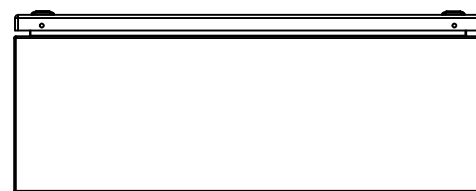
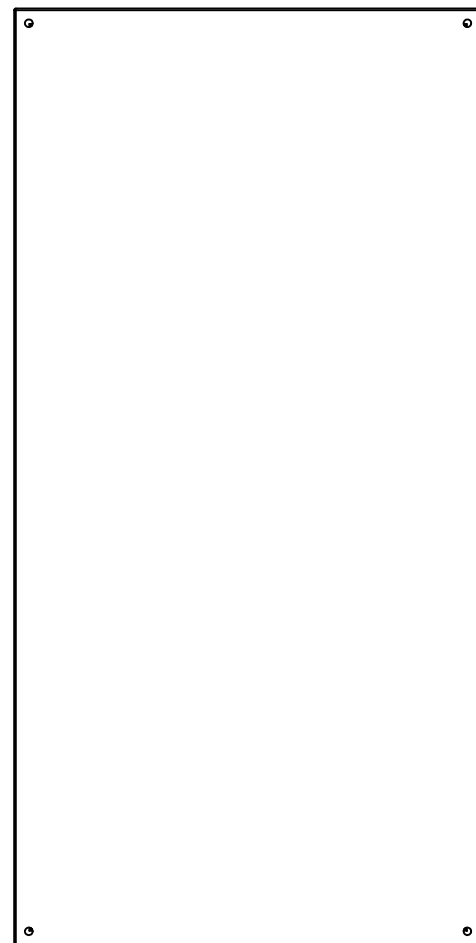


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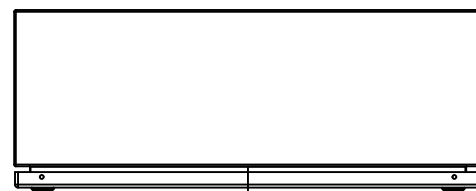
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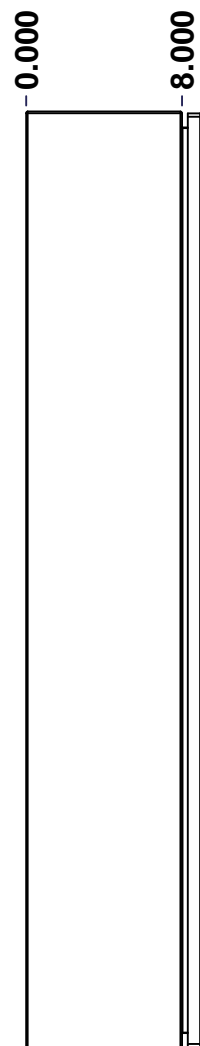
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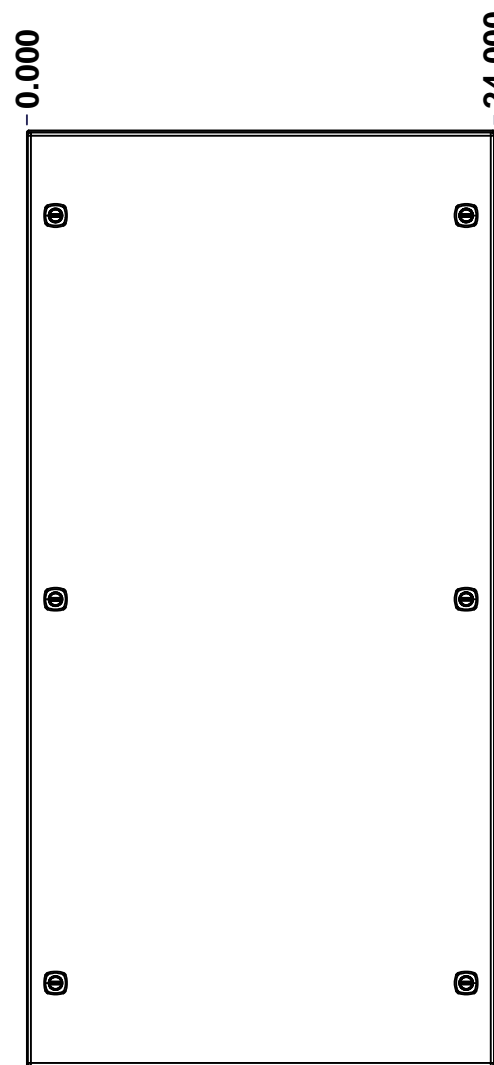
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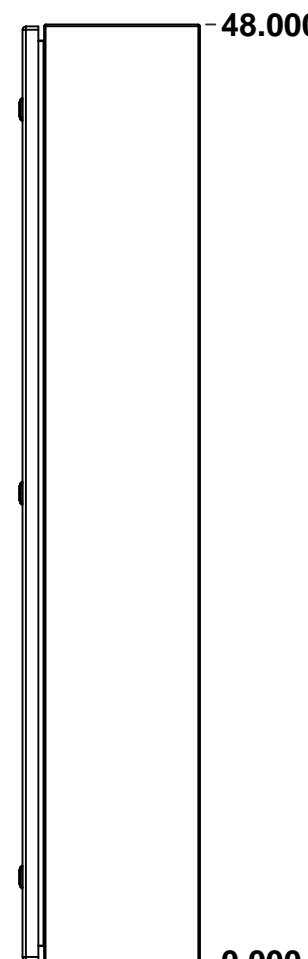
BOTTOM



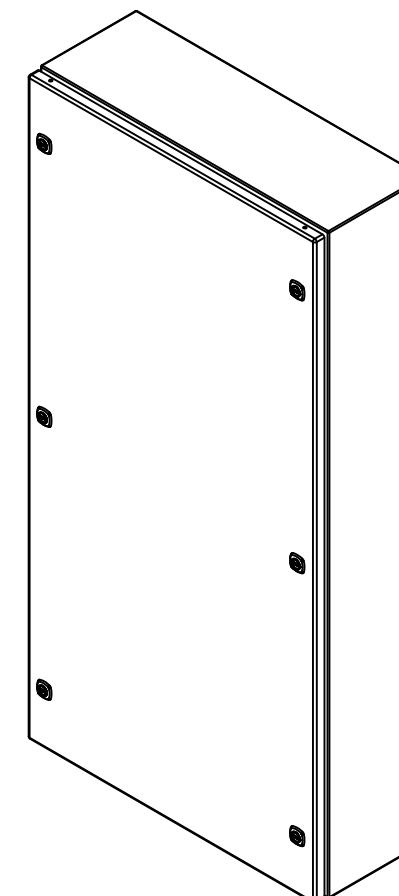
LEFT



FRONT




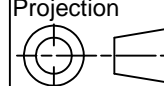
RIGHT



Isometric View



No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	Date 18-Sep-14
Drawn By Dessiné Par	BoxCad: BoxCad	
Material Matière	16 Ga H.R.P. & O. (1.4mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ESQT 48" x 24" x 8" Assembly		
Part Number Numéro Pièce	Rev.	1 2
5412ESQT482408	0	

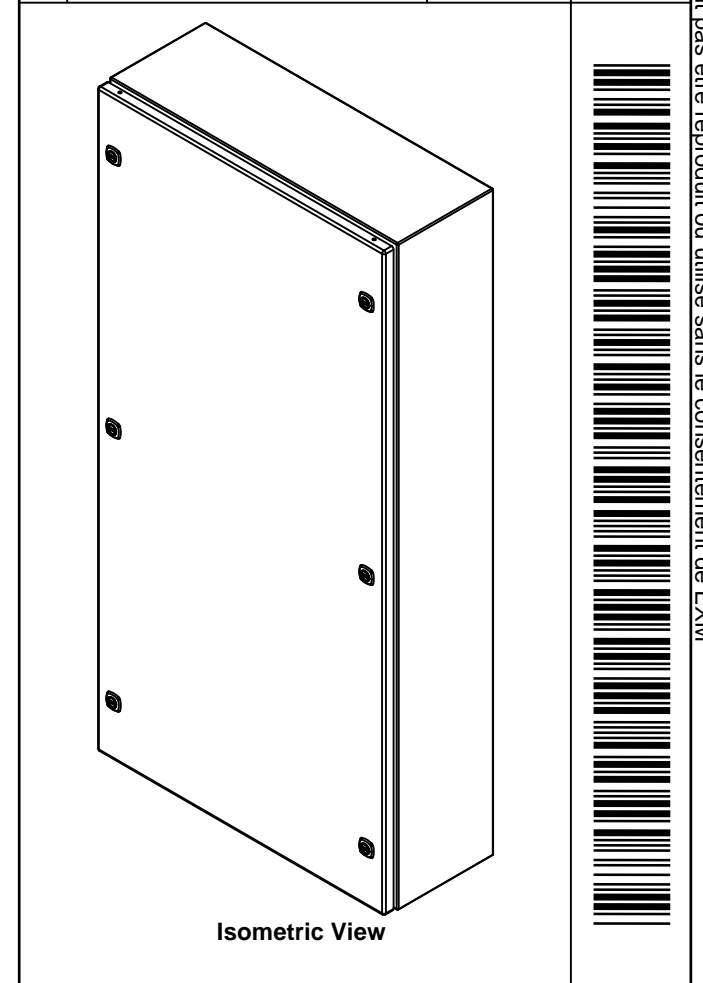
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NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



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Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement
Max 3.0mm
Projection

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 18-Sep-14
Material / Matière: 16 Ga H.R.P. & O. (1.4mm)	Color / Couleur: Asa-61 Grey
	Finish / Fini: Smooth

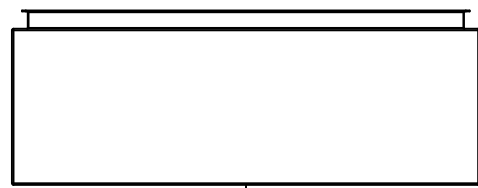
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

Qty	Part Number	Rev	Description
1	880 PP	6	Self Adhesive Print Pocket
1	STK-K-01800	5	5412 ES Accessory Kit
1	881 SP4824G	0	881 SP - Inner Panel
1	5412ESQT482408C	0	5412ESQT 48" x 24" Cover
6	STK-Q-07310	2	Flange Lock Nut M8
6	STK-Q-07610	8	M8 Plastic Spacer 22.2mm
1	5412ESQT482408B	0	5412ESQT 48" x 24" x 8" Body
Parts List			

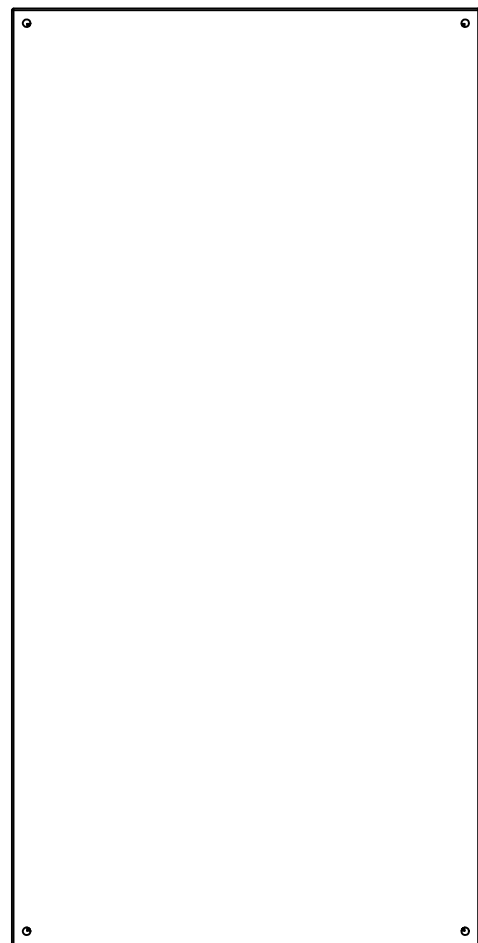
Description: 5412ESQT 48" x 24" x 8" Assembly	Detail Rev.
Part Number / Numéro Pièce: 5412ESQT482408	Rev. 0
	2

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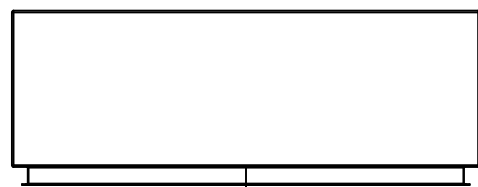
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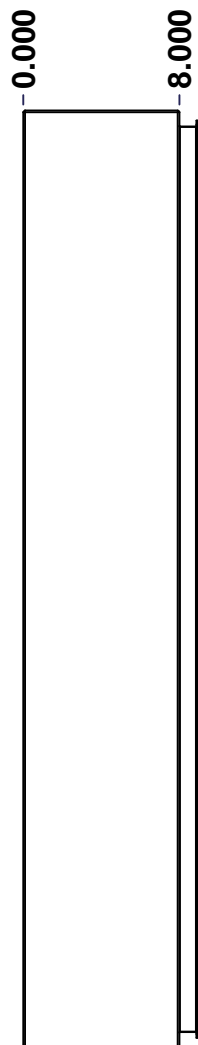
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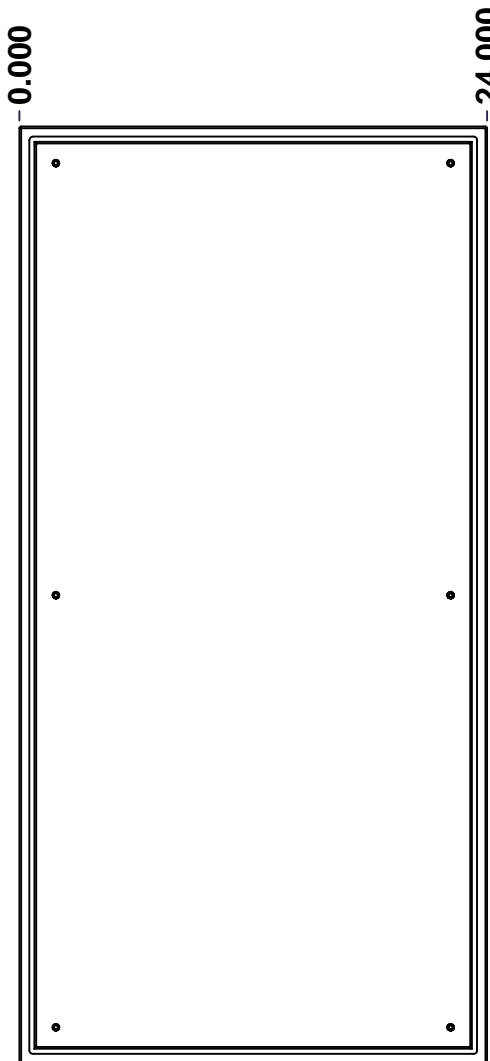
BACK



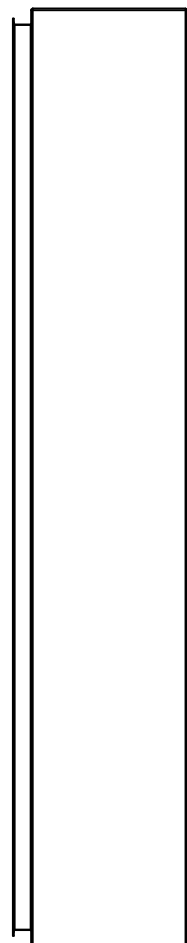
BOTTOM



LEFT



FRONT

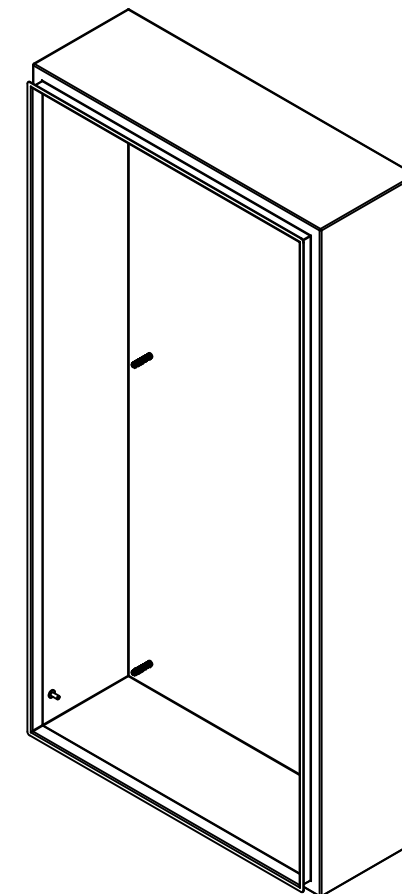


RIGHT

48.000

0.000

No.	Revisions	Date	By/Par



Isometric View



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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 18-Sep-14
Material Matière 16 Ga H.R.P. & O. (1.4mm)	
Color Couleur Asa-61 Grey	Finish Fini Smooth
Description 5412ESQT 48" x 24" x 8" Body	Detail Rev.
Part Number Numéro Pièce 5412ESQT482408B	Rev. 0

SEE BILL OF MATERIAL ON LAST PAGE

1
7

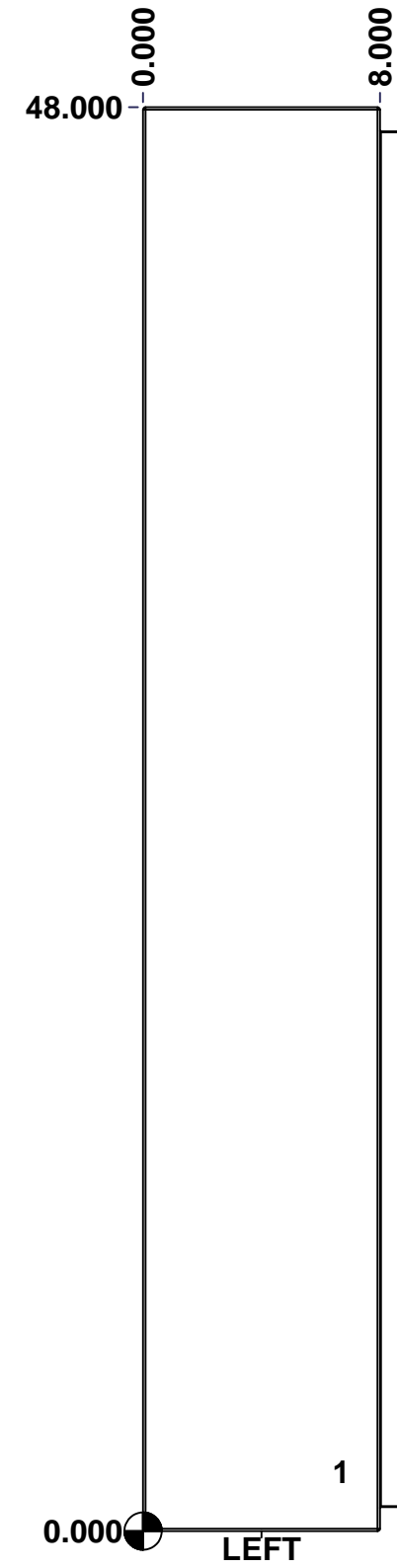
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	6.500	2.000	GND STUD M6 x 16mm (Inside)



	Description		Status	
	5412ESQT 48" x 24" x 8" Body			
Part Number Numéro Pièce		Rev.	5	7
5412ESQT482408B		0		

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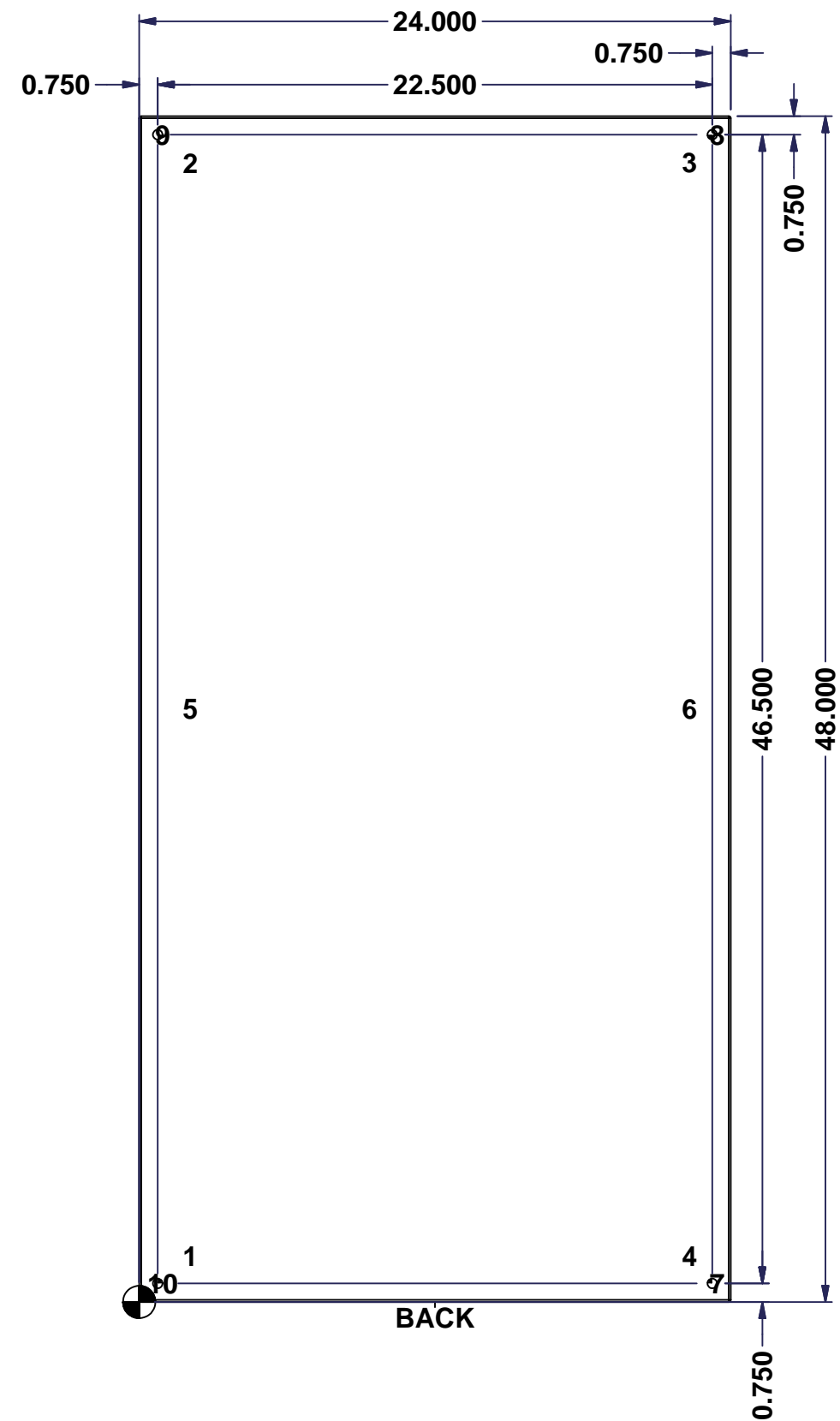
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	46.125	IP STUD M8 x 35mm (Inside)
3	22.125	46.125	IP STUD M8 x 35mm (Inside)
4	22.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	24.000	IP STUD M8 x 35mm (Inside)
6	22.125	24.000	IP STUD M8 x 35mm (Inside)

7	23.250	0.750	RND Ø0.390
8	23.250	47.250	RND Ø0.390
9	0.750	47.250	RND Ø0.390
10	0.750	0.750	RND Ø0.390

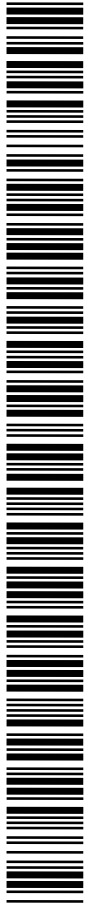
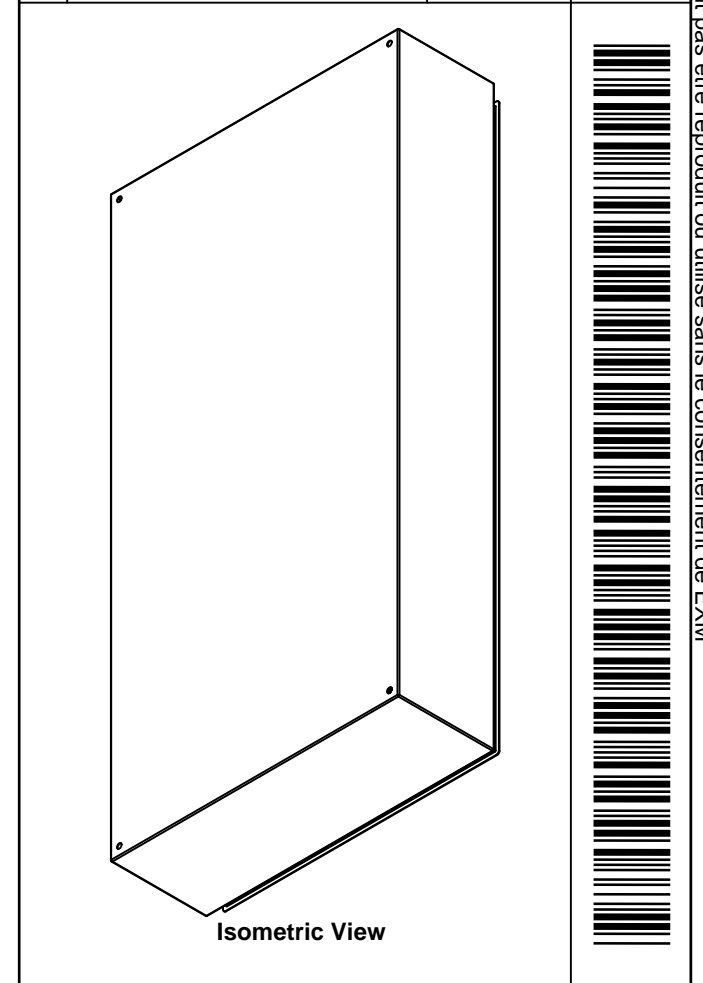



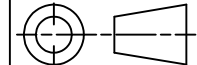
	Description	Status
	5412ESQT 48" x 24" x 8" Body	
	Part Number	Rev.
	Numéro Pièce	6
	5412ESQT482408B	0
		7

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No.	Revisions	Date	By/Par



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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 18-Sep-14
Material Matière	16 Ga H.R.P. & O. (1.4mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ESQT 48" x 24" x 8" Body		
Part Number Numéro Pièce	Rev.	7
5412ESQT482408B	0	7

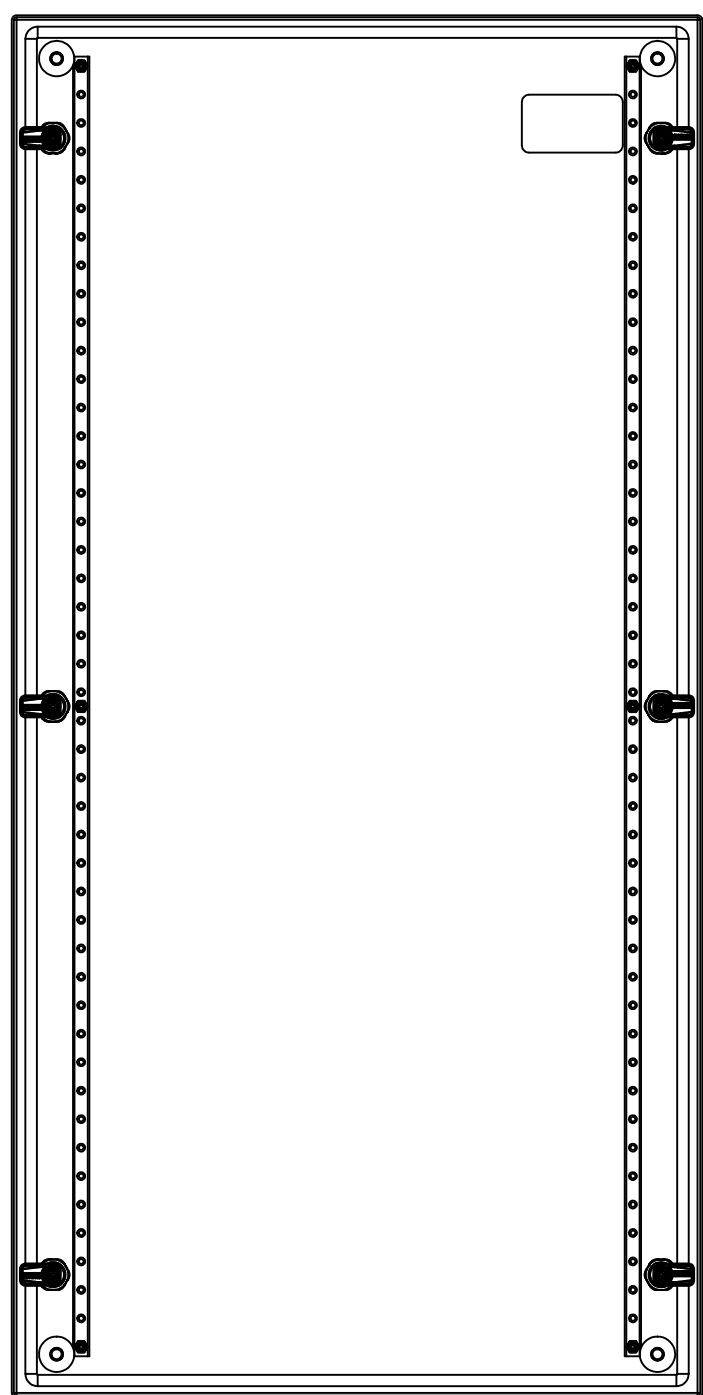
Qty	Part Number	Rev	Description
1	STK-Q-16080	0	Ground Stud M6 x 16mm
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
6	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	5412ESQT482408B-P	0	5412ESQT 48" x 24" x 8" Body Part
Parts List			

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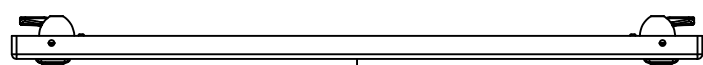
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TOP

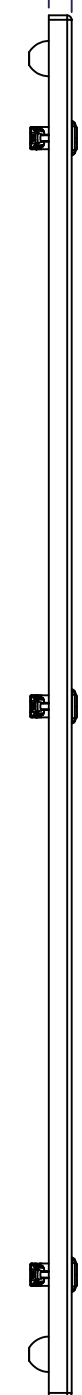


BACK



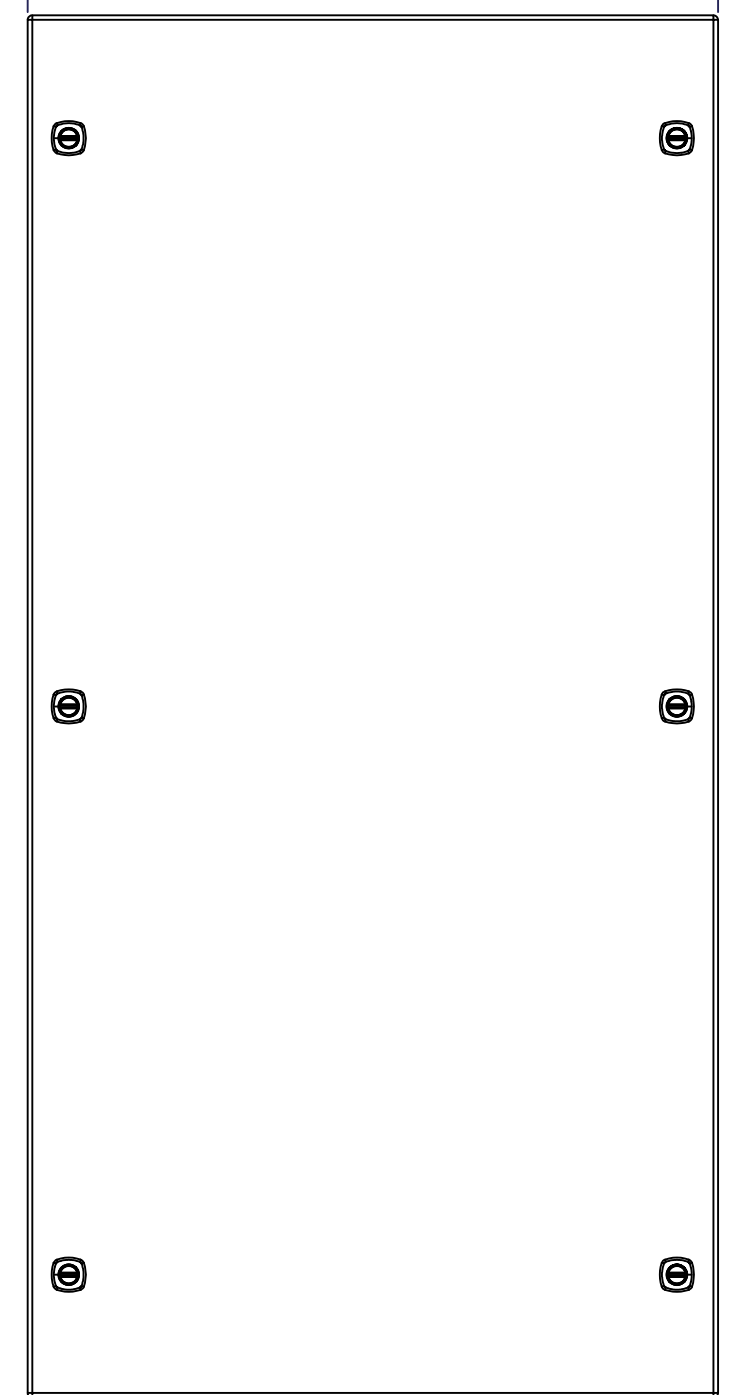
BOTTOM

0.000
0.800



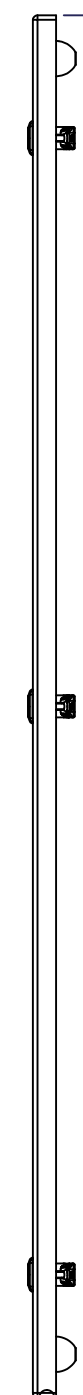
LEFT

0.000
23.918



FRONT

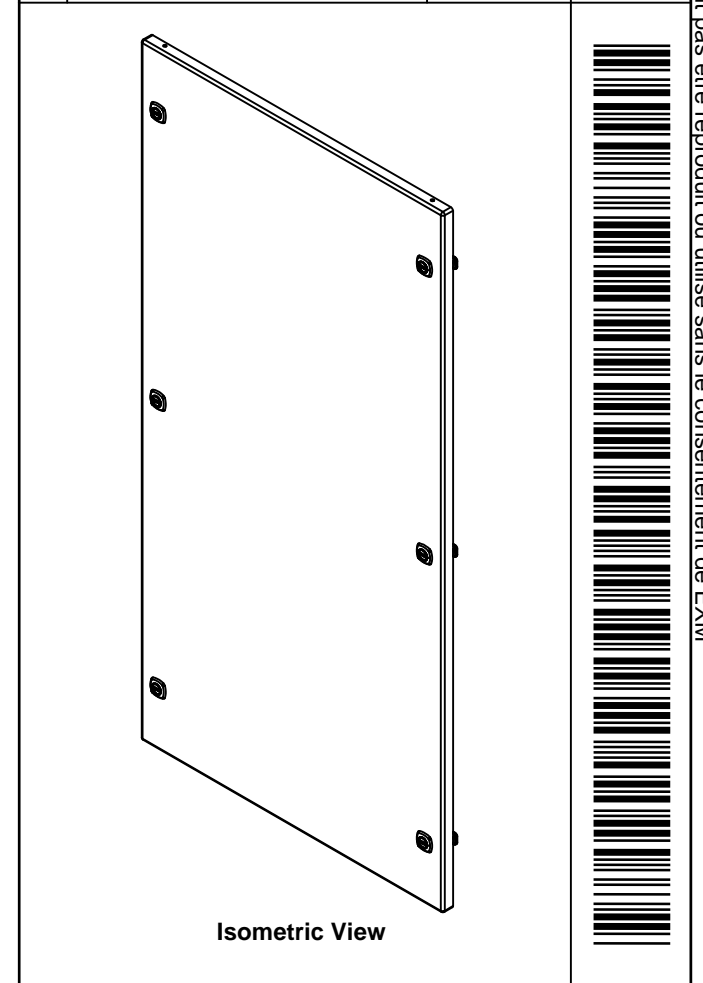
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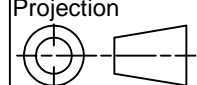


RIGHT

0.000

No.	Revisions	Date	By/Par



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		Max 3.0mm	
Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 18-Sep-14	
Material Matière 14 Ga H.R.P. & O. (1.7mm)		Projection	
Color Couleur Asa-61 Grey		 Finish Fini Smooth	
Description 5412ESQT 48" x 24" Cover		Detail Rev.	
Part Number Numéro Pièce 5412ESQT482408C		Rev. 0	1 3

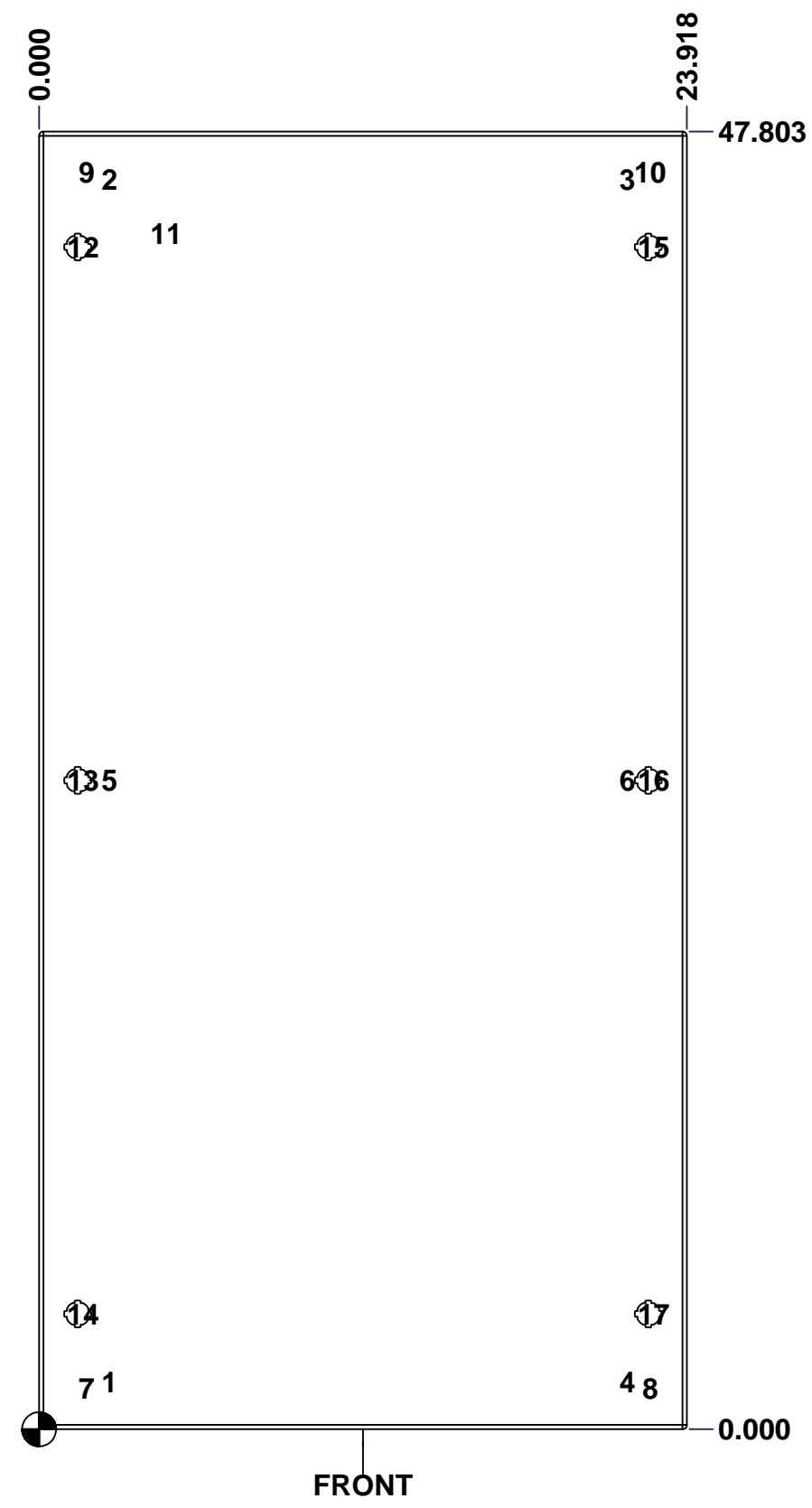
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.401	1.756	STUD M6 x 18mm (Inside)
2	2.401	46.047	STUD M6 x 18mm (Inside)
3	21.517	46.047	STUD M6 x 18mm (Inside)
4	21.517	1.756	STUD M6 x 18mm (Inside)
5	2.401	23.902	STUD M6 x 18mm (Inside)
6	21.517	23.902	STUD M6 x 18mm (Inside)
7	1.550	1.500	STUD M6 x 18mm (Inside)
8	22.368	1.500	STUD M6 x 18mm (Inside)
9	1.550	46.303	STUD M6 x 18mm (Inside)
10	22.368	46.303	STUD M6 x 18mm (Inside)

11	4.500	44.053	LABEL_EXM (Inside)
12	1.424	43.553	LOCK 880 SCQ4-SL @ 180.0°
13	1.424	23.902	LOCK 880 SCQ4-SL @ 180.0°
14	1.424	4.250	LOCK 880 SCQ4-SL @ 180.0°
15	22.494	43.553	LOCK 880 SCQ4-SL @ 0.0°
16	22.494	23.902	LOCK 880 SCQ4-SL @ 0.0°
17	22.494	4.250	LOCK 880 SCQ4-SL @ 0.0°

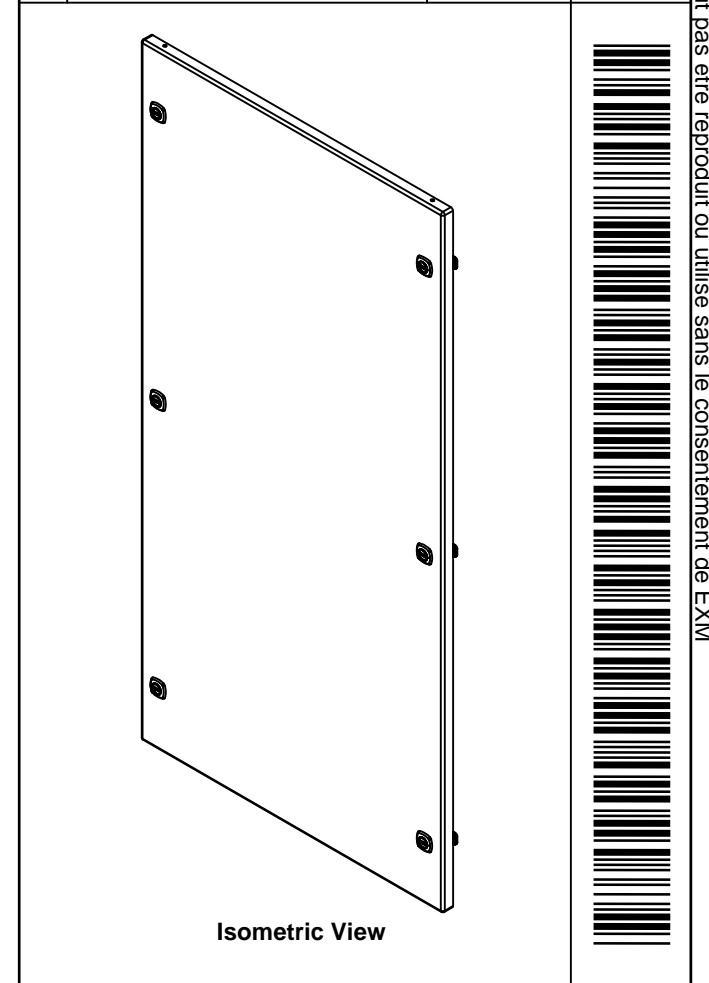



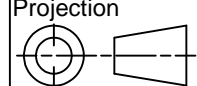
	Description	Status
	5412ESQT 48" x 24" Cover	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESQT482408C	0
		2
		3

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No.	Revisions	Date	By/Par

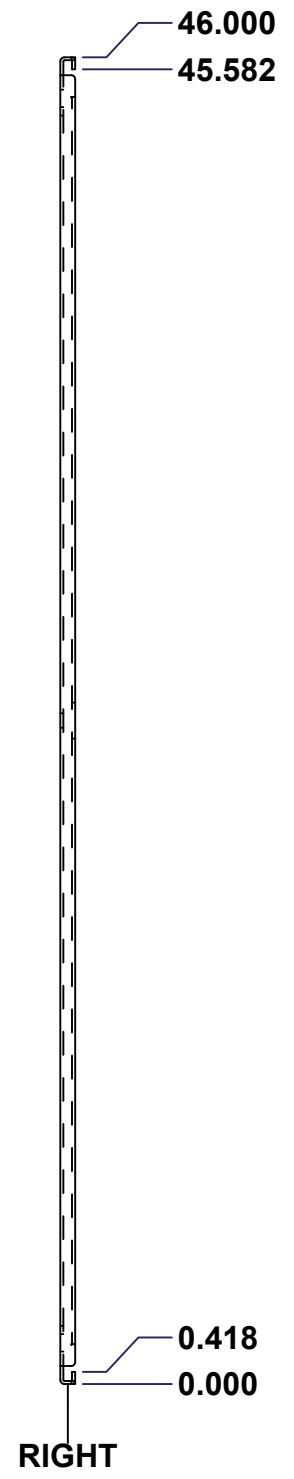
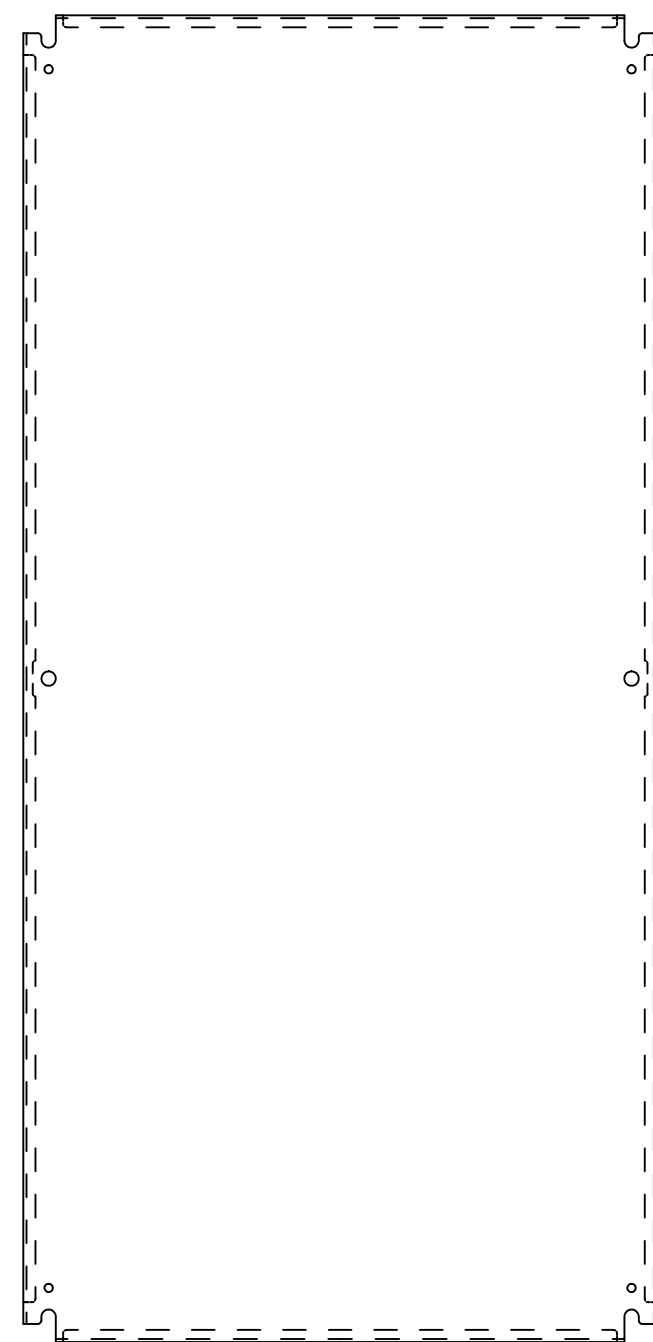
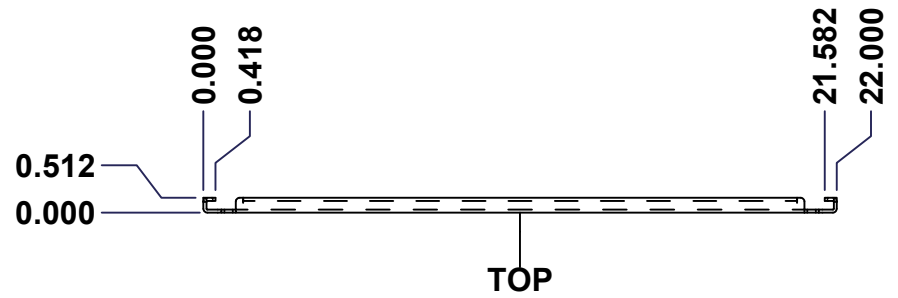


 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	Date 18-Sep-14
Drawn By Dessiné Par	BoxCad: BoxCad	
Material Matière	14 Ga H.R.P. & O. (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	5412ESQT 48" x 24" Cover	
Part Number Numéro Pièce	Rev. 3	3
5412ESQT482408C		0

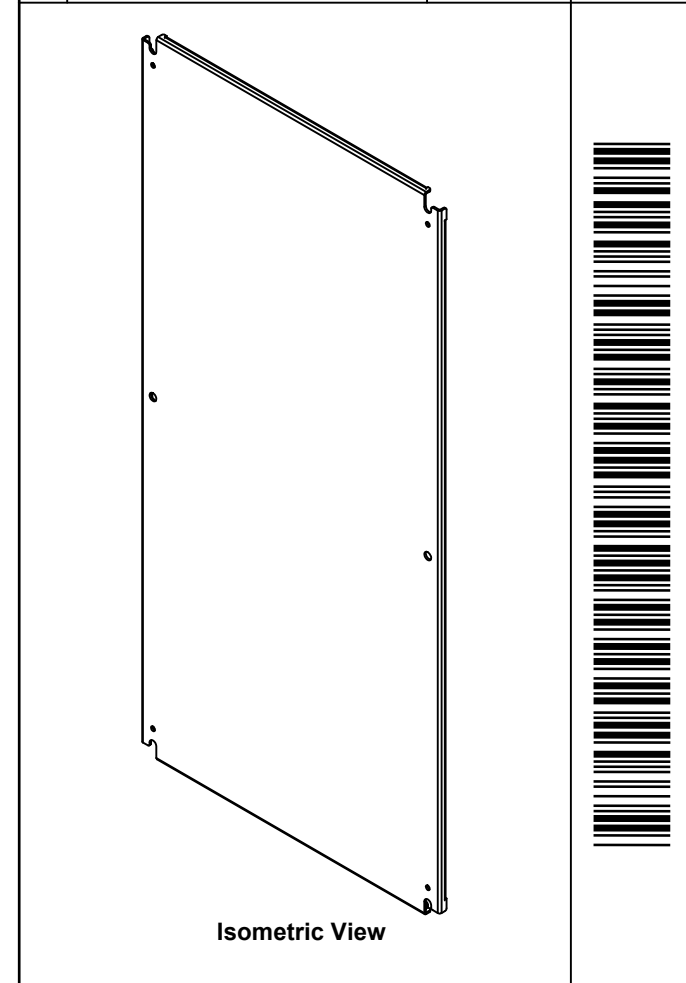
Qty	Part Name	Rev	Description
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
2	STK-Q-46020-48	5	5412 ES Vertical Door Stiffener 48"
10	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ESQT482408G	0	5412ESQT 48" x 24" Cover Gasket Part
1	5412ESQT482408C-P	0	5412ESQT 48" x 24" Cover Part
6	880 SCQ4-SL	6	5412 ES 1/4 Turn Lock
6	STK-Q-07220	1	M6 Nylon Insert Lock Nut
4	STK-Q-46515	3	5412 ES Door Support with Brass Insert
Parts List			


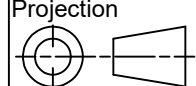
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No.	Revisions	Date	By/Par



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Customer Client	Date	
Drawn By Dessiné Par: BoxCad	Date: 1/23/2007	
Material Matière	See Part List	
Color Couleur	See Part List	Finish Fini: See Part List
Description: 881 SP - Inner Panel		Detail Rev.
Part Number Numéro Pièce: 881 SP4824G	Rev. 0	1/2

Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP4824G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

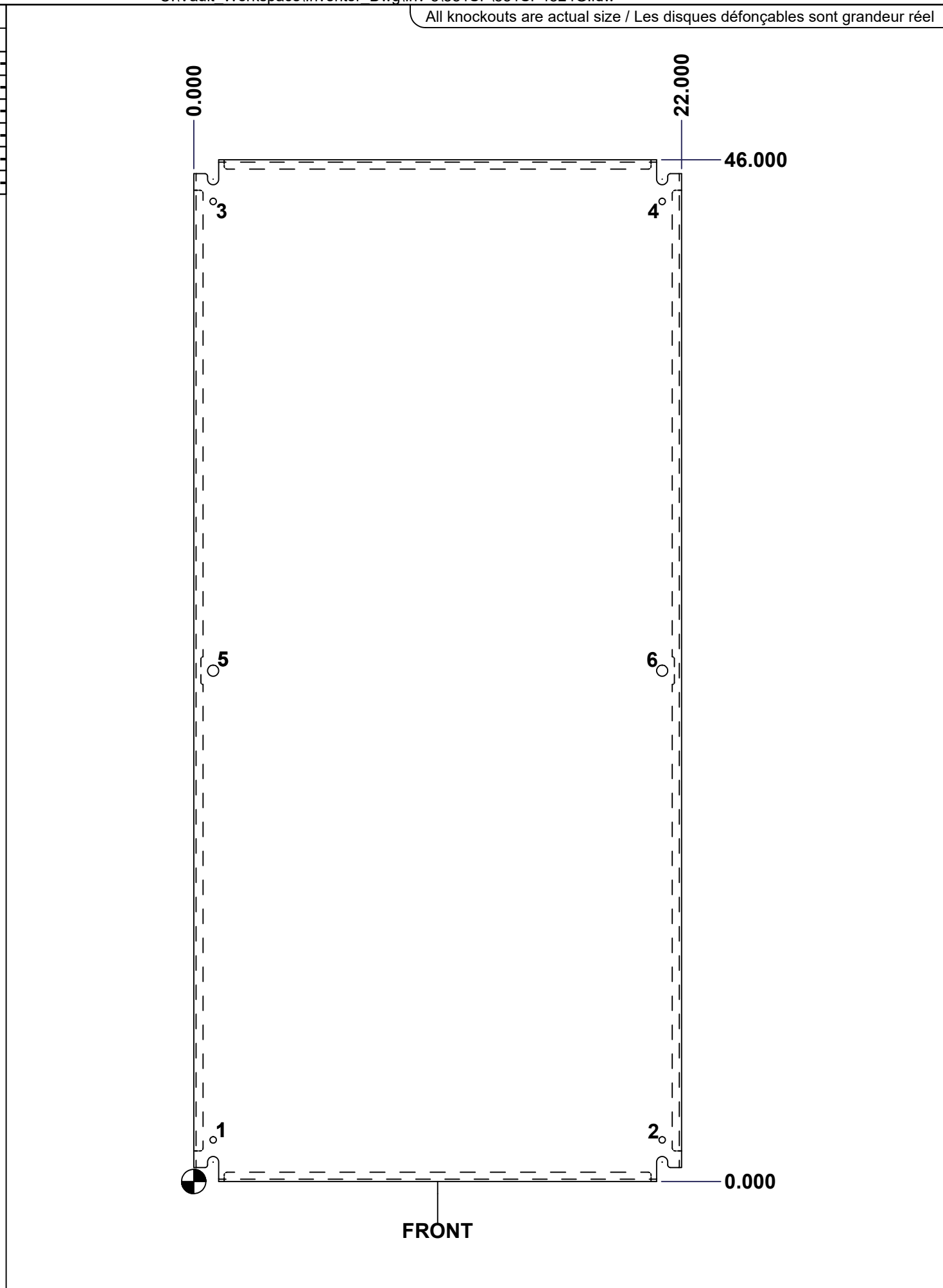
Parts List

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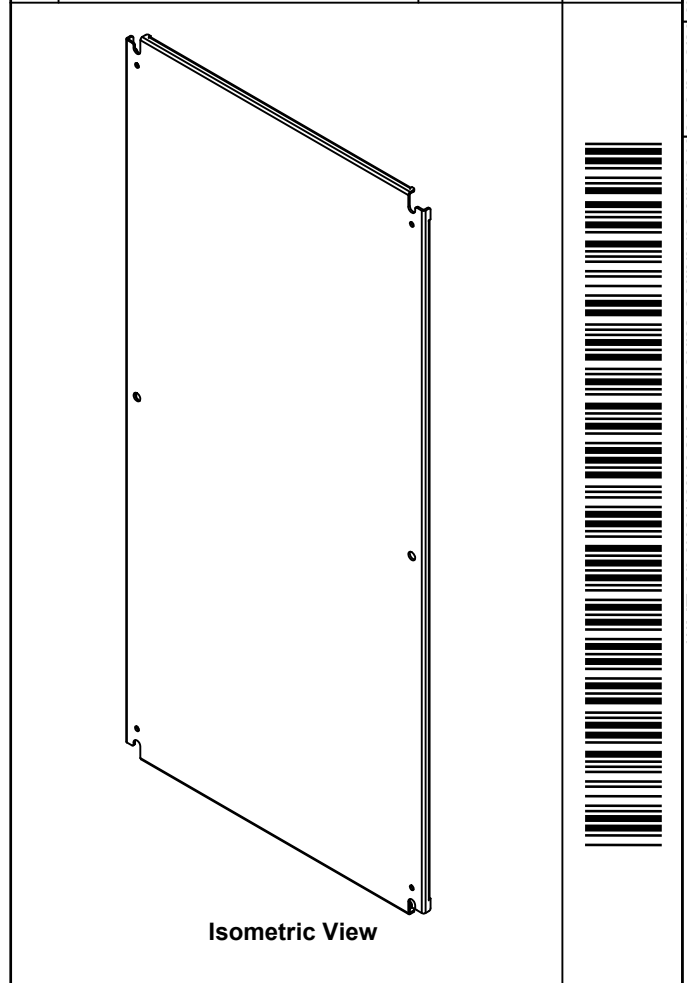
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Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.875	1.875	GROUND HOLE (RND Ø0.290)
2	21.125	1.875	GROUND HOLE (RND Ø0.290)
3	0.875	44.125	GROUND HOLE (RND Ø0.290)
4	21.125	44.125	GROUND HOLE (RND Ø0.290)
5	0.875	23.000	MTG STUD HOLE (RND Ø0.500)
6	21.125	23.000	MTG STUD HOLE (RND Ø0.500)

All knockouts are actual size / Les disques défonçables sont grandeur réel



No.	Revisions	Date	By/Par



	Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement
		Max 3.0mm
Projection		
Customer Client	Date	
Drawn By Dessiné Par	BoxCad	Date 1/23/2007
Material Matière	See Part List	
Color Couleur	See Part List	Finish Fini See Part List
Description	Detail Rev.	
881 SP - Inner Panel		
Part Number Numéro Pièce	Rev.	2
881 SP4824G	0	2