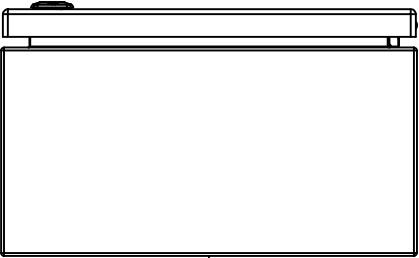


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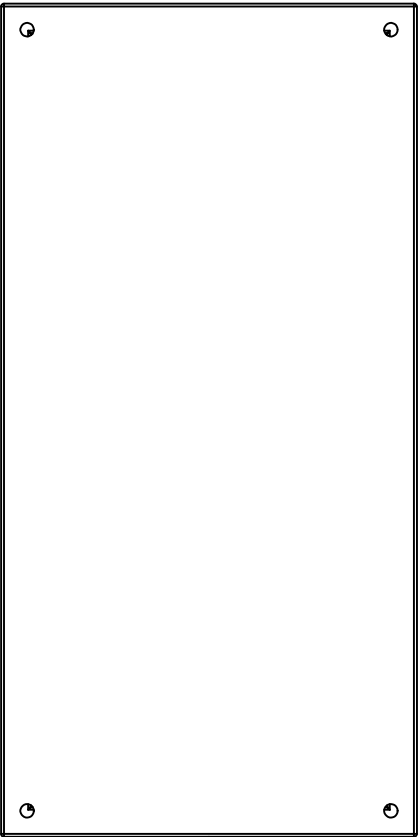
Tolerance ±1/32" unless otherwise specified

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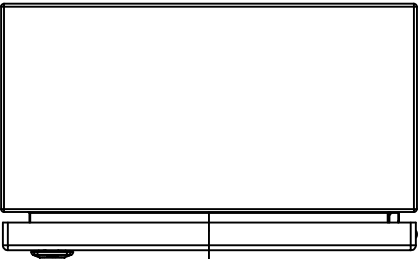
Tolérance ±1/32" sauf spécification contraire



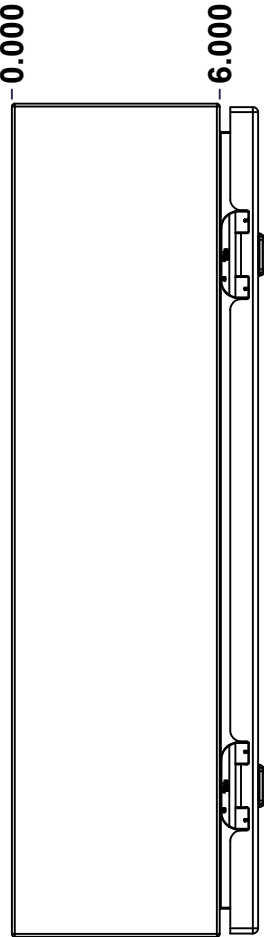
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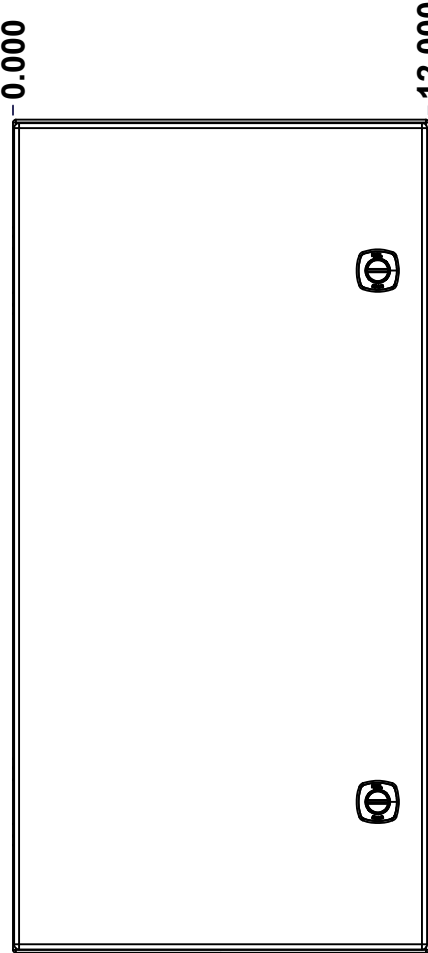
BACK



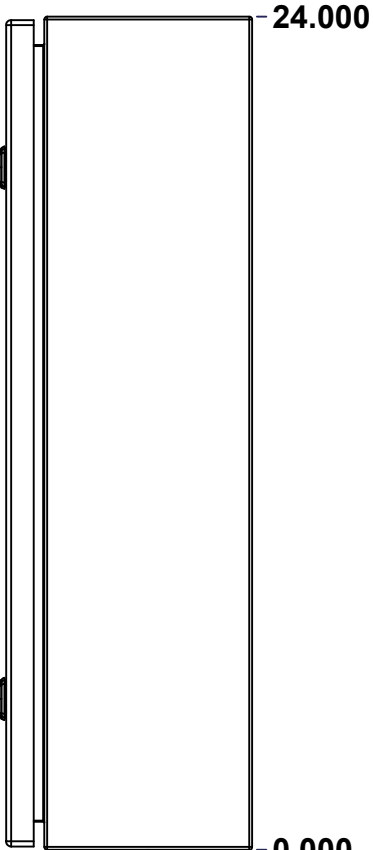
BOTTOM



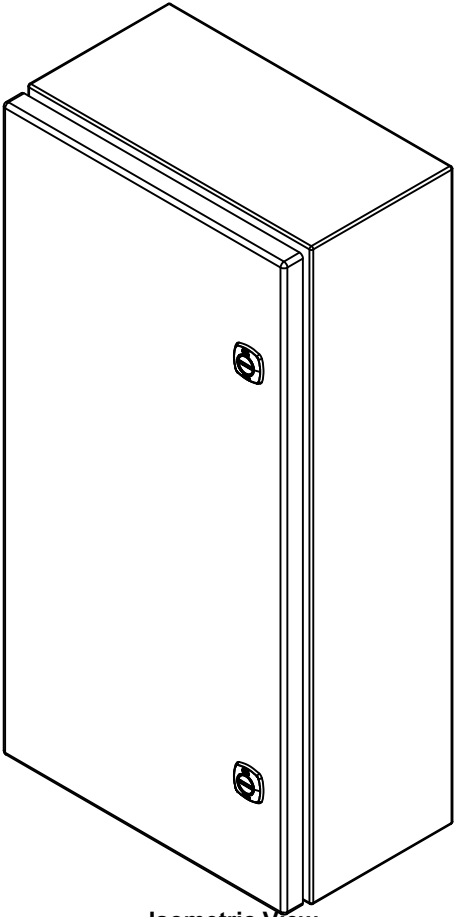
LEFT



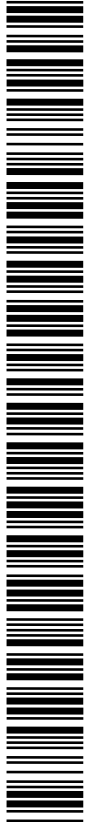
FRONT



RIGHT



Isometric View



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GRAIN DIRECTION:
TOP/BOTTOM: HORIZONTAL
LEFT/RIGHT/BACK/FRONT:VERTICAL

SEE BILL OF MATERIAL ON LAST PAGE

No.	Revisions	Date	By/Par
Customer Client		Date	
Drawn By Dessiné Par		Date 07-Feb-14	
Material Matière		16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur		Unpainted	Finish Fini Brushed
Description			Detail Rev.
5412ESS 24" x 12" x 6" Assembly			
Part Number Numéro Pièce		Rev.	1 2
5412ESS241206		0	

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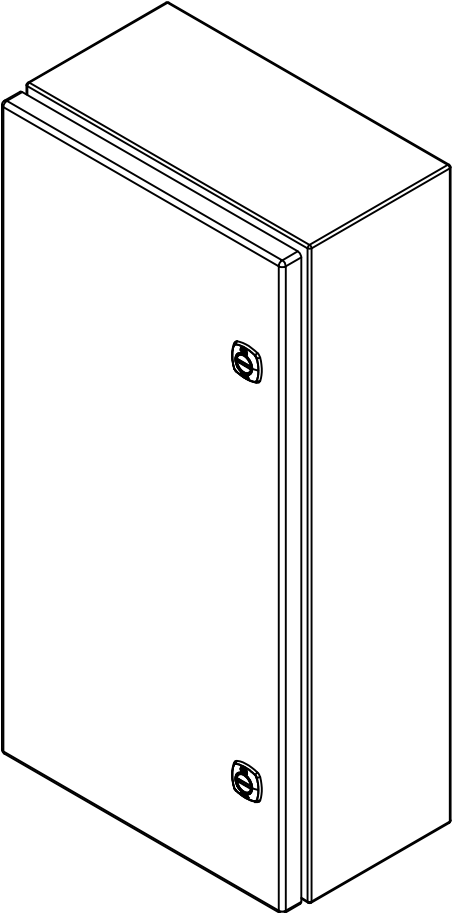
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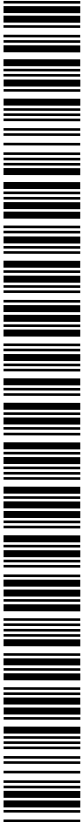
Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



Isometric View



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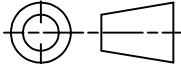


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 07-Feb-14	
Material Matière		16 Ga Stainless Steel 304 (1.4mm)	

Color Couleur	Unpainted	Finish Fini	Brushed
------------------	-----------	----------------	---------

Description		Detail Rev.	
5412ESS 24" x 12" x 6" Assembly			

Part Number Numéro Pièce		Rev.	2
5412ESS241206		0	2

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

1	STK-K-01800	5	5412 ES Accessory Kit
1	881 SP2412G	0	881 SP - Inner Panel
1	5412ESS241206C	0	5412ESS 24" x 12" Cover
4	STK-Q-07310	2	Flange Lock Nut M8
4	STK-Q-07610	8	M8 Plastic Spacer 22.2mm
1	5412ESS241206B	0	5412ESS 24" x 12" x 6" Body
2	STK-Q-04051-07	8	M6 x 7mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

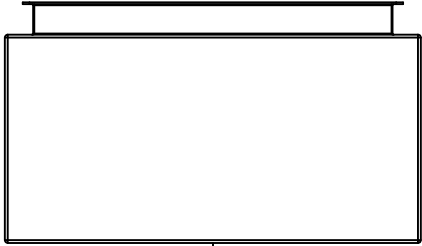
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Tolerance ±1/32" unless otherwise specified

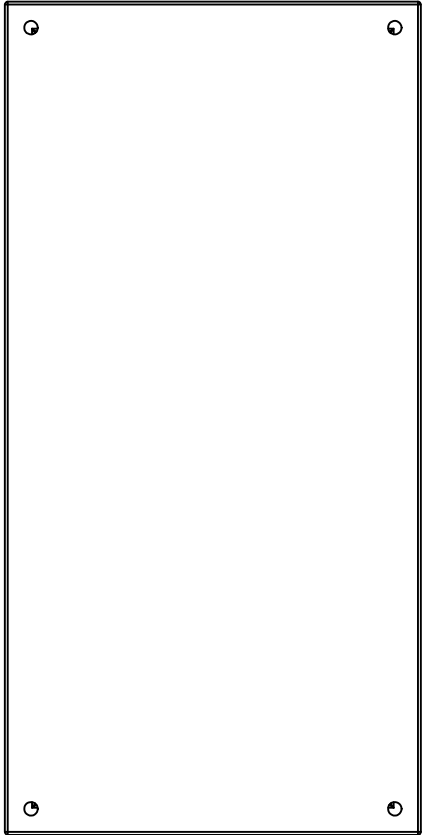
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Tolérance ±1/32" sauf spécification contraire

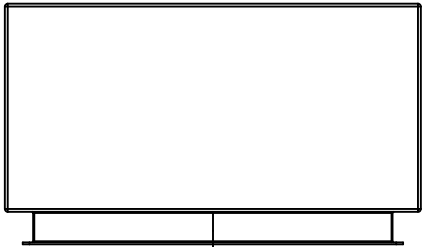
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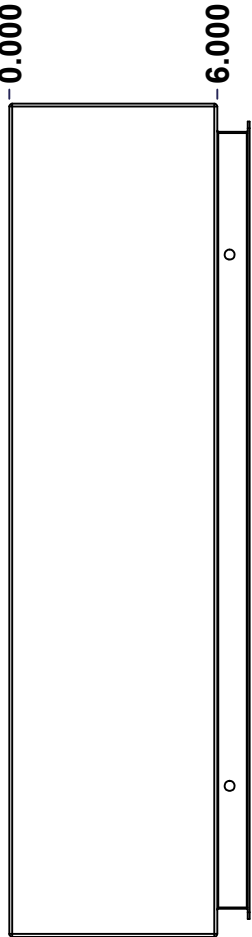
TOP



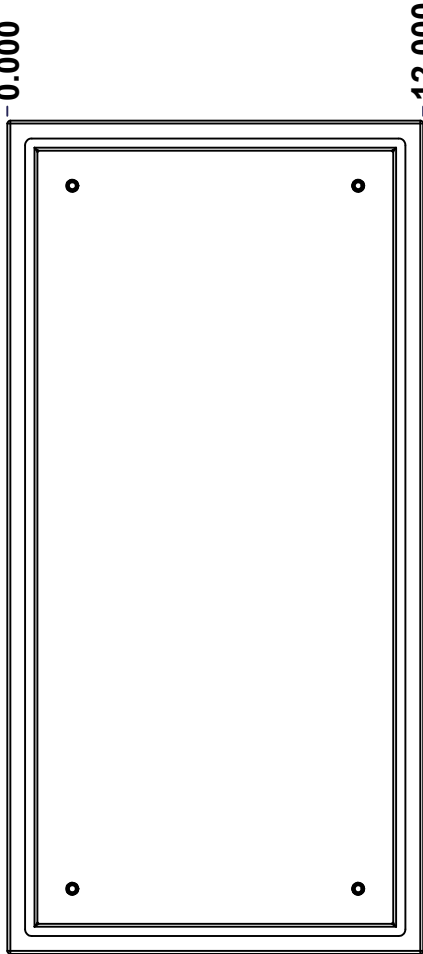
BACK



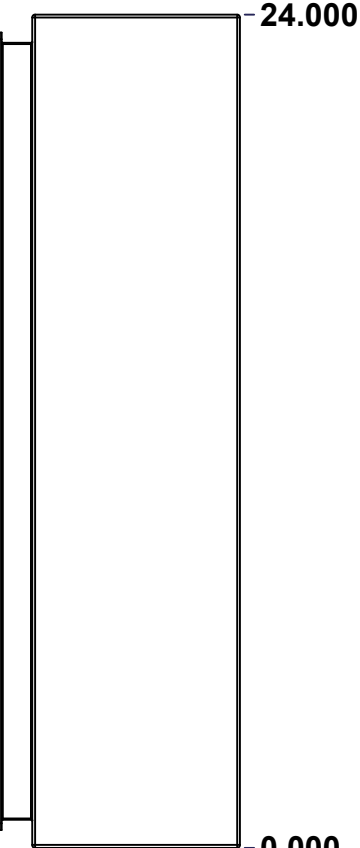
BOTTOM



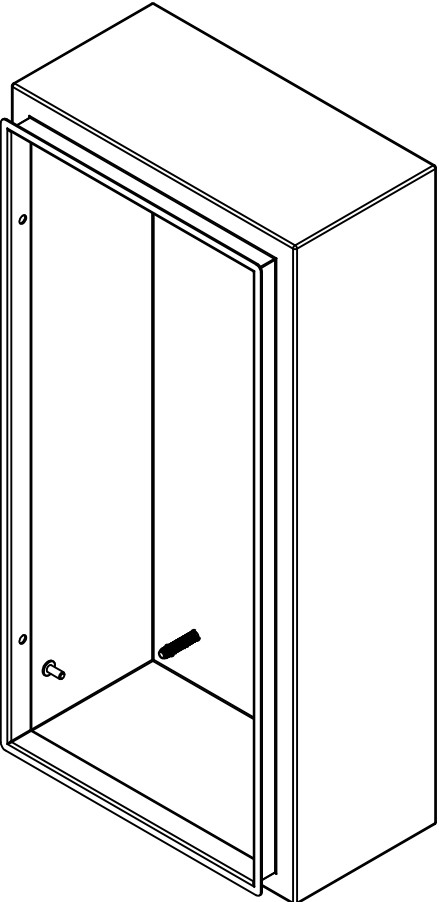
LEFT



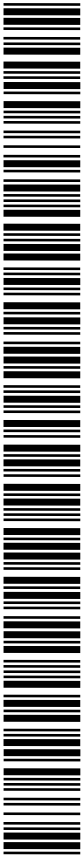
FRONT



RIGHT



Isometric View

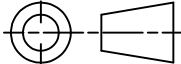


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 07-Feb-14

Material
Matière

16 Ga Stainless Steel 304 (1.4mm)

Color
Couleur

Unpainted

Finish
Fini

Brushed

Description

5412ESS 24" x 12" x 6" Body

Detail Rev.

Part Number
Numéro Pièce

5412ESS241206B

Rev.

1

0

7

SEE BILL OF MATERIAL ON LAST PAGE

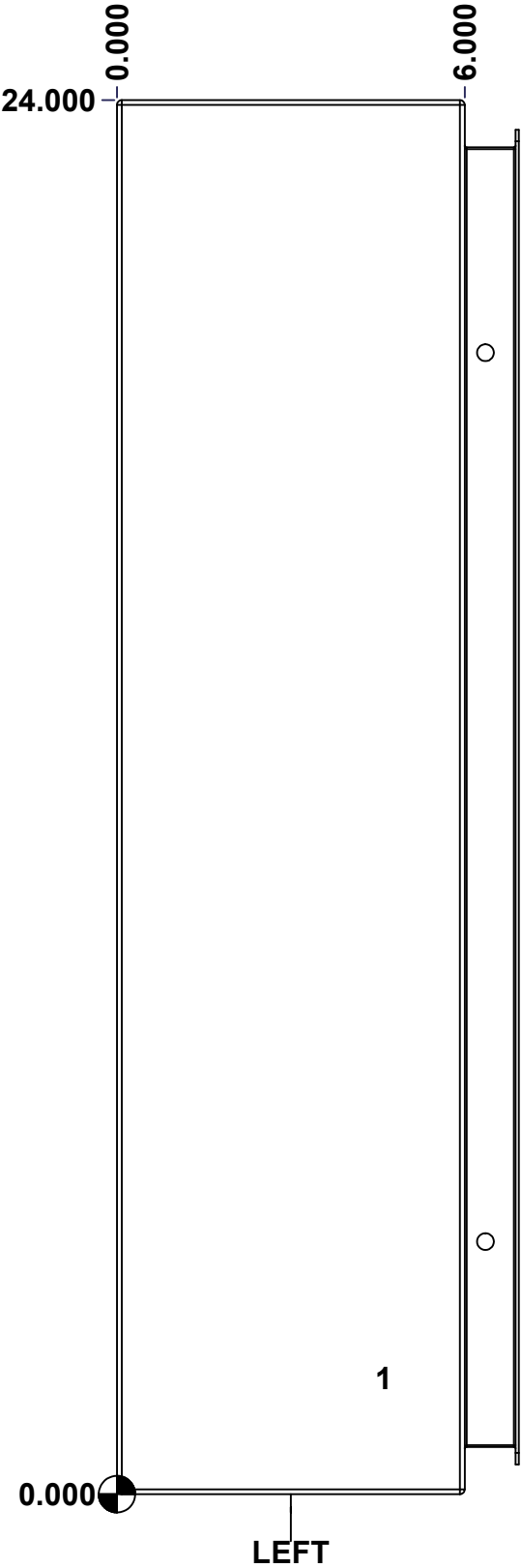
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	4.500	2.000	GND STUD M6 x 16mm (Inside)



	Description		Status	
	5412ESS 24" x 12" x 6" Body			
	Part Number Numéro Pièce		Rev.	5
	5412ESS241206B		0	7

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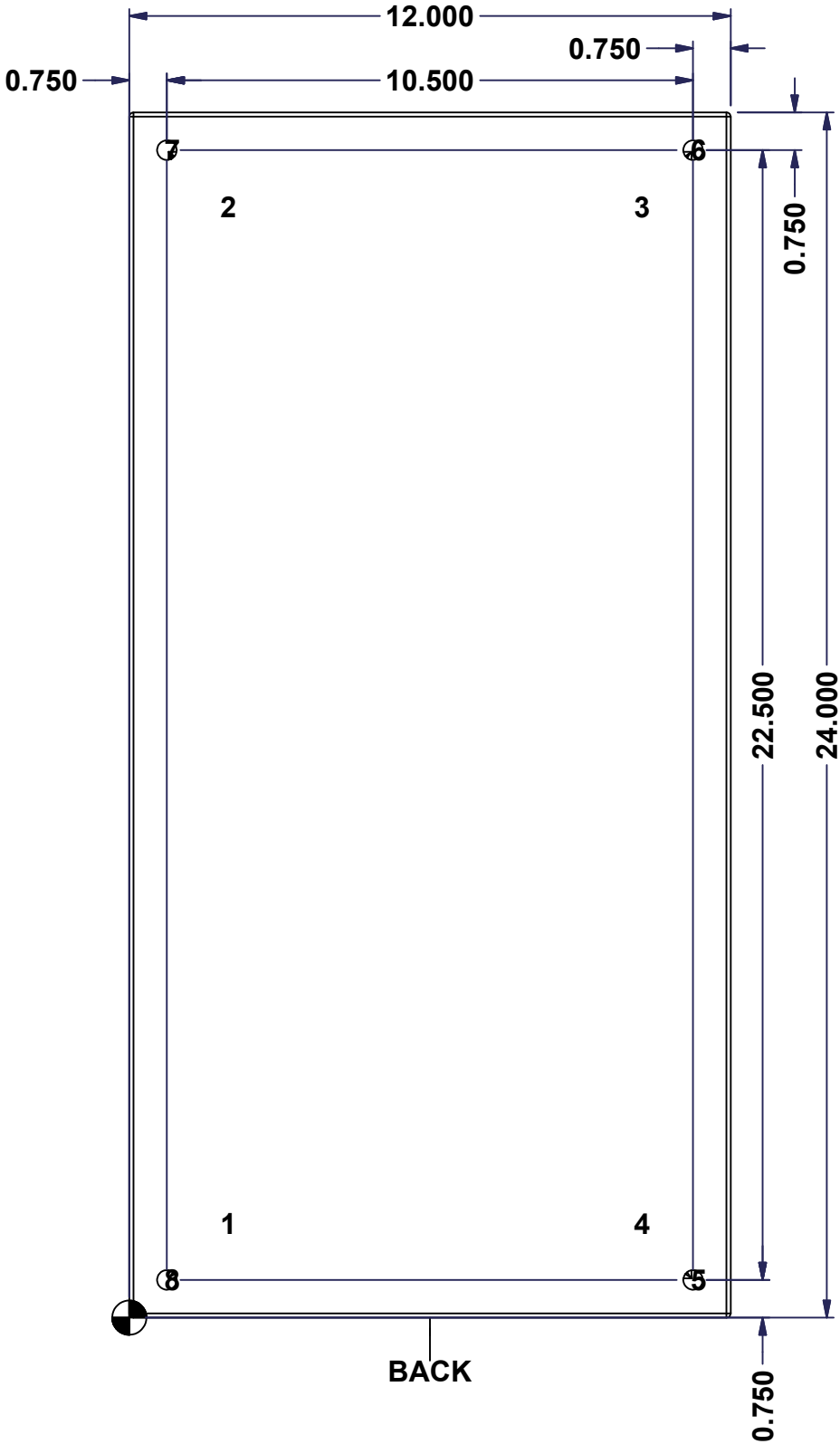
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	22.125	IP STUD M8 x 35mm (Inside)
3	10.125	22.125	IP STUD M8 x 35mm (Inside)
4	10.125	1.875	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
5	11.250	0.750	RND Ø0.390
6	11.250	23.250	RND Ø0.390
7	0.750	23.250	RND Ø0.390
8	0.750	0.750	RND Ø0.390



	Description	Status	
	5412ESS 24" x 12" x 6" Body		
	Part Number Numéro Pièce	Rev.	6
	5412ESS241206B	0	7

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No.	Revisions	Date	By/Par

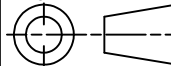


Isometric View

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Max 3.0mm

Projection



Date

BoxCad: BoxCad

Date 07-Feb-14

16 Ga Stainless Steel 304 (1.4mm)

Unpainted

Brushed

Detail Rev.

Rev.

7

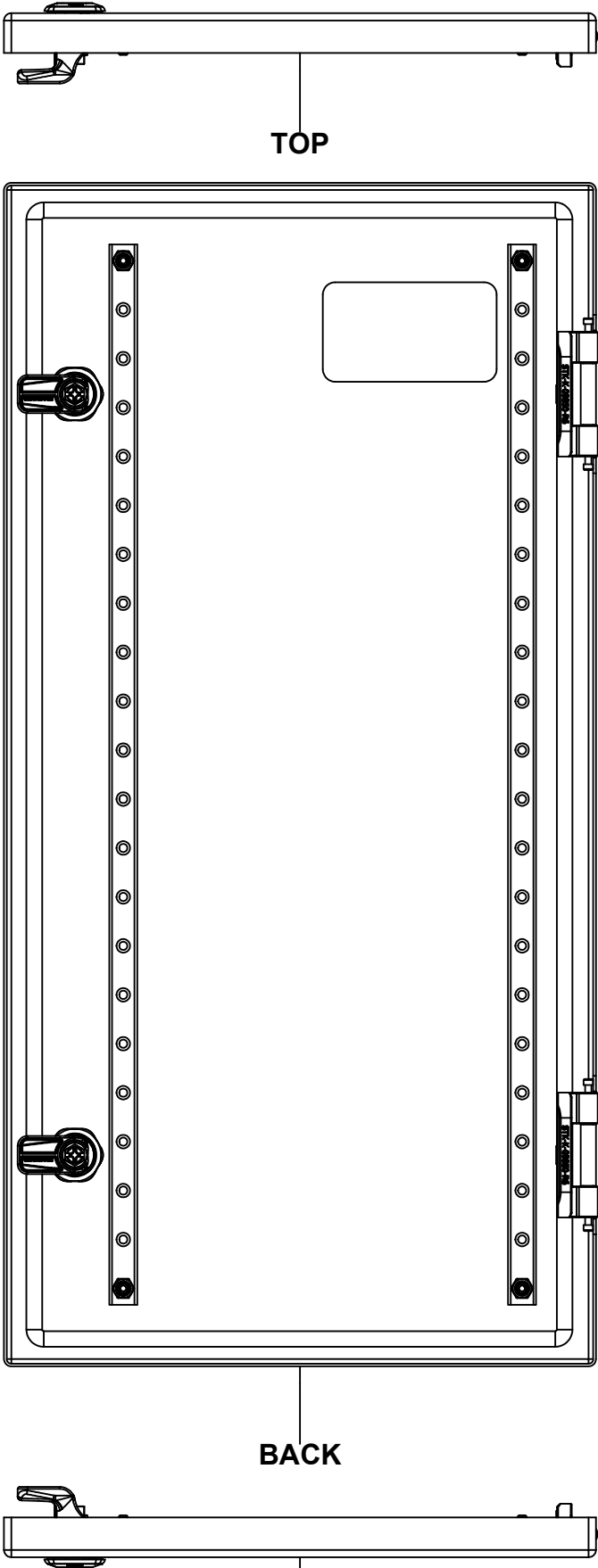
1	STK-Q-16085	0	Ground Stud M6 x 16mm Stainless Steel
4	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	5412ESS241206B-P	0	5412ESS 24" x 12" x 6" Body Part
Qty	Part Number	Rev	Description
Parts List			

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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESS241206\5412ESS241206C.idw

Tolérance ±1/32" sauf spécification contraire



0.000
0.800
LEFT

0.000
11.918
FRONT

23.803
0.000
RIGHT

No.	Revisions	Date	By/Par

Isometric View

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 07-Feb-14	
Material Matière		16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur		Unpainted	Finish Fin Brushed
Description 5412ESS 24" x 12" Cover			Detail Rev.
Part Number Numéro Pièce		Rev.	1 3
SEE BILL OF MATERIAL ON LAST PAGE		5412ESS241206C	

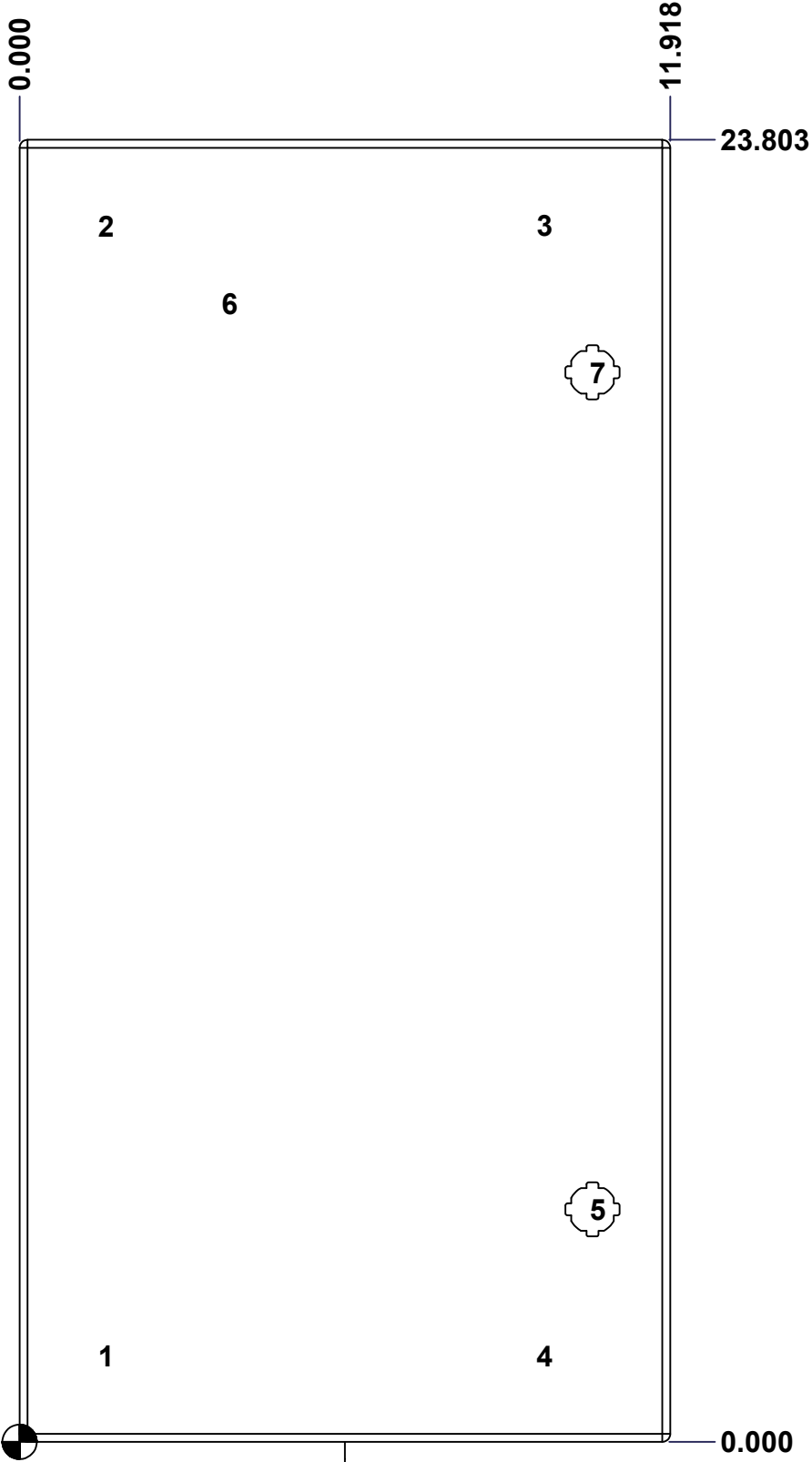
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.567	STUD M6 x 18mm (Inside)
2	1.486	22.236	STUD M6 x 18mm (Inside)
3	9.517	22.236	STUD M6 x 18mm (Inside)
4	9.517	1.567	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
5	10.494	4.250	LOCK 880 SCQ4-SLSS6 @ 0.0°
6	3.750	20.803	LABEL_EXM (Inside)
7	10.494	19.553	LOCK 880 SCQ4-SLSS6 @ 0.0°



	Description		Status	
	5412ESS 24" x 12" Cover		(NULL)	
	Part Number Numéro Pièce		Rev.	2
	5412ESS241206C		0	3

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Tolerance ±1/32" unless otherwise specified

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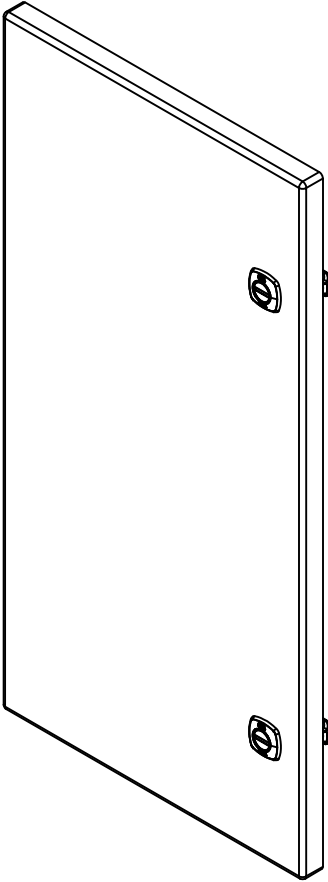
Tolérance ±1/32" sauf spécification contraire

No.

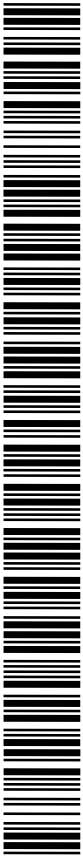
Revisions

Date

By/Par



Isometric View





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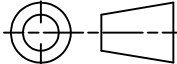
Flatness

Aplatissement



Max 3.0mm

Projection



Customer

Client

Date

Drawn By

Dessiné Par

BoxCad: BoxCad

Date

07-Feb-14

Material

Matière

16 Ga Stainless Steel 304 (1.4mm)

Color

Couleur

Unpainted

Finish

Fin

Brushed

Description

5412ESS 24" x 12" Cover

Detail Rev.

Part Number

Numéro Pièce

5412ESS241206C

Rev.

0

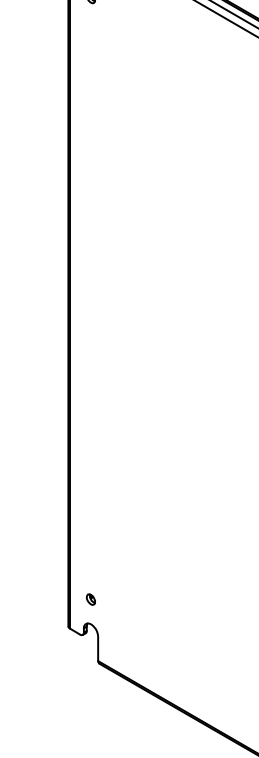
3

3

1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
2	STK-Q-46020-24	5	5412 ES Vertical Door Stiffener 24"
4	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	5412ESS241206G	0	5412ESS 24" x 12" Cover Gasket Part
1	5412ESS241206C-P	0	5412ESS 24" x 12" Cover Part
2	STK-K-09850	6	5412 ESS Hinge with 2 Captive Hinge Pins
2	880 SCQ4-SLSS6	7	5412 ESS 1/4 Turn Lock
4	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Qty	Part Name	Rev	Description
Parts List			

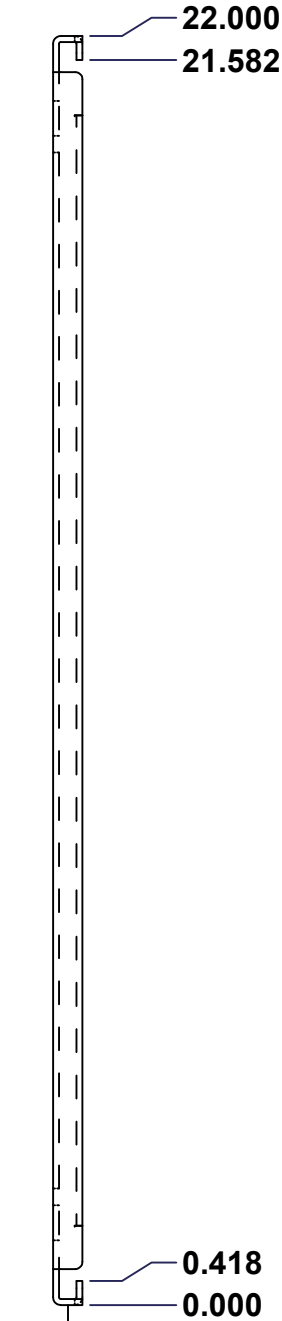
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Isometric View

1	881 SP2412G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						



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