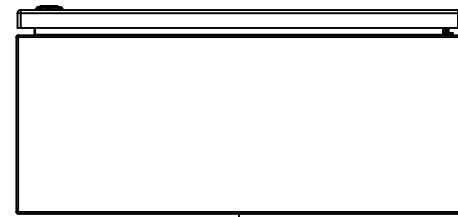


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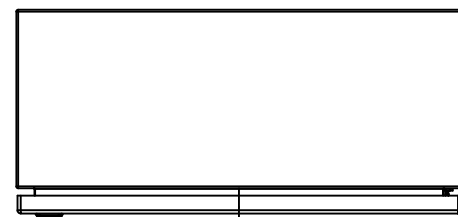
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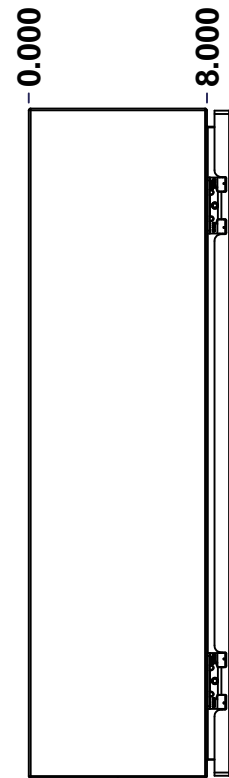
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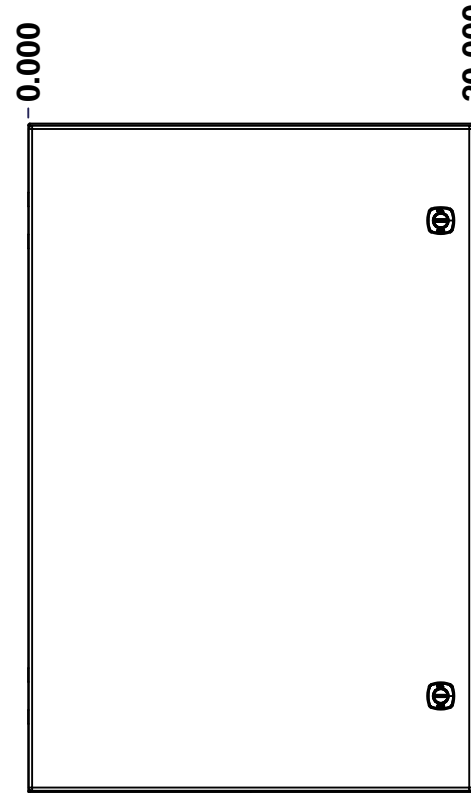
BACK



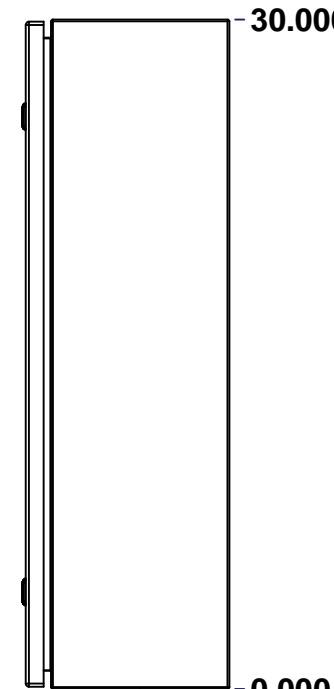
BOTTOM



LEFT

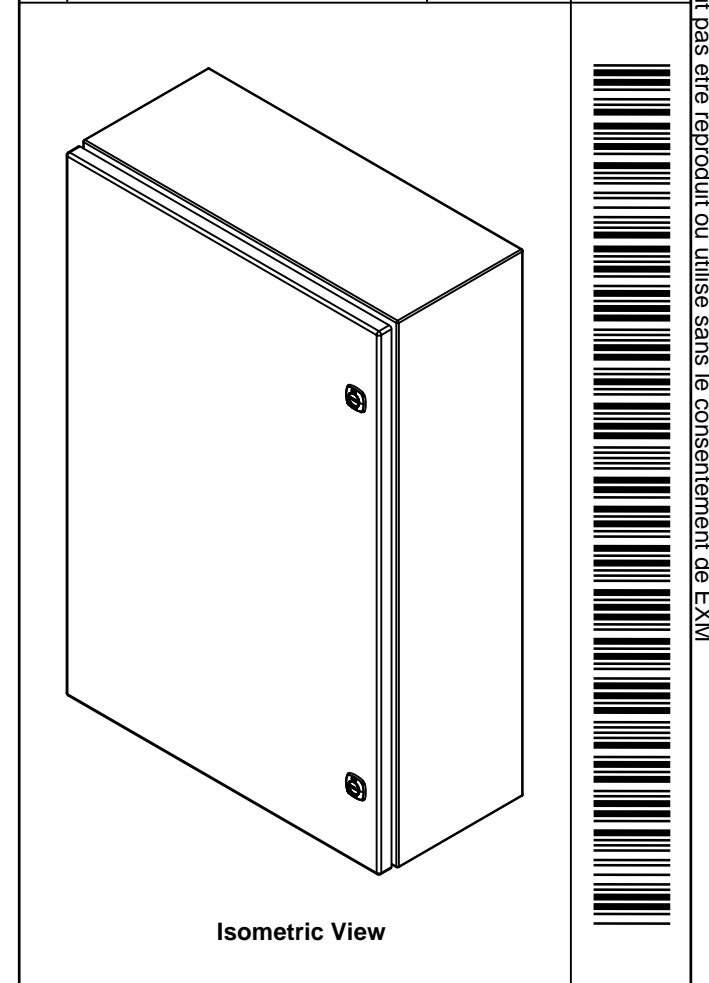


FRONT



RIGHT

No.	Revisions	Date	By/Par


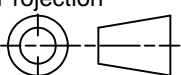


Isometric View



**GRAIN DIRECTION:  
TOP/BOTTOM: HORIZONTAL  
LEFT/RIGHT/BACK/FRONT: VERTICAL**

SEE BILL OF MATERIAL ON LAST PAGE

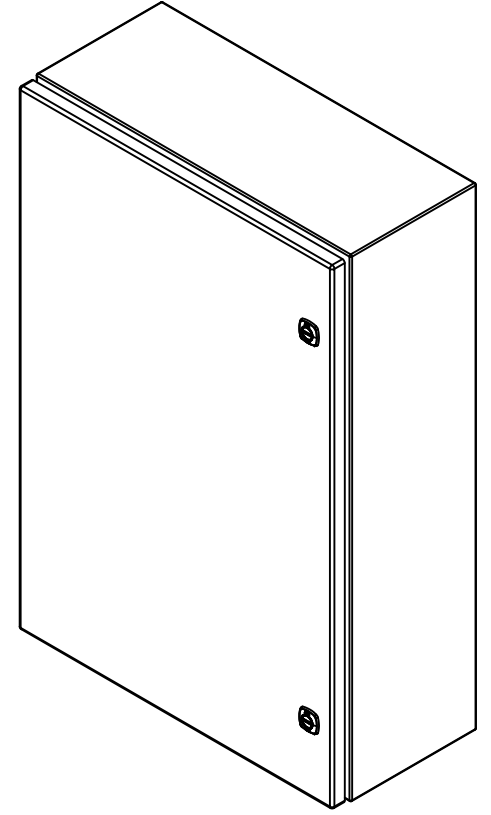
 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	Date
Drawn By Dessiné Par	BoxCad: BoxCad	20-Oct-21
Material Matière	16 Ga Stainless Steel 316 (1.4mm)	
Color Couleur	Unpainted	Finish Fini: Brushed
Description	Detail Rev.	
5412ESS 30" x 20" x 8" Assembly		
Part Number Numéro Pièce	Rev.	1
5412ESS3020086	0	2

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NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

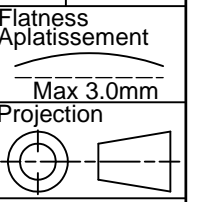
No.	Revisions	Date	By/Par



Isometric View



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 Fax: (450) 979-4626  
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Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 20-Oct-21
Material / Matière: 16 Ga Stainless Steel 316 (1.4mm)	

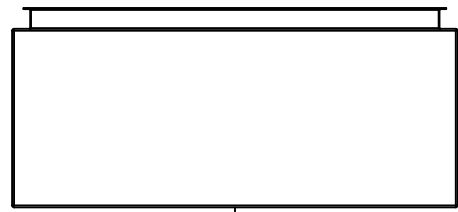
Color / Couleur: Unpainted	Finish / Fini: Brushed
Description: 5412ESS 30" x 20" x 8" Assembly	Detail Rev.:
Part Number / Numéro Pièce: <b>5412ESS3020086</b>	Rev. <b>0</b>

Qty	Part Number	Rev	Description
1	STK-K-01800	5	5412 ES Accessory Kit
1	880 PP	6	Self Adhesive Print Pocket
1	881 SP3020G	0	881 SP - Inner Panel
1	5412ESS3020086C	0	5412ESS 30" x 20" Cover
4	STK-Q-07310	2	Flange Lock Nut M8
4	STK-Q-07610	8	M8 Plastic Spacer 22.2mm
1	5412ESS3020086B	0	5412ESS 30" x 20" x 8" Body
2	STK-Q-04051-07	8	M6 x 7mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal
Parts List			

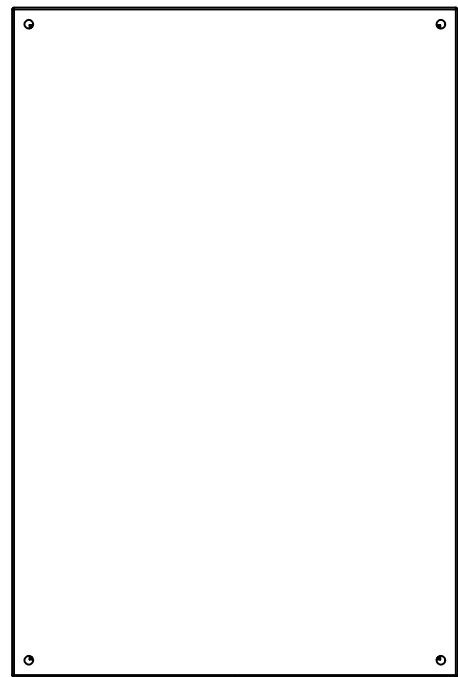
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

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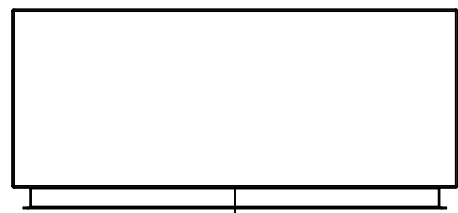
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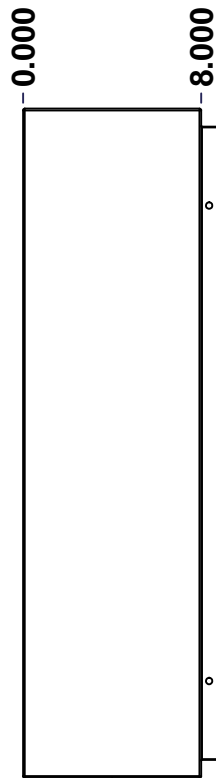
TOP



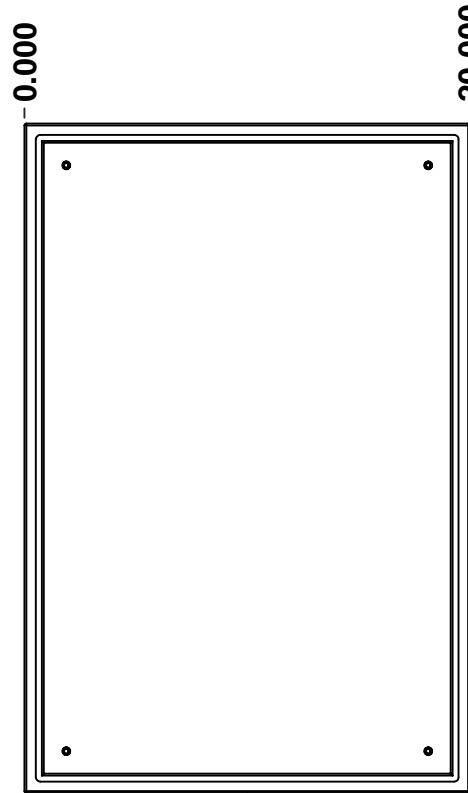
BACK



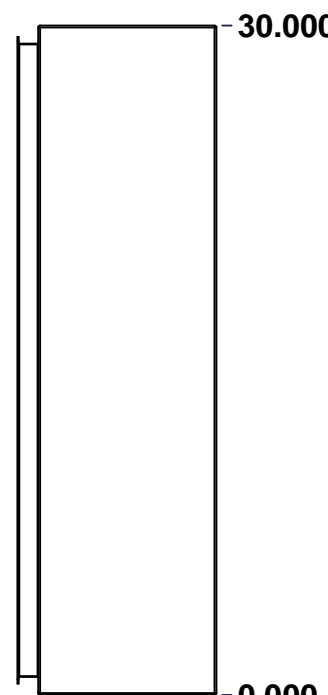
BOTTOM



LEFT

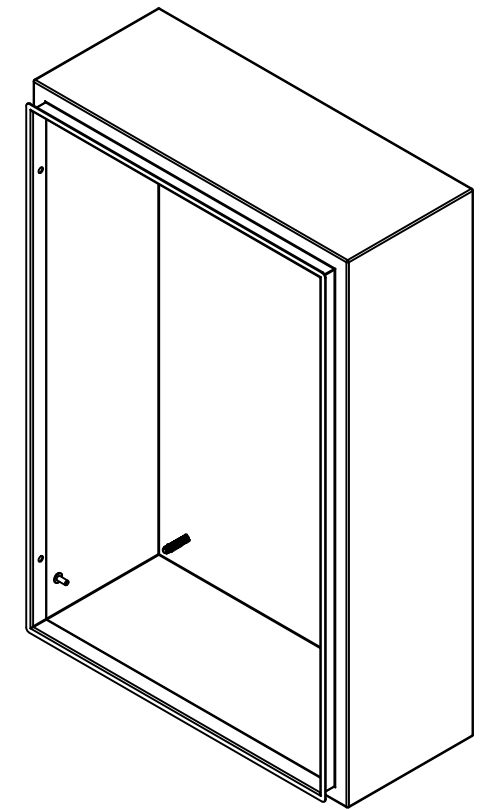


FRONT



RIGHT

No.	Revisions	Date	By/Par



Isometric View



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Flatness  
Aplatissement  
Max 3.0mm  
Projection

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 20-Oct-21
Material / Matière: 16 Ga Stainless Steel 316 (1.4mm)	
Color / Couleur: Unpainted	Finish / Fini: Brushed
Description: 5412ESS 30" x 20" x 8" Body	Detail Rev.
Part Number / Numéro Pièce: 5412ESS3020086B	Rev. 0

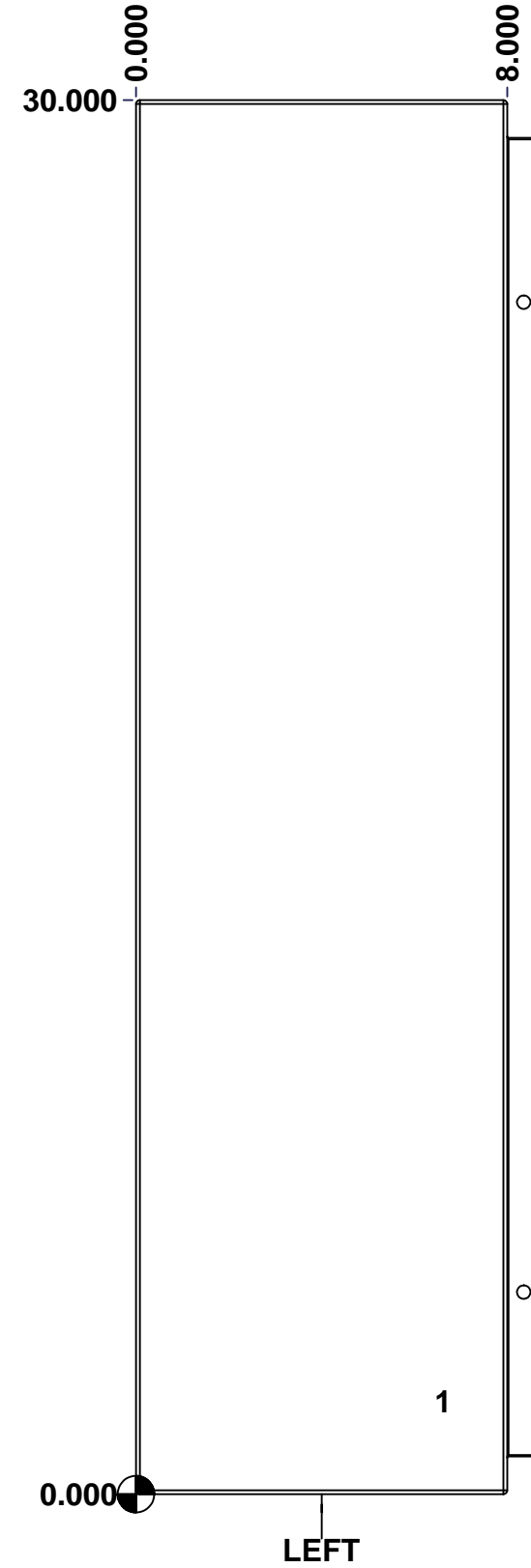
SEE BILL OF MATERIAL ON LAST PAGE

1 / 7

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<b>STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE</b>			
<b>HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)</b>			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	6.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5412ESS 30" x 20" x 8" Body		
	Part Number Numéro Pièce	Rev.	5 7
	<b>5412ESS3020086B</b>	<b>0</b>	

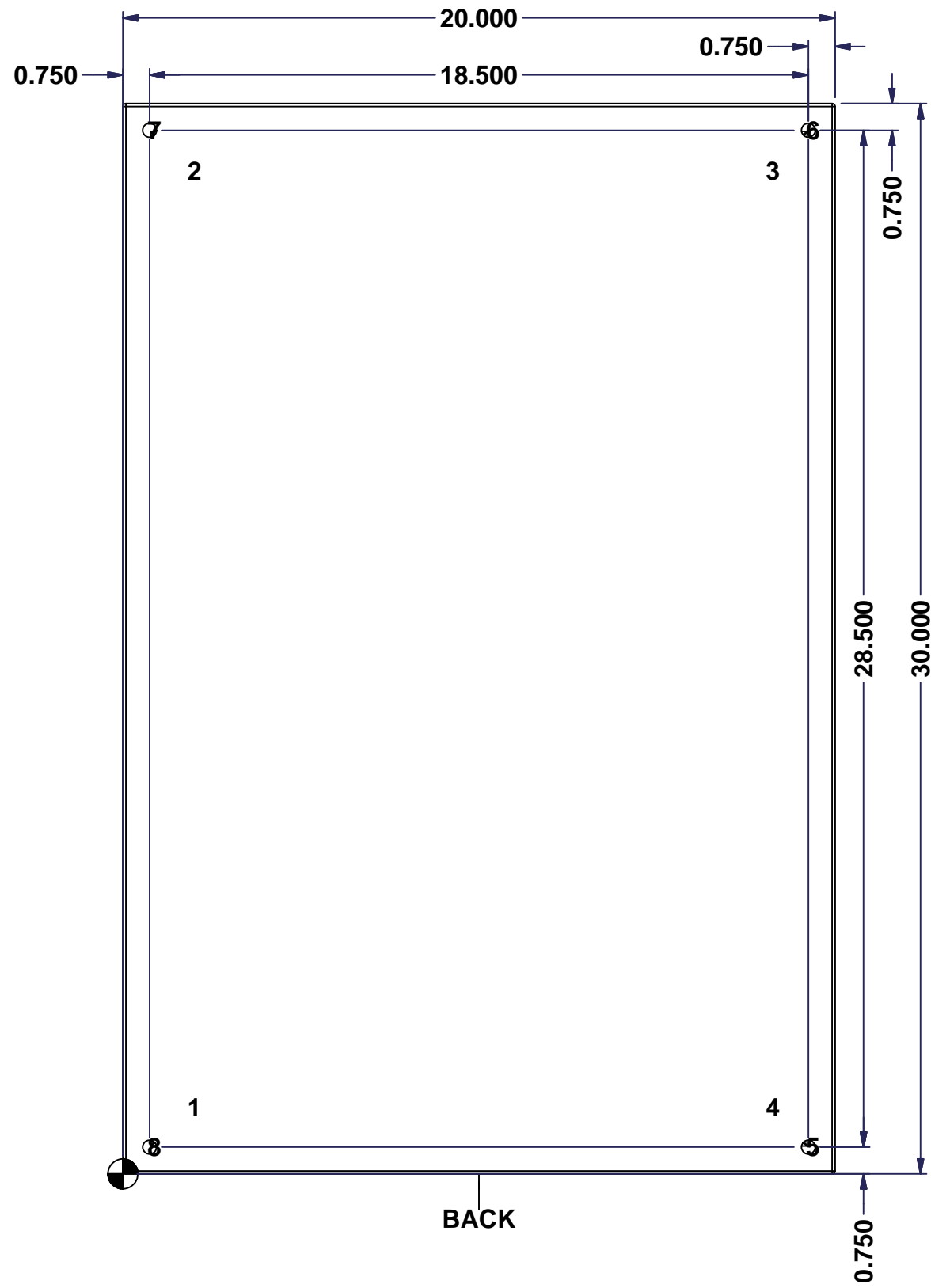
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	28.125	IP STUD M8 x 35mm (Inside)
3	18.125	28.125	IP STUD M8 x 35mm (Inside)
4	18.125	1.875	IP STUD M8 x 35mm (Inside)
-----			
5	19.250	0.750	RND Ø0.390
6	19.250	29.250	RND Ø0.390
7	0.750	29.250	RND Ø0.390
8	0.750	0.750	RND Ø0.390



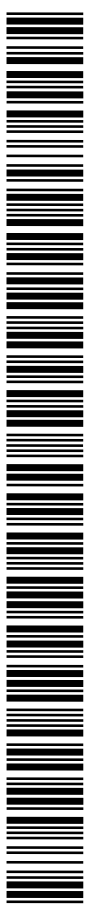
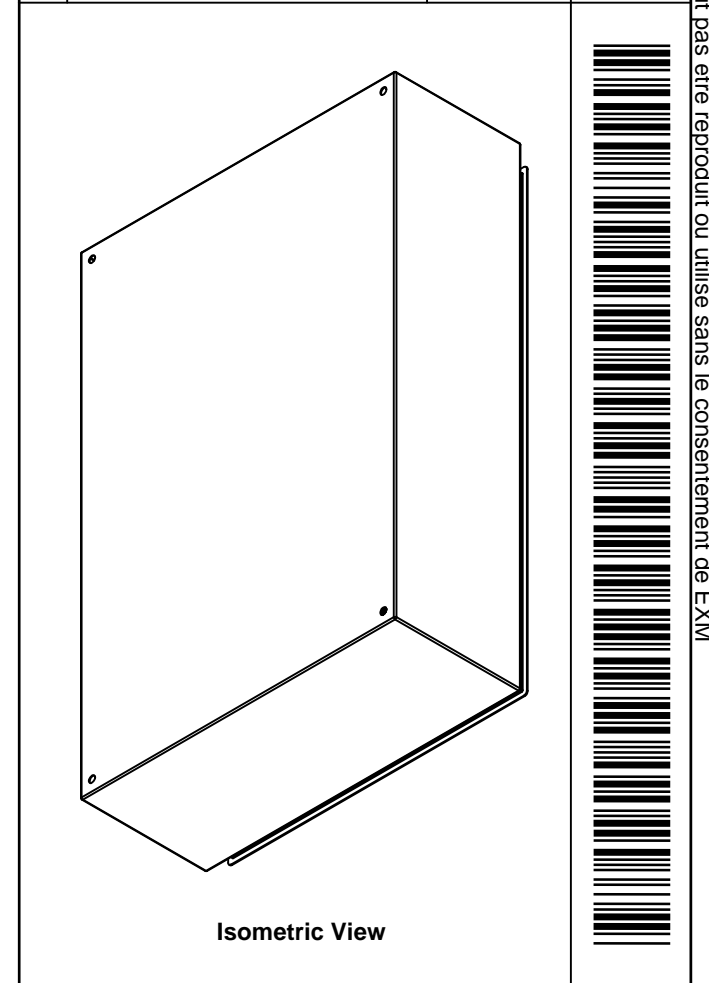
BACK


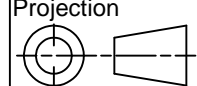
	Description	Status
	5412ESS 30" x 20" x 8" Body	
	Part Number	Rev.
	5412ESS3020086B	6
		7

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No.	Revisions	Date	By/Par

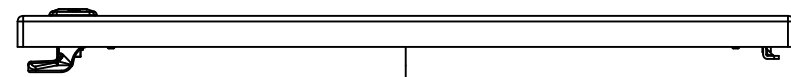


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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 20-Oct-21
Material Matière	16 Ga Stainless Steel 316 (1.4mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description	Detail Rev.	
5412ESS 30" x 20" x 8" Body		
Part Number Numéro Pièce	Rev.	7
<b>5412ESS3020086B</b>	<b>0</b>	7

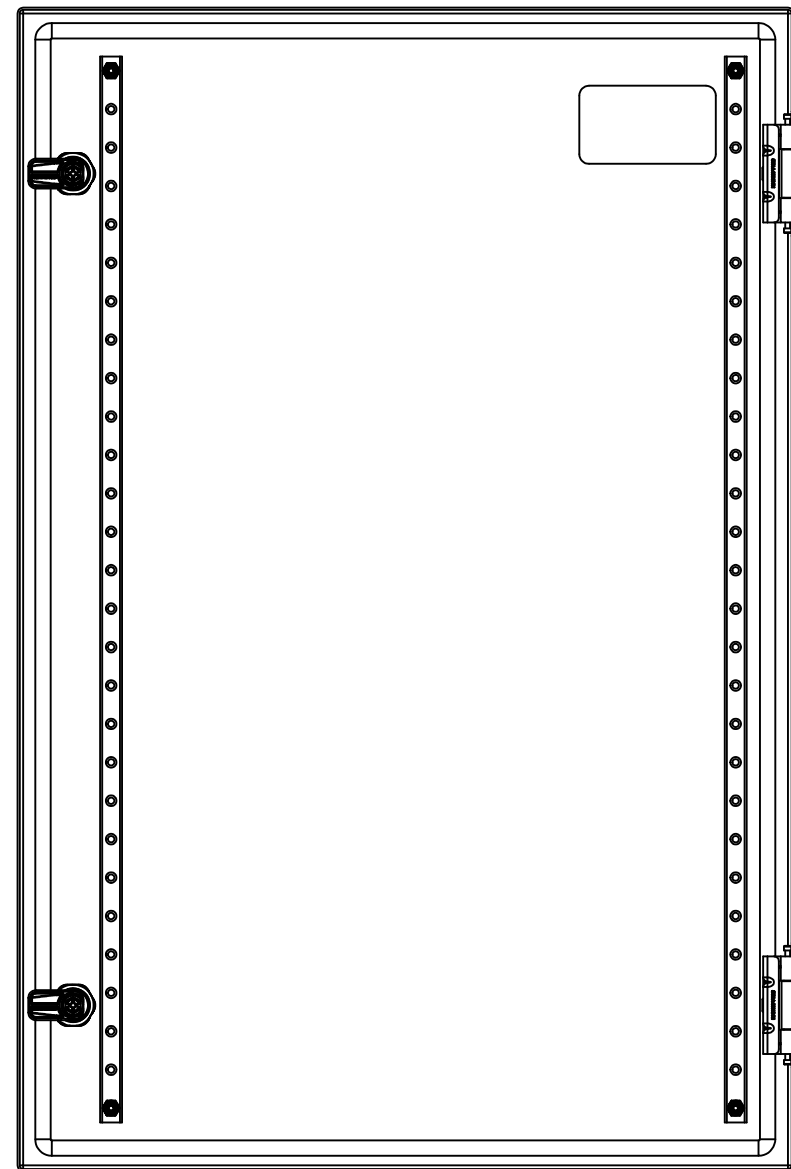
Qty	Part Number	Rev	Description
1	STK-Q-16085	0	Ground Stud M6 x 16mm Stainless Steel
4	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	5412ESS3020086B-P	0	5412ESS 30" x 20" x 8" Body Part
Parts List			

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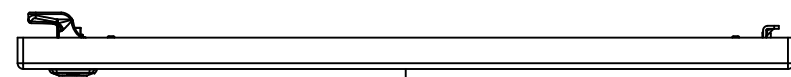
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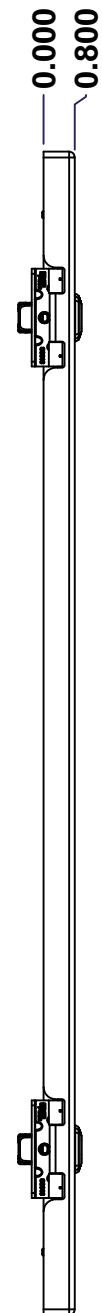
TOP



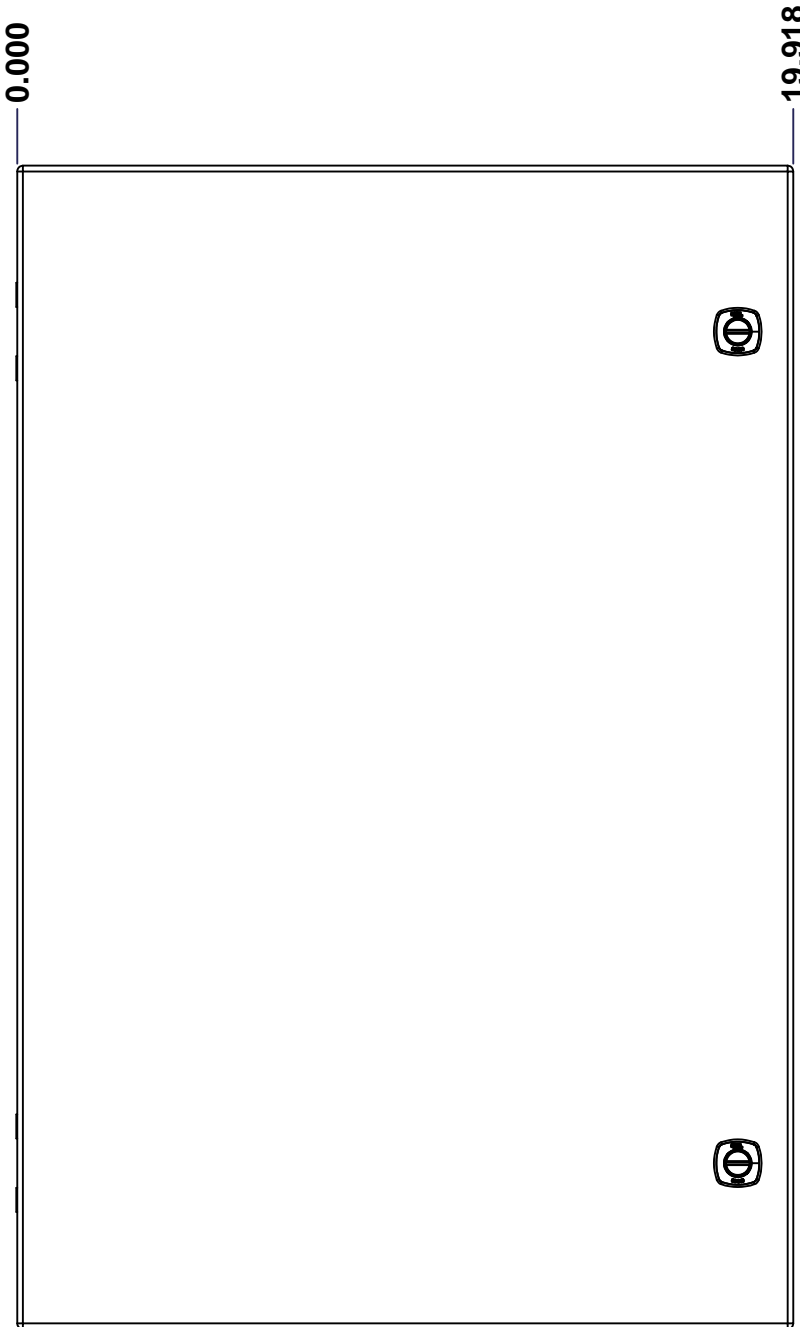
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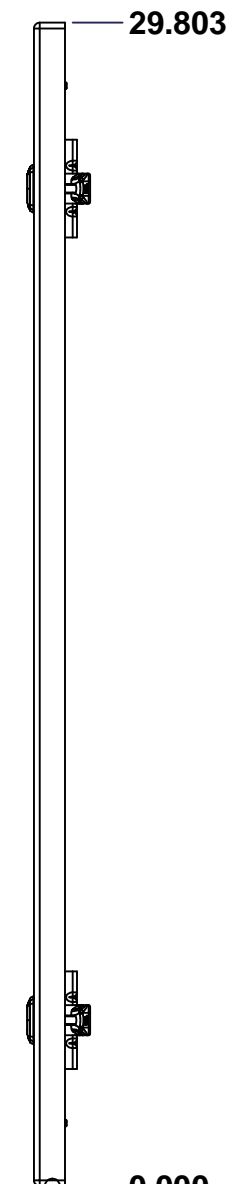
BOTTOM



LEFT

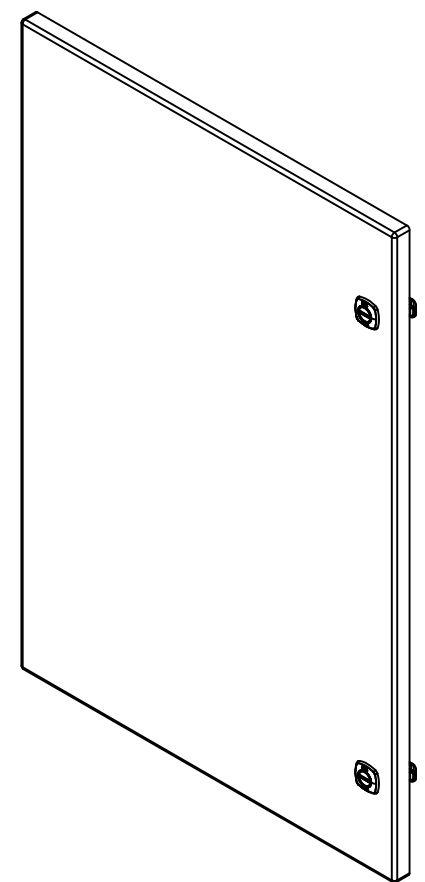


FRONT



RIGHT

No.	Revisions	Date	By/Par



Isometric View



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Flatness  
Aplatissement  
Max 3.0mm  
Projection

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 20-Oct-21
Material / Matière: 16 Ga Stainless Steel 316 (1.4mm)	
Color / Couleur: Unpainted	Finish / Fini: Brushed
Description: 5412ESS 30" x 20" Cover	Detail Rev.
Part Number / Numéro Pièce: 5412ESS3020086C	Rev. 0

SEE BILL OF MATERIAL ON LAST PAGE

1  
3

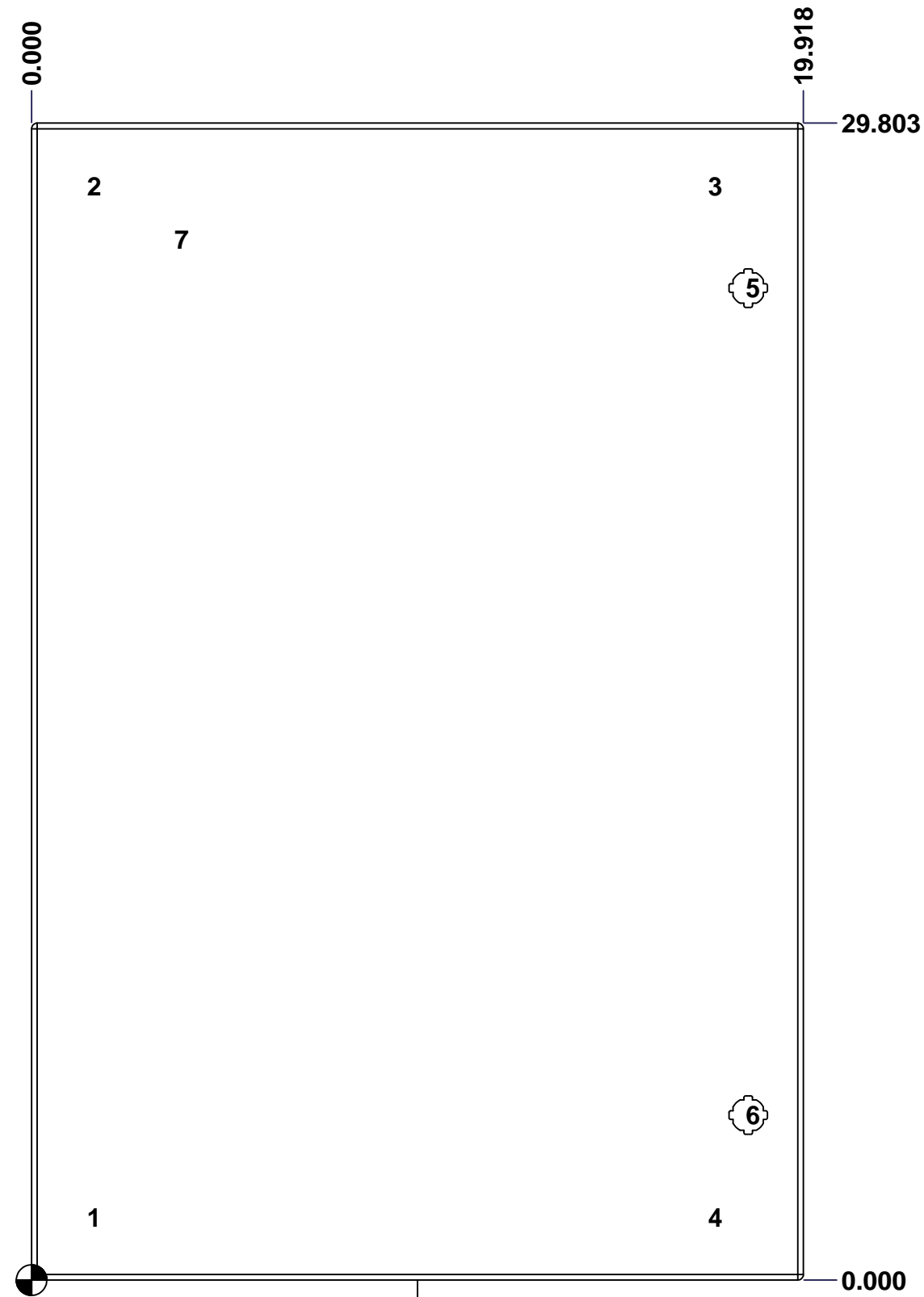
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.614	STUD M6 x 18mm (Inside)
2	1.486	28.189	STUD M6 x 18mm (Inside)
3	17.517	28.189	STUD M6 x 18mm (Inside)
4	17.517	1.614	STUD M6 x 18mm (Inside)
-----			
5	18.494	25.553	LOCK 880 SCQ4-SLSS6 @ 0.0°
6	18.494	4.250	LOCK 880 SCQ4-SLSS6 @ 0.0°
7	3.750	26.803	LABEL_EXM (Inside)



FRONT

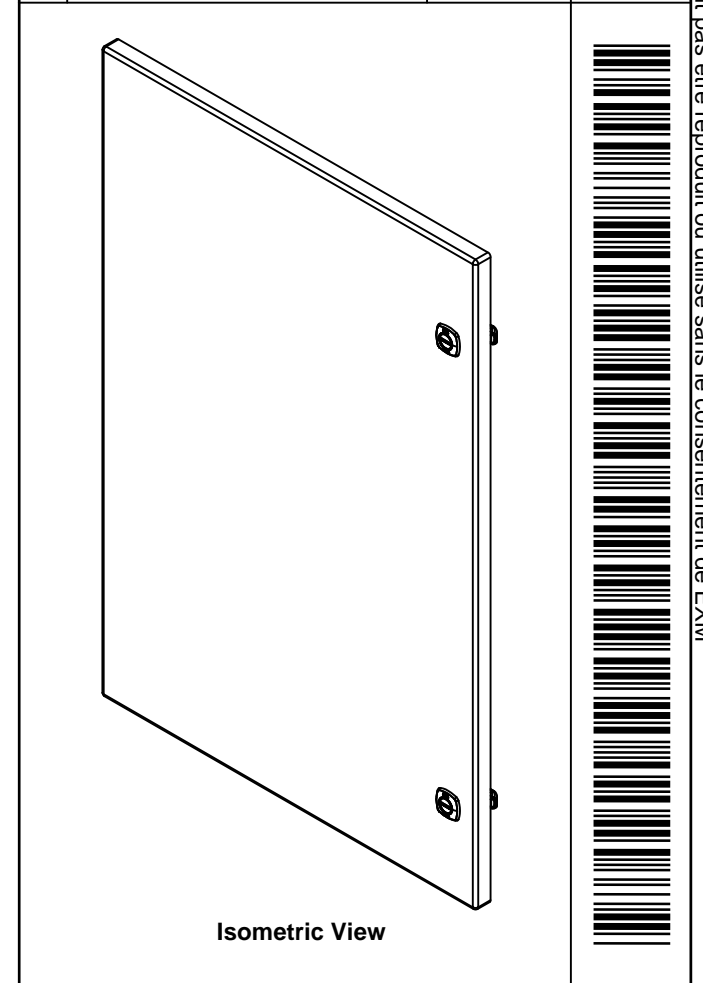
	Description	Status
	5412ESS 30" x 20" Cover	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>5412ESS3020086C</b>	<b>0</b>
		2
		3


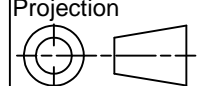


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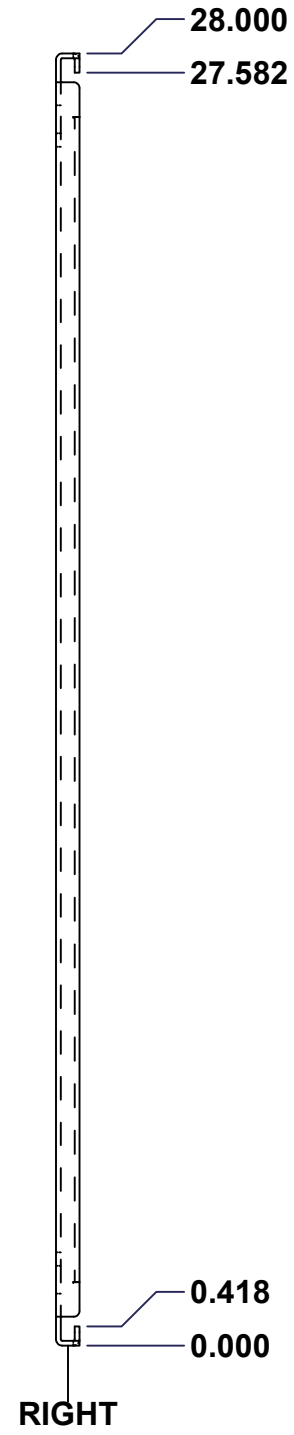
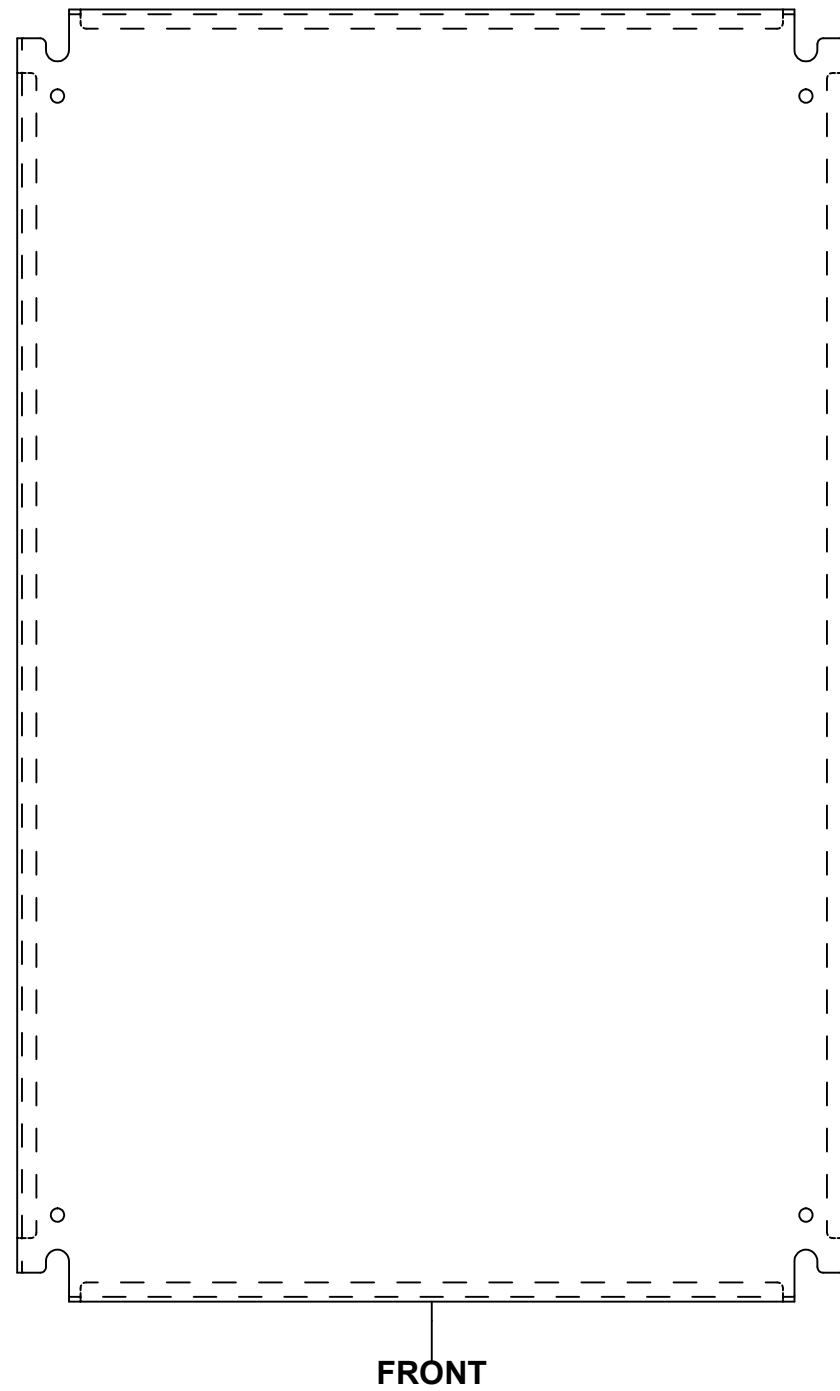
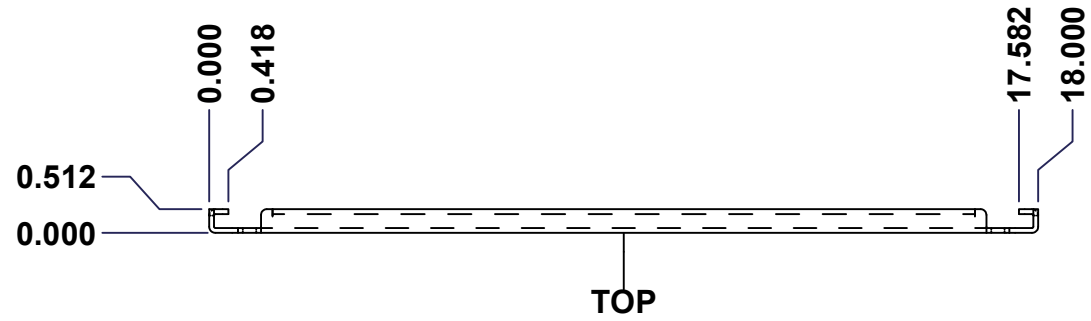


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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 20-Oct-21
Material Matière	16 Ga Stainless Steel 316 (1.4mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description		Detail Rev.
5412ESS 30" x 20" Cover		
Part Number Numéro Pièce	Rev.	3
<b>5412ESS3020086C</b>	<b>0</b>	<b>3</b>

1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
2	STK-Q-46020-30	5	5412 ES Vertical Door Stiffener 30"
4	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	5412ESS3020086G	0	5412ESS 30" x 20" Cover Gasket Part
1	5412ESS3020086C-P	0	5412ESS 30" x 20" Cover Part
2	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)
2	880 SCQ4-SLSS6	7	5412 ESS 1/4 Turn Lock
4	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Qty	Part Name	Rev	Description
Parts List			

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Isometric View

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Customer Client	Date	
Drawn By / Dessiné Par: BoxCad	Date: 1/23/2007	
Material / Matière	See Part List	
Color / Couleur: See Part List	Finish / Fini: See Part List	
Description: 881 SP - Inner Panel		Detail Rev.
Part Number / Numéro Pièce: <b>881 SP3020G</b>	Rev. <b>0</b>	1/2

Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP3020G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

Parts List

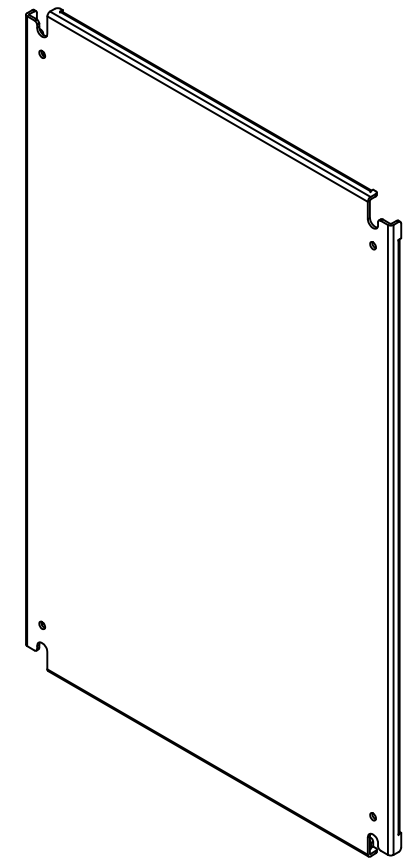
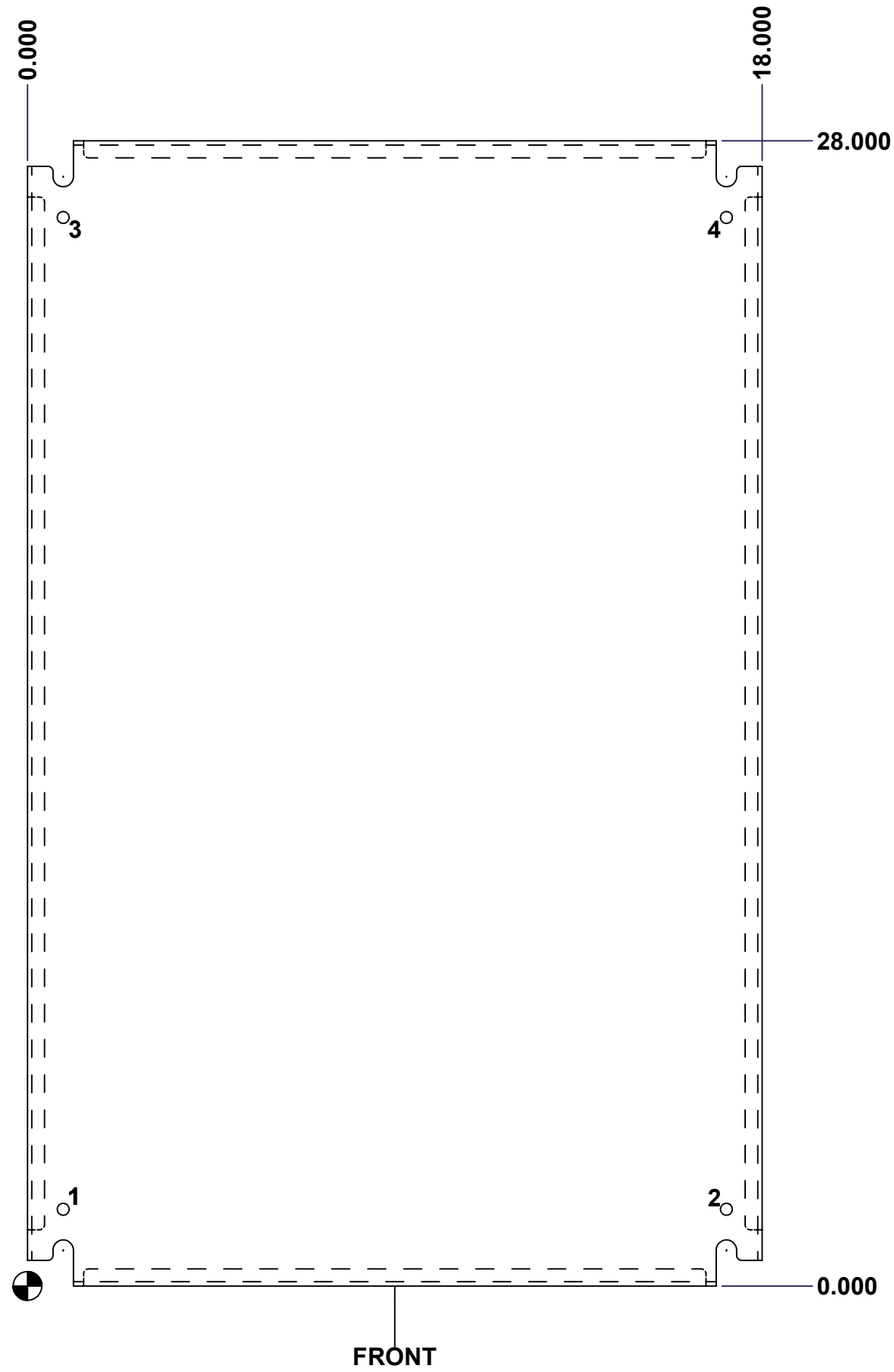
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Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.875	1.875	GROUND HOLE (RND Ø0.290)
2	17.125	1.875	GROUND HOLE (RND Ø0.290)
3	0.875	26.125	GROUND HOLE (RND Ø0.290)
4	17.125	26.125	GROUND HOLE (RND Ø0.290)

All knockouts are actual size / Les disques défonçables sont grandeur réel

No.	Revisions	Date	By/Par



Isometric View



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		Projection 
Customer Client		Date
Drawn By Dessiné Par	BoxCad	Date 1/23/2007
Material Matière	See Part List	
Color Couleur	See Part List	Finish Fini See Part List
Description 881 SP - Inner Panel		Detail Rev.
Part Number Numéro Pièce	<b>881 SP3020G</b>	Rev. 2 <b>0</b>