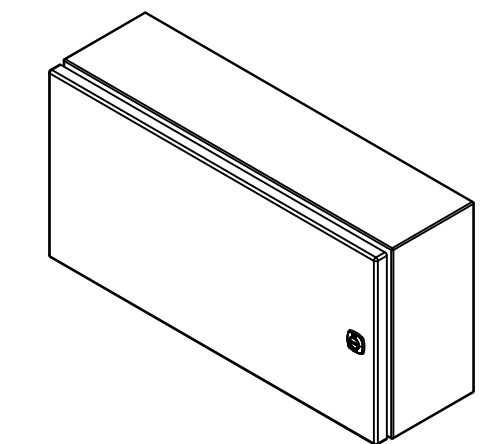
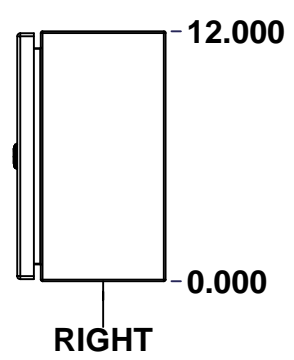
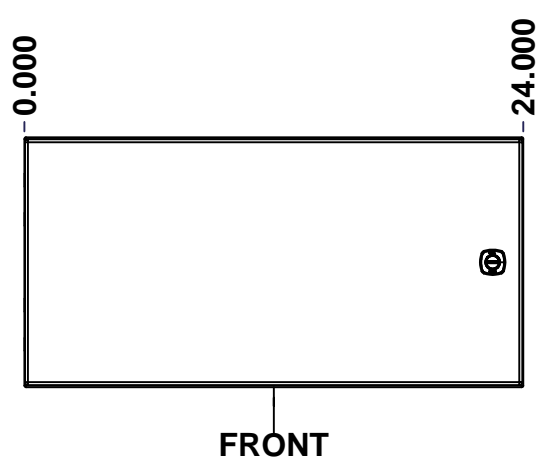
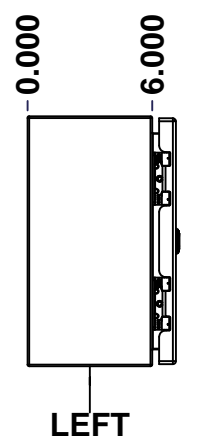
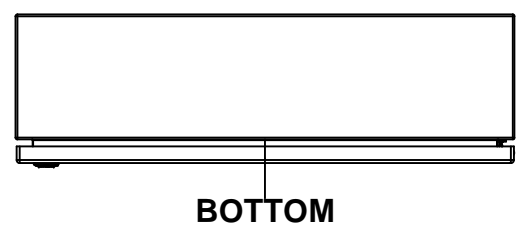
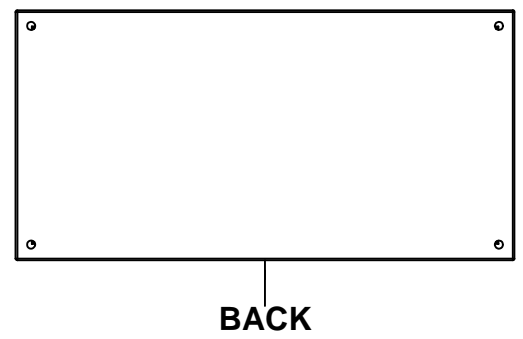
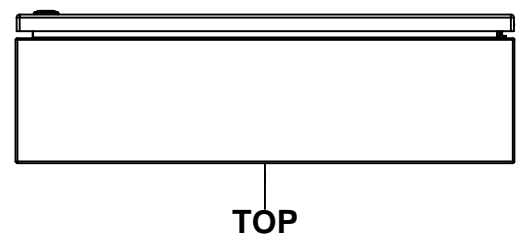


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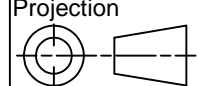
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**GRAIN DIRECTION:
 TOP/BOTTOM: HORIZONTAL
 LEFT/RIGHT/BACK/FRONT: VERTICAL**

SEE BILL OF MATERIAL ON LAST PAGE

No.	Revisions	Date	By/Par

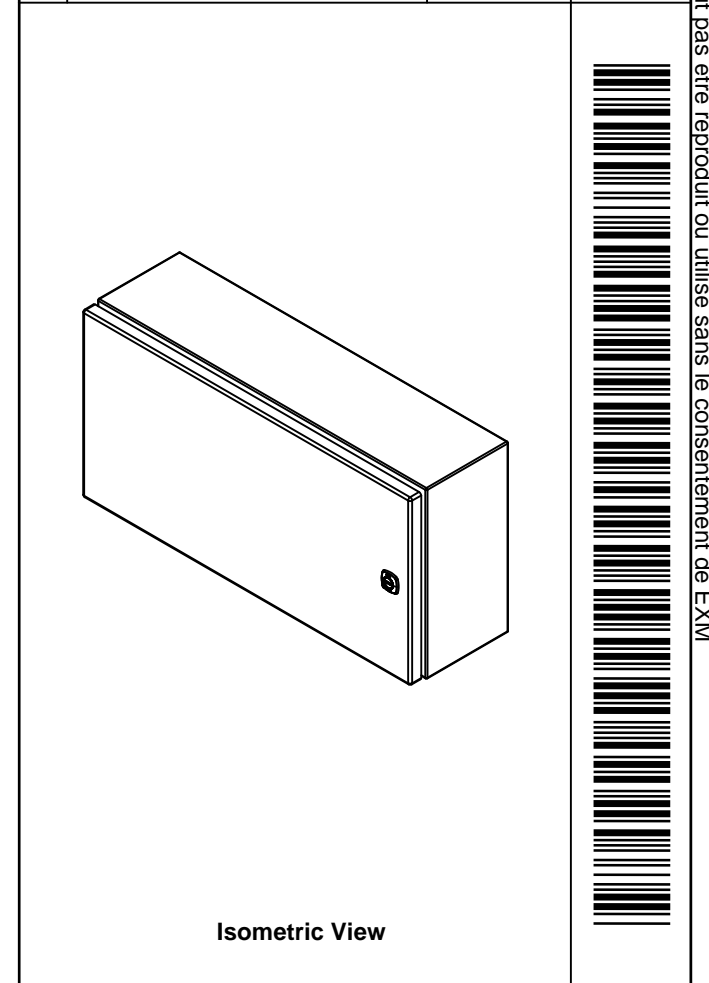
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 18-Oct-21
Material Matière	16 Ga Stainless Steel 316 (1.4mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description	Detail Rev.	
5412ESS 12" x 24" x 6" Assembly		
Part Number Numéro Pièce	Rev.	1 2
5412ESS1224066	0	

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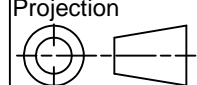
NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



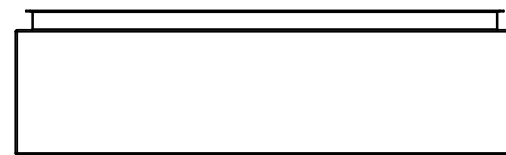
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

1	STK-K-01800	5	5412 ES Accessory Kit
1	880 PP	6	Self Adhesive Print Pocket
1	881 SP2412G	0	881 SP - Inner Panel
1	5412ESS1224066C	0	5412ESS 12" x 24" Cover
4	STK-Q-07310	2	Flange Lock Nut M8
4	STK-Q-07610	8	M8 Plastic Spacer 22.2mm
1	5412ESS1224066B	0	5412ESS 12" x 24" x 6" Body
2	STK-Q-04051-07	8	M6 x 7mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

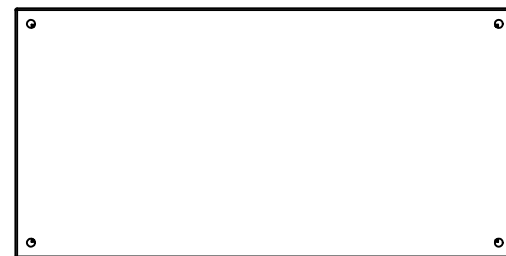
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	Date
Drawn By Dessiné Par	BoxCad: BoxCad	18-Oct-21
Material Matière	16 Ga Stainless Steel 316 (1.4mm)	
Color Couleur	Unpainted	Finish Fini: Brushed
Description	5412ESS 12" x 24" x 6" Assembly	
Part Number Numéro Pièce	5412ESS1224066	Rev. 0

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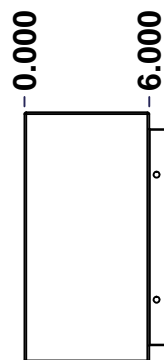
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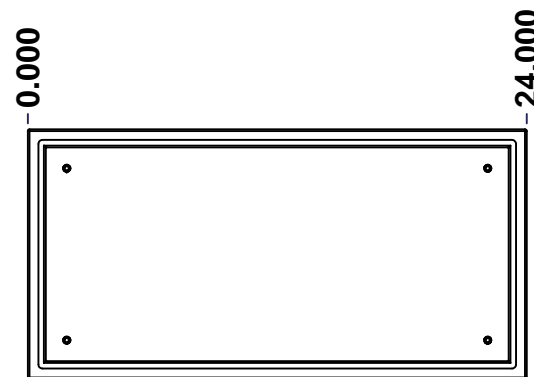
TOP



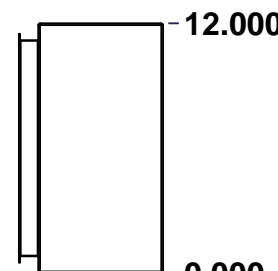
BACK



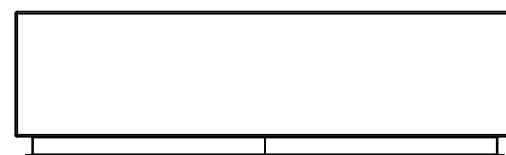
LEFT



FRONT

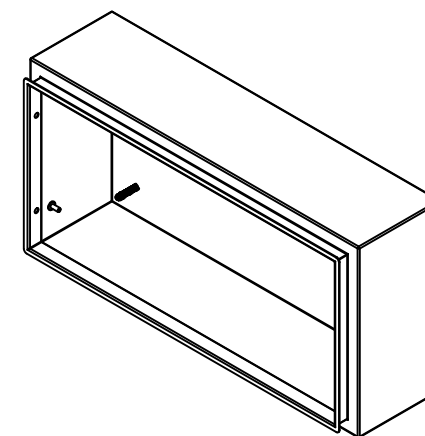


RIGHT




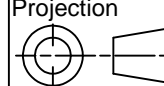
BOTTOM

No.	Revisions	Date	By/Par



Isometric View



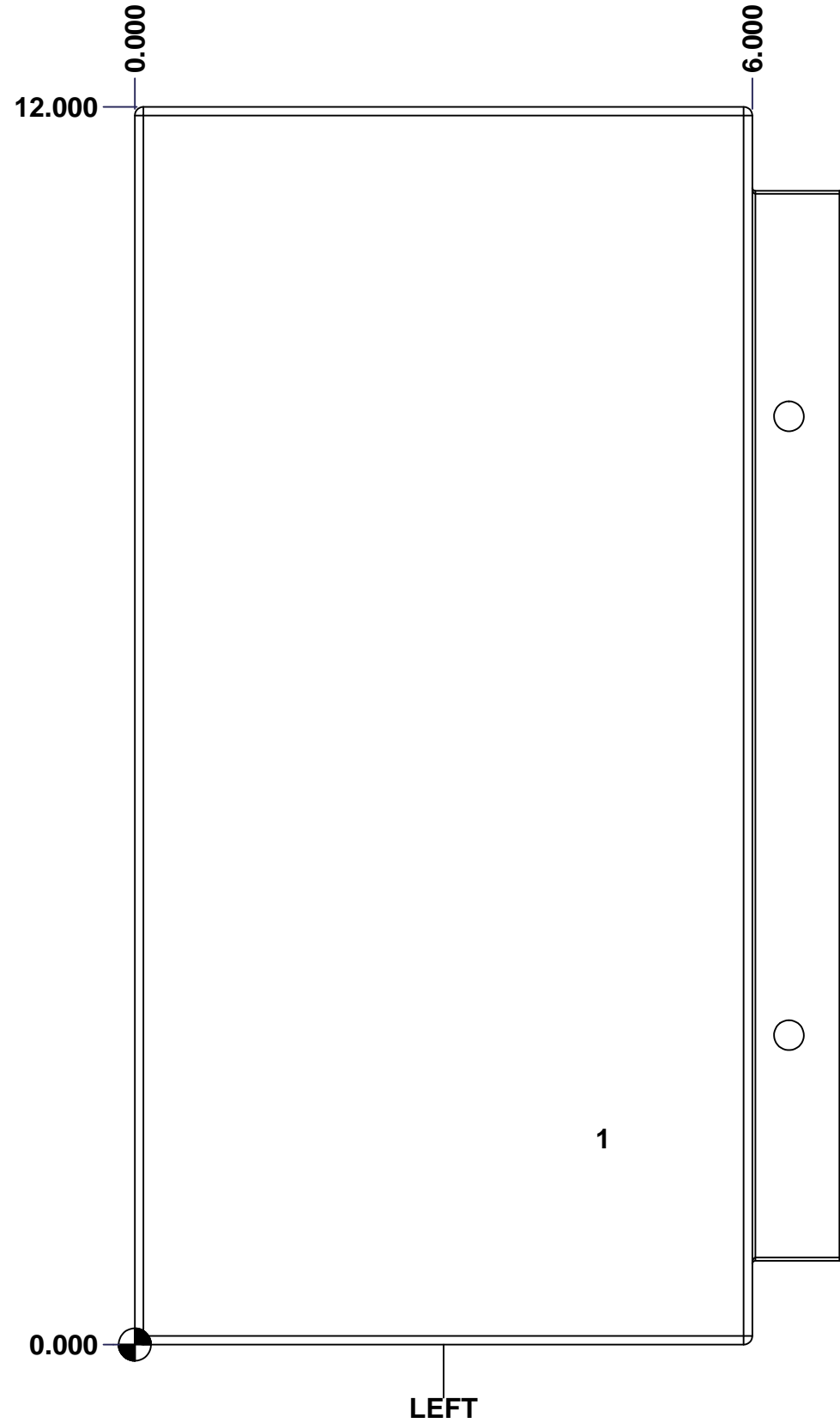
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 18-Oct-21
Material Matière	16 Ga Stainless Steel 316 (1.4mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description	Detail Rev.	
5412ESS 12" x 24" x 6" Body		
Part Number Numéro Pièce	Rev. 0	1 / 7
5412ESS1224066B		

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	4.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status
	5412ESS 12" x 24" x 6" Body	
	Part Number Numéro Pièce	Rev.
	5412ESS1224066B	0
		5 / 7

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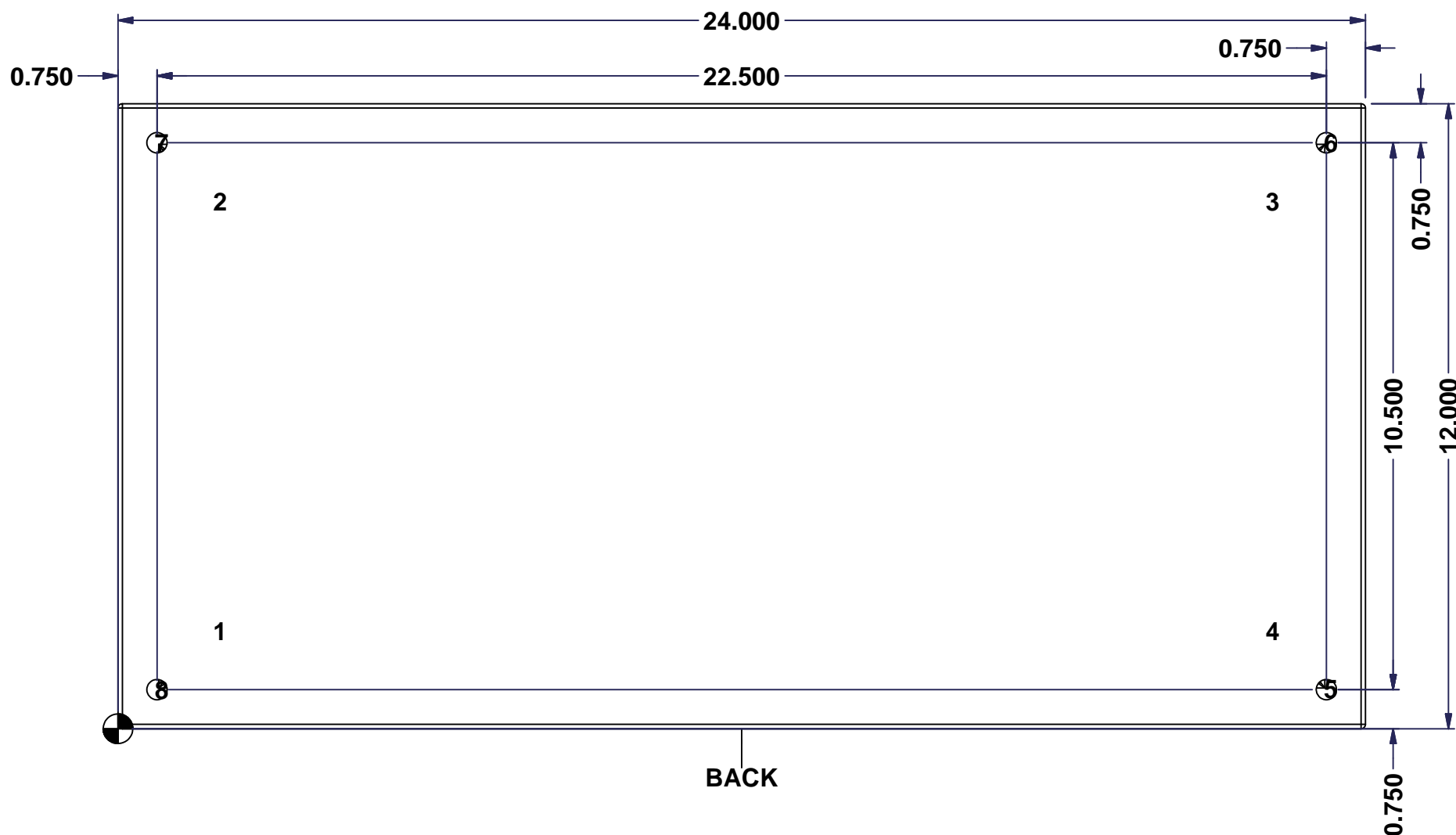
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	10.125	IP STUD M8 x 35mm (Inside)
3	22.125	10.125	IP STUD M8 x 35mm (Inside)
4	22.125	1.875	IP STUD M8 x 35mm (Inside)

5	23.250	0.750	RND Ø0.390
6	23.250	11.250	RND Ø0.390
7	0.750	11.250	RND Ø0.390
8	0.750	0.750	RND Ø0.390



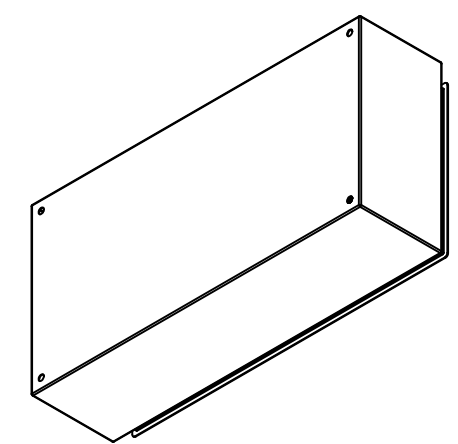
BACK

	Description	Status	
	5412ESS 12" x 24" x 6" Body		
	Part Number Numéro Pièce	Rev.	6
	5412ESS1224066B	0	7

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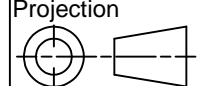
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No.	Revisions	Date	By/Par



Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 18-Oct-21
Material Matière	16 Ga Stainless Steel 316 (1.4mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description		Detail Rev.
5412ESS 12" x 24" x 6" Body		
Part Number Numéro Pièce	Rev.	7
5412ESS1224066B	0	7

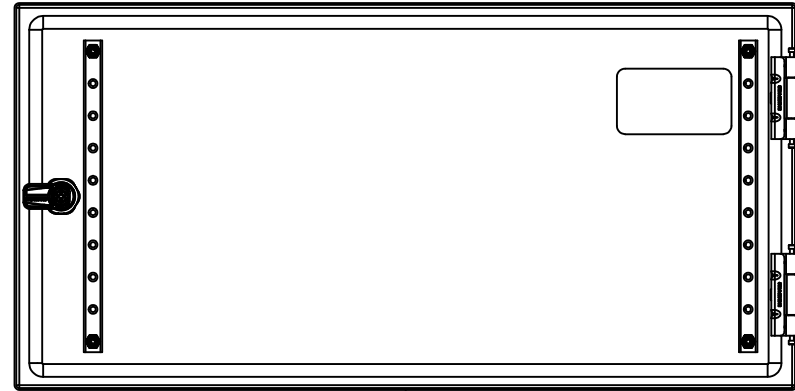
Qty	Part Number	Rev	Description
1	STK-Q-16085	0	Ground Stud M6 x 16mm Stainless Steel
4	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	5412ESS1224066B-P	0	5412ESS 12" x 24" x 6" Body Part
Parts List			

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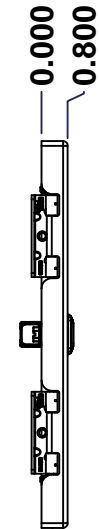
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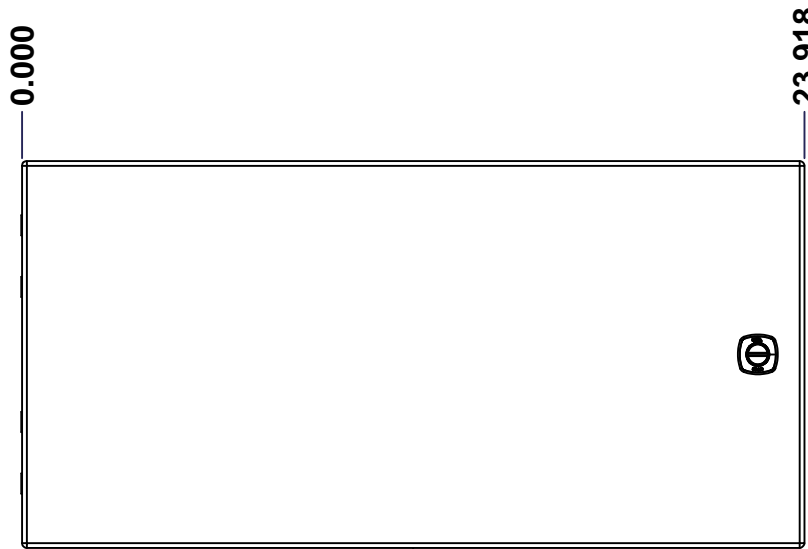
TOP



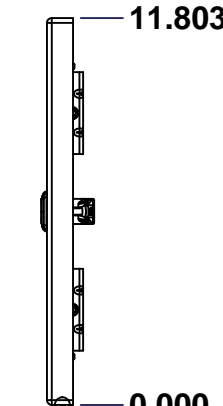
BACK



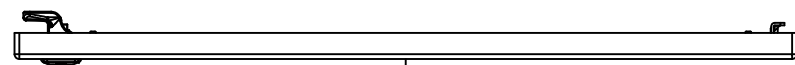
LEFT



FRONT

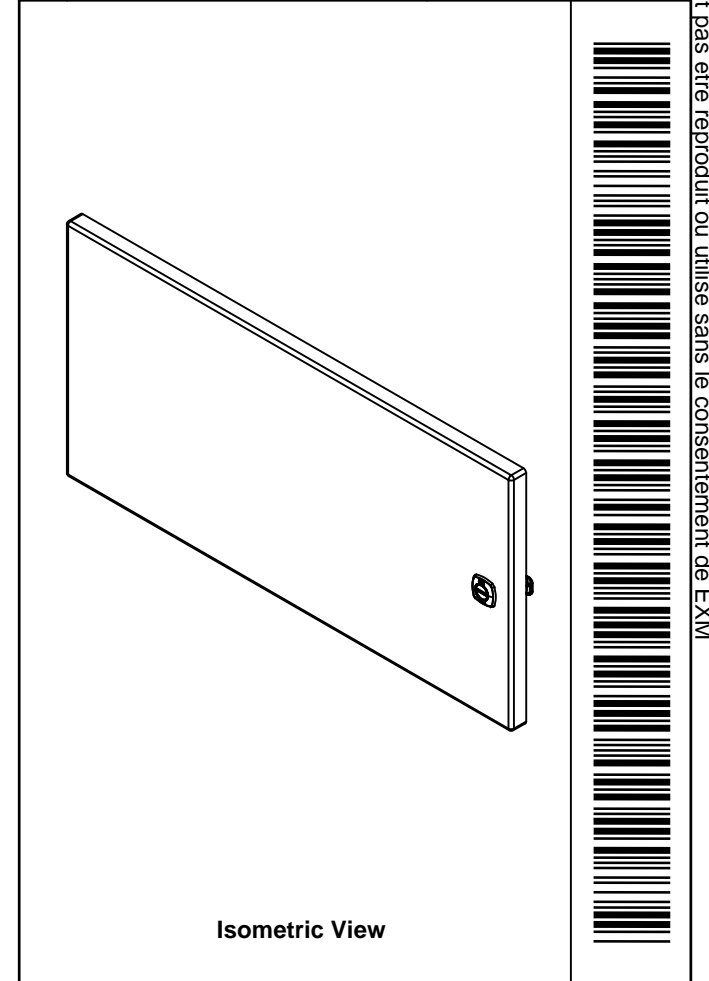


RIGHT



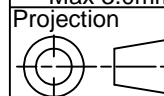


BOTTOM

No.	Revisions	Date	By/Par



Isometric View

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 18-Oct-21	
Material Matière		16 Ga Stainless Steel 316 (1.4mm)	
Color Couleur	Unpainted	Finish Fini	Brushed
Description		Detail Rev.	
5412ESS 12" x 24" Cover			
Part Number Numéro Pièce		Rev.	1
5412ESS1224066C		0	3

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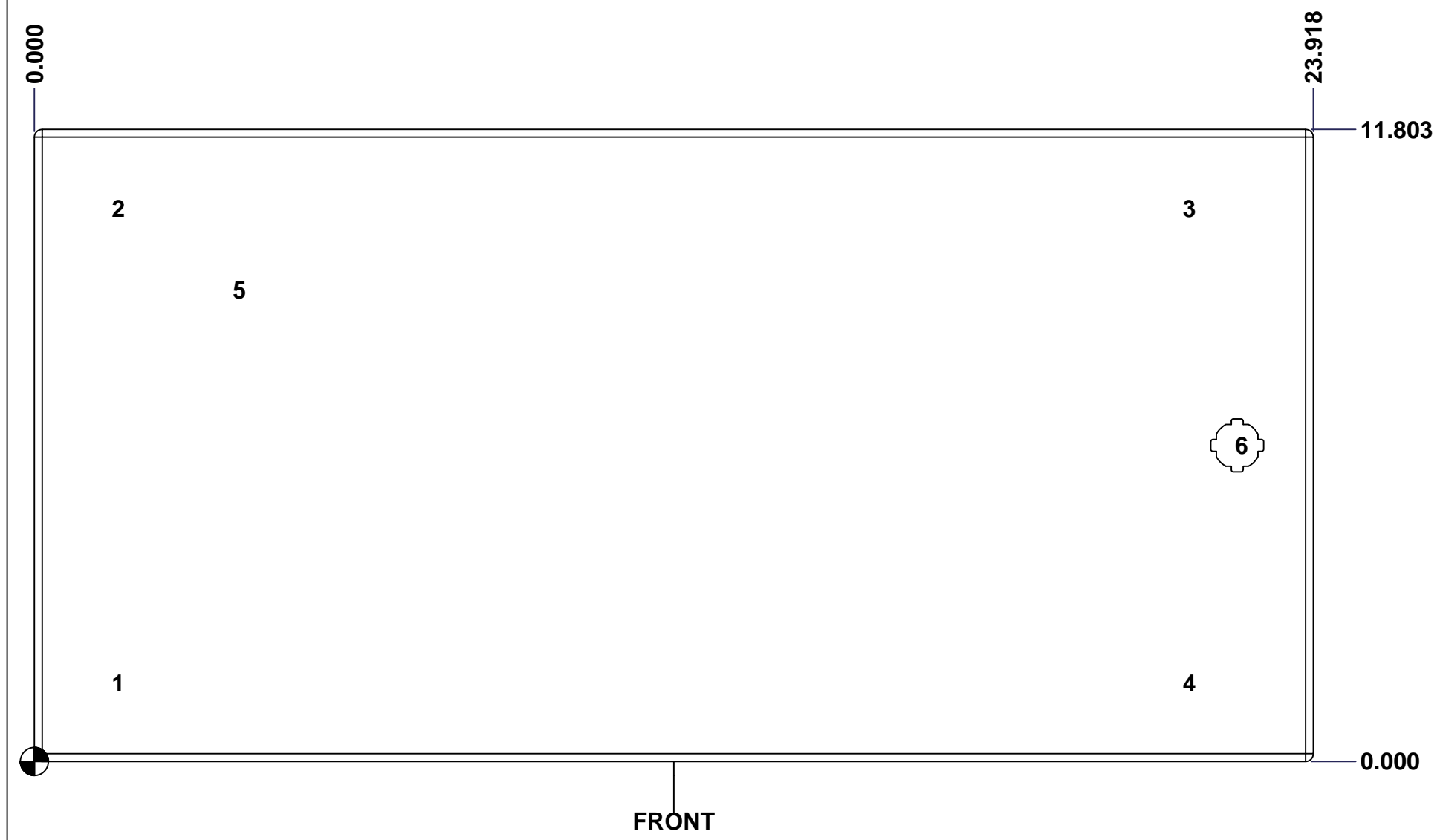
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.472	STUD M6 x 18mm (Inside)
2	1.486	10.331	STUD M6 x 18mm (Inside)
3	21.517	10.331	STUD M6 x 18mm (Inside)
4	21.517	1.472	STUD M6 x 18mm (Inside)

5	3.750	8.803	LABEL_EXM (Inside)
6	22.494	5.902	LOCK 880 SCQ4-SLSS6 @ 0.0°

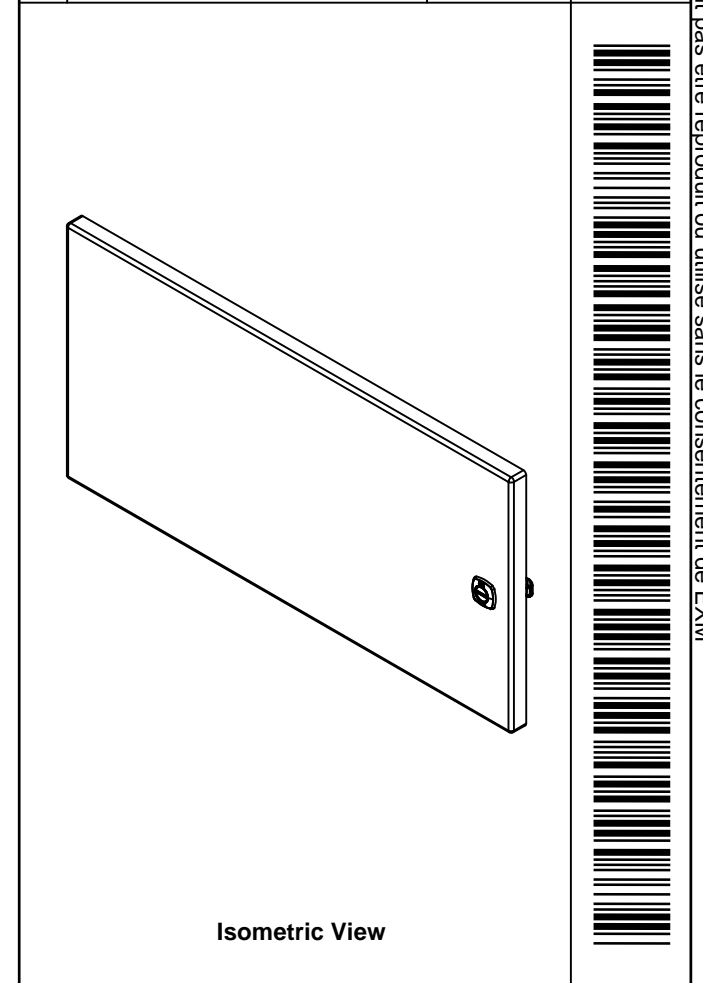


	Description	Status	
	5412ESS 12" x 24" Cover	(NULL)	
	Part Number Numéro Pièce	Rev.	
	5412ESS1224066C	0	2 3

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No.	Revisions	Date	By/Par

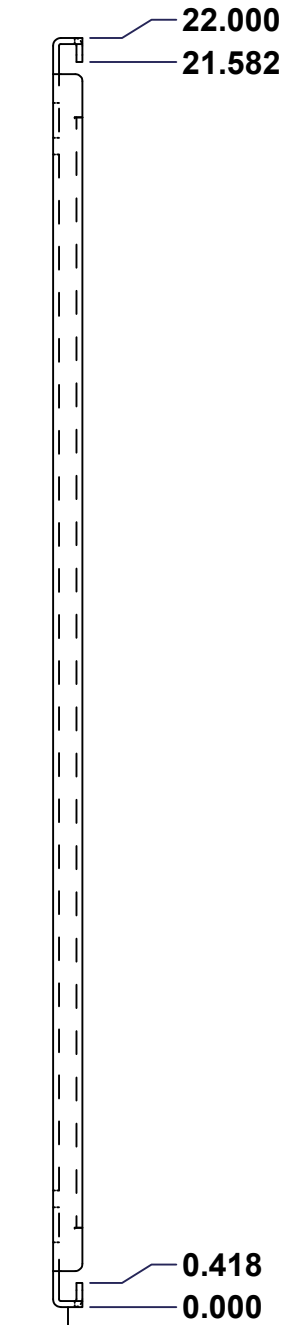
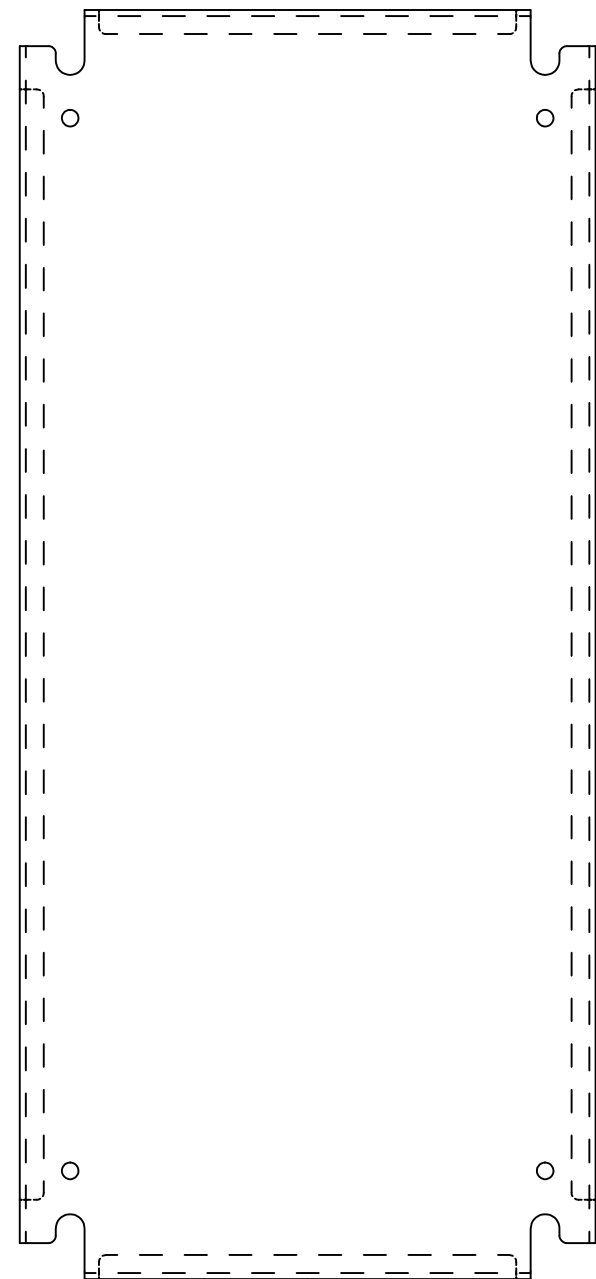
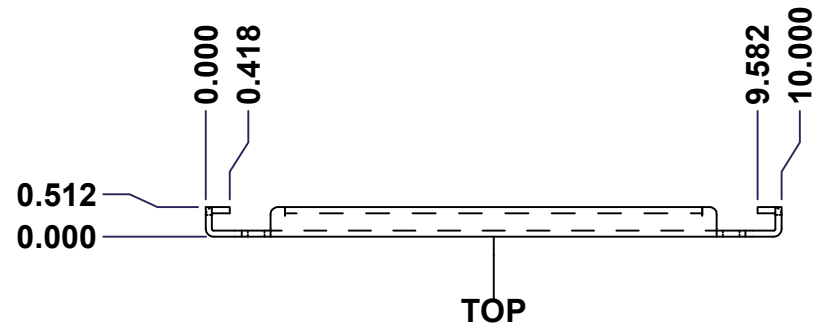


Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement	
		Max 3.0mm Projection	
Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 18-Oct-21	
Material Matière		16 Ga Stainless Steel 316 (1.4mm)	
Color Couleur		Unpainted	Finish Fini Brushed
Description			Detail Rev.
5412ESS 12" x 24" Cover			
Part Number Numéro Pièce		Rev.	3
5412ESS1224066C		0	3

Qty	Part Name	Rev	Description
1	880 SCQ4-SLSS6	7	5412 ESS 1/4 Turn Lock
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
2	STK-Q-46020-12	5	5412 ES Vertical Door Stiffener 12"
4	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	5412ESS1224066G	0	5412ESS 12" x 24" Cover Gasket Part
1	5412ESS1224066C-P	0	5412ESS 12" x 24" Cover Part
2	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)
4	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Parts List			

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Isometric View

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		Max 3.0mm Projection	
Customer Client		Date	
Drawn By Dessiné Par: BoxCad		Date: 1/23/2007	
Material Matière: See Part List			
Color Couleur: See Part List		Finish Fini: See Part List	
Description 881 SP - Inner Panel			Detail Rev.
Part Number Numéro Pièce: 881 SP2412G			Rev. 1 0

Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP2412G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

Parts List

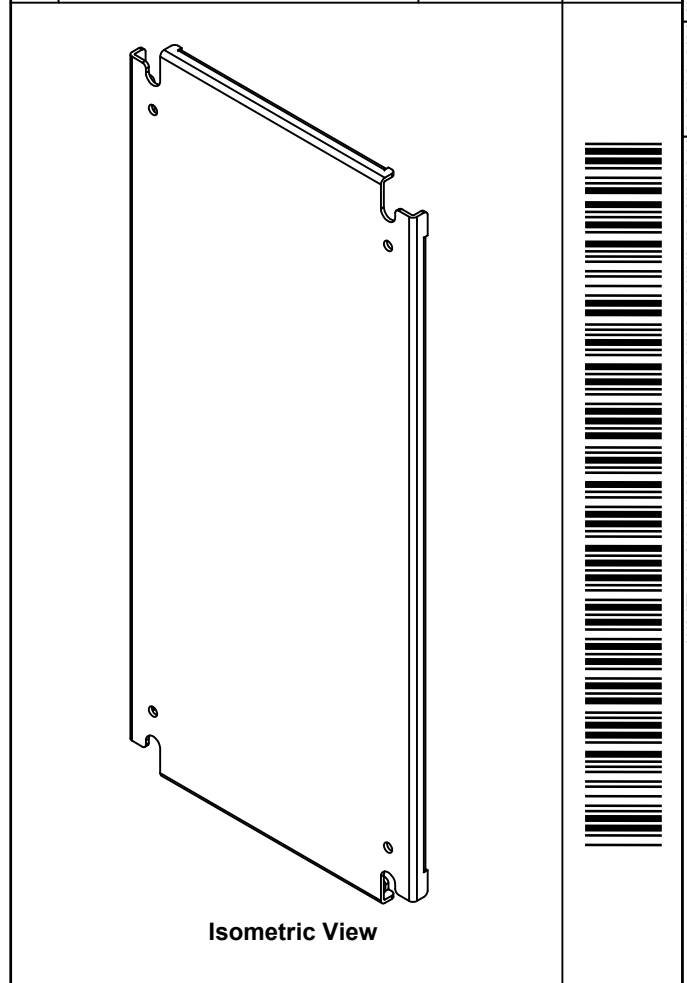
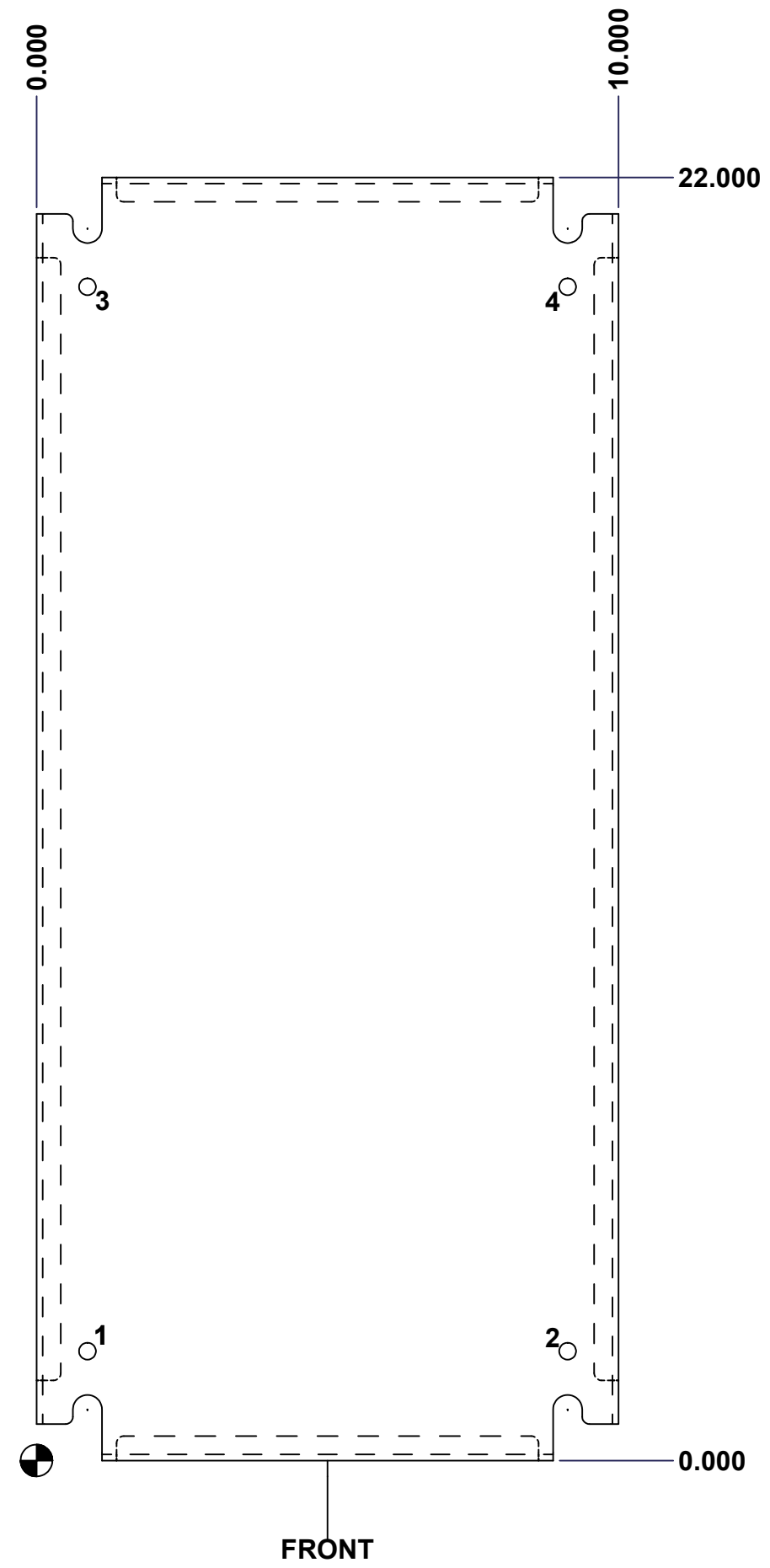
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Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.875	1.875	GROUND HOLE (RND Ø0.290)
2	9.125	1.875	GROUND HOLE (RND Ø0.290)
3	0.875	20.125	GROUND HOLE (RND Ø0.290)
4	9.125	20.125	GROUND HOLE (RND Ø0.290)

All knockouts are actual size / Les disques défonçables sont grandeur réel

No.	Revisions	Date	By/Par



		Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm	
Customer Client		Date		Projection 	
Drawn By Dessiné Par BoxCad		Date 1/23/2007		Material Matière See Part List	
Color Couleur See Part List		Finish Fini See Part List		Description 881 SP - Inner Panel	
Part Number Numéro Pièce 881 SP2412G		Rev. 0		Detail Rev. 2	