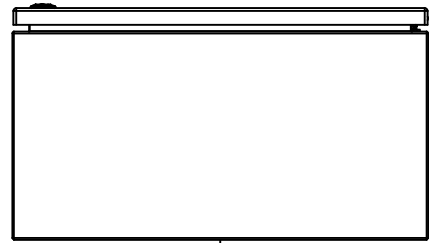
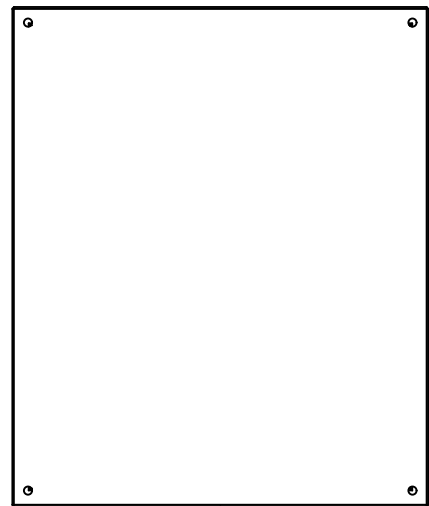


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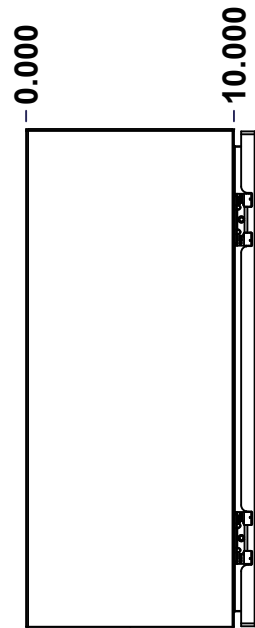
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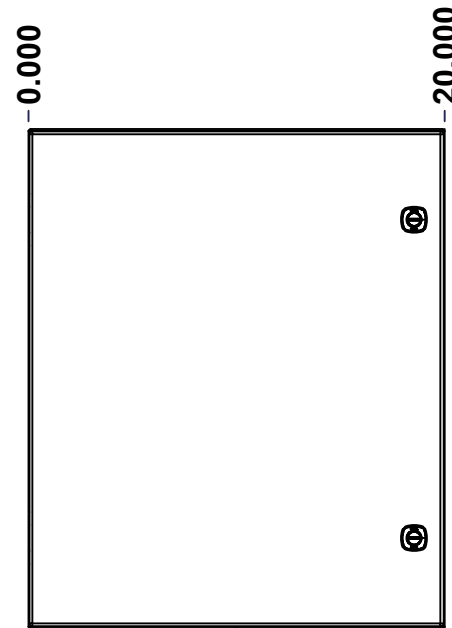
TOP



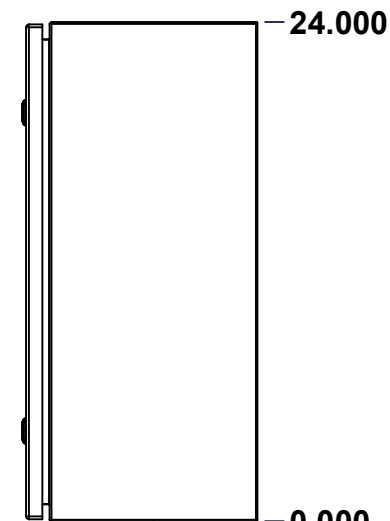
BACK



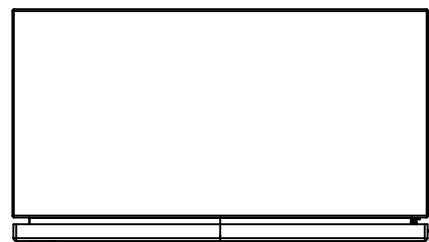
LEFT



FRONT

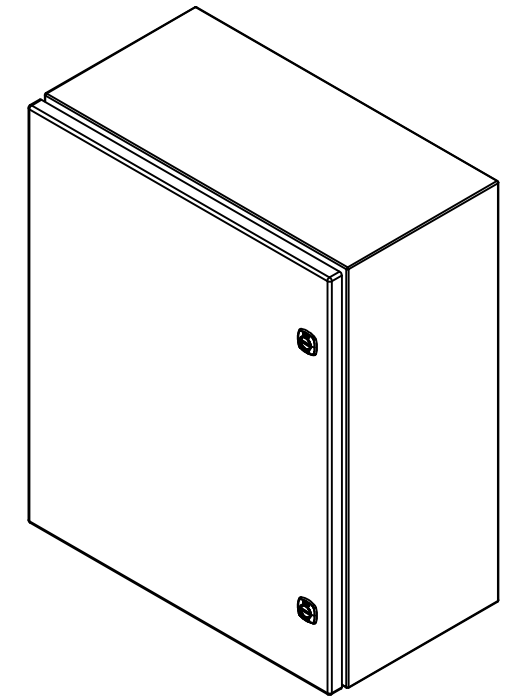


RIGHT



BOTTOM

No.	Revisions	Date	By/Par


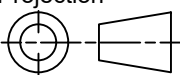


Isometric View



**GRAIN DIRECTION:  
TOP/BOTTOM: HORIZONTAL  
LEFT/RIGHT/BACK/FRONT: VERTICAL**

SEE BILL OF MATERIAL ON LAST PAGE

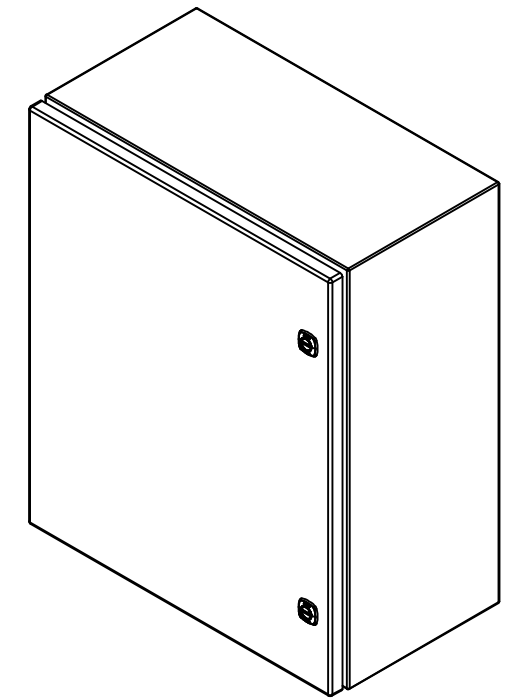
 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 11-Feb-14
Material Matière	16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description	Detail Rev.	
5412ESS 24" x 20" x 10" Assembly		
Part Number Numéro Pièce	Rev. 0	1 9
5412ESS242010		

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NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

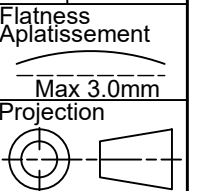
No.	Revisions	Date	By/Par



Isometric View



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Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 11-Feb-14
Material / Matière: 16 Ga Stainless Steel 304 (1.4mm)	

Color / Couleur: Unpainted	Finish / Fini: Brushed
Description: 5412ESS 24" x 20" x 10" Assembly	Detail Rev.
Part Number / Numéro Pièce: <b>5412ESS242010</b>	Rev. <b>0</b>

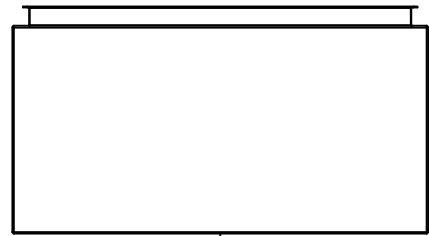
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

Qty	Part Number	Rev	Description
1	881 SP2420G	0	881 SP - Inner Panel
2	STK-K-01320	0	5412 ES Inner Panel Accessory Kit
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESS242010C	0	5412ESS 24" x 20" Cover
1	5412ESS242010B	0	5412ESS 24" x 20" x 10" Body
2	STK-Q-04051-08	1	M6 x 8mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal

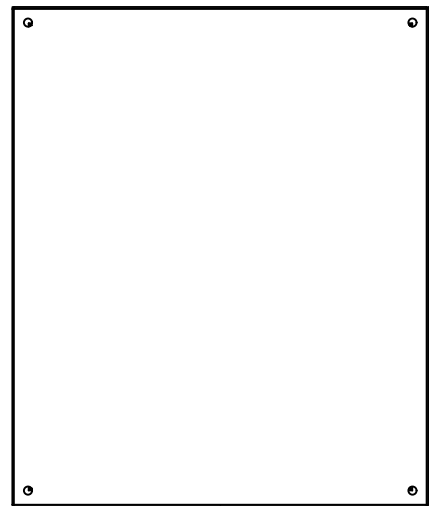
Parts List

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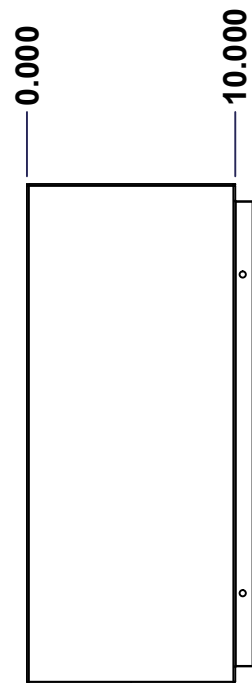
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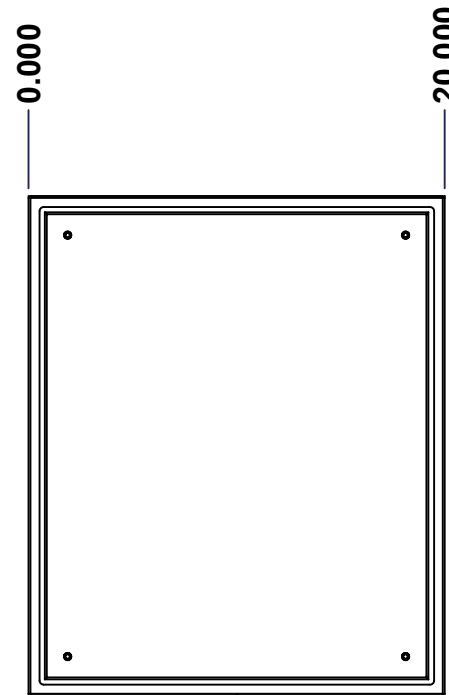
TOP



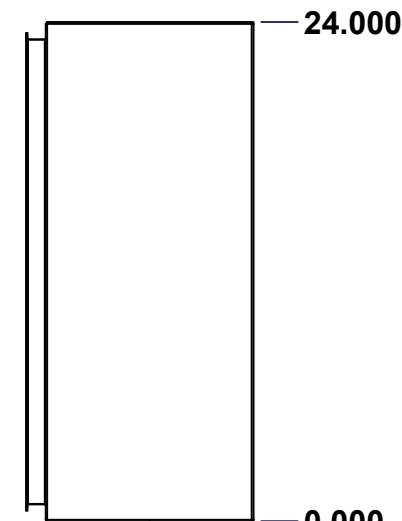
BACK



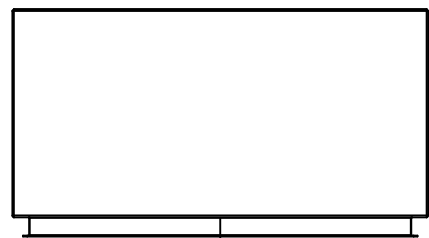
LEFT



FRONT

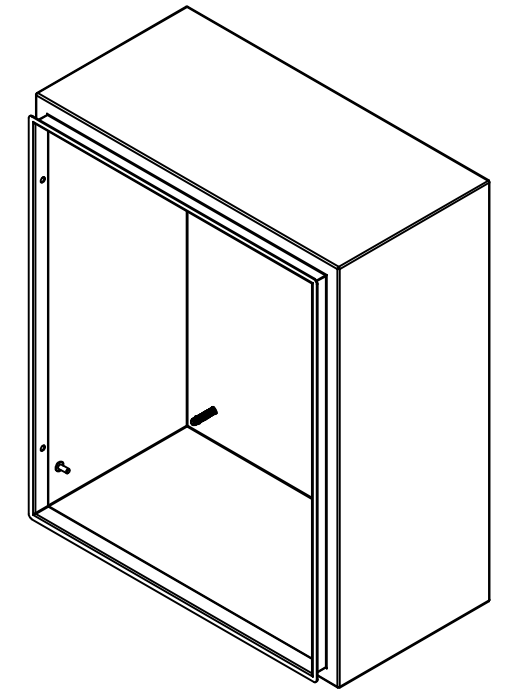


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View

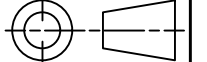


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Flatness  
Aplatissement

Max 3.0mm

Projection



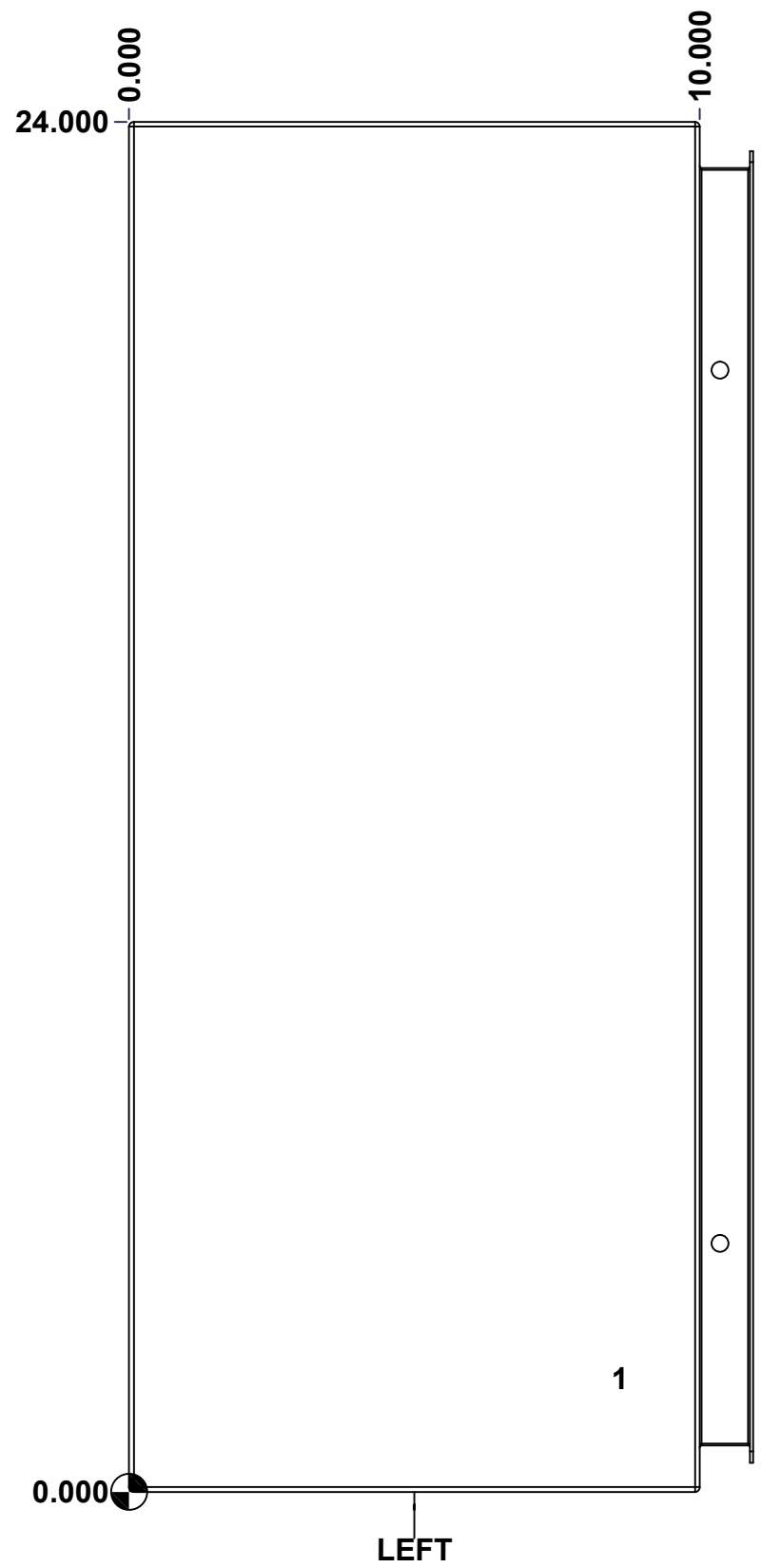
Customer Client	Date
Drawn By Dessiné Par	Date 11-Feb-14
Material Matière	16 Ga Stainless Steel 304 (1.4mm)
Color Couleur	Unpainted
Finish Fini	Brushed
Description	Detail Rev.
5412ESS 24" x 20" x 10" Body	
Part Number Numéro Pièce	Rev. 3
5412ESS242010B	0

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<b>STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE</b>			
<b>HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)</b>			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	8.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5412ESS 24" x 20" x 10" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	
	<b>5412ESS242010B</b>	<b>0</b>	4/9

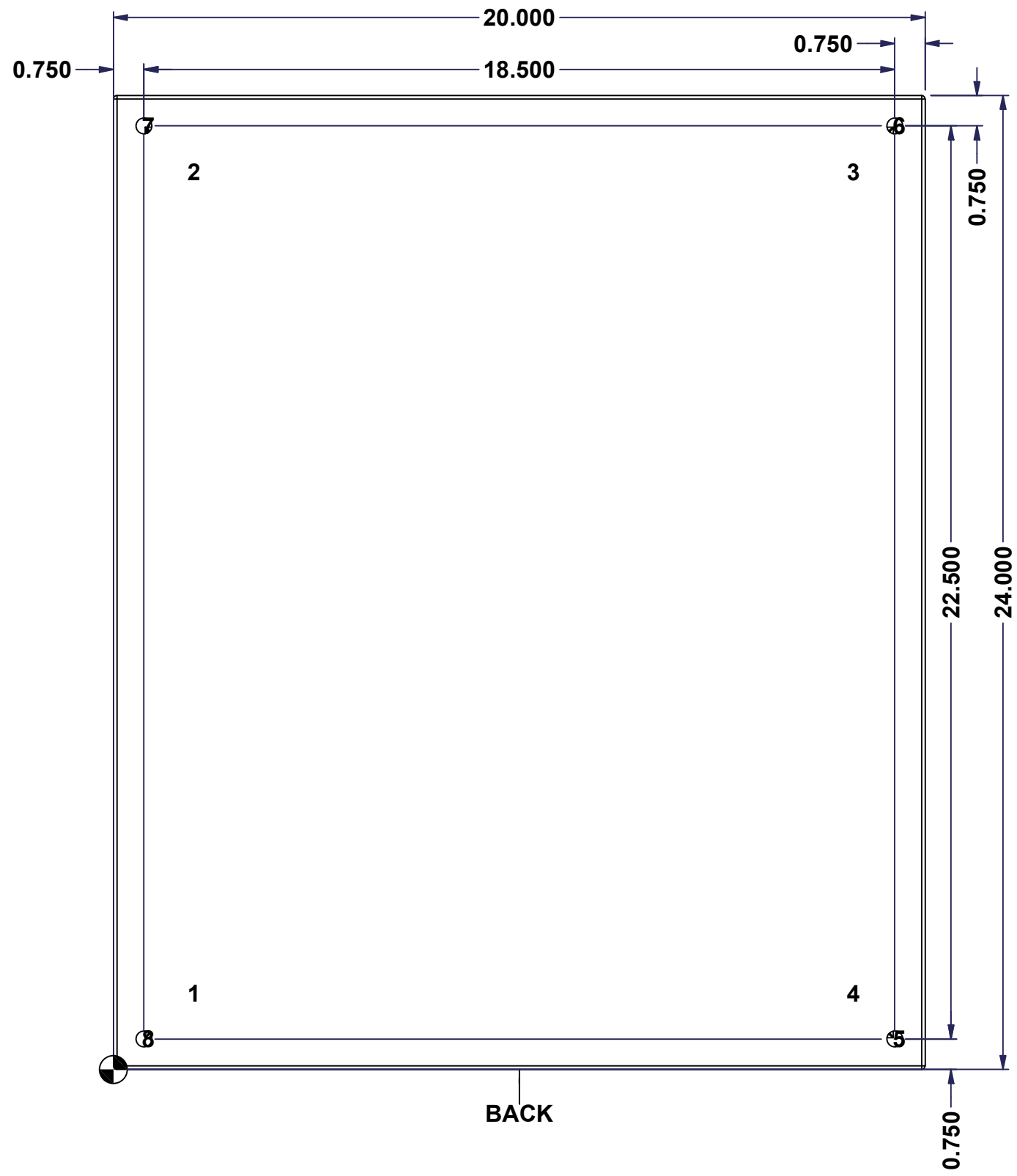
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	22.125	IP STUD M8 x 35mm (Inside)
3	18.125	22.125	IP STUD M8 x 35mm (Inside)
4	18.125	1.875	IP STUD M8 x 35mm (Inside)
-----			
5	19.250	0.750	RND Ø0.390
6	19.250	23.250	RND Ø0.390
7	0.750	23.250	RND Ø0.390
8	0.750	0.750	RND Ø0.390



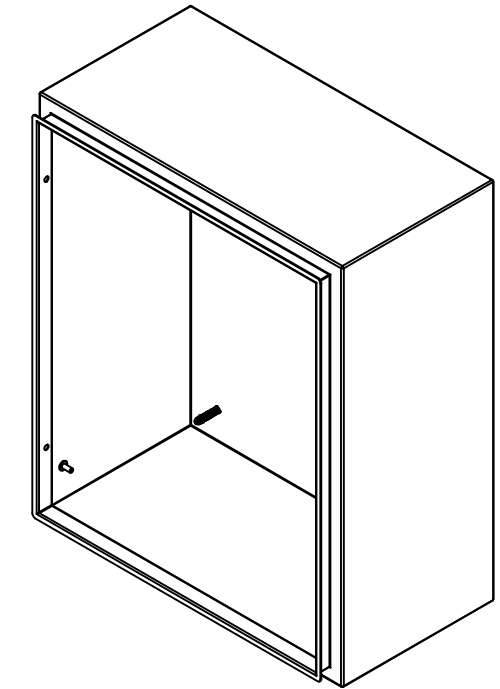
BACK

	Description	Status	
	5412ESS 24" x 20" x 10" Body	(NULL)	
	Part Number	Rev.	5
	Numéro Pièce	<b>0</b>	9
	<b>5412ESS242010B</b>		

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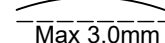
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No.	Revisions	Date	By/Par



Isometric View

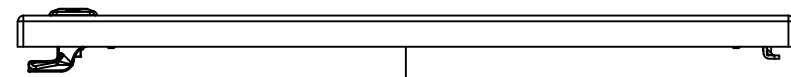


 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement  Max 3.0mm
Customer Client		Date
Drawn By / Dessiné Par: BoxCad: BoxCad		Date: 11-Feb-14
Material / Matière: 16 Ga Stainless Steel 304 (1.4mm)		
Color / Couleur: Unpainted	Finish / Fini: Brushed	
Description: 5412ESS 24" x 20" x 10" Body		Detail Rev.
Part Number / Numéro Pièce: <b>5412ESS242010B</b>		Rev. 0

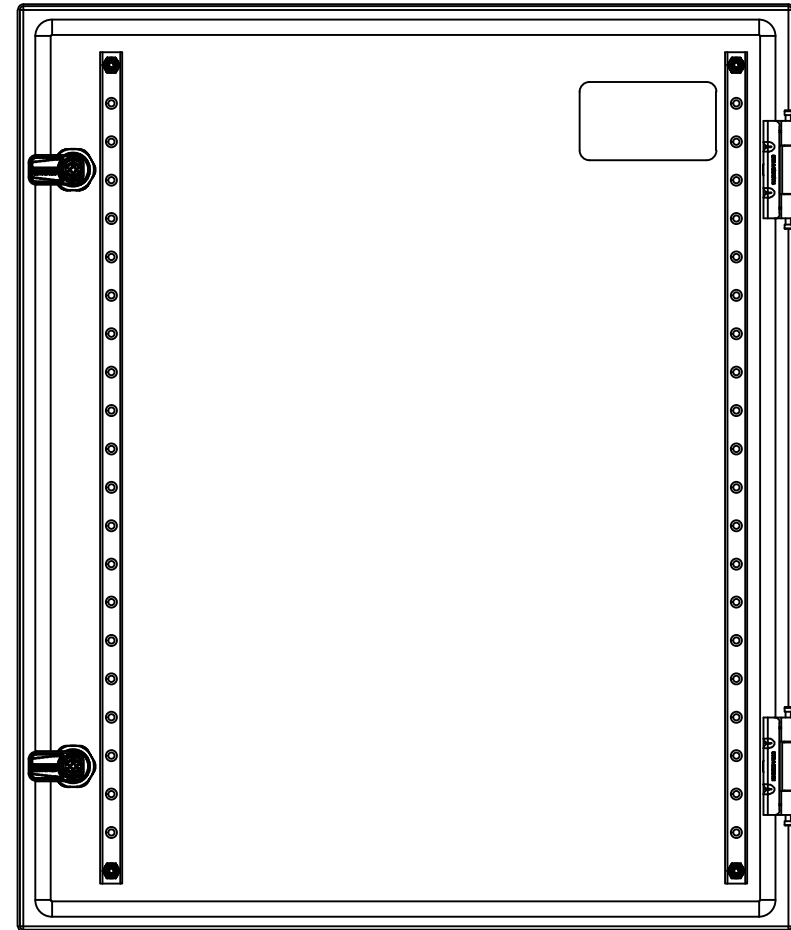
Qty	Part Number	Rev	Description
1	STK-Q-16085	0	Ground Stud M6 x 16mm Stainless Steel
4	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	5412ESS242010B-P	0	5412ESS 24" x 20" x 10" Body Part
Parts List			

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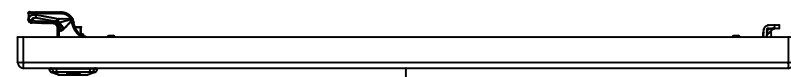
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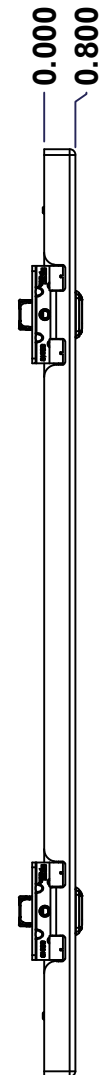
TOP



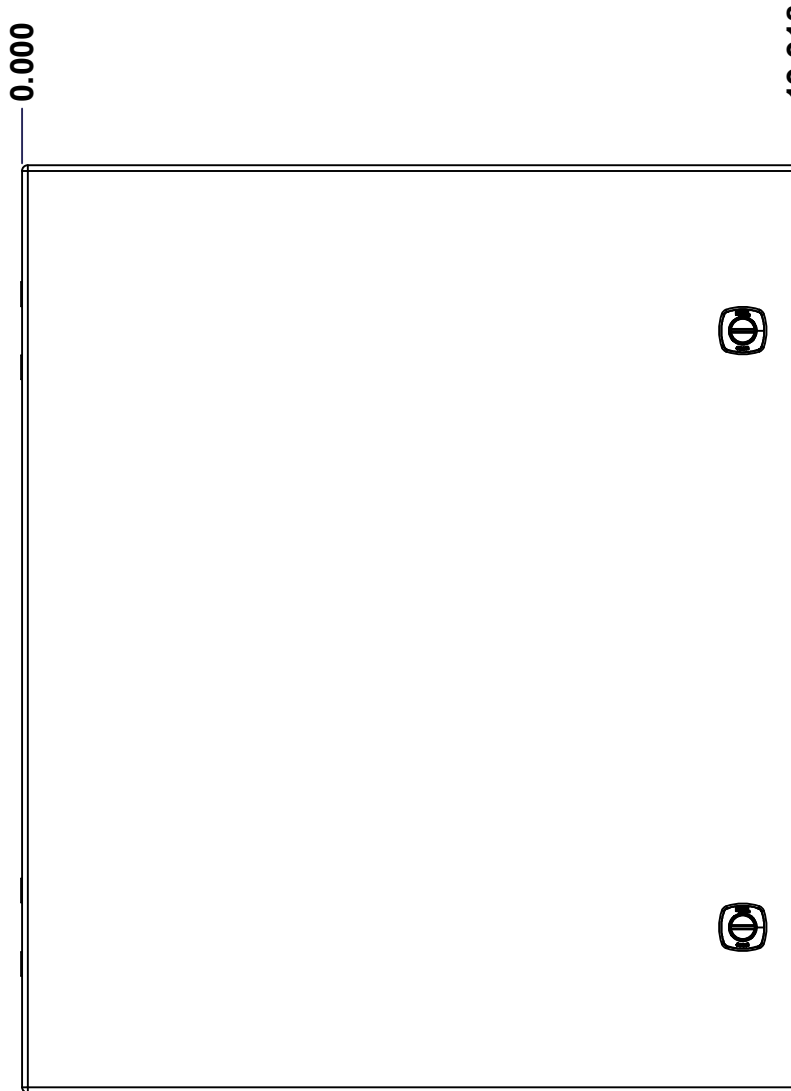
BACK



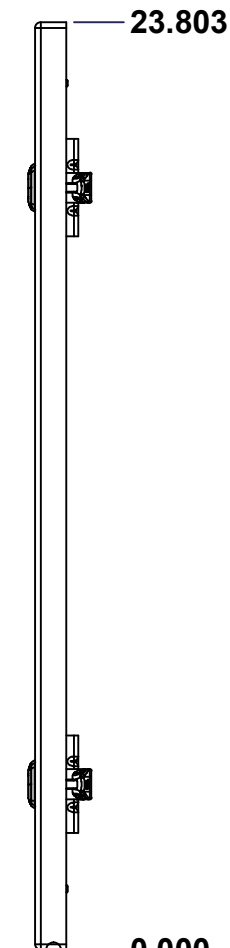
BOTTOM



LEFT

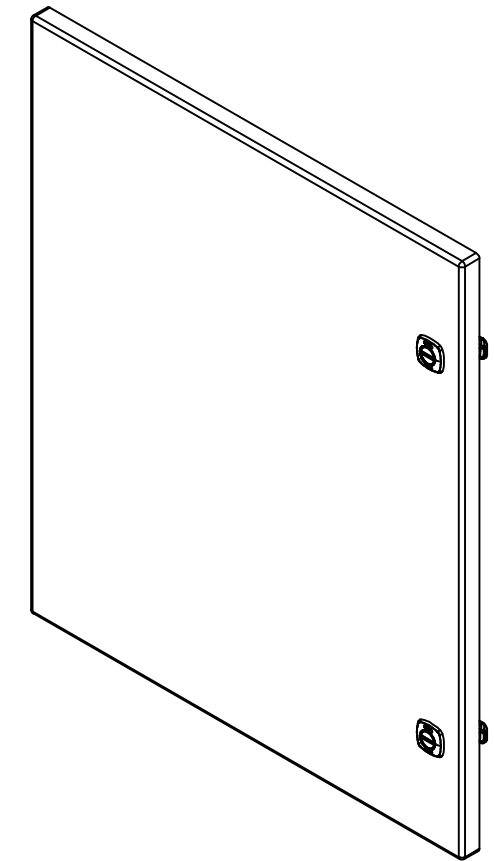


FRONT



RIGHT

No.	Revisions	Date	By/Par



Isometric View

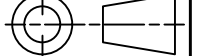


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Flatness  
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 11-Feb-14
Material Matière 16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur Unpainted	Finish Fini Brushed
Description 5412ESS 24" x 20" Cover	Detail Rev.
Part Number Numéro Pièce <b>5412ESS242010C</b>	Rev. 7 <b>0</b>

SEE BILL OF MATERIAL ON LAST PAGE

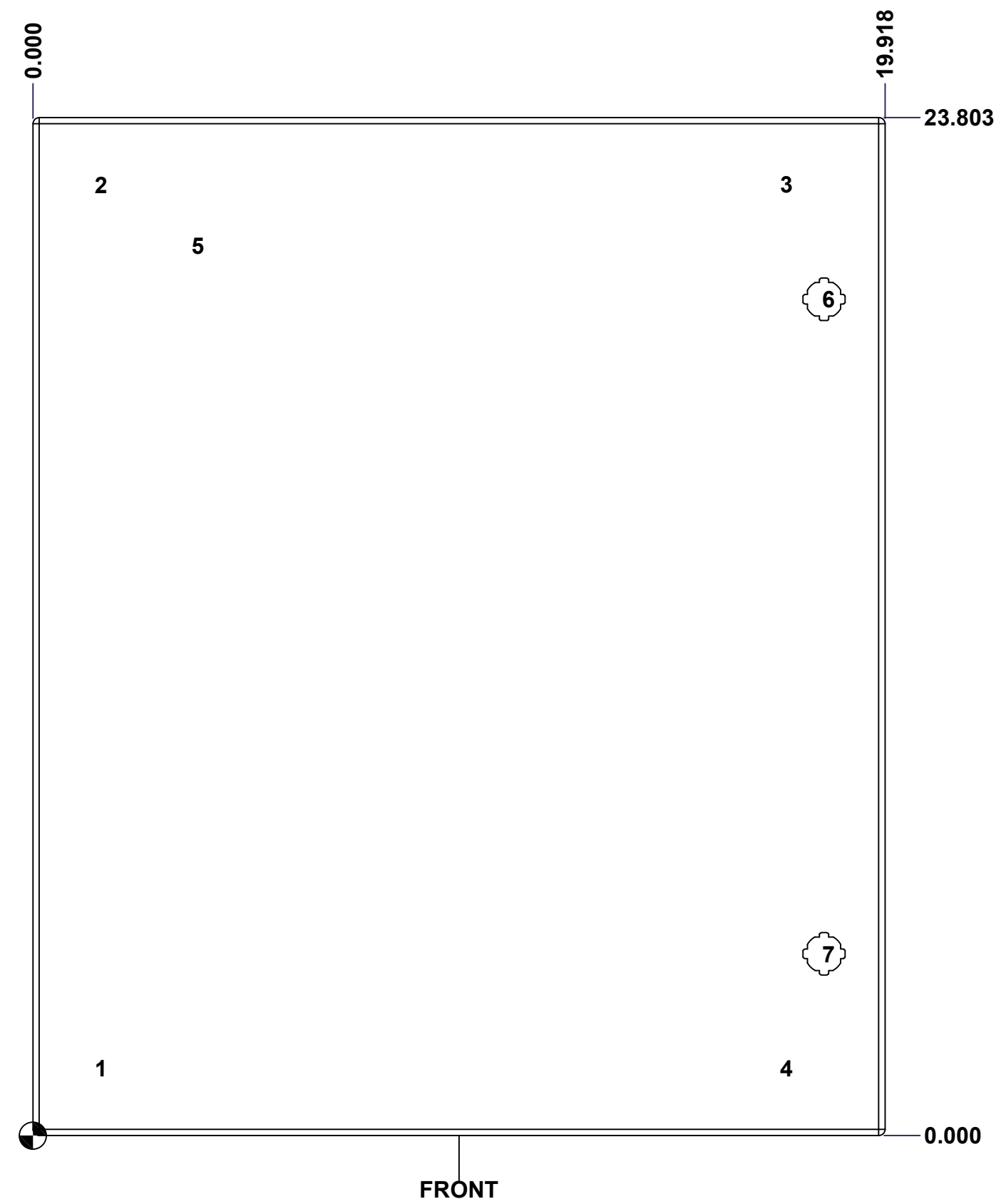
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.567	STUD M6 x 18mm (Inside)
2	1.486	22.236	STUD M6 x 18mm (Inside)
3	17.517	22.236	STUD M6 x 18mm (Inside)
4	17.517	1.567	STUD M6 x 18mm (Inside)
-----			
5	3.750	20.803	LABEL_EXM (Inside)
6	18.494	19.553	880 SCQ4-SLSS6
7	18.494	4.250	880 SCQ4-SLSS6



FRONT

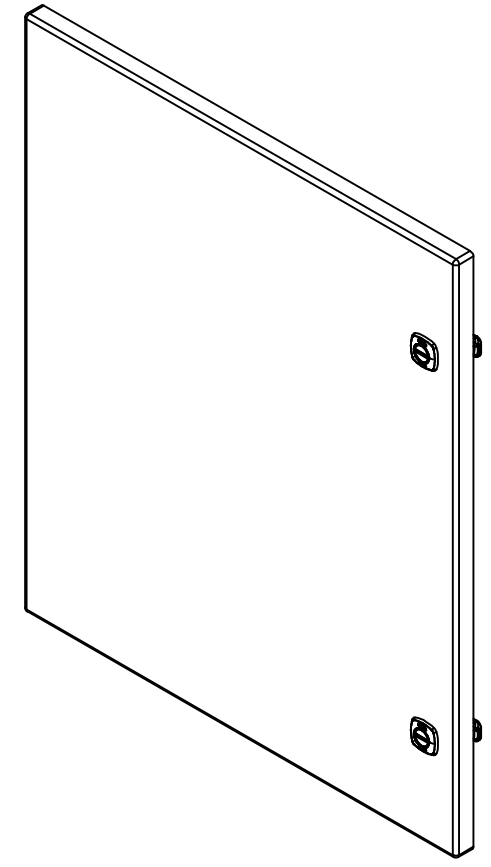
	Description	Status	
	5412ESS 24" x 20" Cover	(NULL)	
	Part Number Numéro Pièce	Rev.	
	<b>5412ESS242010C</b>	<b>0</b>	8 9



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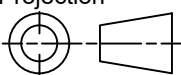
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No.	Revisions	Date	By/Par



Isometric View

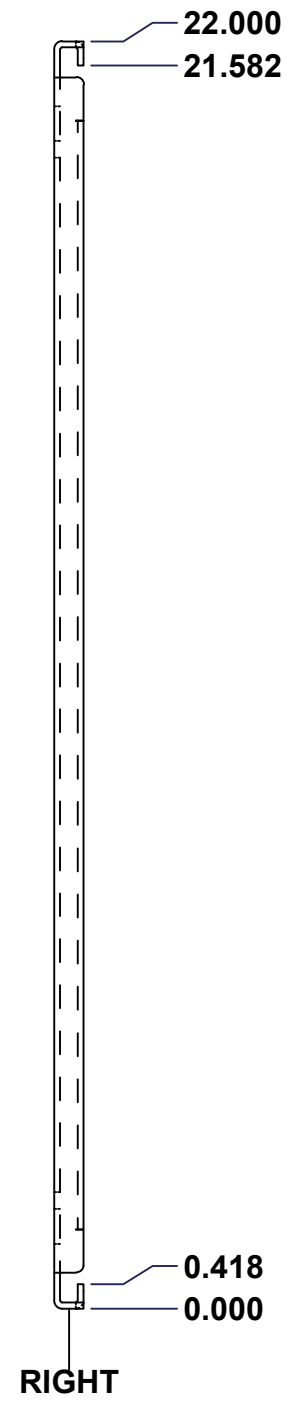
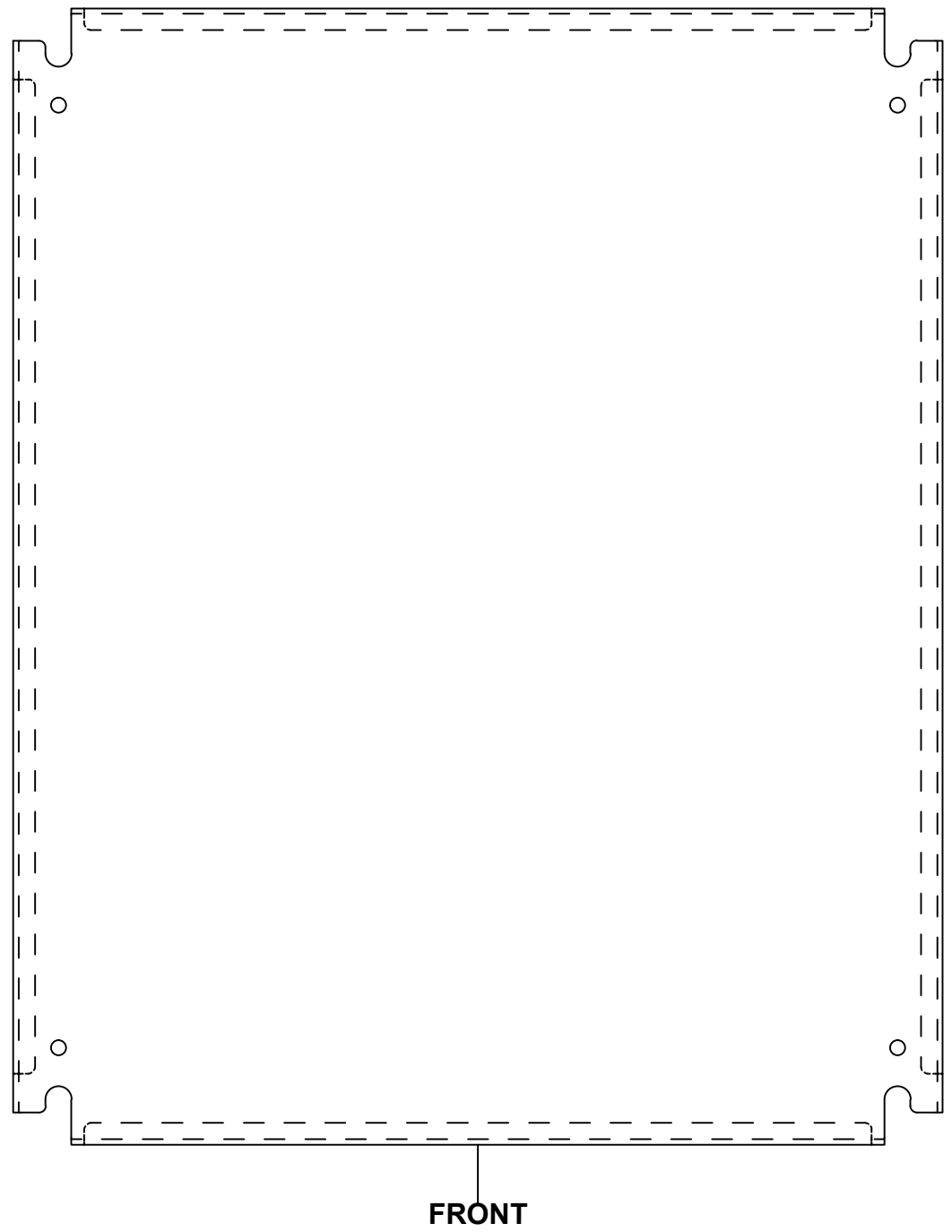
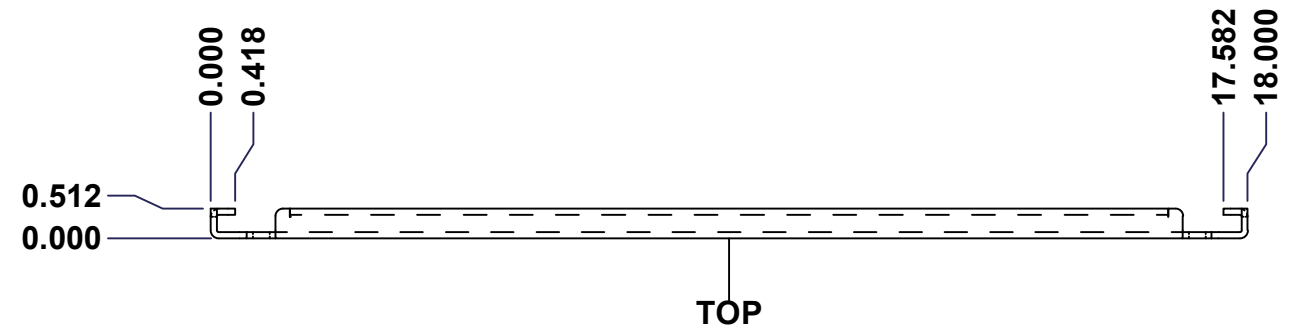


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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 11-Feb-14
Material Matière	16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description		Detail Rev.
5412ESS 24" x 20" Cover		
Part Number Numéro Pièce	Rev.	9
<b>5412ESS242010C</b>	<b>0</b>	9

Qty	Part Name	Rev	Description
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
2	STK-Q-46020-24	5	5412 ES Vertical Door Stiffener 24"
4	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	5412ESS242010G	0	5412ESS 24" x 20" Cover Gasket Part
1	5412ESS242010C-P	0	5412ESS 24" x 20" Cover Part
2	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)
2	880 SCQ4-SLSS6	7	5412 ESS 1/4 Turn Lock
4	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Parts List			

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**Isometric View**

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	Projection 
Customer Client	Date
Drawn By / Dessiné Par: BoxCad	Date: 23-Jan-07
Material / Matière: See Part List	
Color / Couleur: See Part List	Finish / Fini: See Part List
Description: 881 SP - Inner Panel	
Detail Rev.	
Part Number / Numéro Pièce: <b>881 SP2420G</b>	Rev. 1/2

Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP2420G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

Parts List

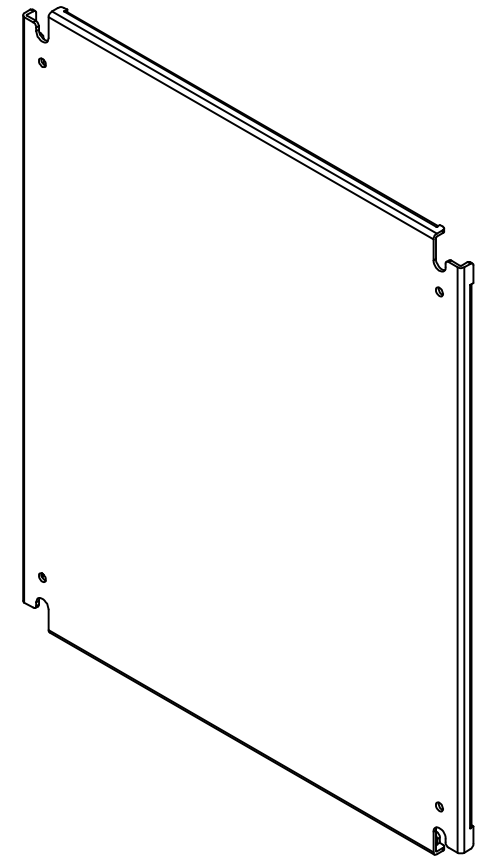
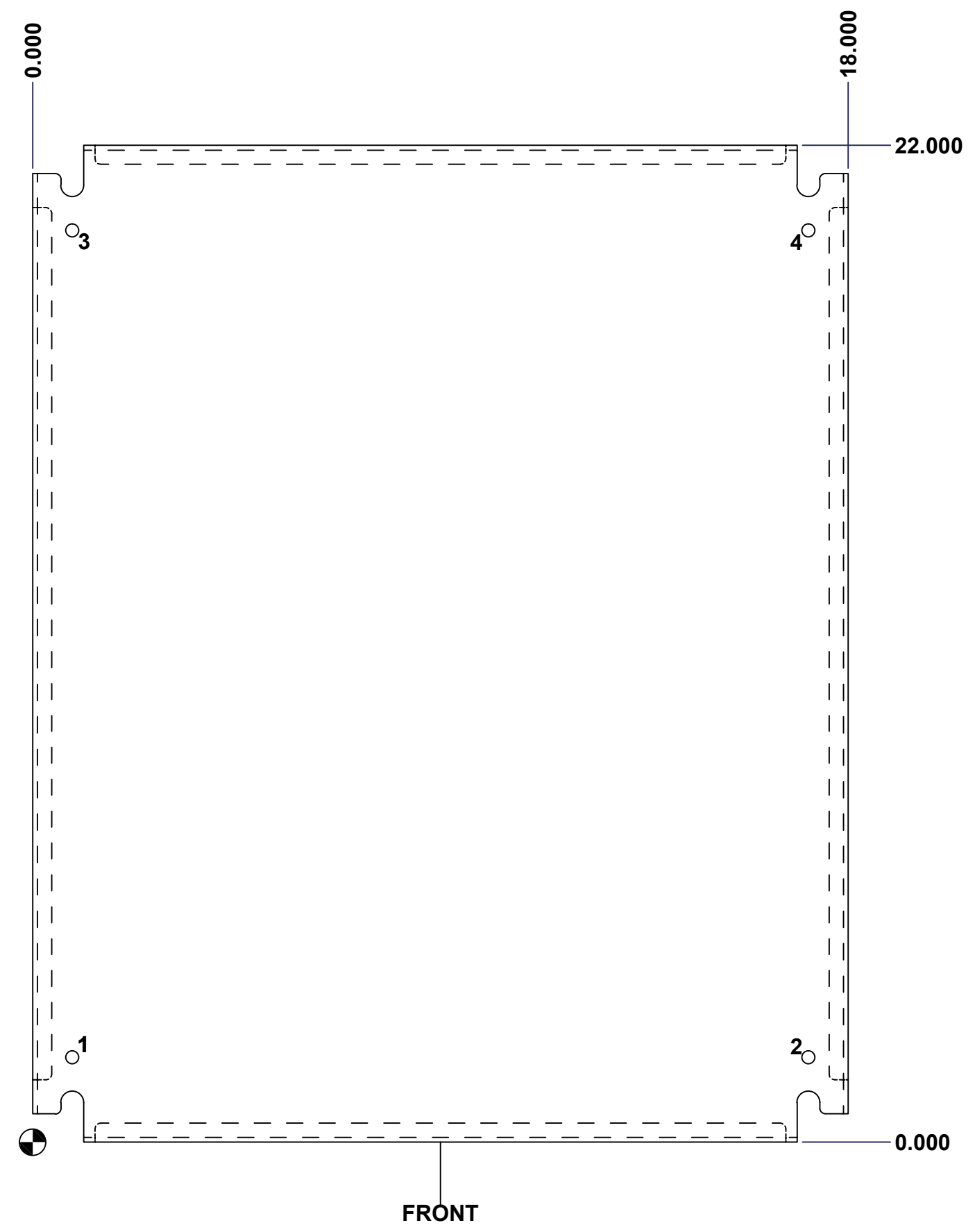
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Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.875	1.875	GROUND HOLE (RND Ø0.290)
2	17.125	1.875	GROUND HOLE (RND Ø0.290)
3	0.875	20.125	GROUND HOLE (RND Ø0.290)
4	17.125	20.125	GROUND HOLE (RND Ø0.290)


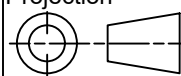
All knockouts are actual size / Les disques défonçables sont grandeur réel

No.	Revisions	Date	By/Par



Isometric View



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Customer Client	Date	
Drawn By Dessiné Par	BoxCad	Date 23-Jan-07
Material Matière	See Part List	
Color Couleur	See Part List	Finish Fini See Part List
Description	Detail Rev.	
881 SP - Inner Panel		
Part Number Numéro Pièce	Rev.	2
881 SP2420G	0	2