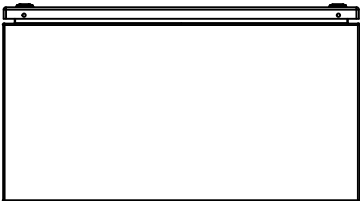


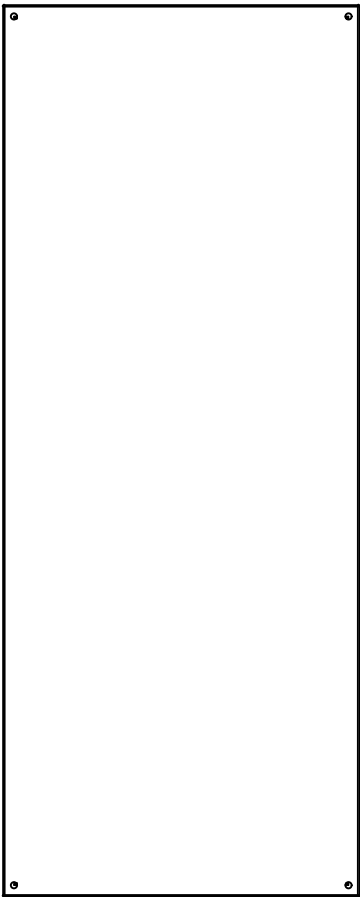
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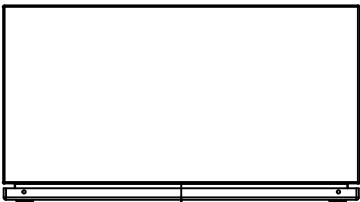
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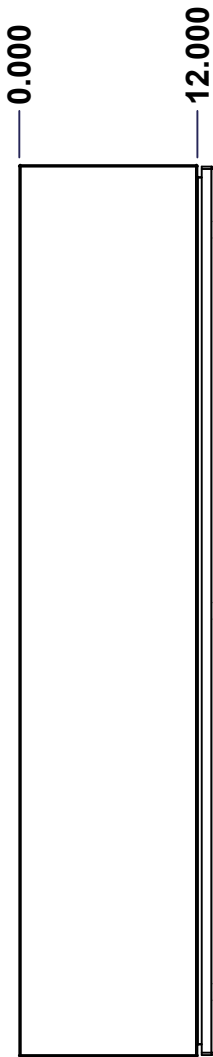
**TOP**



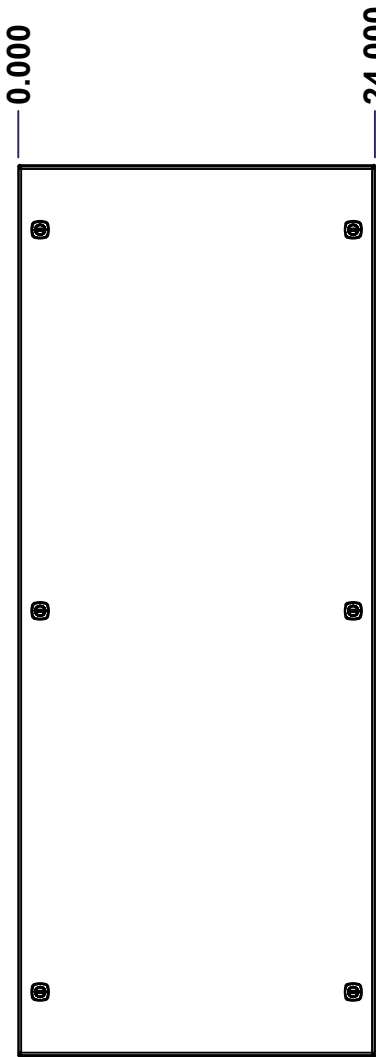
**BACK**



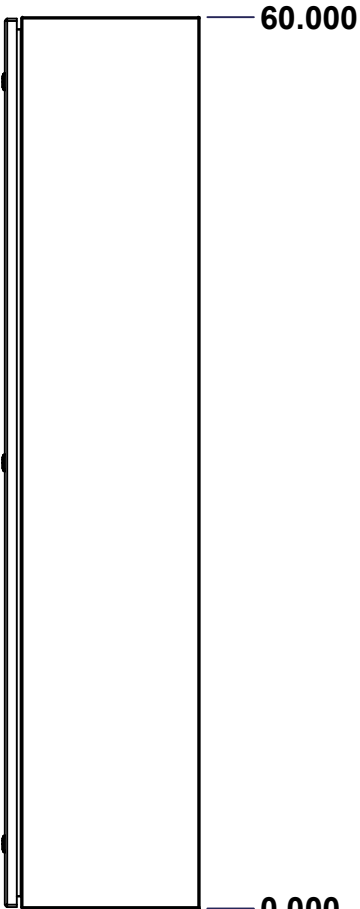
## BOTTOM



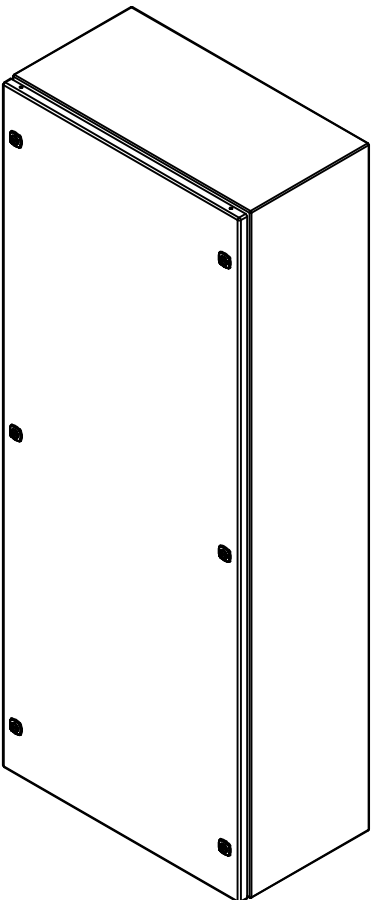
**LEFT**



**FRONT**

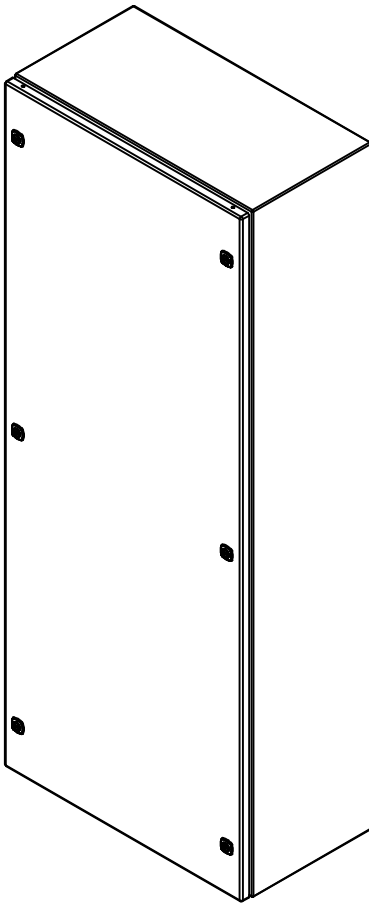


**RIGHT**

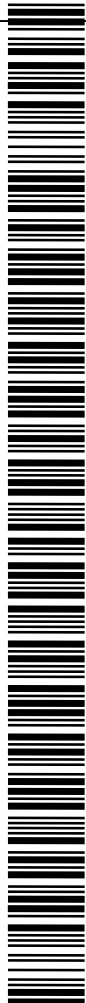



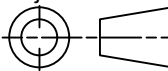
### Isometric View

No.	Revisions	Date	By/Par



Isometric View



 <div><div>Tél: (450) 979-4373</div><div>Fax: (450) 979-4626</div><div><a href="http://www.exmweb.com">www.exmweb.com</a></div></div>	Flatness Aplatissement
	Max 3.0mm
Projection	
Customer Client	Date
Drawn By Dessiné Par	BoxCad: BoxCad
Date	07-Jul-23
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)
Color Couleur	Asa-61 Grey
Finish Fin	Smooth
Description	Detail Rev.
5412ESQT 60" x 24" x 12" Assembly	
Part Number Numéro Pièce	Rev.
5412ESQT602412NOIP	0
	1
	9

**SEE BILL OF MATERIAL ON LAST PAGE**

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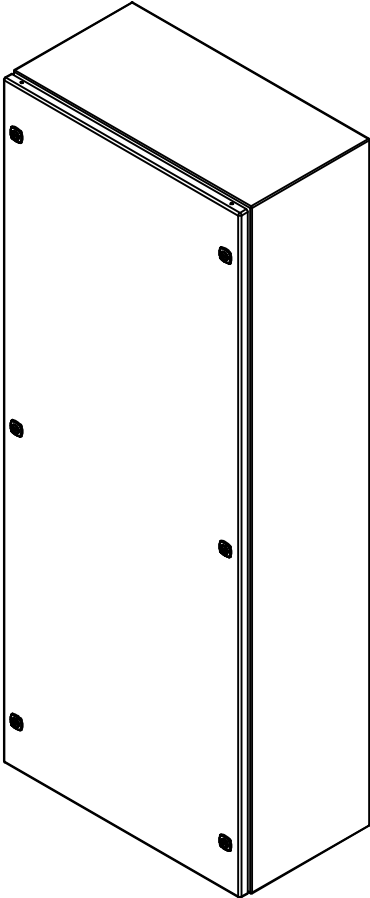
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	W/O Inner panel
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par




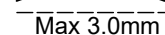
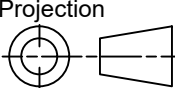
Isometric View



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PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESQT602412NOIPC	0	5412ESQT 60" x 24" Cover
1	5412ESQT602412NOIPB	0	5412ESQT 60" x 24" x 12" Body
Qty	Part Number	Rev	Description
Parts List			

		Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement  Max 3.0mm	
Customer Client		Date		Projection 	
Drawn By Dessiné Par		BoxCad: BoxCad		Date 07-Jul-23	
Material Matière		14 Ga Cold Rolled A1008 CS Type B (1.7mm)			
Color Couleur		Asa-61 Grey		Finish Fini Smooth	
Description 5412ESQT 60" x 24" x 12" Assembly				Detail Rev.	
Part Number Numéro Pièce 5412ESQT602412NOIP				Rev. 0	2 9

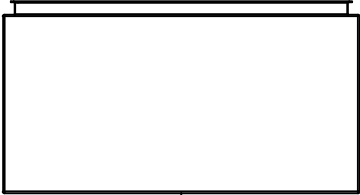
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Tolerance ±1/32" unless otherwise specified

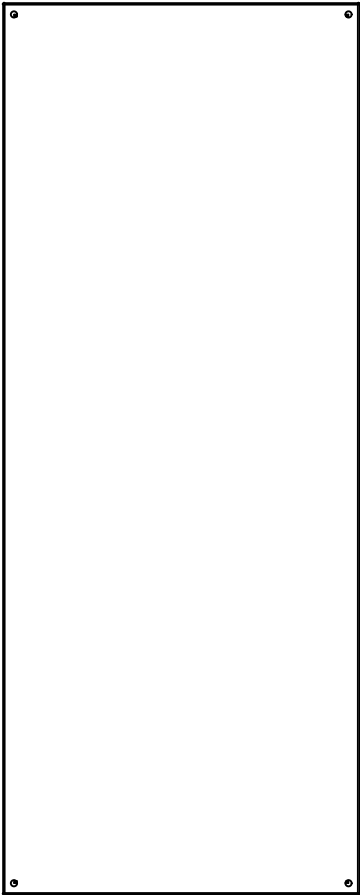
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Tolérance ±1/32" sauf spécification contraire

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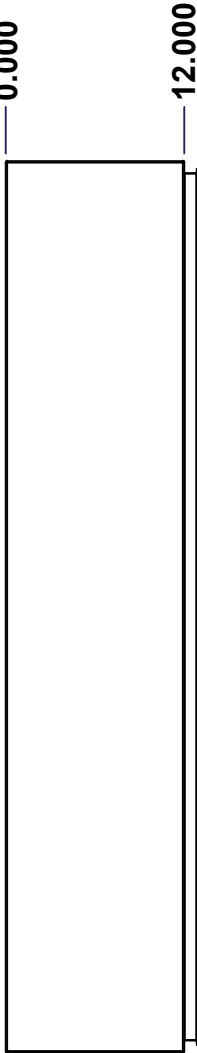
TOP



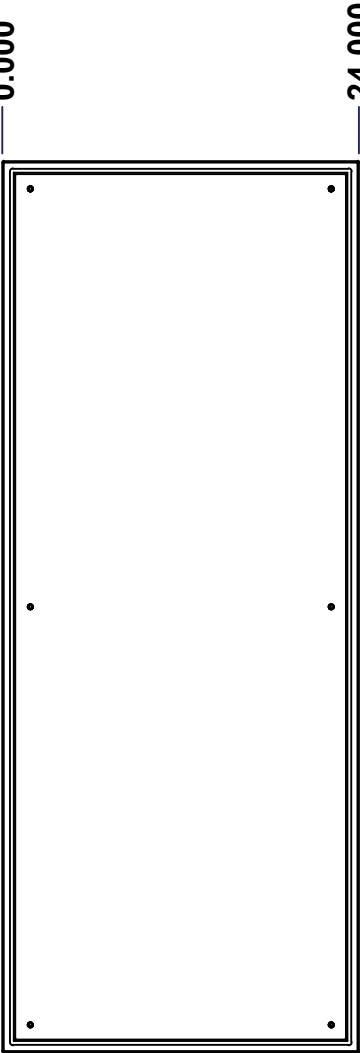
BACK



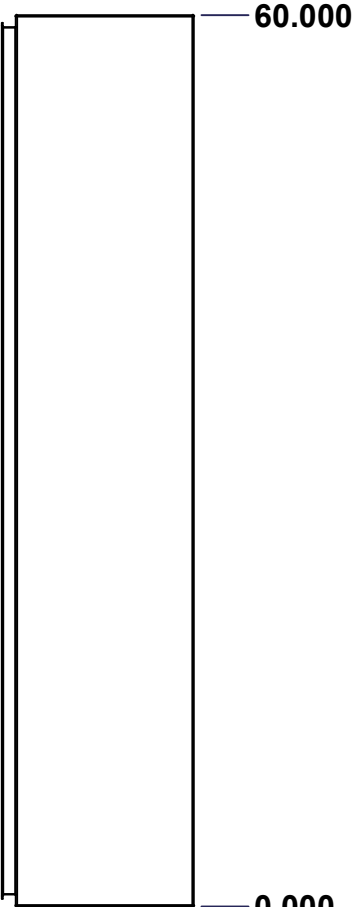
BOTTOM



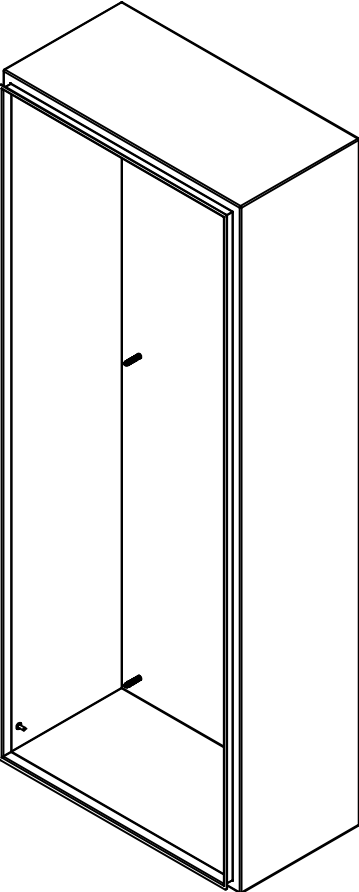
LEFT



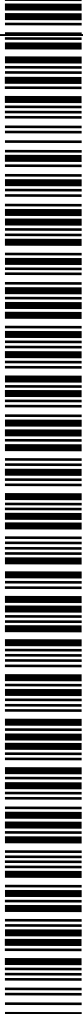
FRONT



RIGHT



Isometric View

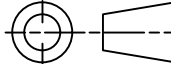


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Flatness  
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
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Drawn By Dessiné Par	BoxCad: BoxCad	Date	07-Jul-23
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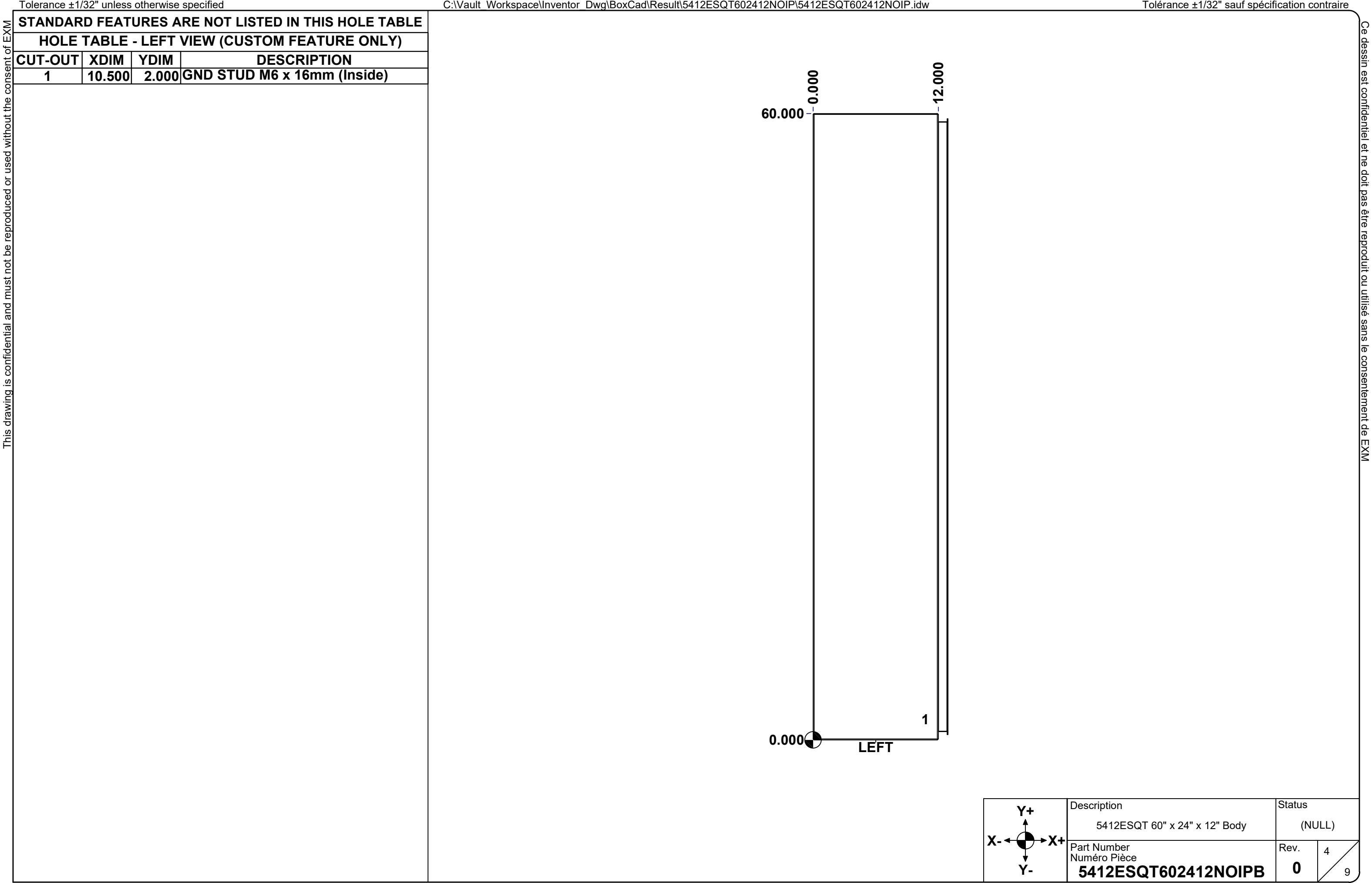
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)
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Color Couleur	Asa-61 Grey	Finish Fin	Smooth
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Description	Detail Rev.
5412ESQT 60" x 24" x 12" Body	

Part Number Numéro Pièce	Rev.	3
5412ESQT602412NOIPB	0	9

SEE BILL OF MATERIAL ON LAST PAGE



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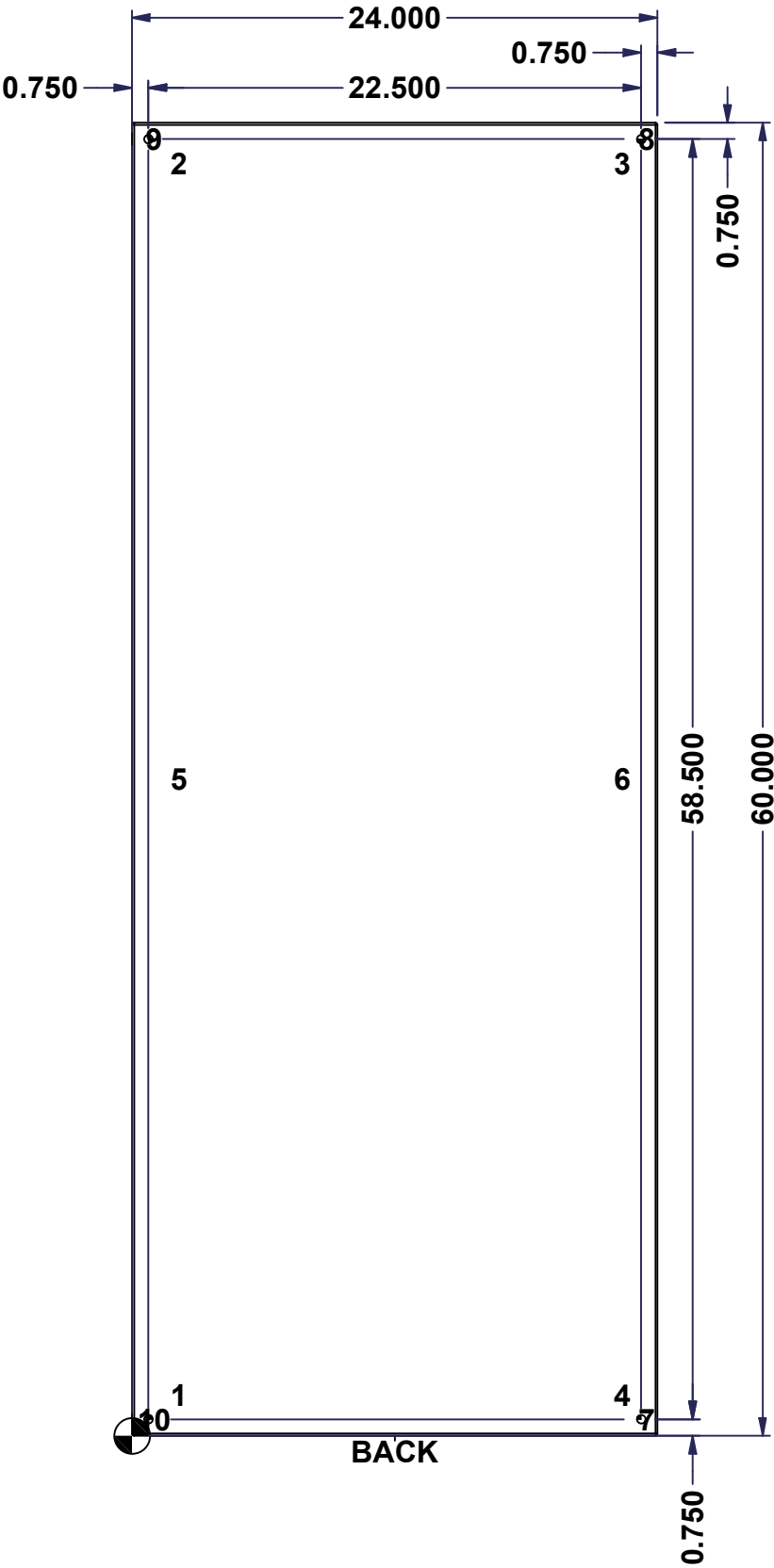
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	58.125	IP STUD M8 x 35mm (Inside)
3	22.125	58.125	IP STUD M8 x 35mm (Inside)
4	22.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	30.000	IP STUD M8 x 35mm (Inside)
6	22.125	30.000	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
7	23.250	0.750	RND Ø0.390
8	23.250	59.250	RND Ø0.390
9	0.750	59.250	RND Ø0.390
10	0.750	0.750	RND Ø0.390



	Description	Status	
	5412ESQT 60" x 24" x 12" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	5
	5412ESQT602412NOIPB	0	9

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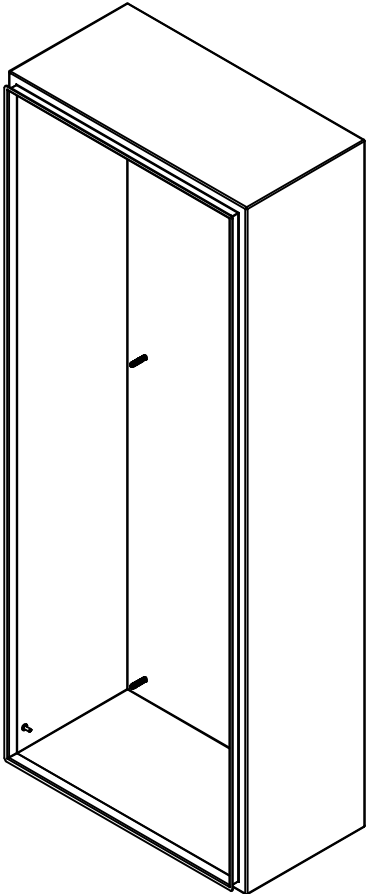
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

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No.	Revisions	Date	By/Par



Isometric View

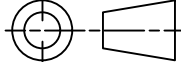


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Flatness  
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par	Date 07-Jul-23
BoxCad: BoxCad	
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)
Color Couleur	Asa-61 Grey
Finish Fini	Smooth
Description	Detail Rev.
5412ESQT 60" x 24" x 12" Body	
Part Number Numéro Pièce	Rev. 6
5412ESQT602412NOIPB	0 9

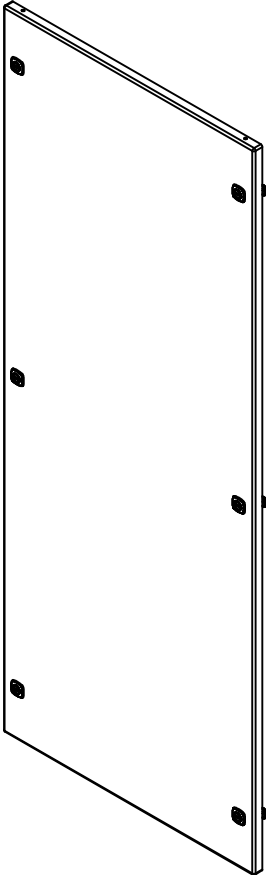
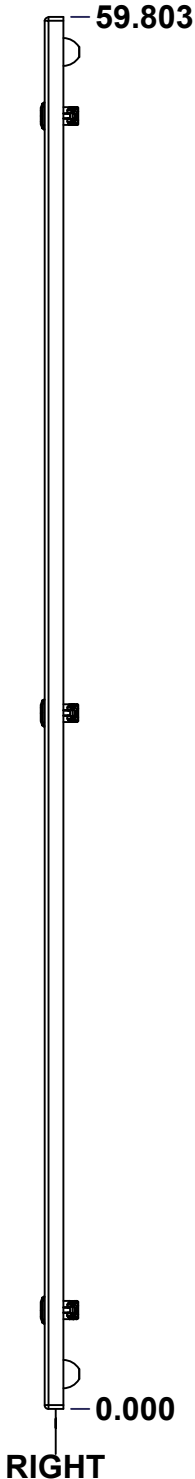
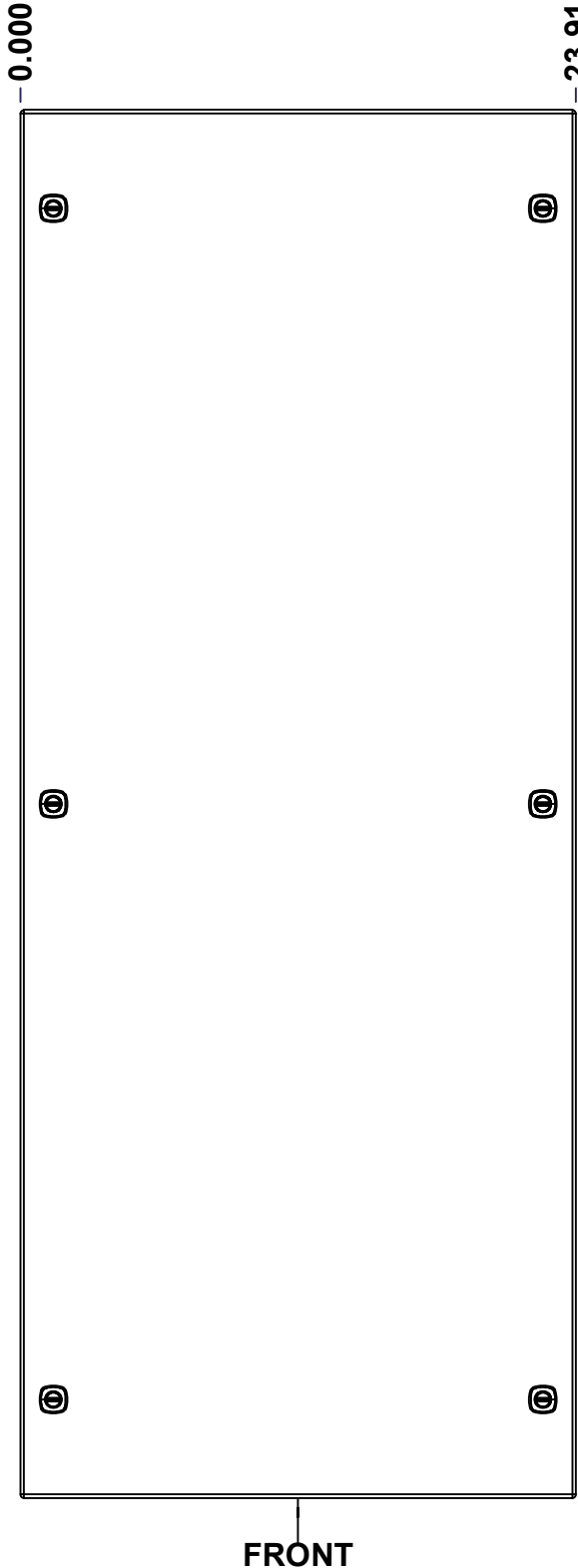
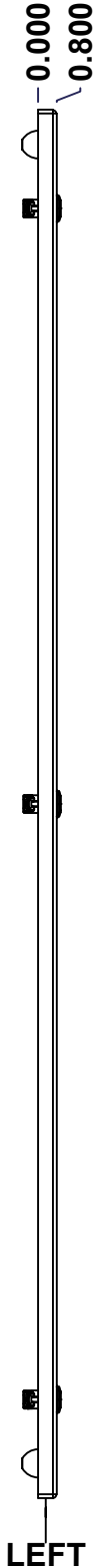
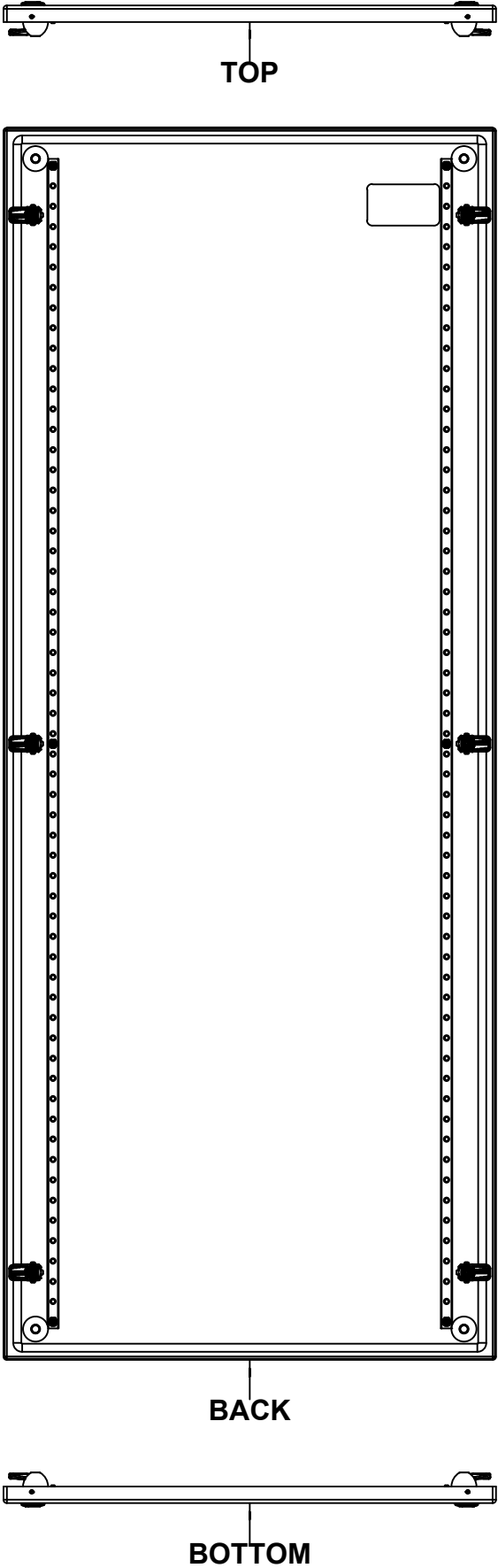
1	STK-Q-16080	0	Ground Stud M6 x 16mm Steel
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
6	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	5412ESQT602412NOIPB-P	0	5412ESQT 60" x 24" x 12" Body Part
Qty	Part Number	Rev	Description
Parts List			

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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESQT602412NOIP\5412ESQT602412NOIP.idw

Tolérance ±1/32" sauf spécification contraire



Isometric View



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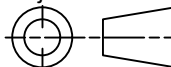


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Flatness  
Aplatissement

Max 3.0mm

Projection



Customer  
Client

Date

Drawn By  
Dessiné Par

BoxCad: BoxCad

Date 07-Jul-23

Material  
Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color  
Couleur

Asa-61 Grey

Finish  
Fin

Smooth

Description

5412ESQT 60" x 24" Cover

Detail Rev.

Part Number  
Numéro Pièce

5412ESQT602412NOIPC

Rev.

7

0

9

SEE BILL OF MATERIAL ON LAST PAGE

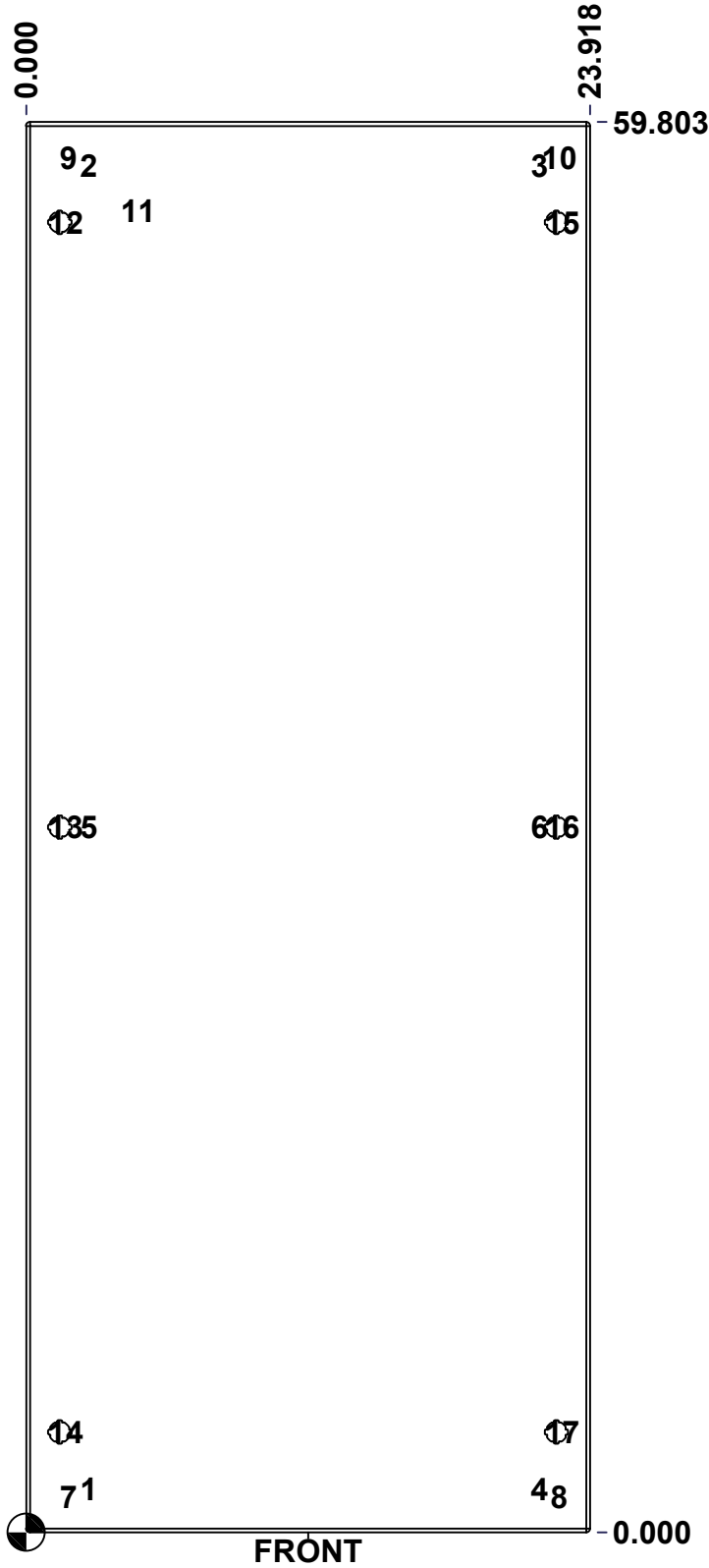
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.401	1.850	STUD M6 x 18mm (Inside)
2	2.401	57.953	STUD M6 x 18mm (Inside)
3	21.517	57.953	STUD M6 x 18mm (Inside)
4	21.517	1.850	STUD M6 x 18mm (Inside)
5	2.401	29.902	STUD M6 x 18mm (Inside)
6	21.517	29.902	STUD M6 x 18mm (Inside)
7	1.550	1.500	STUD M6 x 18mm (Inside)
8	22.368	1.500	STUD M6 x 18mm (Inside)
9	1.550	58.303	STUD M6 x 18mm (Inside)
10	22.368	58.303	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
11	4.500	56.053	LABEL_EXM (Inside)
12	1.424	55.553	880 SCQ4-SL
13	1.424	29.902	880 SCQ4-SL
14	1.424	4.250	880 SCQ4-SL
15	22.494	55.553	880 SCQ4-SL
16	22.494	29.902	880 SCQ4-SL
17	22.494	4.250	880 SCQ4-SL



	Description	Status	
	5412ESQT 60" x 24" Cover	(NULL)	
	Part Number Numéro Pièce	Rev.	8
	5412ESQT602412NOIPC	0	9

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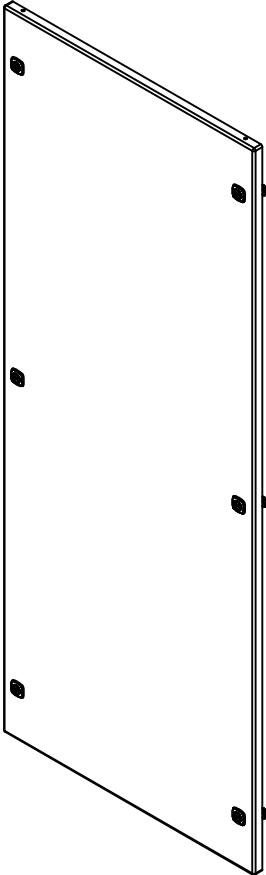


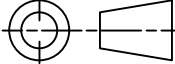
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESQT602412NOIP\5412ESQT602412NOIP.idw

Tolérance ±1/32" sauf spécification contraire

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No.	Revisions	Date	By/Par
			
<p>Isometric View</p>			
			Flatness Aplatissement Max 3.0mm
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Customer Client			Date
Drawn By Dessiné Par BoxCad: BoxCad			Date 07-Jul-23
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)			
Color Couleur Asa-61 Grey		Finish Fini Smooth	
Description 5412ESQT 60" x 24" Cover			Detail Rev.
Part Number Numéro Pièce <b>5412ESQT602412NOIPC</b>			Rev. 0
			9

1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
2	STK-Q-46020-60	5	5412 ES Vertical Door Stiffener 60"
10	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ESQT602412NOIPG	0	5412ESQT 60" x 24" Cover Gasket Part
1	5412ESQT602412NOIPC-P	0	5412ESQT 60" x 24" Cover Part
6	STK-K-12500	16	5412 ES 1/4 Turn Lock
6	STK-Q-07220	1	M6 Nylon Insert Lock Nut
4	STK-Q-46515	3	5412 ES Door Support with Brass Insert
QTY	Part Number	Rev	Description
Parts List			