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Tolerance ±1/32" unless otherwise specified

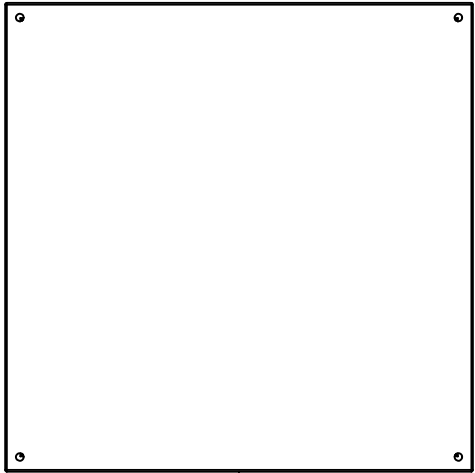
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Tolérance ±1/32" sauf spécification contraire

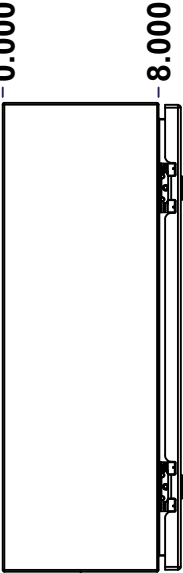
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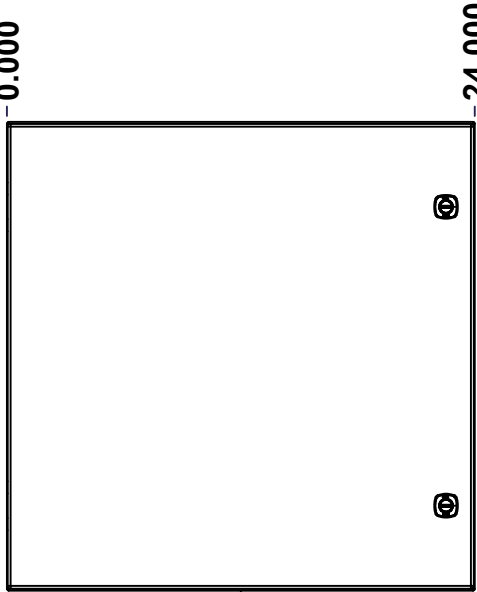
TOP



BACK



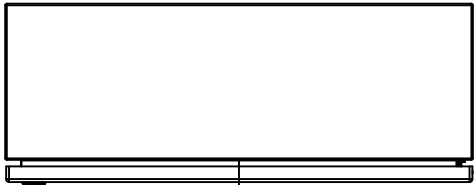
LEFT



FRONT



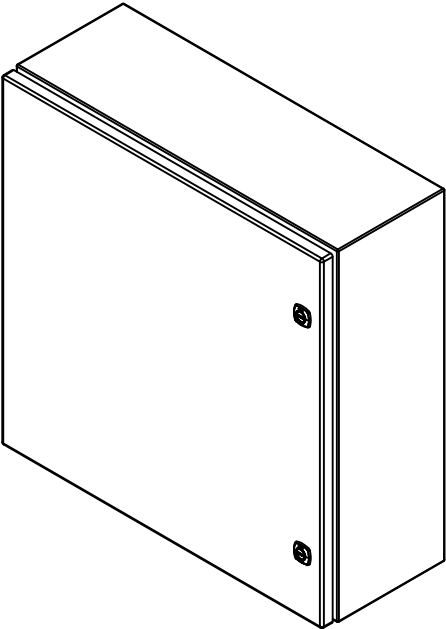
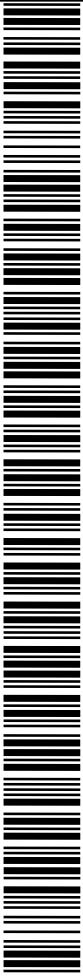
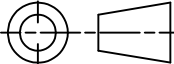
RIGHT



BOTTOM

GRAIN DIRECTION:
TOP/BOTTOM: HORIZONTAL
LEFT/RIGHT/BACK/FRONT: VERTICAL

SEE BILL OF MATERIAL ON LAST PAGE

No.	Revisions	Date	By/Par
			
		Isometric View	
		Flatness Aplatissement Max 3.0mm Projection 	
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Customer Client	
Date		Date	
Drawn By Dessiné Par		BoxCad: BoxCad	
Date		11-Aug-21	
Material Matière		16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur		Unpainted	Finish Fin Brushed
Description			Detail Rev.
5412ESS 24" x 24" x 8" Assembly			
Part Number Numéro Pièce		Rev.	1 2
5412ESS242408NOIP		0	

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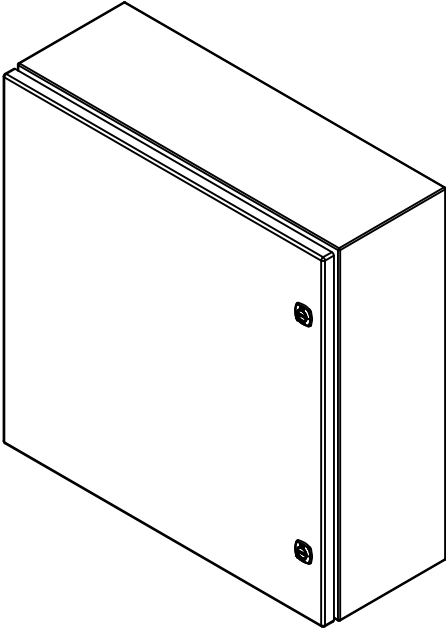
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Tolérance ±1/32" sauf spécification contraire

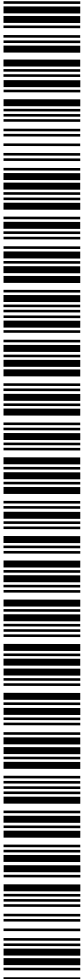
NOTE

ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	W/O Inner panel
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



Isometric View



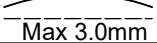


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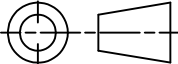
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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 11-Aug-21

Material
Matière

16 Ga Stainless Steel 304 (1.4mm)

Color
Couleur

Unpainted

Finish
Fin

Brushed

Description

5412ESS 24" x 24" x 8" Assembly

Detail Rev.

Part Number
Numéro Pièce

5412ESS242408NOIP

Rev.

0

2

2

PACKING

ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

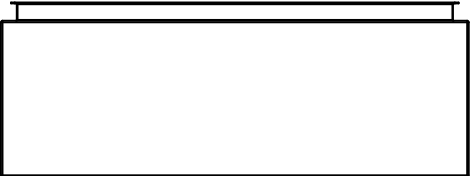
1	880 PP	6	Self Adhesive Print Pocket
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESS242408NOIPC	0	5412ESS 24" x 24" Cover
1	5412ESS242408NOIPB	0	5412ESS 24" x 24" x 8" Body
2	STK-Q-04051-07	8	M6 x 7mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

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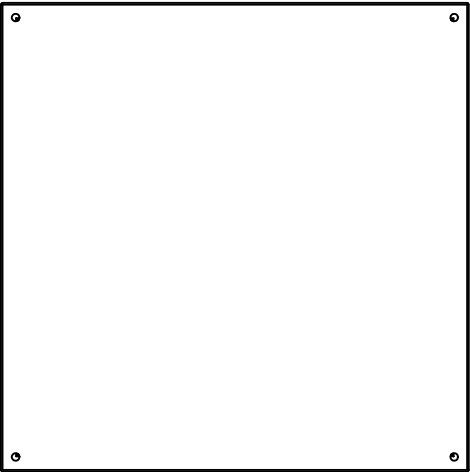
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire



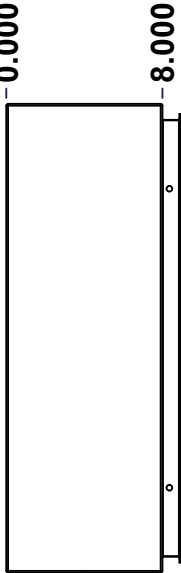
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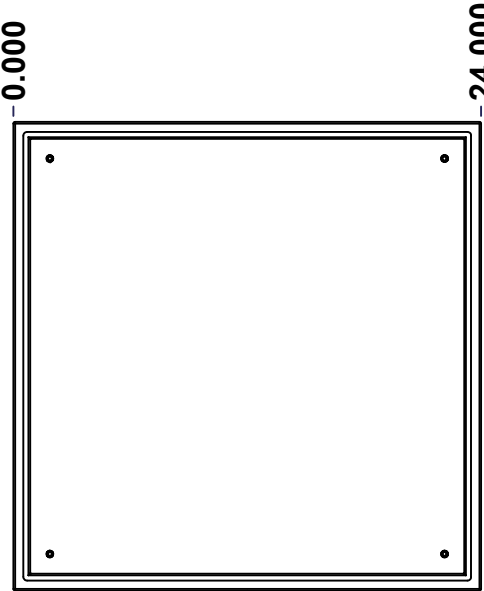
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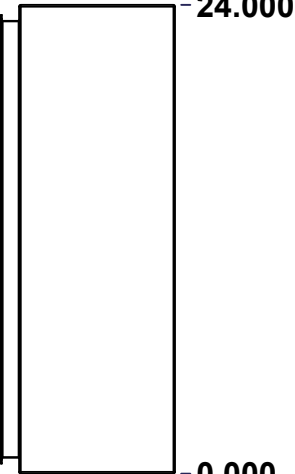
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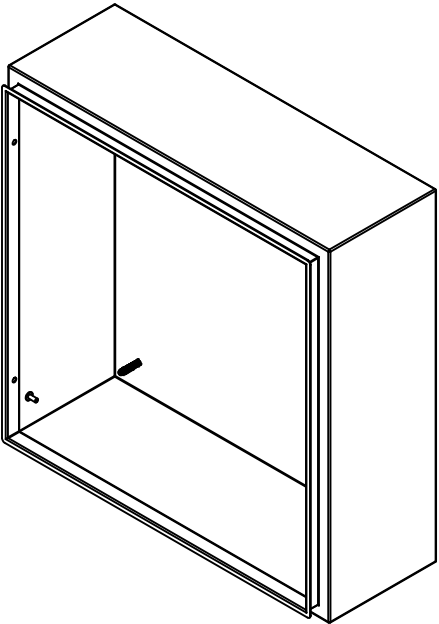
LEFT



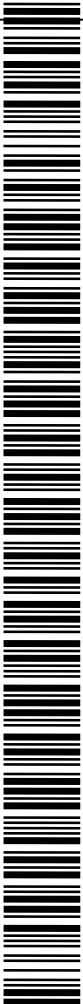
FRONT



RIGHT



Isometric View



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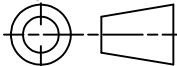


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 11-Aug-21

Material
Matière

16 Ga Stainless Steel 304 (1.4mm)

Color
Couleur

Unpainted

Finish
Fin

Brushed

Description

5412ESS 24" x 24" x 8" Body

Detail Rev.

Part Number
Numéro Pièce

5412ESS242408NOIPB

Rev.

1

0

7

SEE BILL OF MATERIAL ON LAST PAGE

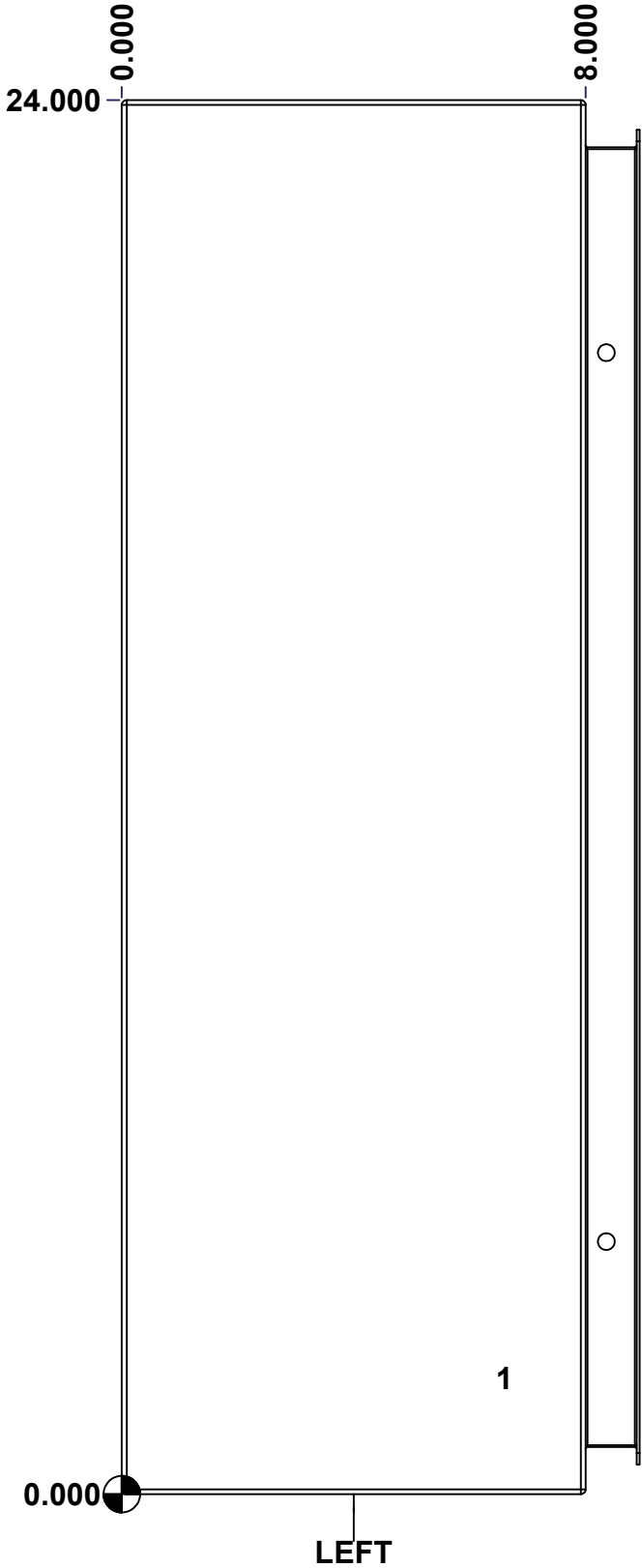
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	6.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5412ESS 24" x 24" x 8" Body		
	Part Number Numéro Pièce	Rev.	5 / 7
	5412ESS242408NOIPB	0	

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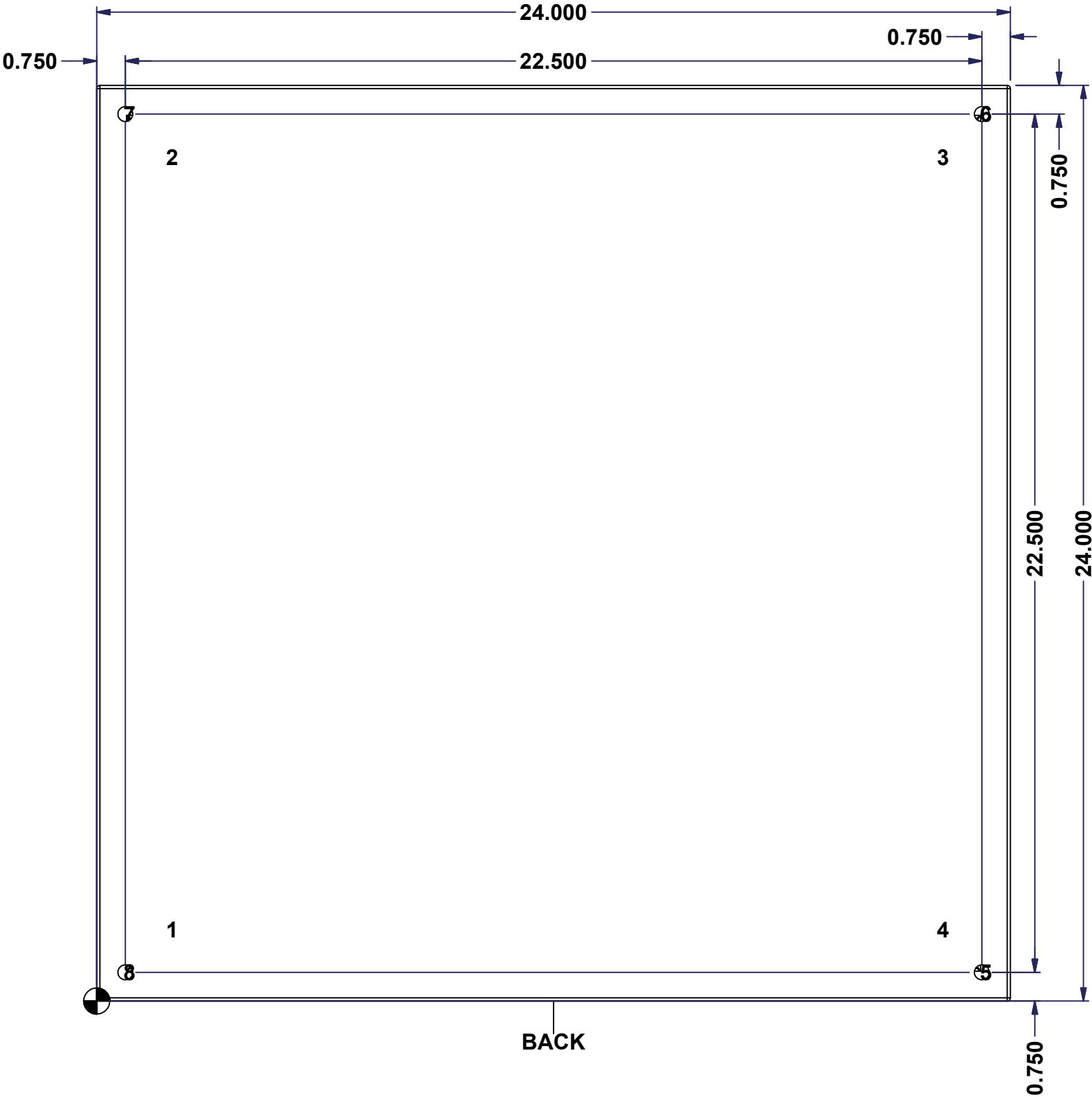
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	22.125	IP STUD M8 x 35mm (Inside)
3	22.125	22.125	IP STUD M8 x 35mm (Inside)
4	22.125	1.875	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
5	23.250	0.750	RND Ø0.390
6	23.250	23.250	RND Ø0.390
7	0.750	23.250	RND Ø0.390
8	0.750	0.750	RND Ø0.390

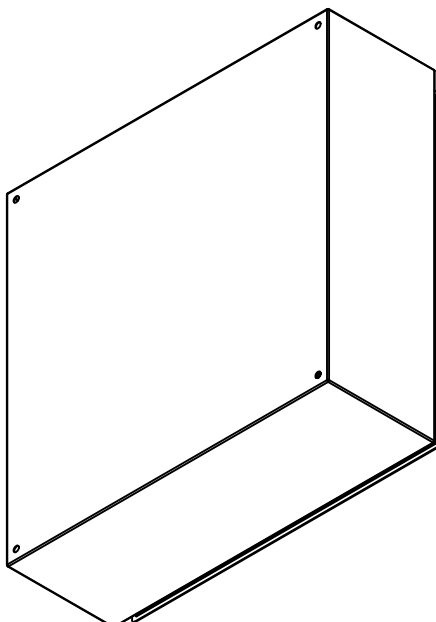


	Description		Status	
	5412ESS 24" x 24" x 8" Body			
	Part Number Numéro Pièce		Rev.	6
	5412ESS242408NOIPB		0	7

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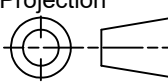
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No.	Revisions	Date	By/Par



Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com Flatness Aplatissement Max 3.0mm Projection 		Customer Client Date
Drawn By Dessiné Par Material Matière	BoxCad: BoxCad 16 Ga Stainless Steel 304 (1.4mm)	Date 11-Aug-21
Color Couleur Description	Unpainted 5412ESS 24" x 24" x 8" Body	Finish Fini Brushed Detail Rev.
Part Number Numéro Pièce 5412ESS242408NOIPB	Rev. 0	7 7

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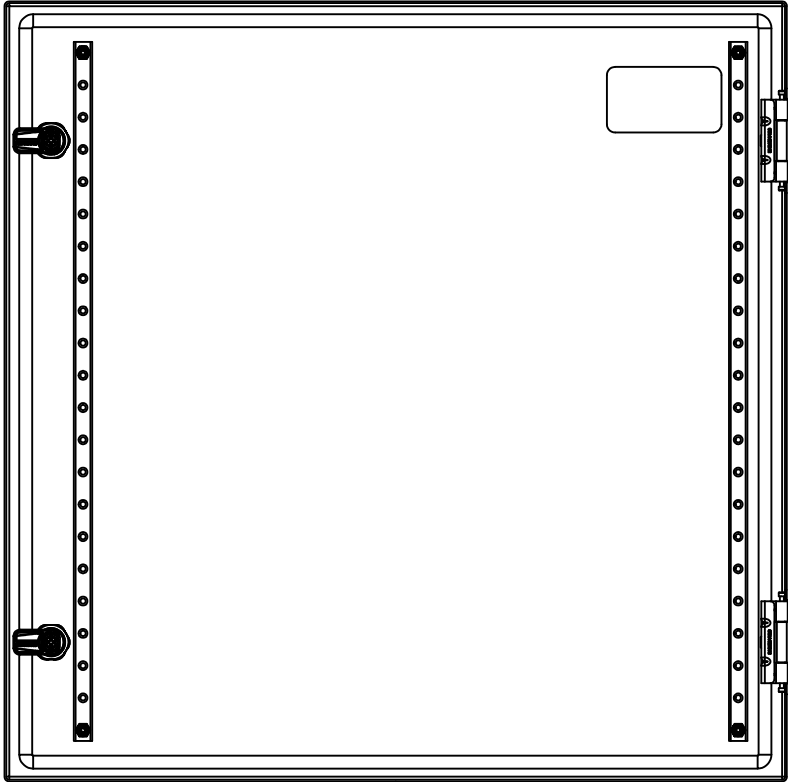
Tolerance ±1/32" unless otherwise specified

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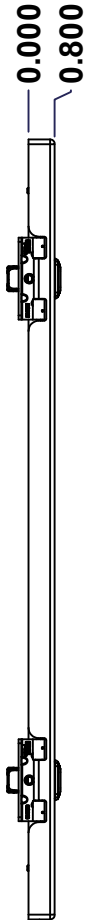
Tolérance ±1/32" sauf spécification contraire



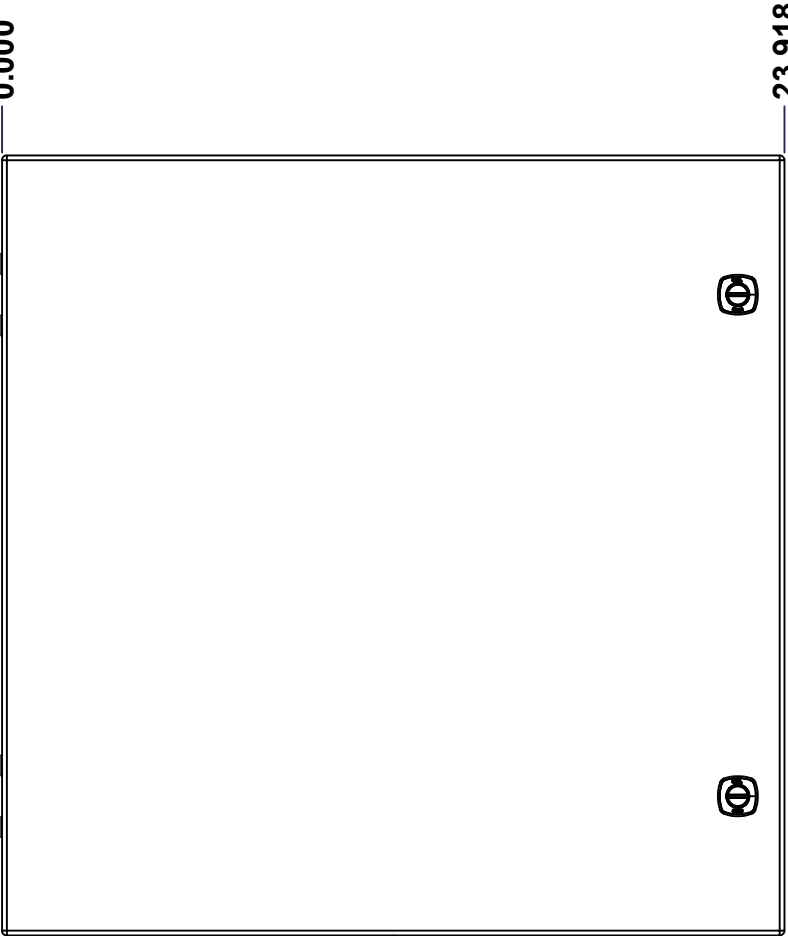
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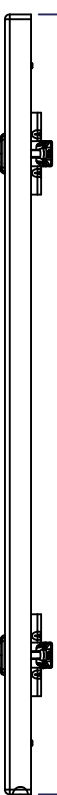
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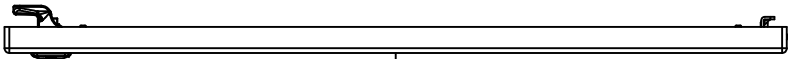
LEFT



FRONT

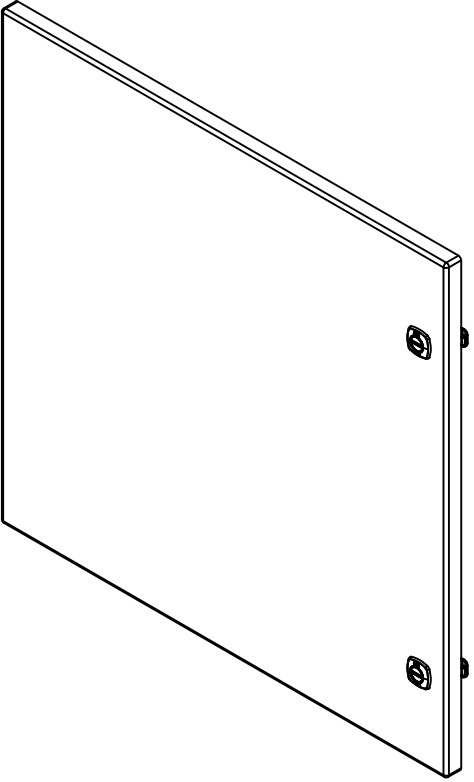


RIGHT



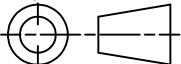
BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 11-Aug-21	
Material Matière		16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur		Unpainted	Finish Fini Brushed
Description 5412ESS 24" x 24" Cover			Detail Rev.
Part Number Numéro Pièce		Rev.	1 3
SEE BILL OF MATERIAL ON LAST PAGE		5412ESS242408NOIPC	

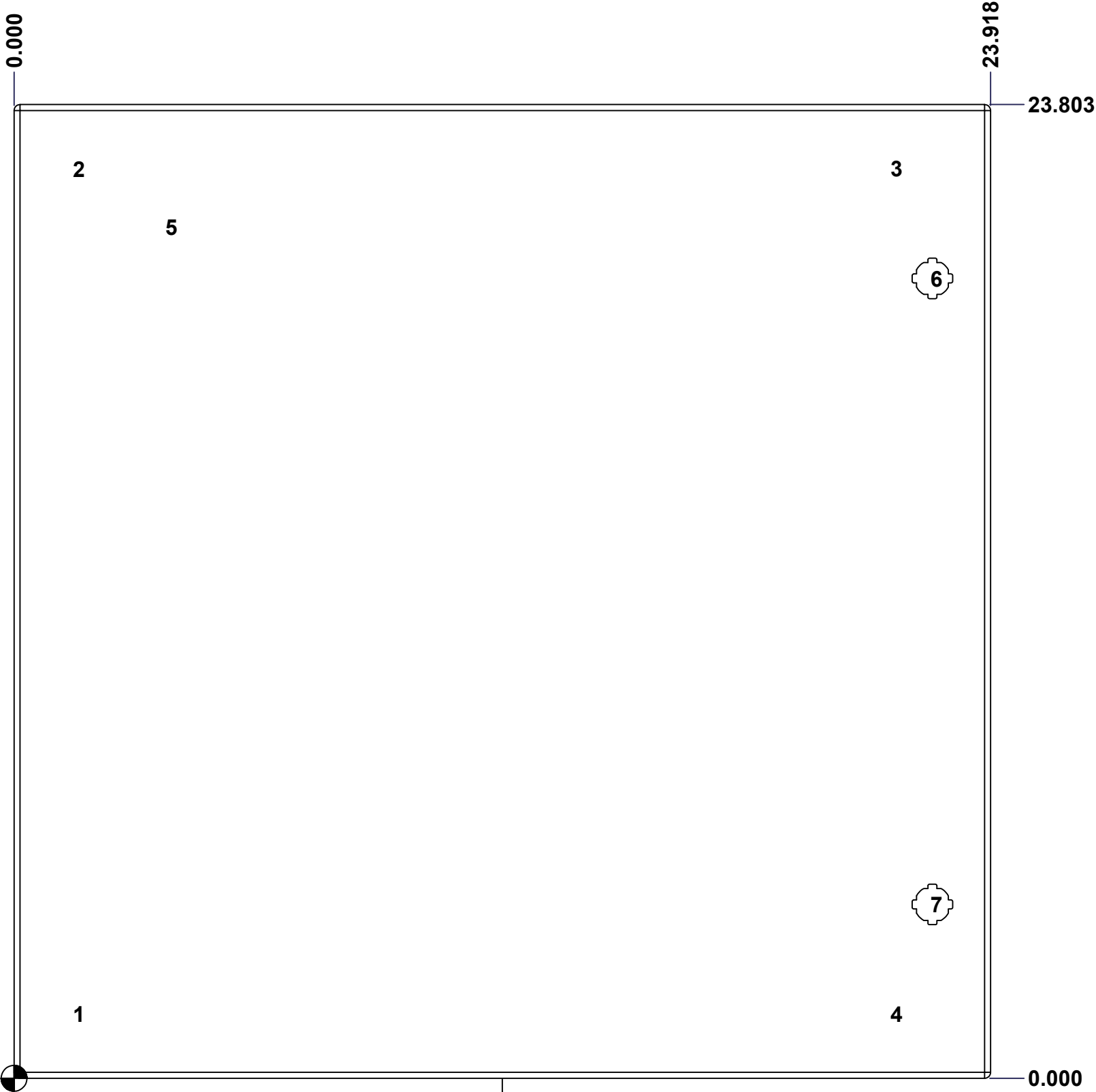
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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.567	STUD M6 x 18mm (Inside)
2	1.486	22.236	STUD M6 x 18mm (Inside)
3	21.517	22.236	STUD M6 x 18mm (Inside)
4	21.517	1.567	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
5	3.750	20.803	LABEL_EXM (Inside)
6	22.494	19.553	LOCK 880 SCQ4-SLSS6 @ 0.0°
7	22.494	4.250	LOCK 880 SCQ4-SLSS6 @ 0.0°



	Description		Status	
	5412ESS 24" x 24" Cover		(NULL)	
	Part Number Numéro Pièce 5412ESS242408NOIPC		Rev. 0	2 3

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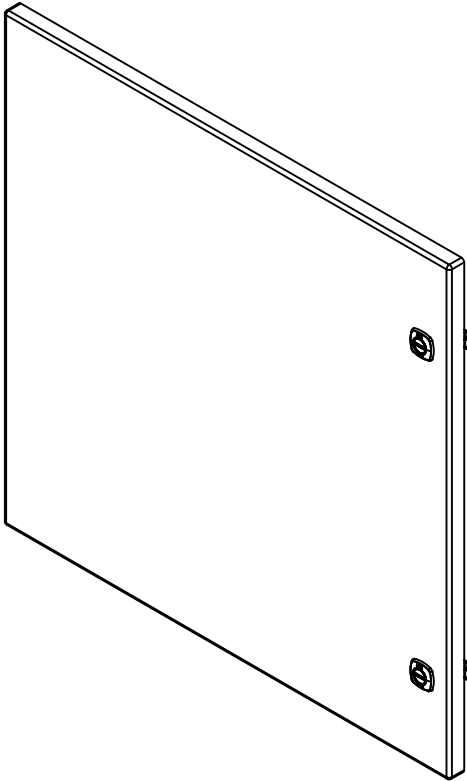
Tolérance ±1/32" sauf spécification contraire

No.

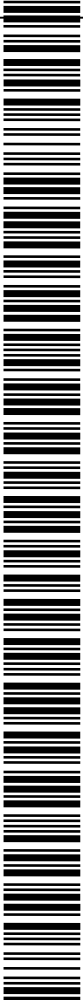
Revisions

Date

By/Par



Isometric View





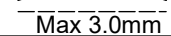
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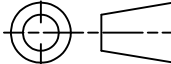
Flatness

Aplatissement



Max 3.0mm

Projection



Customer

Client

Date

Drawn By

Dessiné Par

BoxCad: BoxCad

Date 11-Aug-21

Material

Matière

16 Ga Stainless Steel 304 (1.4mm)

Color

Couleur

Unpainted

Finish

Fin

Brushed

Description

5412ESS 24" x 24" Cover

Detail Rev.

Part Number

Numéro Pièce

5412ESS242408NOIPC

Rev.

3

3

1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
2	STK-Q-46020-24	5	5412 ES Vertical Door Stiffener 24"
4	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	5412ESS242408NOIPG	0	5412ESS 24" x 24" Cover Gasket Part
1	5412ESS242408NOIPC-P	0	5412ESS 24" x 24" Cover Part
2	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)
2	880 SCQ4-SLSS6	7	5412 ESS 1/4 Turn Lock
4	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Qty	Part Name	Rev	Description
Parts List			