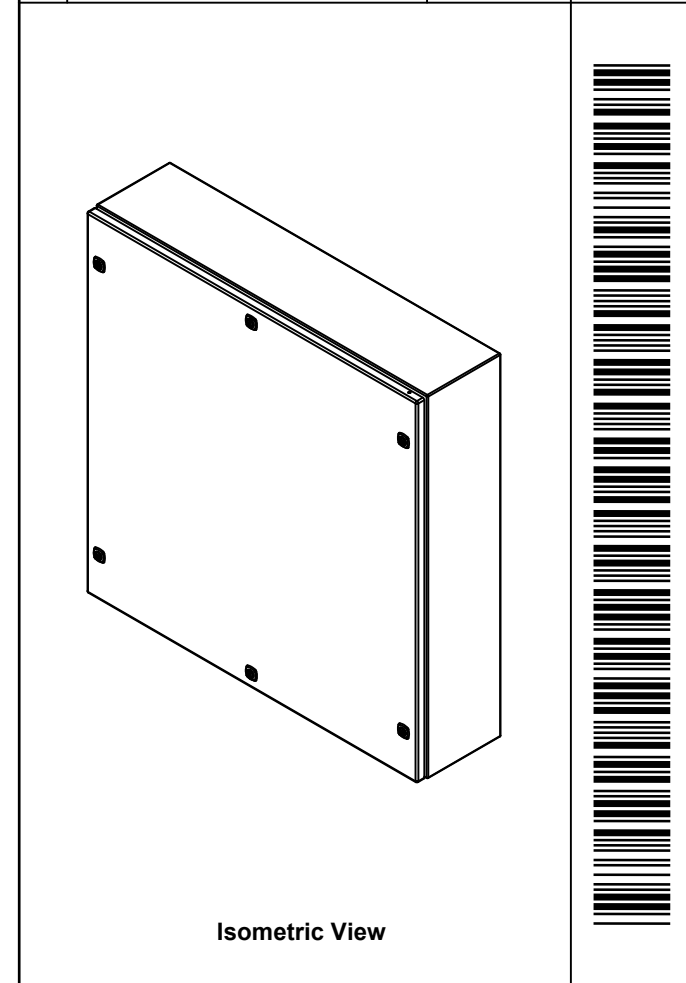
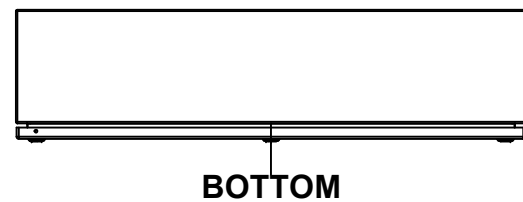
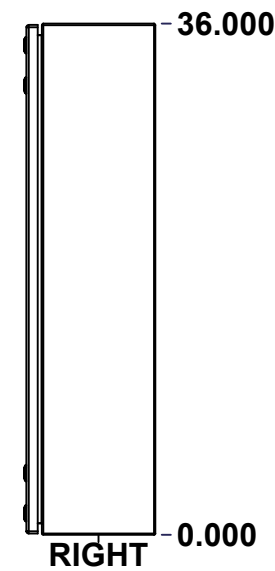
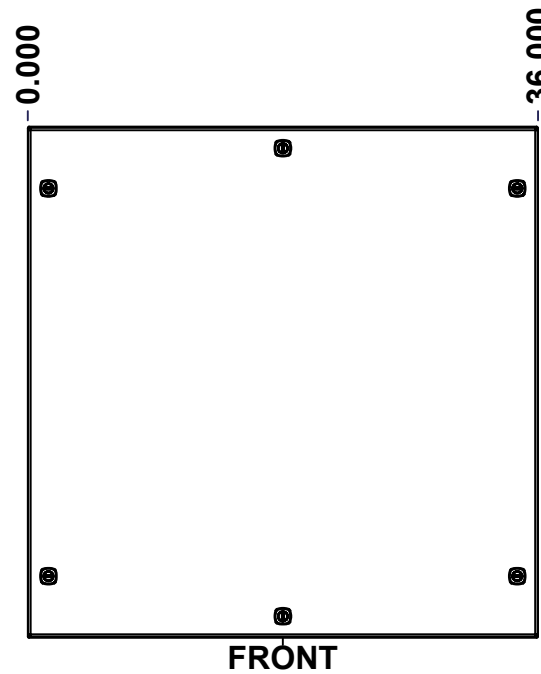
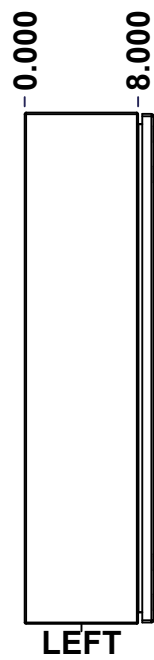
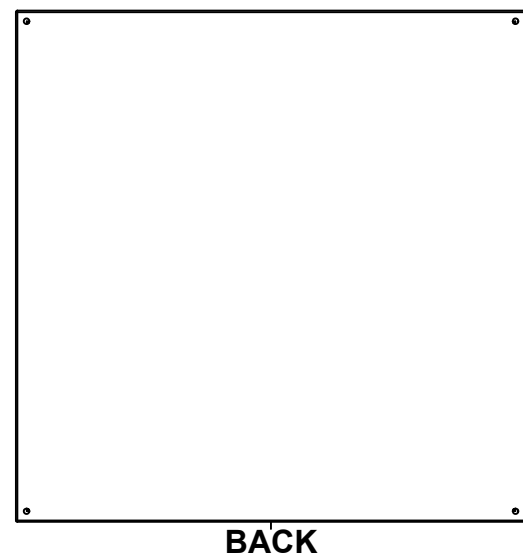
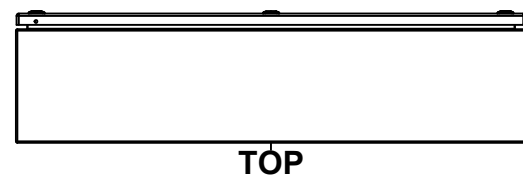

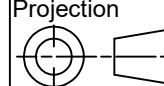


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No.	Revisions	Date	By/Par



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Customer Client	Date	
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 15-Sep-14	
Material / Matière: 14 Ga H.R.P. & O. (1.7mm)	Color / Couleur: Asa-61 Grey	
	Finish / Fini: Smooth	
Description: 5412ESQT 36" x 36" x 8" Assembly		Detail Rev.
Part Number / Numéro Pièce: <b>5412ESQT363608</b>	Rev. <b>0</b>	1 / 2

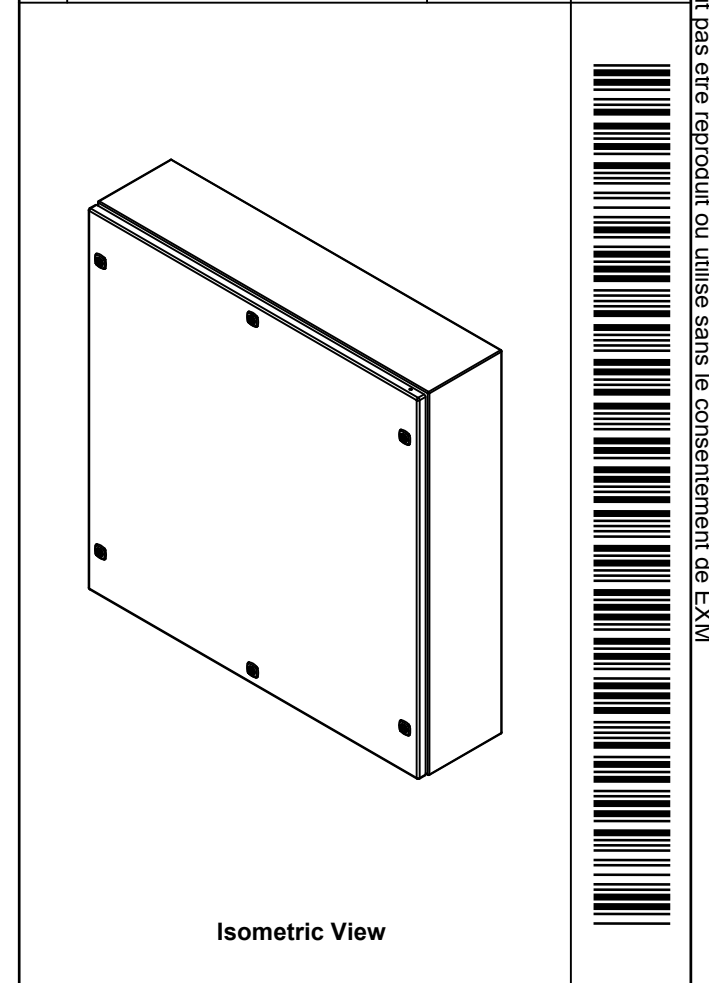
**SEE BILL OF MATERIAL ON LAST PAGE**


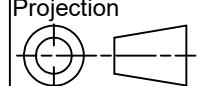
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NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 15-Sep-14
Material Matière	14 Ga H.R.P. & O. (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ESQT 36" x 36" x 8" Assembly		
Part Number Numéro Pièce	Rev.	2
<b>5412ESQT363608</b>	<b>0</b>	<b>2</b>

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

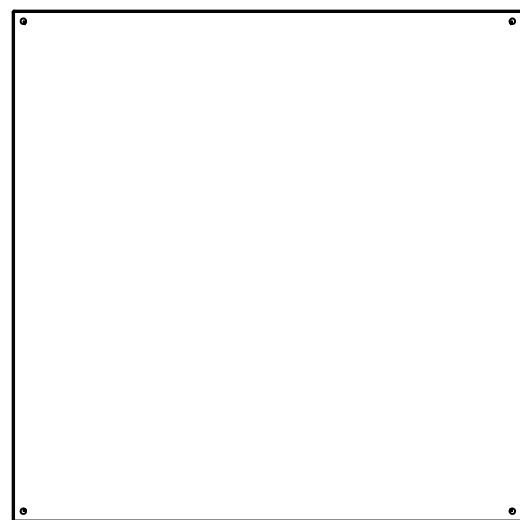
Qty	Part Number	Rev	Description
1	880 PP	6	Self Adhesive Print Pocket
1	STK-K-01800	5	5412 ES Accessory Kit
1	881 SP3636G	0	881 SP - Inner Panel
1	5412ESQT363608C	0	5412ESQT 36" x 36" Cover
8	STK-Q-07310	2	Flange Lock Nut M8
8	STK-Q-07610	8	M8 Plastic Spacer 22.2mm
1	5412ESQT363608B	0	5412ESQT 36" x 36" x 8" Body
Parts List			

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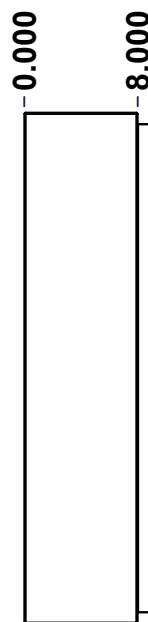
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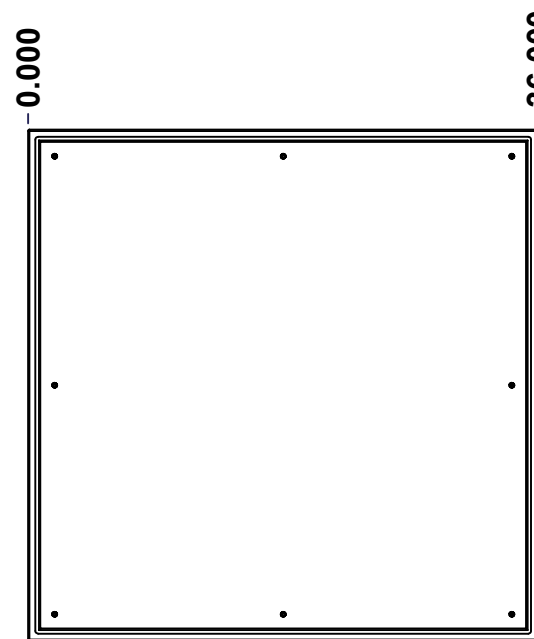
TOP



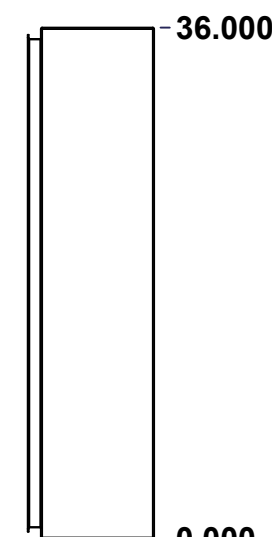
BACK



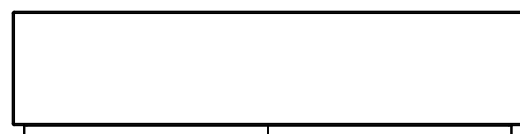
LEFT



FRONT

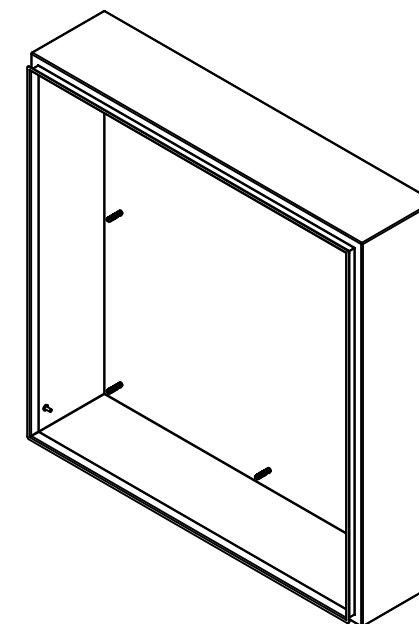


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View

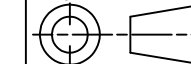


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Flatness  
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 15-Sep-14

Material / Matière: 14 Ga H.R.P. & O. (1.7mm)

Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth
------------------------------	-----------------------

Description: 5412ESQT 36" x 36" x 8" Body

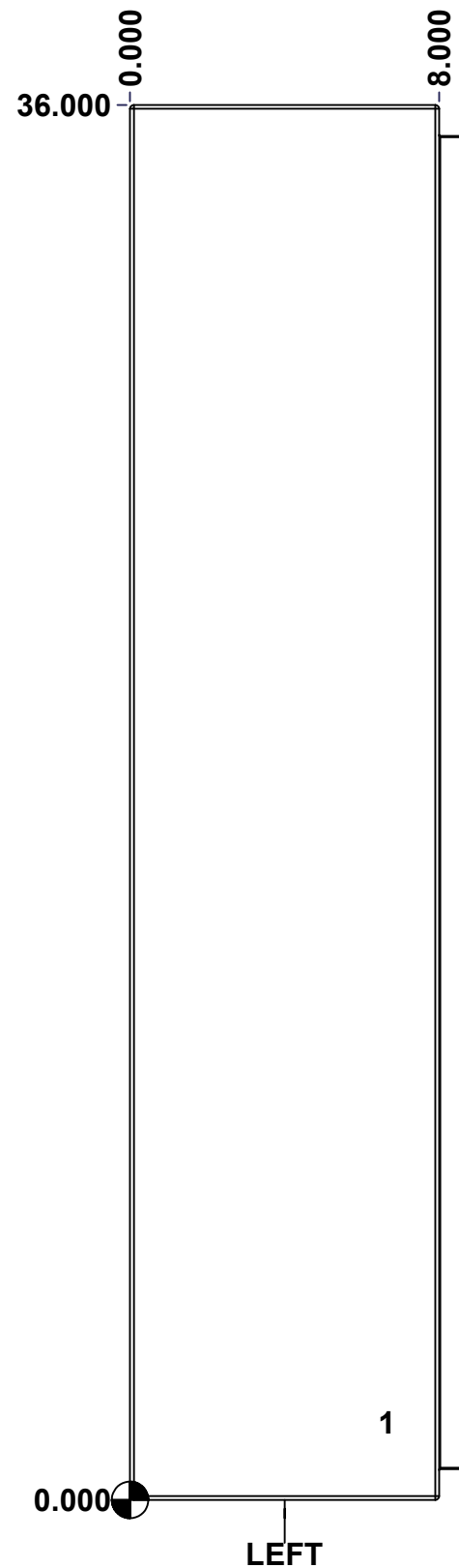
Part Number / Numéro Pièce: 5412ESQT363608B	Rev. 0	1 / 7
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<b>STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE</b>			
<b>HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)</b>			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	6.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5412ESQT 36" x 36" x 8" Body		
	Part Number Numéro Pièce	Rev.	5 7
	<b>5412ESQT363608B</b>	<b>0</b>	

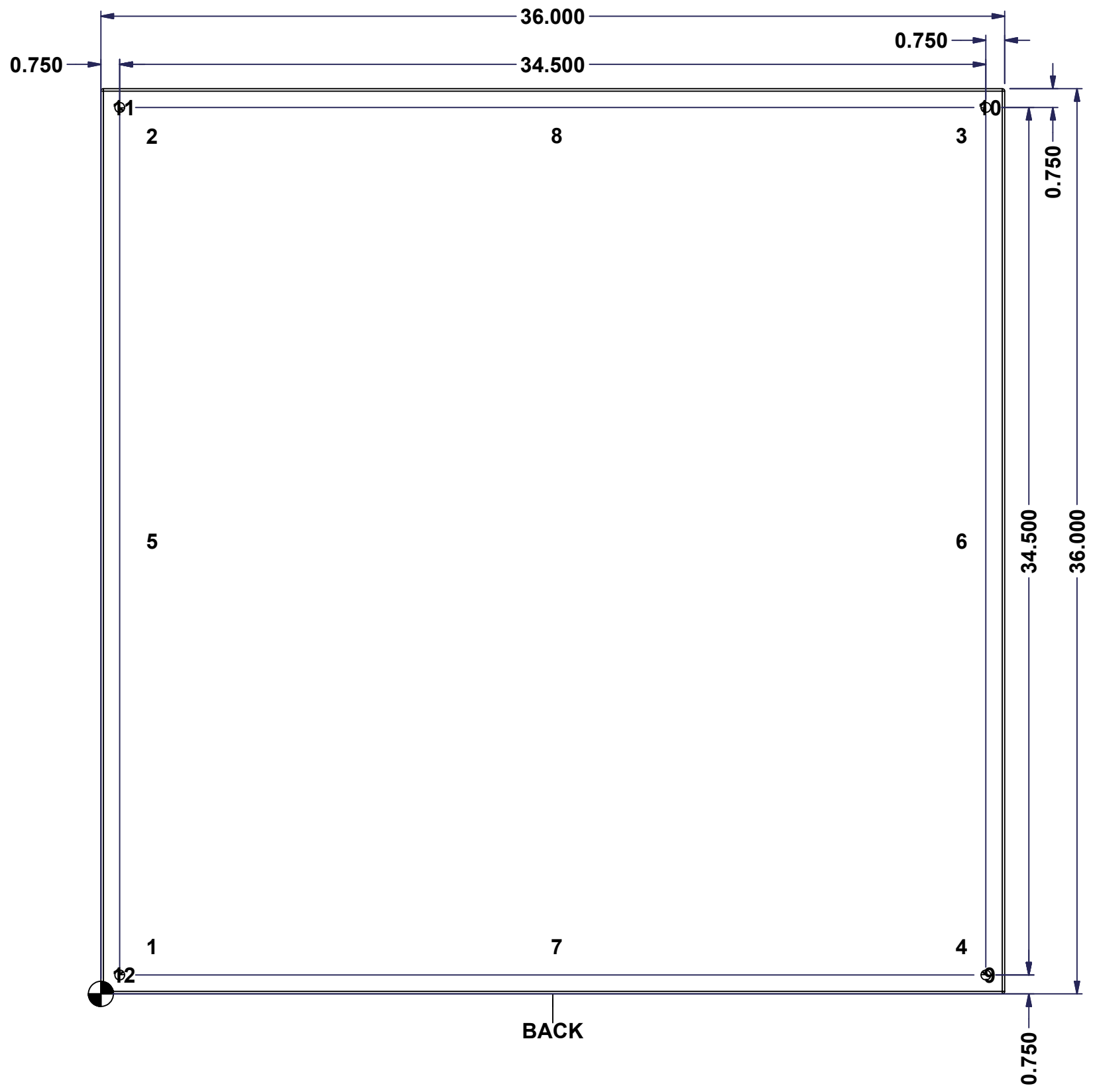
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	34.125	IP STUD M8 x 35mm (Inside)
3	34.125	34.125	IP STUD M8 x 35mm (Inside)
4	34.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	18.000	IP STUD M8 x 35mm (Inside)
6	34.125	18.000	IP STUD M8 x 35mm (Inside)
7	18.000	1.875	IP STUD M8 x 35mm (Inside)
8	18.000	34.125	IP STUD M8 x 35mm (Inside)
-----			
9	35.250	0.750	RND Ø0.390
10	35.250	35.250	RND Ø0.390
11	0.750	35.250	RND Ø0.390
12	0.750	0.750	RND Ø0.390

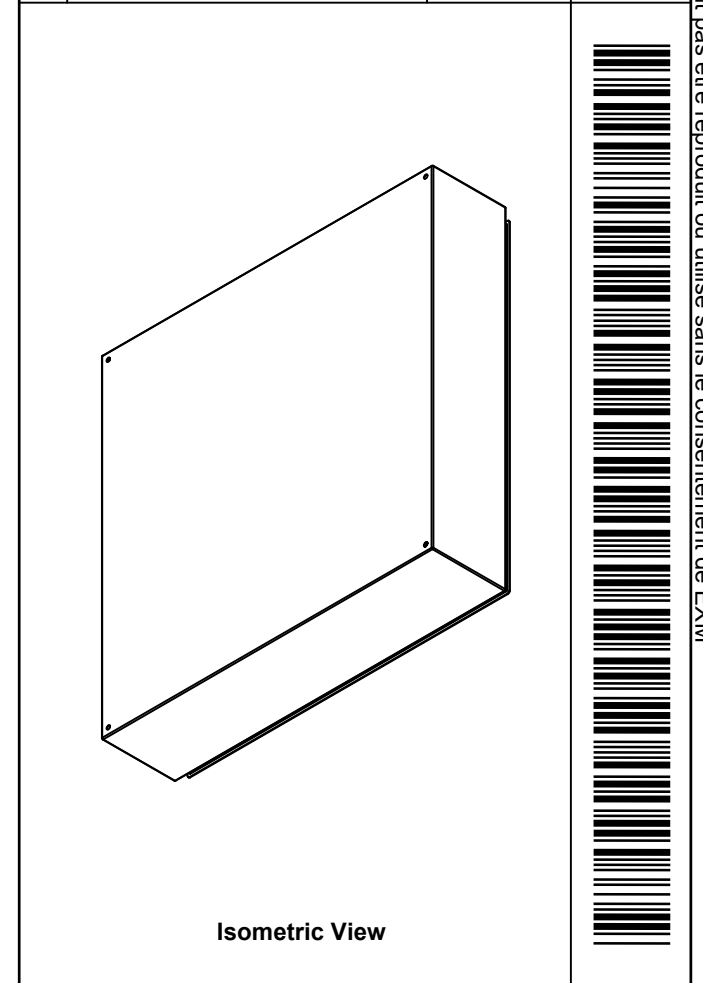



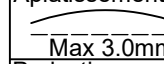
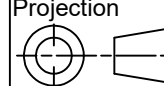
	Description	Status
	5412ESQT 36" x 36" x 8" Body	
	Part Number Numéro Pièce	Rev.
	<b>5412ESQT363608B</b>	<b>0</b>
		6
		7

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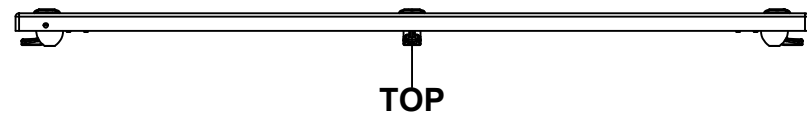


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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 15-Sep-14
Material Matière 14 Ga H.R.P. & O. (1.7mm)		
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description		Detail Rev.
5412ESQT 36" x 36" x 8" Body		
Part Number Numéro Pièce		Rev. 7
<b>5412ESQT363608B</b>		<b>0</b> / 7

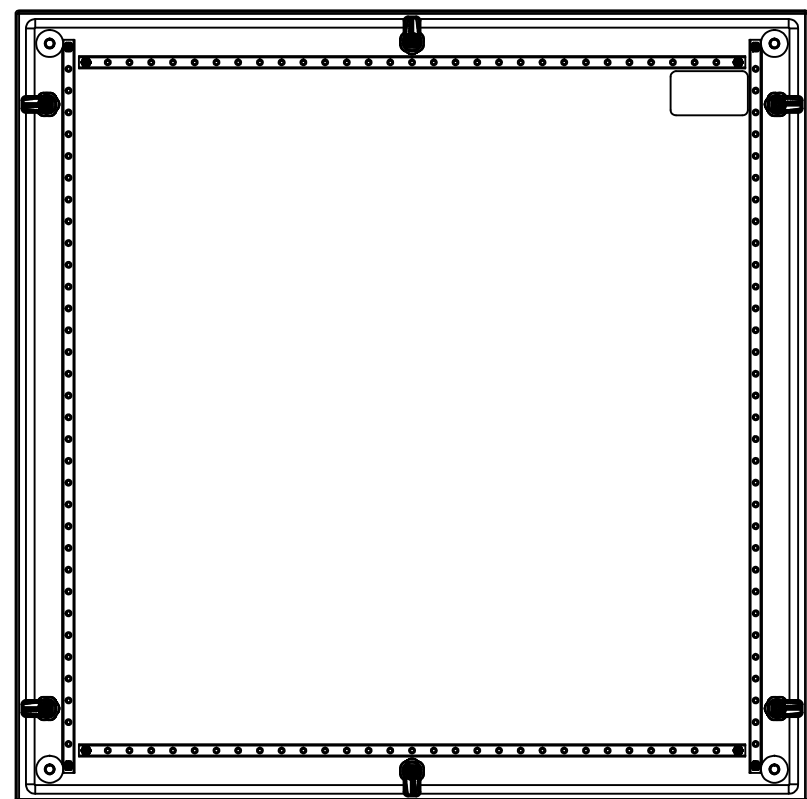
Qty	Part Number	Rev	Description
1	STK-Q-16080	0	Ground Stud M6 x 16mm
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
8	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	5412ESQT363608B-P	0	5412ESQT 36" x 36" x 8" Body Part
Parts List			

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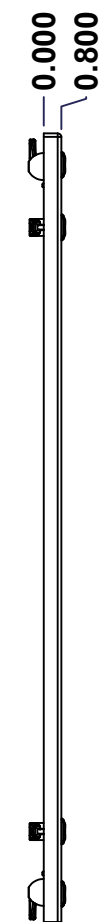
TOP



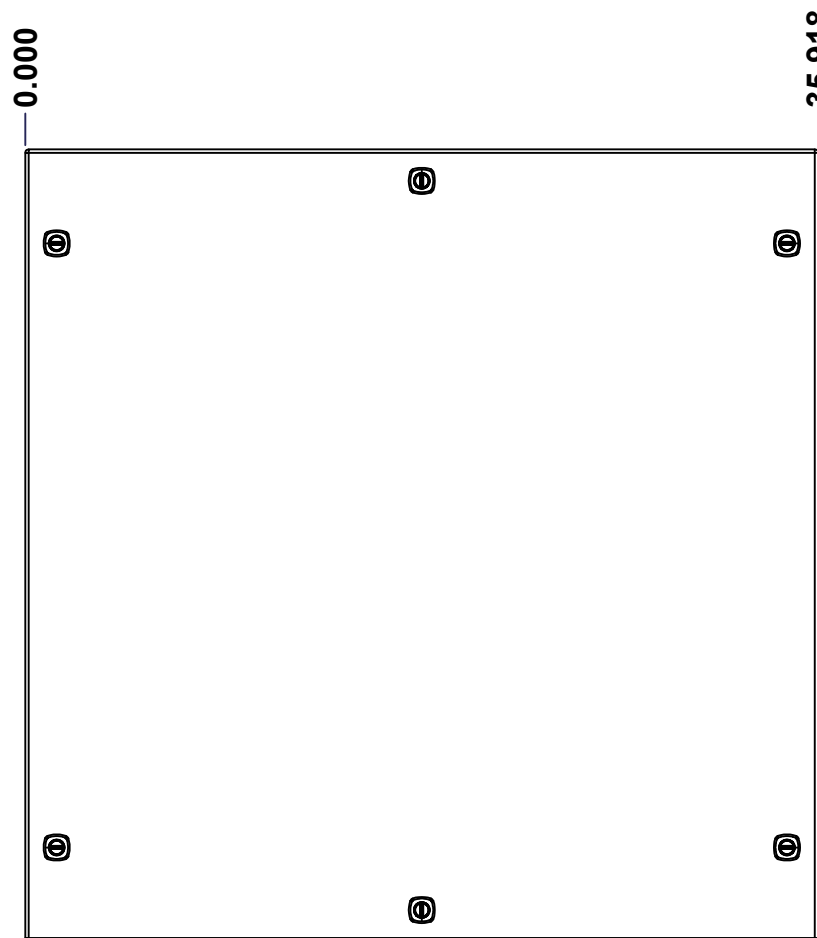
BACK



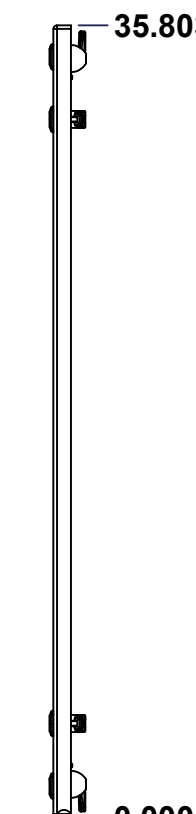
BOTTOM



LEFT

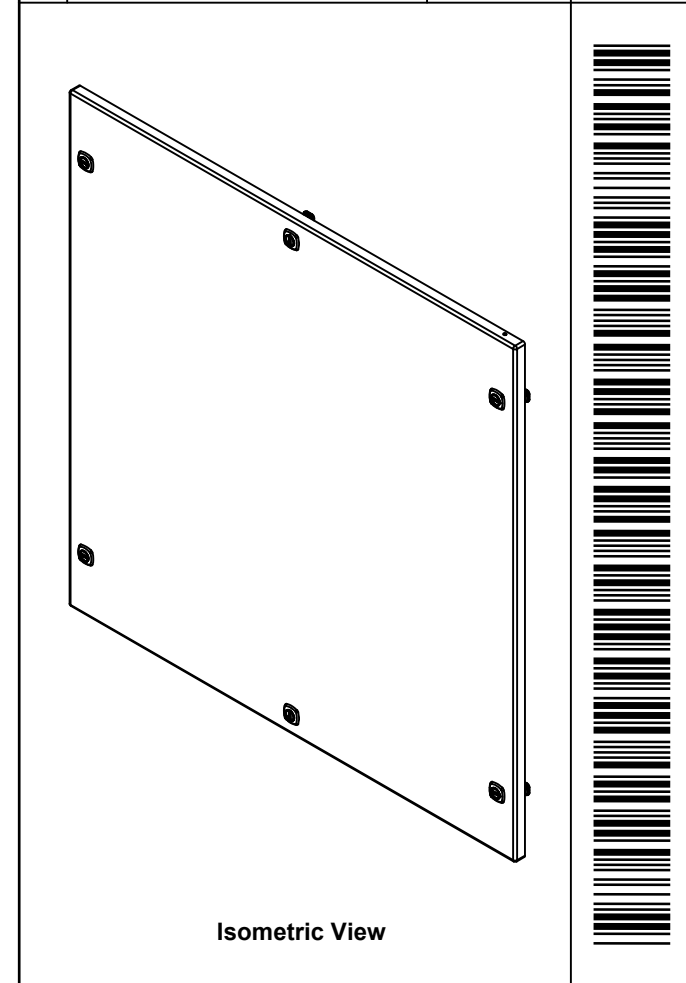


FRONT




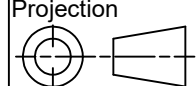
RIGHT

No.	Revisions	Date	By/Par



Isometric View



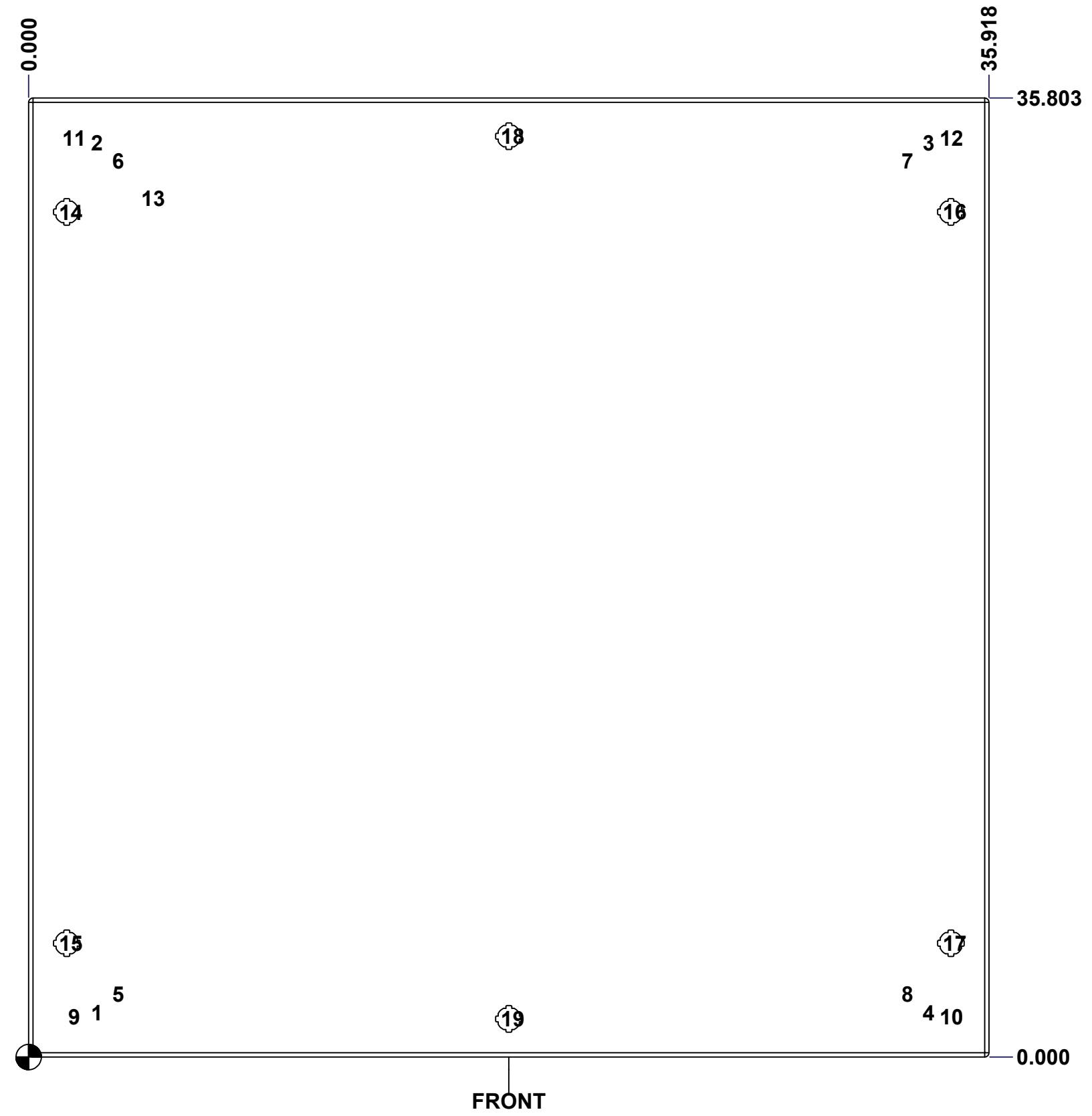
 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 15-Sep-14
Material Matière	14 Ga H.R.P. & O. (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ESQT 36" x 36" Cover		
Part Number Numéro Pièce	Rev. 0	1 3
<b>5412ESQT363608C</b>		

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.401	1.661	STUD M6 x 18mm (Inside)
2	2.401	34.142	STUD M6 x 18mm (Inside)
3	33.517	34.142	STUD M6 x 18mm (Inside)
4	33.517	1.661	STUD M6 x 18mm (Inside)
5	3.195	2.350	STUD M6 x 18mm (Inside)
6	3.195	33.453	STUD M6 x 18mm (Inside)
7	32.723	33.453	STUD M6 x 18mm (Inside)
8	32.723	2.350	STUD M6 x 18mm (Inside)
9	1.550	1.500	STUD M6 x 18mm (Inside)
10	34.368	1.500	STUD M6 x 18mm (Inside)
11	1.550	34.303	STUD M6 x 18mm (Inside)
12	34.368	34.303	STUD M6 x 18mm (Inside)
-----			
13	4.500	32.053	LABEL_EXM (Inside)
14	1.424	31.553	LOCK 880 SCQ4-SL @ 180.0°
15	1.424	4.250	LOCK 880 SCQ4-SL @ 180.0°
16	34.494	31.553	LOCK 880 SCQ4-SL @ 0.0°
17	34.494	4.250	LOCK 880 SCQ4-SL @ 0.0°
18	17.959	34.379	LOCK 880 SCQ4-SL @ 90.0°
19	17.959	1.424	LOCK 880 SCQ4-SL @ 270.0°



FRONT

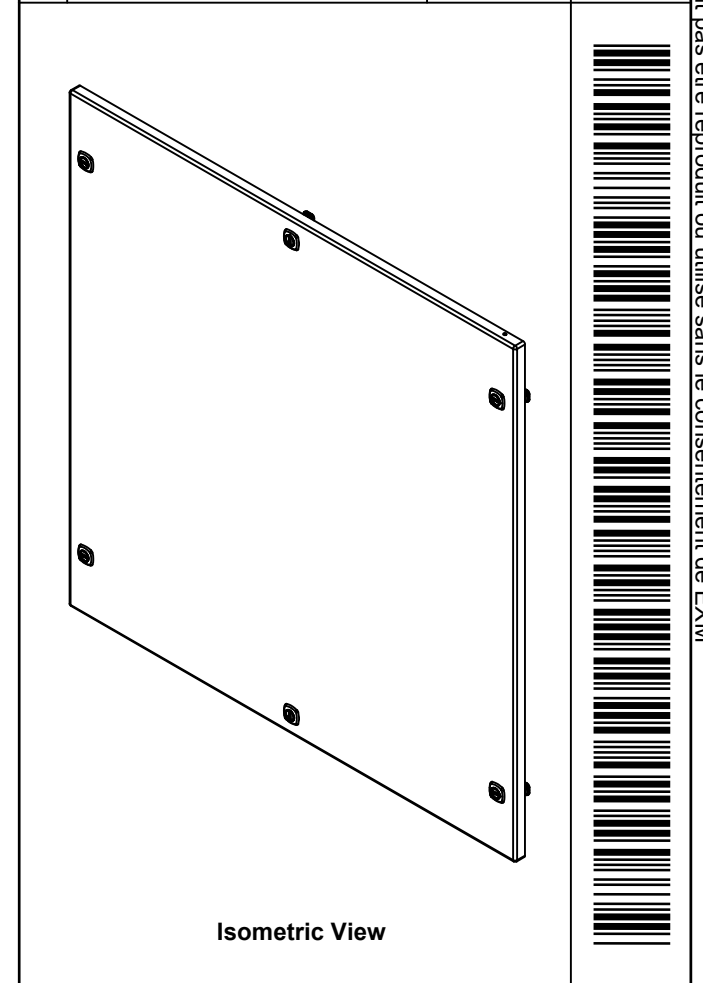
	Description	Status
	5412ESQT 36" x 36" Cover	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>5412ESQT363608C</b>	<b>0</b>
		2
		3




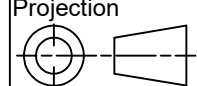
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No.	Revisions	Date	By/Par

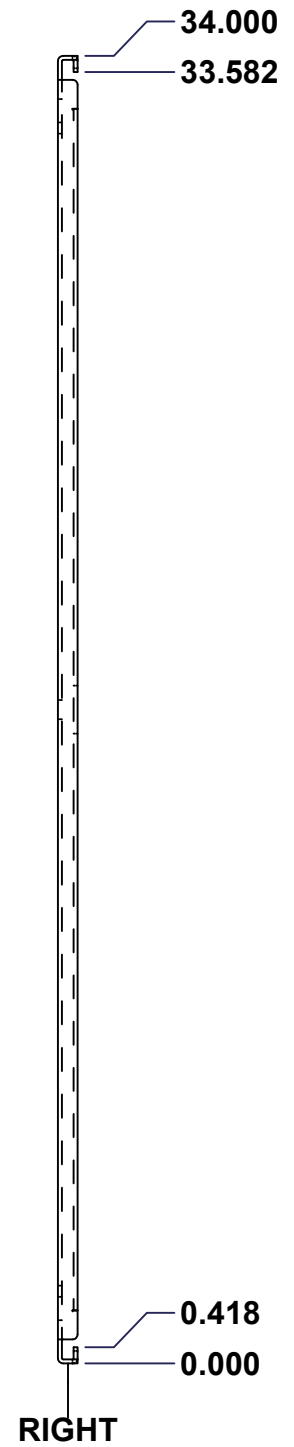
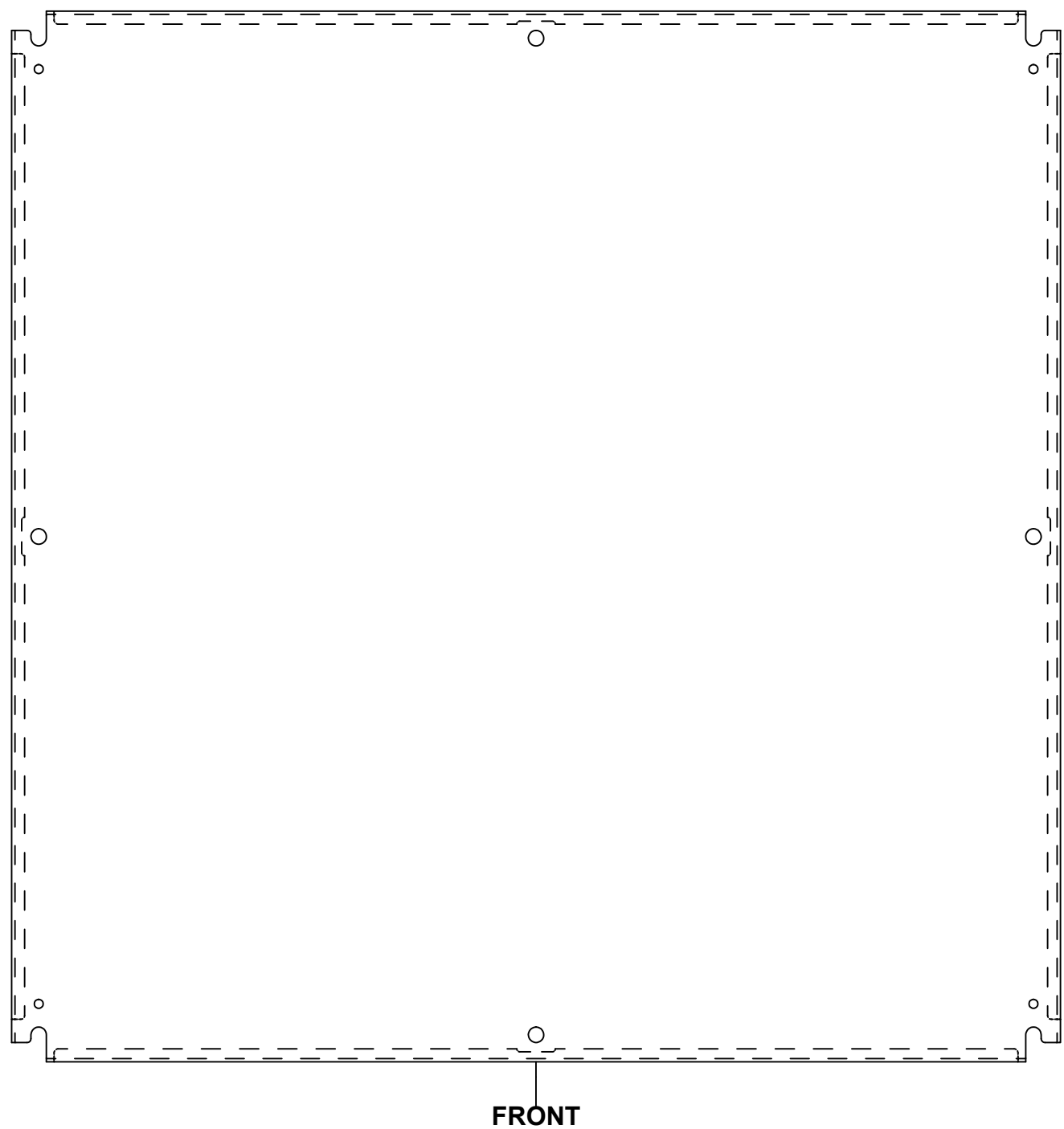
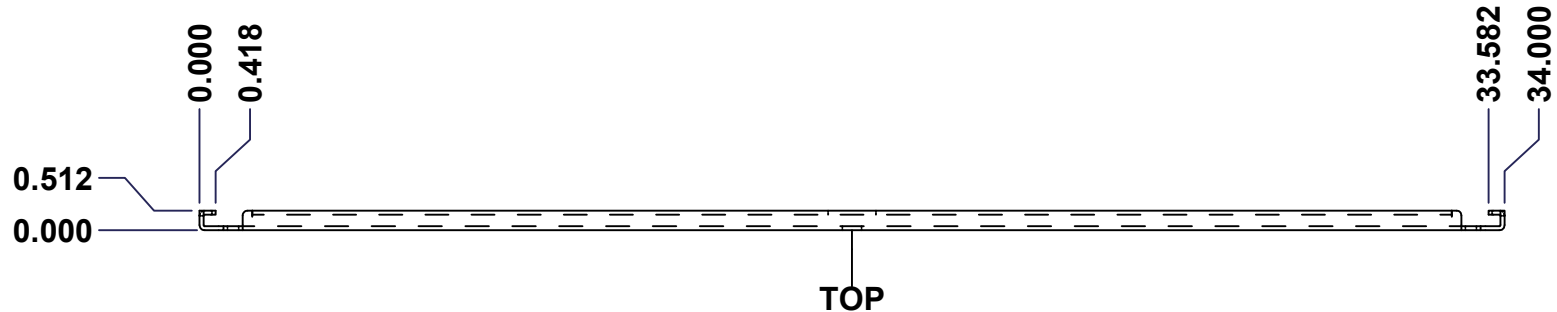


Qty	Part Name	Rev	Description
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
2	STK-Q-46020-36	5	5412 ES Vertical Door Stiffener 36"
12	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
2	STK-Q-46025-36-3	0.1.	5412 ES Horizontal Door Stiffener 36" (3 Pts)
1	5412ESQT363608G	0	5412ESQT 36" x 36" Cover Gasket Part
1	5412ESQT363608C-P	0	5412ESQT 36" x 36" Cover Part
6	880 SCQ4-SL	6	5412 ES 1/4 Turn Lock
8	STK-Q-07220	1	M6 Nylon Insert Lock Nut
4	STK-Q-46515	3	5412 ES Door Support with Brass Insert
Parts List			

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 15-Sep-14
Material Matière	14 Ga H.R.P. & O. (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description		Detail Rev.
5412ESQT 36" x 36" Cover		
Part Number Numéro Pièce	Rev. 3	3
<b>5412ESQT363608C</b>	<b>0</b>	

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Isometric View

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad	Date 1/23/2007
Material Matière	See Part List	
Color Couleur	See Part List	Finish Fini See Part List
Description		Detail Rev.
881 SP - Inner Panel		
Part Number Numéro Pièce	881 SP3636G	Rev. 1 0

Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP3636G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

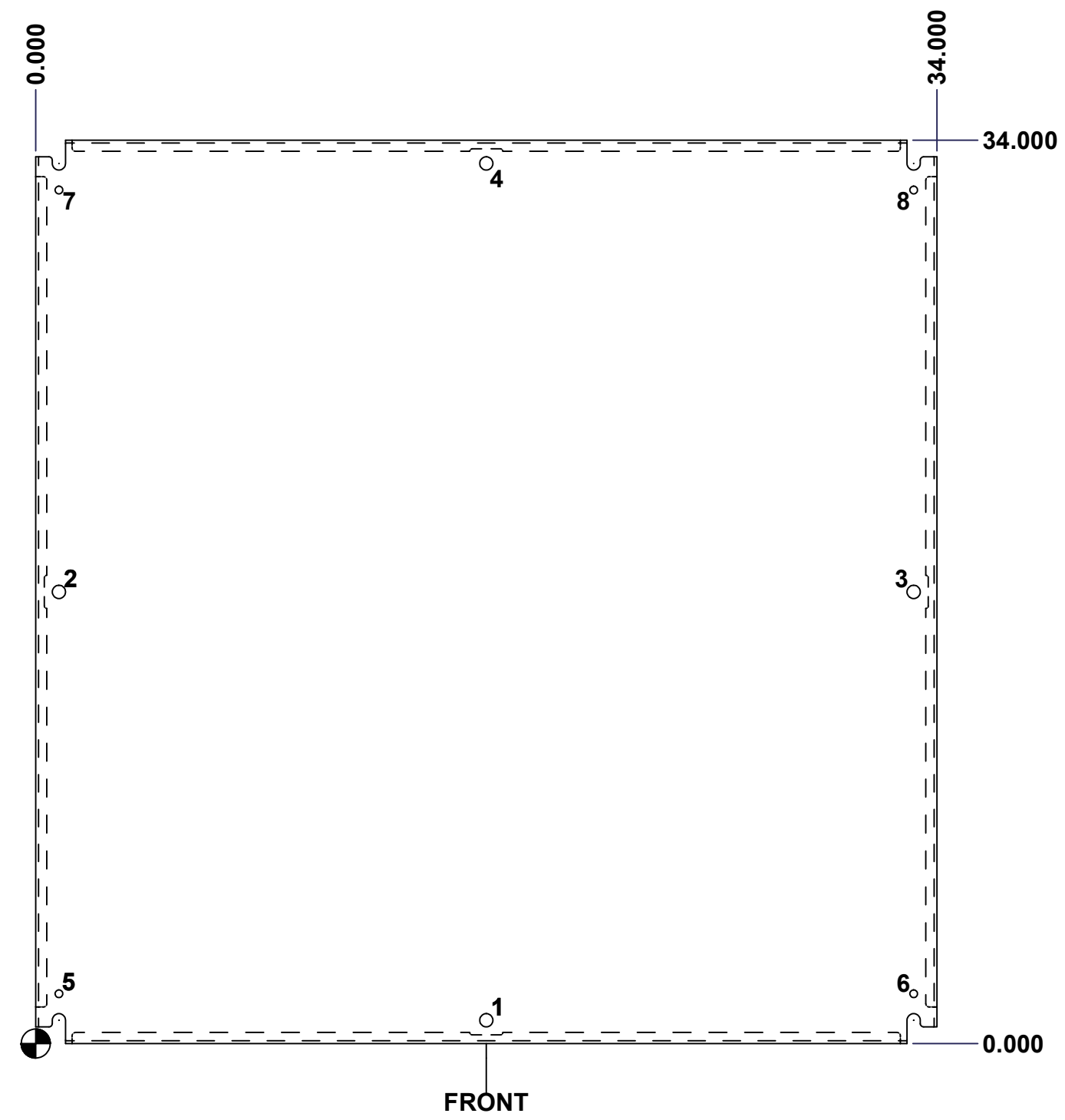
Parts List

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Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	17.000	0.875	MTG STUD HOLE (RND Ø0.500)
2	0.875	17.000	MTG STUD HOLE (RND Ø0.500)
3	33.125	17.000	MTG STUD HOLE (RND Ø0.500)
4	17.000	33.125	MTG STUD HOLE (RND Ø0.500)
5	0.875	1.875	GROUND HOLE (RND Ø0.290)
6	33.125	1.875	GROUND HOLE (RND Ø0.290)
7	0.875	32.125	GROUND HOLE (RND Ø0.290)
8	33.125	32.125	GROUND HOLE (RND Ø0.290)

All knockouts are actual size / Les disques défonçables sont grandeur réel



No.	Revisions	Date	By/Par

Isometric View

<p>Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com</p>		Flatness Aplatissement
		Max 3.0mm
Customer Client		Projection
Date		
Drawn By Dessiné Par	BoxCad	Date 1/23/2007
Material Matière		
See Part List		
Color Couleur	See Part List	Finish Fini
		See Part List
Description		Detail Rev.
881 SP - Inner Panel		
Part Number Numéro Pièce	Rev.	
<b>881 SP3636G</b>	<b>0</b>	2 / 2