

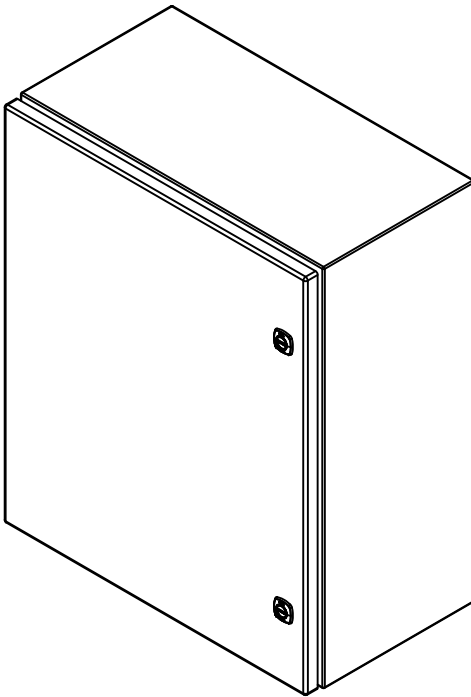
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GRAIN DIRECTION:
TOP/BOTTOM: HORIZONTAL
LEFT/RIGHT/BACK/Front: VERTICAL


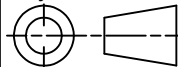
SEE BILL OF MATERIAL ON LAST PAGE

No.	Revisions	Date	By/Par



Isometric View



<div style="display: flex; justify-content: space-between; align-items: center;"> <div style="text-align: center;">  <p>Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com</p> </div> <div style="text-align: right;"> <p>Flatness Aplatissement</p> <p>Max 3.0mm</p> <p>Projection</p>  </div> </div>	
	<div style="display: flex; justify-content: space-between;"> <div>Customer Client</div> <div>Date</div> </div>
<div style="display: flex; justify-content: space-between;"> <div>Drawn By Dessiné Par BoxCad: BoxCad</div> <div>Date 5/4/2022</div> </div>	
Material Matière 16 Ga Stainless Steel 316 (1.4mm)	
Color Couleur Unpainted	Finish Fin Brushed
Description 5412ESS 24" x 20" x 10" Assembly	Detail Rev.
Part Number Numéro Pièce 5412ESS2420106NOIP	<div style="display: flex; justify-content: space-between;"> <div>Rev. 0</div> <div style="border: 1px solid black; padding: 5px;"> <div style="display: flex; justify-content: space-between;"> <div>1</div> <div>2</div> </div> </div> </div>

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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESS2420106NOIP\5412ESS2420106NOIP.idw

Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	W/O Inner panel
5	C/W Standard inner panel mounting studs

No.

Revisions

Date

By/Par

</

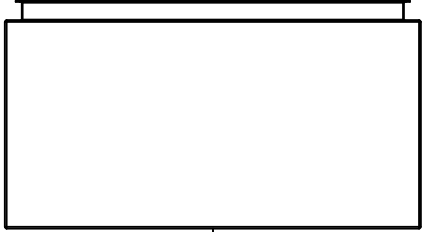
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Tolerance ±1/32" unless otherwise specified

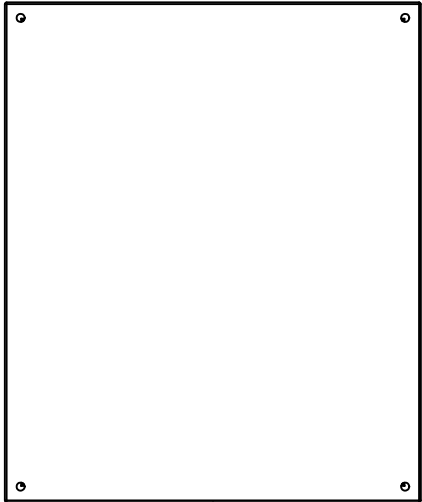
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Tolérance ±1/32" sauf spécification contraire

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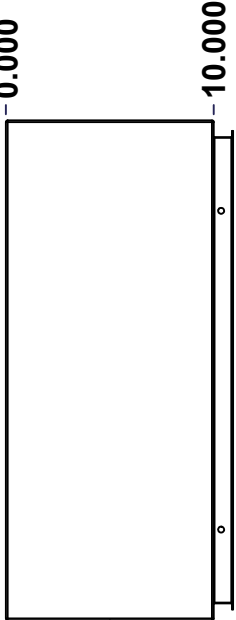
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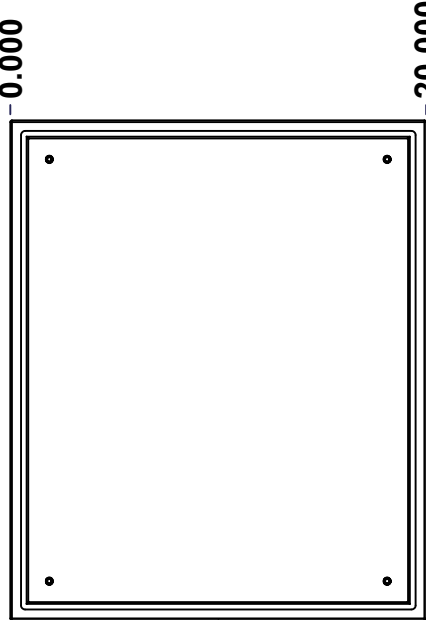
BACK



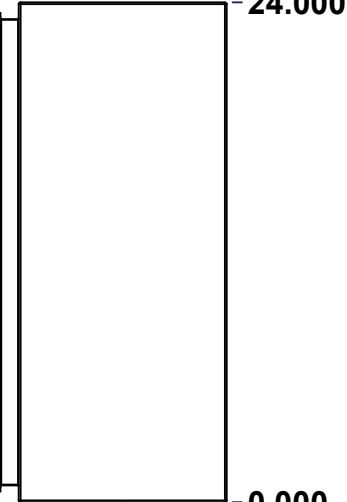
BOTTOM



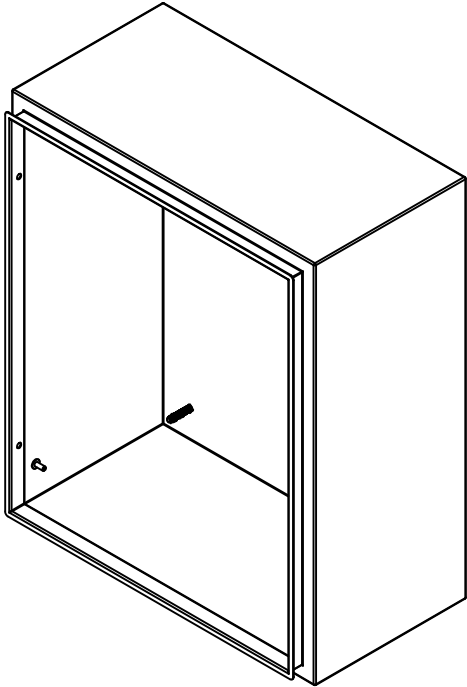
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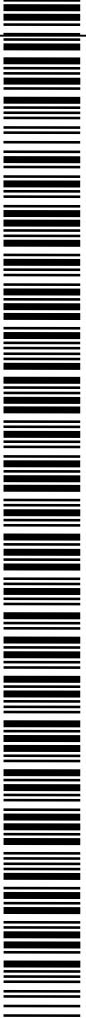
FRONT



RIGHT



Isometric View

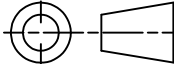


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date

5/4/2022

Material
Matière

16 Ga Stainless Steel 316 (1.4mm)

Color
Couleur

Unpainted

Finish
Fini

Brushed

Description

5412ESS 24" x 20" x 10" Body

Detail Rev.

Part Number
Numéro Pièce

5412ESS2420106NOIPB

Rev.

0

1

7

SEE BILL OF MATERIAL ON LAST PAGE

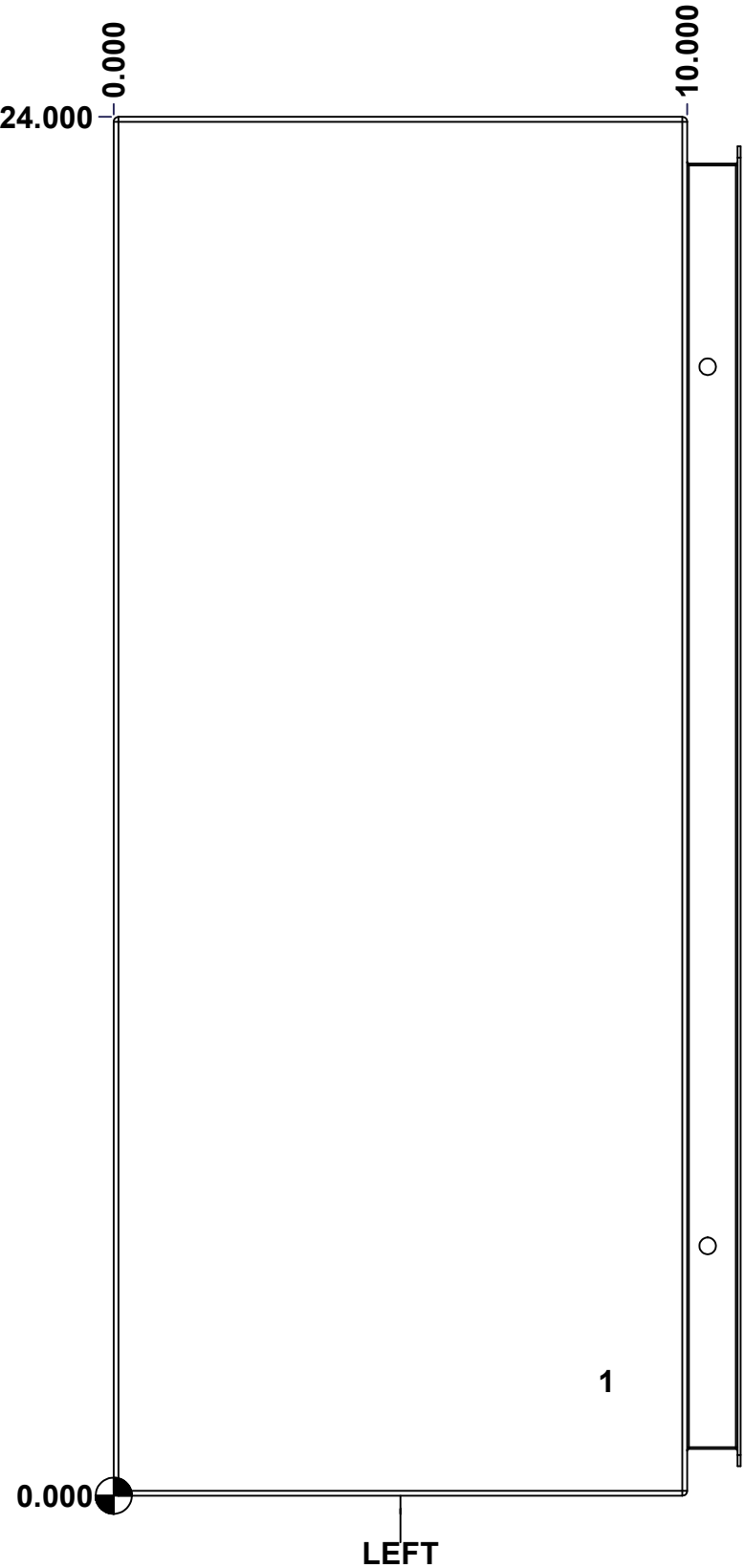
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	8.500	2.000	GND STUD M6 x 16mm (Inside)



	Description		Status	
	5412ESS 24" x 20" x 10" Body			
	Part Number Numéro Pièce		Rev.	5 / 7
5412ESS2420106NOIPB		0		

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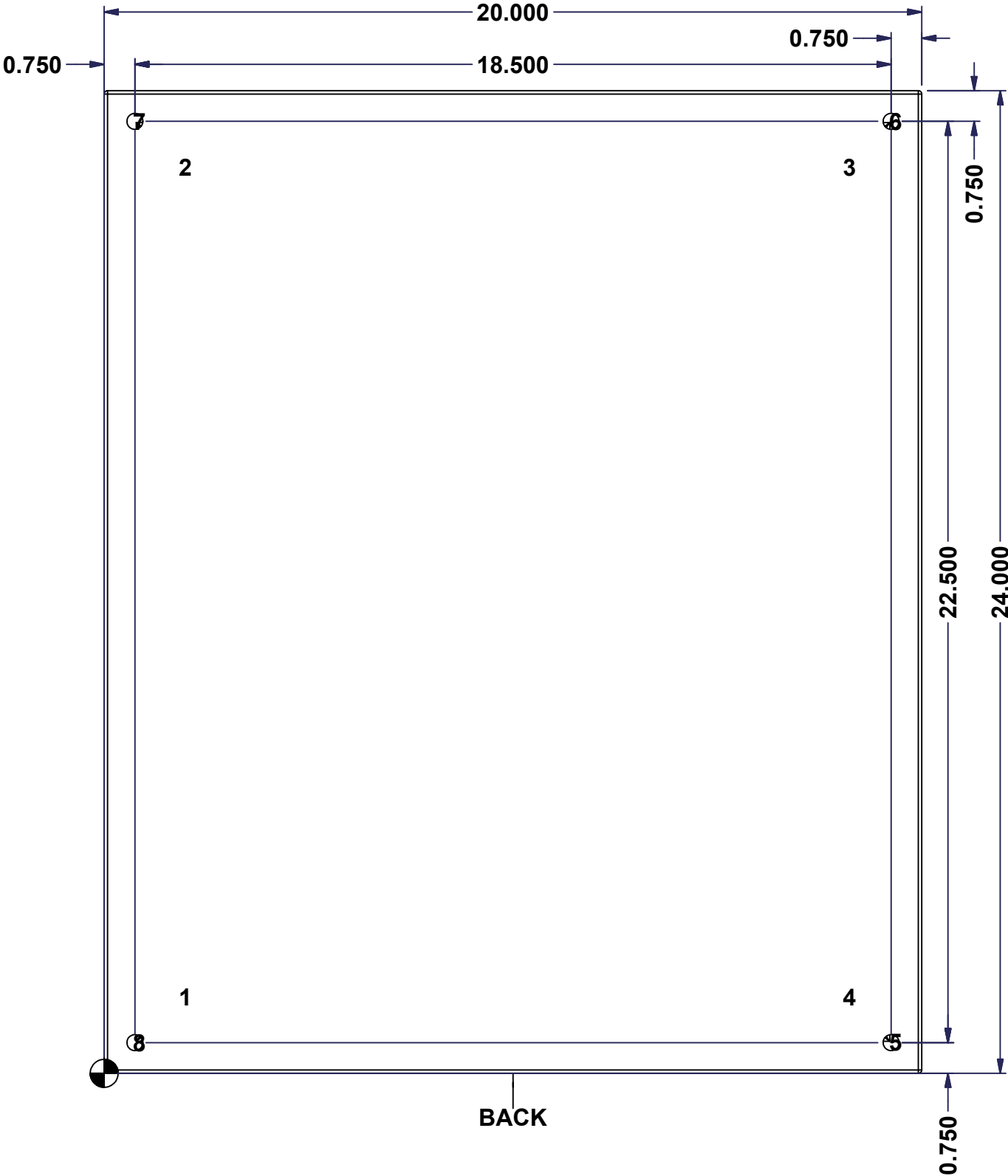
Tolerance ±1/32" unless otherwise specified


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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	22.125	IP STUD M8 x 35mm (Inside)
3	18.125	22.125	IP STUD M8 x 35mm (Inside)
4	18.125	1.875	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
5	19.250	0.750	RND Ø0.390
6	19.250	23.250	RND Ø0.390
7	0.750	23.250	RND Ø0.390
8	0.750	0.750	RND Ø0.390



	Description		Status	
	5412ESS 24" x 20" x 10" Body			
	Part Number Numéro Pièce 5412ESS2420106NOIPB		Rev.	6
			0	7

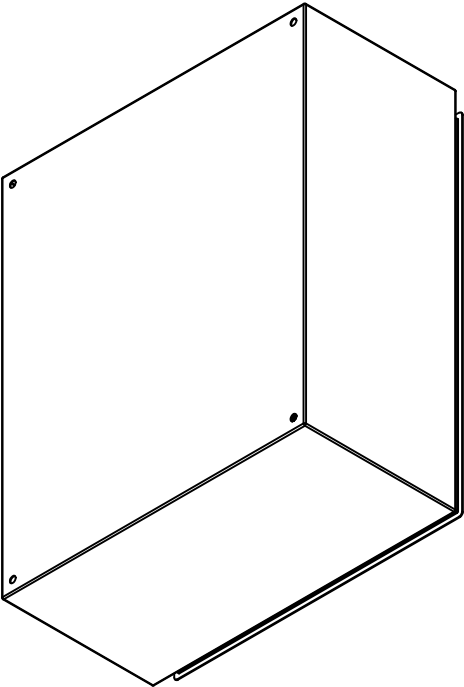
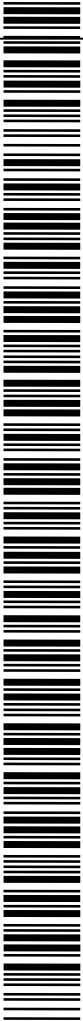

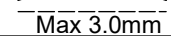
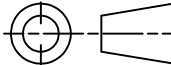
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESS2420106NOIP\5412ESS2420106NOIPB.idw

Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par
			
Isometric View			
		Flatness Aplatissement  Max 3.0mm	
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		BoxCad: BoxCad	Date 5/4/2022
Material Matière		16 Ga Stainless Steel 316 (1.4mm)	
Color Couleur		Unpainted	Finish Fin Brushed
Description 5412ESS 24" x 20" x 10" Body			Detail Rev.
Part Number Numéro Pièce 5412ESS2420106NOIPB			Rev. 0
			7 7

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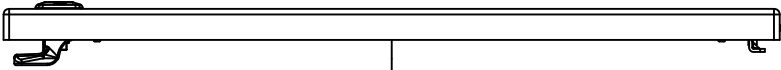
1	STK-Q-16085	0	Ground Stud M6 x 16mm Stainless Steel
4	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	5412ESS2420106NOIPB-P	0	5412ESS 24" x 20" x 10" Body Part
Qty	Part Number	Rev	Description
Parts List			

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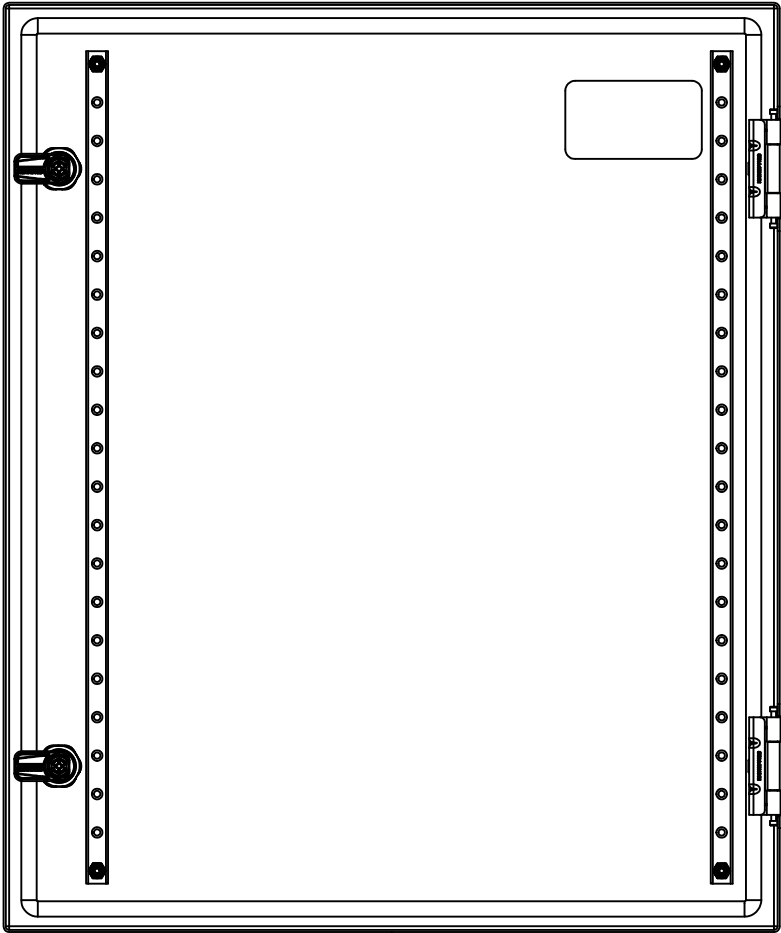
Tolerance ±1/32" unless otherwise specified

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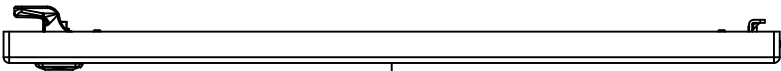
Tolérance ±1/32" sauf spécification contraire



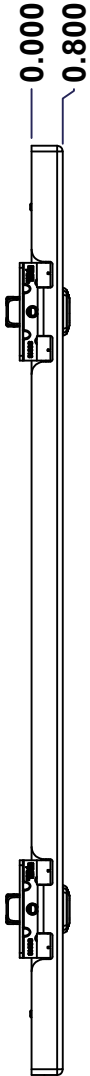
TOP



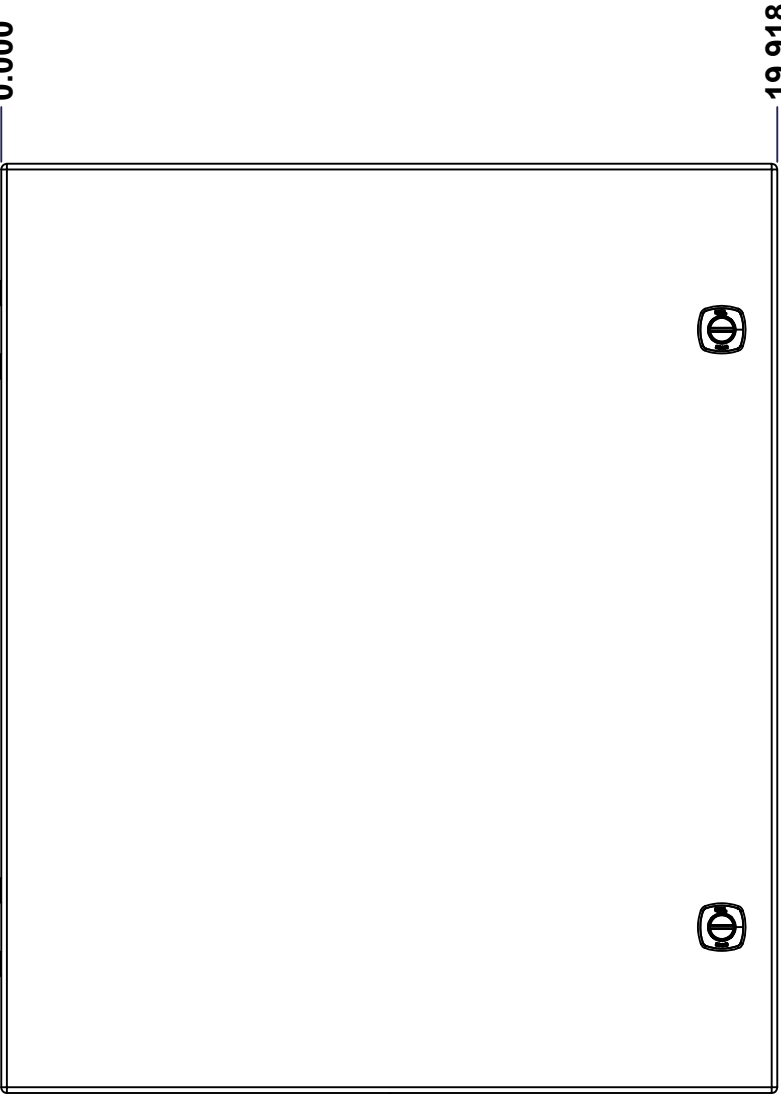
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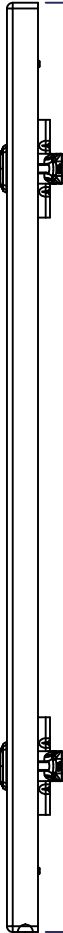
BOTTOM



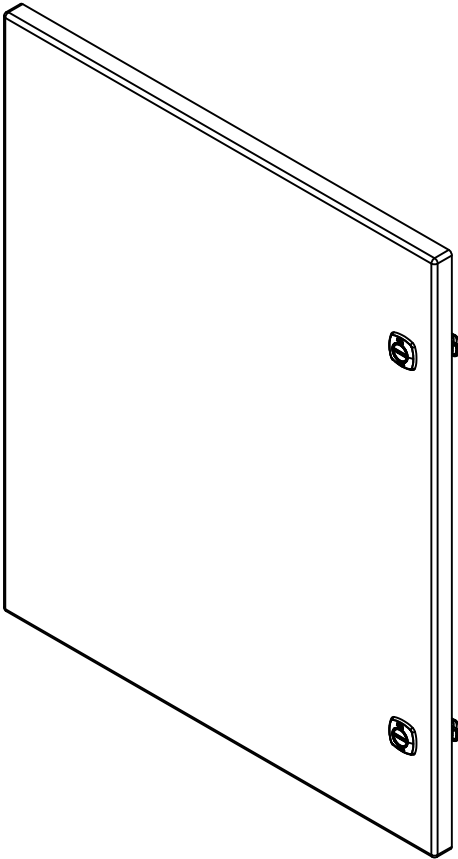
LEFT



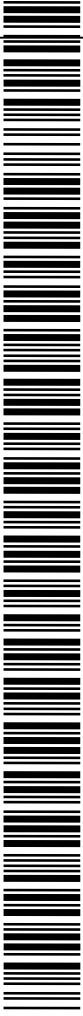
FRONT



RIGHT



Isometric View



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No.	Revisions	Date	By/Par

Customer Client		Date	
Drawn By Dessiné Par		Date	
Material Matière		Detail Rev.	
Color Couleur		Finish Fin	
Description		Rev.	
Part Number Numéro Pièce			

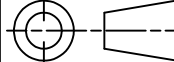


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date	
Material Matière		Detail Rev.	
Color Couleur		Finish Fin	
Description		Rev.	
Part Number Numéro Pièce			

SEE BILL OF MATERIAL ON LAST PAGE

5412ESS2420106NOIPC

1	3
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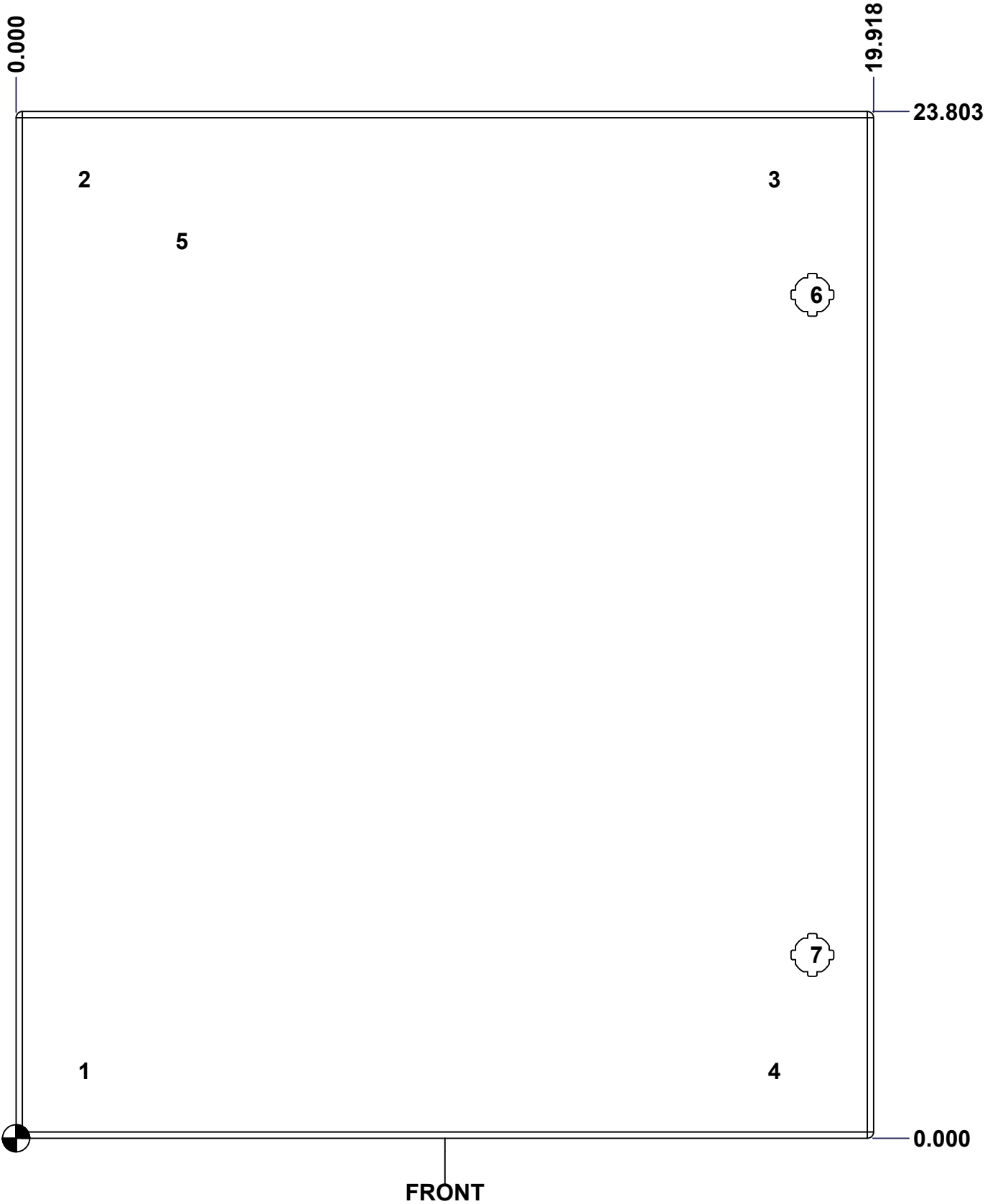
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.567	STUD M6 x 18mm (Inside)
2	1.486	22.236	STUD M6 x 18mm (Inside)
3	17.517	22.236	STUD M6 x 18mm (Inside)
4	17.517	1.567	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
5	3.750	20.803	LABEL_EXM (Inside)
6	18.494	19.553	LOCK 880 SCQ4-SLSS6 @ 0.0°
7	18.494	4.250	LOCK 880 SCQ4-SLSS6 @ 0.0°



FRONT

	Description	Status	
	5412ESS 24" x 20" Cover	(NULL)	
	Part Number Numéro Pièce	Rev.	2
	5412ESS2420106NOIPC	0	3

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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESS2420106NOIP\5412ESS2420106NOIPC.idw

Tolérance ±1/32" sauf spécification contraire

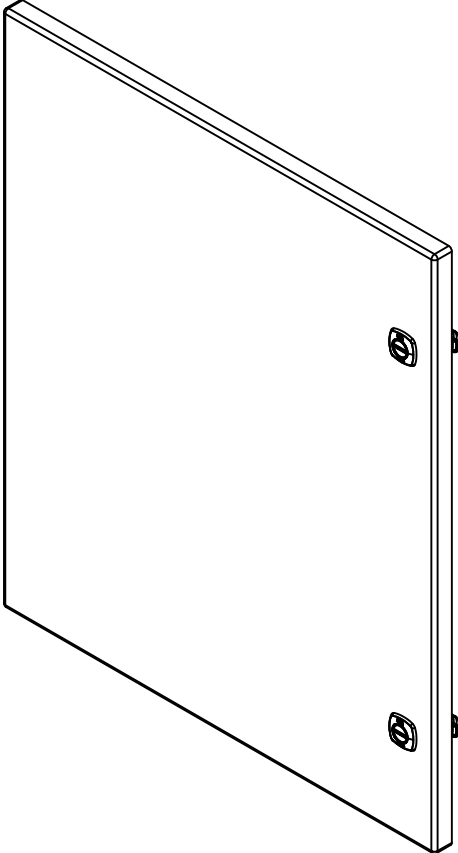
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No.

Revisions

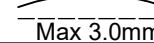
Date

By/Par

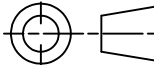


Isometric View

Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date

5/4/2022

Material
Matière

16 Ga Stainless Steel 316 (1.4mm)

Color
Couleur

Unpainted

Finish
Fini

Brushed

Description

5412ESS 24" x 20" Cover

Detail Rev.

Part Number
Numéro Pièce

5412ESS2420106NOIPC

Rev.

0

3

3

1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
2	STK-Q-46020-24	5	5412 ES Vertical Door Stiffener 24"
4	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	5412ESS2420106NOIPG	0	5412ESS 24" x 20" Cover Gasket Part
1	5412ESS2420106NOIPC-P	0	5412ESS 24" x 20" Cover Part
2	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)
2	880 SCQ4-SLSS6	7	5412 ESS 1/4 Turn Lock
4	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Qty	Part Name	Rev	Description
Parts List			