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-24.000

- 0.000



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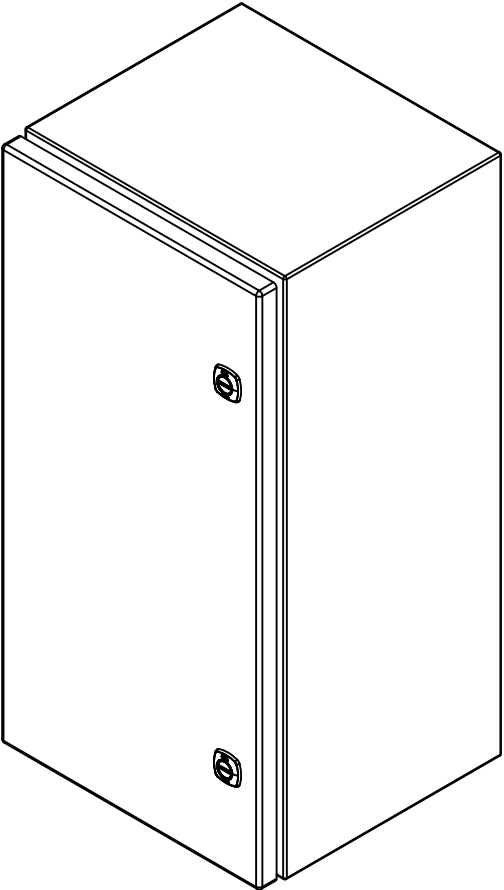
Tolerance ±1/32" unless otherwise specified

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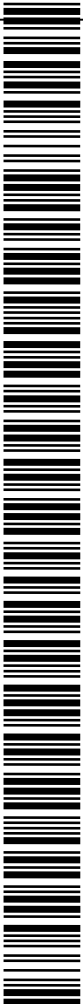
Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	W/O Inner panel
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



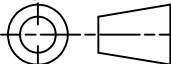
Isometric View



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PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESS2412106NOIPC	0	5412ESS 24" x 12" Cover
1	5412ESS2412106NOIPB	0	5412ESS 24" x 12" x 10" Body
2	STK-Q-04051-07	8	M6 x 7mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

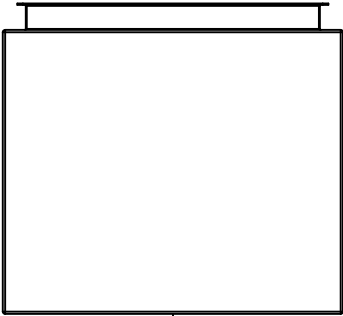
		Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm Projection 	
Customer Client				Date	
Drawn By Dessiné Par BoxCad: BoxCad				Date 5/3/2022	
Material Matière					

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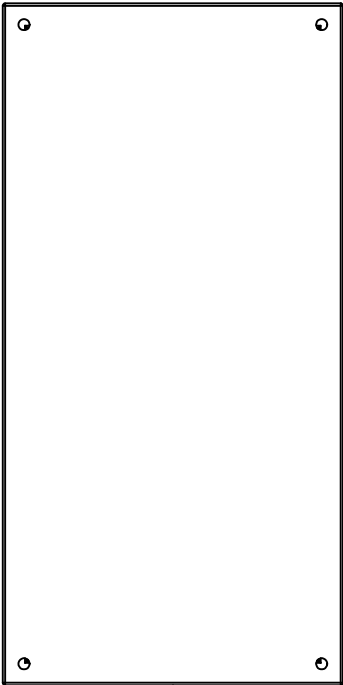
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Tolérance ±1/32" sauf spécification contraire



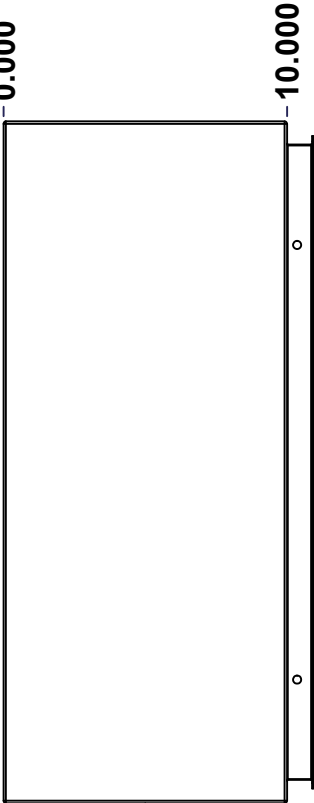
TOP



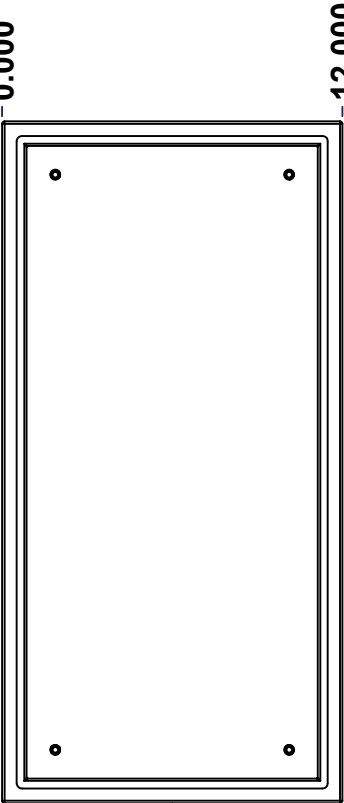
BACK



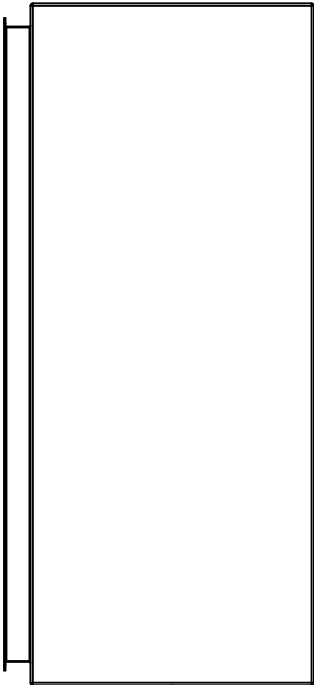
BOTTOM



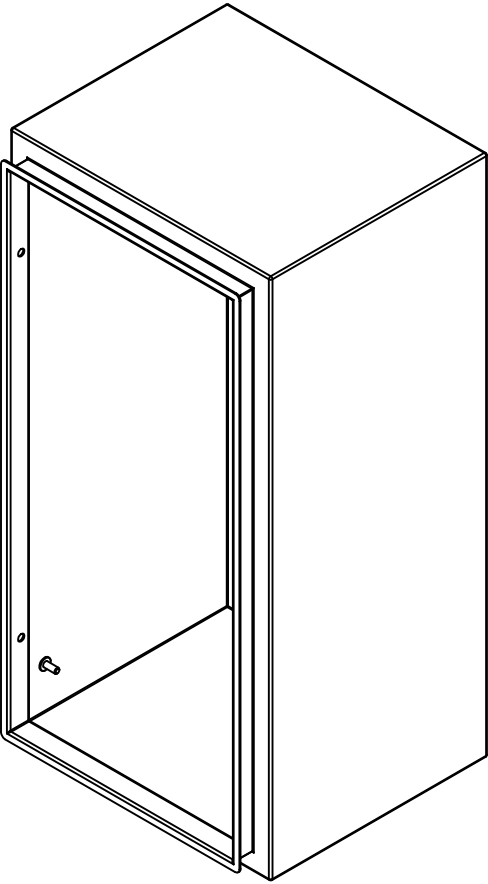
LEFT



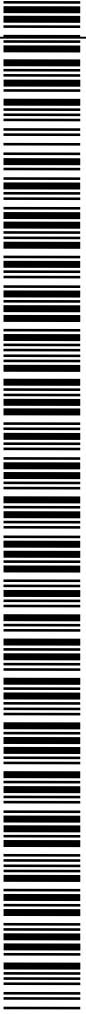
FRONT



RIGHT



Isometric View



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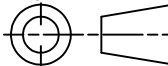


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date

5/3/2022

Material
Matière

16 Ga Stainless Steel 316 (1.4mm)

Color
Couleur

Unpainted

Finish
Fini

Brushed

Description

5412ESS 24" x 12" x 10" Body

Detail Rev.

Part Number
Numéro Pièce

5412ESS2412106NOIPB

Rev.

0

1

7

SEE BILL OF MATERIAL ON LAST PAGE

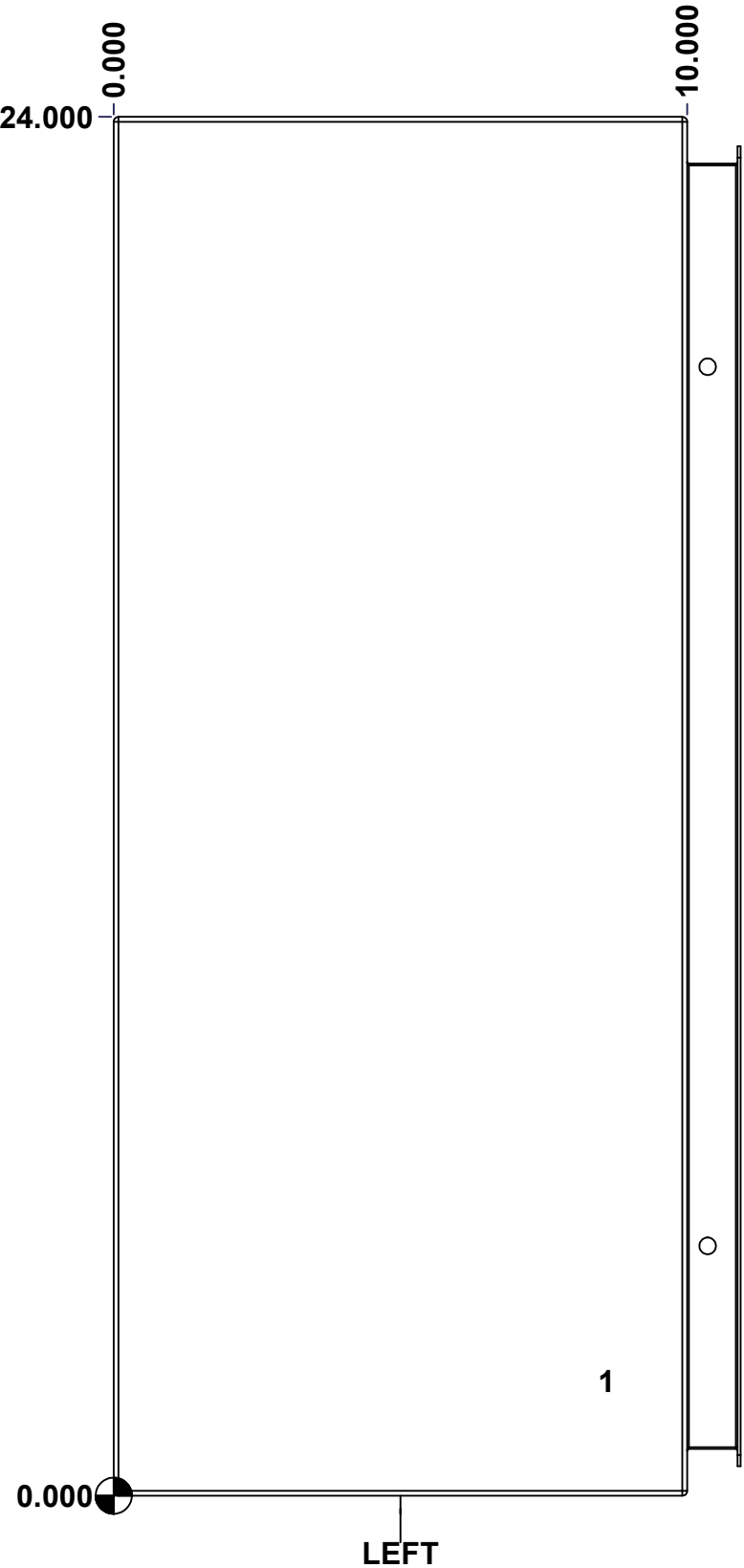
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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	8.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5412ESS 24" x 12" x 10" Body		
	Part Number Numéro Pièce	Rev.	5
	5412ESS2412106NOIPB	0	7

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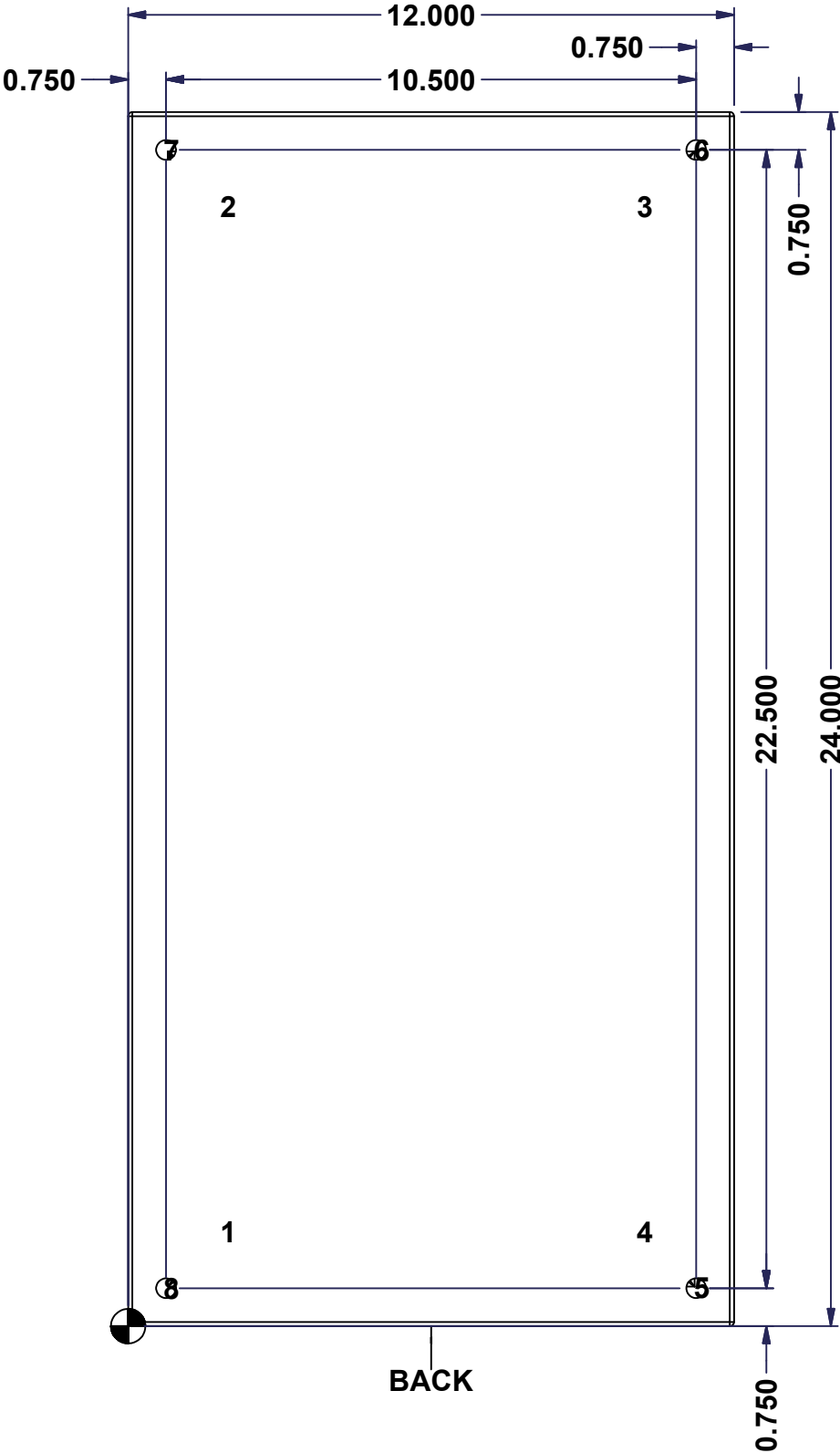
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	22.125	IP STUD M8 x 35mm (Inside)
3	10.125	22.125	IP STUD M8 x 35mm (Inside)
4	10.125	1.875	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
5	11.250	0.750	RND Ø0.390
6	11.250	23.250	RND Ø0.390
7	0.750	23.250	RND Ø0.390
8	0.750	0.750	RND Ø0.390



	Description	Status	
	5412ESS 24" x 12" x 10" Body		
	Part Number	Rev.	6
	Numéro Pièce	0	7
5412ESS2412106NOIPB			

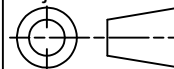
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Max 3.0mm



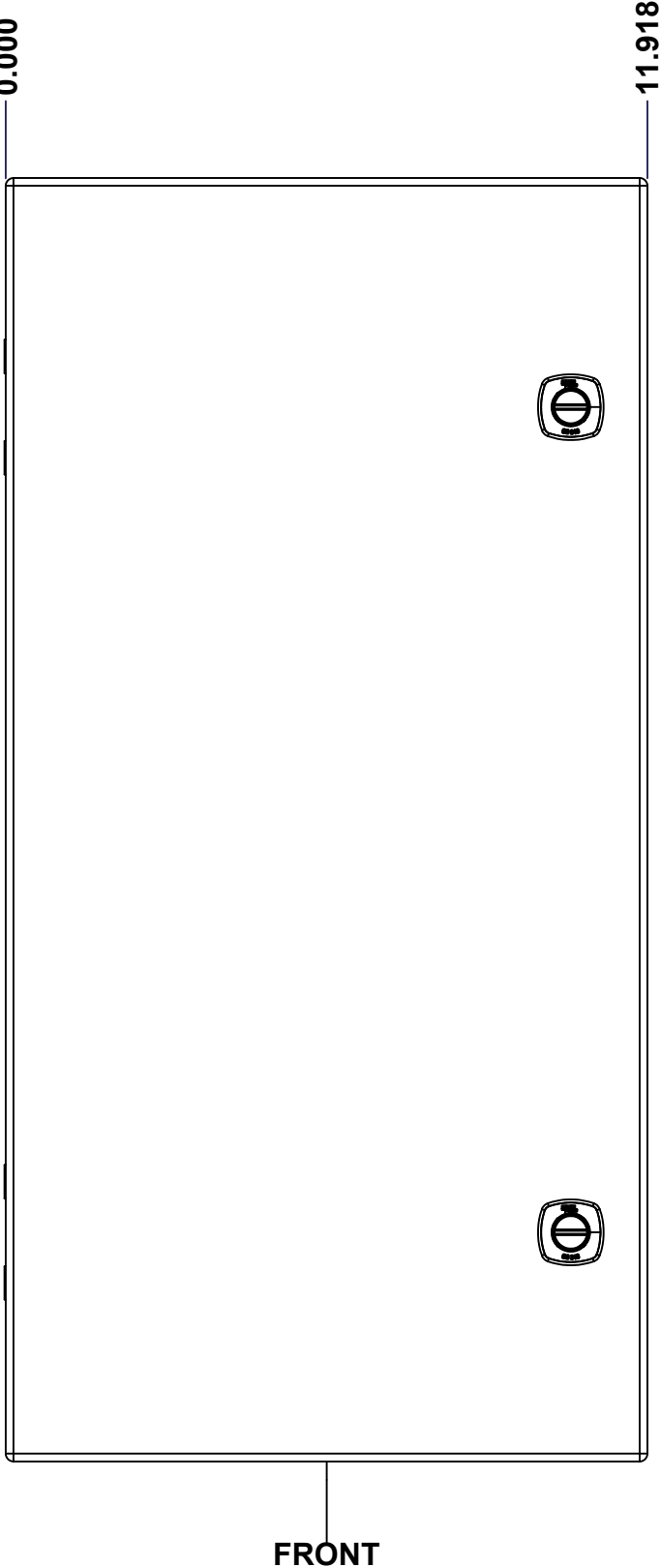
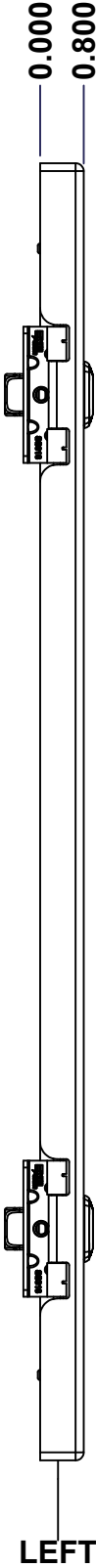
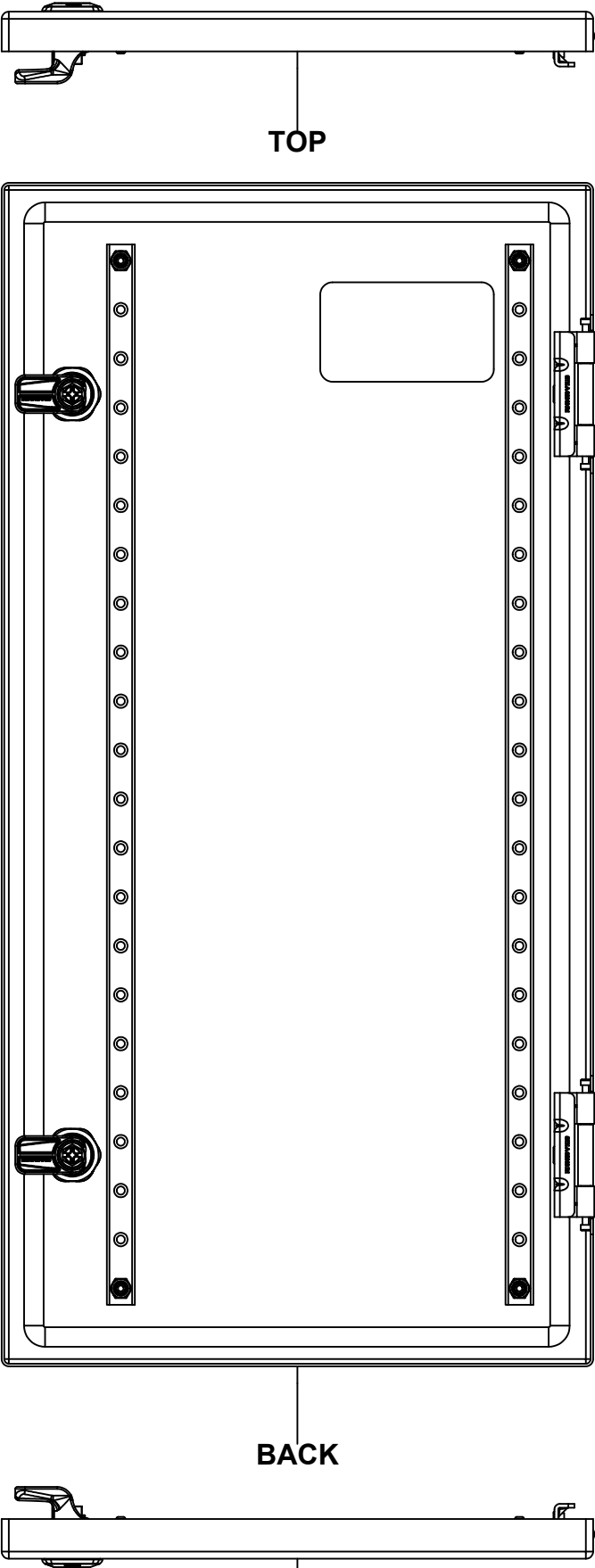
1	STK-Q-16085	0	Ground Stud M6 x 16mm Stainless Steel
4	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	5412ESS2412106NOIPB-P	0	5412ESS 24" x 12" x 10" Body Part
Qty	Part Number	Rev	Description
Parts List			

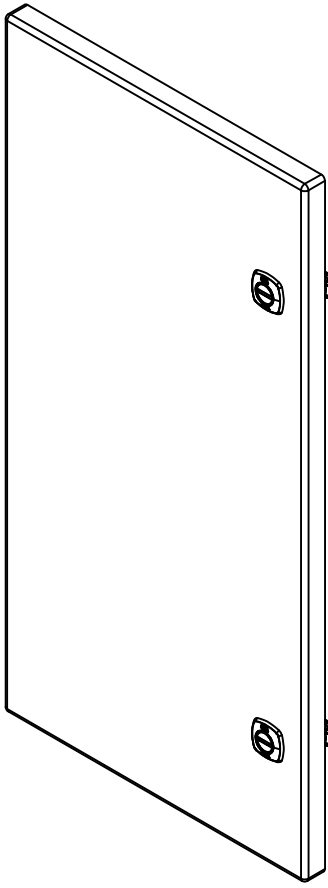
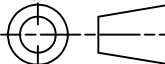
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Tolérance ±1/32" sauf spécification contraire



No.	Revisions	Date	By/Par
 Isometric View			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com			Flatness Aplatissement Max 3.0mm Projection 
Customer Client		Date	
Drawn By Dessiné Par		Date 5/3/2022	
Material Matière		16 Ga Stainless Steel 316 (1.4mm)	
Color Couleur		Unpainted	Finish Fini Brushed
Description 5412ESS 24" x 12" Cover			Detail Rev.
Part Number Numéro Pièce		Rev. 0	1 3

SEE BILL OF MATERIAL ON LAST PAGE

5412ESS2412106NOIPC

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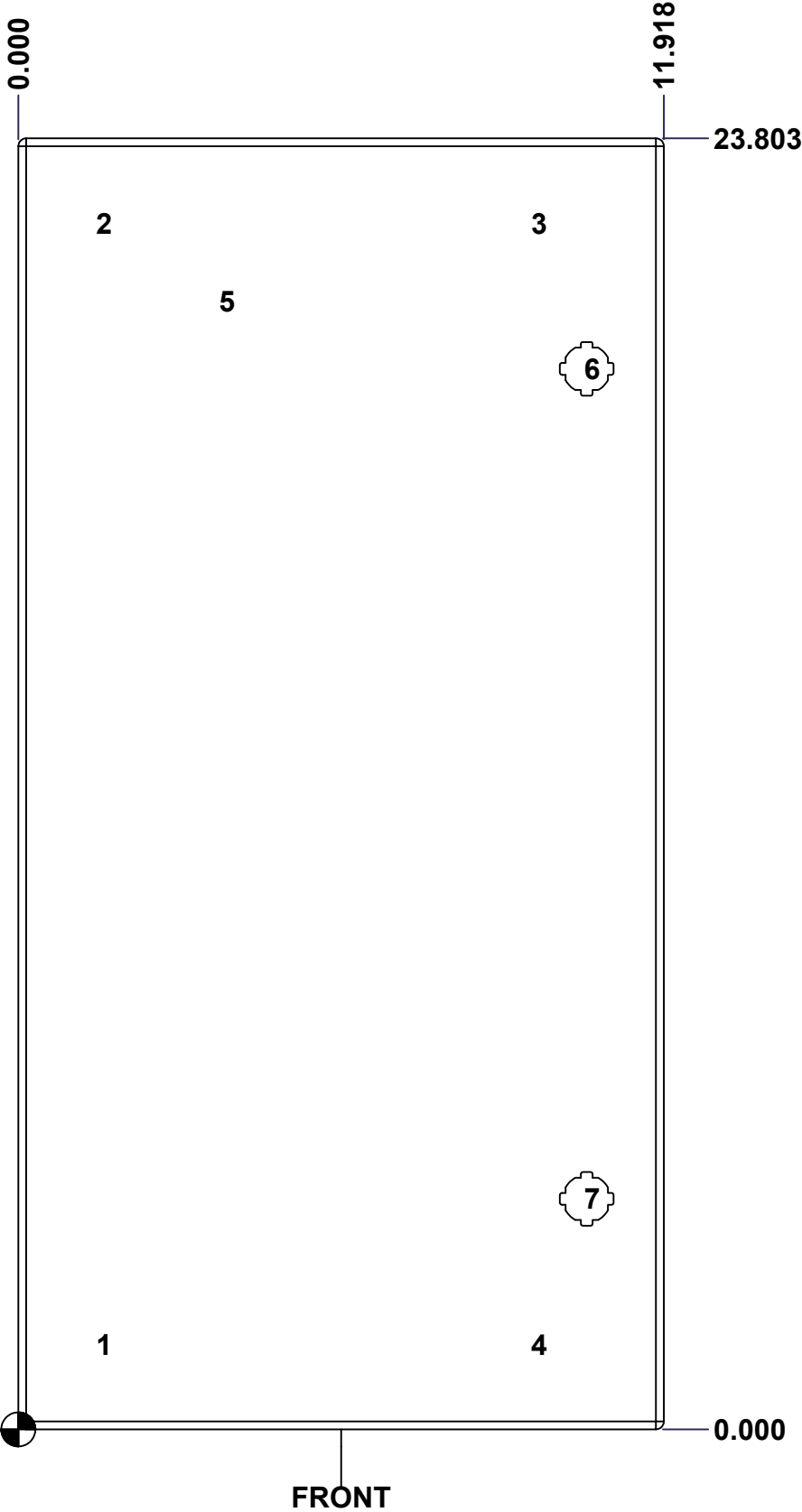
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.567	STUD M6 x 18mm (Inside)
2	1.486	22.236	STUD M6 x 18mm (Inside)
3	9.517	22.236	STUD M6 x 18mm (Inside)
4	9.517	1.567	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
5	3.750	20.803	LABEL_EXM (Inside)
6	10.494	19.553	LOCK 880 SCQ4-SLSS6 @ 0.0°
7	10.494	4.250	LOCK 880 SCQ4-SLSS6 @ 0.0°



FRONT

	Description		Status	
	5412ESS 24" x 12" Cover		(NULL)	
	Part Number Numéro Pièce 5412ESS2412106NOIPC		Rev. 0	2 3

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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

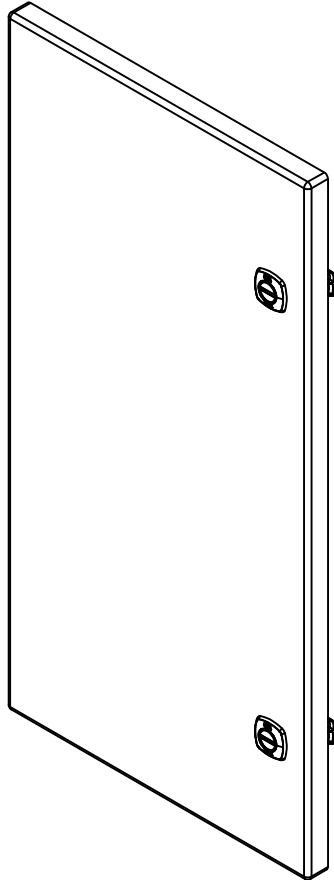
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No.

Revisions

Date

By/Par



Isometric View

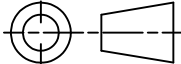
Flatness
Aplatissement



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Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 5/3/2022

Material
Matière

16 Ga Stainless Steel 316 (1.4mm)

Color
Couleur

Unpainted

Finish
Fini

Brushed

Description

5412ESS 24" x 12" Cover

Detail Rev.

Part Number
Numéro Pièce

5412ESS2412106NOIPC

Rev.

3

3

1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
2	STK-Q-46020-24	5	5412 ES Vertical Door Stiffener 24"
4	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	5412ESS2412106NOIPG	0	5412ESS 24" x 12" Cover Gasket Part
1	5412ESS2412106NOIPC-P	0	5412ESS 24" x 12" Cover Part
2	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)
2	880 SCQ4-SLSS6	7	5412 ESS 1/4 Turn Lock
4	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Qty	Part Name	Rev	Description
Parts List			