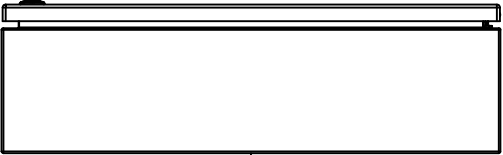


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Tolerance ±1/32" unless otherwise specified

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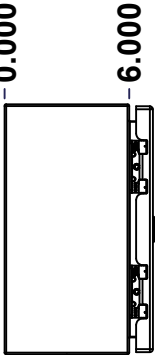
Tolérance ±1/32" sauf spécification contraire



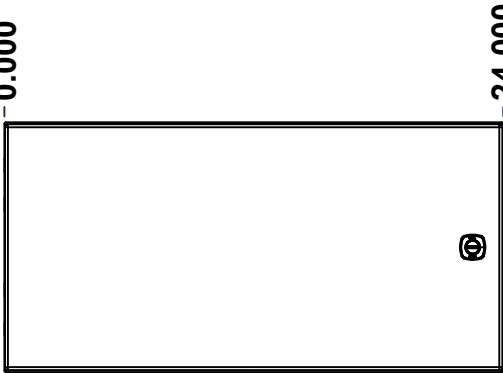
TOP



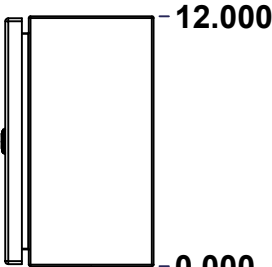
BACK



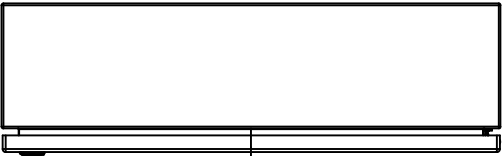
LEFT



FRONT



RIGHT

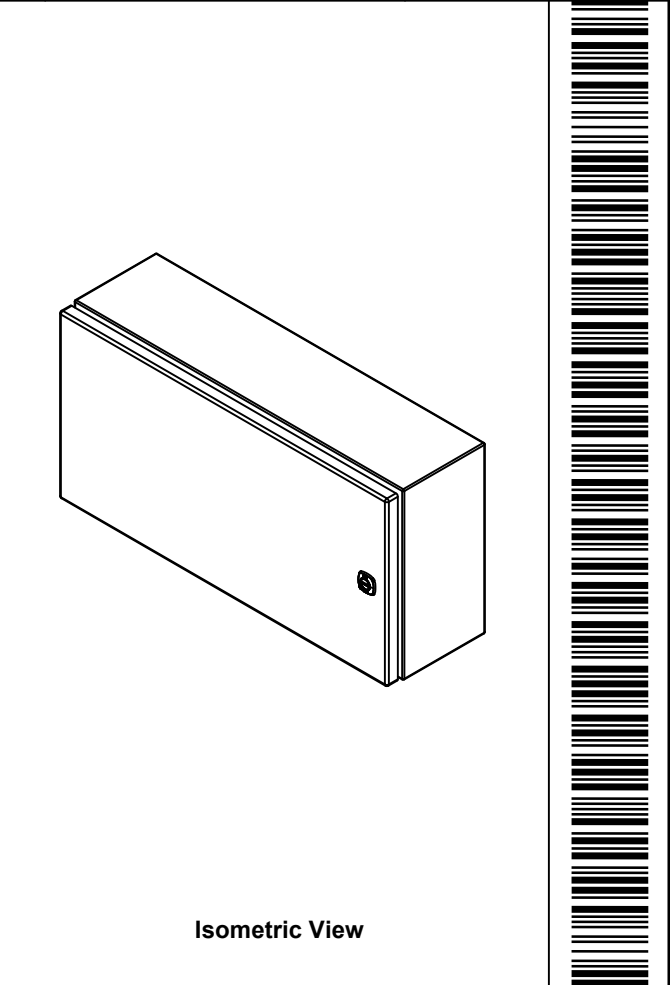


BOTTOM

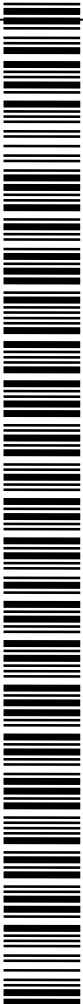
GRAIN DIRECTION:
TOP/BOTTOM: HORIZONTAL
LEFT/RIGHT/BACK/FRONT: VERTICAL

SEE BILL OF MATERIAL ON LAST PAGE

No.	Revisions	Date	By/Par



Isometric View



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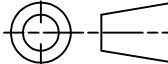


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 4/29/2022	
Material Matière		16 Ga Stainless Steel 316 (1.4mm)	
Color Couleur		Unpainted	Finish Fin Brushed
Description			Detail Rev.
5412ESS 12" x 24" x 6" Assembly			
Part Number Numéro Pièce		Rev.	
5412ESS1224066NOIP		0	1 2

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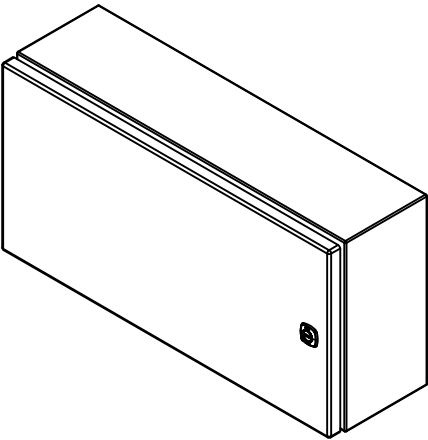
Tolerance ±1/32" unless otherwise specified

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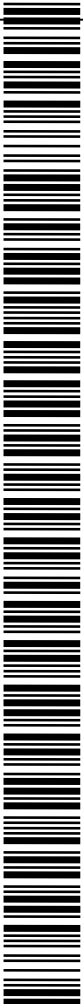
Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	W/O Inner panel
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



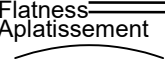
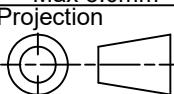
Isometric View



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PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

1	880 PP	6	Self Adhesive Print Pocket
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESS1224066NOIPC	0	5412ESS 12" x 24" Cover
1	5412ESS1224066NOIPB	0	5412ESS 12" x 24" x 6" Body
2	STK-Q-04051-07	8	M6 x 7mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

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Customer Client				Date	
Drawn By Dessiné Par BoxCad: BoxCad				Date 4/29/2022	
Material Matière					

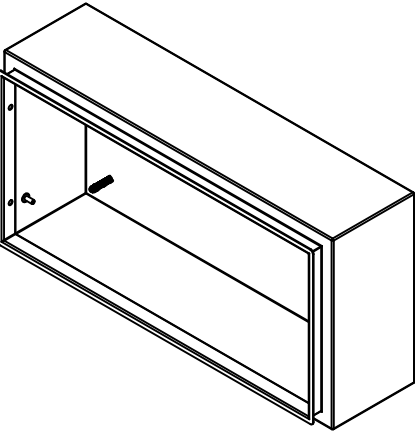
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Tolerance ±1/32" unless otherwise specified

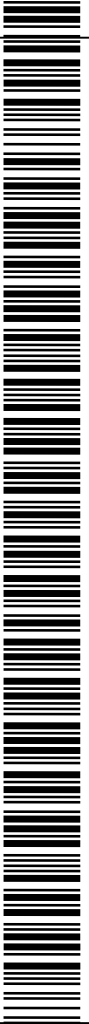
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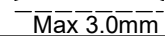
Tolérance ±1/32" sauf spécification contraire

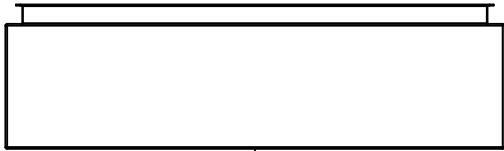
No.	Revisions	Date	By/Par



Isometric View



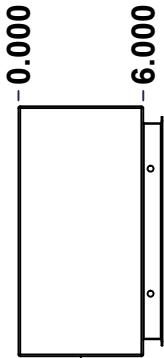
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm	
Customer Client		Date	
Drawn By Dessiné Par		Date 4/29/2022	
Material Matière		16 Ga Stainless Steel 316 (1.4mm)	
Color Couleur		Unpainted	Finish Fin Brushed
Description 5412ESS 12" x 24" x 6" Body			Detail Rev.
Part Number Numéro Pièce		Rev. 0	1 7



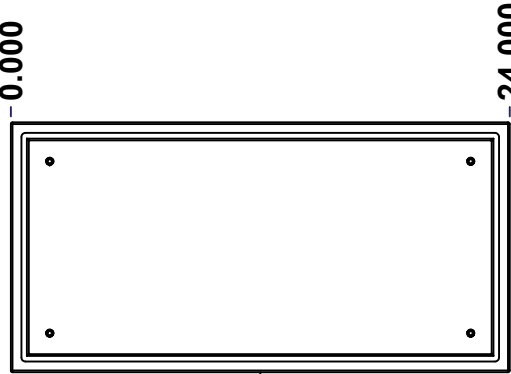
TOP



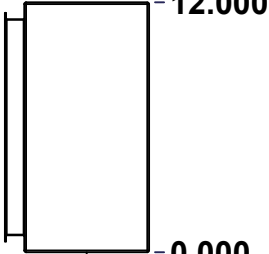
BACK



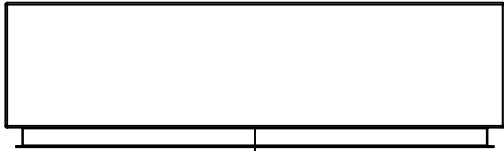
LEFT



FRONT



RIGHT



BOTTOM

SEE BILL OF MATERIAL ON LAST PAGE

5412ESS1224066NOIPB

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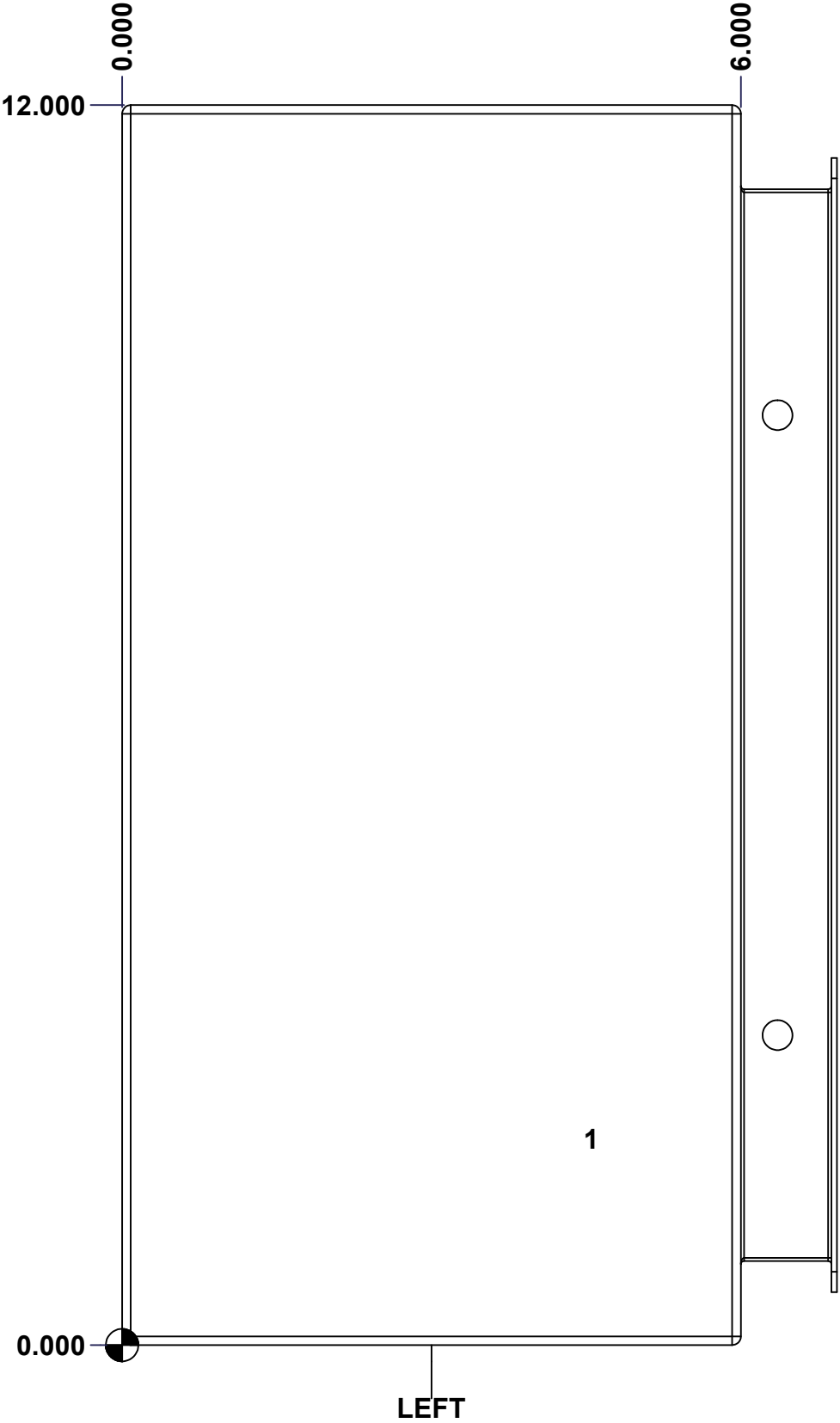
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	4.500	2.000	GND STUD M6 x 16mm (Inside)



	Description		Status	
	5412ESS 12" x 24" x 6" Body			
	Part Number Numéro Pièce		Rev.	5
	5412ESS1224066NOIPB		0	7

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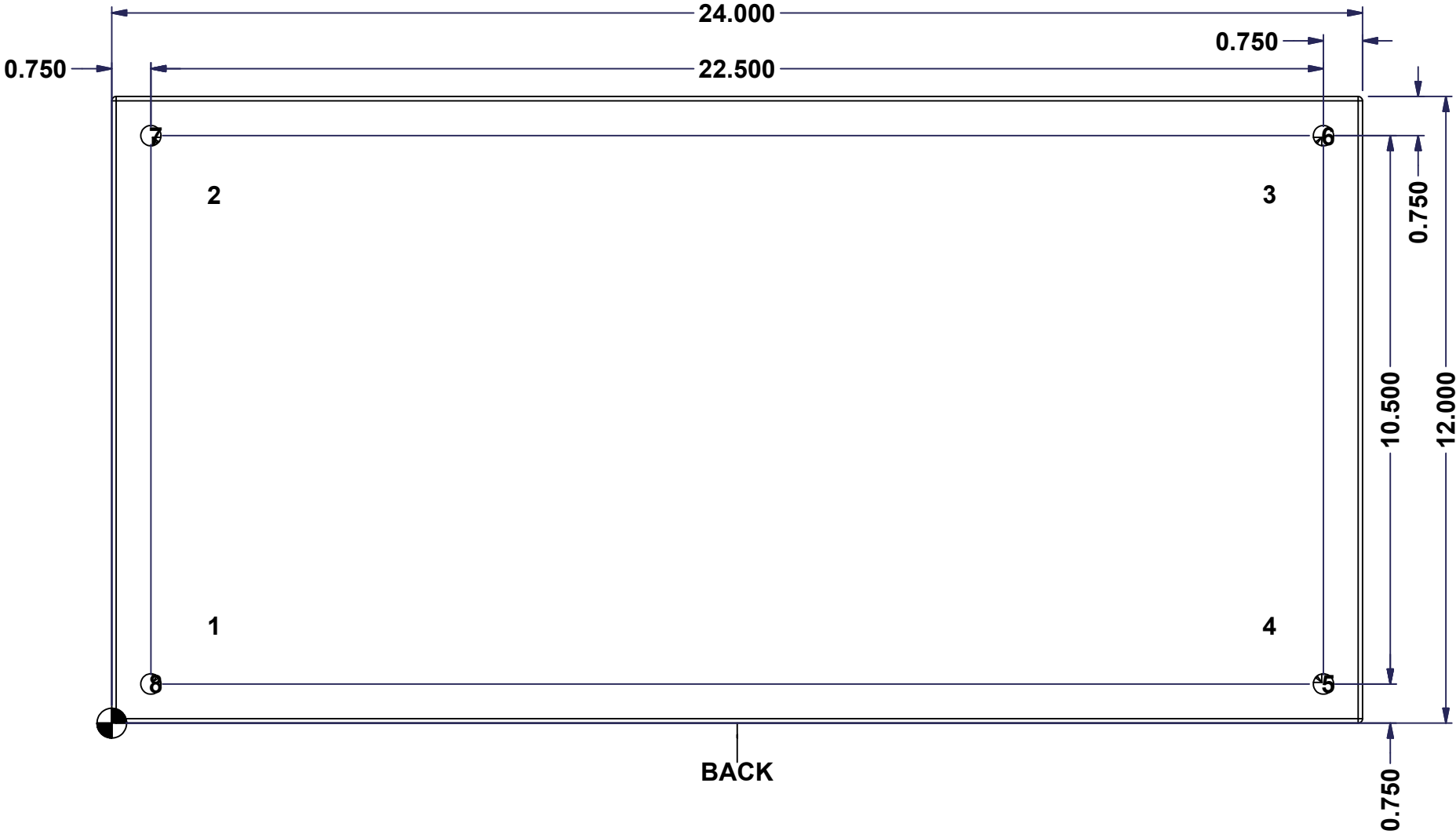
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	10.125	IP STUD M8 x 35mm (Inside)
3	22.125	10.125	IP STUD M8 x 35mm (Inside)
4	22.125	1.875	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
5	23.250	0.750	RND Ø0.390
6	23.250	11.250	RND Ø0.390
7	0.750	11.250	RND Ø0.390
8	0.750	0.750	RND Ø0.390



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	Description	Status	
	5412ESS 12" x 24" x 6" Body		
	Part Number Numéro Pièce	Rev.	6
	5412ESS1224066NOIPB	0	7

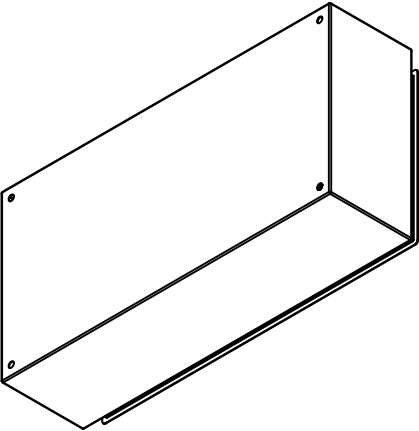
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Tolerance ±1/32" unless otherwise specified

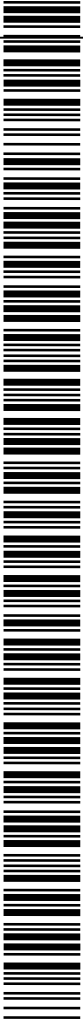
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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par

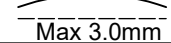


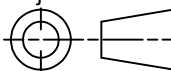
Isometric View





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Flatness
Aplatissement

Max 3.0mm

Projection


Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date

4/29/2022

Material
Matière

16 Ga Stainless Steel 316 (1.4mm)

Color
Couleur

Unpainted

Finish
Fin

Brushed

Description

5412ESS 12" x 24" x 6" Body

Detail Rev.

Part Number
Numéro Pièce

5412ESS1224066NOIPB

Rev.

7

7

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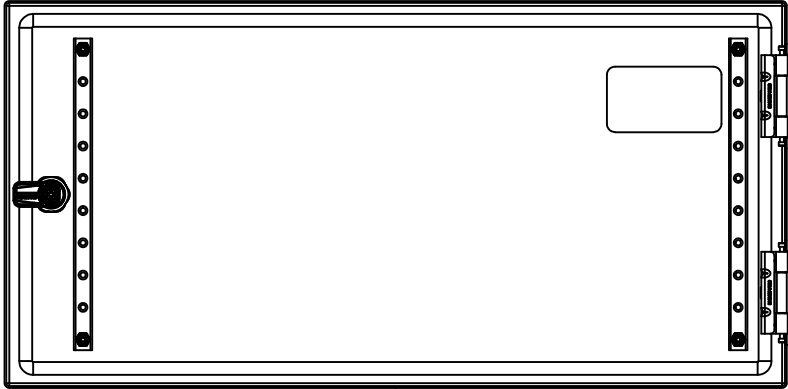
Tolerance ±1/32" unless otherwise specified

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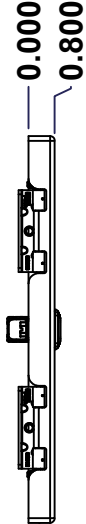
Tolérance ±1/32" sauf spécification contraire



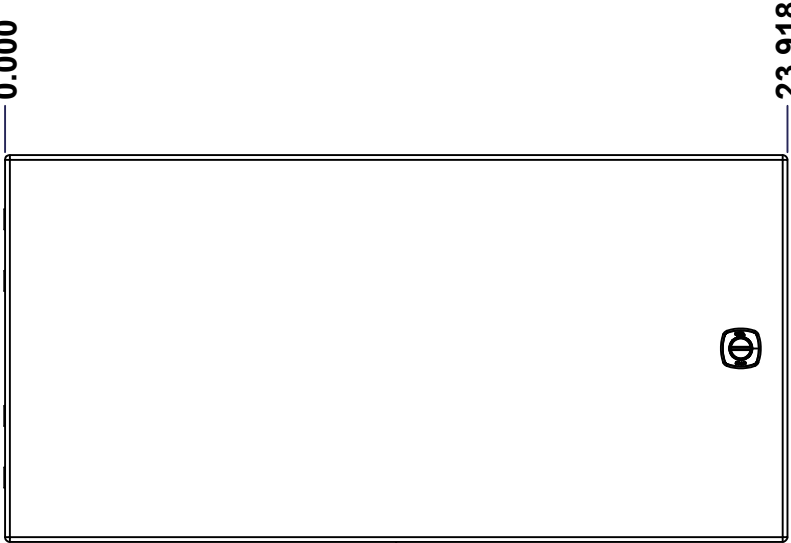
TOP



BACK



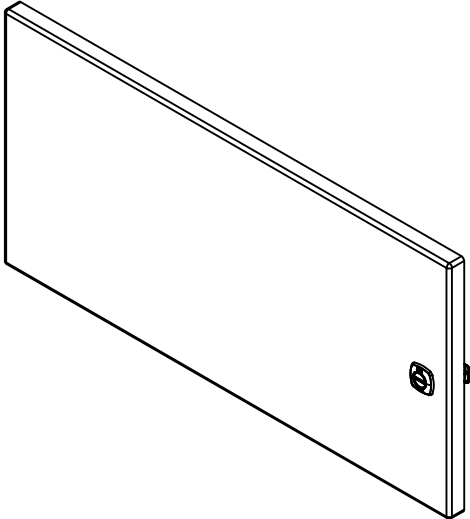
LEFT



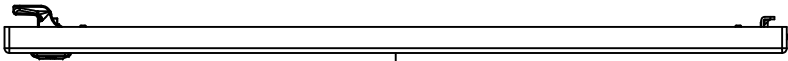
FRONT



RIGHT



Isometric View



BOTTOM

No.	Revisions	Date	By/Par

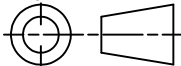


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date	
Material Matière		16 Ga Stainless Steel 316 (1.4mm)	
Color Couleur		Unpainted	Finish Fini
Description		Detail Rev.	
Part Number Numéro Pièce		Rev.	
5412ESS1224066NOIPC		0	1 3

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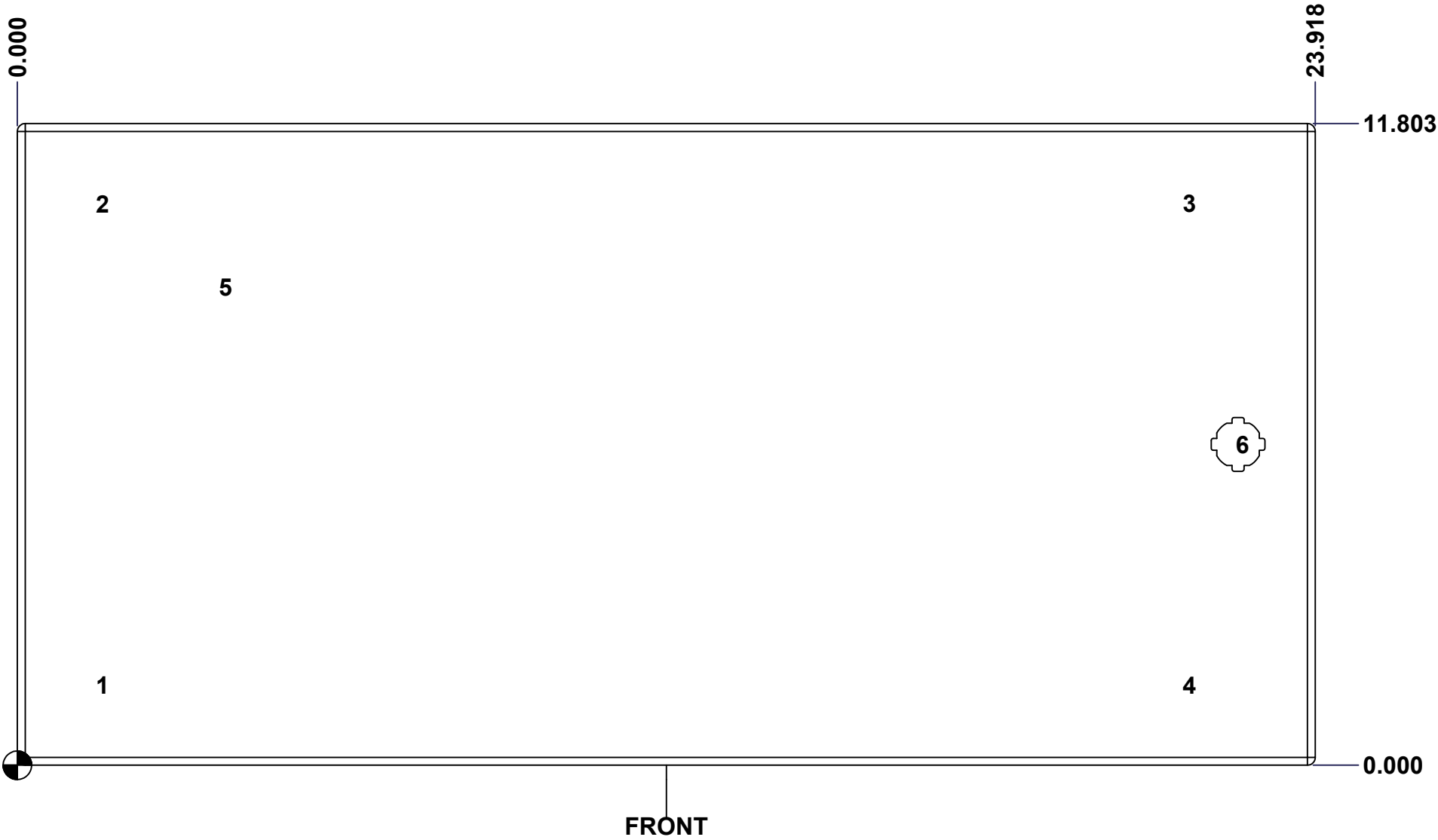
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

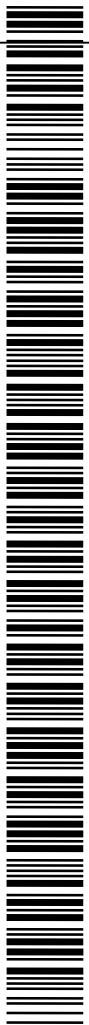
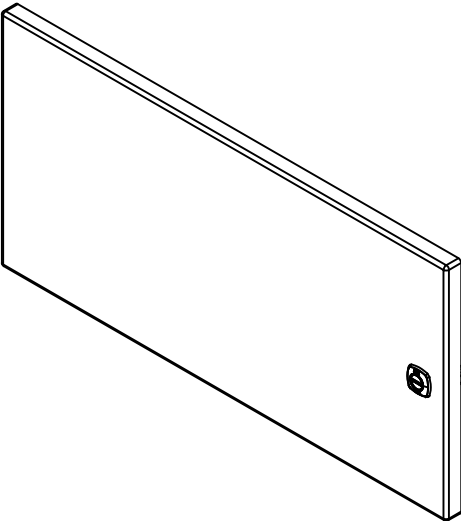
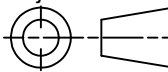
STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.472	STUD M6 x 18mm (Inside)
2	1.486	10.331	STUD M6 x 18mm (Inside)
3	21.517	10.331	STUD M6 x 18mm (Inside)
4	21.517	1.472	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
5	3.750	8.803	LABEL_EXM (Inside)
6	22.494	5.902	LOCK 880 SCQ4-SLSS6 @ 0.0°



	Description		Status	
	5412ESS 12" x 24" Cover		(NULL)	
	Part Number Numéro Pièce		Rev.	2
5412ESS1224066NOIPC		0	3	

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No.	Revisions	Date	By/Par
			
 Isometric View			
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Customer Client		Date	
Drawn By Dessiné Par		Date 4/29/2022	
Material Matière		16 Ga Stainless Steel 316 (1.4mm)	
Color Couleur		Unpainted	
		Finish Fini	
		Brushed	
Description			Detail Rev.
5412ESS 12" x 24" Cover			
Part Number Numéro Pièce			Rev.
5412ESS1224066NOIPC			0
			3
			3

1	880 SCQ4-SLSS6	7	5412 ESS 1/4 Turn Lock
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
2	STK-Q-46020-12	5	5412 ES Vertical Door Stiffener 12"
4	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	5412ESS1224066NOIPG	0	5412ESS 12" x 24" Cover Gasket Part
1	5412ESS1224066NOIPC-P	0	5412ESS 12" x 24" Cover Part
2	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)
4	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Qty	Part Name	Rev	Description
Parts List			