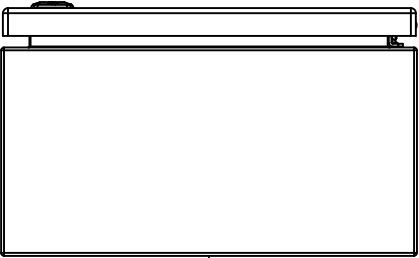


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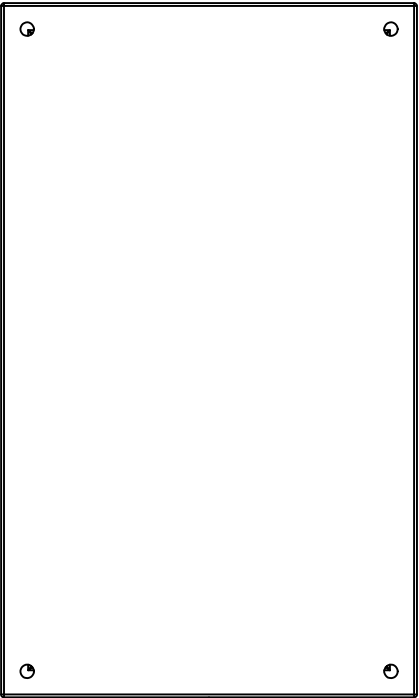
Tolerance ±1/32" unless otherwise specified

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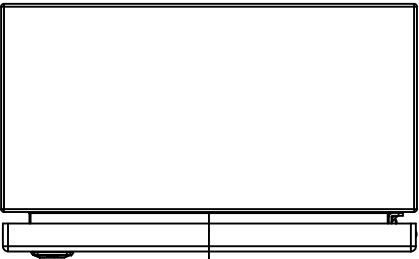
Tolérance ±1/32" sauf spécification contraire



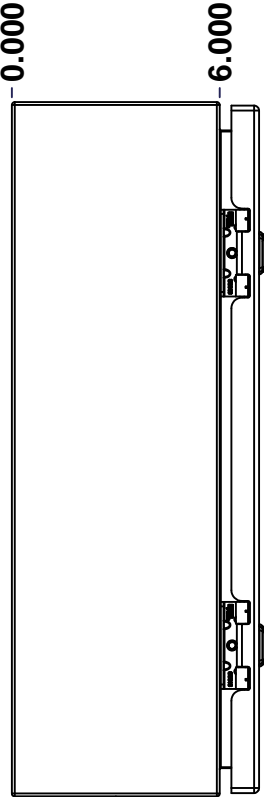
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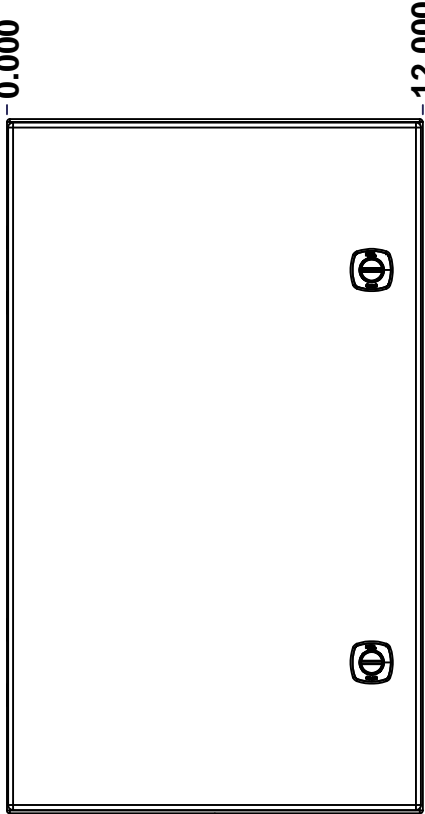
BACK



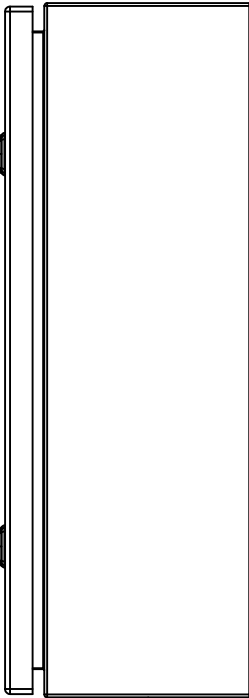
BOTTOM



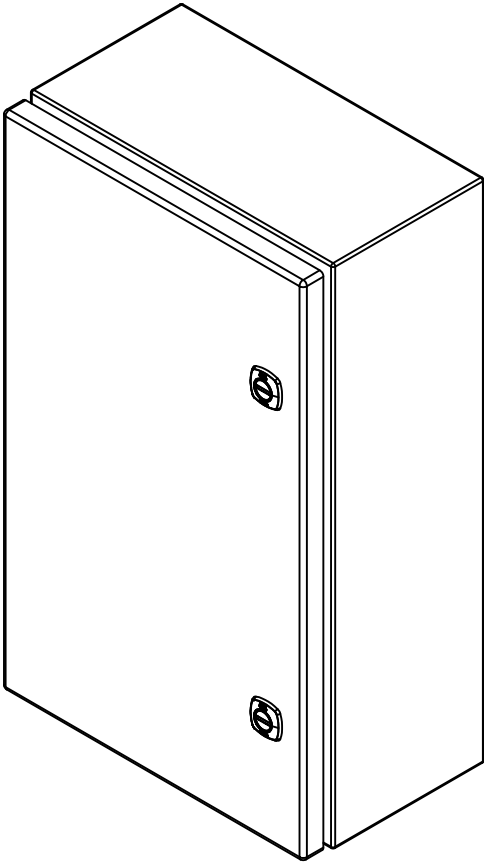
LEFT



FRONT



RIGHT



Isometric View



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GRAIN DIRECTION:
TOP/BOTTOM: HORIZONTAL
LEFT/RIGHT/BACK/FRONT:VERTICAL

SEE BILL OF MATERIAL ON LAST PAGE

No.	Revisions	Date	By/Par
		<div>Flatness Aplatissement Max 3.0mm Projection</div>	
Customer Client		Date	
Drawn By Dessiné Par		Date 10-Aug-21	
Material Matière		16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur		Unpainted	Finish Fini Brushed
Description			Detail Rev.
5412ESS 20" x 12" x 6" Assembly			
Part Number Numéro Pièce		Rev.	
5412ESS201206NOIP		0	1 2

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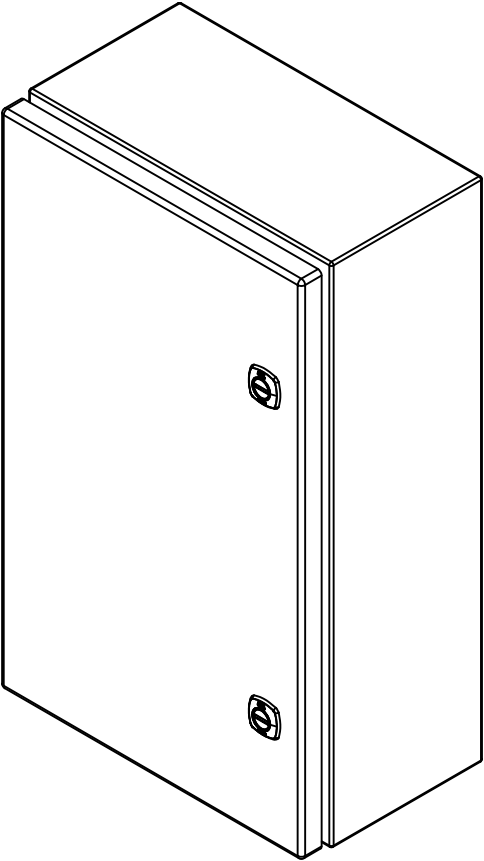
Tolerance ±1/32" unless otherwise specified

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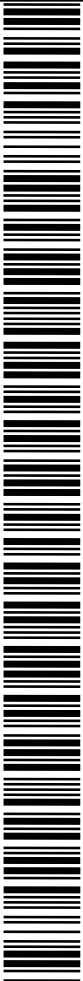
Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	W/O Inner panel
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



Isometric View



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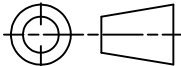


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 10-Aug-21	
Material Matière		16 Ga Stainless Steel 304 (1.4mm)	

Color Couleur	Unpainted	Finish Fin	Brushed
------------------	-----------	---------------	---------

Description	5412ESS 20" x 12" x 6" Assembly	Detail Rev.	

Part Number Numéro Pièce	Rev.	2
5412ESS201206NOIP	0	2

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESS201206NOIPC	0	5412ESS 20" x 12" Cover
1	5412ESS201206NOIPB	0	5412ESS 20" x 12" x 6" Body
2	STK-Q-04051-07	8	M6 x 7mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

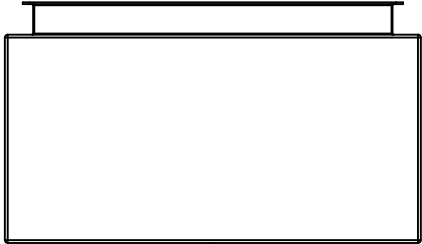
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Tolerance ±1/32" unless otherwise specified

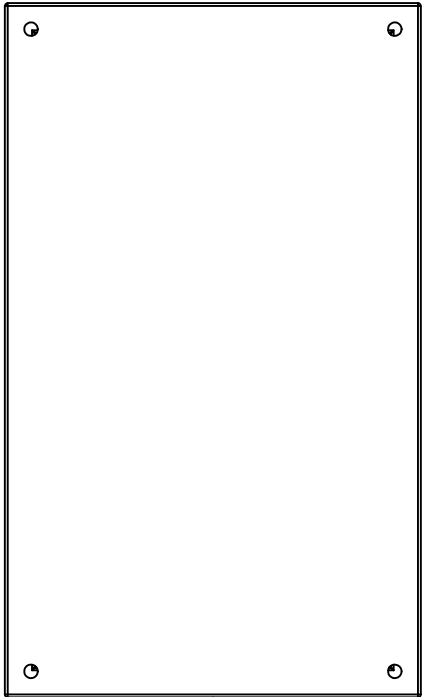
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Tolérance ±1/32" sauf spécification contraire

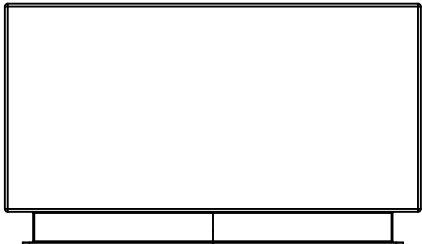
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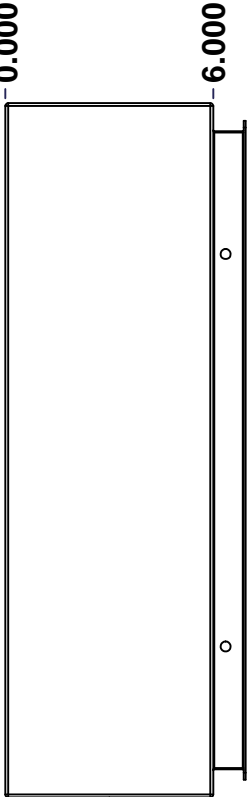
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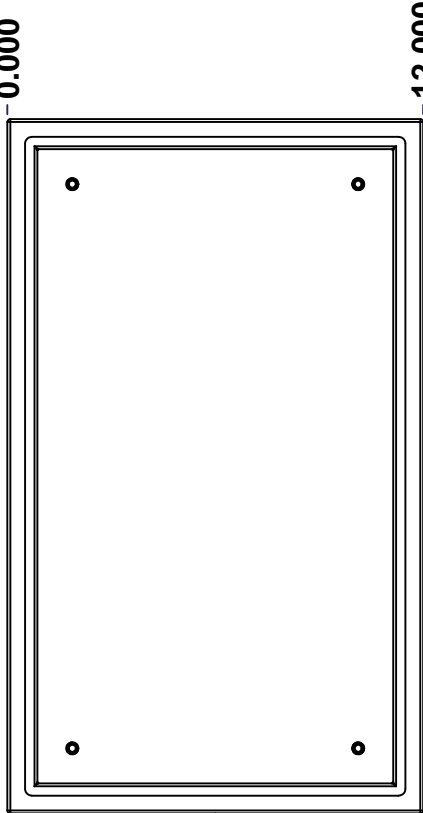
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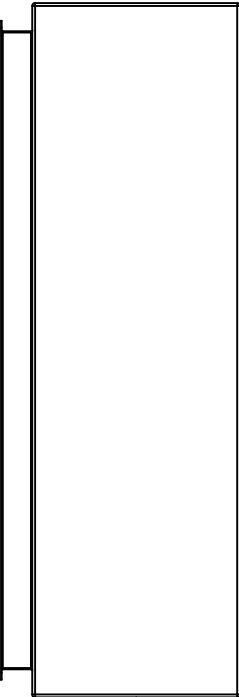
BOTTOM



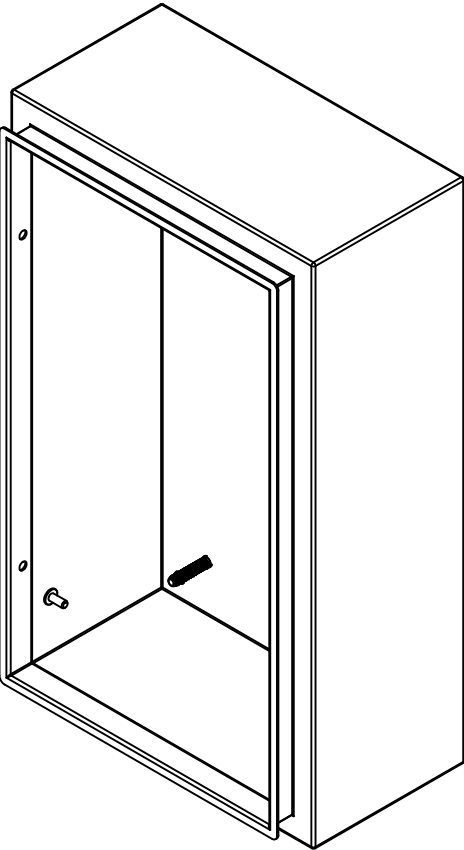
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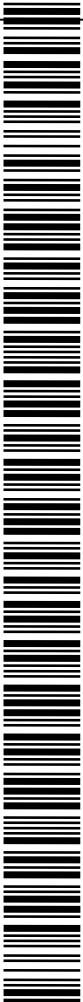
FRONT



RIGHT



Isometric View

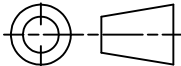


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 10-Aug-21

Material
Matière

16 Ga Stainless Steel 304 (1.4mm)

Color
Couleur

Unpainted

Finish
Fini

Brushed

Description

5412ESS 20" x 12" x 6" Body

Detail Rev.

Part Number
Numéro Pièce

5412ESS201206NOIPB

Rev.

1

0

7

SEE BILL OF MATERIAL ON LAST PAGE

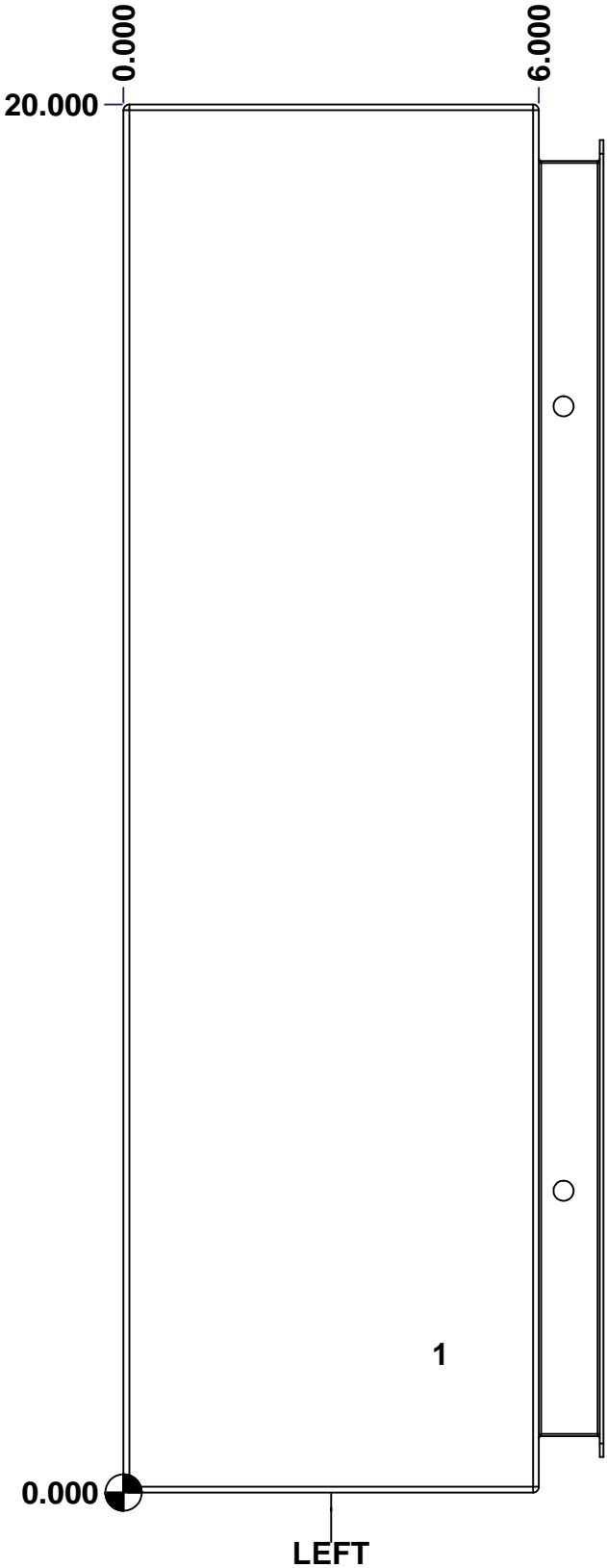
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	4.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5412ESS 20" x 12" x 6" Body		
	Part Number Numéro Pièce	Rev.	5
	5412ESS201206NOIPB	0	7

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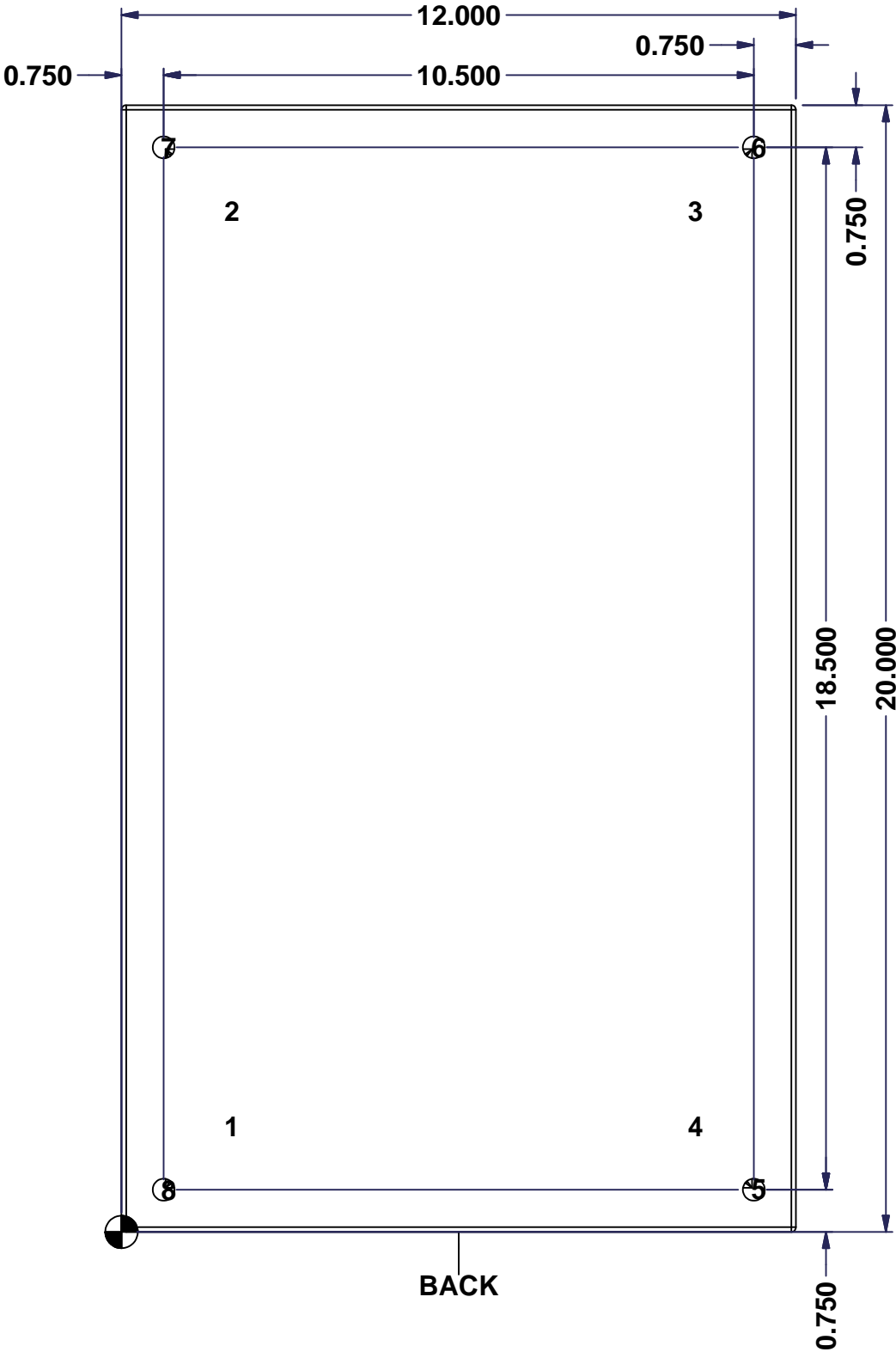
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	18.125	IP STUD M8 x 35mm (Inside)
3	10.125	18.125	IP STUD M8 x 35mm (Inside)
4	10.125	1.875	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
5	11.250	0.750	RND Ø0.390
6	11.250	19.250	RND Ø0.390
7	0.750	19.250	RND Ø0.390
8	0.750	0.750	RND Ø0.390

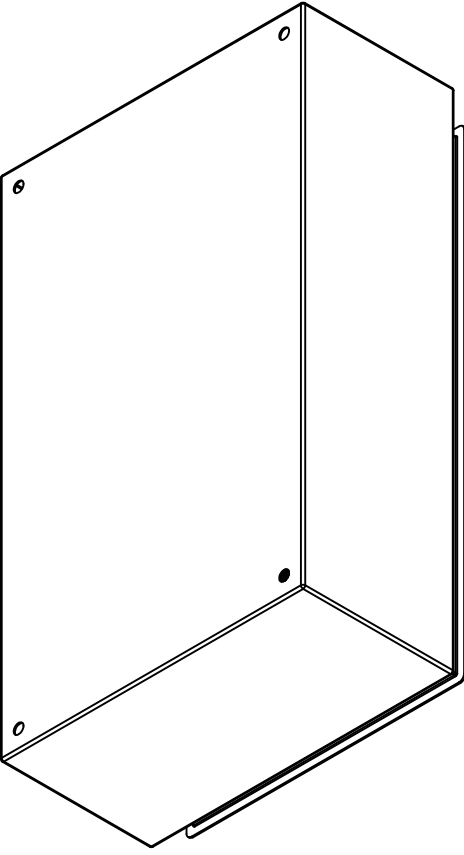


	Description		Status	
	5412ESS 20" x 12" x 6" Body			
	Part Number Numéro Pièce		Rev.	6
	5412ESS201206NOIPB		0	7


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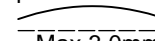
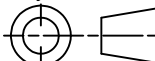
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No.	Revisions	Date	By/Par



Isometric View



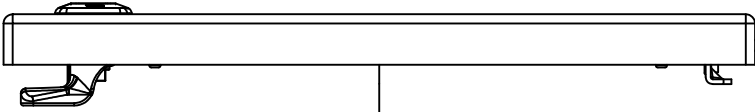
 <p style="text-align: right;"> Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com </p>	Flatness Aplatissement <div style="text-align: center;">  Max 3.0mm </div>
	Projection <div style="text-align: center;">  </div>
Customer Client	Date
Drawn By Dessiné Par	Date
Material Matière	
BoxCad: BoxCad 16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur	Finish Fin
Unpainted	Brushed
Description	Detail Rev.
5412ESS 20" x 12" x 6" Body	
Part Number Numéro Pièce	Rev.
5412ESS201206NOIPB	0
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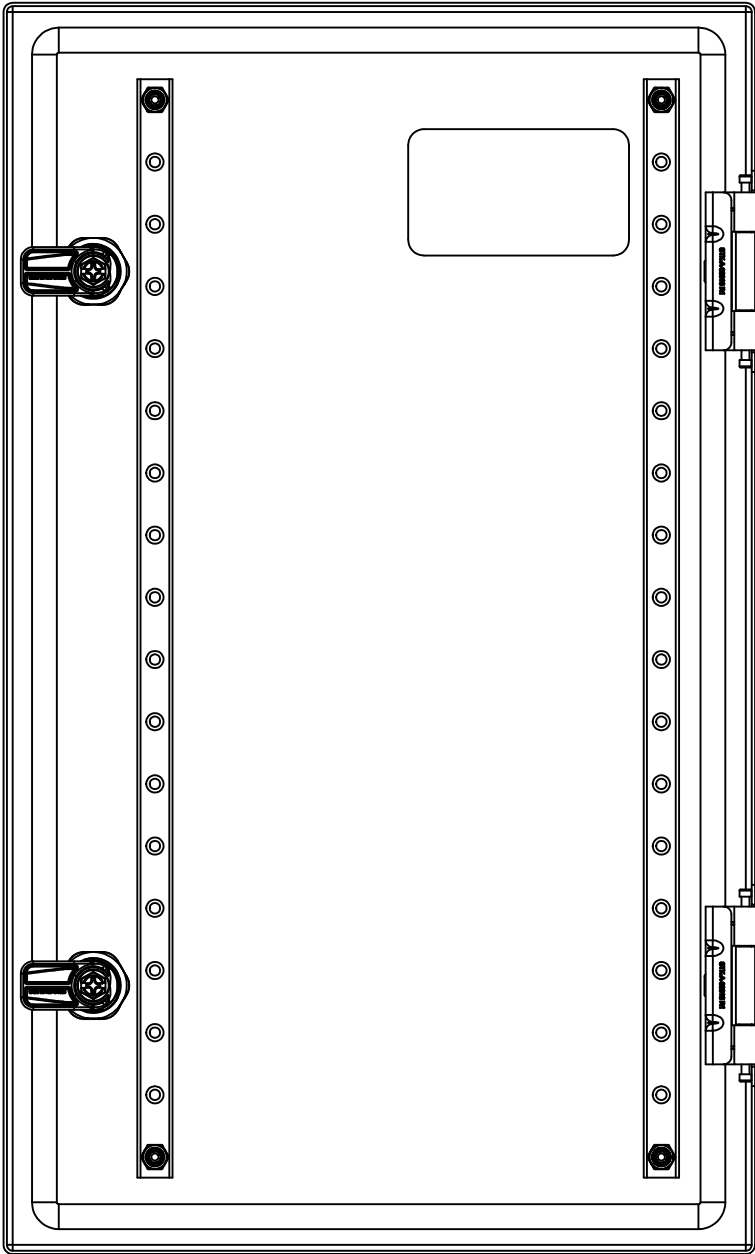
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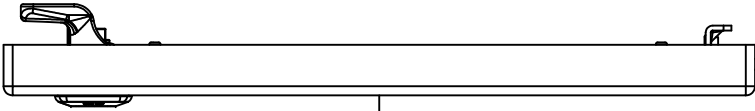
Tolérance ±1/32" sauf spécification contraire



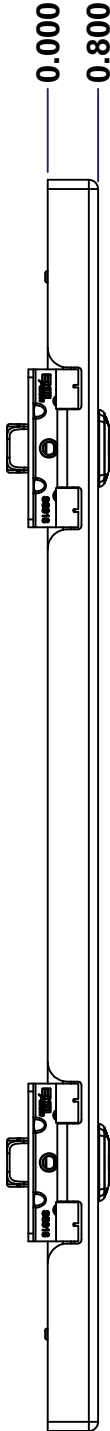
TOP



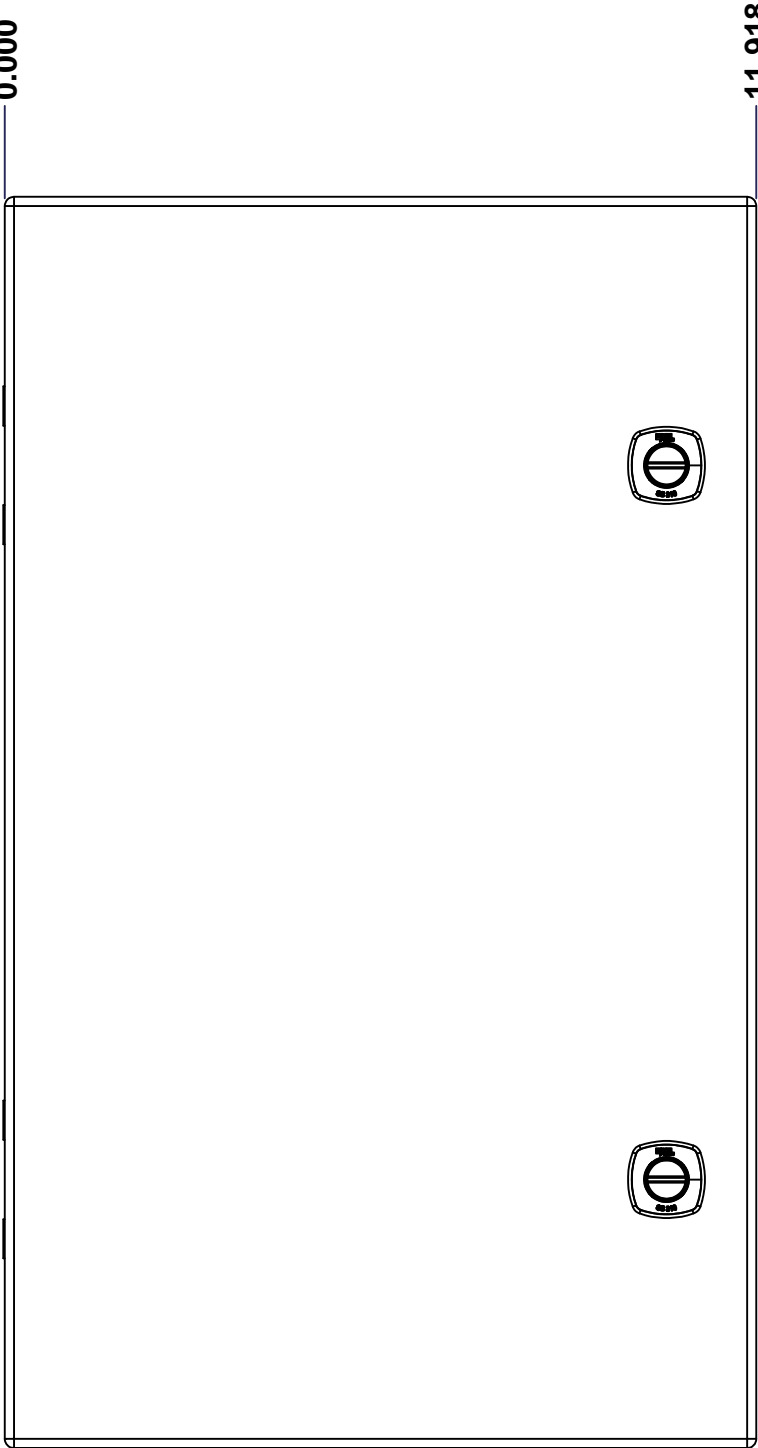
BACK



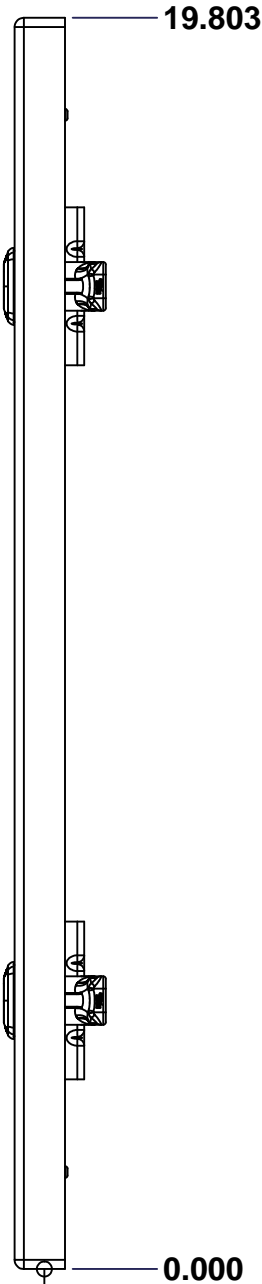
BOTTOM



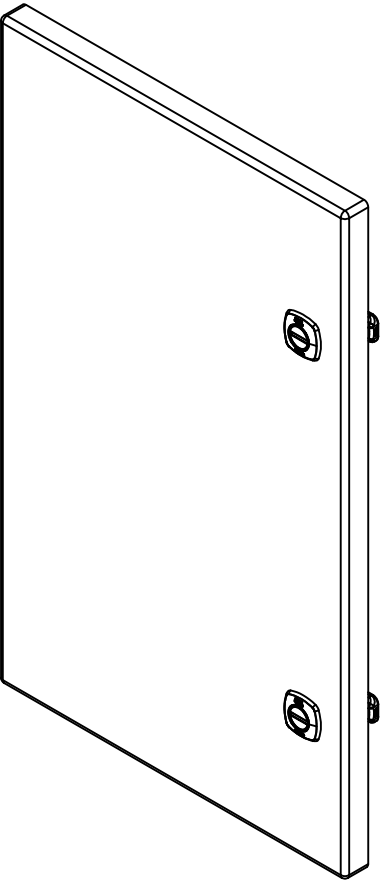
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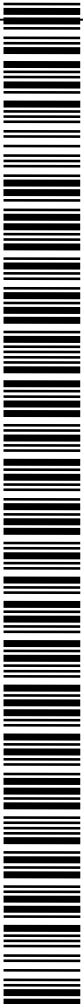
FRONT



RIGHT

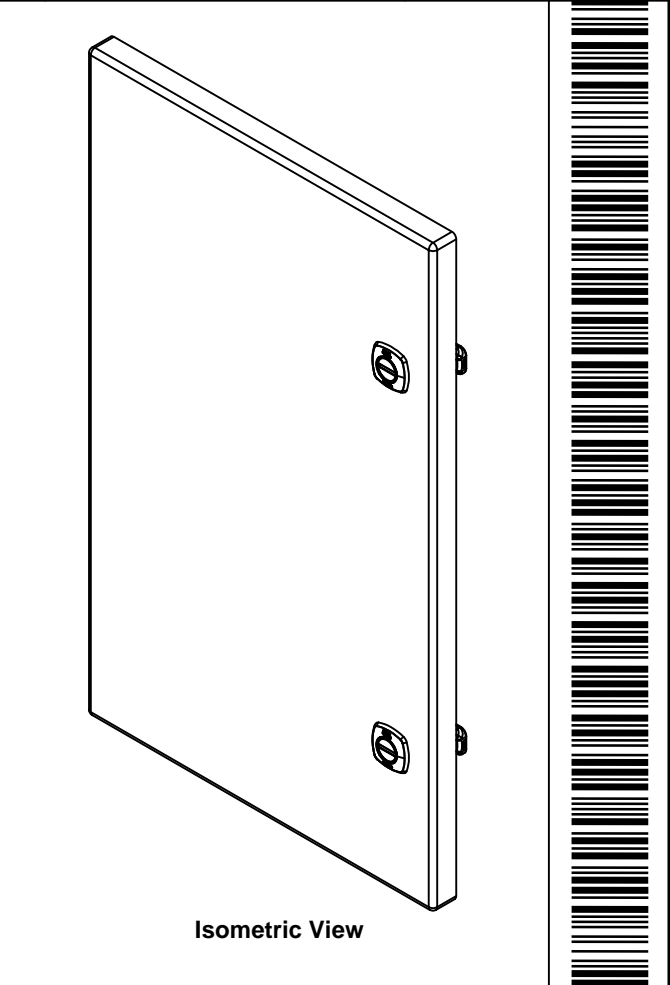



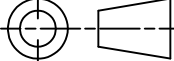
Isometric View



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No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 10-Aug-21	
Material Matière		16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur		Unpainted	Finish Fini Brushed
Description 5412ESS 20" x 12" Cover			Detail Rev.
Part Number Numéro Pièce		Rev.	1 3
SEE BILL OF MATERIAL ON LAST PAGE		5412ESS201206NOIPC	

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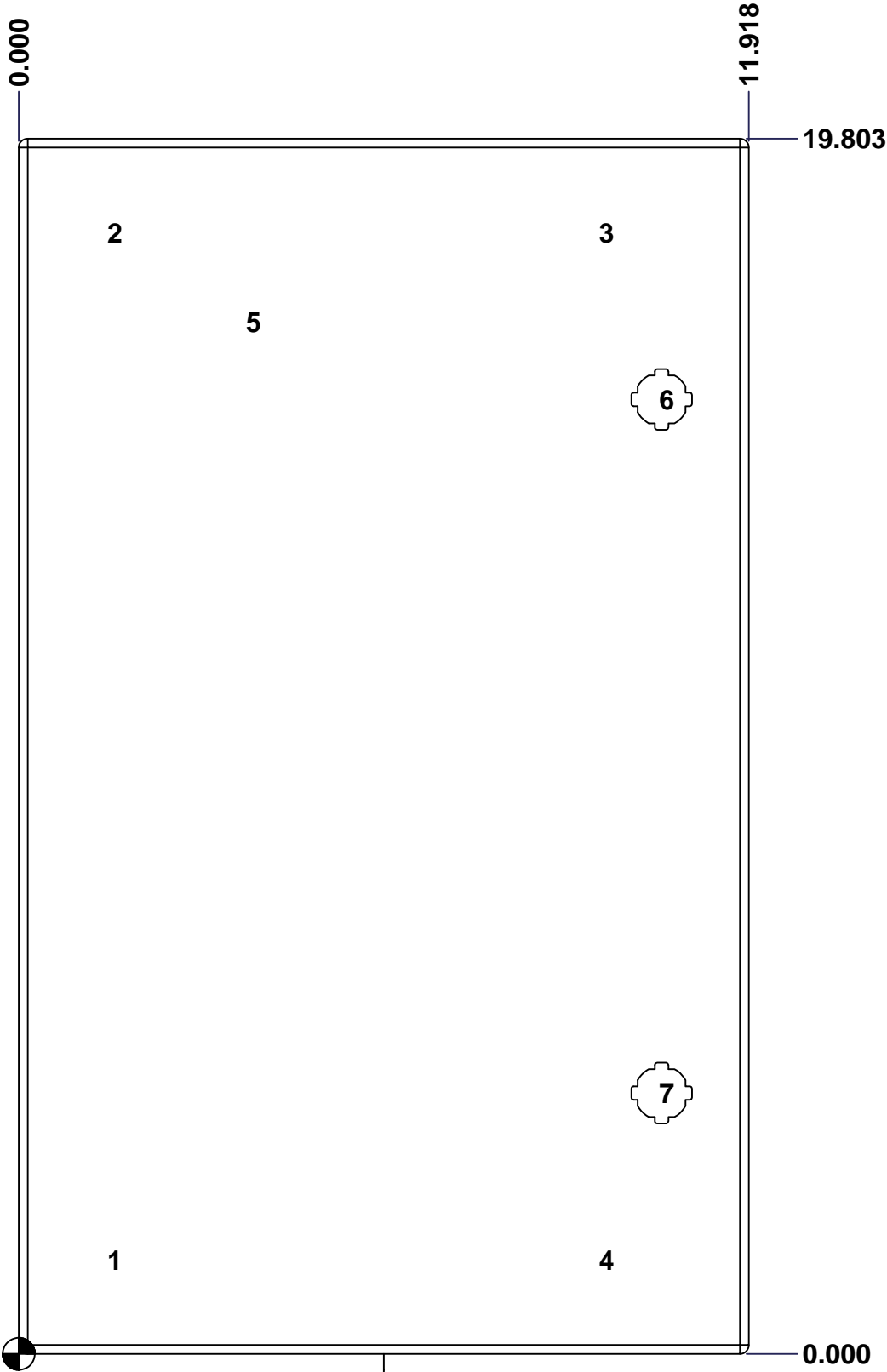
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.535	STUD M6 x 18mm (Inside)
2	1.486	18.268	STUD M6 x 18mm (Inside)
3	9.517	18.268	STUD M6 x 18mm (Inside)
4	9.517	1.535	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
5	3.750	16.803	LABEL_EXM (Inside)
6	10.494	15.553	LOCK 880 SCQ4-SLSS6 @ 0.0°
7	10.494	4.250	LOCK 880 SCQ4-SLSS6 @ 0.0°



FRONT

	Description		Status	
	5412ESS 20" x 12" Cover		(NULL)	
	Part Number Numéro Pièce 5412ESS201206NOIPC		Rev. 0	<div>2 3</div>

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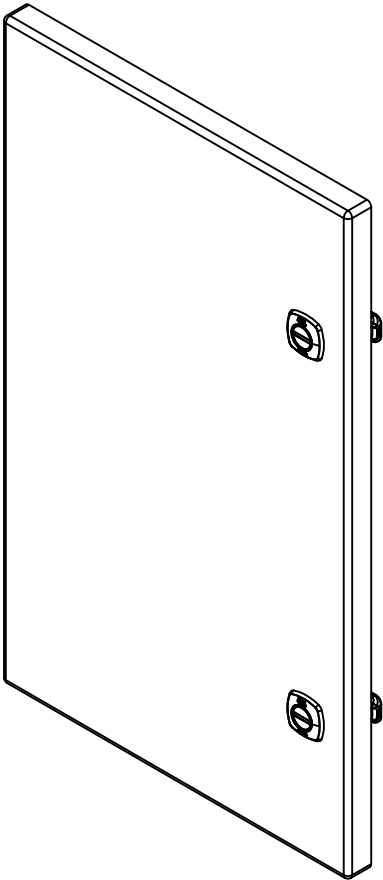
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View



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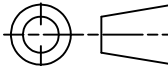


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
--------------------	------

Drawn By Dessiné Par	BoxCad: BoxCad	Date	10-Aug-21
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Material Matière	16 Ga Stainless Steel 304 (1.4mm)
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Color Couleur	Unpainted	Finish Fin	Brushed
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Description	Detail Rev.
5412ESS 20" x 12" Cover	

Part Number Numéro Pièce	Rev.	3
5412ESS201206NOIPC	0	3

1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
2	STK-Q-46020-20	5	5412 ES Vertical Door Stiffener 20"
4	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	5412ESS201206NOIPG	0	5412ESS 20" x 12" Cover Gasket Part
1	5412ESS201206NOIPC-P	0	5412ESS 20" x 12" Cover Part
2	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)
2	880 SCQ4-SLSS6	7	5412 ESS 1/4 Turn Lock
4	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Qty	Part Name	Rev	Description
Parts List			