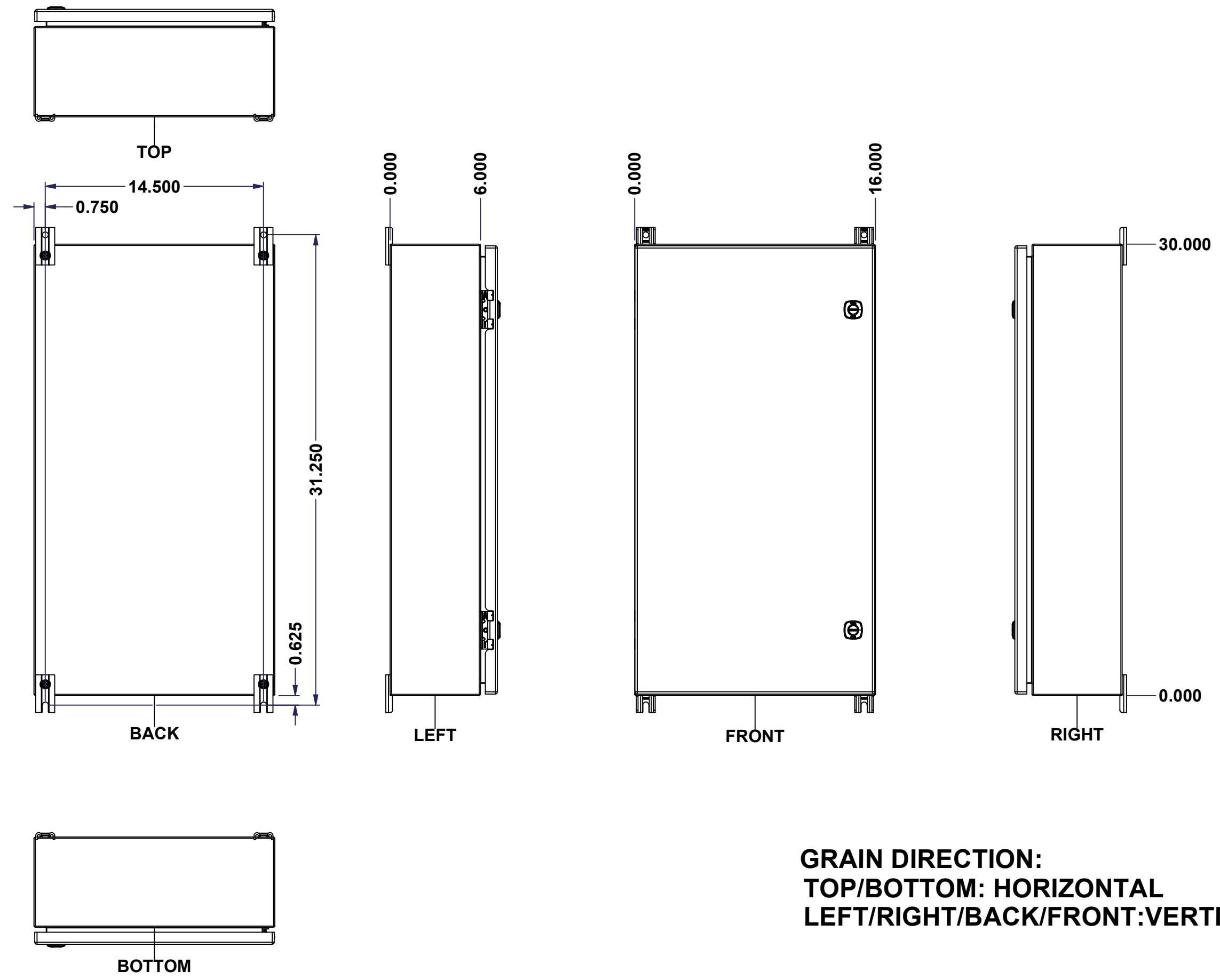
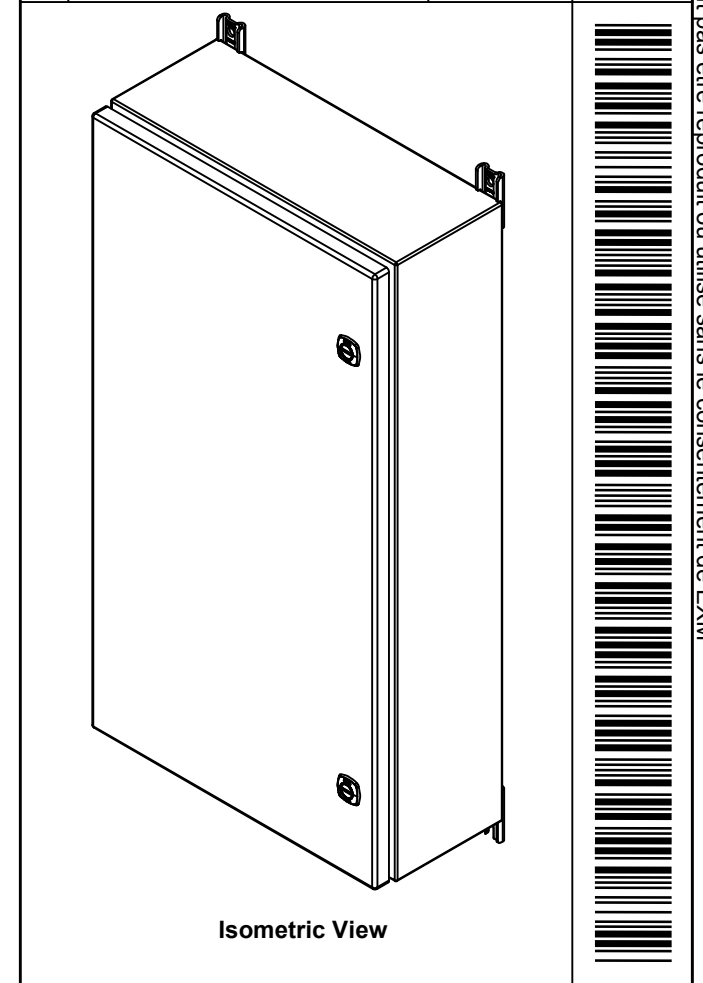


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No.	Revisions	Date	By/Par



Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 30-May-23
Material Matière	16 Ga Stainless Steel 316 (1.4mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description	Detail Rev.	
5412ESS 30" x 16" x 6" Assembly		
Part Number Numéro Pièce	Rev.	1
5412ESS3016066TH	0	16

**GRAIN DIRECTION:
 TOP/BOTTOM: HORIZONTAL
 LEFT/RIGHT/BACK/FRONT: VERTICAL**

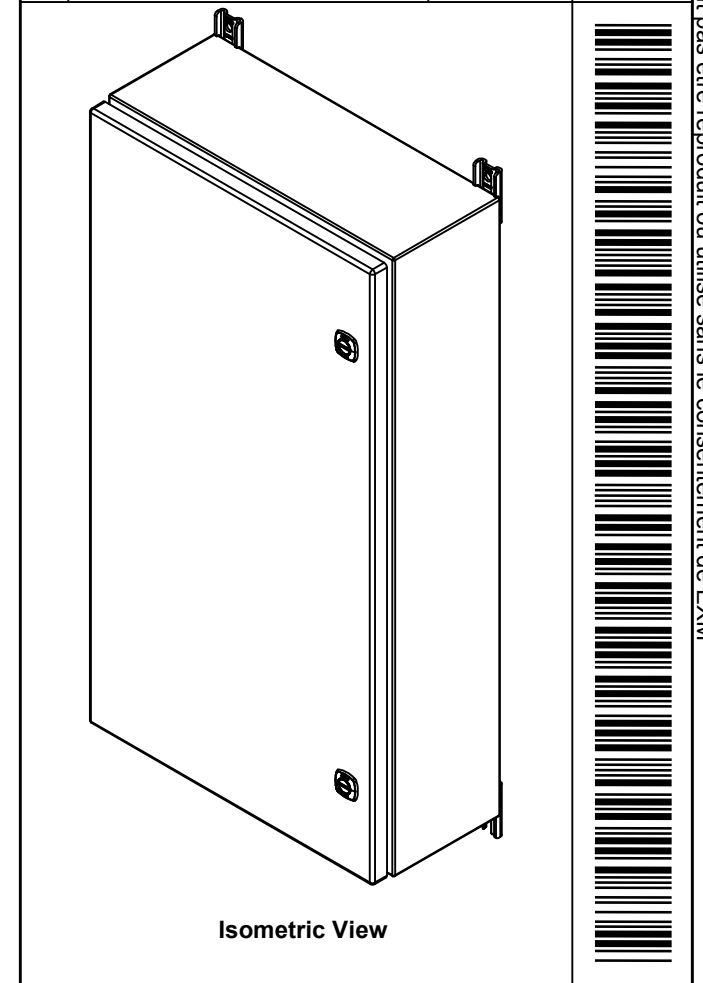
SEE BILL OF MATERIAL ON LAST PAGE

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NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W 885 ESMF4_CLOSE Sold separately (Installed)
7	C/W 885 ESMF4_OPEN Sold separately (Installed)
8	C/W R5 Insulation (Installed by EXM)

No.	Revisions	Date	By/Par





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Flatness
Aplatissement
Max 3.0mm
Projection



Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 30-May-23
Material / Matière: 16 Ga Stainless Steel 316 (1.4mm)	

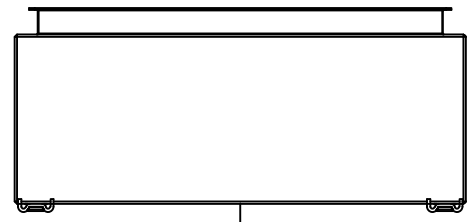
Color / Couleur: Unpainted	Finish / Fini: Brushed
Description: 5412ESS 30" x 16" x 6" Assembly	Detail Rev.
Part Number / Numéro Pièce: 5412ESS3016066TH	Rev. 0

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

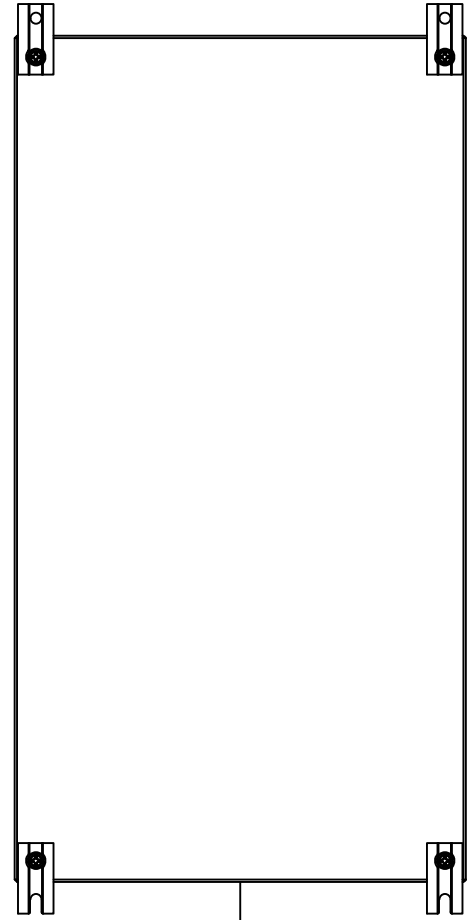
4	STK-Q-00600	2	M12 to M8 Adaptor
1	881 SP3016G	0	881 SP - Inner Panel
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESS3016066THC	0	5412ESS 30" x 16" Cover
1	5412ESS3016066THB	0	5412ESS 30" x 16" x 6" Body
2	STK-Q-04051-08	1	M6 x 8mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

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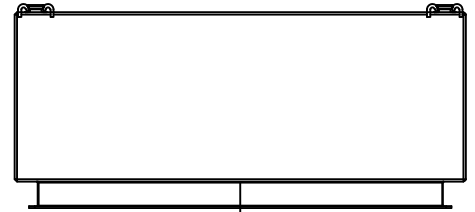
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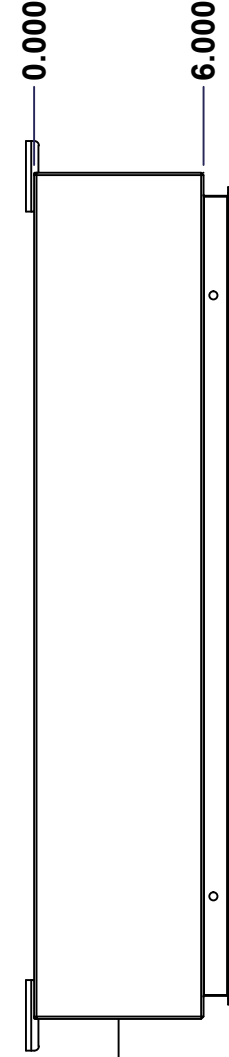
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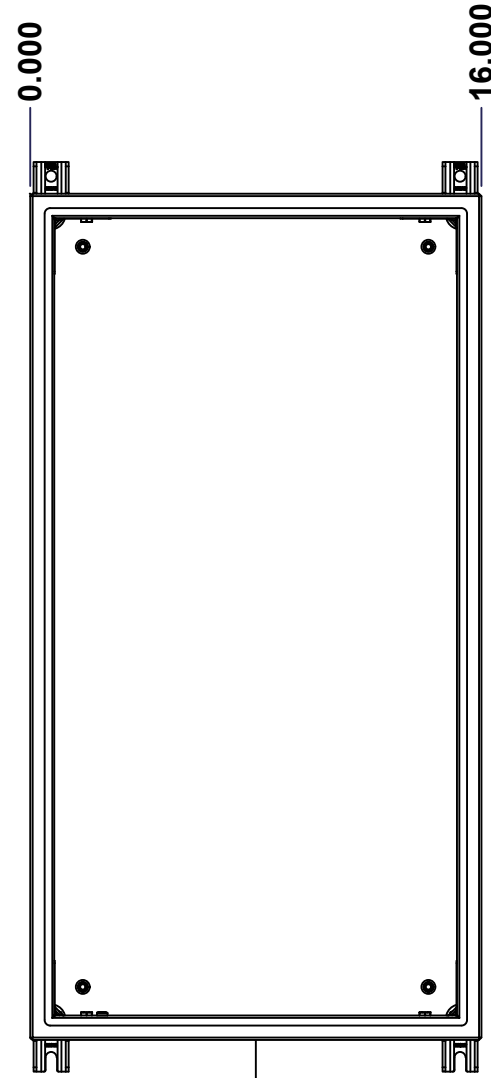
BACK



BOTTOM



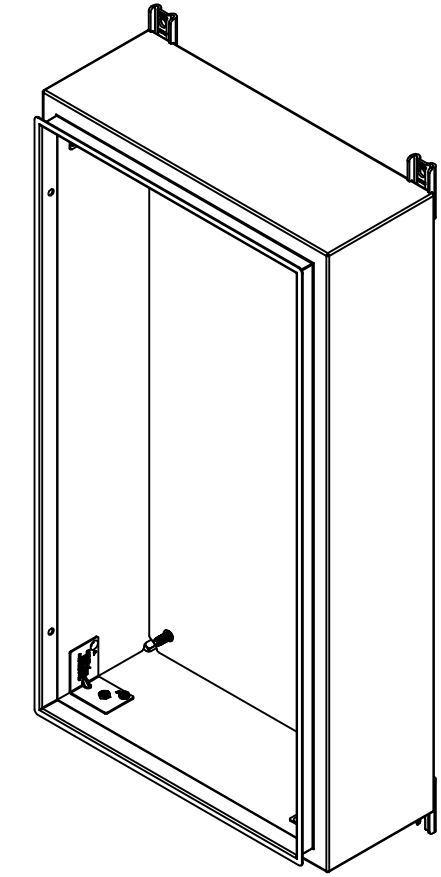
LEFT



FRONT




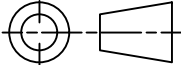
RIGHT



Isometric View



No.	Revisions	Date	By/Par

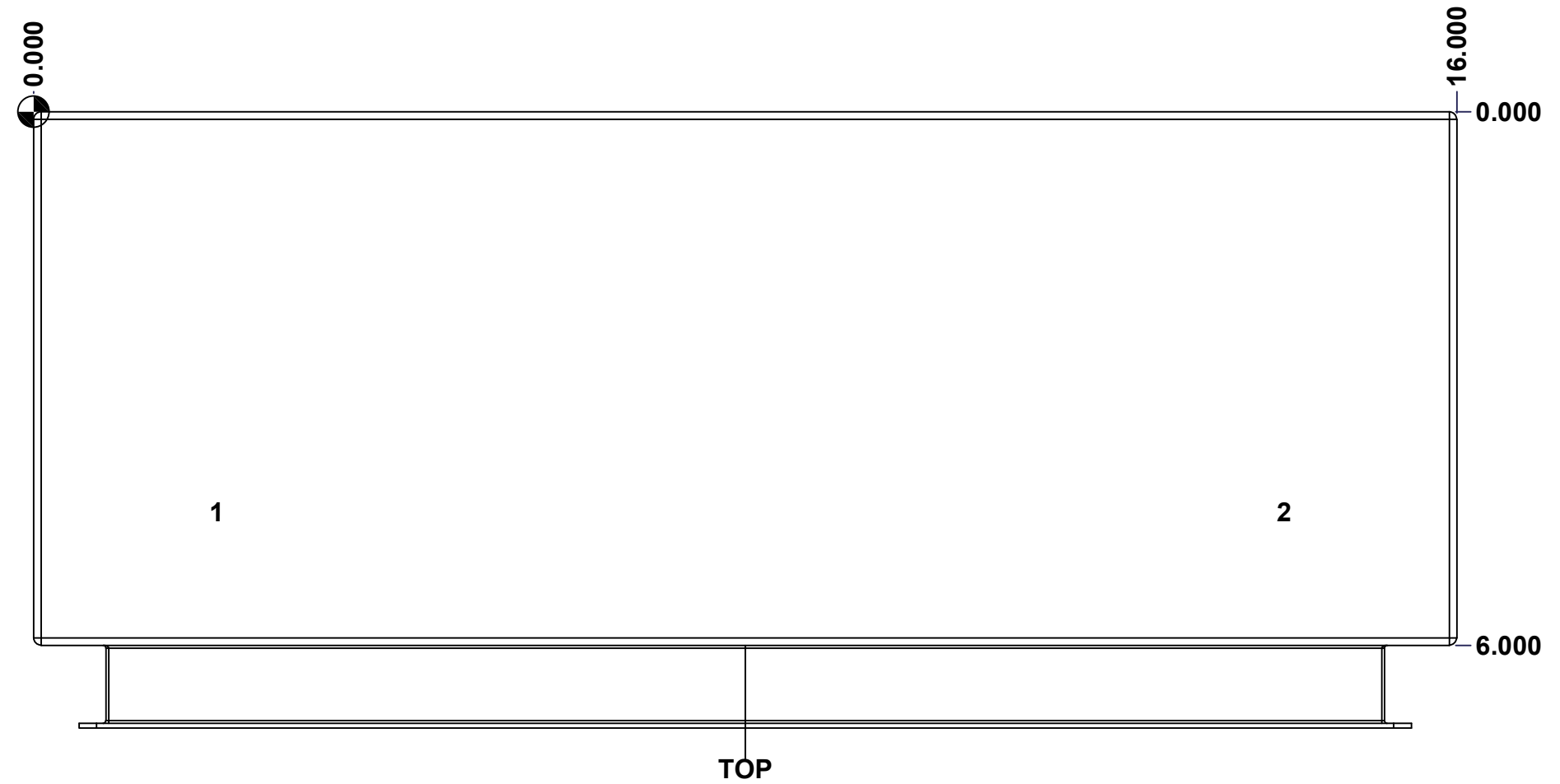
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 30-May-23
Material Matière	16 Ga Stainless Steel 316 (1.4mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description	Detail Rev.	
5412ESS 30" x 16" x 6" Body		
Part Number Numéro Pièce	Rev.	3
5412ESS3016066THB	0	16

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	4.500	INSUL. STUD M6 x 18mm (Inside)
2	14.000	4.500	INSUL. STUD M6 x 18mm (Inside)

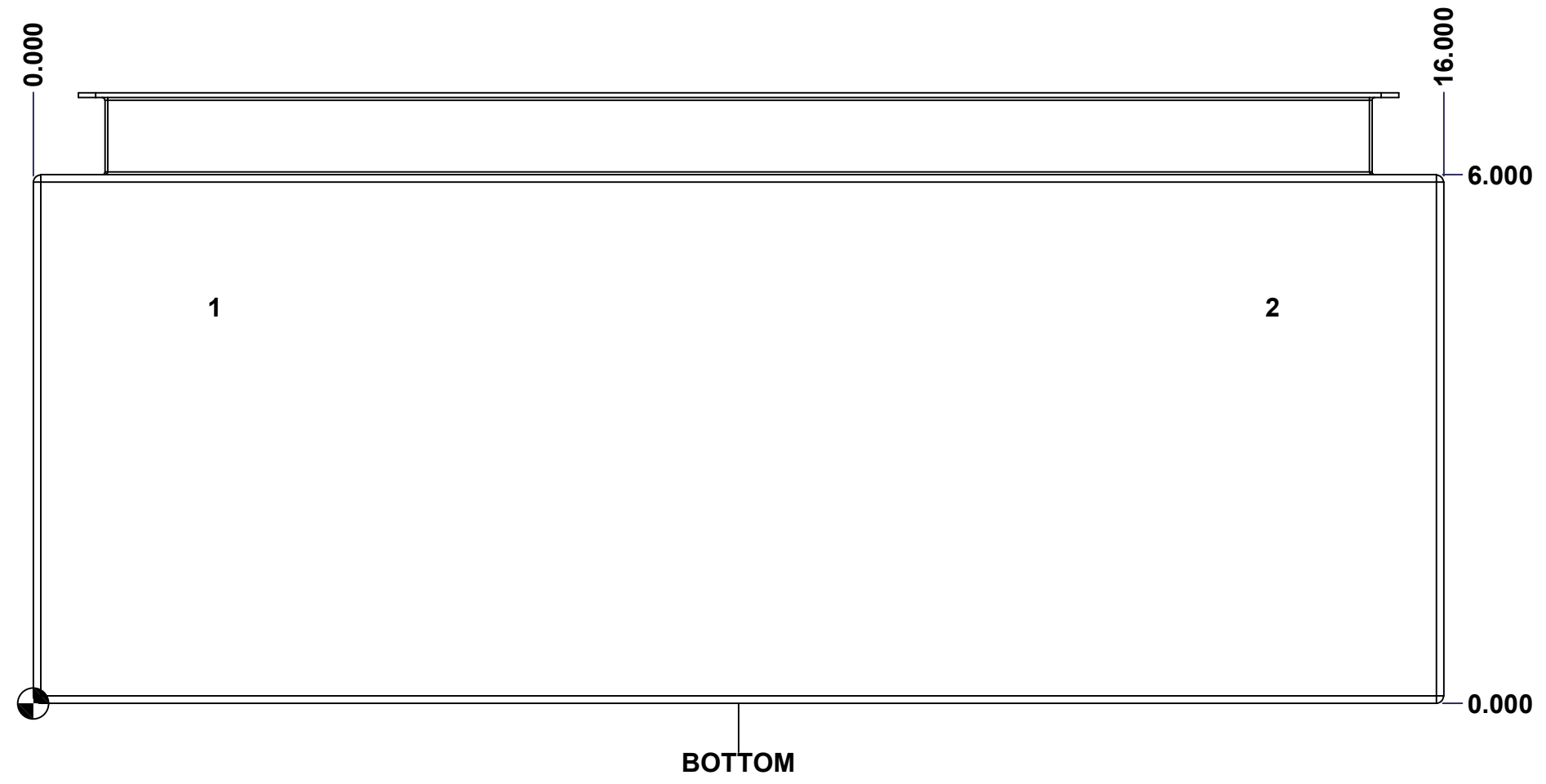


	Description	Status
	5412ESS 30" x 16" x 6" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESS3016066THB	0 / 4
		16

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	4.500	INSUL. STUD M6 x 18mm (Inside)
2	14.000	4.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status
	5412ESS 30" x 16" x 6" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESS3016066THB	0 / 5
		16

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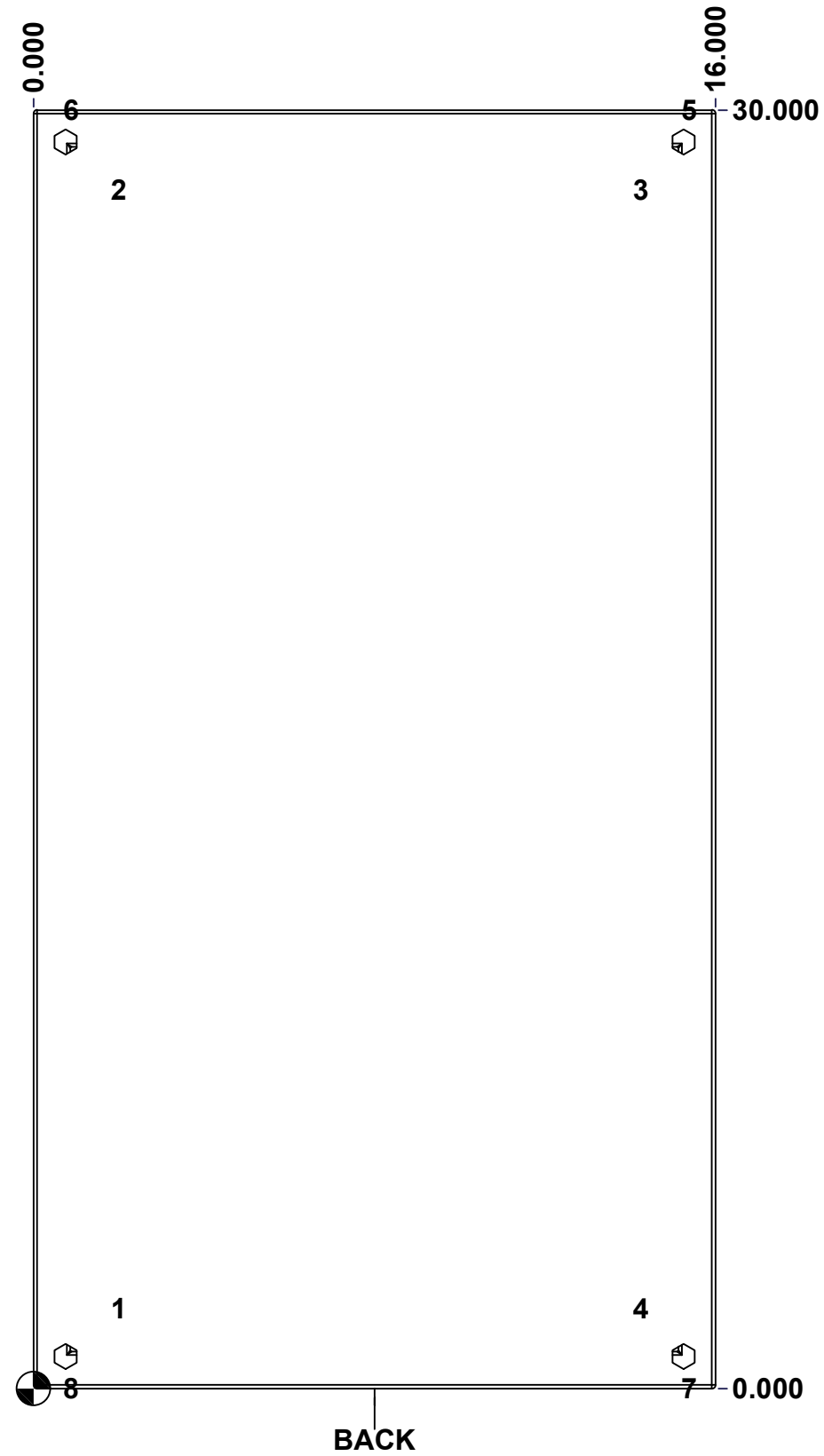
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	28.125	IP STUD M8 x 35mm (Inside)
3	14.125	28.125	IP STUD M8 x 35mm (Inside)
4	14.125	1.875	IP STUD M8 x 35mm (Inside)

5	15.250	30.000	FOOT 885 ESMF4_CLOSE
6	0.750	30.000	FOOT 885 ESMF4_CLOSE
7	15.250	0.000	FOOT 885 ESMF4_OPEN
8	0.750	0.000	FOOT 885 ESMF4_OPEN

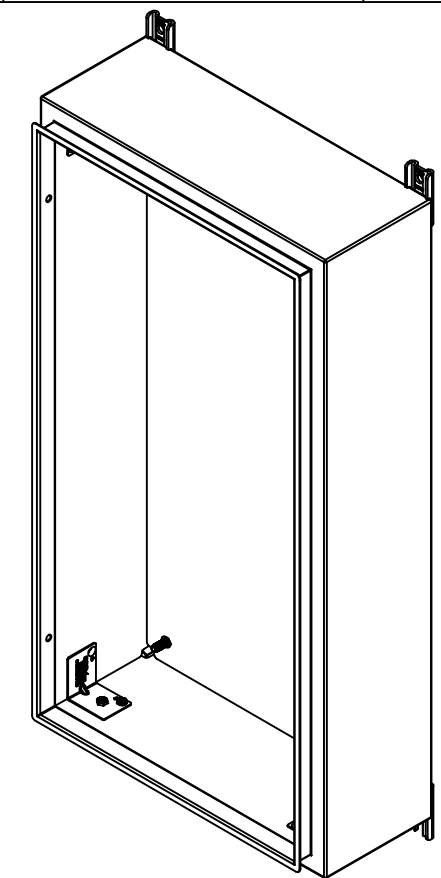


	Description	Status
	5412ESS 30" x 16" x 6" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESS3016066THB	0 / 6
		16

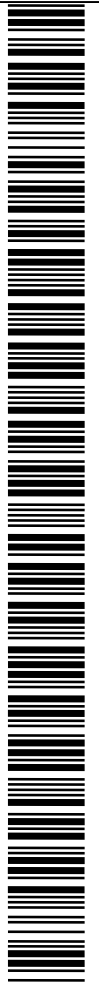
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Isometric View



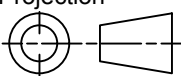
2	885ESMF4-FEET-A	0	885 ESMF4 Stainless Steel Mounting Foot (Opened Slot)
4	RIVET_NUT_SS_M10_FH_CE	0	Stainless Steel Rivet Nut M10 (Low Profile Close End)
4	STK-Q-06670	2	M10 x 16mm Stainless Steel Machine Screw
2	885ESMF4-FEET	0	885 ESMF4 Stainless Steel Mounting Foot
1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESS3016066THI-RS	0	5412ESS 30" x 16" Right Insulation
1	5412ESS3016066THI-LS	0	5412ESS 30" x 16" Left Insulation
1	5412ESS3016066THI-BT	0	5412ESS 30" x 16" Top and Bottom Insulation
1	5412ESS3016066THI-TP	0	5412ESS 30" x 16" Top and Bottom Insulation
1	5412ESS3016066THI-B	0	5412ESS 30" x 16" Back Insulation
4	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
4	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	5412ESS3016066THB-P	0	5412ESS 30" x 16" x 6" Body Part

Qty	Part Number	Rev	Description
Parts List			



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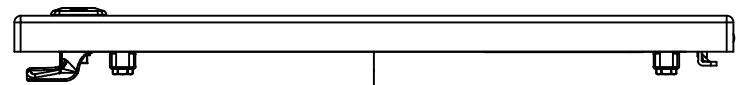
Flatness
Aplatissement
Max 3.0mm

Projection


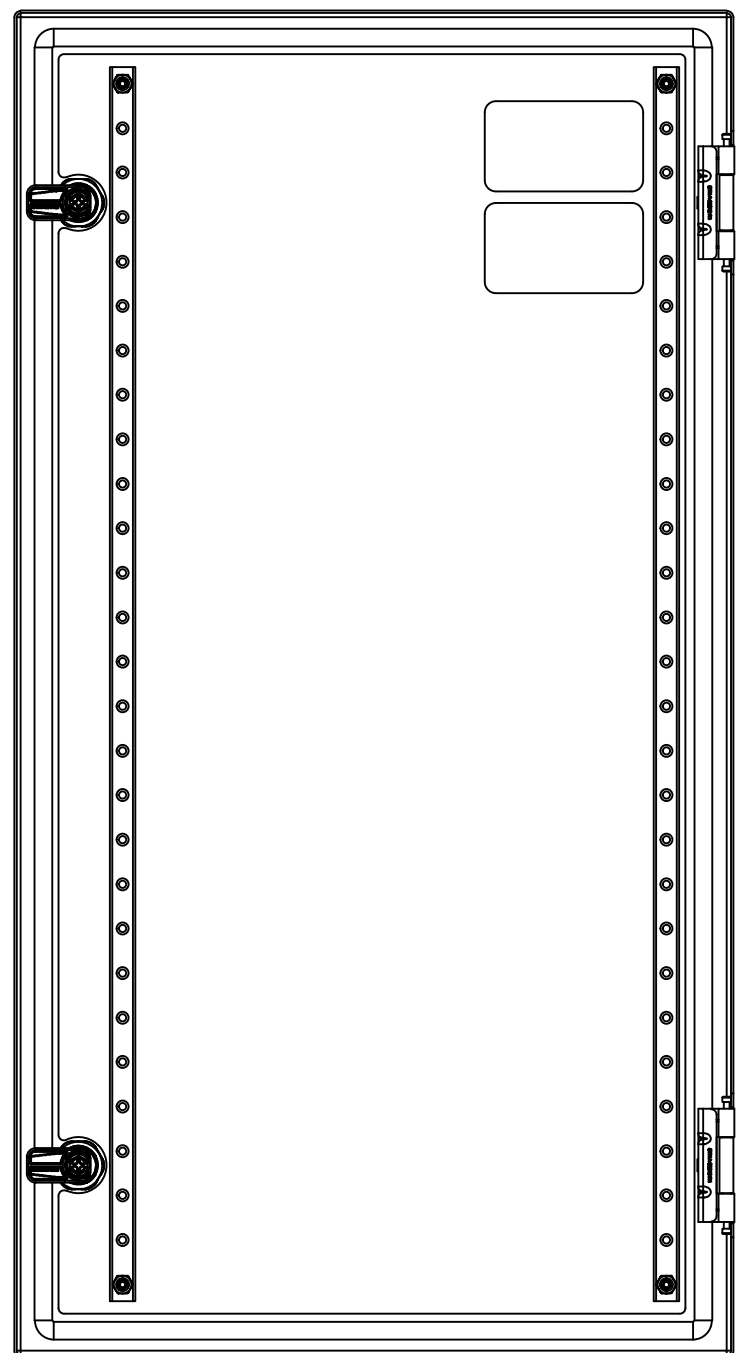
Customer Client		Date
Drawn By / Dessiné Par: BoxCad: BoxCad		Date: 30-May-23
Material / Matière: 16 Ga Stainless Steel 316 (1.4mm)		
Color / Couleur: Unpainted	Finish / Fini: Brushed	
Description: 5412ESS 30" x 16" x 6" Body		Detail Rev.
Part Number / Numéro Pièce: 5412ESS3016066THB		Rev. 0 / 7 / 16

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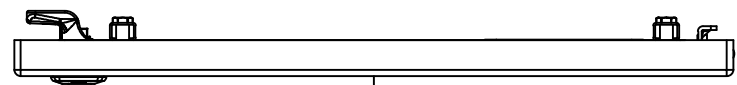
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TOP

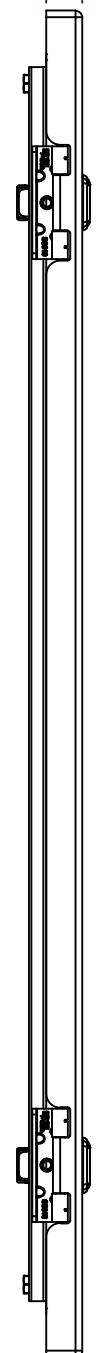


BACK



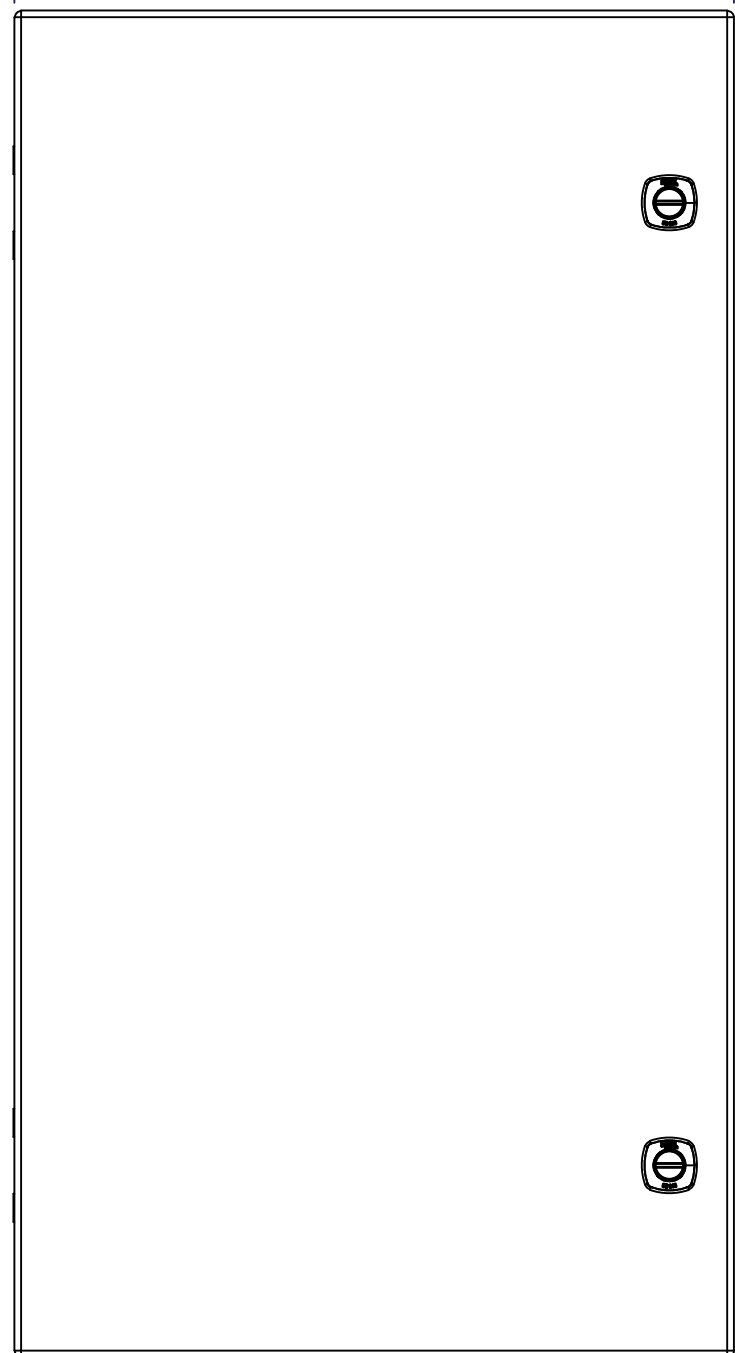
BOTTOM

0.000
0.800



LEFT

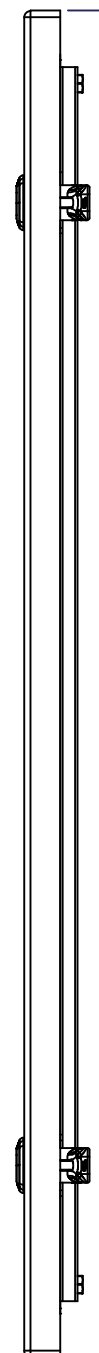
0.000



FRONT

15.918

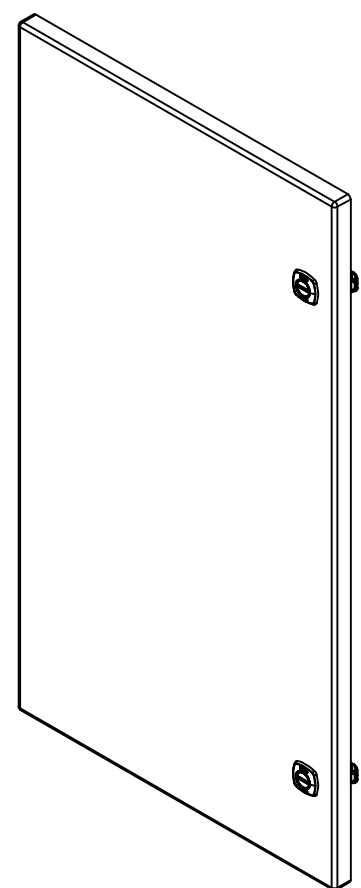
29.803



RIGHT

0.000

No.	Revisions	Date	By/Par



Isometric View



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Flatness
Aplatissement
Max 3.0mm
Projection

Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 30-May-23
Material Matière 16 Ga Stainless Steel 316 (1.4mm)	

Color Couleur Unpainted	Finish Fini Brushed
----------------------------	------------------------

Description 5412ESS 30" x 16" Cover	Detail Rev.
--	-------------

Part Number Numéro Pièce 5412ESS3016066THC	Rev. 0	8	16
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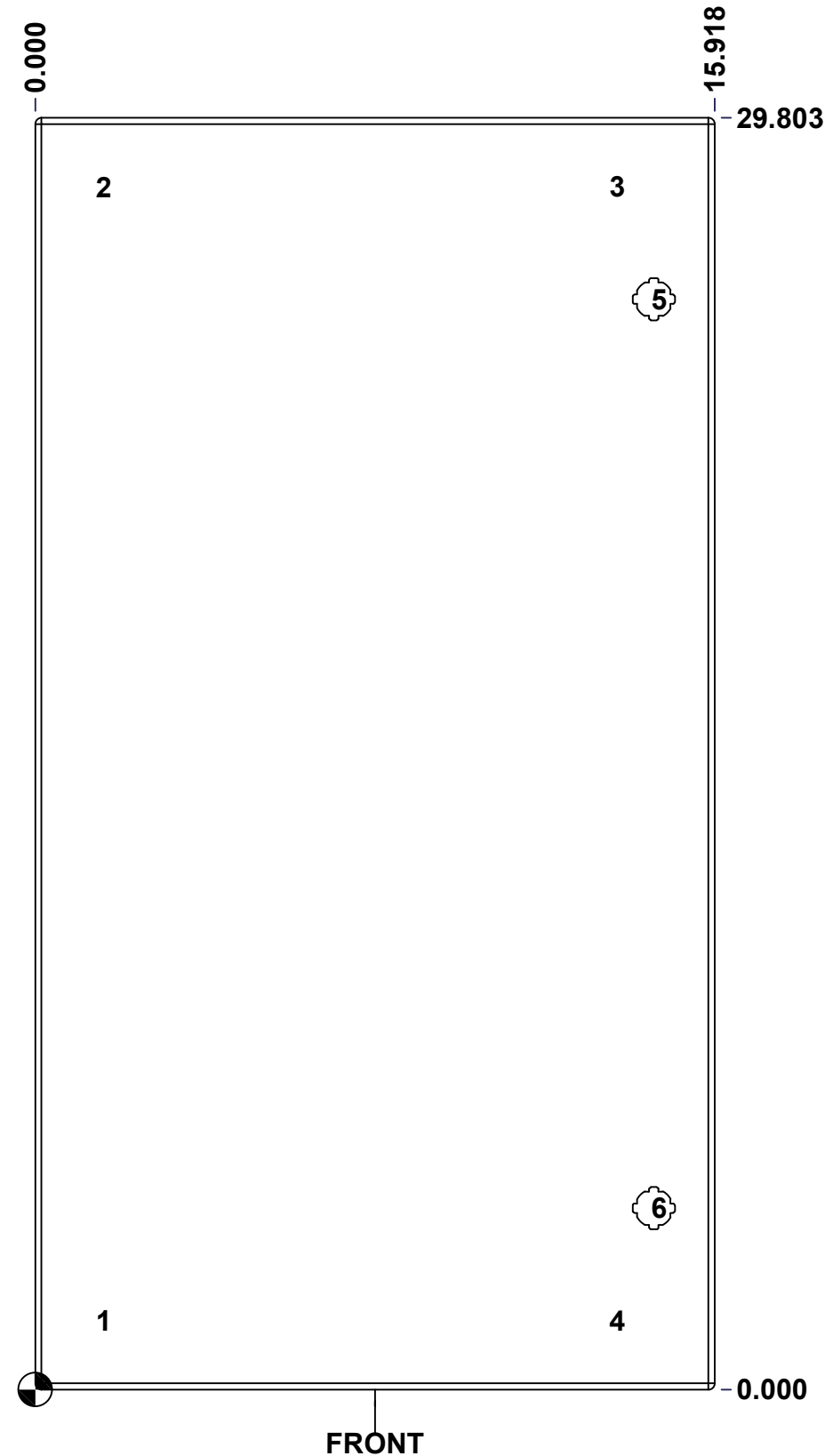
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.614	STUD M6 x 18mm (Inside)
2	1.486	28.189	STUD M6 x 18mm (Inside)
3	13.517	28.189	STUD M6 x 18mm (Inside)
4	13.517	1.614	STUD M6 x 18mm (Inside)

5	14.494	25.553	880 SCQ4-SLSS6
6	14.494	4.250	880 SCQ4-SLSS6

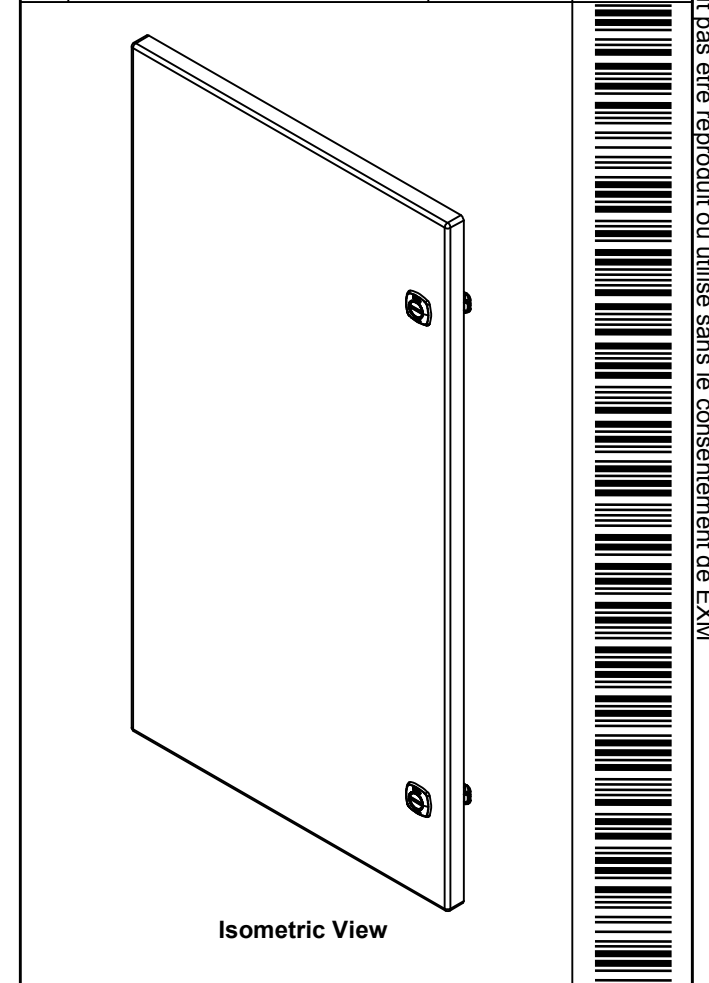


	Description	Status
	5412ESS 30" x 16" Cover	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESS3016066THC	0
		9
		16

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Flatness
Aplatissement
Max 3.0mm

Projection

Customer Client	Date
Drawn By Dessiné Par	Date 30-May-23

Material Matière	16 Ga Stainless Steel 316 (1.4mm)
---------------------	-----------------------------------

Color Couleur	Unpainted	Finish Fini	Brushed
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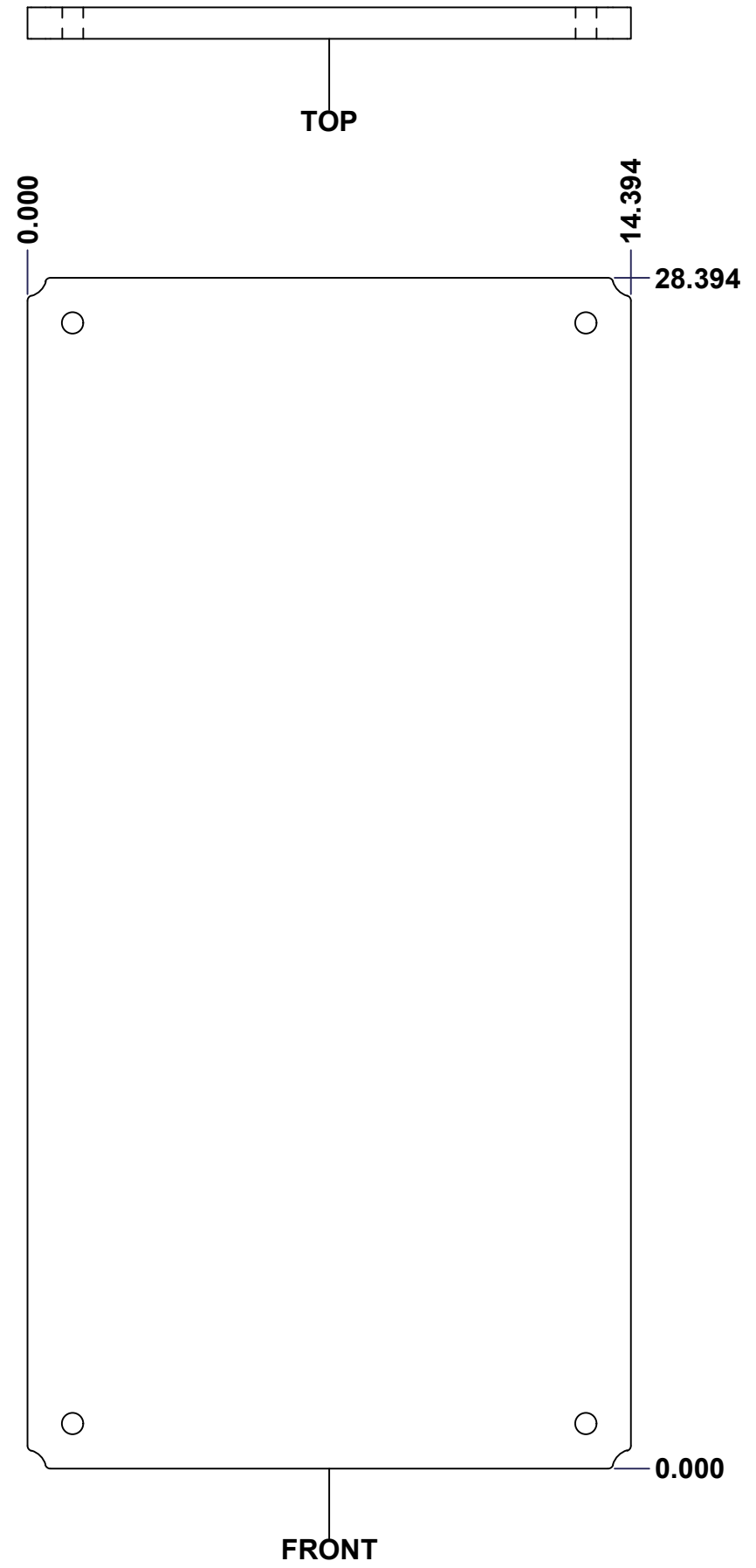
Description	Detail Rev.
5412ESS 30" x 16" Cover	

Part Number Numéro Pièce	Rev.	10
5412ESS3016066THC	0	16

QTY	Part Number	Rev	Description
2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
4	STK-Q-07250	2	M6 x 16mm Collar Nut
2	STK-Q-46020-30	5	5412 ES Vertical Door Stiffener 30"
1	5412ESS3016066THI-C	0	5412ESS 30" x 16" Cover Insulation
4	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	5412ESS3016066THG	0	5412ESS 30" x 16" Cover Gasket Part
1	5412ESS3016066THC-P	0	5412ESS 30" x 16" Cover Part
2	880 SCQ4-SLSS6	7	5412 ESS 1/4 Turn Lock
2	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)
Parts List			

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No.	Revisions	Date	By/Par

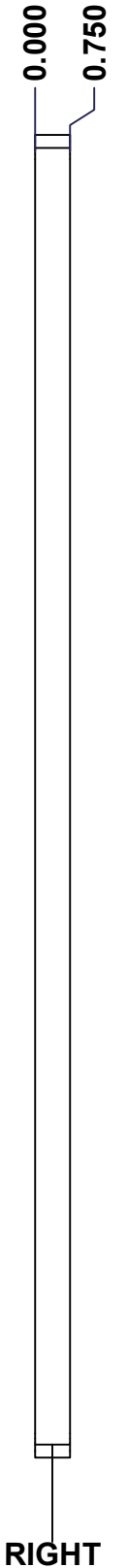
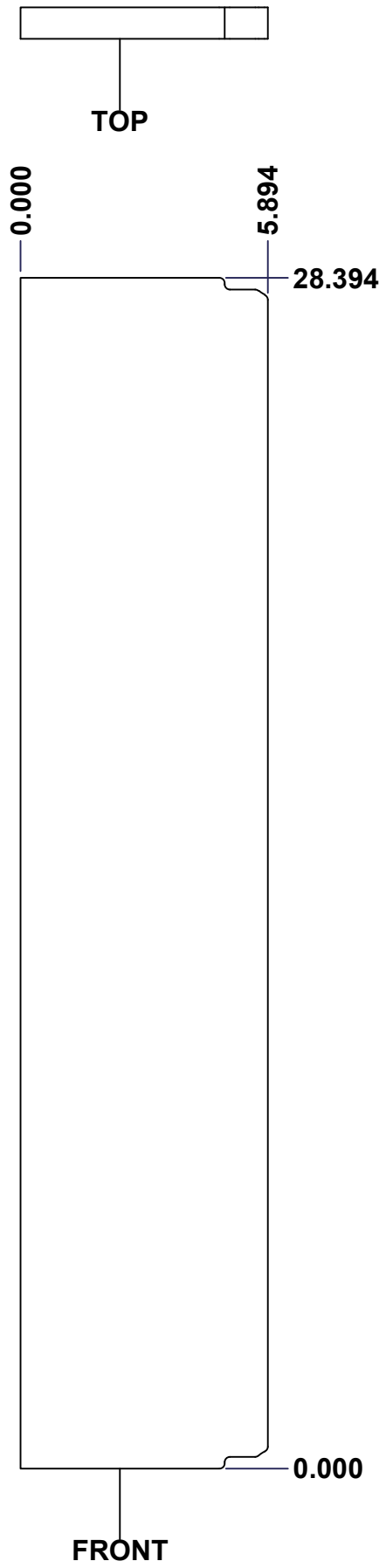
Isometric View

<p>Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com</p>		Flatness Aplatissement	
		Max 3.0mm	
Customer Client		Date	
Drawn By Dessiné Par		Date	
Material Matière		Polyisocyanurate	
Color Couleur		Aluminum	Finish Fini
Description		Detail Rev.	
5412ESS 30" x 16" Back Insulation			
Part Number Numéro Pièce		Rev.	11
5412ESS3016066THI-B		0	16

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No.	Revisions	Date	By/Par

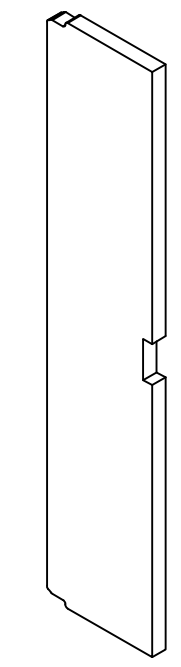
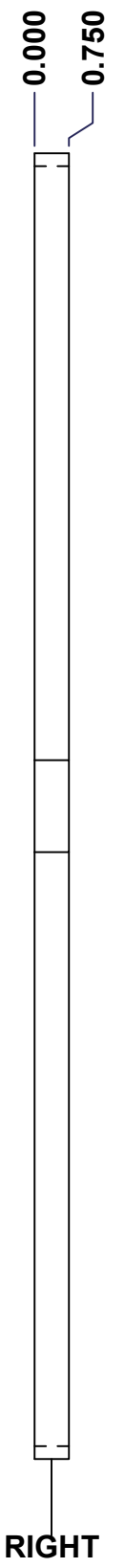
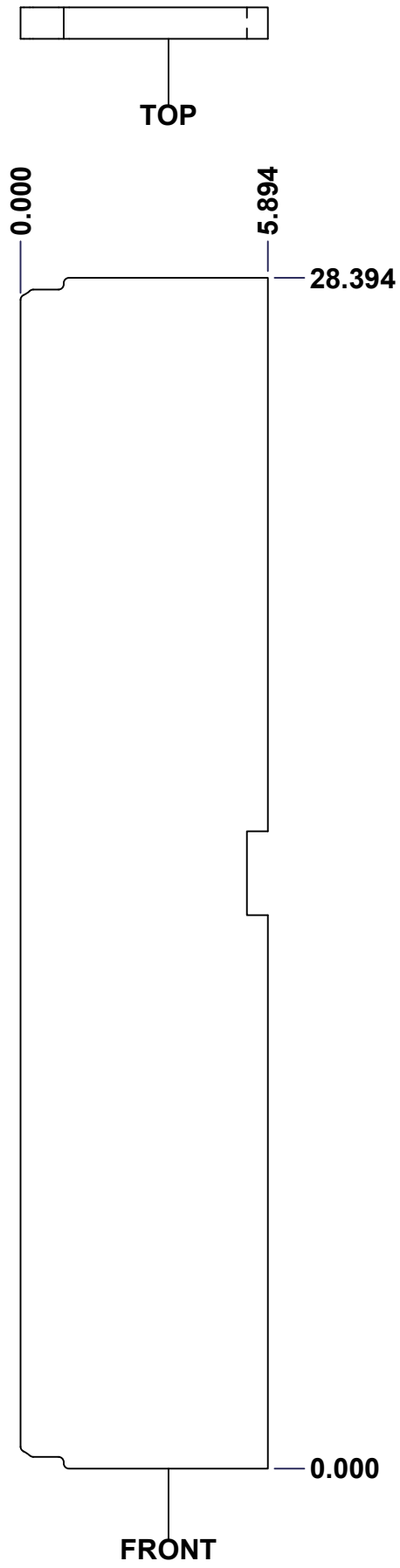
Isometric View

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Projection 		Date 23-Jan-07
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini N/A
Description	Detail Rev.	
5412ESS 30" x 16" Left Insulation		
Part Number Numéro Pièce	Rev.	12
5412ESS3016066THI-LS	0	16

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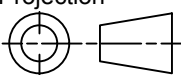
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Isometric View



No.	Revisions	Date	By/Par

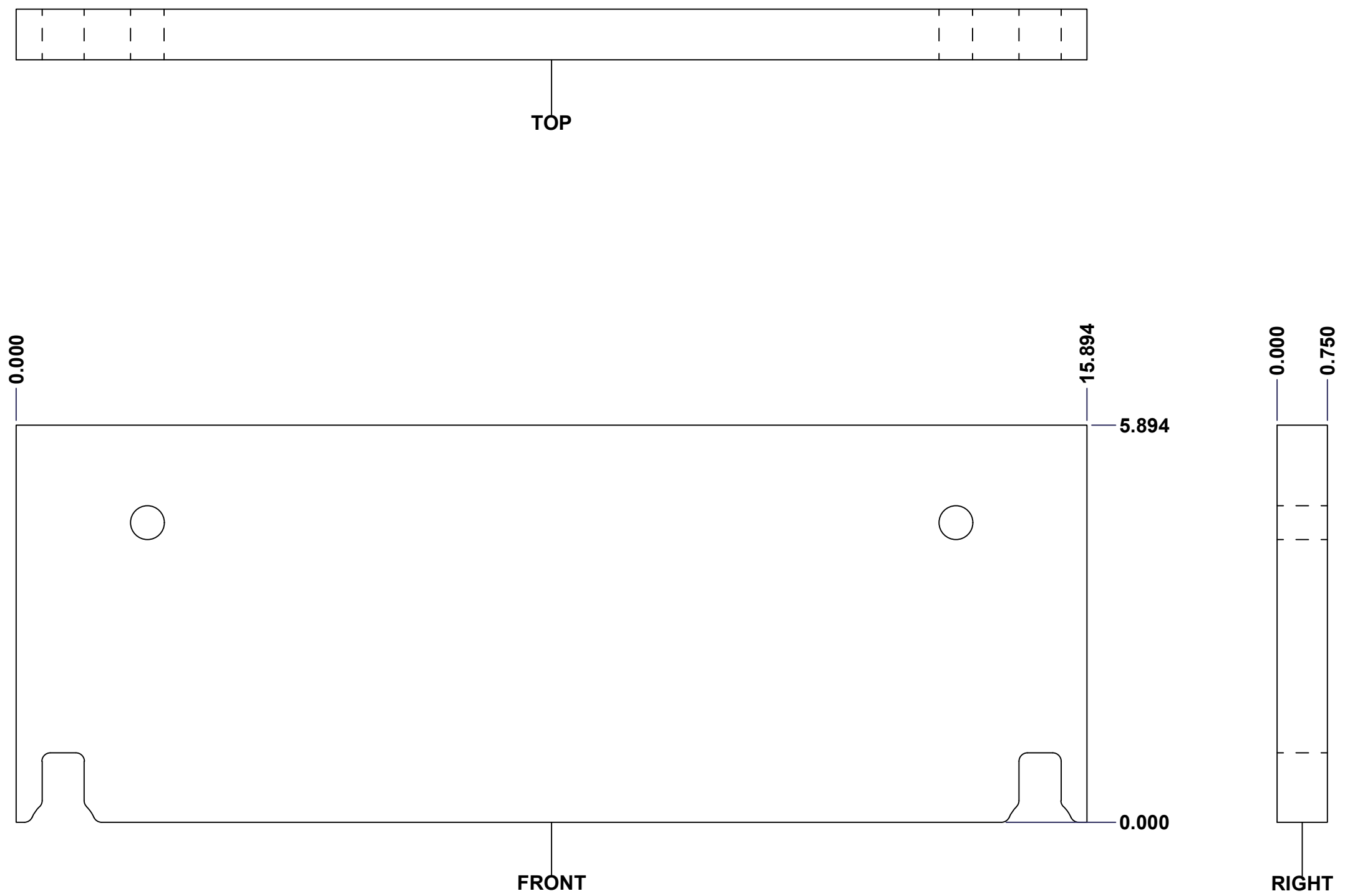
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm
Projection 		Date
Customer Client	BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini N/A
Description	5412ESS 30" x 16" Right Insulation	
Part Number Numéro Pièce	Rev. 0	13 / 16

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5412ESS3016066THI-RS

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No.	Revisions	Date	By/Par

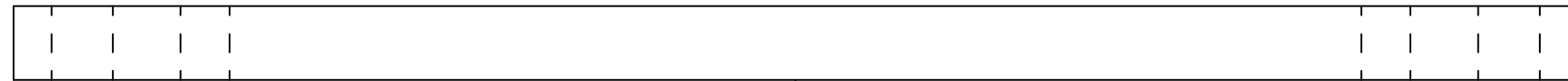
Isometric View

Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini N/A
Description	Detail Rev.	
5412ESS 30" x 16" Top and Bottom Insulation		
Part Number Numéro Pièce	Rev.	14
5412ESS3016066THI-TP	0	16

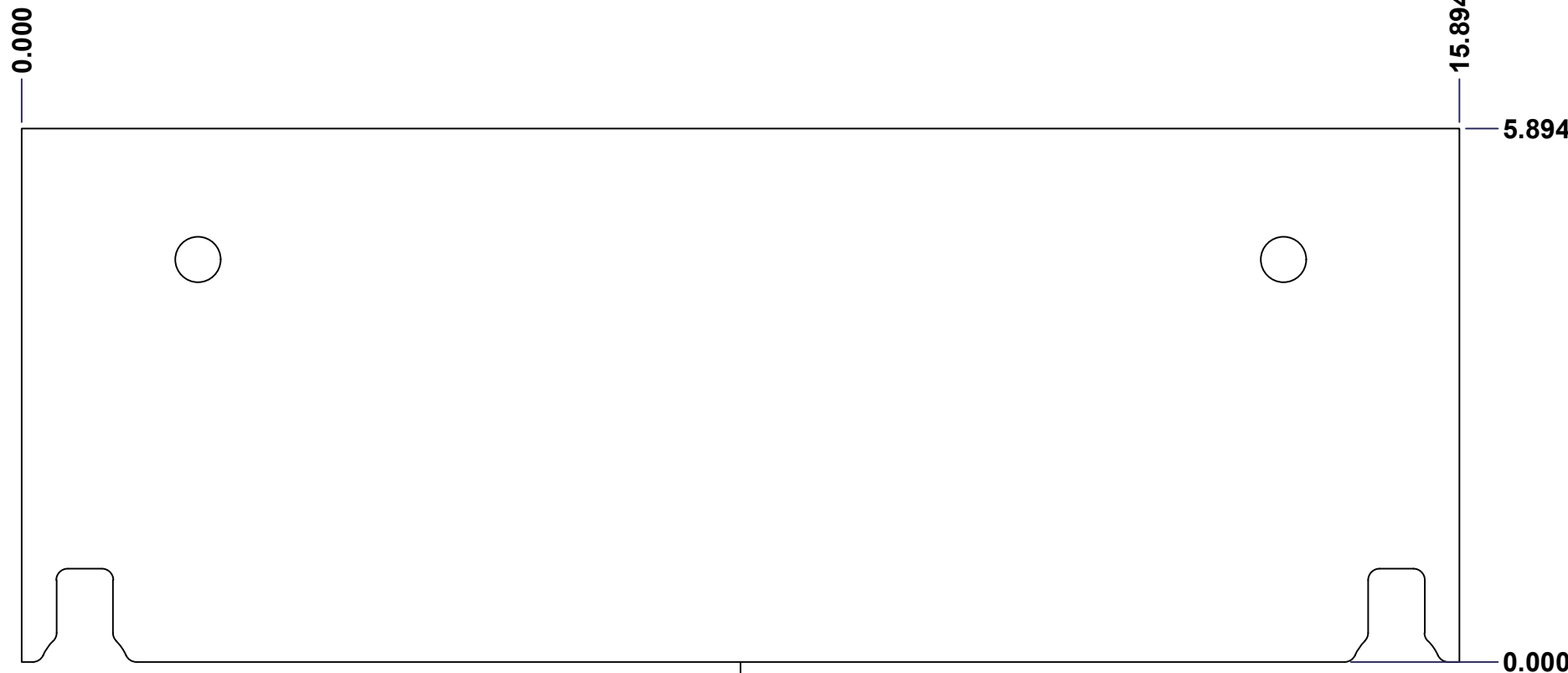
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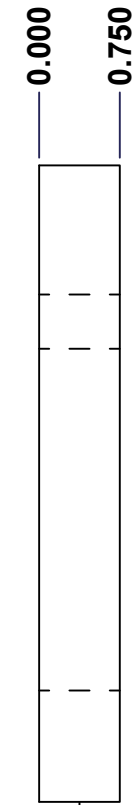
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TOP

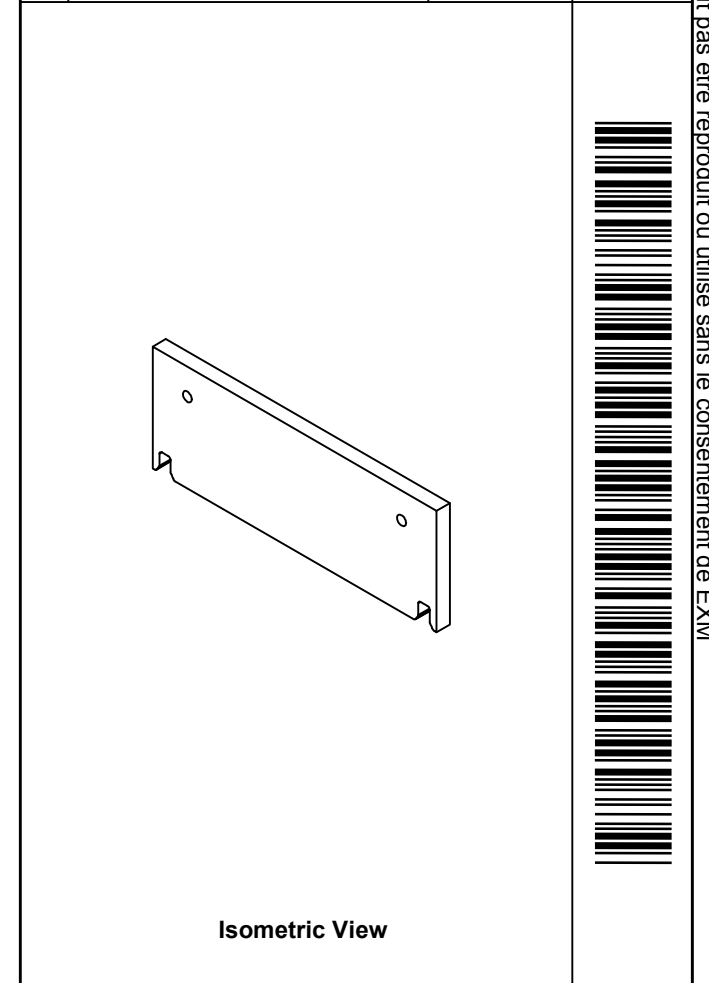



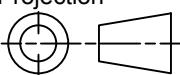
FRONT



RIGHT

No.	Revisions	Date	By/Par

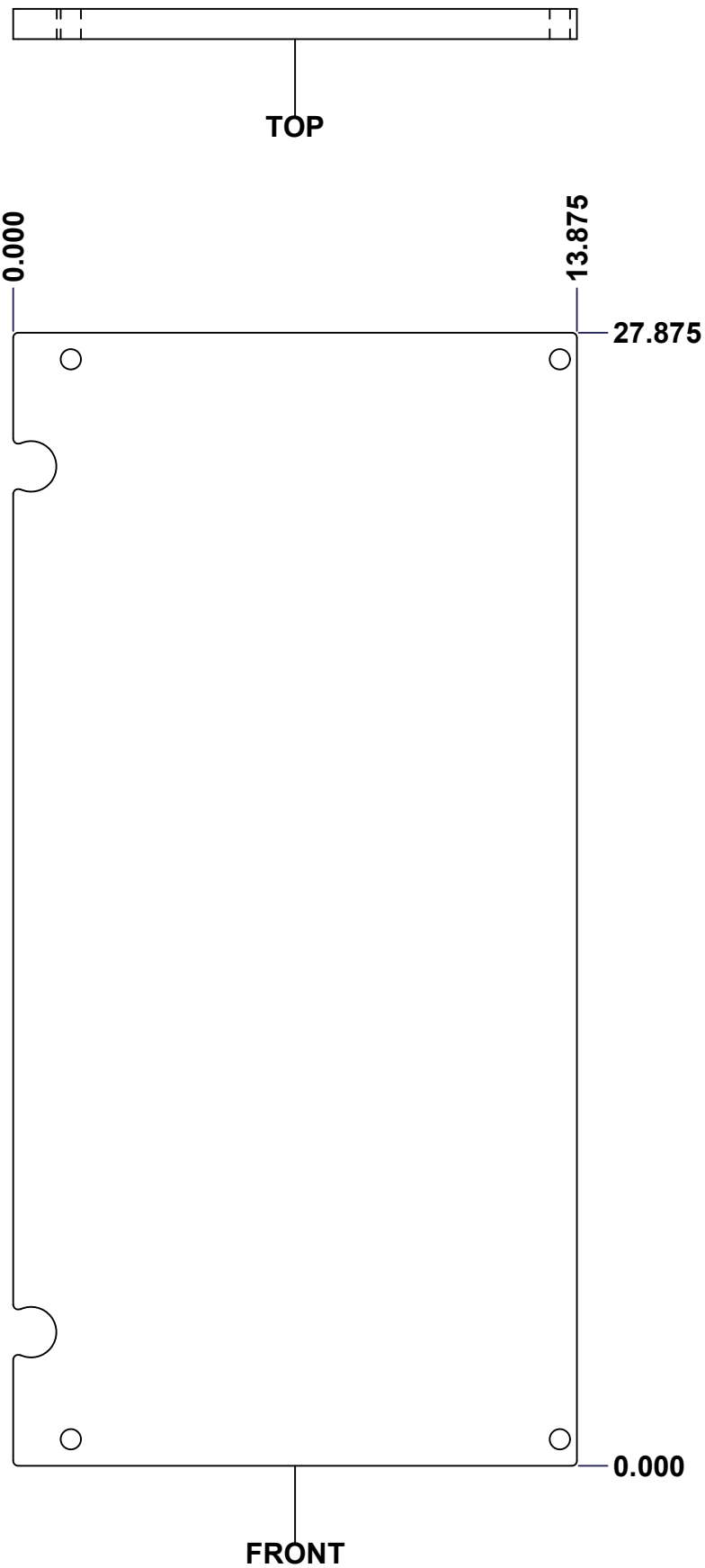


 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini N/A
Description	Detail Rev.	
5412ESS 30" x 16" Top and Bottom Insulation		
Part Number Numéro Pièce	Rev.	15
5412ESS3016066THI-BT	0	16

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No.	Revisions	Date	By/Par

Isometric View

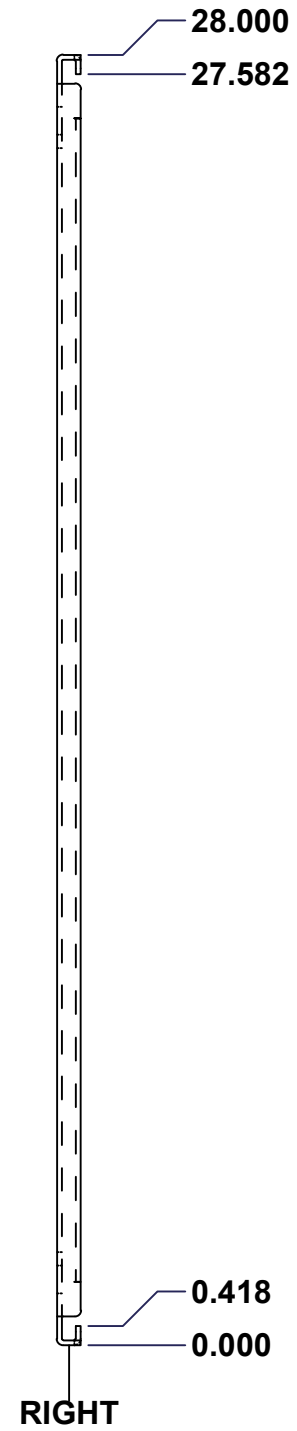
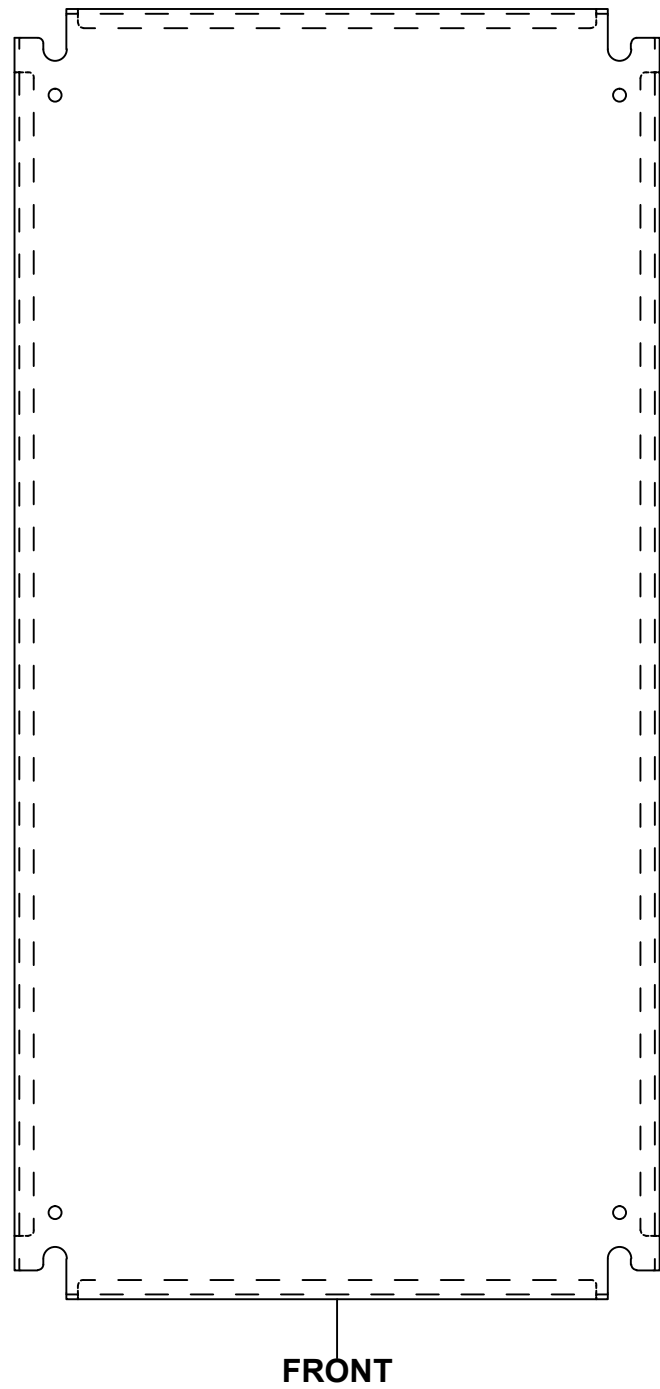
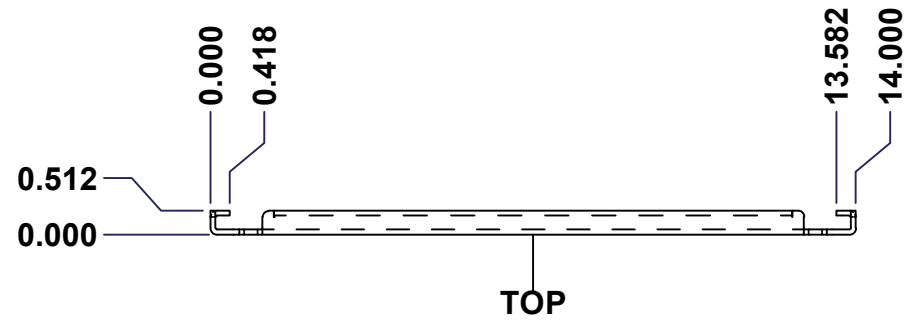
<p>Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com</p>		Flatness Aplatissement
		Max 3.0mm
		Projection
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière Polyisocyanurate		
Color Couleur	Aluminum	Finish Fini N/A
Description 5412ESS 30" x 16" Cover Insulation		Detail Rev.
Part Number Numéro Pièce	Rev. 0	16

SEE BILL OF MATERIAL ON LAST PAGE

5412ESS3016066THI-C

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No.	Revisions	Date	By/Par

Isometric View

Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement	Max 3.0mm
	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad	Date 23-Jan-07
Material Matière	See Part List	
Color Couleur	See Part List	Finish Fini See Part List
Description	Detail Rev.	
881 SP - Inner Panel		
Part Number Numéro Pièce	Rev. 0	1/2
881 SP3016G		

Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP3016G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

Parts List

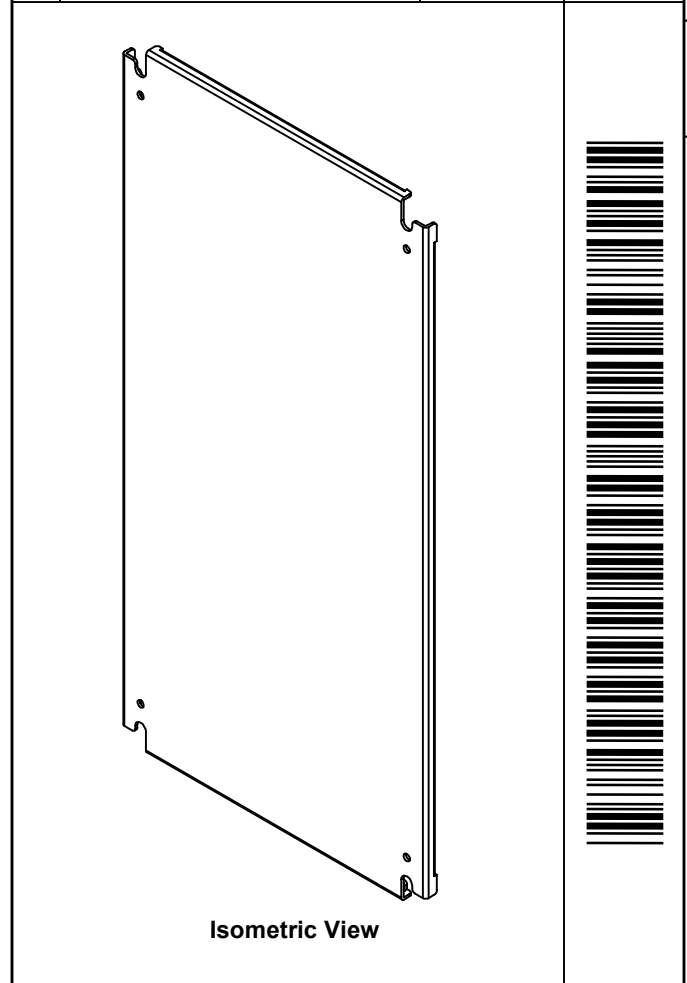
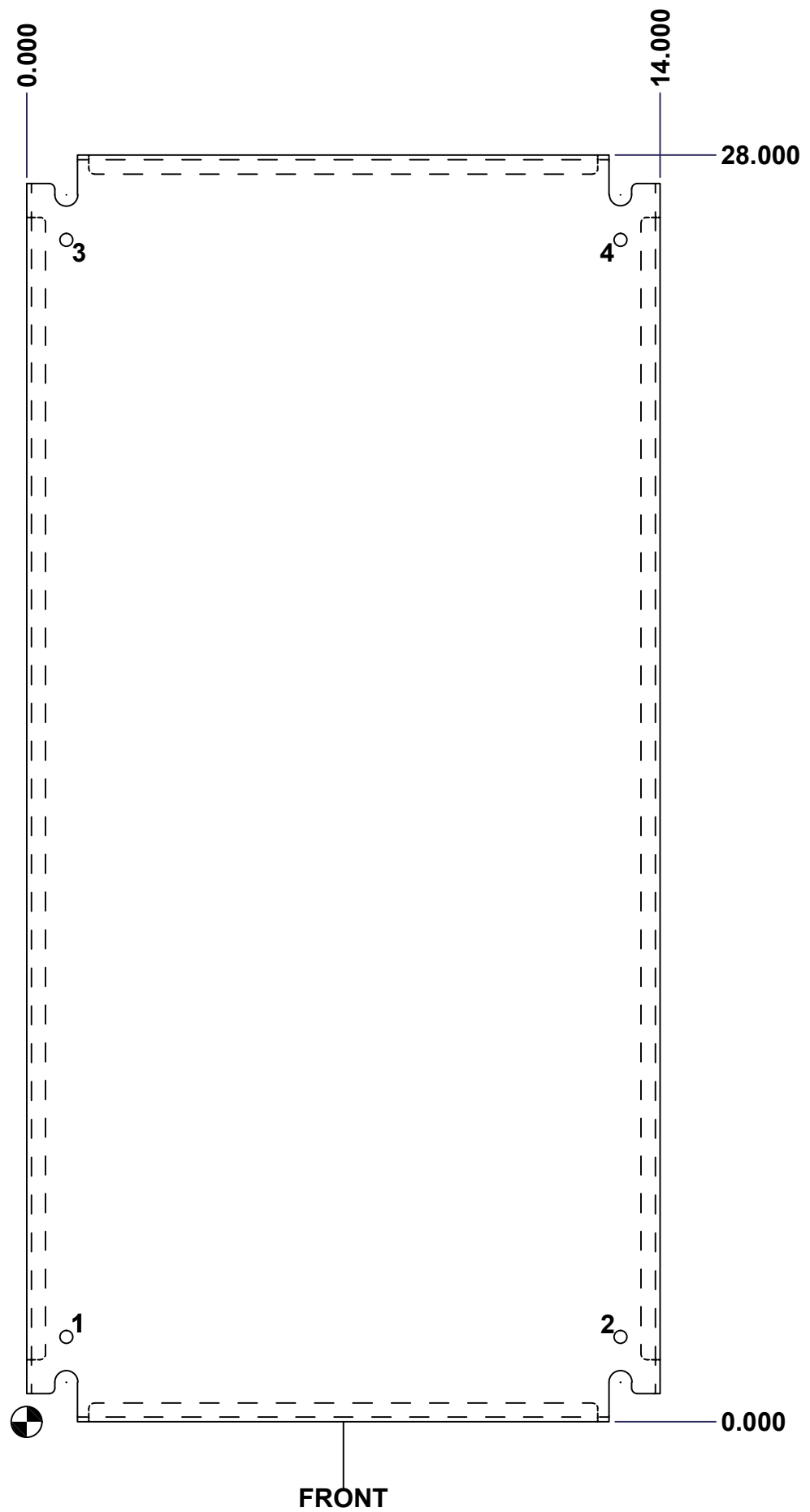
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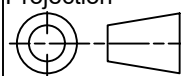
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Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.875	1.875	GROUND HOLE (RND Ø0.290)
2	13.125	1.875	GROUND HOLE (RND Ø0.290)
3	0.875	26.125	GROUND HOLE (RND Ø0.290)
4	13.125	26.125	GROUND HOLE (RND Ø0.290)

All knockouts are actual size / Les disques défonçables sont grandeur réel

No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad	Date 23-Jan-07
Material Matière	See Part List	
Color Couleur	See Part List	Finish Fini See Part List
Description 881 SP - Inner Panel		Detail Rev.
Part Number Numéro Pièce	881 SP3016G	Rev. 2 0