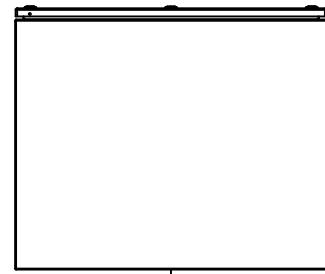
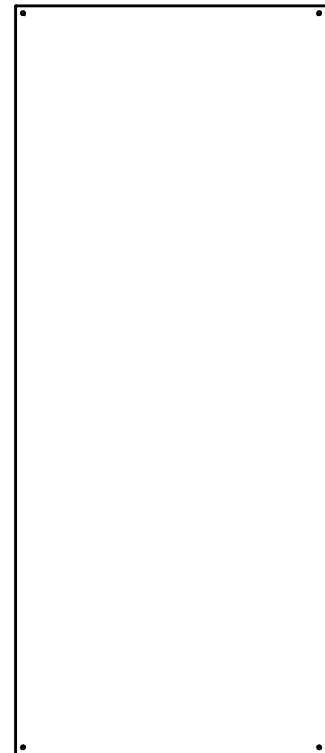


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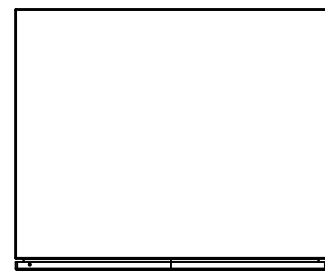
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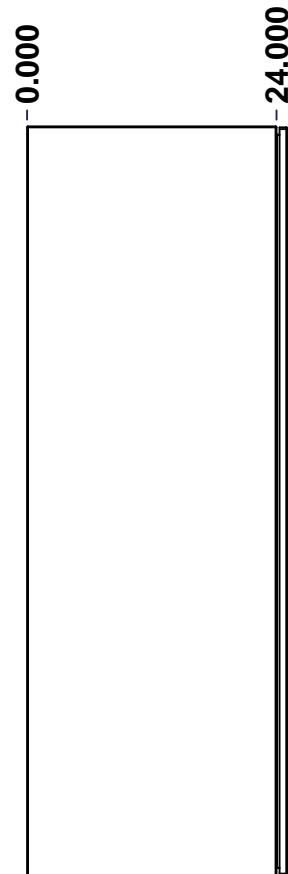
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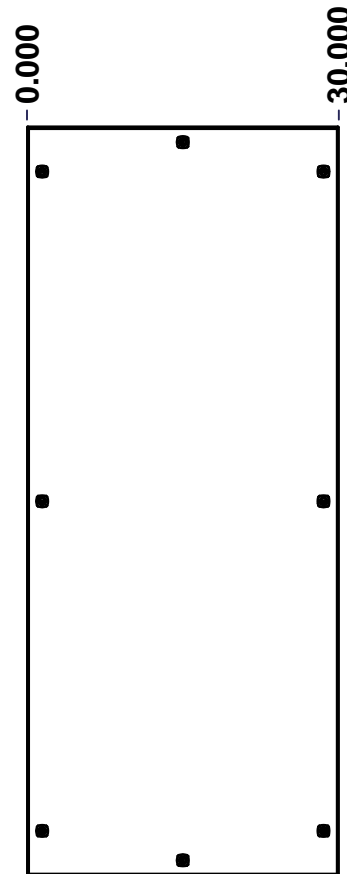
BACK



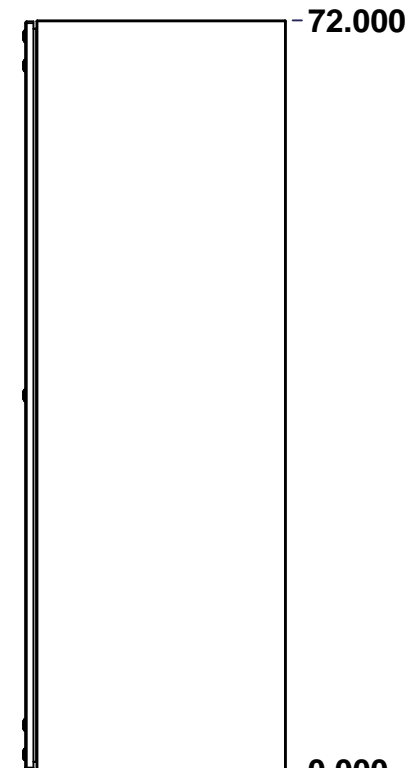
BOTTOM



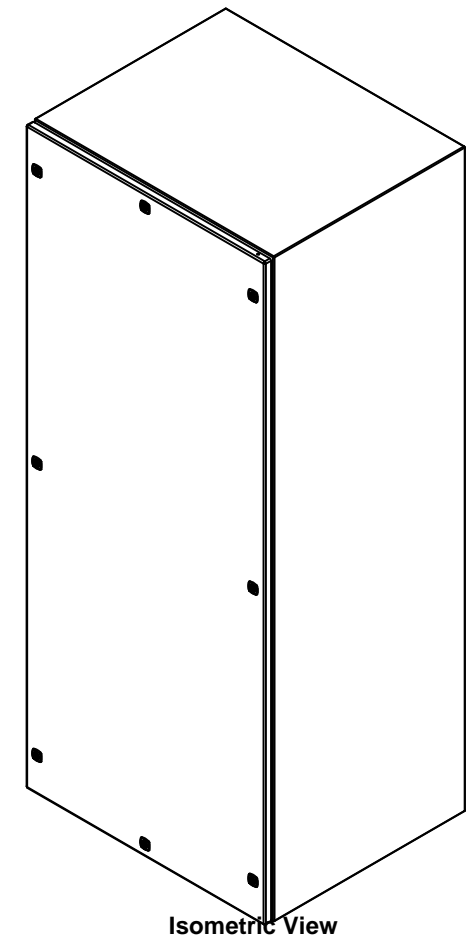
LEFT



FRONT





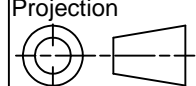
RIGHT



Isometric View



No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 10-Oct-14
Material Matière	14 Ga H.R.P. & O. (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fin Smooth
Description	Detail Rev.	
5412ESQT 72" x 30" x 24" Assembly		
Part Number Numéro Pièce	Rev.	1
5412ESQT723024	0	2

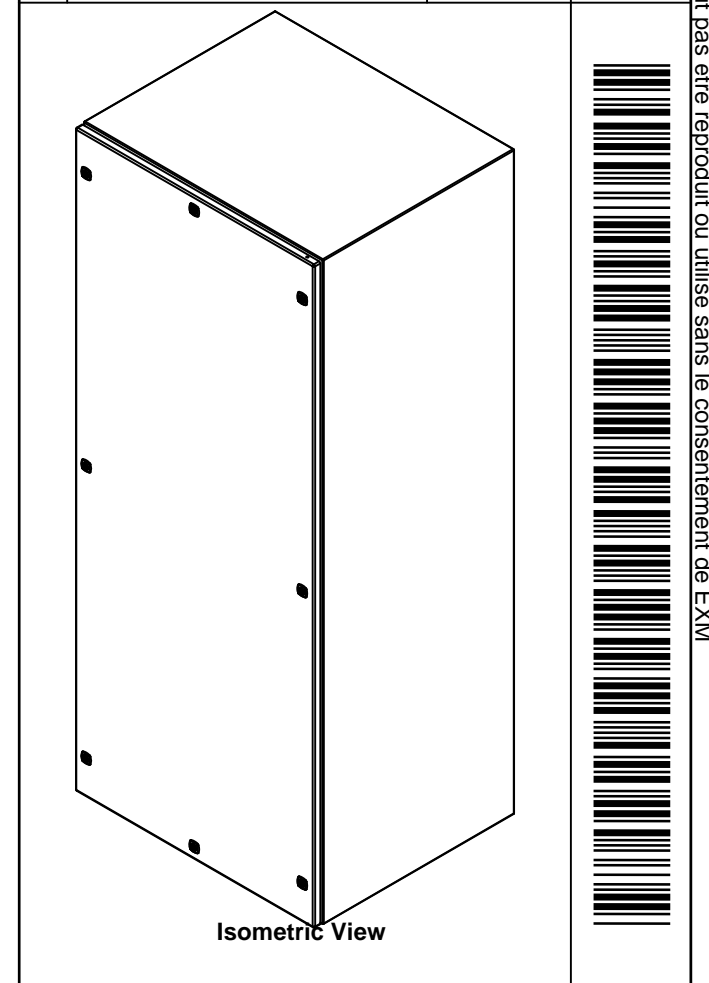
SEE BILL OF MATERIAL ON LAST PAGE

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NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



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Flatness
Aplatissement
Max 3.0mm

Projection

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 10-Oct-14
Material / Matière: 14 Ga H.R.P. & O. (1.7mm)	
Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

Qty	Part Number	Rev	Description
1	880 PP	6	Self Adhesive Print Pocket
1	STK-K-01800	5	5412 ES Accessory Kit
1	881 SP7230G	0	881 SP - Inner Panel
1	5412ESQT723024C	0	5412ESQT 72" x 30" Cover
6	STK-Q-07310	2	Flange Lock Nut M8
6	STK-Q-07610	8	M8 Plastic Spacer 22.2mm
1	5412ESQT723024B	0	5412ESQT 72" x 30" x 24" Body
Parts List			

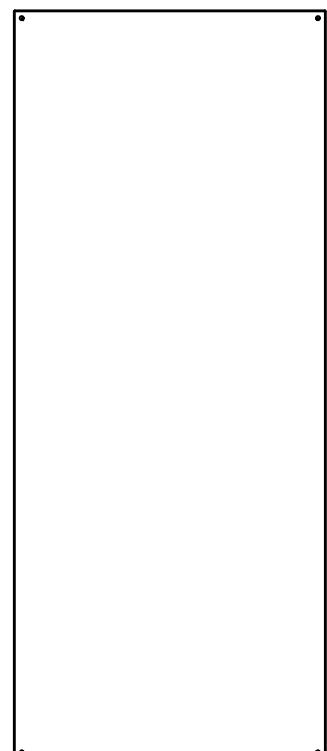
Description: 5412ESQT 72" x 30" x 24" Assembly	Detail Rev.
Part Number / Numéro Pièce: 5412ESQT723024	Rev. 0
	2

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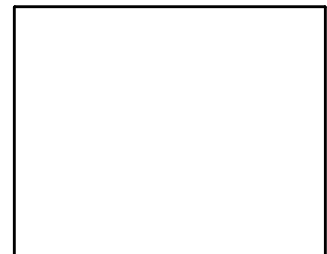
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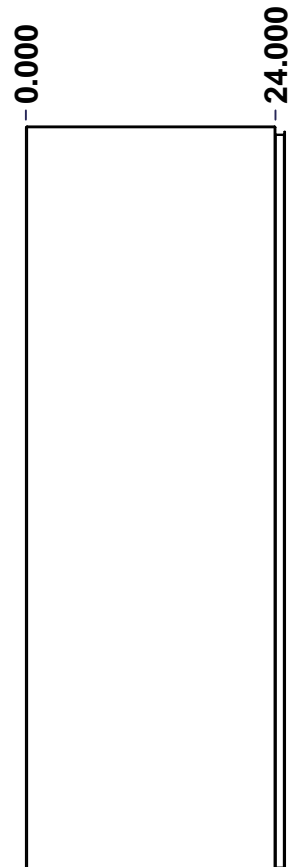
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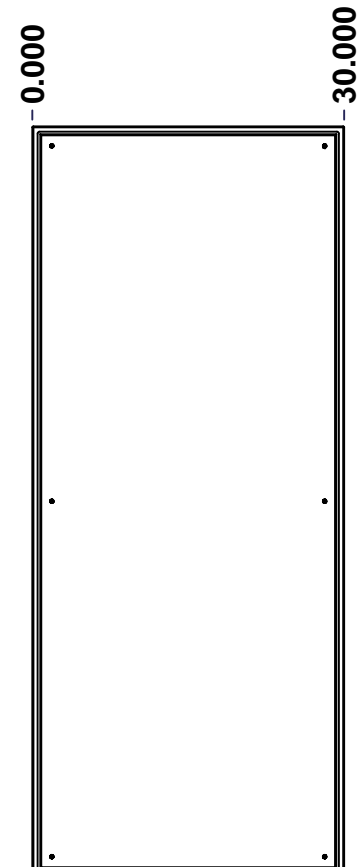
BACK



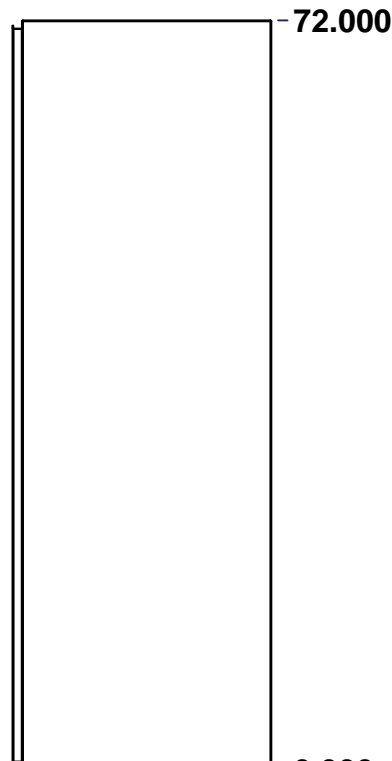
BOTTOM



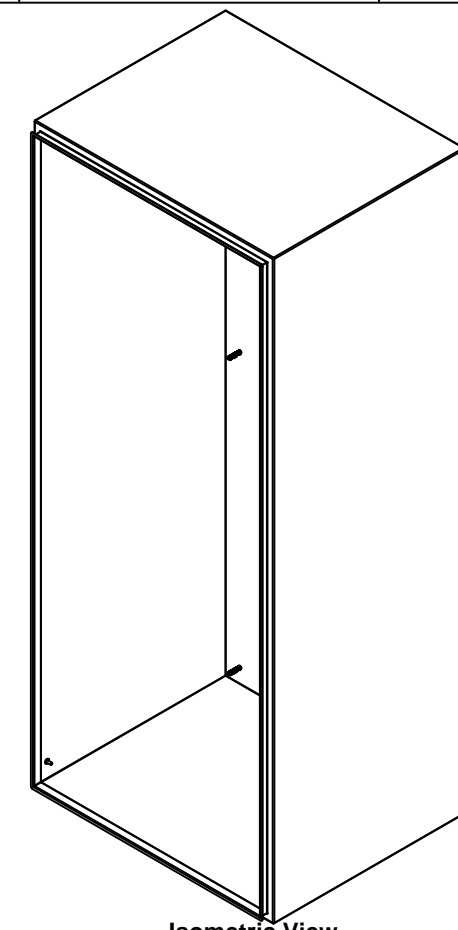
LEFT



FRONT




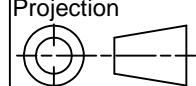
RIGHT



Isometric View



No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 10-Oct-14
Material Matière	14 Ga H.R.P. & O. (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fin Smooth
Description	Detail Rev.	
5412ESQT 72" x 30" x 24" Body		
Part Number Numéro Pièce	Rev.	1 7
5412ESQT723024B	0	

SEE BILL OF MATERIAL ON LAST PAGE

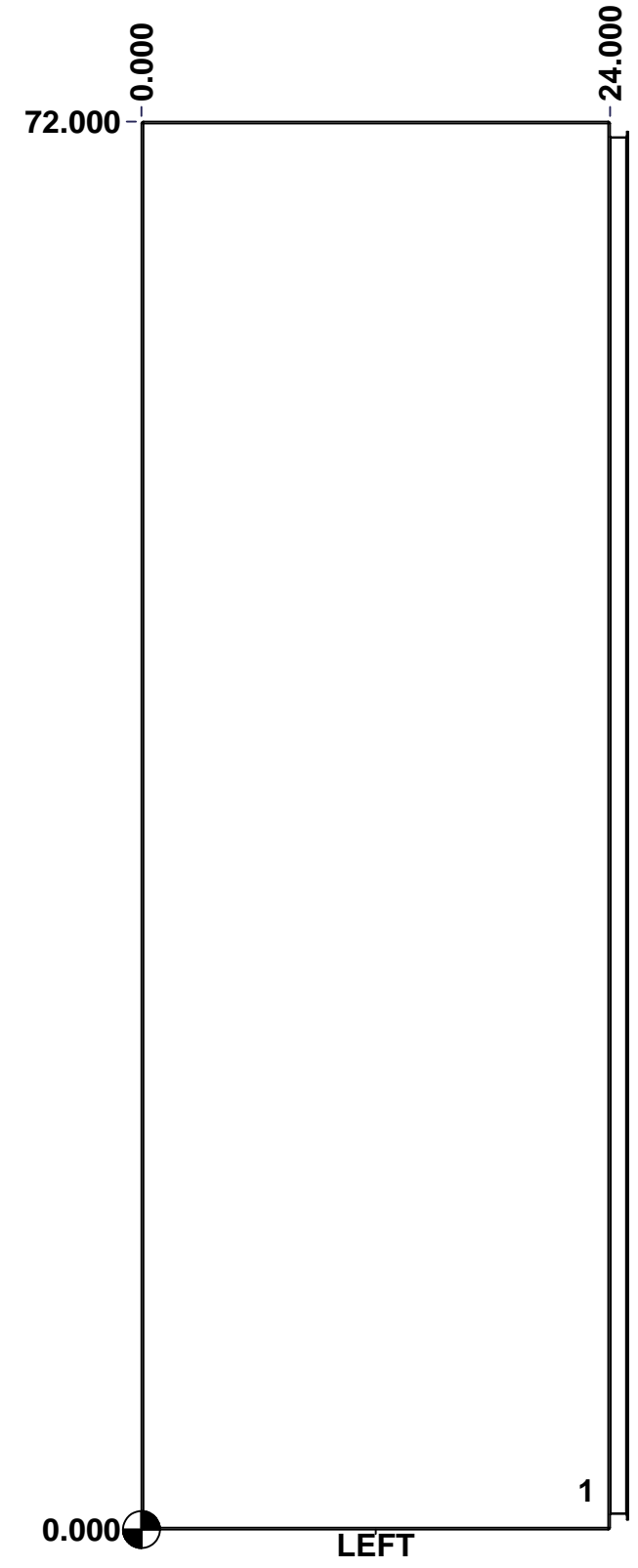
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	22.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5412ESQT 72" x 30" x 24" Body		
	Part Number Numéro Pièce	Rev.	5 / 7
	5412ESQT723024B	0	

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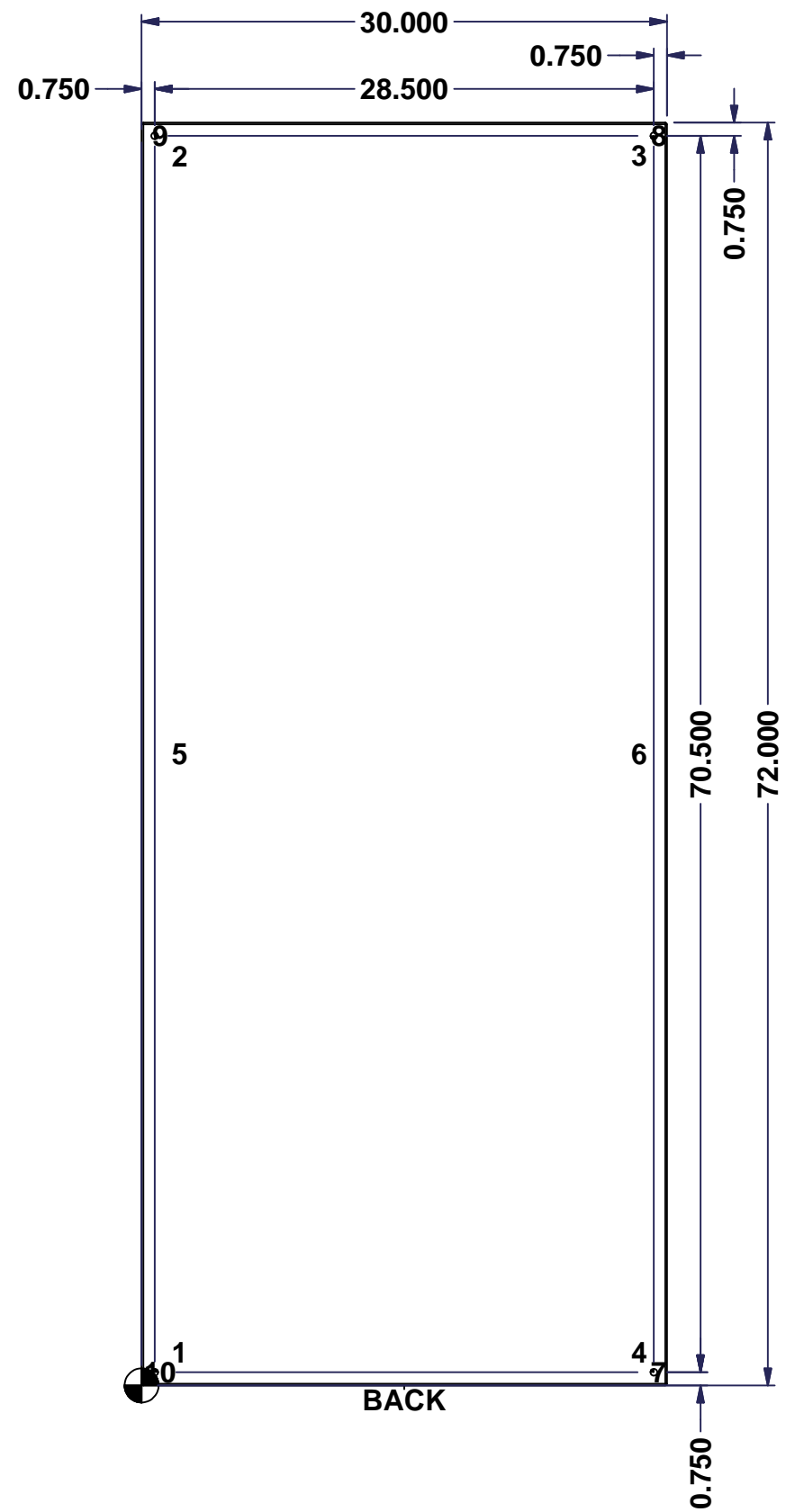
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	70.125	IP STUD M8 x 35mm (Inside)
3	28.125	70.125	IP STUD M8 x 35mm (Inside)
4	28.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	36.000	IP STUD M8 x 35mm (Inside)
6	28.125	36.000	IP STUD M8 x 35mm (Inside)

7	29.250	0.750	RND Ø0.390
8	29.250	71.250	RND Ø0.390
9	0.750	71.250	RND Ø0.390
10	0.750	0.750	RND Ø0.390



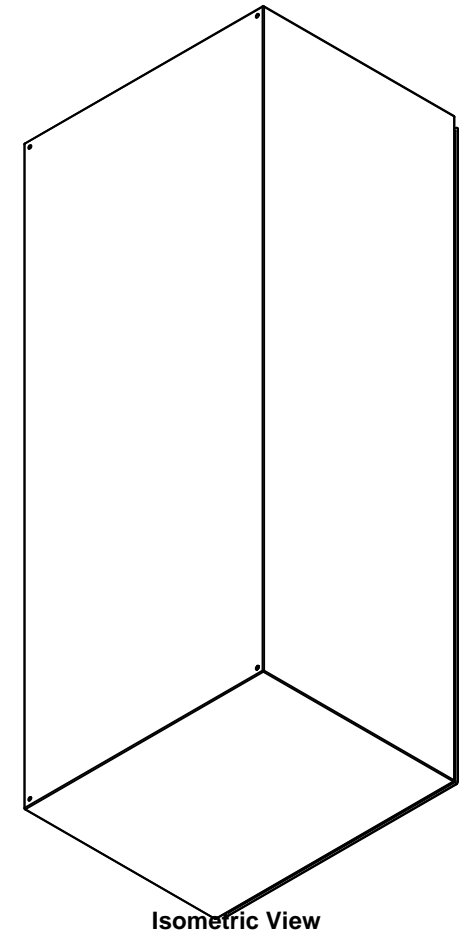
BACK

	Description	Status
	5412ESQT 72" x 30" x 24" Body	
	Part Number Numéro Pièce	Rev.
	5412ESQT723024B	0
		6
		7

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No.	Revisions	Date	By/Par

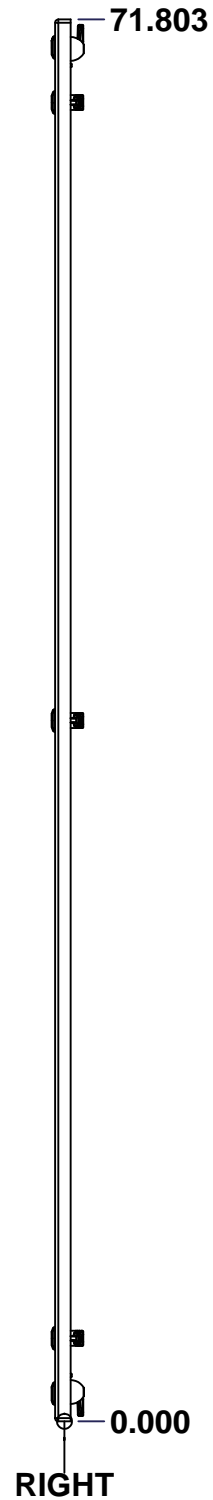
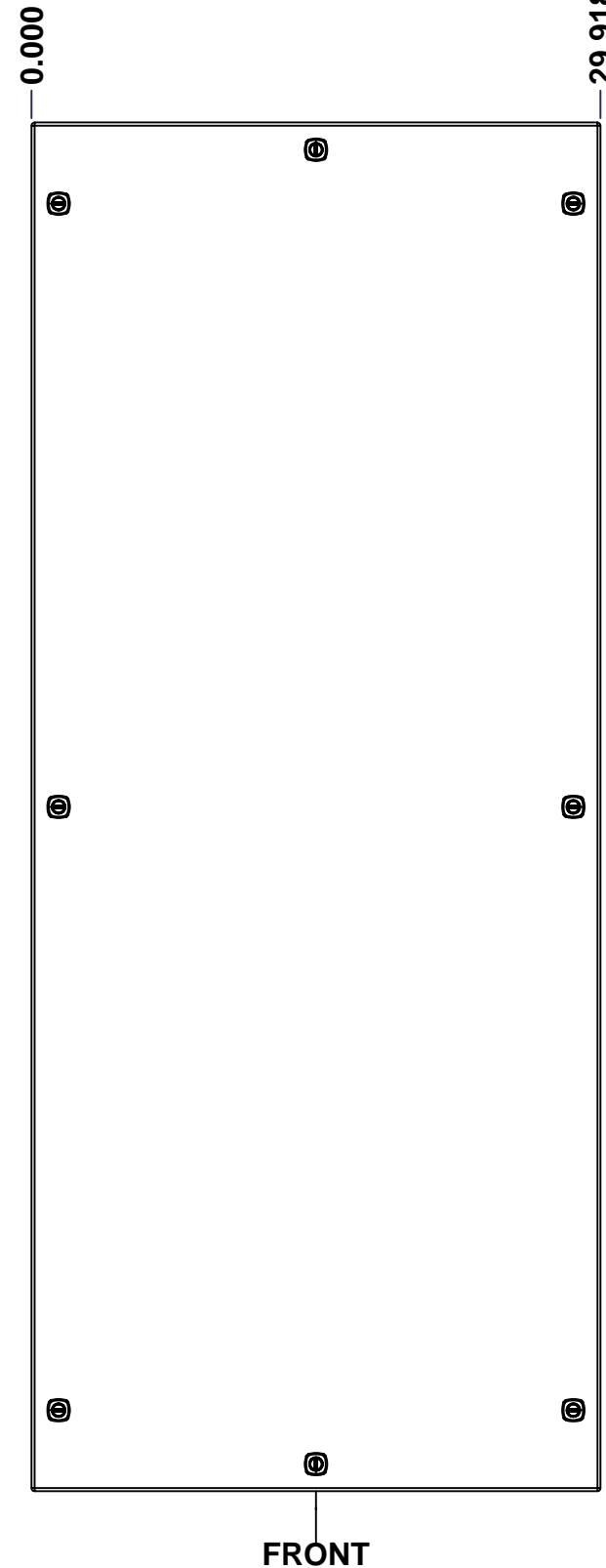
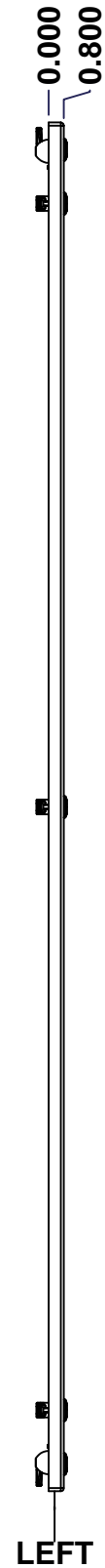
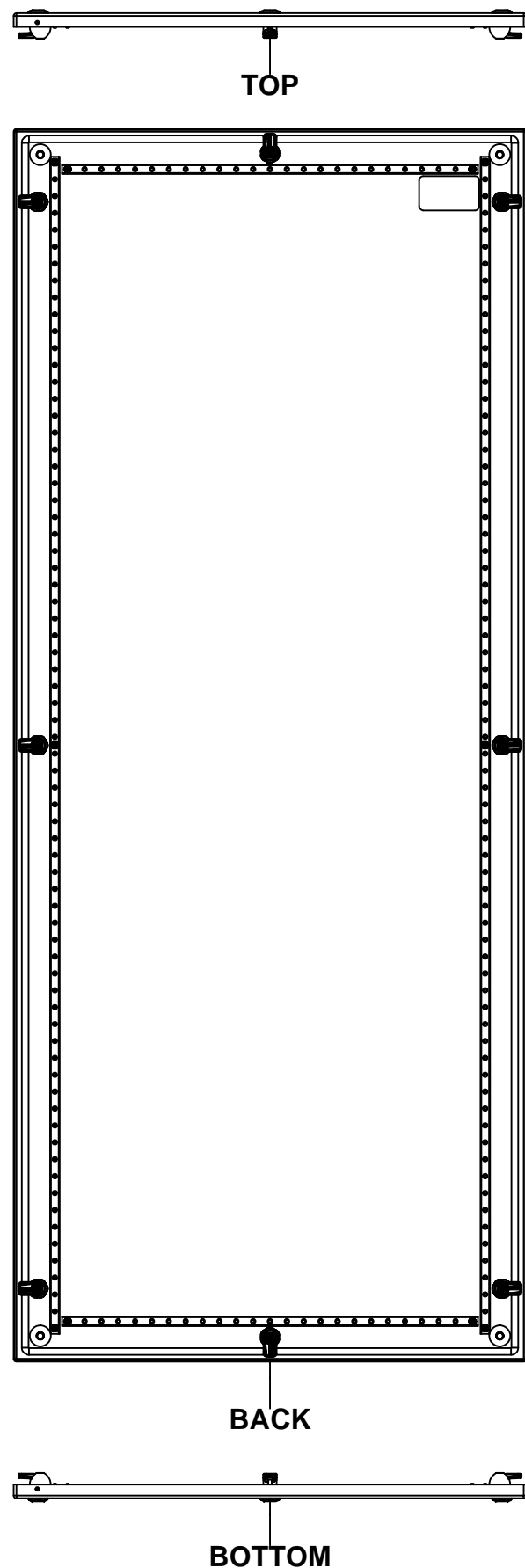


Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement	
		Max 3.0mm Projection 	
Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 10-Oct-14	
Material Matière 14 Ga H.R.P. & O. (1.7mm)			
Color Couleur Asa-61 Grey		Finish Fini Smooth	
Description 5412ESQT 72" x 30" x 24" Body			Detail Rev.
Part Number Numéro Pièce 5412ESQT723024B		Rev.	7 0 7

Qty	Part Number	Rev	Description
1	STK-Q-16080	0	Ground Stud M6 x 16mm
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
6	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	5412ESQT723024B-P	0	5412ESQT 72" x 30" x 24" Body Part
Parts List			

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No.	Revisions	Date	By/Par

Isometric View

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		Max 3.0mm	
Customer Client		Projection	
Date			
Drawn By Dessiné Par BoxCad: BoxCad		Date 10-Oct-14	
Material Matière 14 Ga H.R.P. & O. (1.7mm)			
Color Couleur Asa-61 Grey		Finish Fini Smooth	
Description 5412ESQT 72" x 30" Cover		Detail Rev.	
Part Number Numéro Pièce 5412ESQT723024C		Rev. 0	1 3

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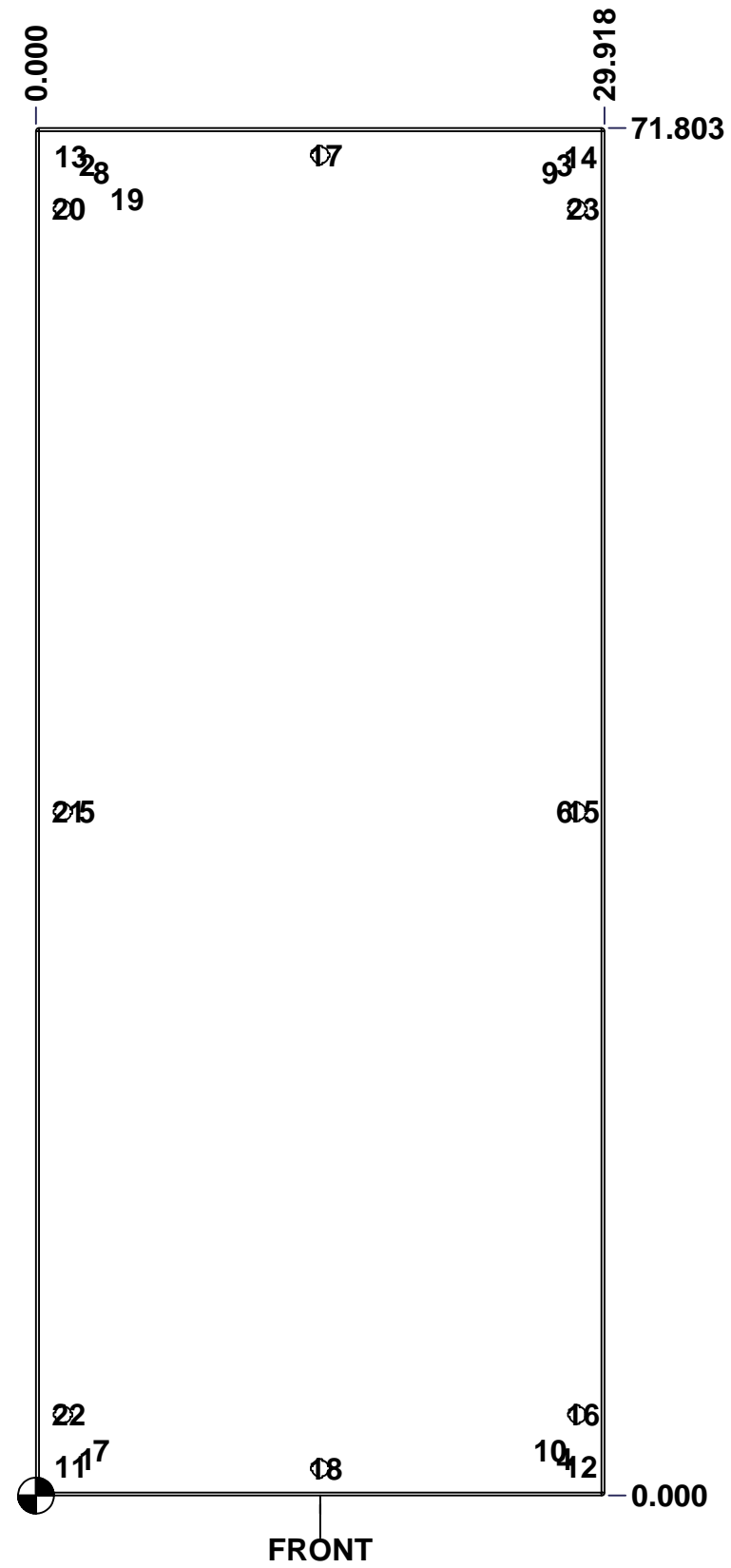
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.401	1.945	STUD M6 x 18mm (Inside)
2	2.401	69.858	STUD M6 x 18mm (Inside)
3	27.517	69.858	STUD M6 x 18mm (Inside)
4	27.517	1.945	STUD M6 x 18mm (Inside)
5	2.401	35.902	STUD M6 x 18mm (Inside)
6	27.517	35.902	STUD M6 x 18mm (Inside)
7	3.148	2.350	STUD M6 x 18mm (Inside)
8	3.148	69.453	STUD M6 x 18mm (Inside)
9	26.770	69.453	STUD M6 x 18mm (Inside)
10	26.770	2.350	STUD M6 x 18mm (Inside)
11	1.550	1.500	STUD M6 x 18mm (Inside)
12	28.368	1.500	STUD M6 x 18mm (Inside)
13	1.550	70.303	STUD M6 x 18mm (Inside)
14	28.368	70.303	STUD M6 x 18mm (Inside)

15	28.494	35.902	LOCK 880 SCQ4-SL @ 0.0°
16	28.494	4.250	LOCK 880 SCQ4-SL @ 0.0°
17	14.959	70.379	LOCK 880 SCQ4-SL @ 90.0°
18	14.959	1.424	LOCK 880 SCQ4-SL @ 270.0°
19	4.500	68.053	LABEL_EXM (Inside)
20	1.424	67.553	LOCK 880 SCQ4-SL @ 180.0°
21	1.424	35.902	LOCK 880 SCQ4-SL @ 180.0°
22	1.424	4.250	LOCK 880 SCQ4-SL @ 180.0°
23	28.494	67.553	LOCK 880 SCQ4-SL @ 0.0°

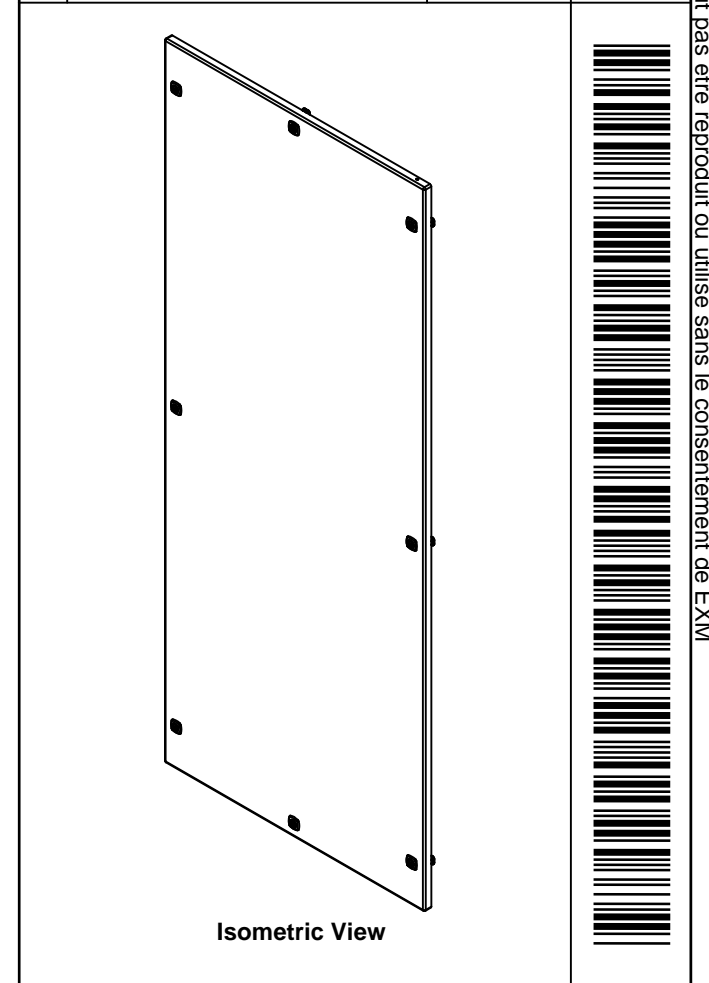



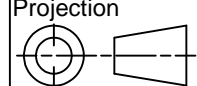
	Description	Status
	5412ESQT 72" x 30" Cover	(NULL)
	Part Number	Rev.
	Numéro Pièce	2
	5412ESQT723024C	0
		3

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No.	Revisions	Date	By/Par

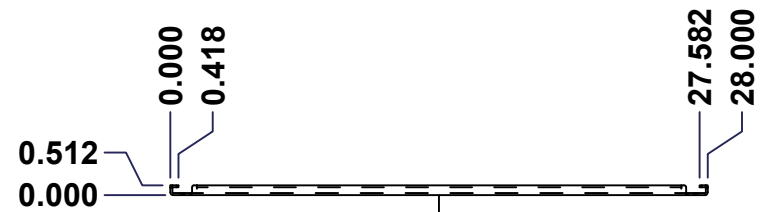


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Customer Client	Date	Date
Drawn By Dessiné Par	BoxCad: BoxCad	10-Oct-14
Material Matière	14 Ga H.R.P. & O. (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini: Smooth
Description	5412ESQT 72" x 30" Cover	
Part Number Numéro Pièce	Rev. 0	3
5412ESQT723024C		

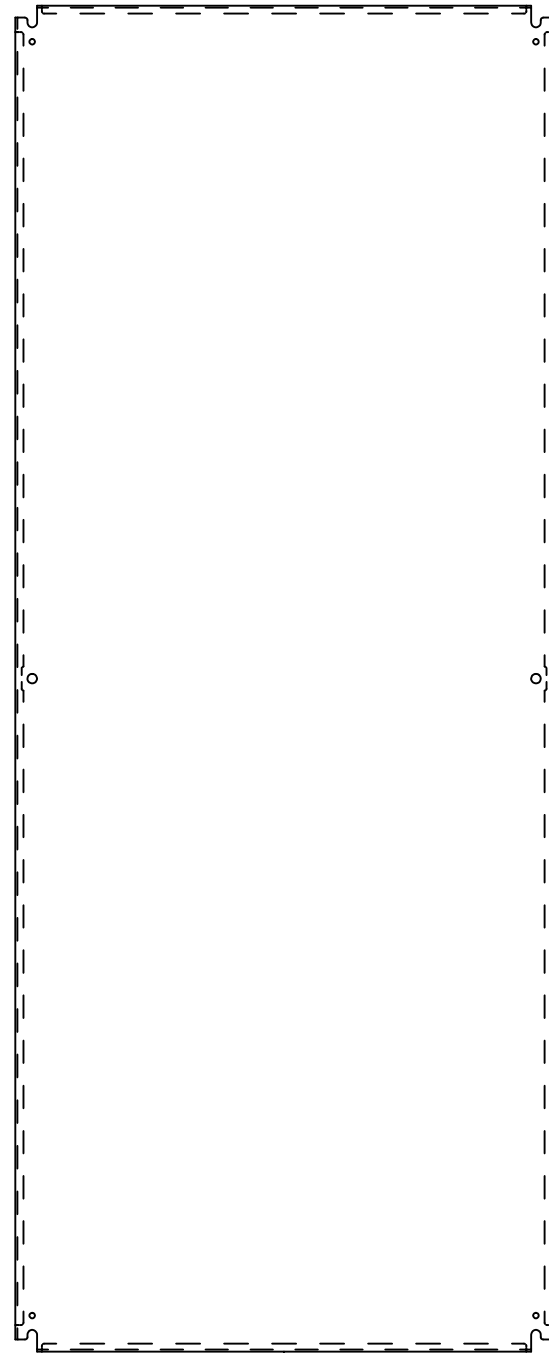
Qty	Part Name	Rev	Description
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
2	STK-Q-46020-72	5	5412 ES Vertical Door Stiffener 72"
14	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
2	STK-Q-46025-30-3	4	5412 ES Horizontal Door Stiffener 30" (3Pts)
1	5412ESQT723024G	0	5412ESQT 72" x 30" Cover Gasket Part
1	5412ESQT723024C-P	0	5412ESQT 72" x 30" Cover Part
8	880 SCQ4-SL	6	5412 ES 1/4 Turn Lock
10	STK-Q-07220	1	M6 Nylon Insert Lock Nut
4	STK-Q-46515	3	5412 ES Door Support with Brass Insert
Parts List			

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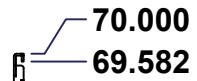
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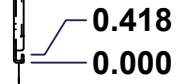
TOP



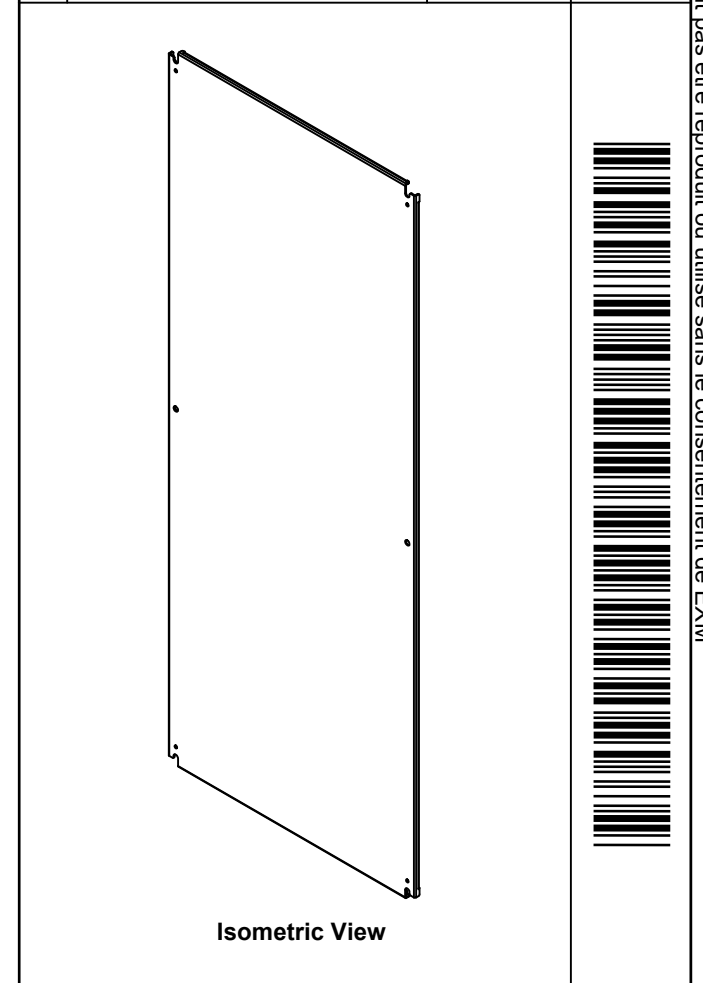
FRONT



RIGHT



No.	Revisions	Date	By/Par



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Flatness
 Aplatissement
 Max 3.0mm
 Projection

Customer Client	Date
Drawn By / Dessiné Par: BoxCad	Date: 1/23/2007
Material / Matière: See Part List	
Color / Couleur: See Part List	Finish / Fini: See Part List

Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP7230G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

Parts List

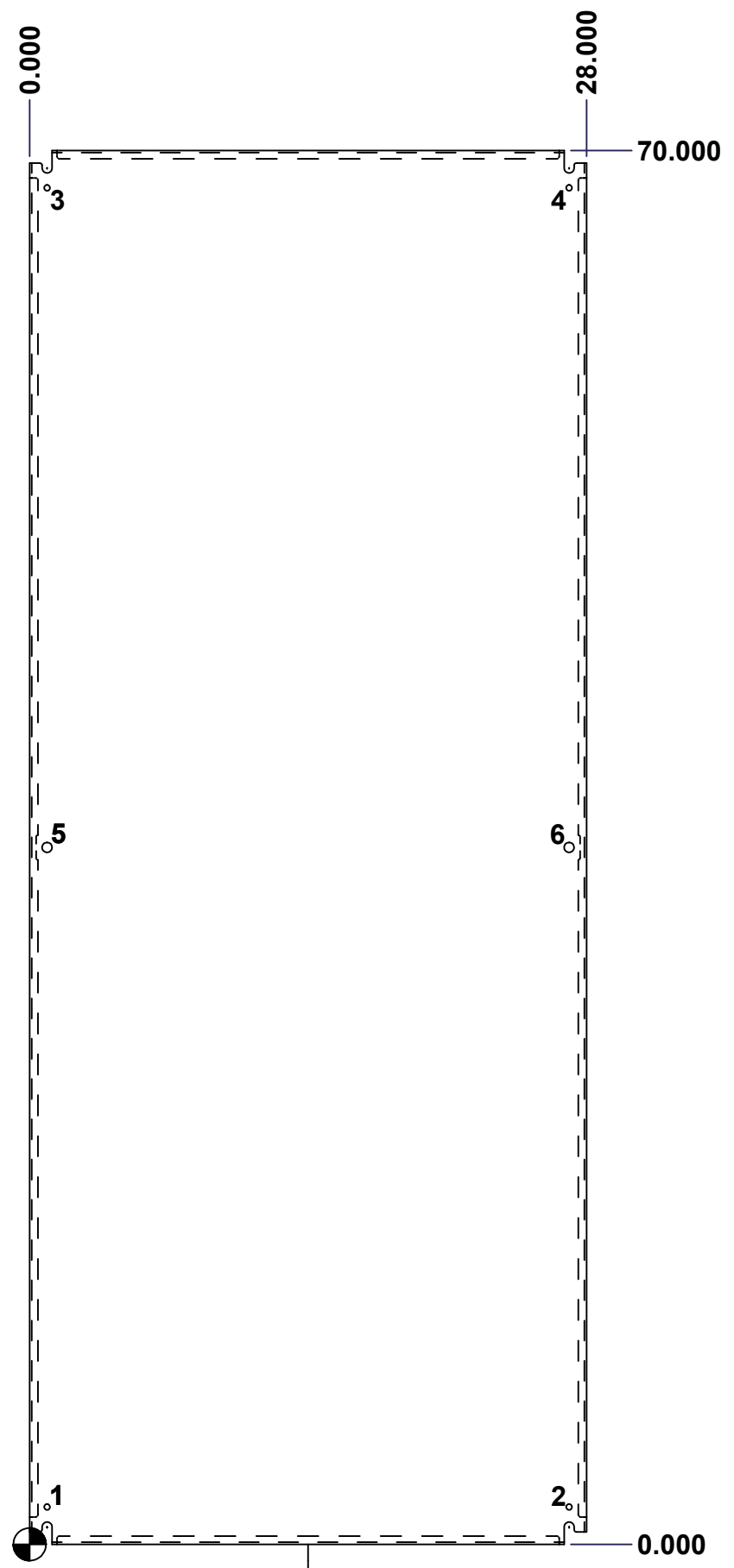
Description: 881 SP - Inner Panel	Detail Rev.
Part Number / Numéro Pièce: 881 SP7230G	Rev. 1/2

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Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.875	1.875	GROUND HOLE (RND Ø0.290)
2	27.125	1.875	GROUND HOLE (RND Ø0.290)
3	0.875	68.125	GROUND HOLE (RND Ø0.290)
4	27.125	68.125	GROUND HOLE (RND Ø0.290)
5	0.875	35.000	MTG STUD HOLE (RND Ø0.500)
6	27.125	35.000	MTG STUD HOLE (RND Ø0.500)

All knockouts are actual size / Les disques défonçables sont grandeur réel



FRONT

No.	Revisions	Date	By/Par

Isometric View

		Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm
Customer Client		Date		Projection
Drawn By Dessiné Par		BoxCad		Date 1/23/2007
Material Matière		See Part List		
Color Couleur		See Part List		Finish Fini
Description 881 SP - Inner Panel				Detail Rev.
Part Number Numéro Pièce		881 SP7230G		Rev. 2 0