

This drawing is confidential and must not be reproduced or used without the consent of EXM

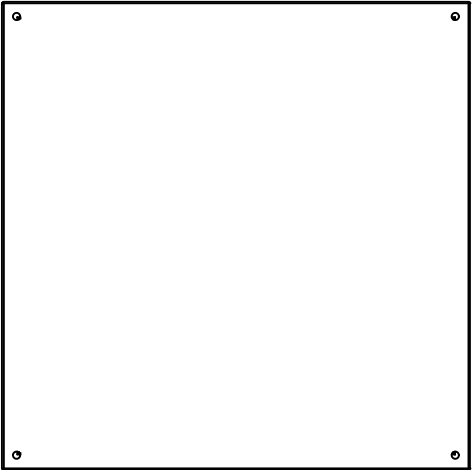
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESS242408\5412ESS242408.idw

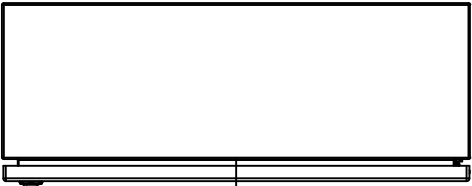
Tolérance ±1/32" sauf spécification contraire



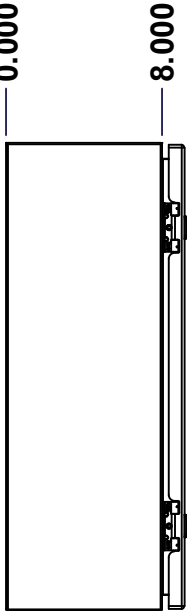
TOP



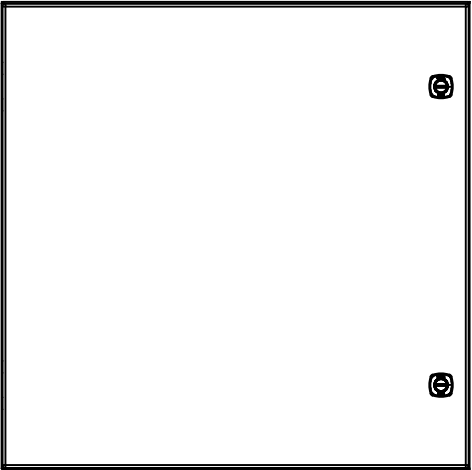
BACK



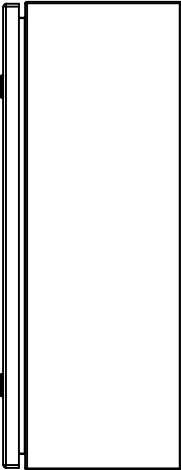
BOTTOM



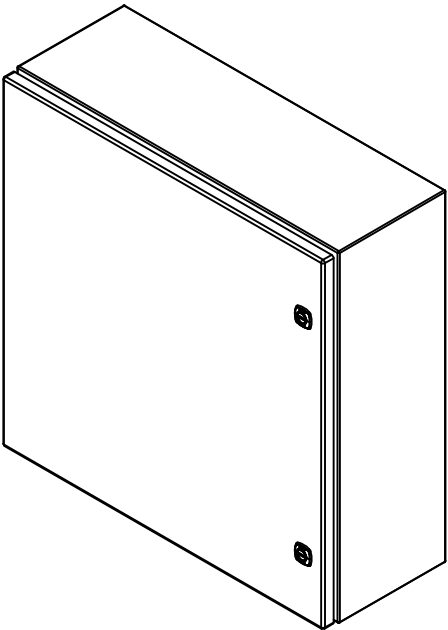
LEFT



FRONT



RIGHT




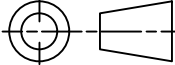
Isometric View



Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

GRAIN DIRECTION:
TOP/BOTTOM: HORIZONTAL
LEFT/RIGHT/BACK/FRONT: VERTICAL

SEE BILL OF MATERIAL ON LAST PAGE

No.	Revisions	Date	By/Par
<div><div>Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com</div></div>			<div>Flatness Aplatissement Max 3.0mm Projection </div>
Customer Client		Date	
Drawn By Dessiné Par		Date 07-Feb-14	
Material Matière		16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur		Unpainted	Finish Fini Brushed
Description 5412ESS 24" x 24" x 8" Assembly			Detail Rev.
Part Number Numéro Pièce		Rev.	1 9
5412ESS242408		0	

This drawing is confidential and must not be reproduced or used without the consent of EXM

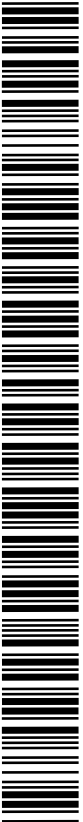
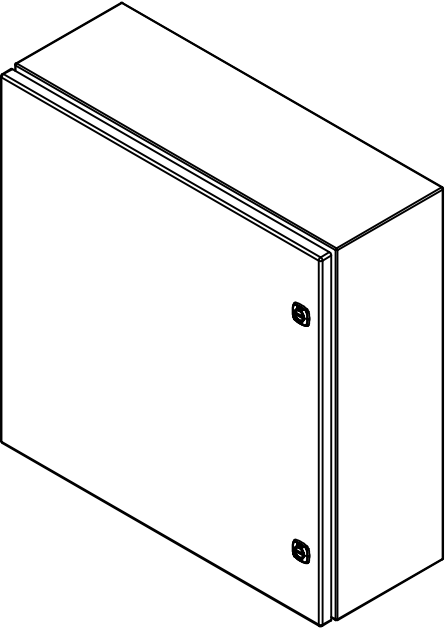
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESS242408\5412ESS242408.idw

Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure (IP66)
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



Isometric View

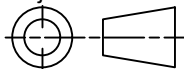


Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 07-Feb-14	
Material Matière		16 Ga Stainless Steel 304 (1.4mm)	

Color Couleur	Unpainted	Finish Fin	Brushed
------------------	-----------	---------------	---------

Description	Detail Rev.	
5412ESS 24" x 24" x 8" Assembly		

Part Number Numéro Pièce	Rev.	2
5412ESS242408	0	9

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

1	881 SP2424G	0	881 SP - Inner Panel
2	STK-K-01320	0	5412 ES Inner Panel Accessory Kit
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESS242408C	0	5412ESS 24" x 24" Cover
1	5412ESS242408B	0	5412ESS 24" x 24" x 8" Body
2	STK-Q-04051-08	1	M6 x 8mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

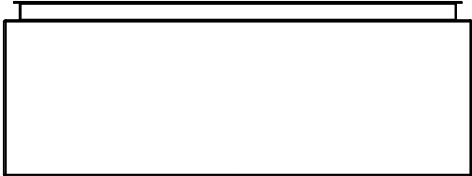
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

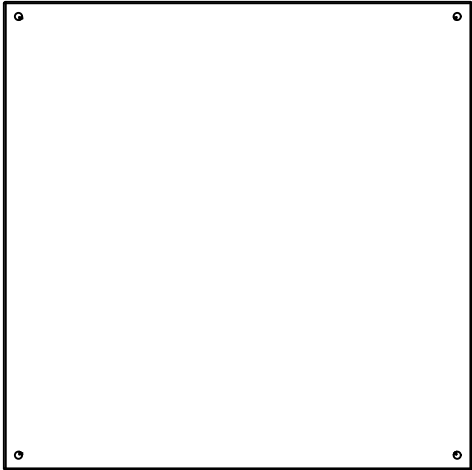
C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESS242408\5412ESS242408.idw

Tolérance ±1/32" sauf spécification contraire

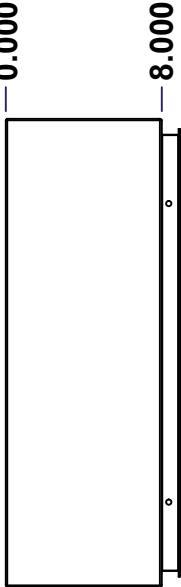
Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM



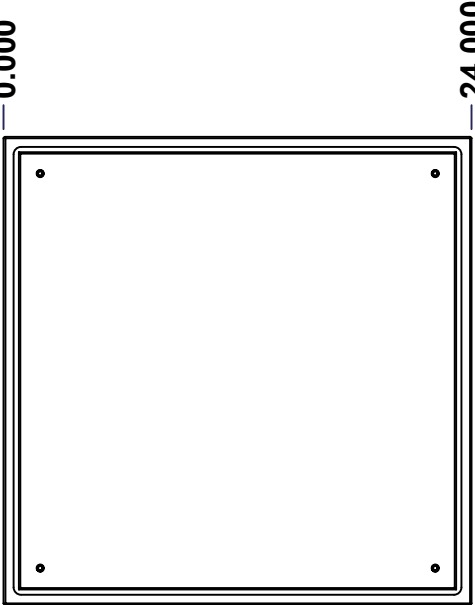
TOP



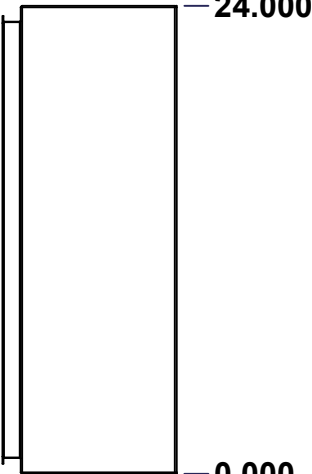
BACK



LEFT



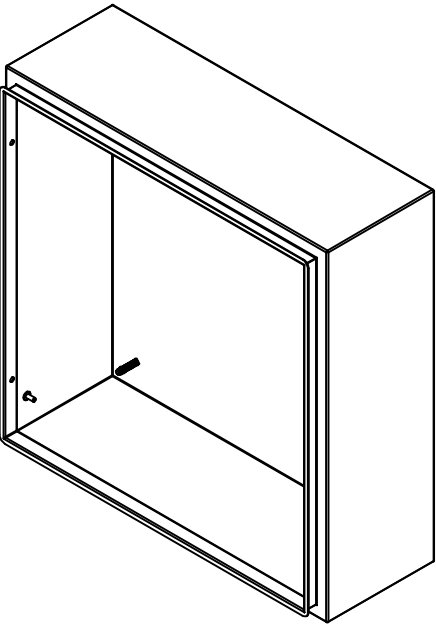
FRONT



RIGHT



BOTTOM



Isometric View

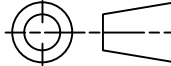


Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

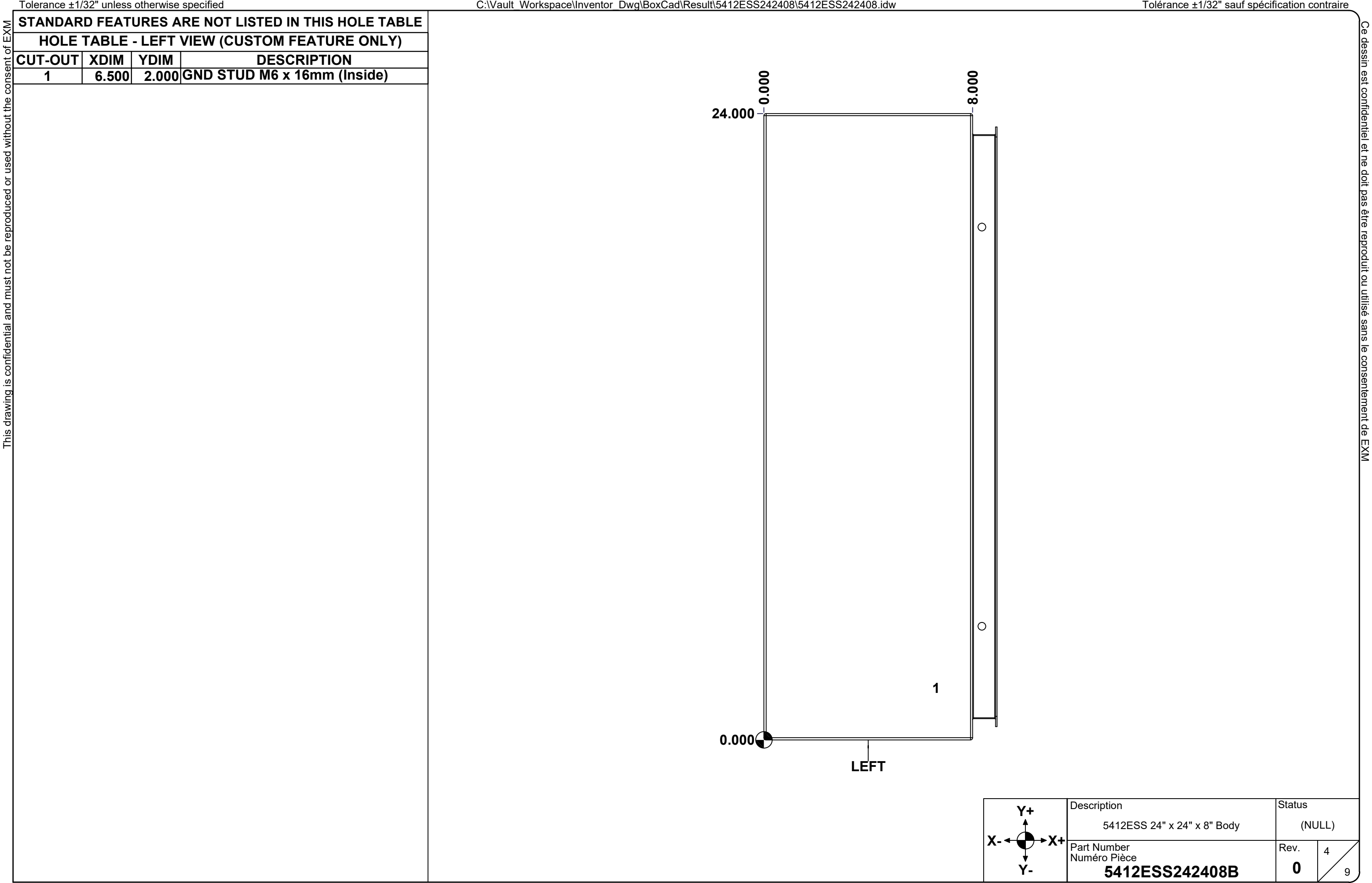
Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 07-Feb-14	
Material Matière		16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur		Unpainted	Finish Fini Brushed
Description 5412ESS 24" x 24" x 8" Body			Detail Rev.
Part Number Numéro Pièce		Rev. 0	3 9
SEE BILL OF MATERIAL ON LAST PAGE		5412ESS242408B	



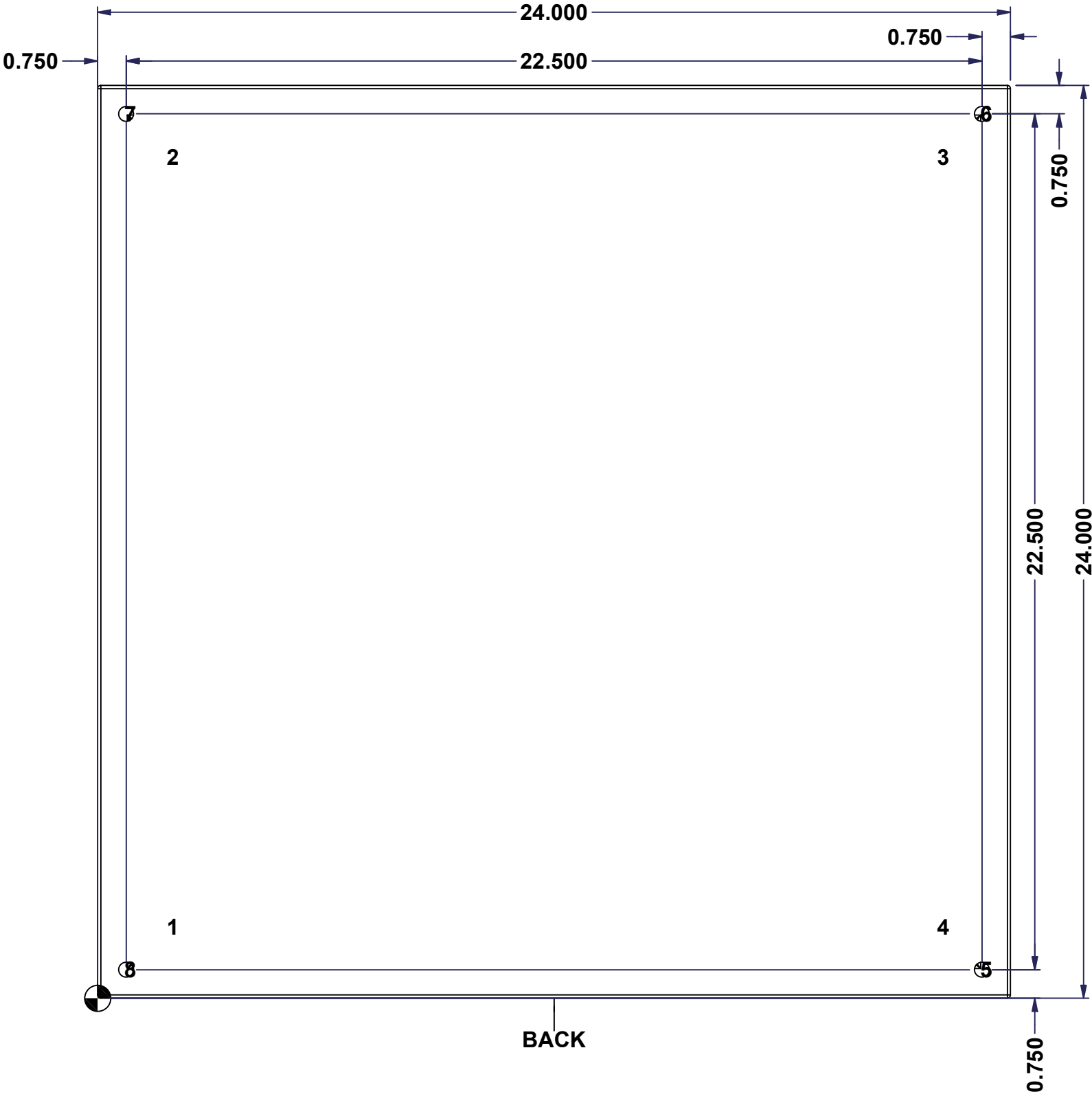
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESS242408\5412ESS242408.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	22.125	IP STUD M8 x 35mm (Inside)
3	22.125	22.125	IP STUD M8 x 35mm (Inside)
4	22.125	1.875	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
5	23.250	0.750	RND Ø0.390
6	23.250	23.250	RND Ø0.390
7	0.750	23.250	RND Ø0.390
8	0.750	0.750	RND Ø0.390



	Description	Status	
	5412ESS 24" x 24" x 8" Body	(NULL)	
	Part Number	Rev.	5
	Numéro Pièce	0	9
5412ESS242408B			

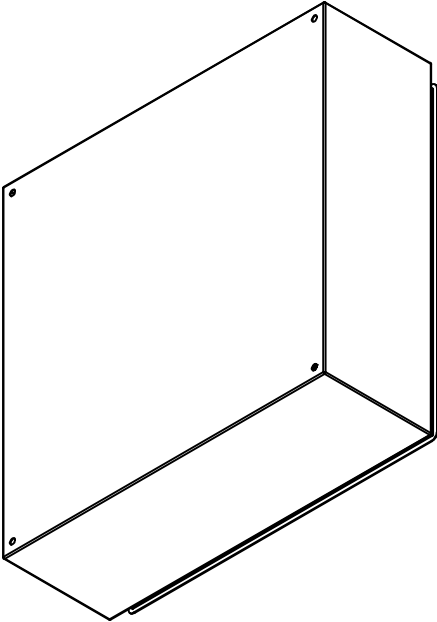


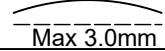
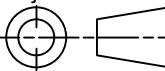
Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESS242408\5412ESS242408.idw

Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par
<div><p>Isometric View</p></div>			<div></div>
<div><div>Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com</div></div>		<div>Flatness Aplatissement  Max 3.0mm</div> <div>Projection </div>	
Customer Client		Date	
Drawn By Dessiné Par		BoxCad: BoxCad	Date 07-Feb-14
Material Matière16 Ga Stainless Steel 304 (1.4mm)			
Color Couleur		Unpainted	Finish FiniBrushed
Description			Detail Rev.
5412ESS 24" x 24" x 8" Body			
Part Number Numéro Pièce			Rev.
5412ESS242408B			6
			9

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

1	STK-Q-16085	0	Ground Stud M6 x 16mm Stainless Steel
4	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	5412ESS242408B-P	0	5412ESS 24" x 24" x 8" Body Part
Qty	Part Number	Rev	Description
Parts List			

This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

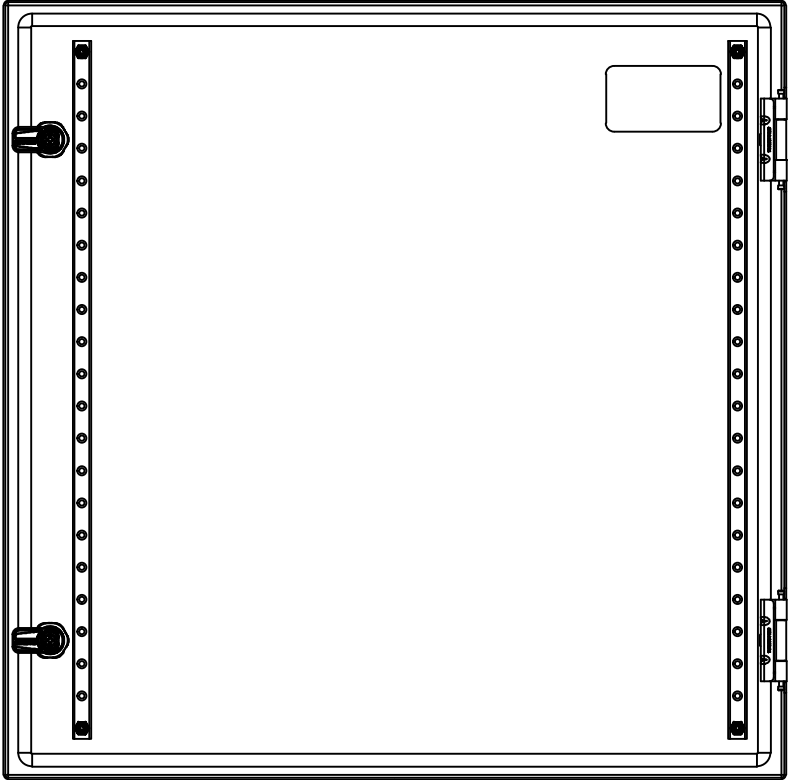
C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESS242408\5412ESS242408.idw

Tolérance ±1/32" sauf spécification contraire

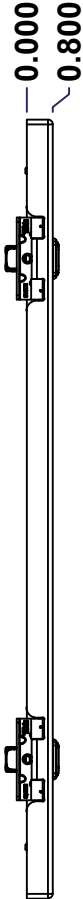
Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM



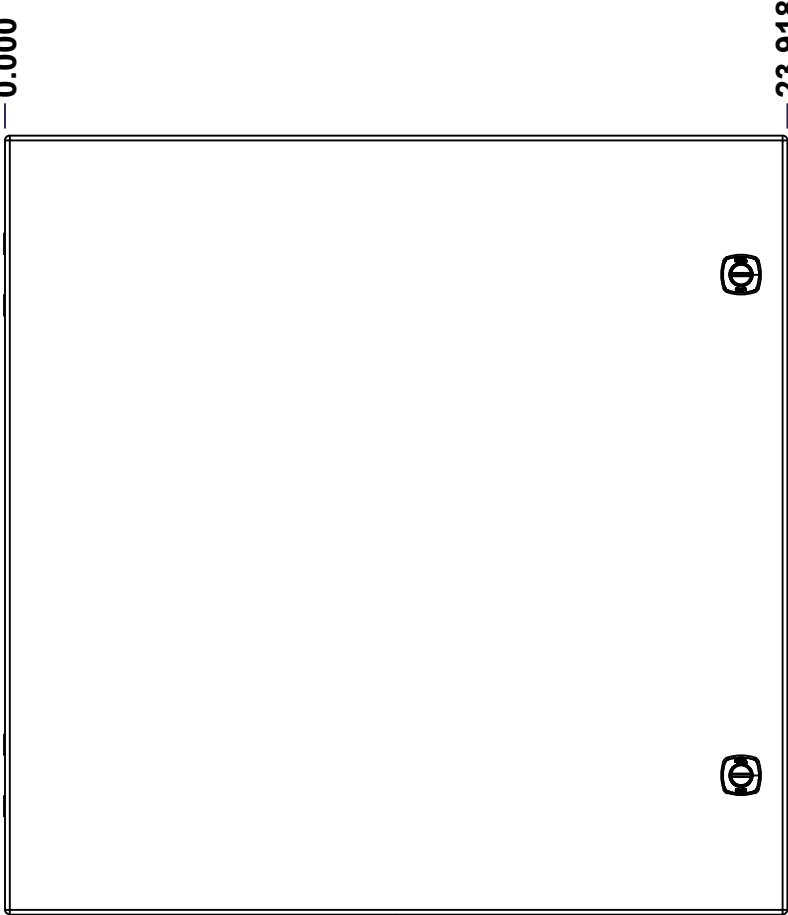
TOP



BACK



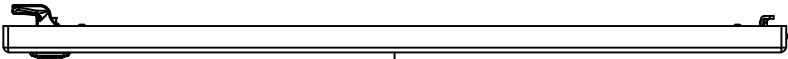
LEFT



FRONT



RIGHT



BOTTOM

No.	Revisions	Date	By/Par

Isometric View

<div>Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com</div>		Flatness Aplatissement Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 07-Feb-14	
Material Matière		16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur		Unpainted	Finish Fini Brushed
Description 5412ESS 24" x 24" Cover			Detail Rev.
Part Number Numéro Pièce 5412ESS242408C			Rev. 0
			7 9

SEE BILL OF MATERIAL ON LAST PAGE

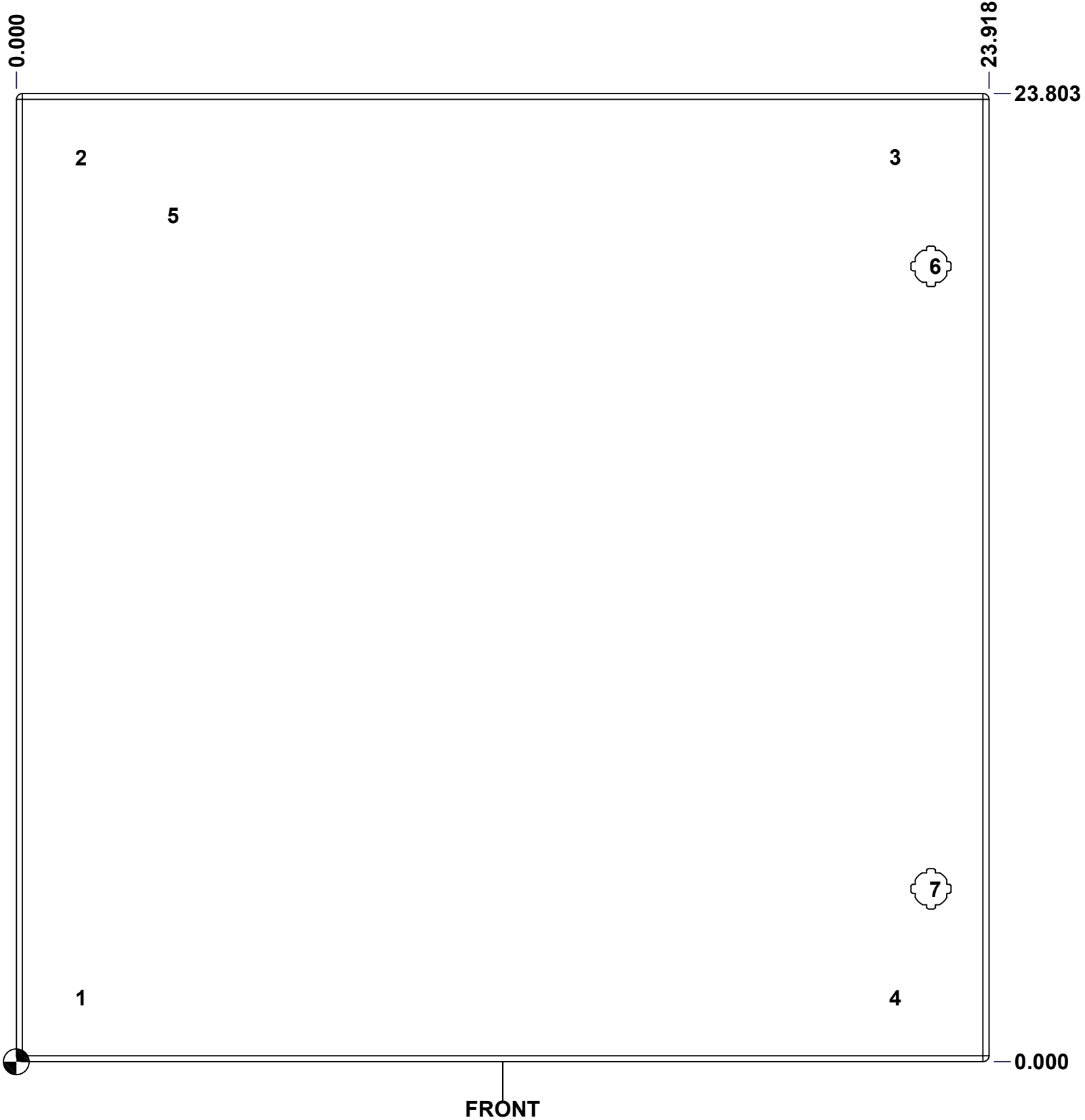
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESS242408\5412ESS242408.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.567	STUD M6 x 18mm (Inside)
2	1.486	22.236	STUD M6 x 18mm (Inside)
3	21.517	22.236	STUD M6 x 18mm (Inside)
4	21.517	1.567	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
5	3.750	20.803	LABEL_EXM (Inside)
6	22.494	19.553	LOCK 880 SCQ4-SLSS6 @ 0.0°
7	22.494	4.250	LOCK 880 SCQ4-SLSS6 @ 0.0°



	Description	Status	
	5412ESS 24" x 24" Cover	(NULL)	
	Part Number Numéro Pièce	Rev.	8
	5412ESS242408C	0	9

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM



Flatness
Aplatissement

Max 3.0mm

Projection

The drawing shows a part with a circular feature. A feature control symbol is placed on the part, consisting of a circle with a horizontal line through it. The text 'Flatness' and 'Aplatissement' is written above the symbol, and 'Max 3.0mm' is written below it. The word 'Projection' is written to the right of the symbol. The part is shown in a perspective view, with a circular end view and a side view. The circular end view shows a center line and a dashed line. The side view shows a trapezoidal shape with a dashed line through the center.

Date

Date 07-Feb-14

16 Ga Stainless Steel 304 (1.4mm)

Finish	Brushed
--------	---------

Detail Rev.

Rev.	9
------	---

0	9
---	---

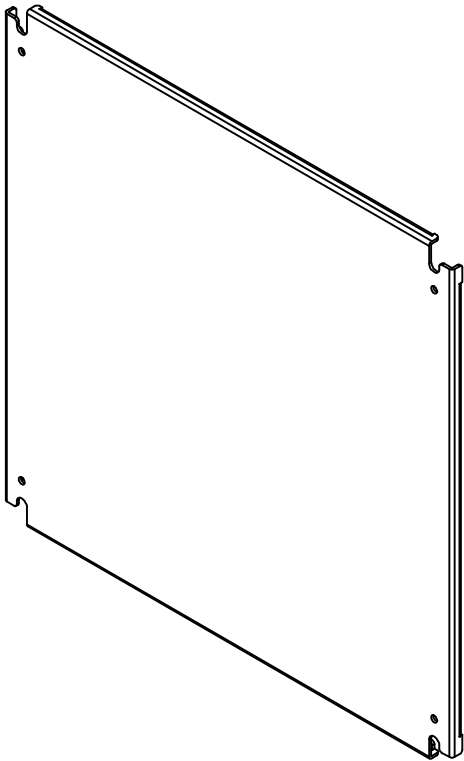
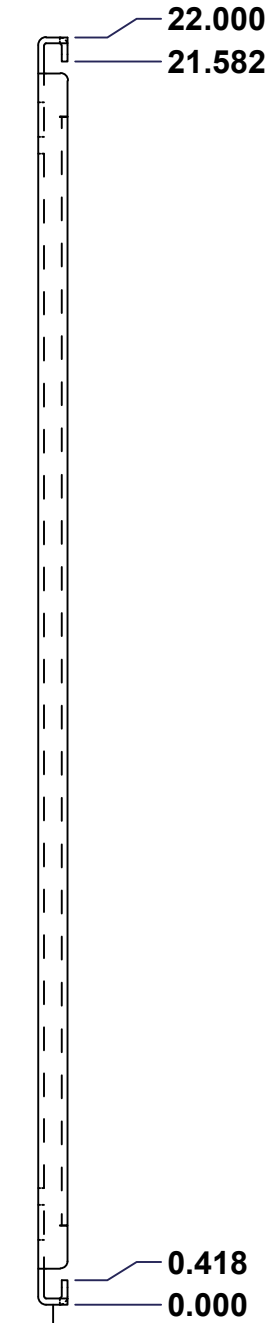
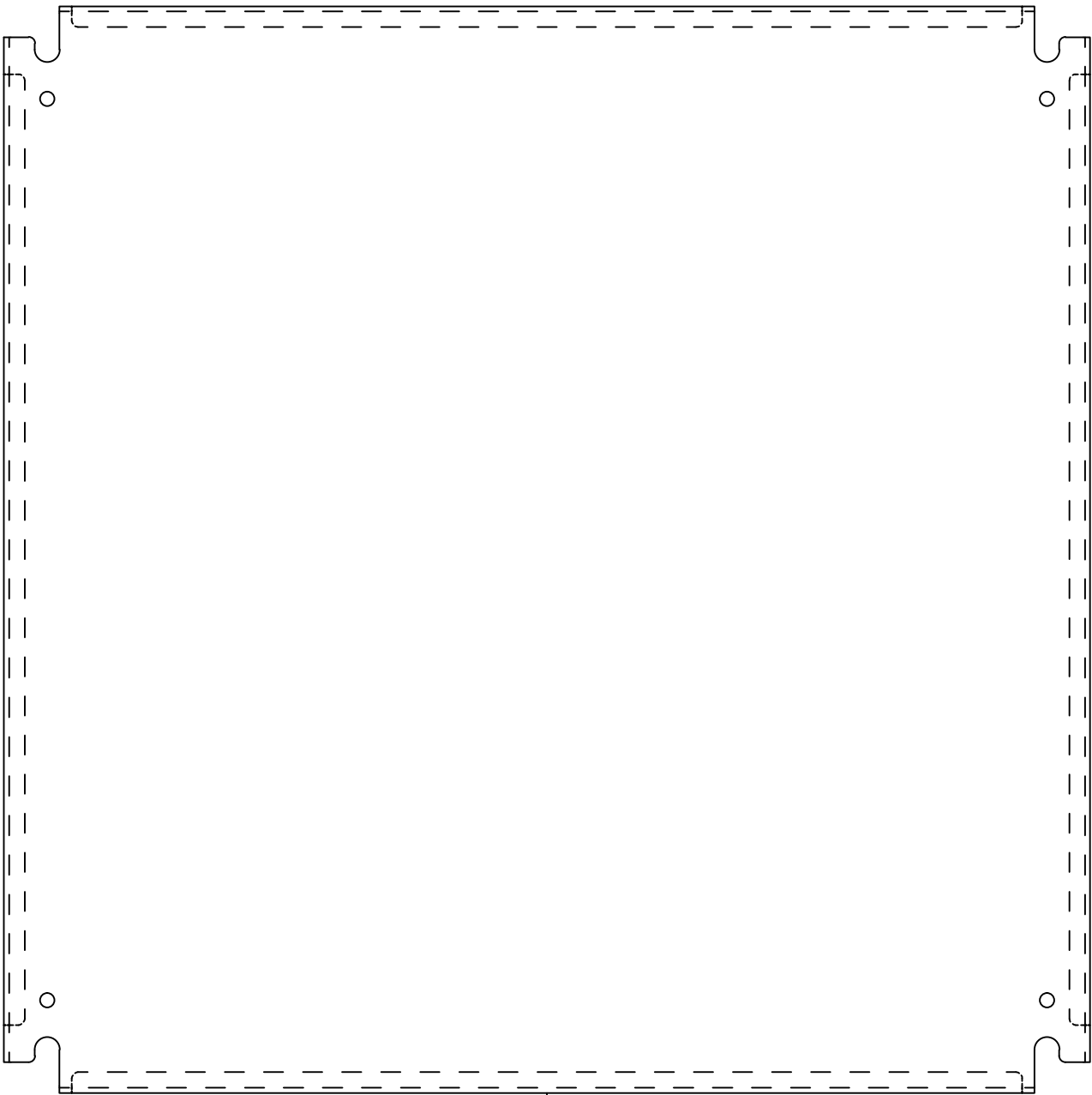
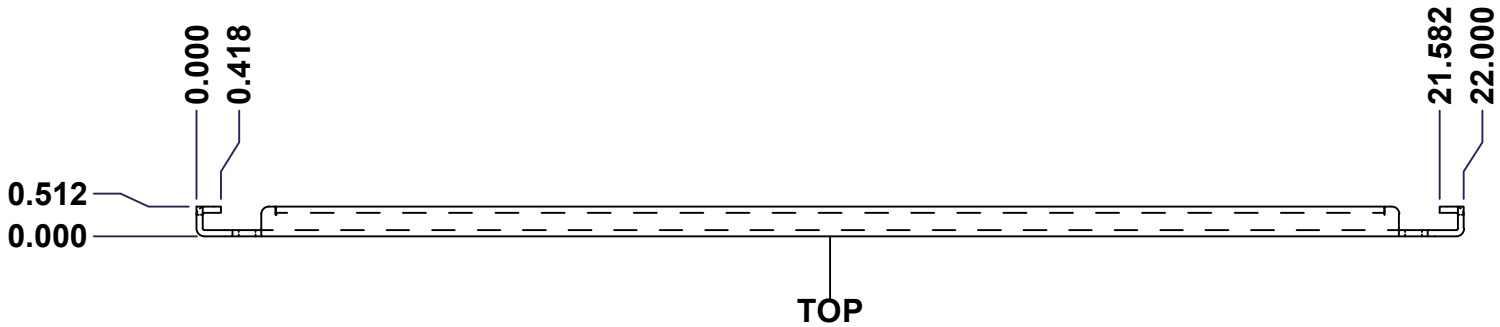
2	STK-K-12590	7	5412 ESS 1/4 Turn Lock
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
2	STK-Q-46020-24	5	5412 ES Vertical Door Stiffener 24"
4	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	5412ESS242408G	0	5412ESS 24" x 24" Cover Gasket Part
1	5412ESS242408C-P	0	5412ESS 24" x 24" Cover Part
2	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)
4	STK-Q-07220	1	M6 Nylon Insert Lock Nut
QTY	Part Number	Rev	Description
Parts List			

This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance $\pm 1/32"$ unless otherwise specified

C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP2424G.idw

Tolérance $\pm 1/32"$ sauf spécification contraire



Isometric View


 Tél: (450) 979-4373
 Fax: (450) 979-4626
www.exmweb.com

Customer Client	Date
Drawn By Dessiné Par BoxCad	Date 23-Jan-07
Material Matière	See Part List
Color Couleur See Part List	Finish Fini See Part List

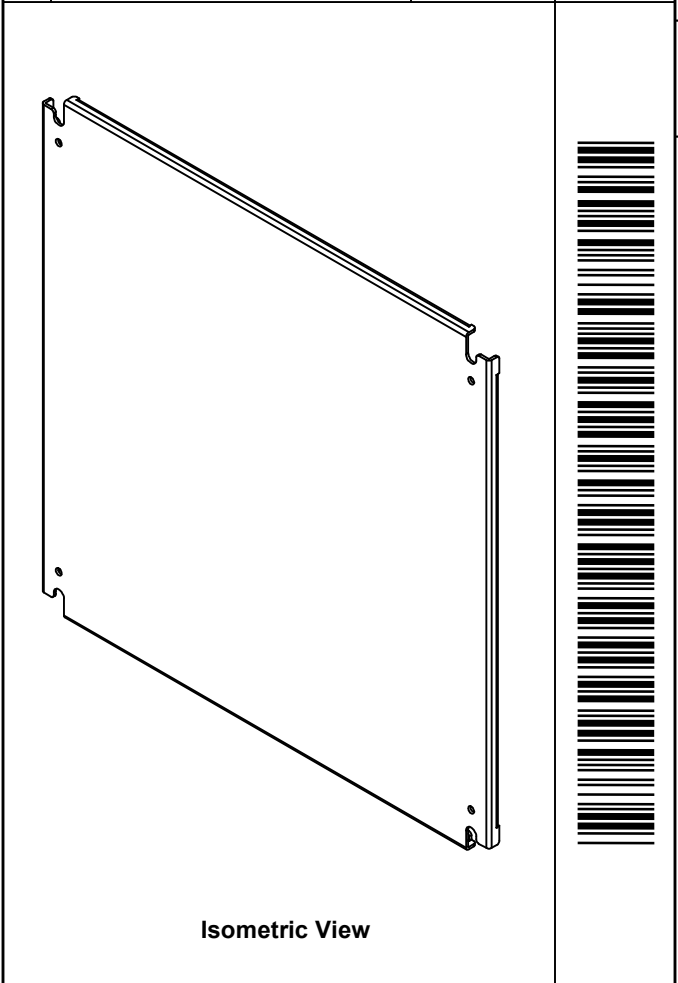
Description	Detail Rev.
881 SP - Inner Panel	

Part Number Numéro Pièce	Rev.	1 2
881 SP2424G	0	

1	881 SP2424G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

No.	Revisions	Date	By/Par



Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM