

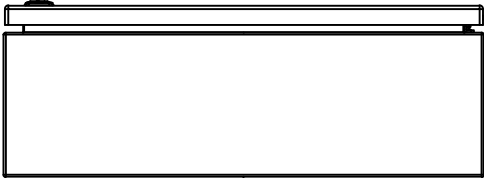
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Tolerance ±1/32" unless otherwise specified

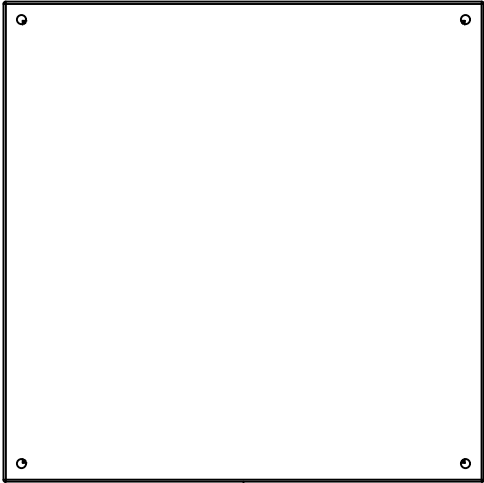
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Tolérance ±1/32" sauf spécification contraire

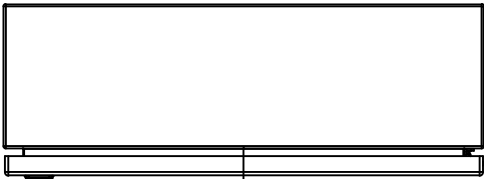
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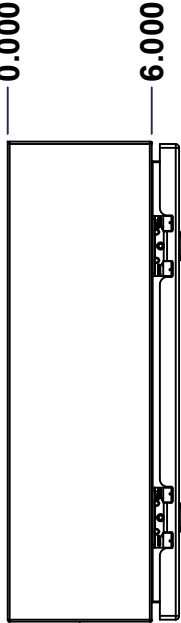
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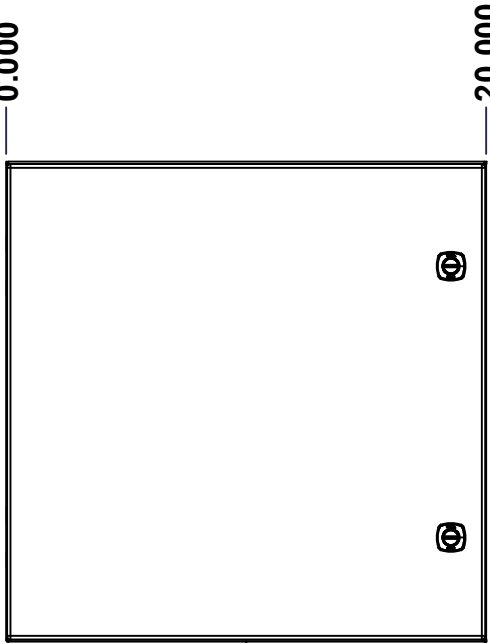
BACK



BOTTOM



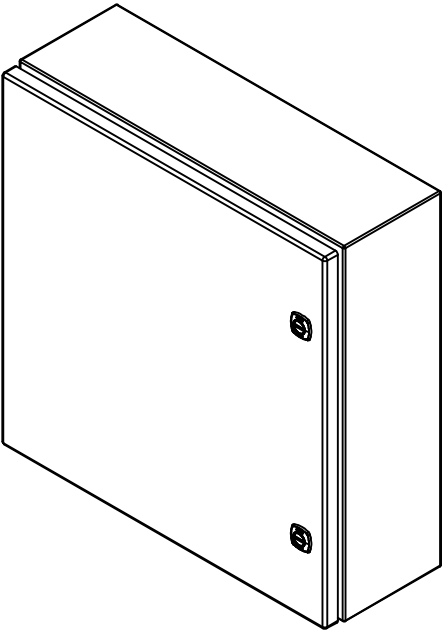
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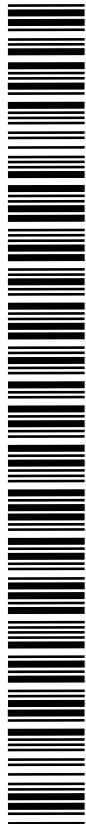
FRONT



RIGHT


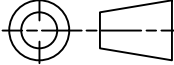


Isometric View



GRAIN DIRECTION:
TOP/BOTTOM: HORIZONTAL
LEFT/RIGHT/BACK/FRONT: VERTICAL

SEE BILL OF MATERIAL ON LAST PAGE

No.	Revisions	Date	By/Par
			<div><div><div><div>Tél: (450) 979-4373</div><div>Fax: (450) 979-4626</div><div>www.exmweb.com</div></div></div><div><div>Flatness</div><div>Aplatissement</div><div>Max 3.0mm</div></div><div><div>Projection</div><div></div></div></div>
Customer Client		Date	
Drawn By Dessiné Par		Date 07-Feb-14	
Material Matière		16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur		Unpainted	Finish Fini Brushed
Description			Detail Rev.
5412ESS 20" x 20" x 6" Assembly			
Part Number Numéro Pièce		Rev.	1
5412ESS202006		0	9

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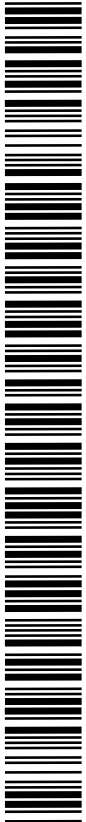
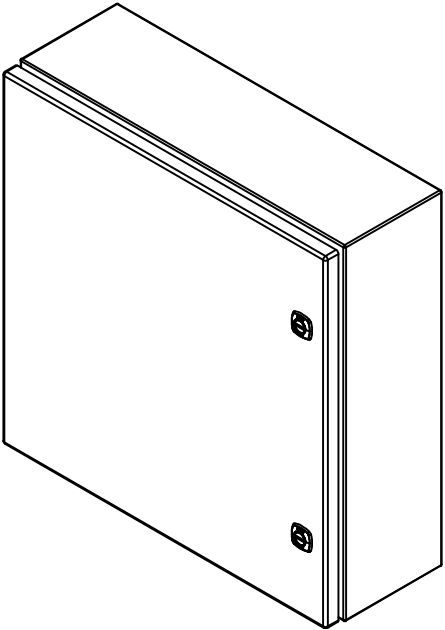
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Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure (IP66)
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



Isometric View

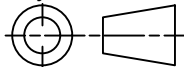


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 07-Feb-14	
Material Matière		16 Ga Stainless Steel 304 (1.4mm)	

Color Couleur	Unpainted	Finish Fin	Brushed
------------------	-----------	---------------	---------

Description	Detail Rev.
5412ESS 20" x 20" x 6" Assembly	

Part Number Numéro Pièce	Rev.	2
5412ESS202006	0	9

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

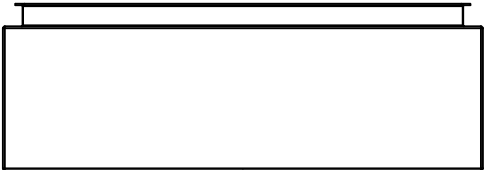
1	881 SP2020G	0	881 SP - Inner Panel
2	STK-K-01320	0	5412 ES Inner Panel Accessory Kit
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESS202006C	0	5412ESS 20" x 20" Cover
1	5412ESS202006B	0	5412ESS 20" x 20" x 6" Body
2	STK-Q-04051-08	1	M6 x 8mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

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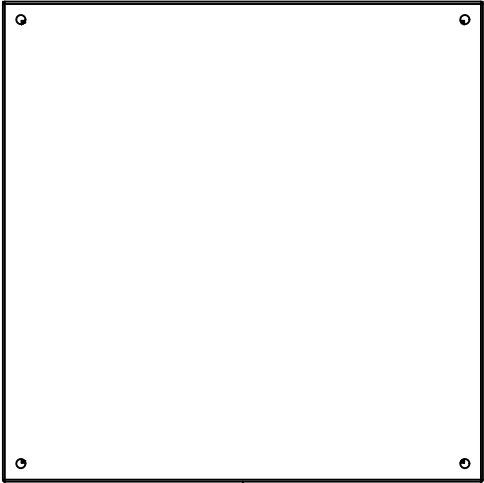
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire



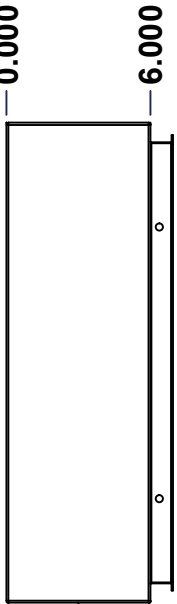
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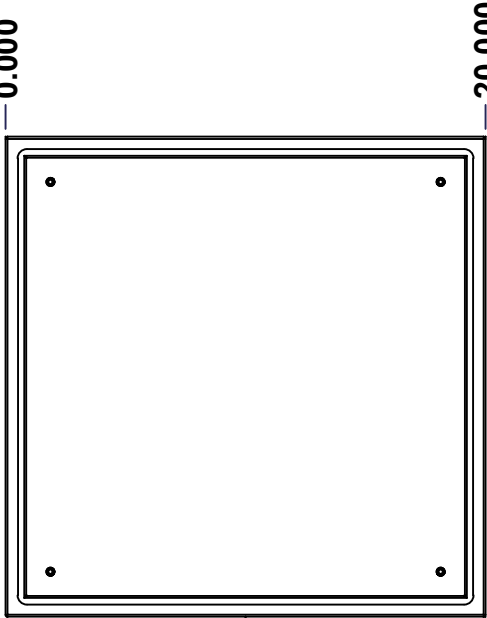
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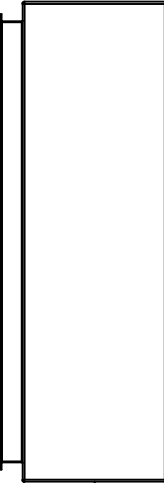
BOTTOM



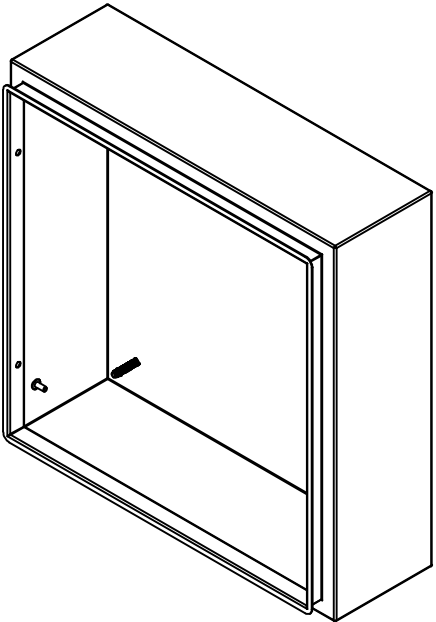
LEFT



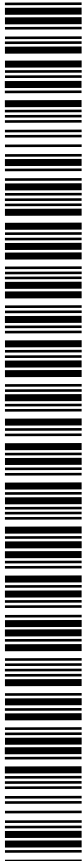
FRONT



RIGHT



Isometric View



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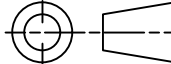


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 07-Feb-14

Material
Matière

16 Ga Stainless Steel 304 (1.4mm)

Color
Couleur

Unpainted

Finish
Fin

Brushed

Description

5412ESS 20" x 20" x 6" Body

Detail Rev.

Part Number
Numéro Pièce

5412ESS202006B

Rev.

3

0

9

SEE BILL OF MATERIAL ON LAST PAGE

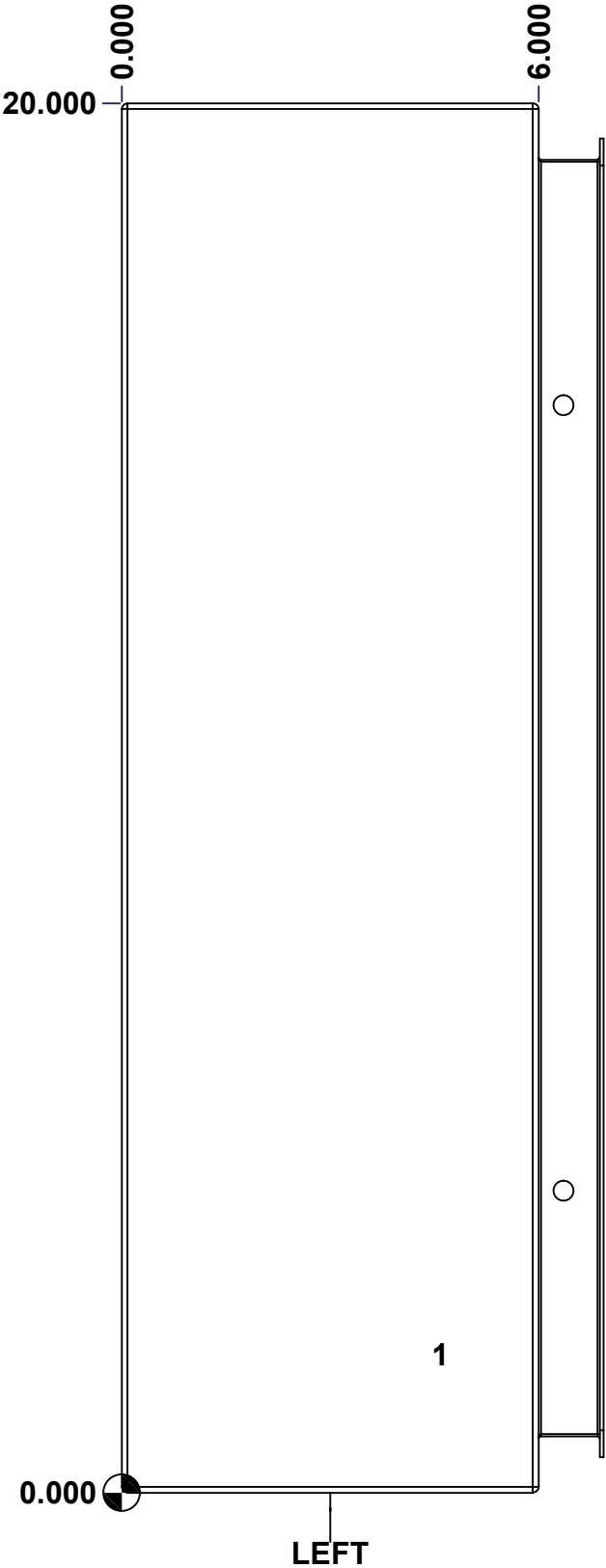
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	4.500	2.000	GND STUD M6 x 16mm (Inside)



	Description 5412ESS 20" x 20" x 6" Body	Status (NULL)	
	Part Number Numéro Pièce 5412ESS202006B	Rev. 0	4 9

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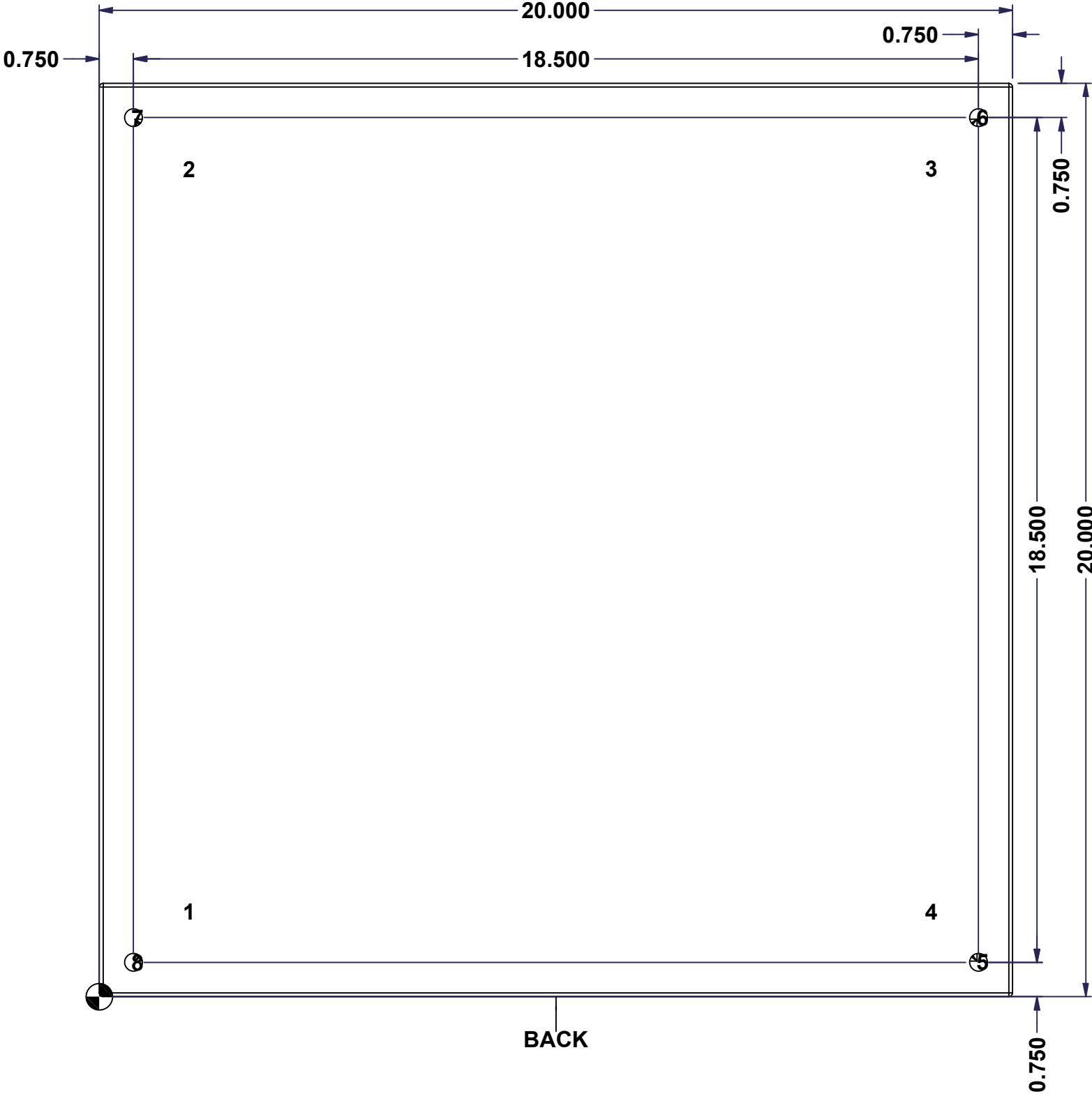
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESS202006\5412ESS202006.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	18.125	IP STUD M8 x 35mm (Inside)
3	18.125	18.125	IP STUD M8 x 35mm (Inside)
4	18.125	1.875	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
5	19.250	0.750	RND Ø0.390
6	19.250	19.250	RND Ø0.390
7	0.750	19.250	RND Ø0.390
8	0.750	0.750	RND Ø0.390



	Description	Status	
	5412ESS 20" x 20" x 6" Body	(NULL)	
	Part Number	Rev.	5
	Numéro Pièce	0	9
5412ESS202006B			

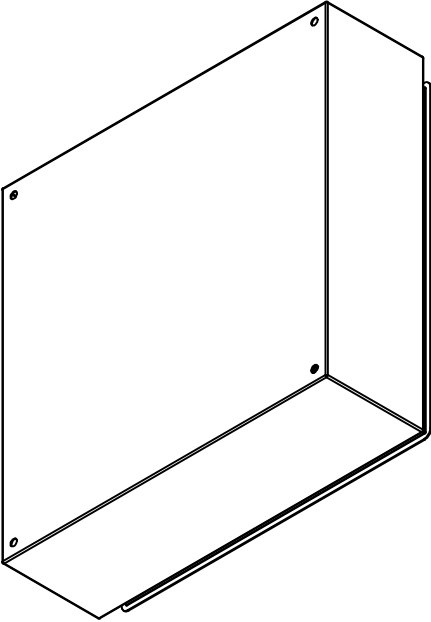
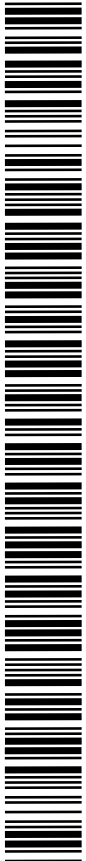

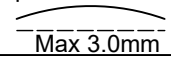
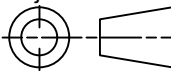
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par
<div><p>Isometric View</p></div>			
<div><div></div><div><div><div>Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com</div></div><div><div>Flatness Aplatissement</div><div><div>Max 3.0mm</div></div><div><div>Projection</div><div></div></div></div></div></div>			
Customer Client			Date
Drawn By Dessiné Par BoxCad: BoxCad			Date 07-Feb-14
Material Matière 16 Ga Stainless Steel 304 (1.4mm)			
Color Couleur Unpainted		Finish Fini Brushed	
Description 5412ESS 20" x 20" x 6" Body			Detail Rev.
Part Number Numéro Pièce 5412ESS202006B			Rev. 0
			6 9

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1	STK-Q-16085	0	Ground Stud M6 x 16mm Stainless Steel
4	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	5412ESS202006B-P	0	5412ESS 20" x 20" x 6" Body Part
Qty	Part Number	Rev	Description
Parts List			

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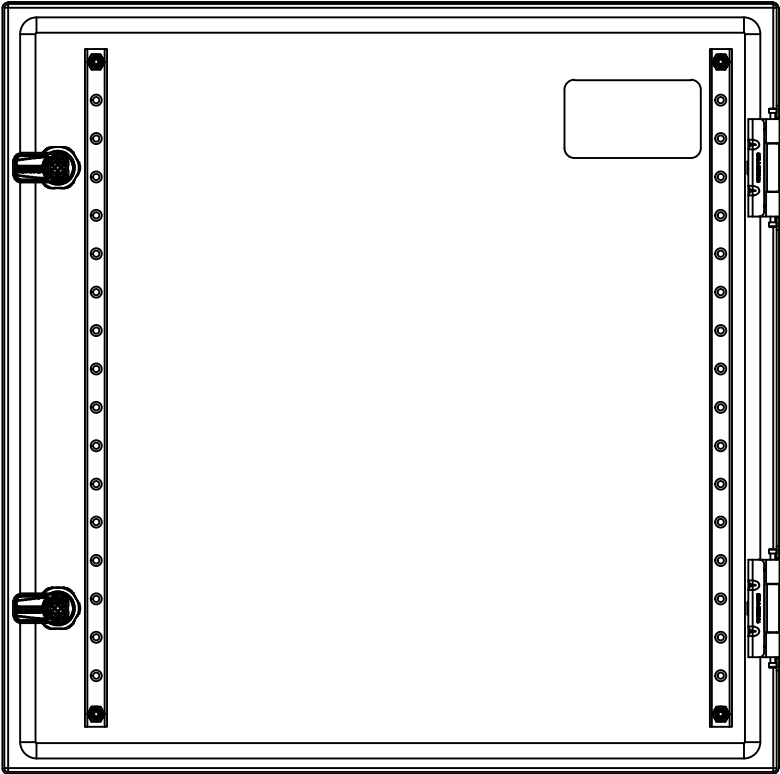
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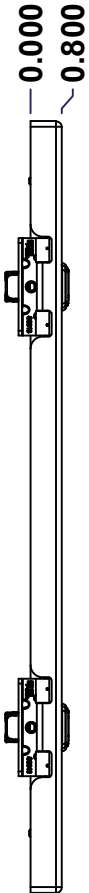
Tolérance ±1/32" sauf spécification contraire



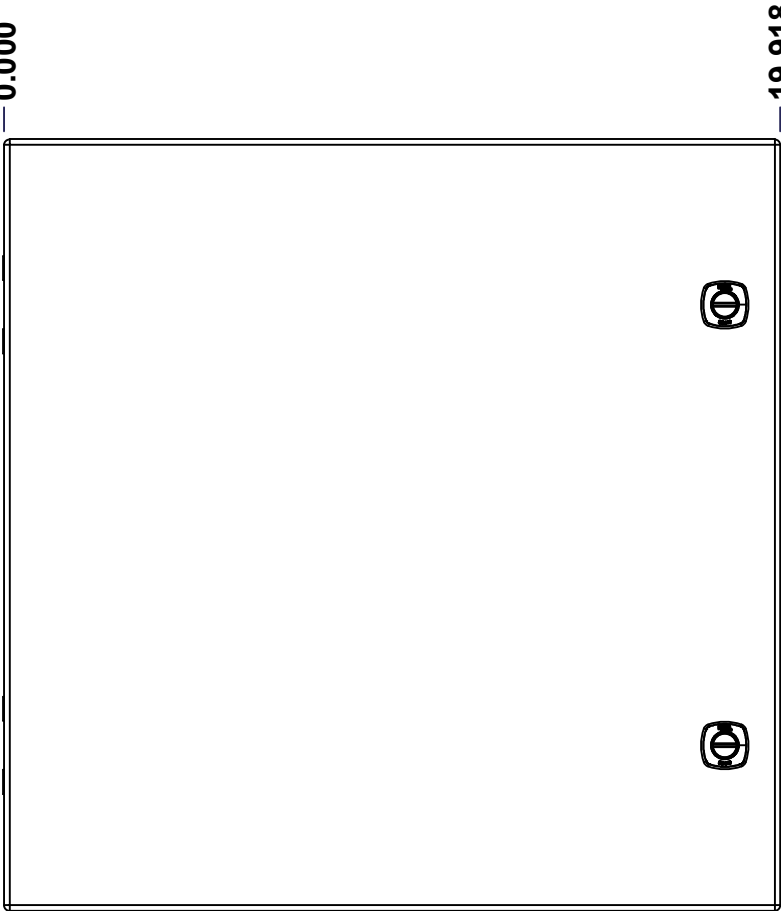
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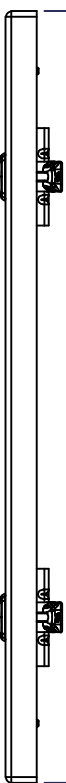
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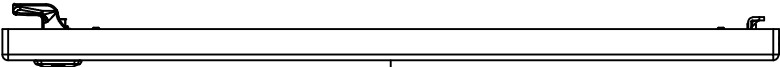
LEFT



FRONT

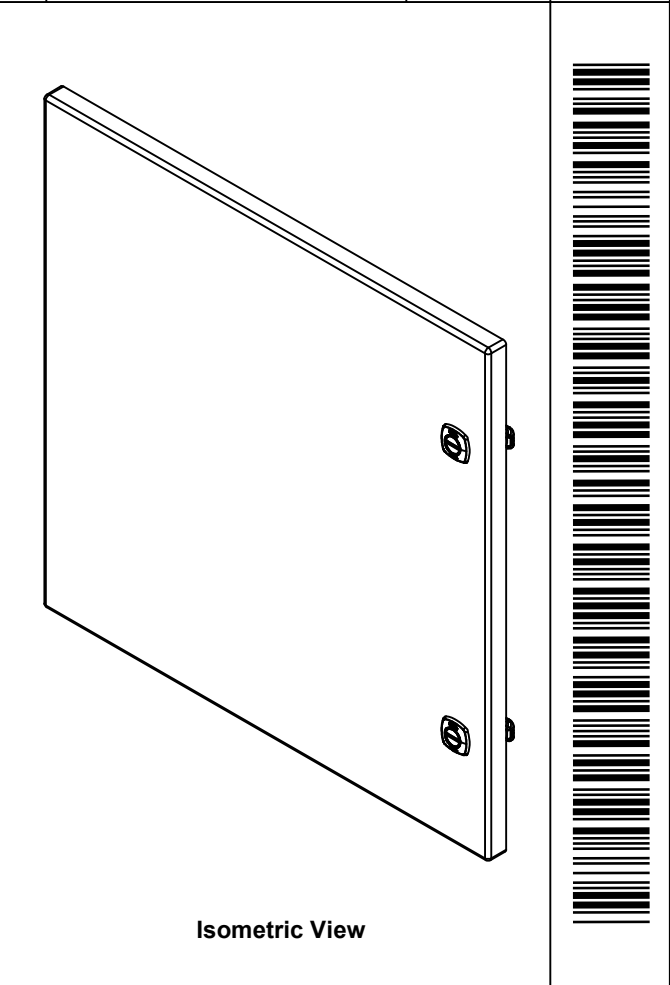


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View

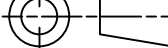


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par	Date 07-Feb-14
Material Matière	16 Ga Stainless Steel 304 (1.4mm)
Color Couleur	Unpainted
Finish Fini	Brushed
Description	Detail Rev.
5412ESS 20" x 20" Cover	
Part Number Numéro Pièce	Rev.
5412ESS202006C	0
	7
	9

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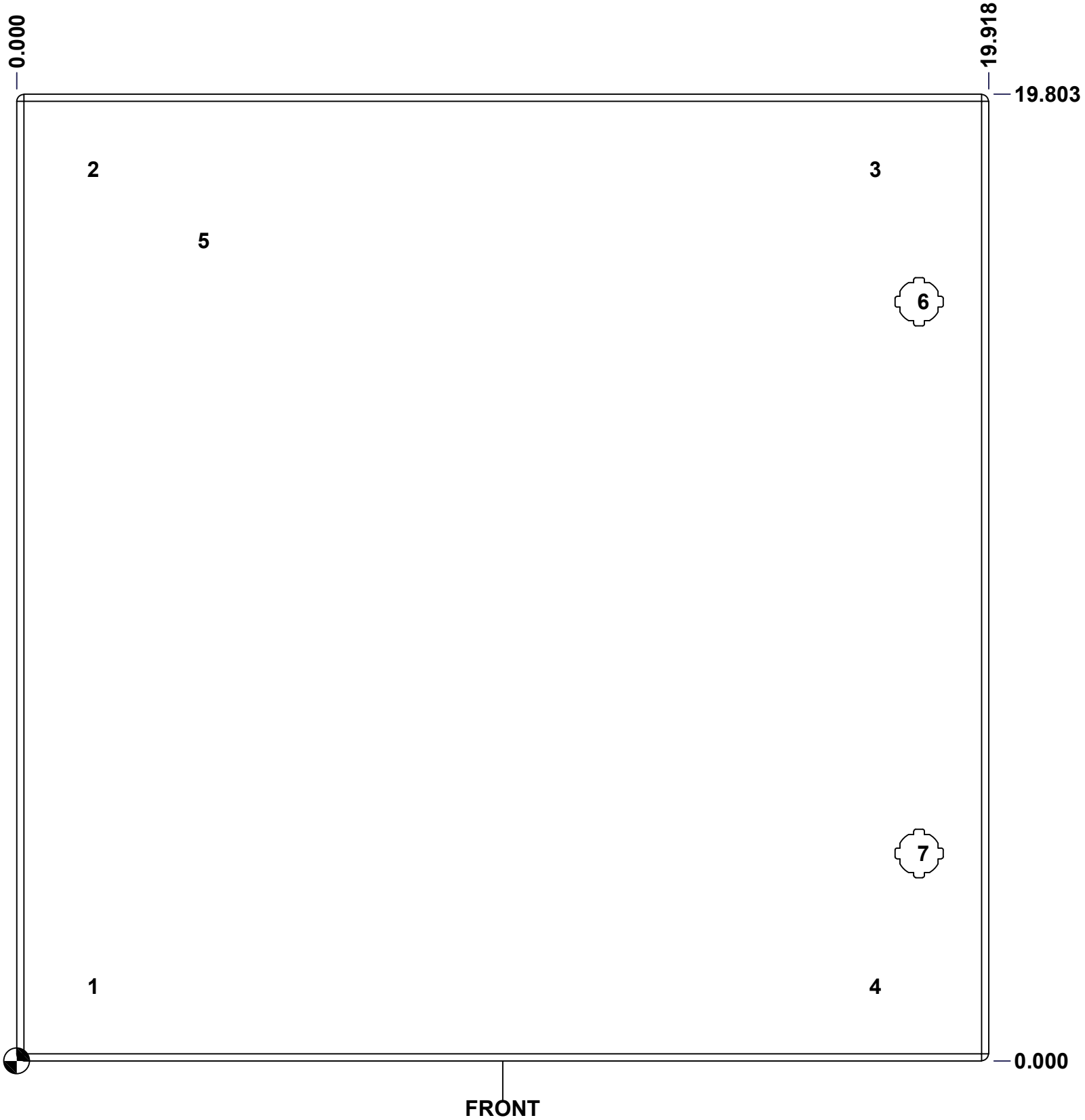
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.535	STUD M6 x 18mm (Inside)
2	1.486	18.268	STUD M6 x 18mm (Inside)
3	17.517	18.268	STUD M6 x 18mm (Inside)
4	17.517	1.535	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
5	3.750	16.803	LABEL_EXM (Inside)
6	18.494	15.553	LOCK 880 SCQ4-SLSS6 @ 0.0°
7	18.494	4.250	LOCK 880 SCQ4-SLSS6 @ 0.0°



FRONT

	Description	Status	
	5412ESS 20" x 20" Cover	(NULL)	
	Part Number Numéro Pièce 5412ESS202006C	Rev. 0	8 9

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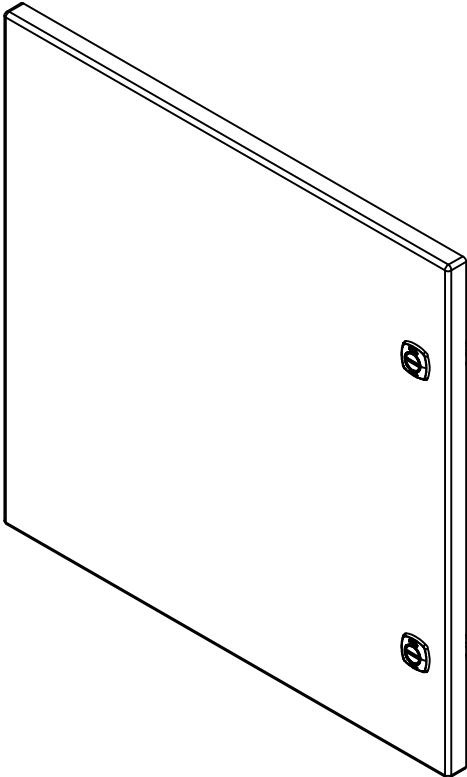
Tolérance ±1/32" sauf spécification contraire

No.


Revisions


Date

By/Par

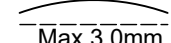


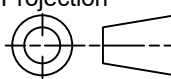
Isometric View





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Flatness
Aplatissement

Max 3.0mm

Projection


Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 07-Feb-14

Material
Matière

16 Ga Stainless Steel 304 (1.4mm)

Color
Couleur

Unpainted

Finish
Fini

Brushed

Description

5412ESS 20" x 20" Cover

Detail Rev.

Part Number
Numéro Pièce

5412ESS202006C

Rev.

9

0

9

2	STK-K-12590	7	5412 ESS 1/4 Turn Lock
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
2	STK-Q-46020-20	5	5412 ES Vertical Door Stiffener 20"
4	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	5412ESS202006G	0	5412ESS 20" x 20" Cover Gasket Part
1	5412ESS202006C-P	0	5412ESS 20" x 20" Cover Part
2	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)
4	STK-Q-07220	1	M6 Nylon Insert Lock Nut
QTY	Part Number	Rev	Description
Parts List			

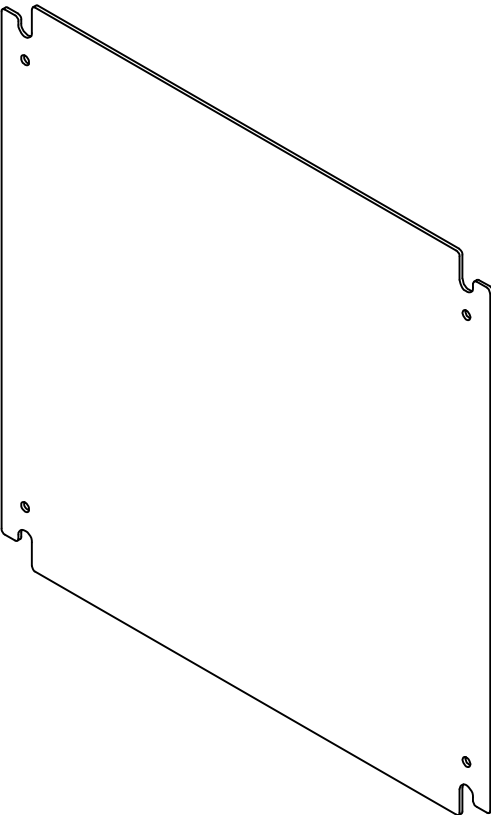
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Tolerance $\pm 1/32"$ unless otherwise specified

C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP2020G.idw

Tolérance $\pm 1/32''$ sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View

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-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------	------------------------------------------------------------------------------------------------------------------------------------------------------------

Customer Client	Date
Drawn By Dessiné Par BoxCad	Date 23-Jan-07
Material Matière	See Part List
Color Couleur See Part List	Finish Fini See Part List

Description		Detail Rev.	
881 SP - Inner Panel			
Part Number Numéro Pièce		Rev.	1
881 SP2020G		0	2

1	881 SP2020G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

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All knockouts are actual size / Les disques défonçables sont grandeur réel

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All knockouts are actual size / Les disques défonçables sont grandeur réel

0.000 18.000 18.000 0.000

1 2 3 4

FRONT

