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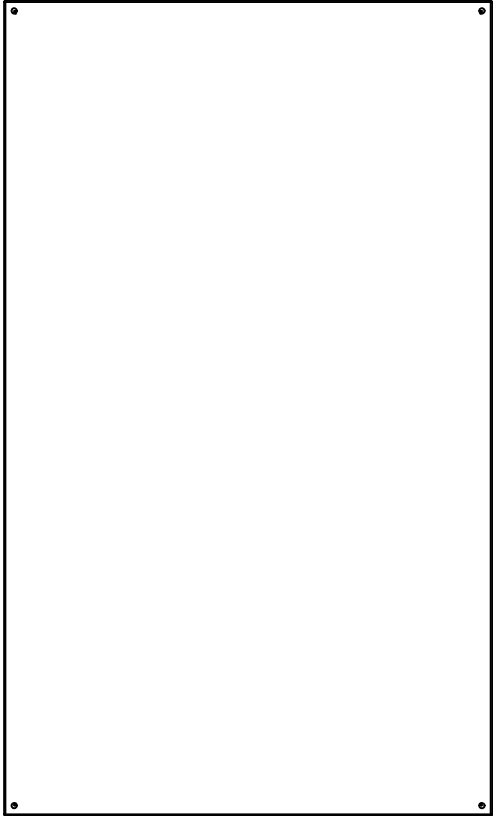
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESQT603610\5412ESQT603610.idw

Tolérance ±1/32" sauf spécification contraire



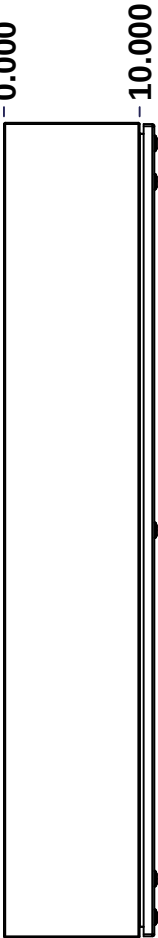
TOP



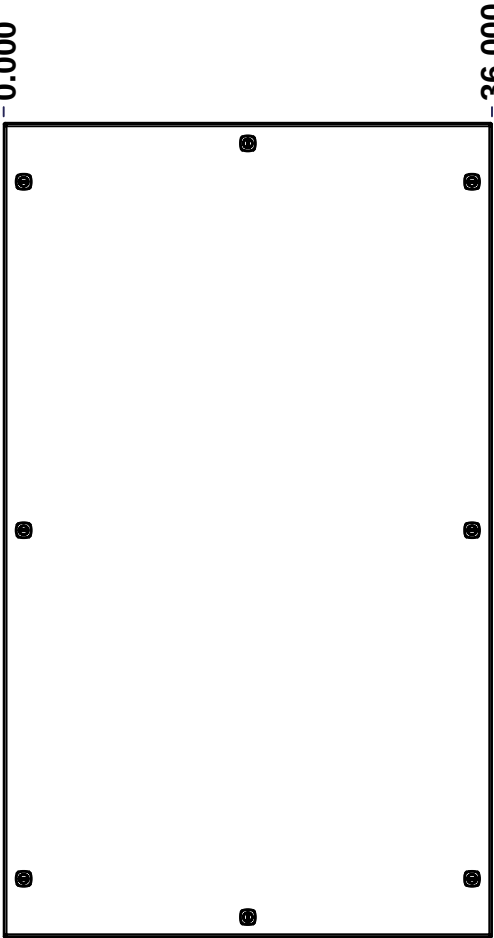
BACK



BOTTOM



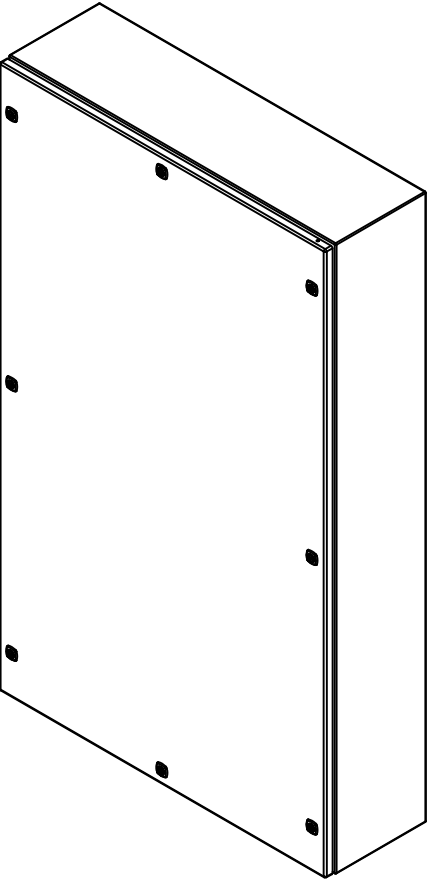
LEFT



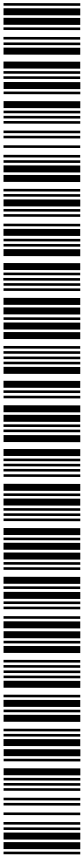
FRONT



RIGHT



Isometric View



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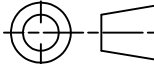


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Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 07-Oct-14

Material
Matière

14 Ga H.R.P. & O. (1.7mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ESQT 60" x 36" x 10" Assembly

Detail Rev.

Part Number
Numéro Pièce

5412ESQT603610

Rev.

1

0

2

SEE BILL OF MATERIAL ON LAST PAGE

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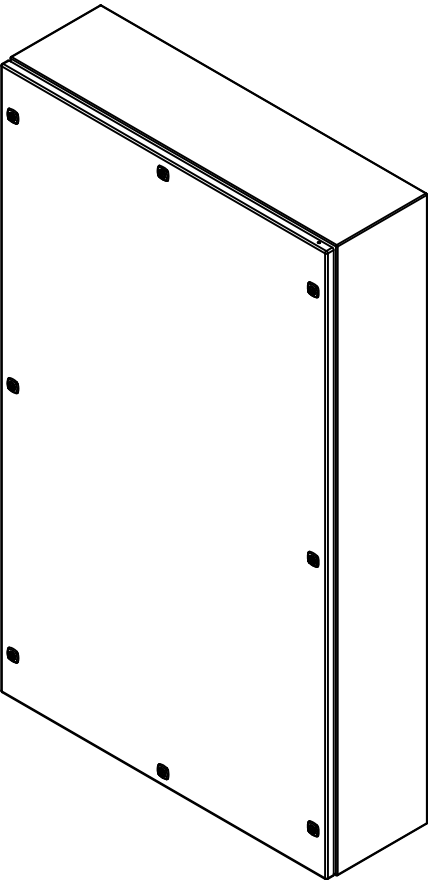
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESQT603610\5412ESQT603610.idw

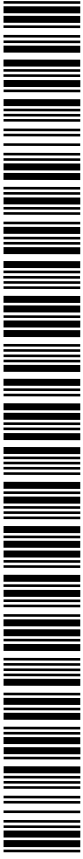
Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



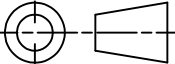
Isometric View



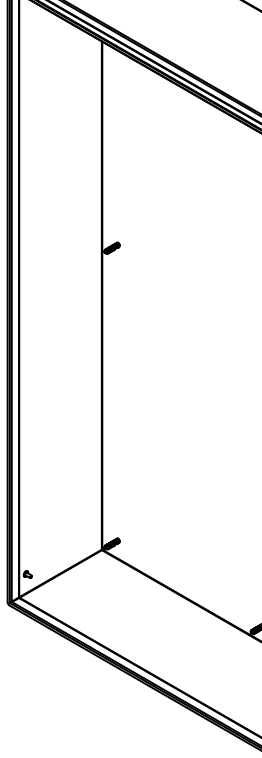
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PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

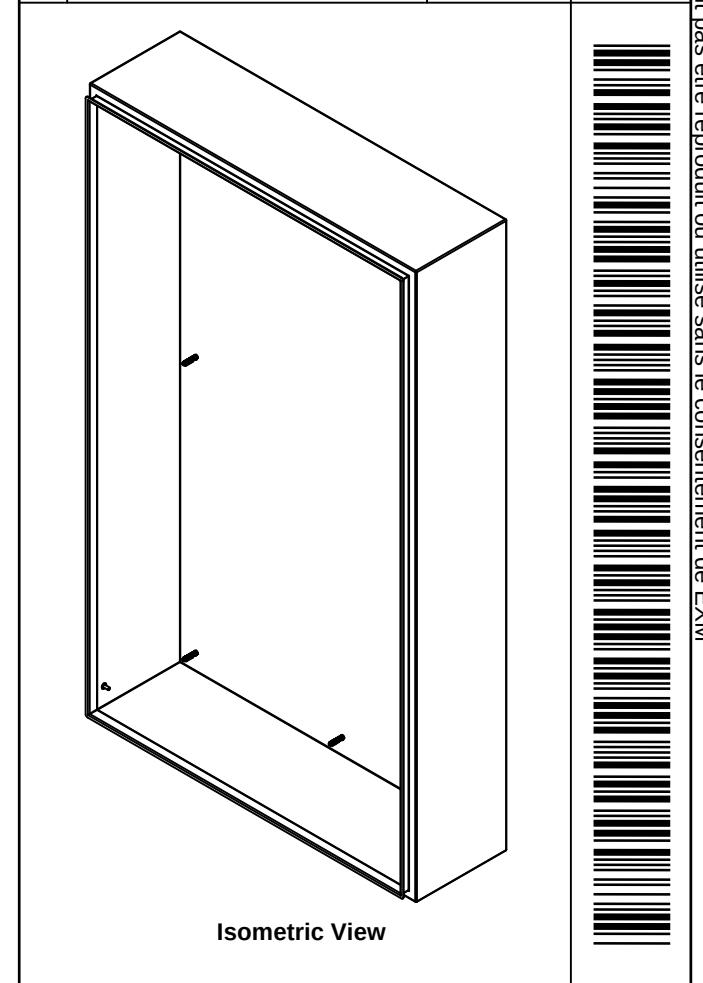
1	880 PP	6	Self Adhesive Print Pocket
1	STK-K-01800	5	5412 ES Accessory Kit
1	881 SP6036G	0	881 SP - Inner Panel
1	5412ESQT603610C	0	5412ESQT 60" x 36" Cover
8	STK-Q-07310	2	Flange Lock Nut M8
8	STK-Q-07610	8	M8 Plastic Spacer 22.2mm
1	5412ESQT603610B	0	5412ESQT 60" x 36" x 10" Body
Qty	Part Number	Rev	Description
Parts List			

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		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 07-Oct-14	
Material Matière		14 Ga H.R.P. & O. (1.7mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5412ESQT 60" x 36" x 10" Assembly			Detail Rev.
Part Number Numéro Pièce		Rev.	2
5412ESQT603610		0	2

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Isometric View



Part Number Numéro Pièce	Rev.	1 7
5412ESQT603610B	0	

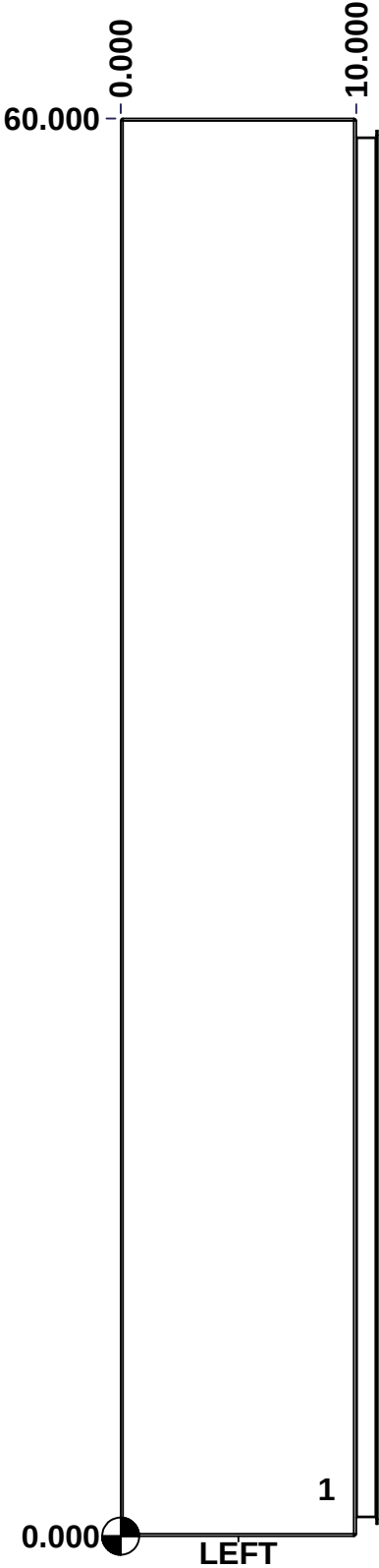
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	8.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5412ESQT 60" x 36" x 10" Body		
	Part Number Numéro Pièce	Rev.	5
	5412ESQT603610B	0	7

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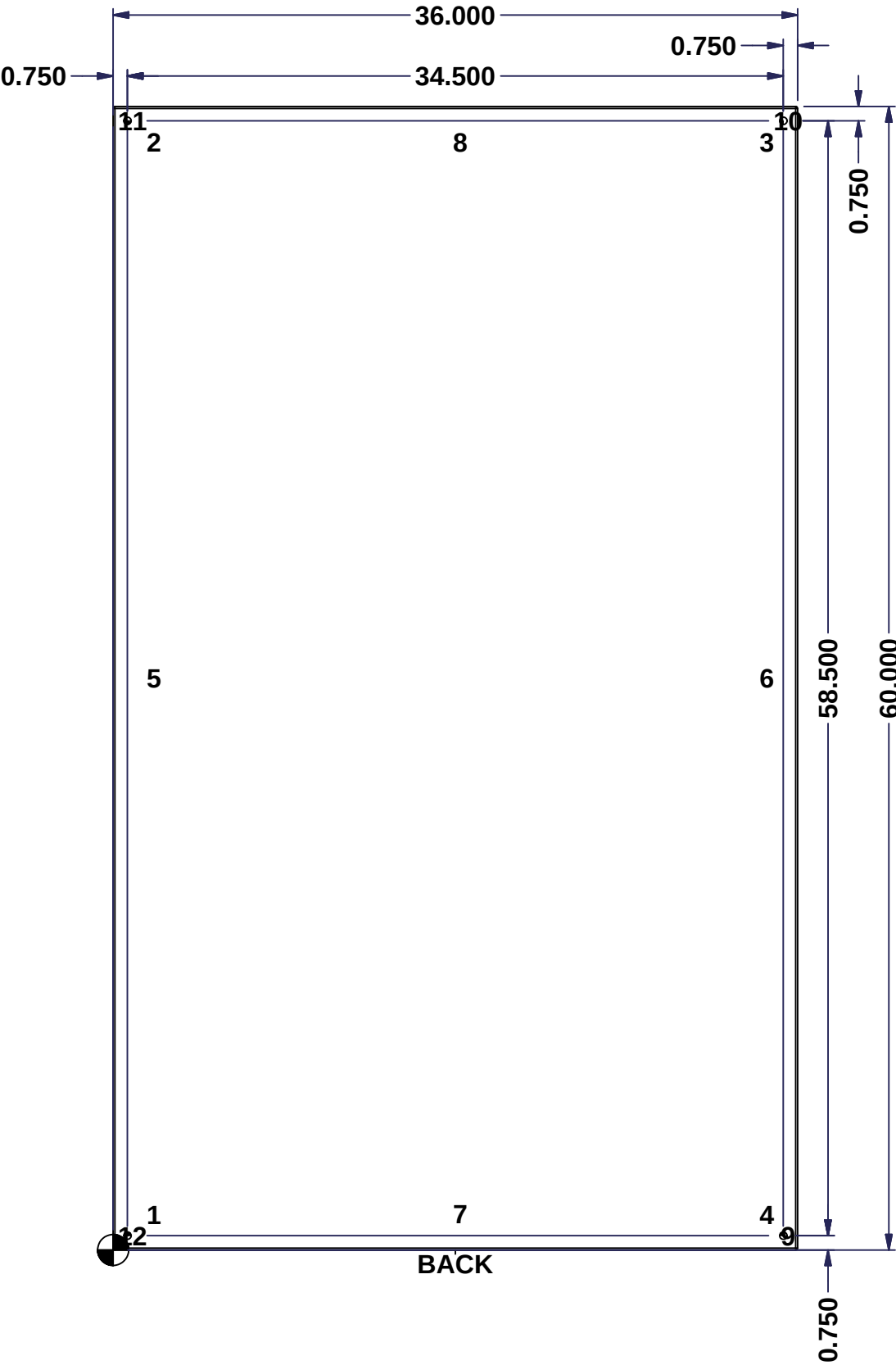
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESQT603610\5412ESQT603610B6.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	58.125	IP STUD M8 x 35mm (Inside)
3	34.125	58.125	IP STUD M8 x 35mm (Inside)
4	34.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	30.000	IP STUD M8 x 35mm (Inside)
6	34.125	30.000	IP STUD M8 x 35mm (Inside)
7	18.000	1.875	IP STUD M8 x 35mm (Inside)
8	18.000	58.125	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
9	35.250	0.750	RND Ø0.390
10	35.250	59.250	RND Ø0.390
11	0.750	59.250	RND Ø0.390
12	0.750	0.750	RND Ø0.390



	Description		Status	
	5412ESQT 60" x 36" x 10" Body			
	Part Number Numéro Pièce		Rev.	6
	5412ESQT603610B		0	7

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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESQT603610\5412ESQT603610B.idw

Tolérance ±1/32" sauf spécification contraire

No.

Revisions

Date

By/Par

Isometric View

Flatness
Aplatissement

Max 3.0mm

Projection

Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date

07-Oct-14

Material
Matière

14 Ga H.R.P. & O. (1.7mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

Detail Rev.

Part Number
Numéro Pièce

Rev.

7

7

5412ESQT603610B

1

STK-Q-16080

0

Ground Stud M6 x 16mm

1

STK-P-02400S

0

Powder Paint (Asa-61 Grey / Smooth)

8

STK-Q-16005

1

Stud M8 x 35 (No Paint Cap Required)

1

5412ESQT603610B-P

0

5412ESQT 60" x 36" x 10" Body Part

Qty

Part Number

Rev

Description

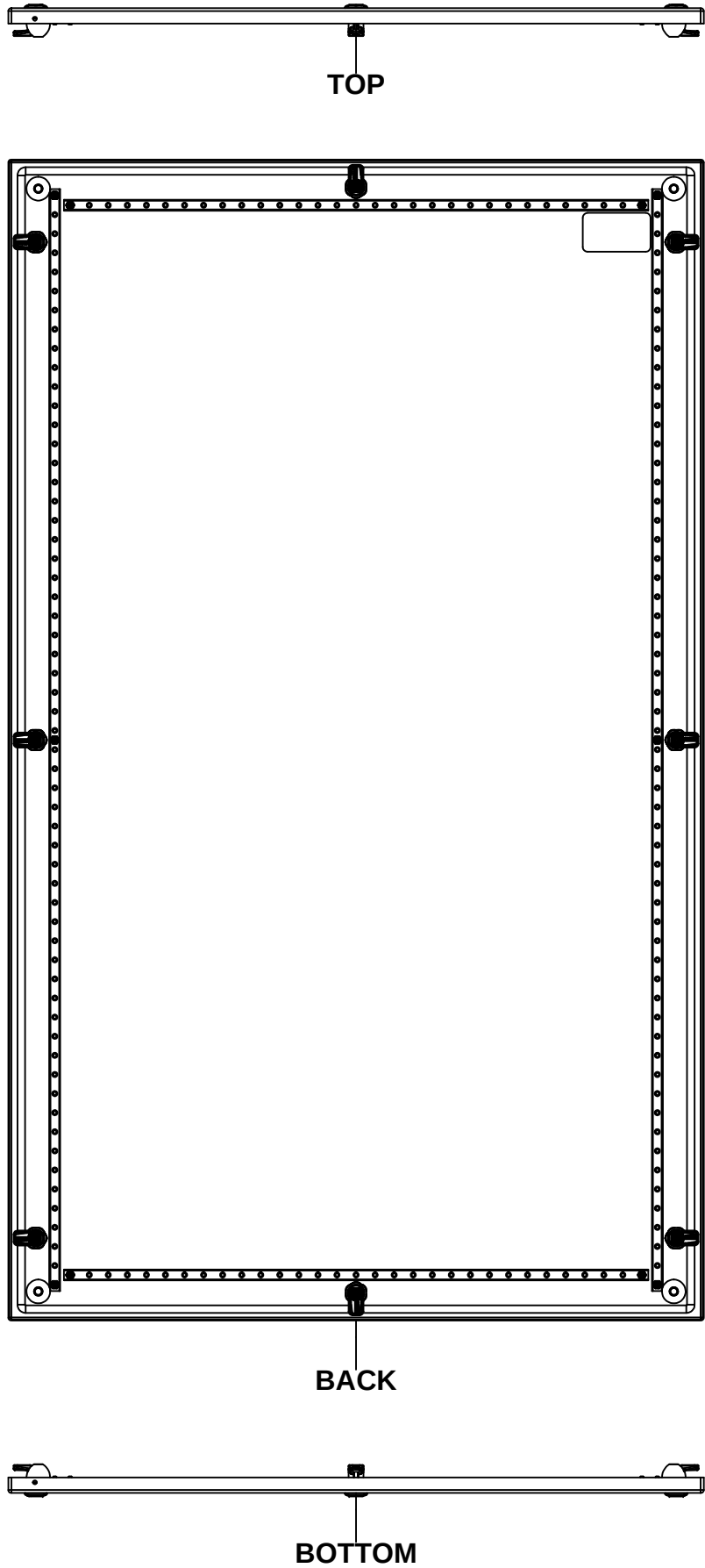
Parts List

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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESQT603610\5412ESQT603610C.idw

Tolérance ±1/32" sauf spécification contraire

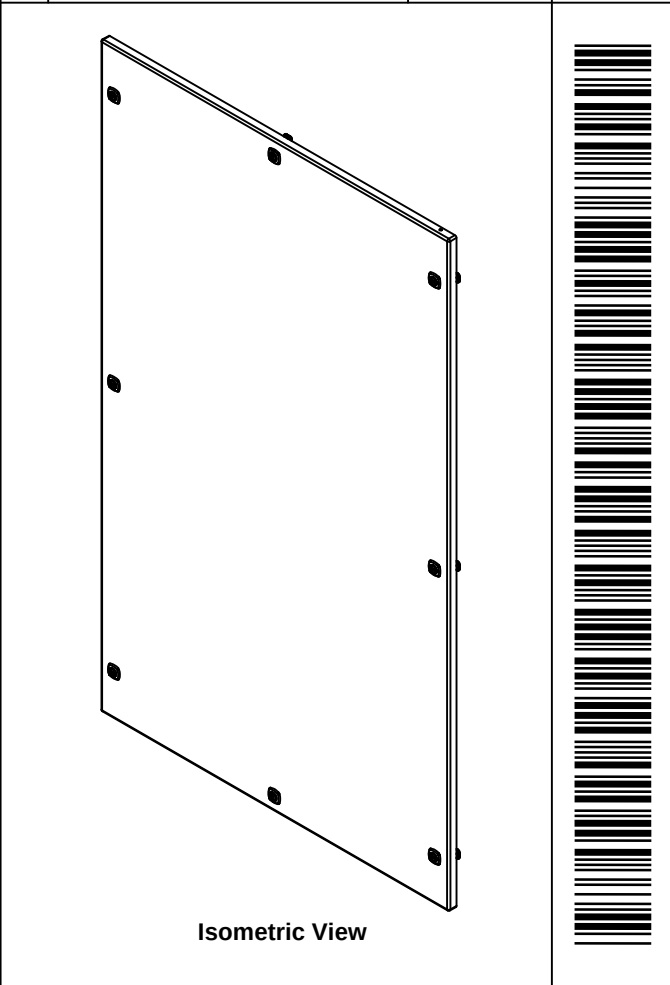


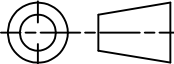
0.000
0.800
LEFT

0.000
35.918
FRONT

59.803
0.000
RIGHT

No.	Revisions	Date	By/Par



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		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 07-Oct-14	
Material Matière		14 Ga H.R.P. & O. (1.7mm)	
Color Couleur		Asa-61 Grey	Finish Finis Smooth
Description 5412ESQT 60" x 36" Cover			Detail Rev.
Part Number Numéro Pièce		Rev.	1 3
SEE BILL OF MATERIAL ON LAST PAGE		5412ESQT603610C	

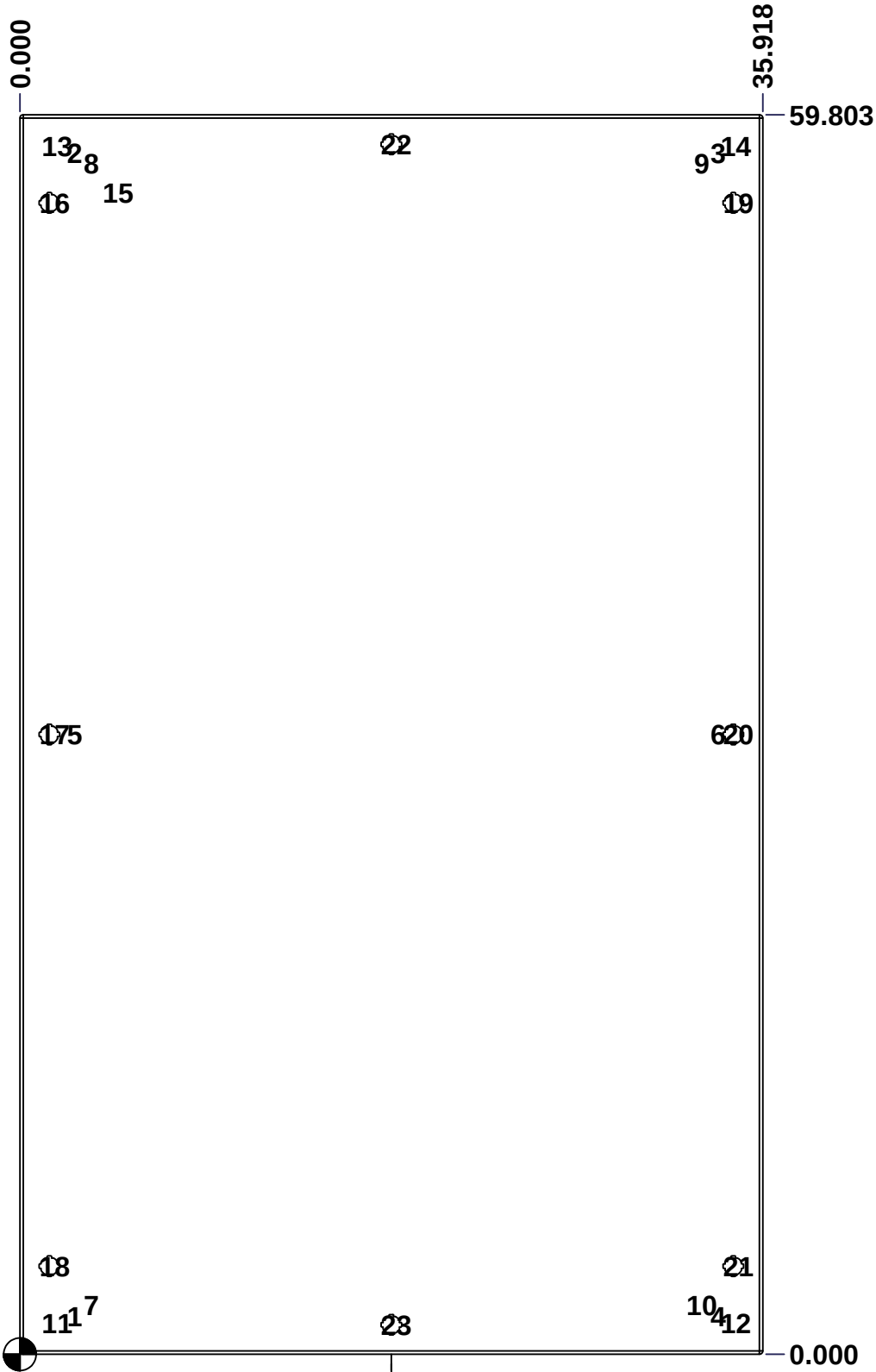
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESQT603610\5412ESQT603610C.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.401	1.850	STUD M6 x 18mm (Inside)
2	2.401	57.953	STUD M6 x 18mm (Inside)
3	33.517	57.953	STUD M6 x 18mm (Inside)
4	33.517	1.850	STUD M6 x 18mm (Inside)
5	2.401	29.902	STUD M6 x 18mm (Inside)
6	33.517	29.902	STUD M6 x 18mm (Inside)
7	3.195	2.350	STUD M6 x 18mm (Inside)
8	3.195	57.453	STUD M6 x 18mm (Inside)
9	32.723	57.453	STUD M6 x 18mm (Inside)
10	32.723	2.350	STUD M6 x 18mm (Inside)
11	1.550	1.500	STUD M6 x 18mm (Inside)
12	34.368	1.500	STUD M6 x 18mm (Inside)
13	1.550	58.303	STUD M6 x 18mm (Inside)
14	34.368	58.303	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
15	4.500	56.053	LABEL EXM (Inside)
16	1.424	55.553	LOCK 880 SCQ4-SL @ 180.0°
17	1.424	29.902	LOCK 880 SCQ4-SL @ 180.0°
18	1.424	4.250	LOCK 880 SCQ4-SL @ 180.0°
19	34.494	55.553	LOCK 880 SCQ4-SL @ 0.0°
20	34.494	29.902	LOCK 880 SCQ4-SL @ 0.0°
21	34.494	4.250	LOCK 880 SCQ4-SL @ 0.0°
22	17.959	58.379	LOCK 880 SCQ4-SL @ 90.0°
23	17.959	1.424	LOCK 880 SCQ4-SL @ 270.0°



	Description		Status	
	5412ESQT 60" x 36" Cover		(NULL)	
	Part Number Numéro Pièce 5412ESQT603610C		Rev. 0	2 3

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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESQT603610\5412ESQT603610C.idw

Tolérance ±1/32" sauf spécification contraire

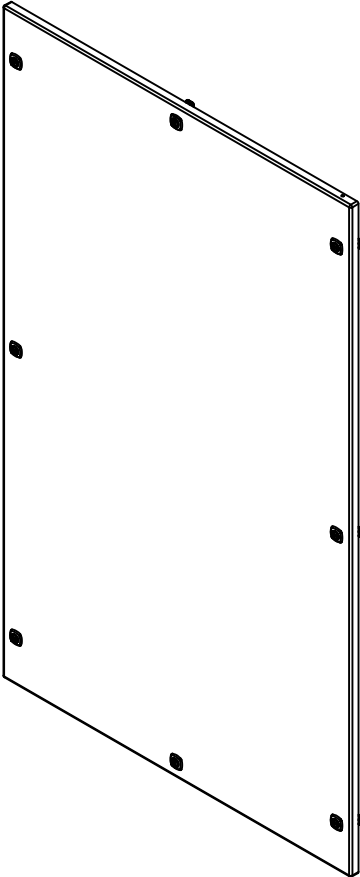
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No.

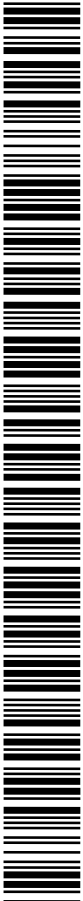
Revisions

Date

By/Par



Isometric View





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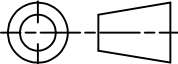
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Flatness

Aplatissement

Max 3.0mm

Projection



Customer Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 07-Oct-14

Material
Matière

14 Ga H.R.P. & O. (1.7mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ESQT 60" x 36" Cover

Detail Rev.

Part Number
Numéro Pièce

5412ESQT603610C

Rev. 0

3

3

1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
2	STK-Q-46020-60	5	5412 ES Vertical Door Stiffener 60"
14	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
2	STK-Q-46025-36-3	0.1.1	5412 ES Horizontal Door Stiffener 36" (3 Pts)
1	5412ESQT603610G	0	5412ESQT 60" x 36" Cover Gasket Part
1	5412ESQT603610C-P	0	5412ESQT 60" x 36" Cover Part
8	880 SCQ4-SL	6	5412 ES 1/4 Turn Lock
10	STK-Q-07220	1	M6 Nylon Insert Lock Nut
4	STK-Q-46515	3	5412 ES Door Support with Brass Insert
Qty	Part Name	Rev	Description
Parts List			

C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP6036G.idw

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The diagram shows an isometric view of a rectangular frame. The frame is composed of four lines forming a rectangle. On the right side of the frame, there is a vertical barcode. The barcode consists of a series of vertical black bars of varying widths. Below the frame, the text "Isometric View" is written.

1	881 SP6036G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

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