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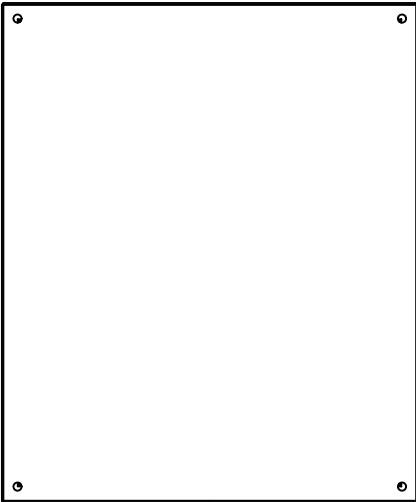
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESS242010\5412ESS242010.idw

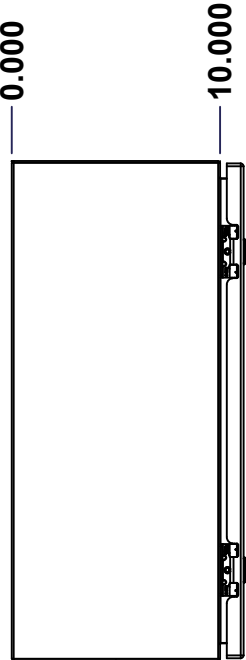
Tolérance ±1/32" sauf spécification contraire



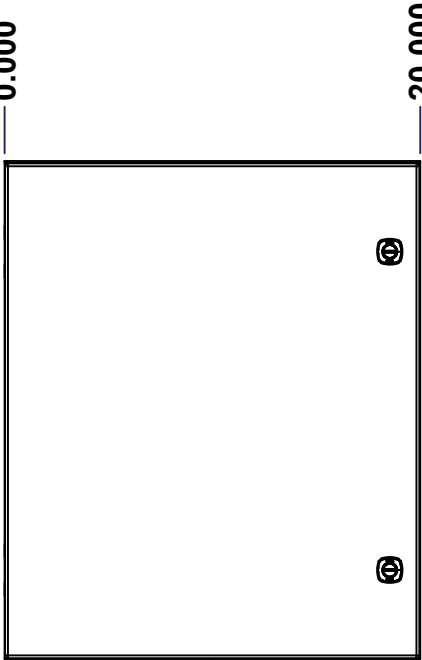
TOP



BACK



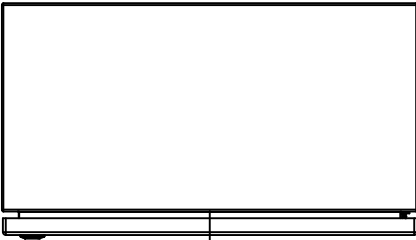
LEFT



FRONT



RIGHT

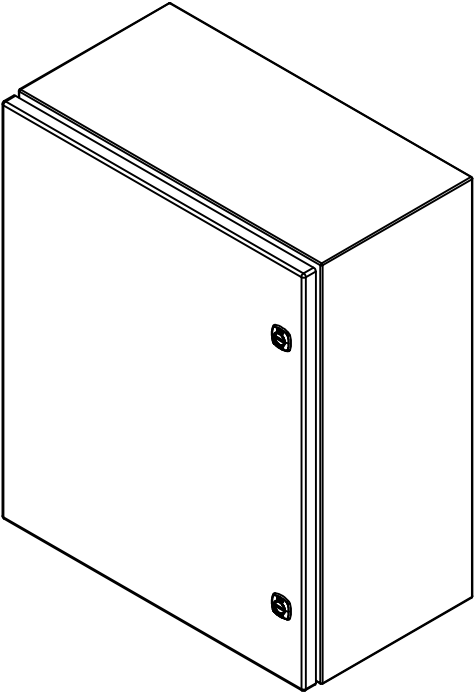


BOTTOM

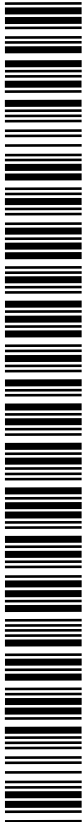
GRAIN DIRECTION:  
TOP/BOTTOM: HORIZONTAL  
LEFT/RIGHT/BACK/FRONT: VERTICAL

SEE BILL OF MATERIAL ON LAST PAGE

No.	Revisions	Date	By/Par



Isometric View



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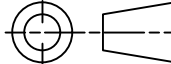


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Flatness  
Aplatissement

Max 3.0mm

Projection



Customer  
Client

Date

Drawn By  
Dessiné Par

BoxCad: BoxCad

Date

11-Feb-14

Material  
Matière

16 Ga Stainless Steel 304 (1.4mm)

Color  
Couleur

Unpainted

Finish  
Fini

Brushed

Description

5412ESS 24" x 20" x 10" Assembly

Detail Rev.

Part Number  
Numéro Pièce

5412ESS242010

Rev.

1

0

9

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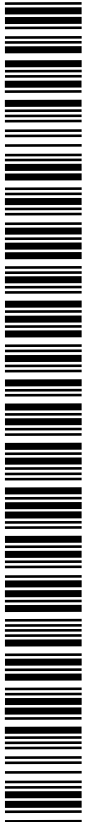
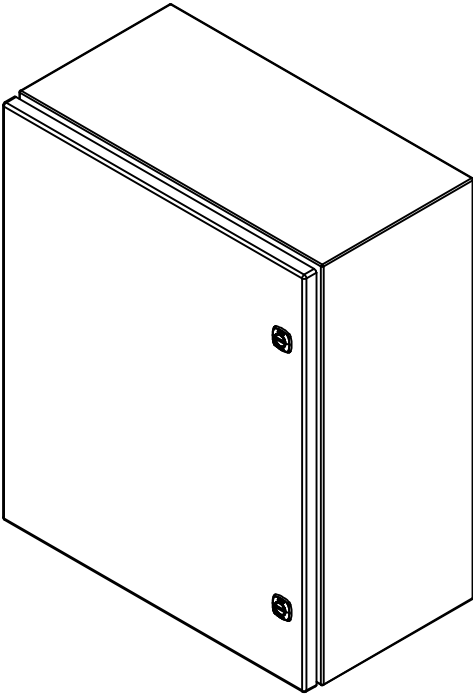
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure (IP66)
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



Isometric View

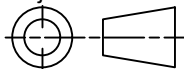


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Flatness  
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 11-Feb-14	
Material Matière		16 Ga Stainless Steel 304 (1.4mm)	

Color Couleur	Unpainted	Finish Fini	Brushed
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Description	Detail Rev.
5412ESS 24" x 20" x 10" Assembly	

Part Number Numéro Pièce	Rev.	2
5412ESS242010	0	9

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

1	881 SP2420G	0	881 SP - Inner Panel
2	STK-K-01320	0	5412 ES Inner Panel Accessory Kit
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESS242010C	0	5412ESS 24" x 20" Cover
1	5412ESS242010B	0	5412ESS 24" x 20" x 10" Body
2	STK-Q-04051-08	1	M6 x 8mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

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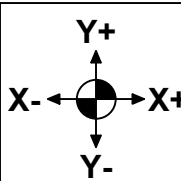


**Isometric View**



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Description	Status	
5412ESS 24" x 20" x 10" Body	(NULL)	
Part Number Numéro Pièce	Rev.	4 9
<b>5412ESS242010B</b>	<b>0</b>	

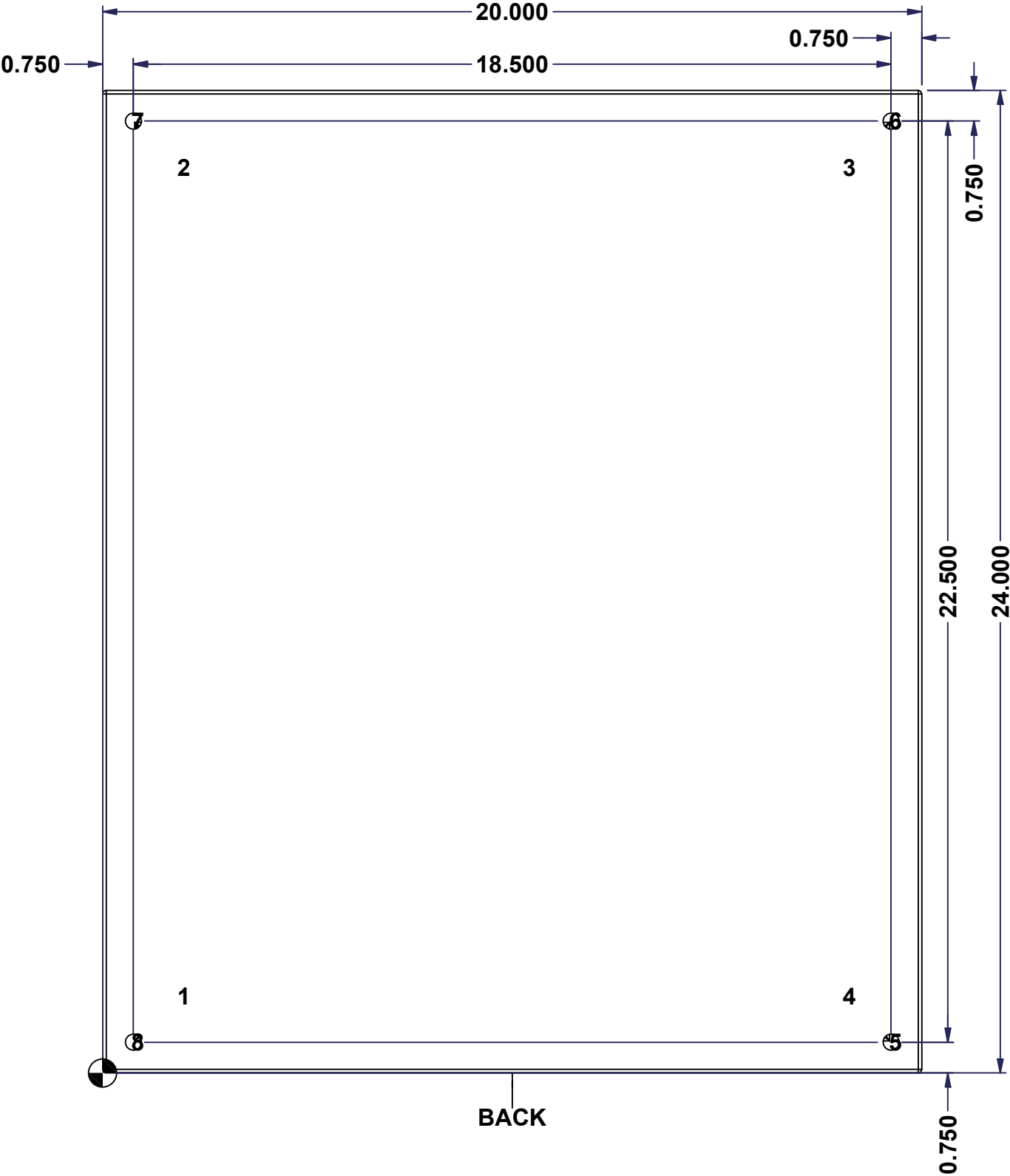
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	22.125	IP STUD M8 x 35mm (Inside)
3	18.125	22.125	IP STUD M8 x 35mm (Inside)
4	18.125	1.875	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
5	19.250	0.750	RND Ø0.390
6	19.250	23.250	RND Ø0.390
7	0.750	23.250	RND Ø0.390
8	0.750	0.750	RND Ø0.390



BACK

	Description 5412ESS 24" x 20" x 10" Body	Status (NULL)	
	Part Number Numéro Pièce <b>5412ESS242010B</b>	Rev. <b>0</b>	5 9

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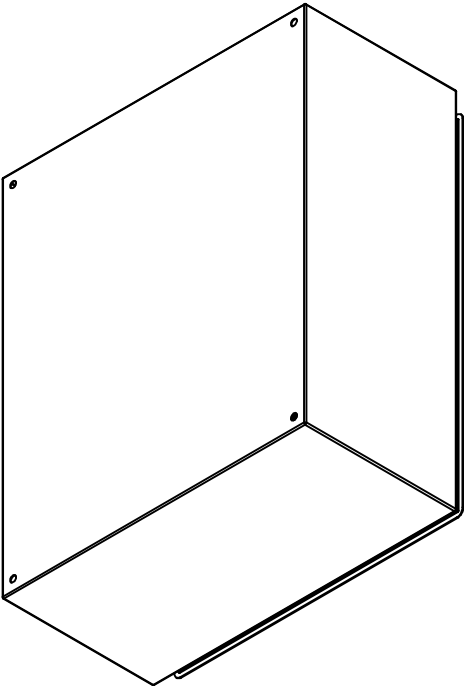
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Tolerance ±1/32" unless otherwise specified

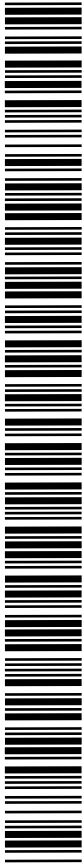
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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View



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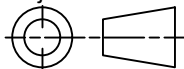


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Flatness  
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 11-Feb-14	
Material Matière		16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur		Unpainted	Finish Fini Brushed
Description			Detail Rev.
5412ESS 24" x 20" x 10" Body			
Part Number Numéro Pièce			Rev. 6
5412ESS242010B			0 9

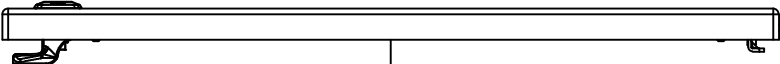
1	STK-Q-16085	0	Ground Stud M6 x 16mm Stainless Steel
4	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	5412ESS242010B-P	0	5412ESS 24" x 20" x 10" Body Part
Qty	Part Number	Rev	Description
Parts List			

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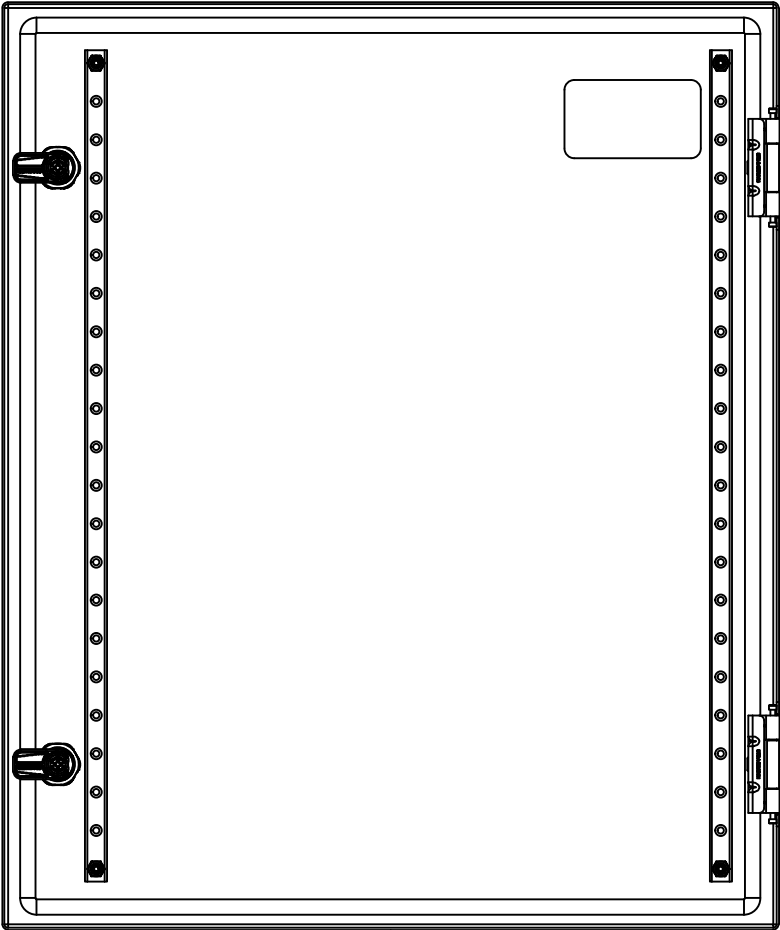
Tolerance ±1/32" unless otherwise specified

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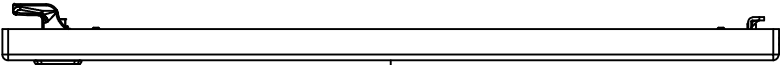
Tolérance ±1/32" sauf spécification contraire



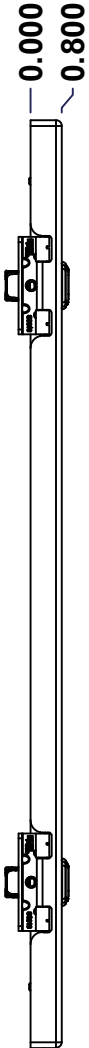
TOP



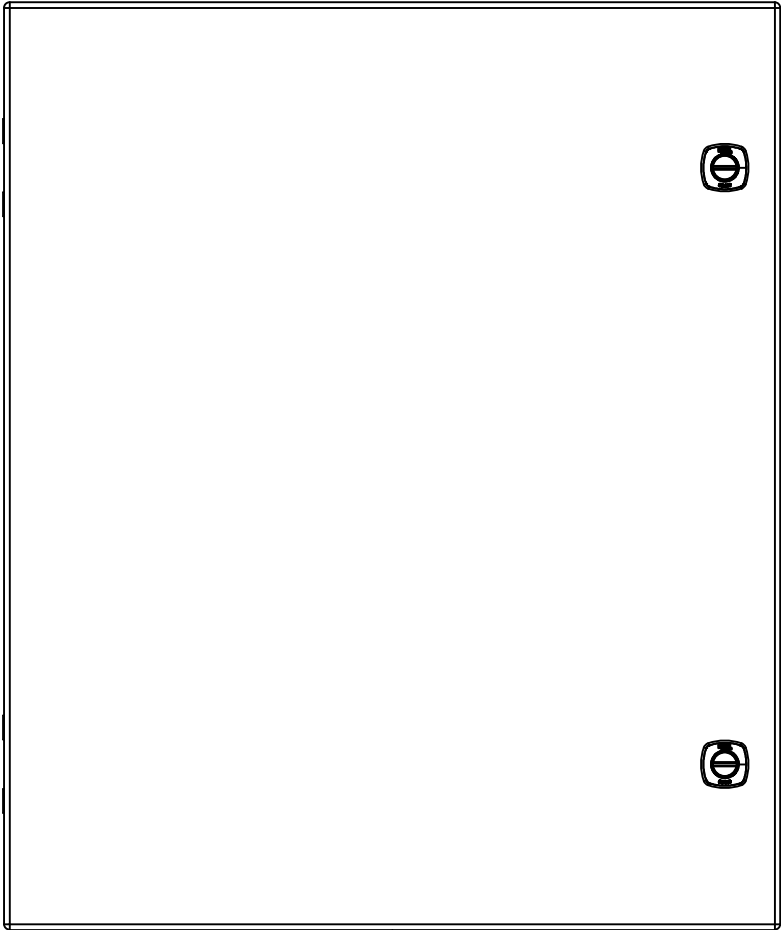
BACK



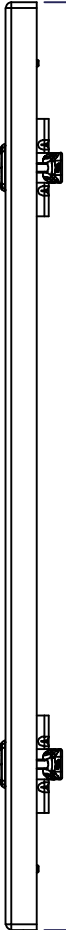
BOTTOM



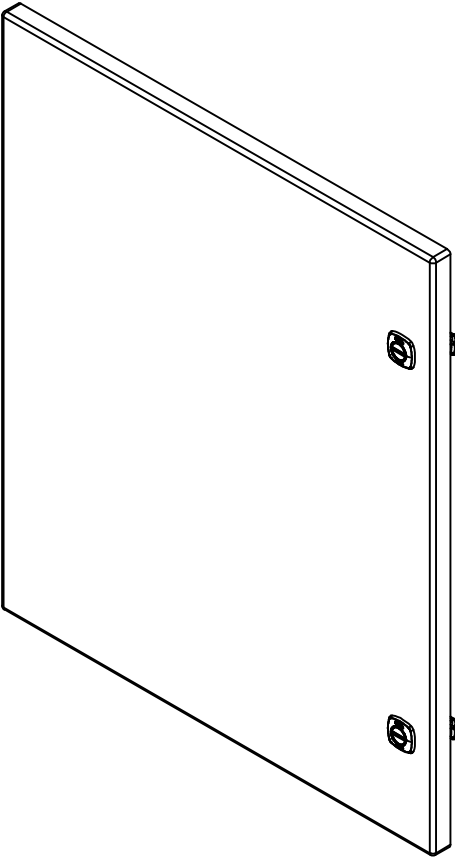
LEFT



FRONT



RIGHT




Isometric View



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No.	Revisions	Date	By/Par




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Flatness

Aplatissement



Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par	BoxCad: BoxCad
Date	11-Feb-14
Material Matière	16 Ga Stainless Steel 304 (1.4mm)
Color Couleur	Unpainted
Finish Fini	Brushed
Description	Detail Rev.
5412ESS 24" x 20" Cover	
Part Number Numéro Pièce	Rev.
5412ESS242010C	0

SEE BILL OF MATERIAL ON LAST PAGE

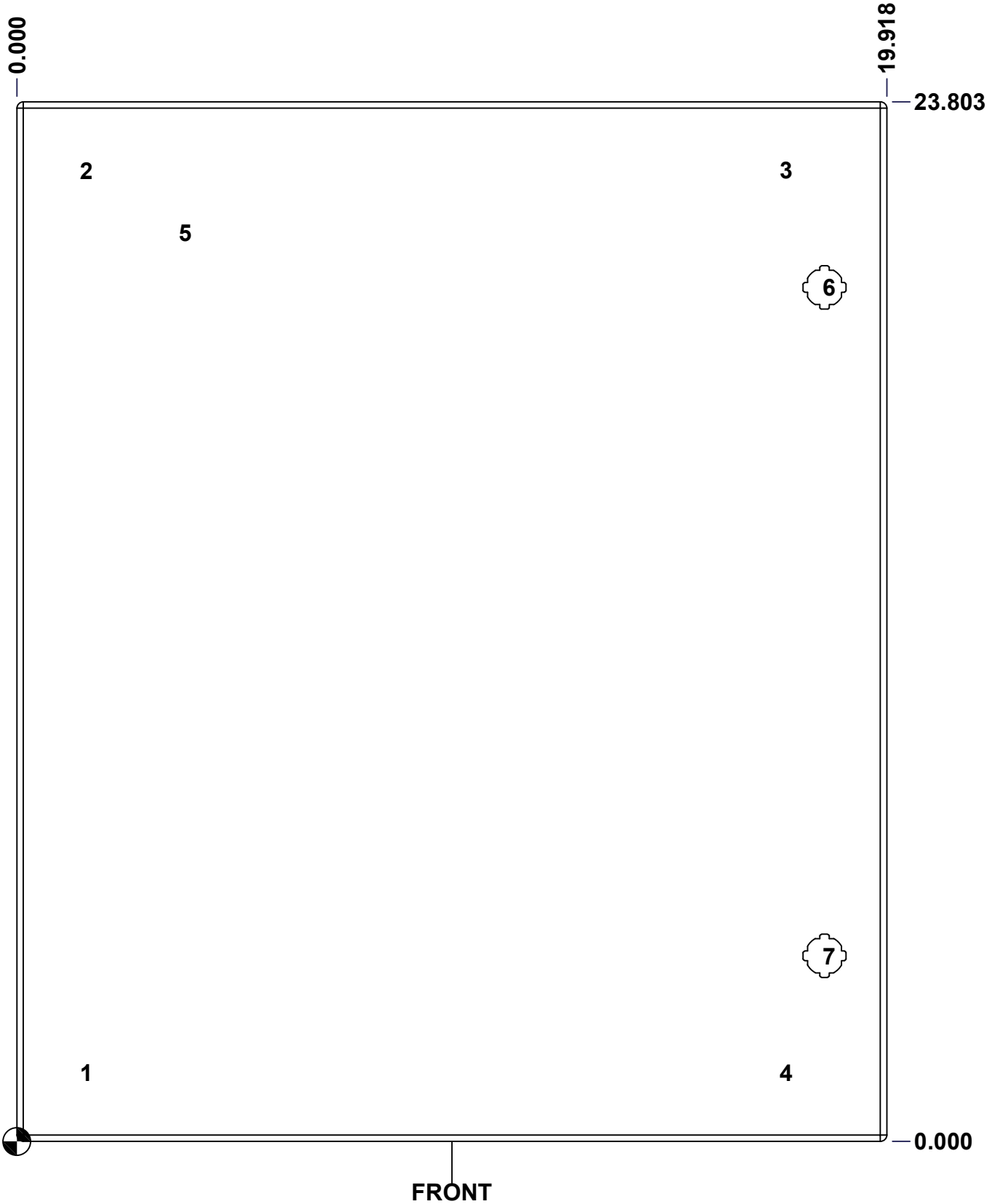
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.567	STUD M6 x 18mm (Inside)
2	1.486	22.236	STUD M6 x 18mm (Inside)
3	17.517	22.236	STUD M6 x 18mm (Inside)
4	17.517	1.567	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
5	3.750	20.803	LABEL_EXM (Inside)
6	18.494	19.553	LOCK 880 SCQ4-SLSS6 @ 0.0°
7	18.494	4.250	LOCK 880 SCQ4-SLSS6 @ 0.0°



	Description		Status	
	5412ESS 24" x 20" Cover		(NULL)	
	Part Number Numéro Pièce		Rev.	
5412ESS242010C		0	8	9

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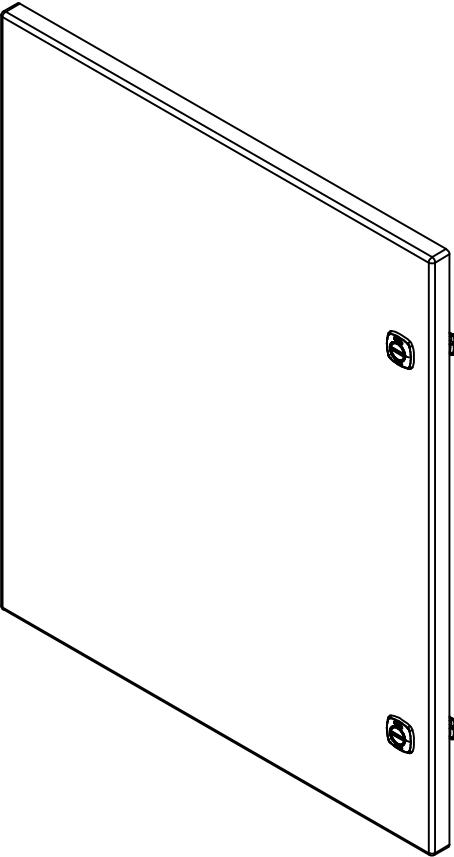
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Tolerance ±1/32" unless otherwise specified


C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESS242010\5412ESS242010.idw


Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par

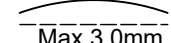


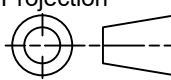
Isometric View





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Flatness  
Aplatissement  
  
Max 3.0mm

Projection  


Customer  
Client

Date

Drawn By  
Dessiné Par

BoxCad: BoxCad

Date 11-Feb-14

Material  
Matière

16 Ga Stainless Steel 304 (1.4mm)

Color  
Couleur

Unpainted

Finish  
Fini

Brushed

Description

5412ESS 24" x 20" Cover

Detail Rev.

Part Number  
Numéro Pièce

5412ESS242010C

Rev.

9

9

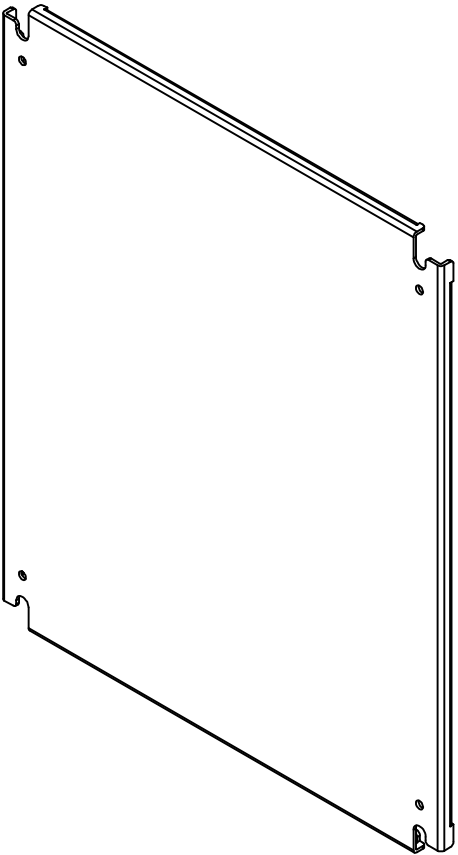
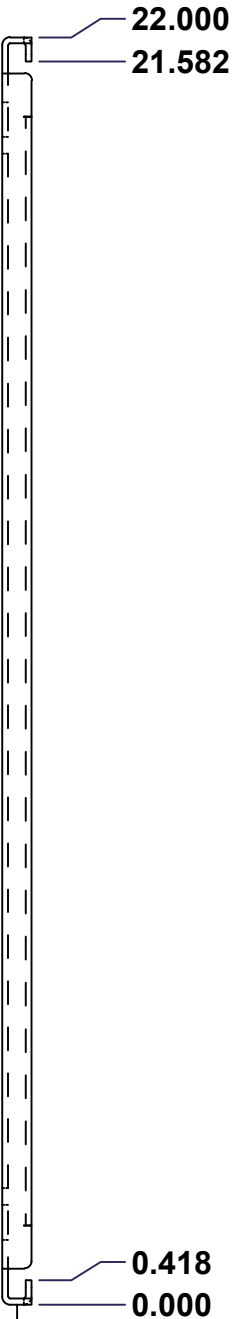
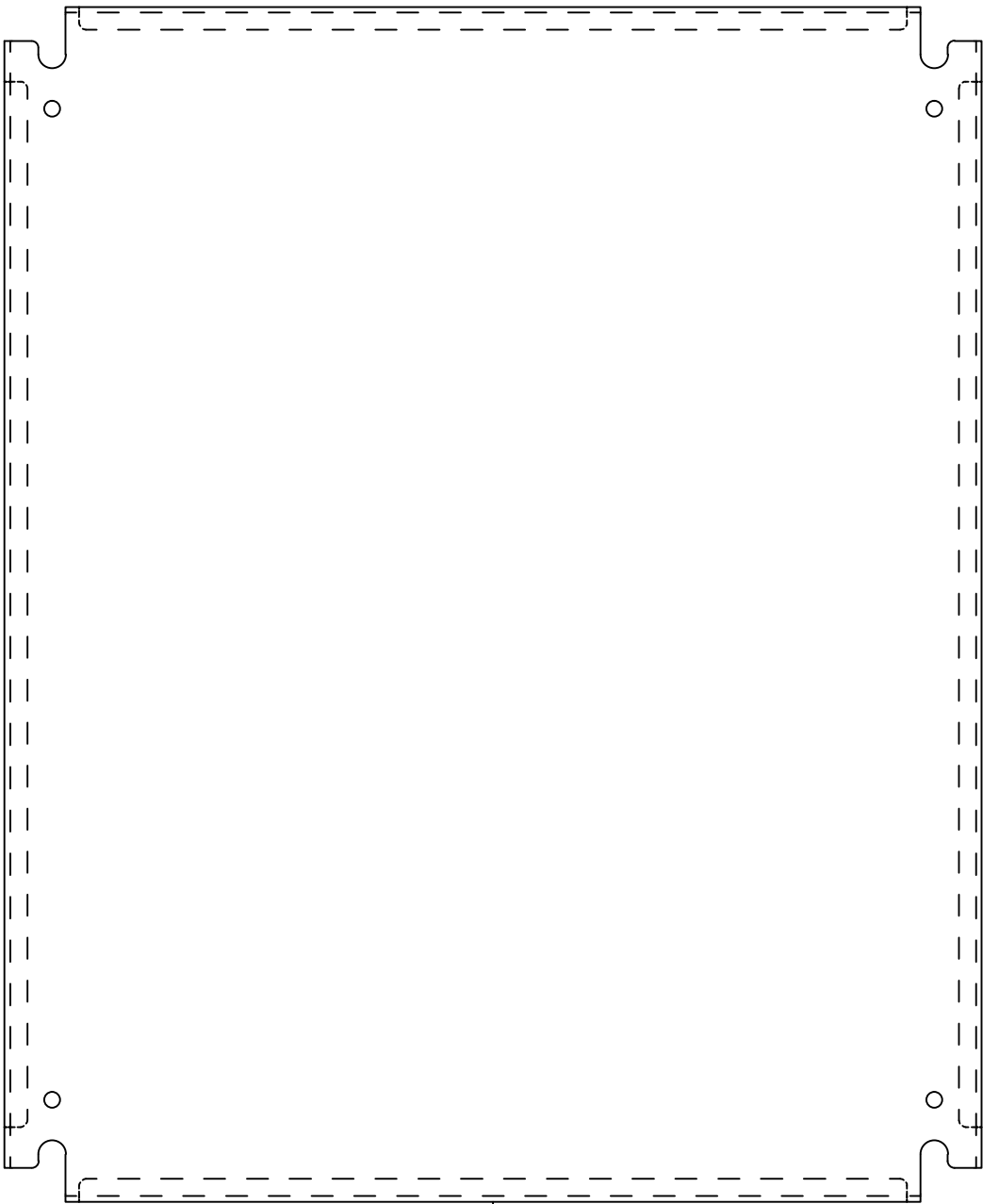
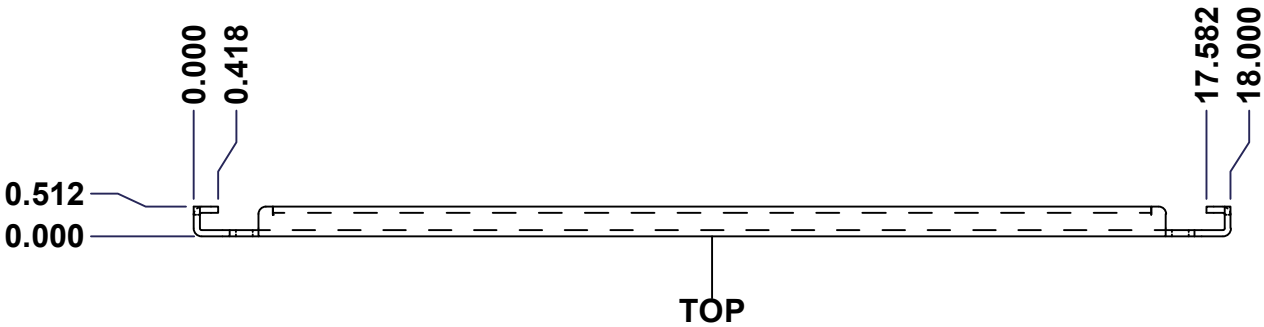
2	STK-K-12590	7	5412 ESS 1/4 Turn Lock
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
2	STK-Q-46020-24	5	5412 ES Vertical Door Stiffener 24"
4	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	5412ESS242010G	0	5412ESS 24" x 20" Cover Gasket Part
1	5412ESS242010C-P	0	5412ESS 24" x 20" Cover Part
2	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)
4	STK-Q-07220	1	M6 Nylon Insert Lock Nut
QTY	Part Number	Rev	Description
Parts List			

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Tolerance  $\pm 1/32"$  unless otherwise specified

C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP2420G.idw

Tolérance  $\pm 1/32"$  sauf spécification contraire



## Isometric View


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Customer Client	Date
Drawn By Dessiné Par BoxCad	Date 23-Jan-07
Material Matière	See Part List
Color Couleur See Part List	Finish Fini See Part List

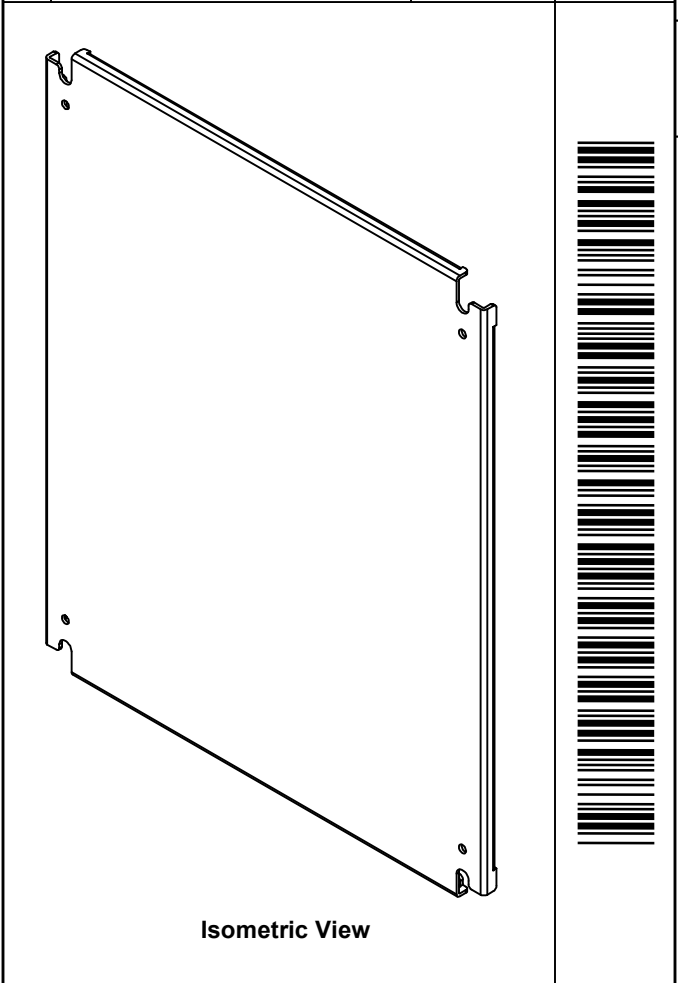
Description	Detail Rev.
881 SP - Inner Panel	

Part Number Numéro Pièce	Rev.	1 2
<b>881 SP2420G</b>	<b>0</b>	

1	881 SP2420G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

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No.	Revisions	Date	By/Par



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