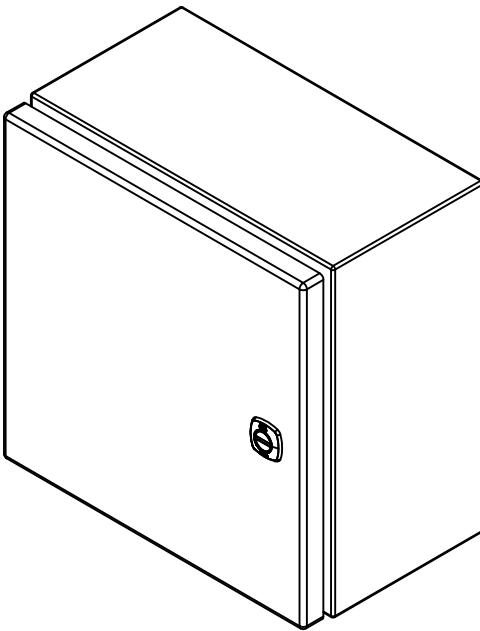
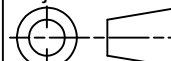


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GRAIN DIRECTION:
TOP/BOTTOM: HORIZONTAL
LEFT/RIGHT/BACK/Front:VERTICAL

SEE BILL OF MATERIAL ON LAST PAGE

No.	Revisions	Date	By/Par
 Isometric View			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com Flatness Aplatissement Max 3.0mm Projection 			
Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 4/29/2022	
Material Matière 16 Ga Stainless Steel 316 (1.4mm)			
Color Couleur Unpainted		Finish Fini Brushed	
Description 5412ESS 12" x 12" x 6" Assembly			Detail Rev.
Part Number Numéro Pièce 5412ESS1212066NOIP			Rev. 0 1 2

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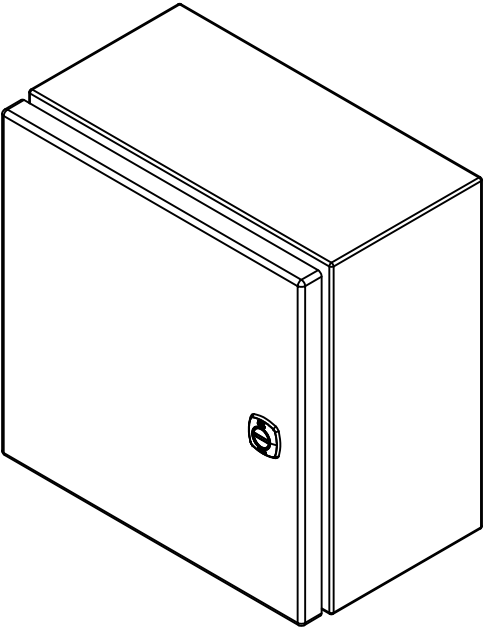
Tolerance ±1/32" unless otherwise specified

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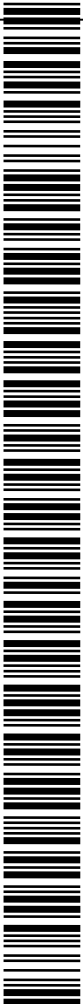
Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	W/O Inner panel
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



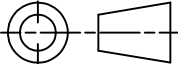
Isometric View



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PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESS1212066NOIPC	0	5412ESS 12" x 12" Cover
1	5412ESS1212066NOIPB	0	5412ESS 12" x 12" x 6" Body
2	STK-Q-04051-07	8	M6 x 7mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 	
Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 4/29/2022	
Material Matière		16 Ga Stainless Steel 316 (1.4mm)	
Color Couleur Unpainted		Finish Fini Brushed	
Description 5412ESS 12" x 12" x 6" Assembly			Detail Rev.
Part Number Numéro Pièce 5412ESS1212066NOIP		Rev. 0	2 2

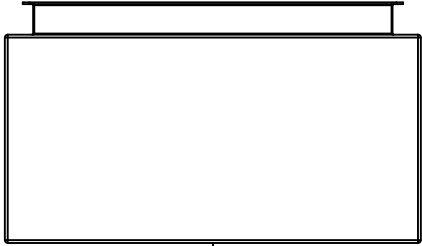
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Tolerance ±1/32" unless otherwise specified

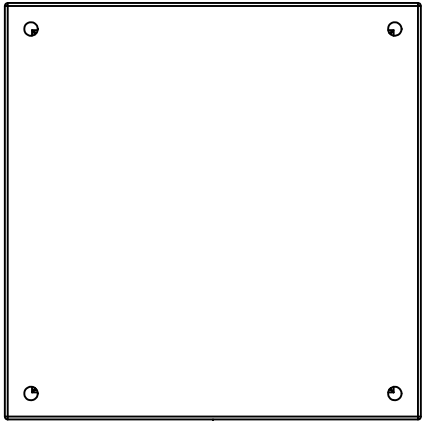
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Tolérance ±1/32" sauf spécification contraire

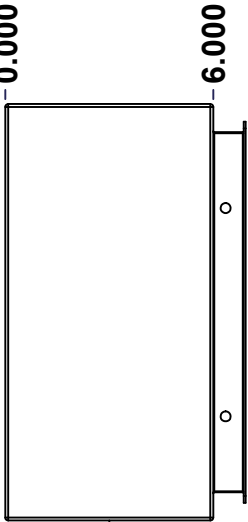
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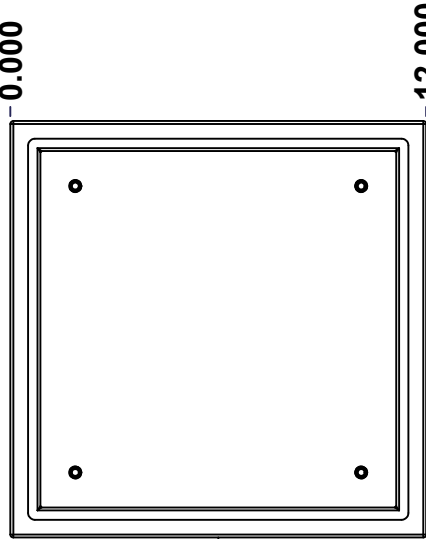
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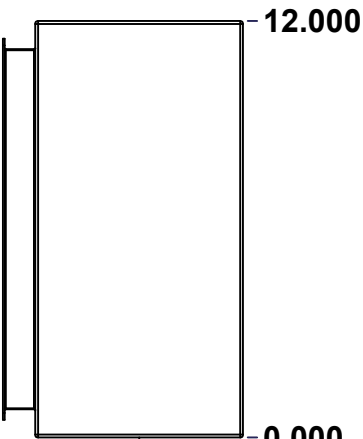
BACK



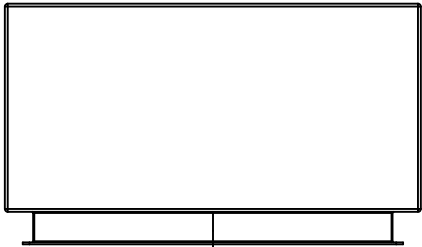
LEFT



FRONT

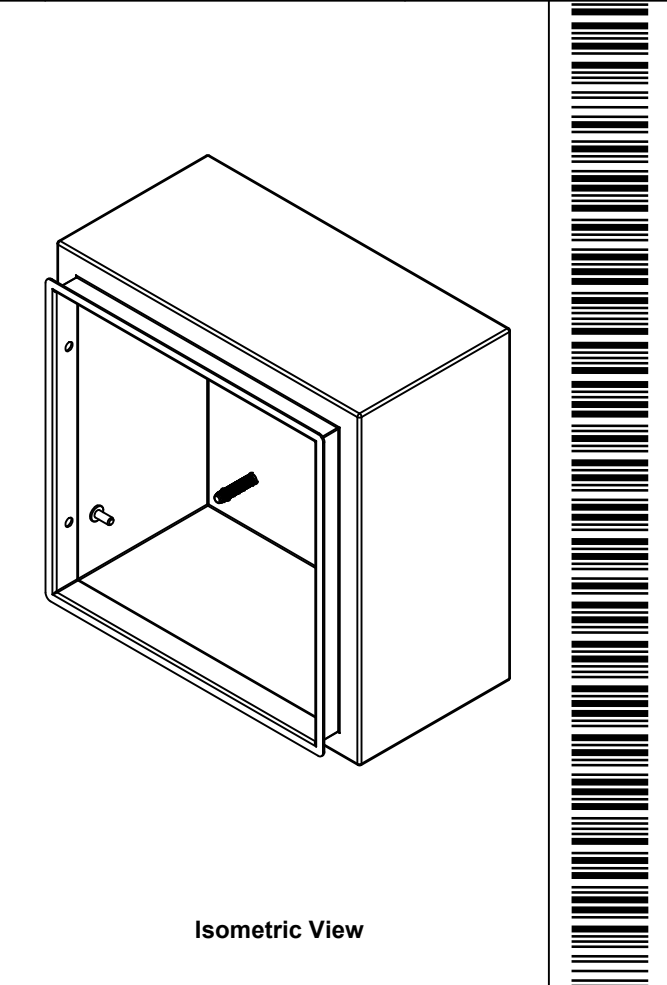


RIGHT

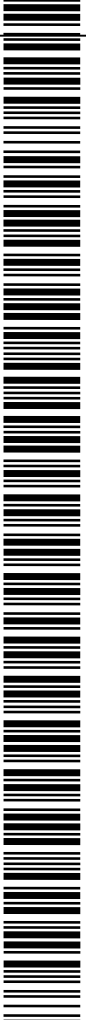


BOTTOM

No.	Revisions	Date	By/Par



Isometric View

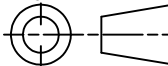


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date	4/29/2022
Material Matière		16 Ga Stainless Steel 316 (1.4mm)	
Color Couleur	Unpainted	Finish Fini	Brushed
Description		Detail Rev.	
5412ESS 12" x 12" x 6" Body			
Part Number Numéro Pièce		Rev.	1 7
SEE BILL OF MATERIAL ON LAST PAGE		0	
5412ESS1212066NOIPB			

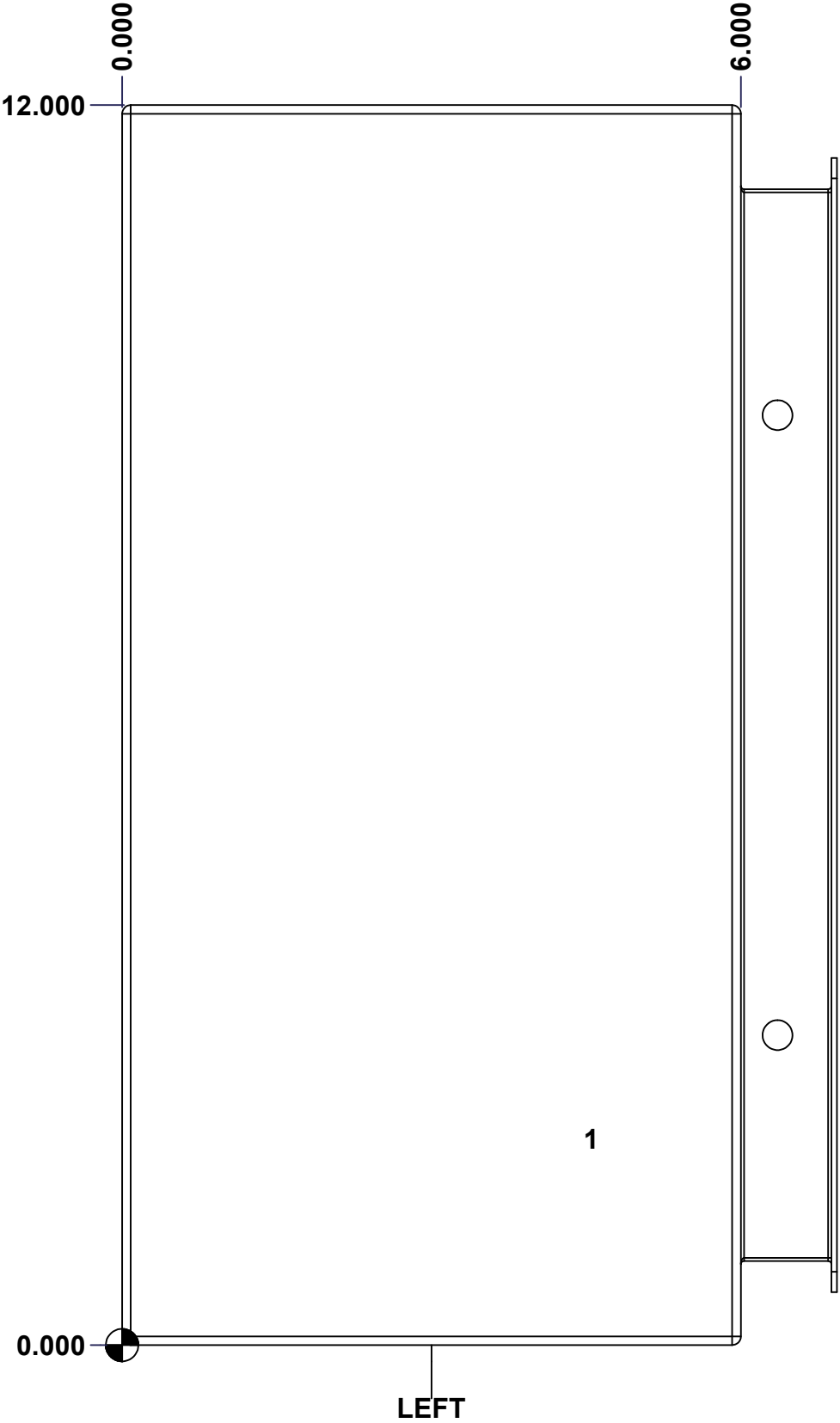
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	4.500	2.000	GND STUD M6 x 16mm (Inside)



	Description		Status	
	5412ESS 12" x 12" x 6" Body			
	Part Number Numéro Pièce		Rev.	5
	5412ESS1212066NOIPB		0	7

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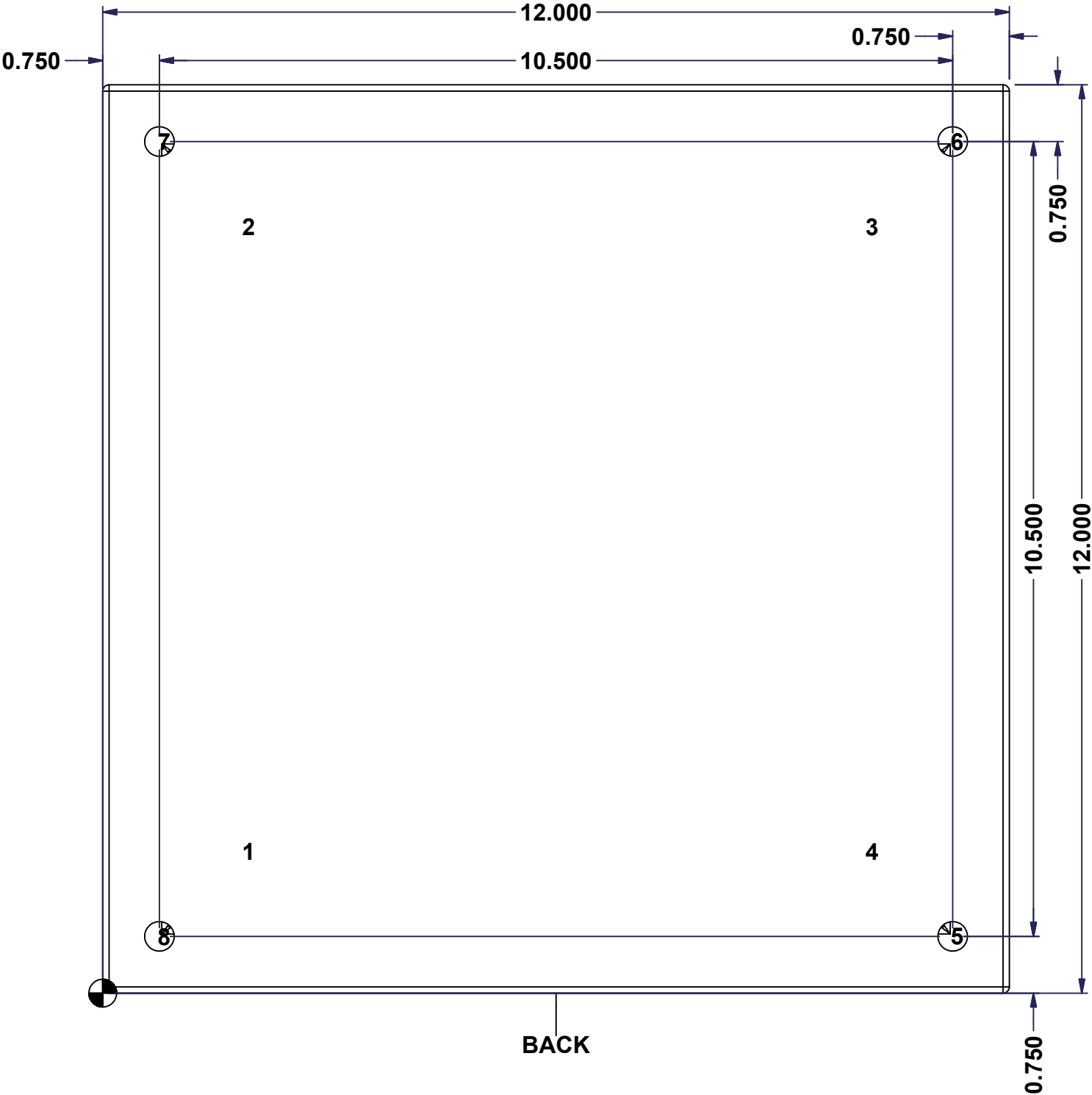
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	10.125	IP STUD M8 x 35mm (Inside)
3	10.125	10.125	IP STUD M8 x 35mm (Inside)
4	10.125	1.875	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
5	11.250	0.750	RND Ø0.390
6	11.250	11.250	RND Ø0.390
7	0.750	11.250	RND Ø0.390
8	0.750	0.750	RND Ø0.390



	Description	Status	
	5412ESS 12" x 12" x 6" Body		
	Part Number	Rev.	6
	Numéro Pièce	0	7
5412ESS1212066NOIPB			

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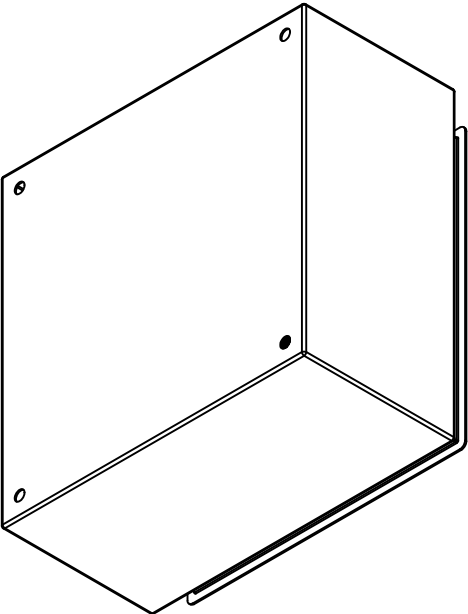
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Tolerance ±1/32" unless otherwise specified

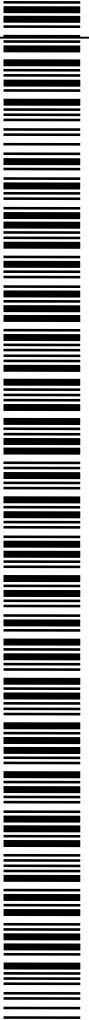
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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par

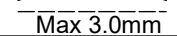


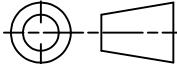
Isometric View





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Flatness
Aplatissement

Max 3.0mm

Projection


Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 4/29/2022

Material
Matière

16 Ga Stainless Steel 316 (1.4mm)

Color
Couleur

Unpainted

Finish
Fin

Brushed

Description

5412ESS 12" x 12" x 6" Body

Detail Rev.

Part Number
Numéro Pièce

5412ESS1212066NOIPB

Rev. 0

7
7

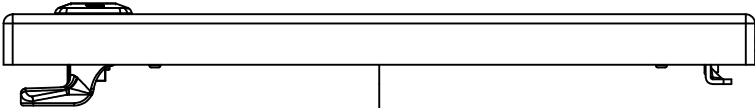
1	STK-Q-16085	0	Ground Stud M6 x 16mm Stainless Steel
4	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	5412ESS1212066NOIPB-P	0	5412ESS 12" x 12" x 6" Body Part
Qty	Part Number	Rev	Description
Parts List			

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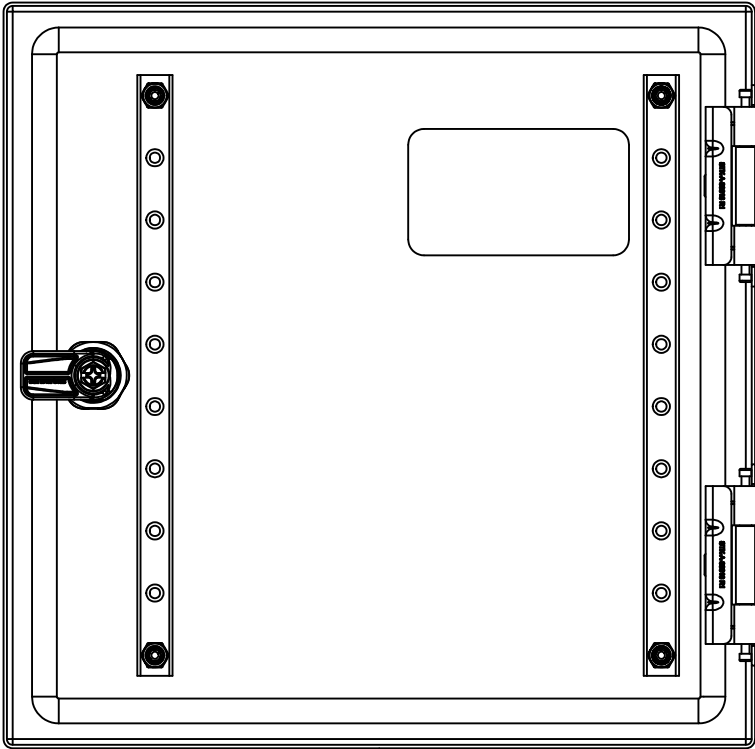
Tolerance $\pm 1/32$ " unless otherwise specified

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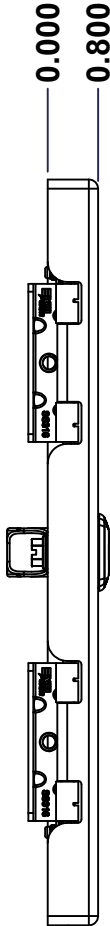
Tolérance $\pm 1/32$ " sauf spécification contraire



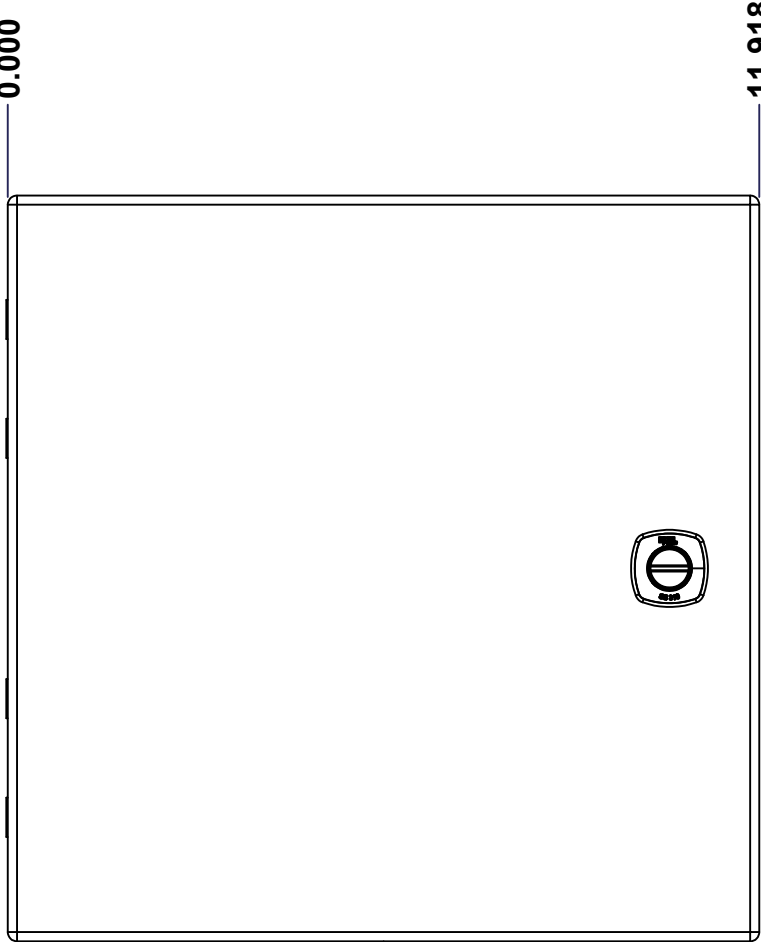
TOP



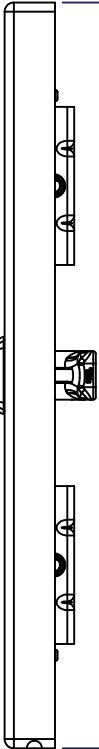
BACK



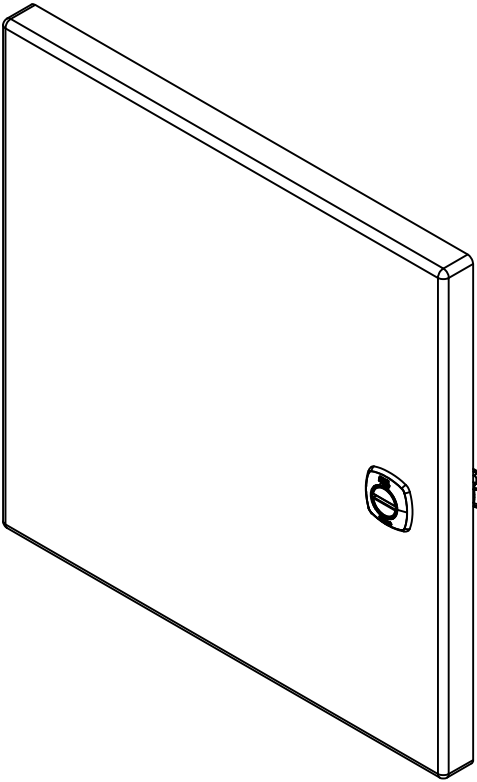
LEFT



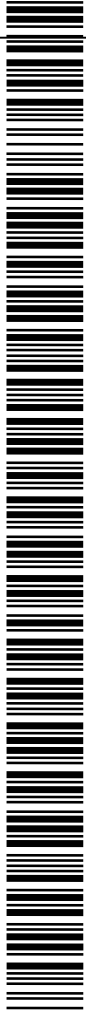
FRONT



RIGHT



Isometric View



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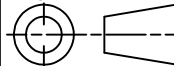


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date

4/29/2022

Material
Matière

16 Ga Stainless Steel 316 (1.4mm)

Color
Couleur

Unpainted

Finish
Fini

Brushed

Description

5412ESS 12" x 12" Cover

Detail Rev.

Part Number
Numéro Pièce

5412ESS1212066NOIPC

Rev.

0

1

3

SEE BILL OF MATERIAL ON LAST PAGE

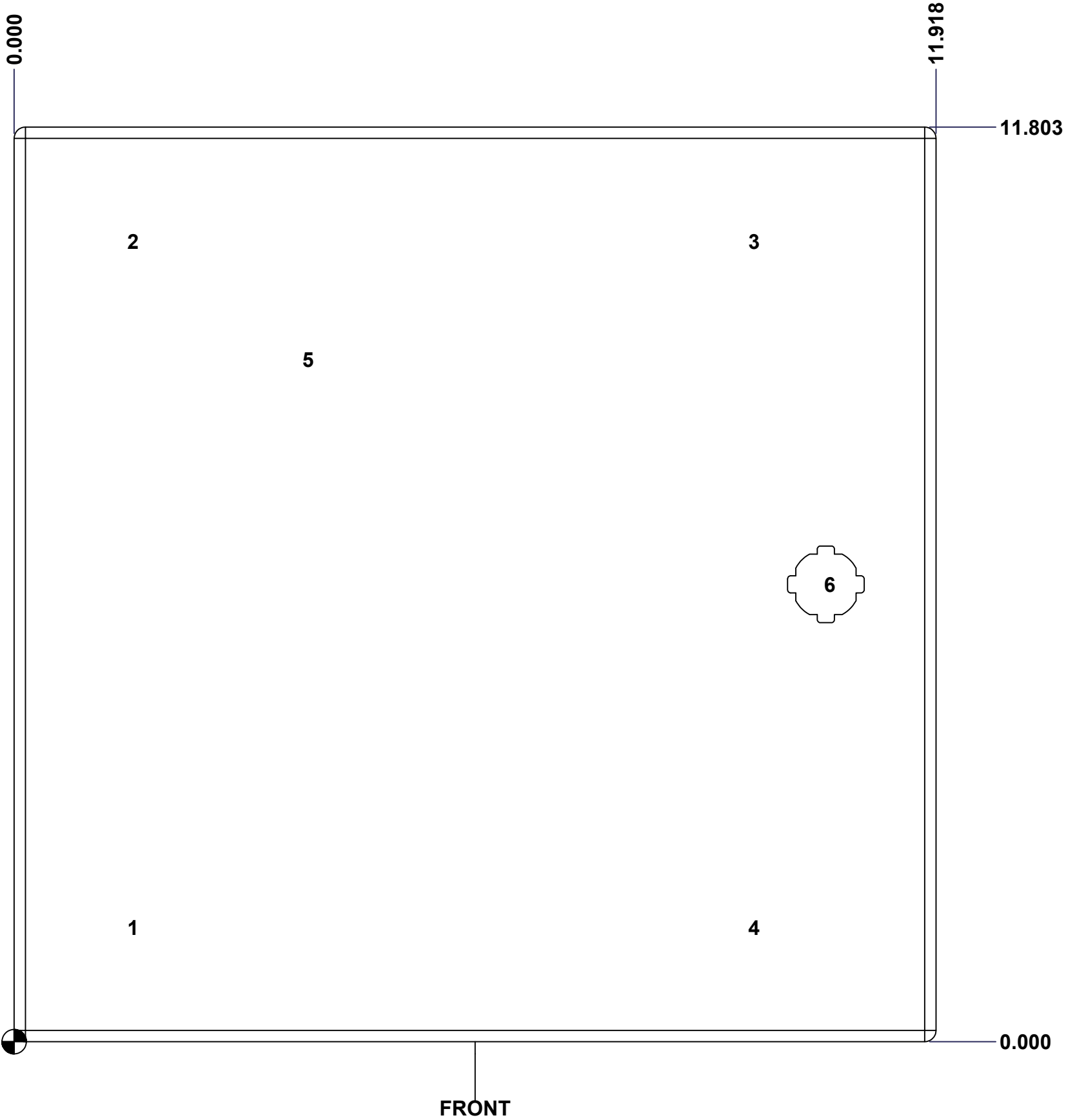
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.472	STUD M6 x 18mm (Inside)
2	1.486	10.331	STUD M6 x 18mm (Inside)
3	9.517	10.331	STUD M6 x 18mm (Inside)
4	9.517	1.472	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
5	3.750	8.803	LABEL_EXM (Inside)
6	10.494	5.902	LOCK 880 SCQ4-SLSS6 @ 0.0°



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	Description		Status	
	5412ESS 12" x 12" Cover		(NULL)	
	Part Number Numéro Pièce 5412ESS1212066NOIPC		Rev. 0	2 3

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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

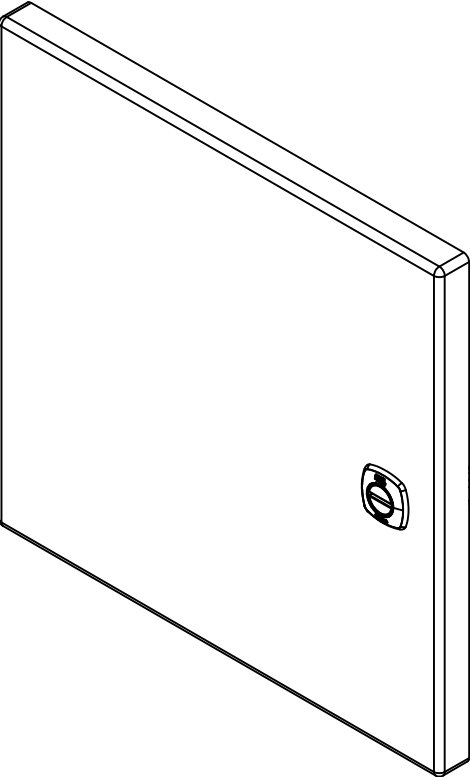
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No.

Revisions

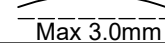
Date

By/Par

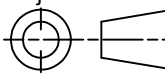


Isometric View

Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 4/29/2022

Material
Matière

16 Ga Stainless Steel 316 (1.4mm)

Color
Couleur

Unpainted

Finish
Fini

Brushed

Description

5412ESS 12" x 12" Cover

Detail Rev.

Part Number
Numéro Pièce

5412ESS1212066NOIPC

Rev. 0

3

1	880 SCQ4-SLSS6	7	5412 ESS 1/4 Turn Lock
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
2	STK-Q-46020-12	5	5412 ES Vertical Door Stiffener 12"
4	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	5412ESS1212066NOIPG	0	5412ESS 12" x 12" Cover Gasket Part
1	5412ESS1212066NOIPC-P	0	5412ESS 12" x 12" Cover Part
2	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)
4	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Qty	Part Name	Rev	Description
Parts List			