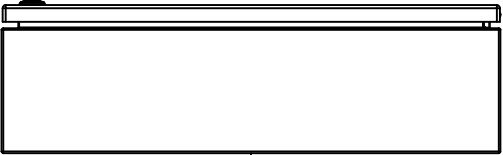


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Tolerance ±1/32" unless otherwise specified

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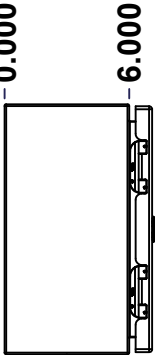
Tolérance ±1/32" sauf spécification contraire



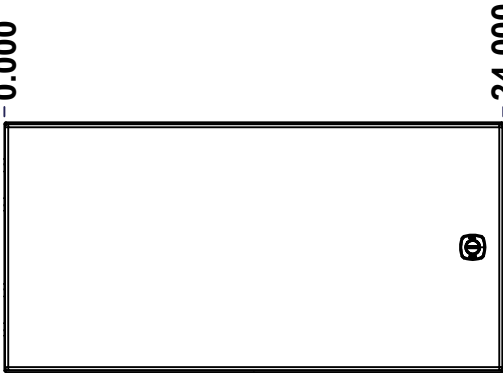
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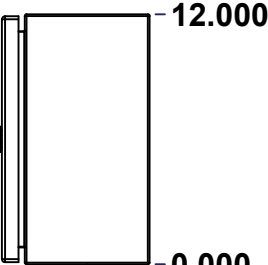
BACK



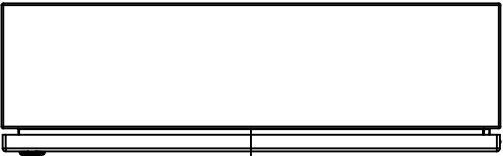
LEFT



FRONT



RIGHT



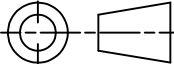
BOTTOM

GRAIN DIRECTION:
TOP/BOTTOM: HORIZONTAL
LEFT/RIGHT/BACK/FRONT: VERTICAL

SEE BILL OF MATERIAL ON LAST PAGE

No.	Revisions	Date	By/Par

Isometric View

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 06-Feb-14	
Material Matière		16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur		Unpainted	Finish Fini Brushed
Description 5412ESS 12" x 24" x 6" Assembly			Detail Rev.
Part Number Numéro Pièce		Rev.	1 2
5412ESS122406		0	

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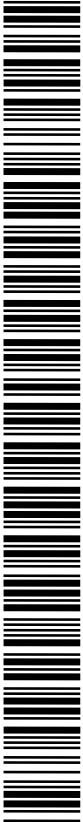
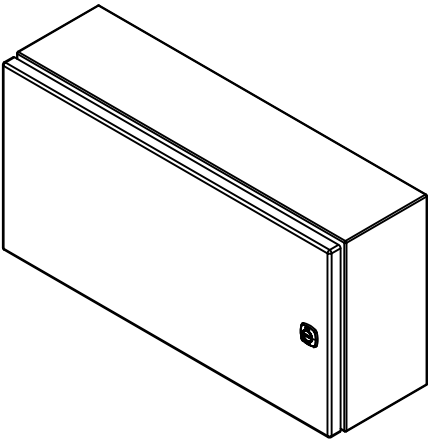
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



Isometric View



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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 06-Feb-14	
Material Matière		16 Ga Stainless Steel 304 (1.4mm)	

Color Couleur	Unpainted	Finish Fini	Brushed
------------------	-----------	----------------	---------

Description		Detail Rev.	
5412ESS 12" x 24" x 6" Assembly			

Part Number Numéro Pièce		Rev.	2
5412ESS122406		0	2

1	STK-K-01800	5	5412 ES Accessory Kit
1	880 PP	6	Self Adhesive Print Pocket
1	881 SP2412G	0	881 SP - Inner Panel
1	5412ESS122406C	0	5412ESS 12" x 24" Cover
4	STK-Q-07310	2	Flange Lock Nut M8
4	STK-Q-07610	8	M8 Plastic Spacer 22.2mm
1	5412ESS122406B	0	5412ESS 12" x 24" x 6" Body
2	STK-Q-04051-07	8	M6 x 7mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

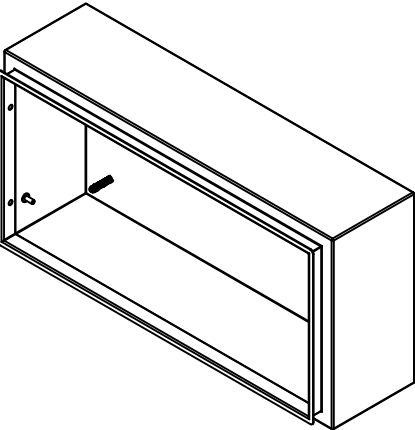
This drawing is confidential and must not be reproduced or used without the consent of EXM

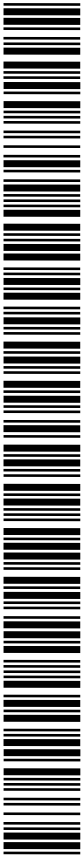
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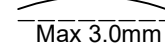
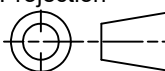
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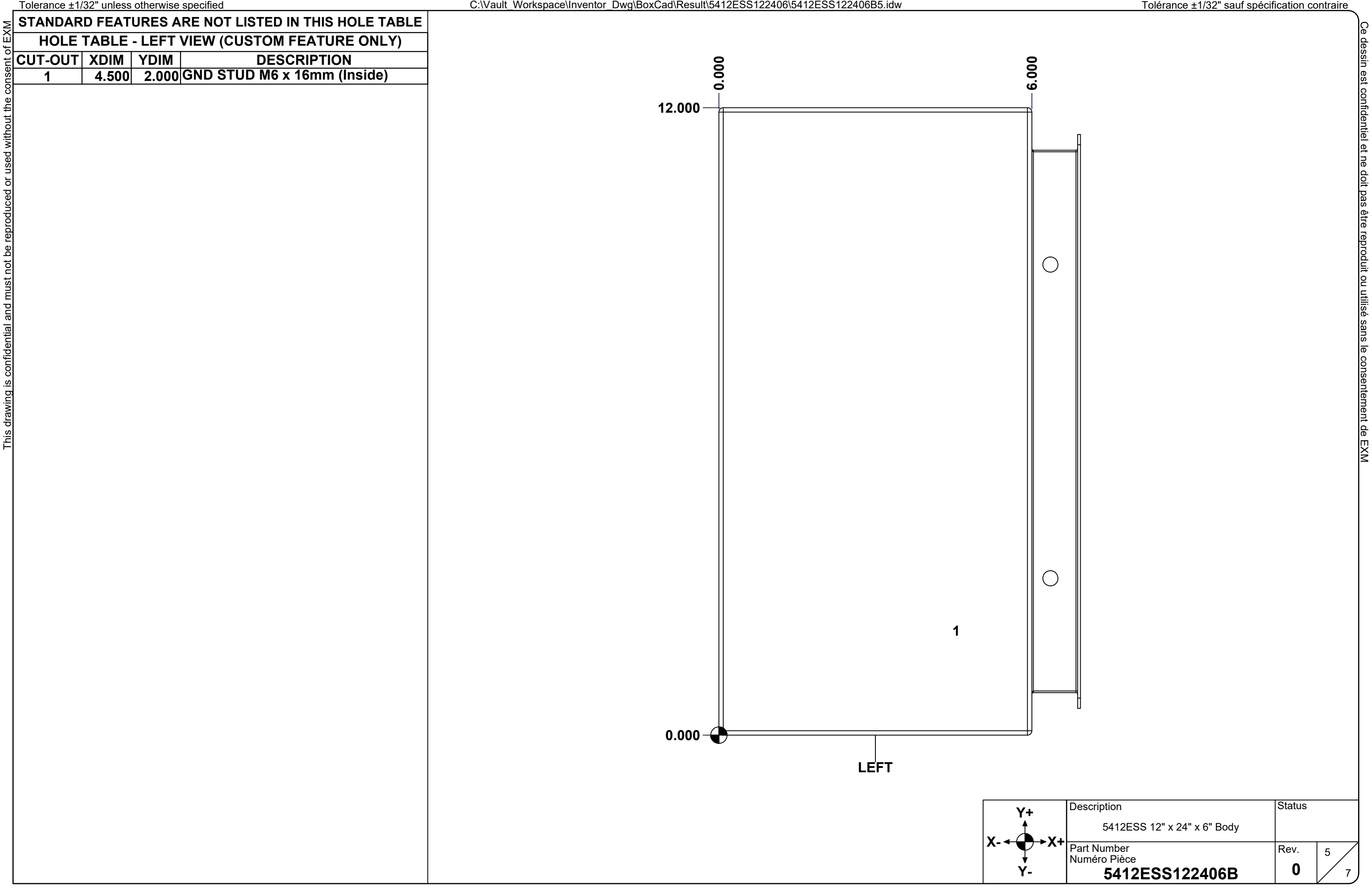
Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par





		Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm	
				Projection 	
Customer Client				Date	
Drawn By Dessiné Par		BoxCad: BoxCad		Date 06-Feb-14	
Material Matière		16 Ga Stainless Steel 304 (1.4mm)			
Color Couleur		Unpainted		Finish Fini Brushed	
Description 5412ESS 12" x 24" x 6" Body				Detail Rev.	
Part Number Numéro Pièce 5412ESS122406B				Rev. 0	1 7



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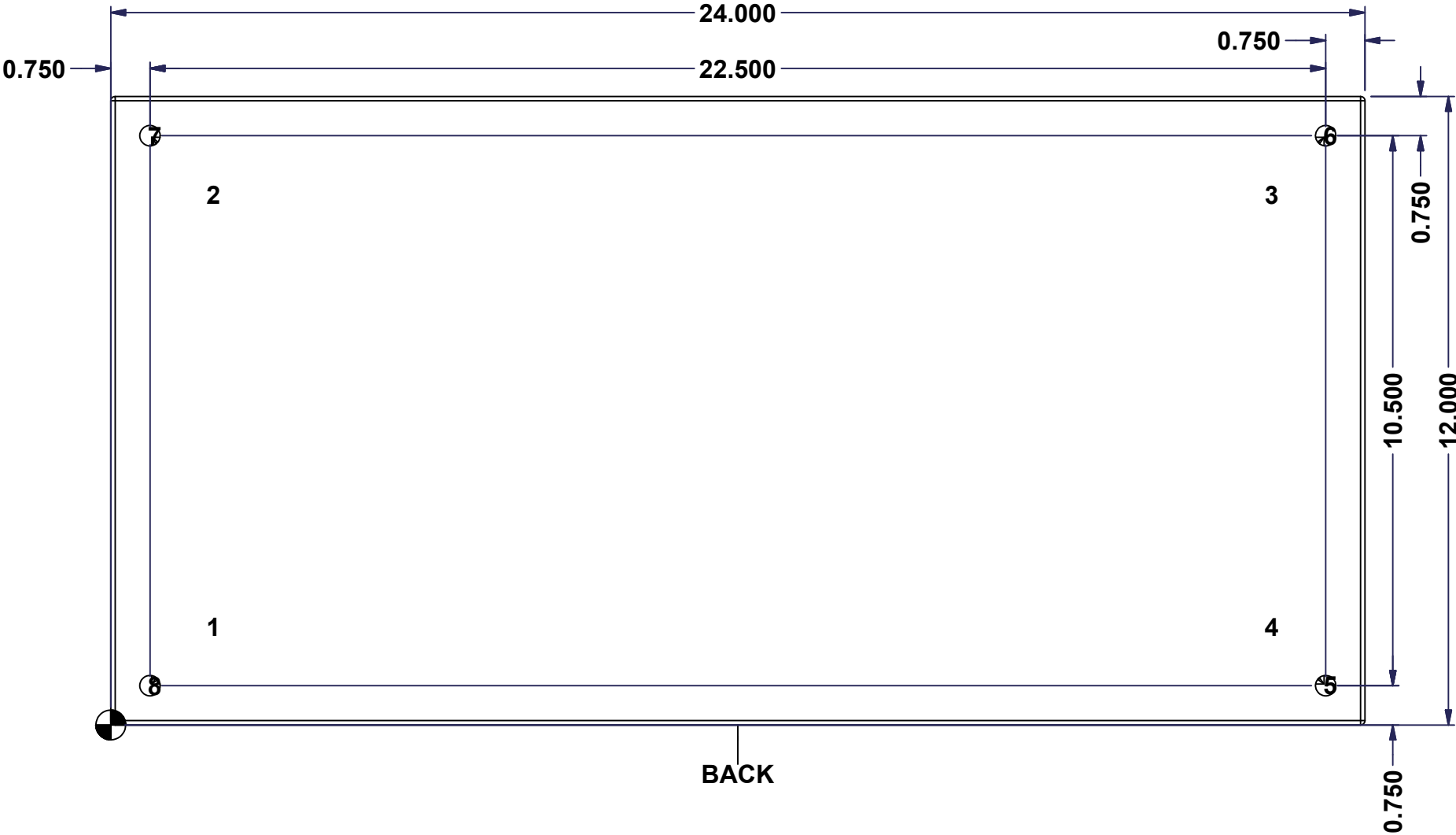
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	10.125	IP STUD M8 x 35mm (Inside)
3	22.125	10.125	IP STUD M8 x 35mm (Inside)
4	22.125	1.875	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
5	23.250	0.750	RND Ø0.390
6	23.250	11.250	RND Ø0.390
7	0.750	11.250	RND Ø0.390
8	0.750	0.750	RND Ø0.390

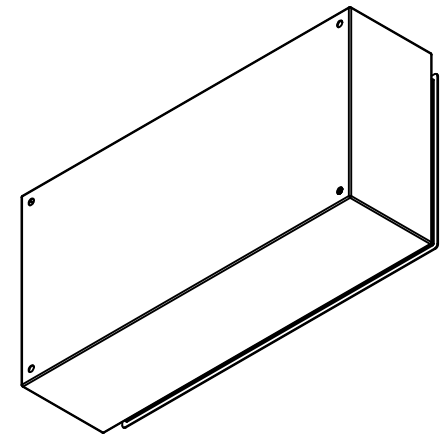


	Description	Status	
	5412ESS 12" x 24" x 6" Body		
	Part Number Numéro Pièce	Rev.	6
	5412ESS122406B	0	7

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tolerance ±1/32" unless otherwise specified C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESS122406\5412ESS122406B.idw

No.	Revisions	Date	By/Par
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Isometric View



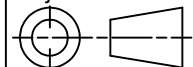
Flatness	
Aplatissement	



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Max 3.0mm

Max 5.0mm
Projection



Customer Client	
--------------------	--

Date	
------	--

Drawn By
Dessiné Par

BoxCad: BoxCad

Date	06-Feb-14
------	-----------

Dessine
Material
Matière

16 Ga Stainless Steel 304 (1.4mm)

Color Couleur

Unpainted

Finish
Fin

Crushed

Description

Detail Rev.

5412ESS 12" x 24" x 6" Body

Part Number Numéro Pièce

5412ESS122406B

Rev.	
------	--

7

0

11

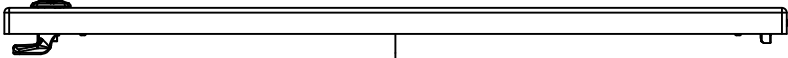
1	STK-Q-16085	0	Ground Stud M6 x 16mm Stainless Steel
4	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	5412ESS122406B-P	0	5412ESS 12" x 24" x 6" Body Part
Qty	Part Number	Rev	Description
Parts List			

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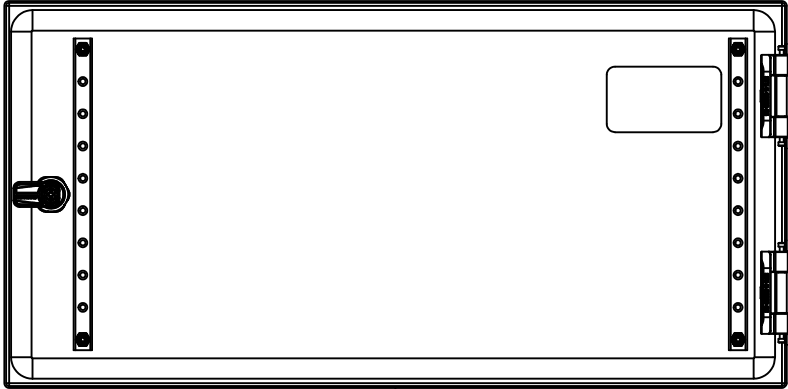
Tolerance ±1/32" unless otherwise specified

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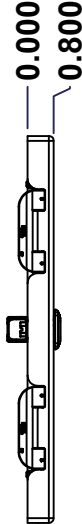
Tolérance ±1/32" sauf spécification contraire



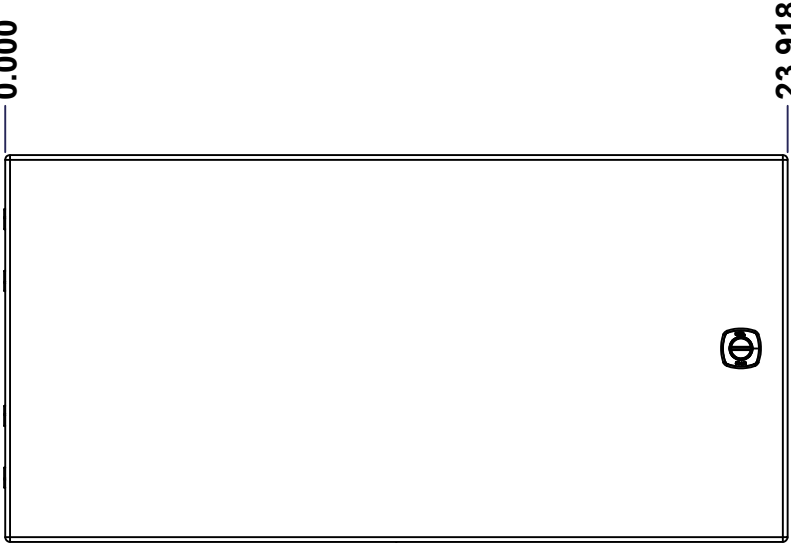
TOP



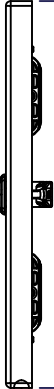
BACK



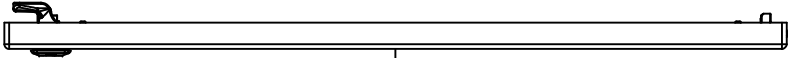
LEFT



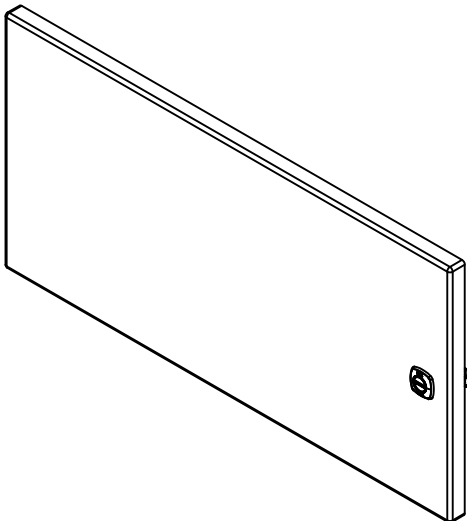
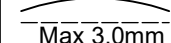
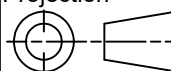
FRONT



RIGHT



BOTTOM

No.	Revisions	Date	By/Par
 Isometric View			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 	
Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 06-Feb-14	
Material Matière		16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur Unpainted		Finish Fini Brushed	
Description 5412ESS 12" x 24" Cover			Detail Rev.
Part Number Numéro Pièce 5412ESS122406C			Rev. 0 1 3

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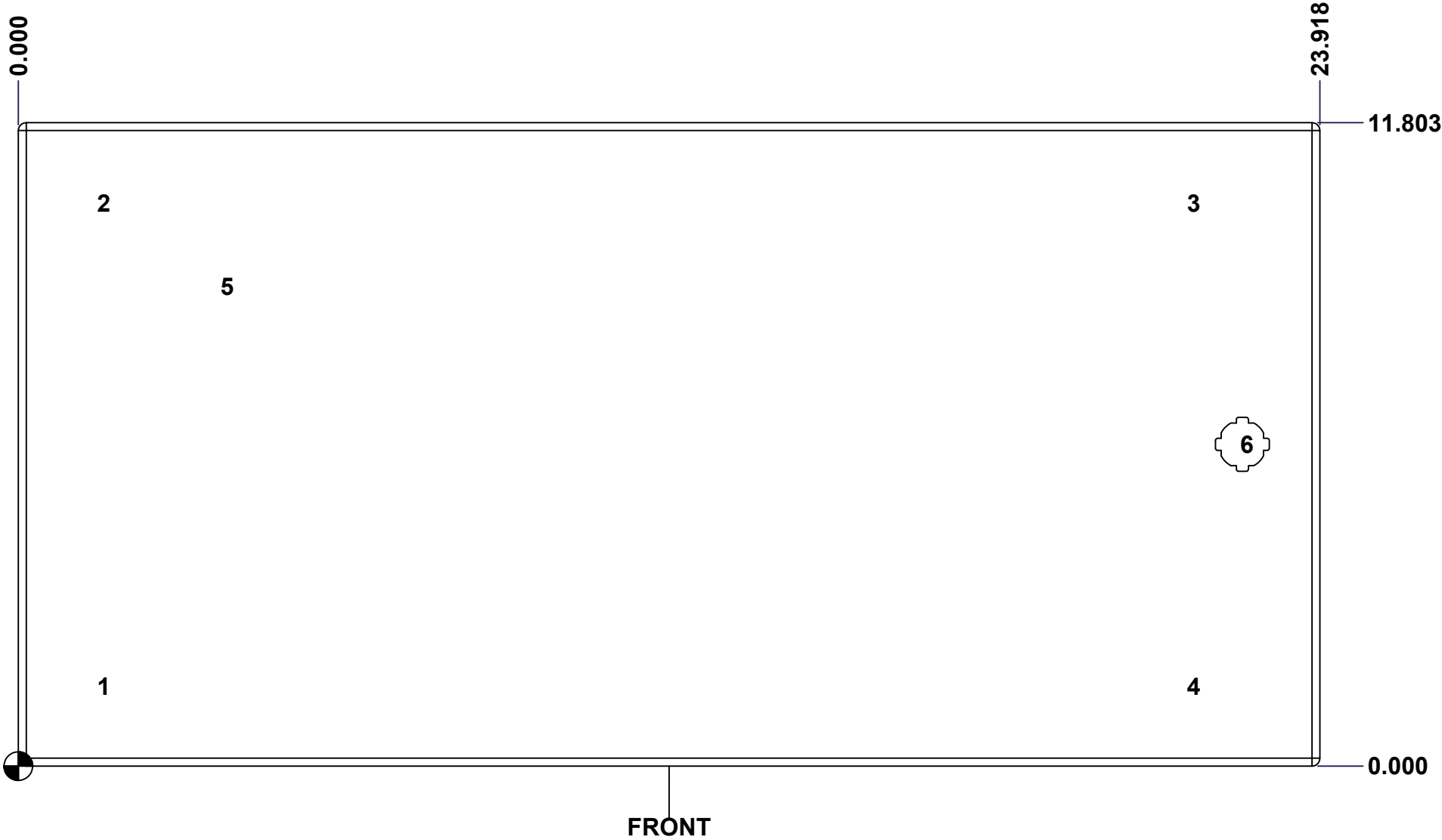
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.472	STUD M6 x 18mm (Inside)
2	1.486	10.331	STUD M6 x 18mm (Inside)
3	21.517	10.331	STUD M6 x 18mm (Inside)
4	21.517	1.472	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
5	3.750	8.803	LABEL_EXM (Inside)
6	22.494	5.902	LOCK 880 SCQ4-SLSS6 @ 0.0°



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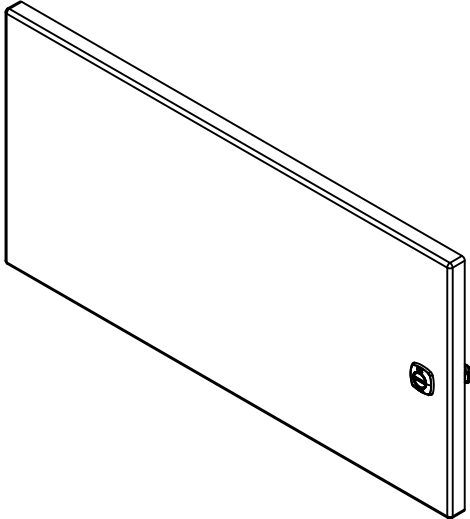
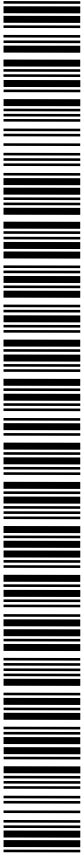
	Description		Status	
	5412ESS 12" x 24" Cover		(NULL)	
	Part Number Numéro Pièce 5412ESS122406C		Rev. 0	2 3

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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESS122406\5412ESS122406C.idw

Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par
 Isometric View			
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 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com			Flatness Aplatissement Max 3.0mm
Customer Client			Date
Drawn By Dessiné Par BoxCad: BoxCad			Date 06-Feb-14
Material Matière 16 Ga Stainless Steel 304 (1.4mm)			
Color Couleur Unpainted			Finish Fini Brushed
Description 5412ESS 12" x 24" Cover			Detail Rev.
Part Number Numéro Pièce 5412ESS122406C			Rev. 0
			3
			3

1	880 SCQ4-SLSS6	7	5412 ESS 1/4 Turn Lock
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
2	STK-Q-46020-12	5	5412 ES Vertical Door Stiffener 12"
4	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	5412ESS122406G	0	5412ESS 12" x 24" Cover Gasket Part
1	5412ESS122406C-P	0	5412ESS 12" x 24" Cover Part
2	STK-K-09850	6	5412 ESS Hinge with 2 Captive Hinge Pins
4	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Qty	Part Name	Rev	Description
Parts List			

A technical drawing showing the front view of a rectangular object. The object is represented by a solid outer rectangle and a dashed inner rectangle, indicating a hollow structure. The top and bottom edges of the dashed rectangle are slightly inward from the solid edges. The word "FRONT" is written in bold capital letters below the object, with a vertical line pointing to the bottom edge of the dashed rectangle.

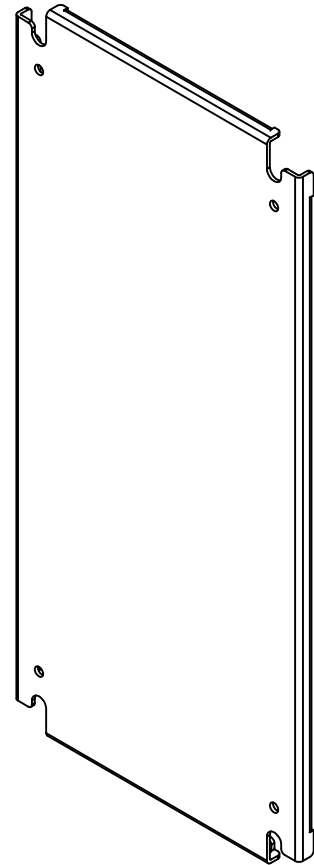
22.000

21.582

0.418

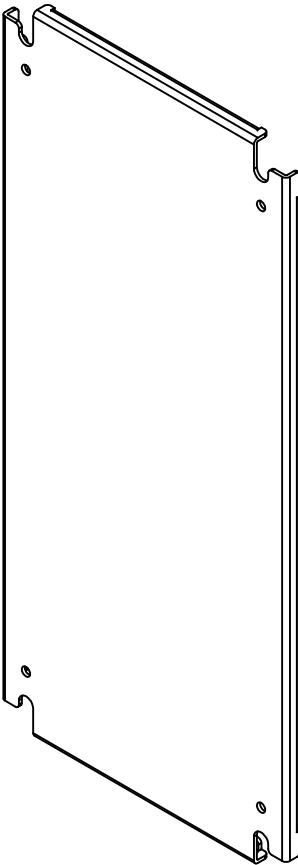
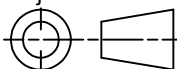
0.000

RIGHT



Isometric View



No.	Revisions	Date	By/Par
 Isometric View			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 	
Customer Client		Date	
Drawn By Dessiné Par BoxCad		Date 1/23/2007	
Material Matière See Part List			
Color Couleur See Part List		Finish Fini See Part List	
Description		Detail Rev.	
881 SP - Inner Panel			
Part Number Numéro Pièce		Rev.	1 / 2
881 SP2412G		0	

