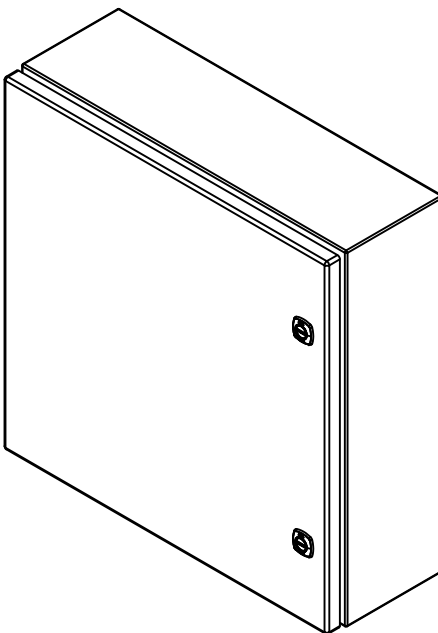


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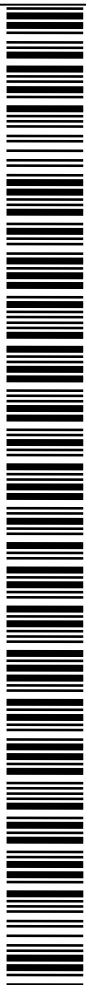


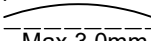
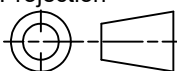
SEE BILL OF MATERIAL ON LAST PAGE

No.	Revisions	Date	By/Par



Isometric View



 EXM exm Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement  Max 3.0mm	
	Projection 	
Customer Client	Date	
Drawn By Dessiné Par BoxCad: BoxCad	Date 10-Aug-21	
Material Matière 16 Ga Stainless Steel 304 (1.4mm)		
Color Couleur Unpainted	Finish Fin Brushed	
Description 5412ESS 20" x 20" x 6" Assembly	Detail Rev.	
Part Number Numéro Pièce 5412ESS202006NOIP	Rev. 0	1 2

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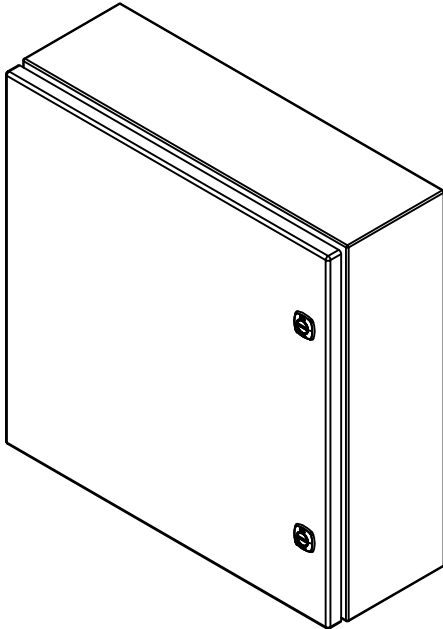
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	W/O Inner panel
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par

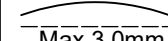


Isometric View



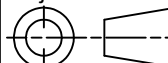
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Flatness
Aplatissement



Max 3.0mm

Projection



Customer Client		Date
Drawn By Dessiné Par	BoxCad: BoxCad	Date 10-Aug-21
Material Matière		16 Ga Stainless Steel 304 (1.4mm)
Color Couleur	Unpainted	Finish Fin Brushed
Description		Detail Rev.
5412ESS 20" x 20" x 6" Assembly		
Part Number Numéro Pièce		Rev.
5412ESS202006NOIP		0
		2
		2

1	880 PP	6	Self Adhesive Print Pocket
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESS202006NOIPC	0	5412ESS 20" x 20" Cover
1	5412ESS202006NOIPB	0	5412ESS 20" x 20" x 6" Body
2	STK-Q-04051-07	8	M6 x 7mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

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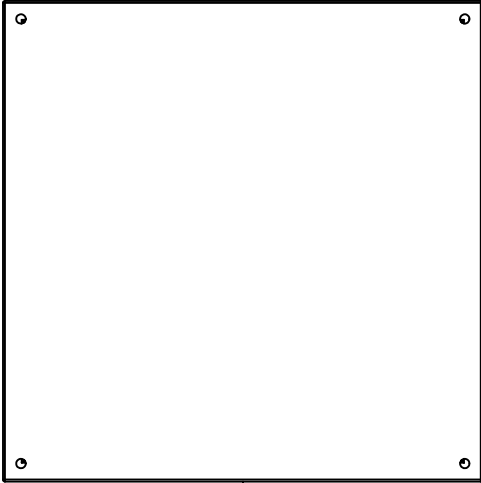
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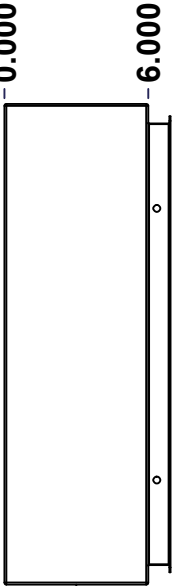
Tolérance ±1/32" sauf spécification contraire



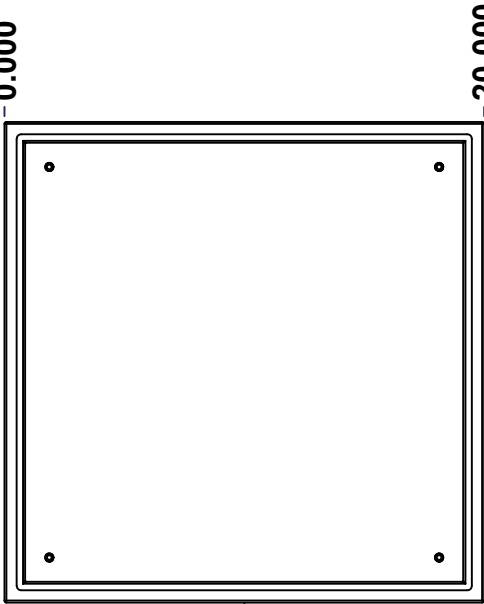
TOP



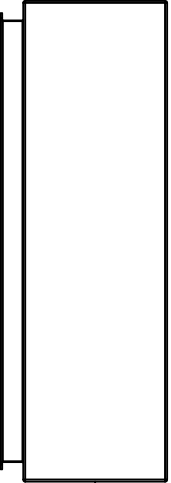
BACK



LEFT



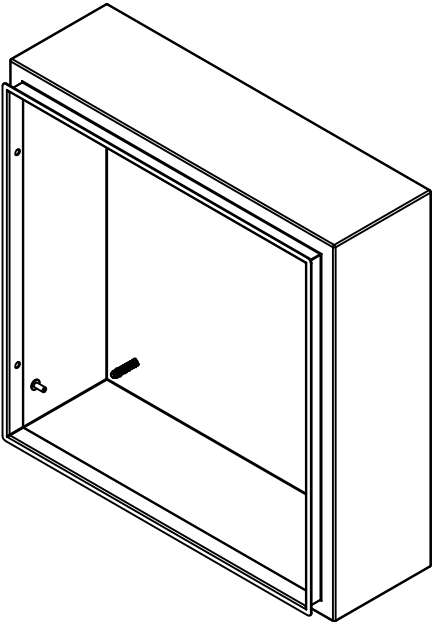
FRONT



RIGHT



BOTTOM



Isometric View



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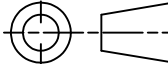


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 10-Aug-21

Material
Matière

16 Ga Stainless Steel 304 (1.4mm)

Color
Couleur

Unpainted

Finish
Fini

Brushed

Description

5412ESS 20" x 20" x 6" Body

Detail Rev.

Part Number
Numéro Pièce

5412ESS202006NOIPB

Rev.

0

1

7

SEE BILL OF MATERIAL ON LAST PAGE

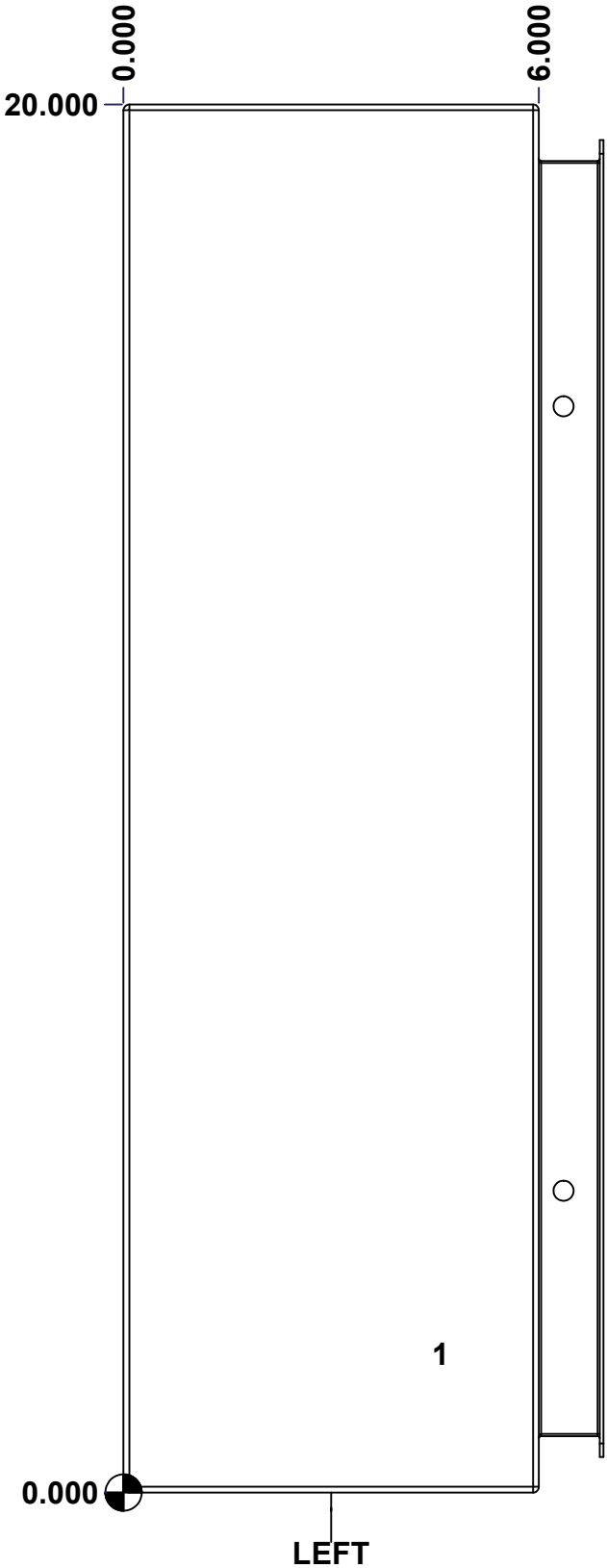
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	4.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5412ESS 20" x 20" x 6" Body		
	Part Number Numéro Pièce	Rev.	5 / 7
	5412ESS202006NOIPB	0	

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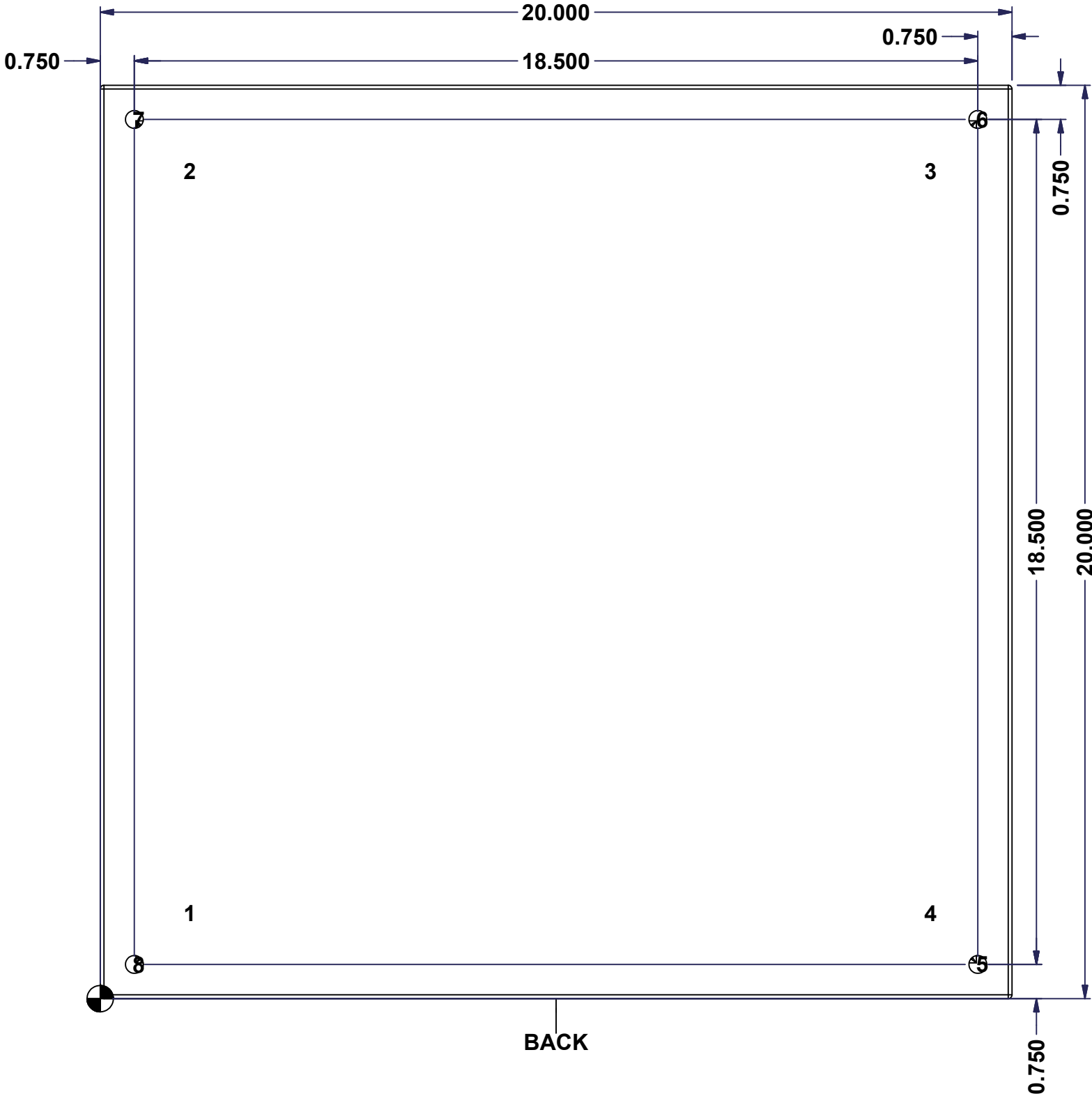
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESS202006NOIP\5412ESS202006NOIPB6.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	18.125	IP STUD M8 x 35mm (Inside)
3	18.125	18.125	IP STUD M8 x 35mm (Inside)
4	18.125	1.875	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
5	19.250	0.750	RND Ø0.390
6	19.250	19.250	RND Ø0.390
7	0.750	19.250	RND Ø0.390
8	0.750	0.750	RND Ø0.390



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	Description	Status	
	5412ESS 20" x 20" x 6" Body		
	Part Number	Rev.	6
	Numéro Pièce	0	7
5412ESS202006NOIPB			

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1	STK-Q-16085	0	Ground Stud M6 x 16mm Stainless Steel
4	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	5412ESS202006NOIPB-P	0	5412ESS 20" x 20" x 6" Body Part
Qty	Part Number	Rev	Description
Parts List			

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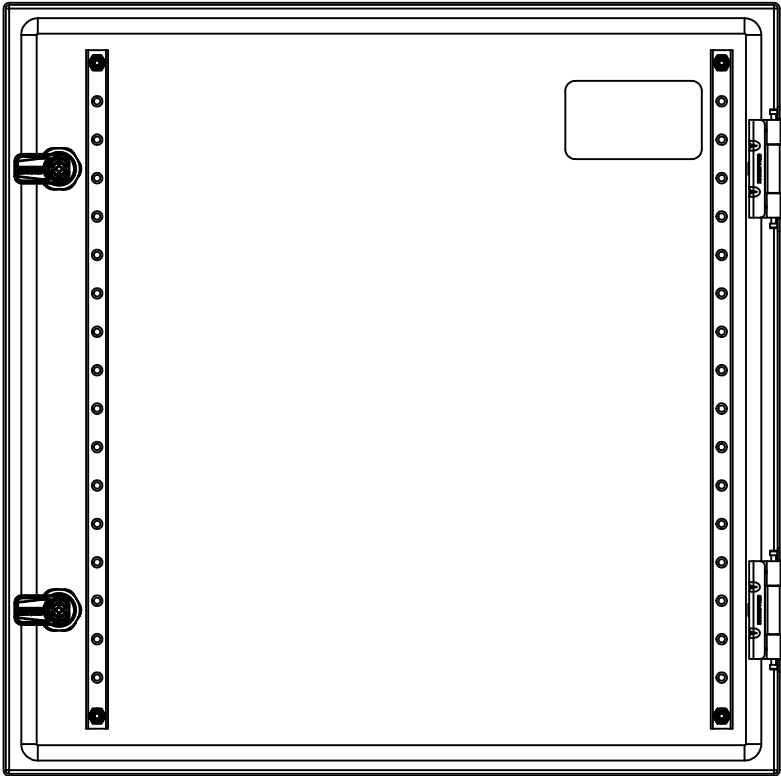
Tolerance ±1/32" unless otherwise specified

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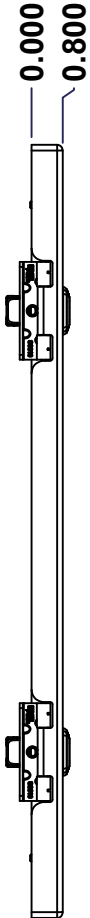
Tolérance ±1/32" sauf spécification contraire



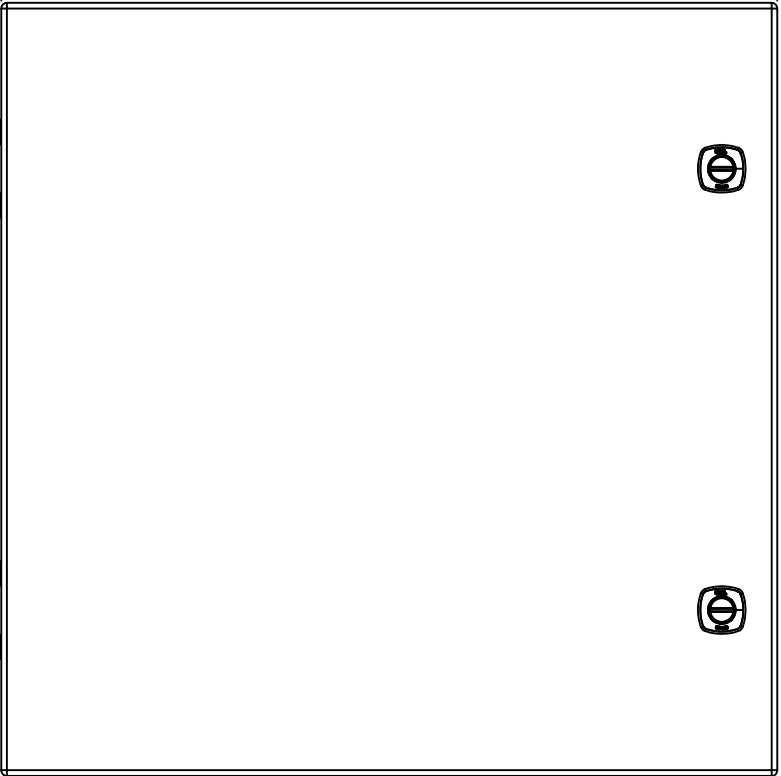
TOP



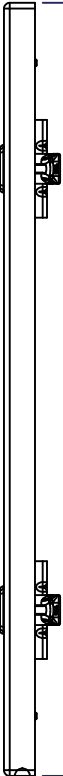
BACK



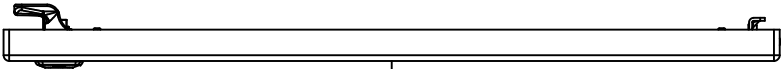
LEFT



FRONT



RIGHT



BOTTOM

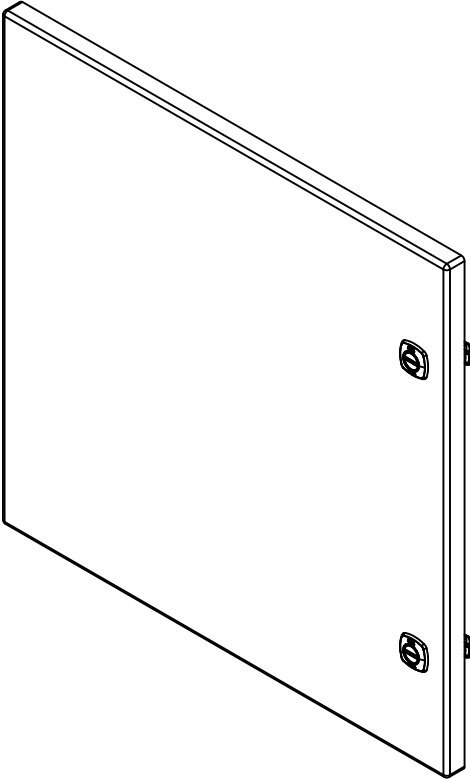
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0.800

0.000

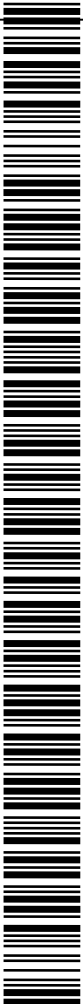
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19.803

0.000



Isometric View



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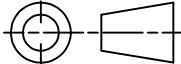


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 10-Aug-21

Material
Matière

16 Ga Stainless Steel 304 (1.4mm)

Color
Couleur

Unpainted

Finish
Fin

Brushed

Description

5412ESS 20" x 20" Cover

Detail Rev.

Part Number
Numéro Pièce

5412ESS202006NOIPC

Rev.

1

0

3

SEE BILL OF MATERIAL ON LAST PAGE

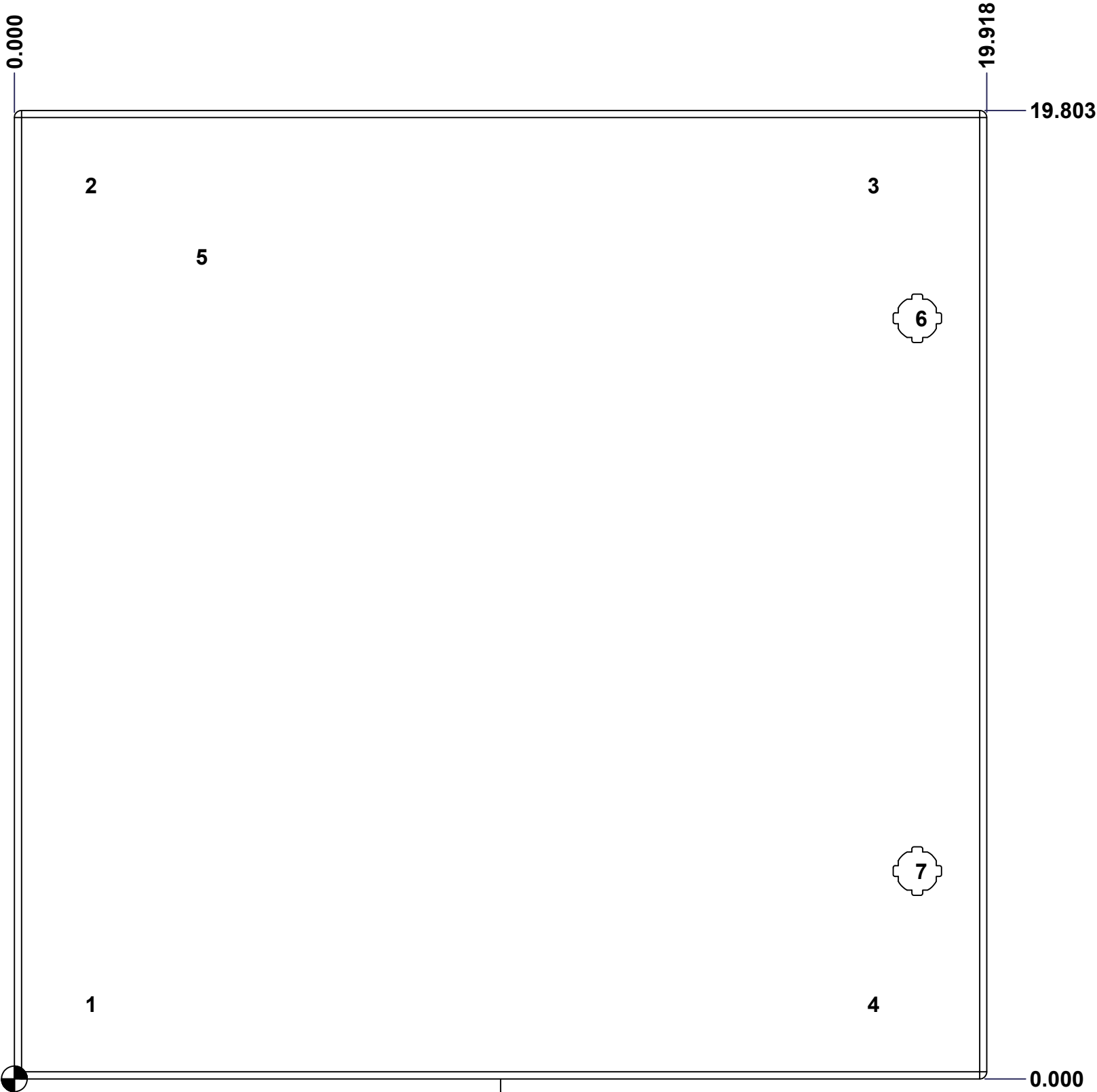
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Tolerance ±1/32" unless otherwise specified

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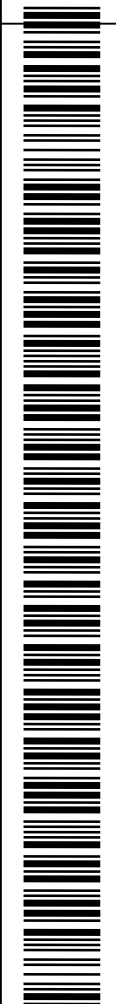
Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.535	STUD M6 x 18mm (Inside)
2	1.486	18.268	STUD M6 x 18mm (Inside)
3	17.517	18.268	STUD M6 x 18mm (Inside)
4	17.517	1.535	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
5	3.750	16.803	LABEL_EXM (Inside)
6	18.494	15.553	LOCK 880 SCQ4-SLSS6 @ 0.0°
7	18.494	4.250	LOCK 880 SCQ4-SLSS6 @ 0.0°



	Description		Status	
	5412ESS 20" x 20" Cover		(NULL)	
	Part Number Numéro Pièce 5412ESS202006NOIPC		Rev. 0	2 3

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Isometric View

Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 10-Aug-21

Material	16 Ga Stainless Steel 304 (1.4mm)
Matière	16 Ga Stainless Steel 304 (1.4mm)

Color Couleur	Unpainted	Finish Fini	Brushed
------------------	-----------	----------------	---------

Description	Detail Rev.
5412ESS 20" x 20" Cover	

Part Number Numéro Pièce 5412ESS202006NOIPC	Rev. 0	3 3
--	------------------	--------

1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
2	STK-Q-46020-20	5	5412 ES Vertical Door Stiffener 20"
4	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	5412ESS202006NOIPG	0	5412ESS 20" x 20" Cover Gasket Part
1	5412ESS202006NOIPC-P	0	5412ESS 20" x 20" Cover Part
2	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)
2	880 SCQ4-SLSS6	7	5412 ESS 1/4 Turn Lock
4	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Qty	Part Name	Rev	Description
Parts List			