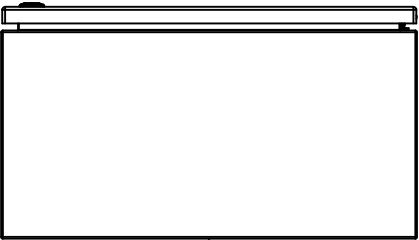


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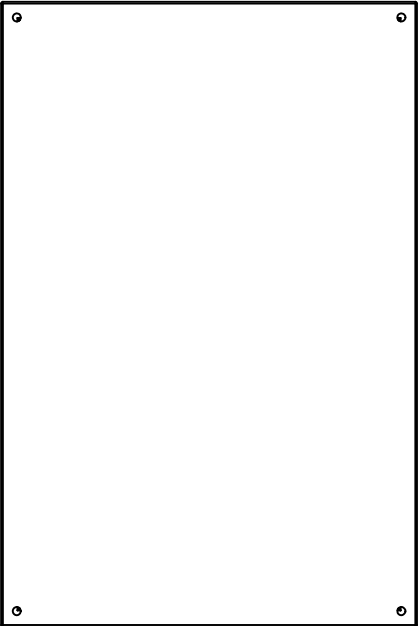
Tolerance ±1/32" unless otherwise specified

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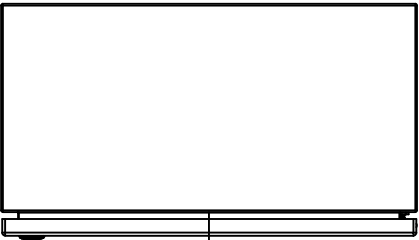
Tolérance ±1/32" sauf spécification contraire



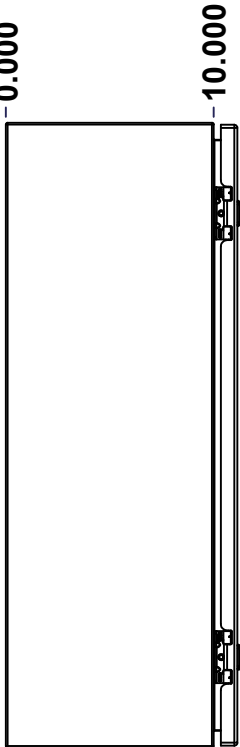
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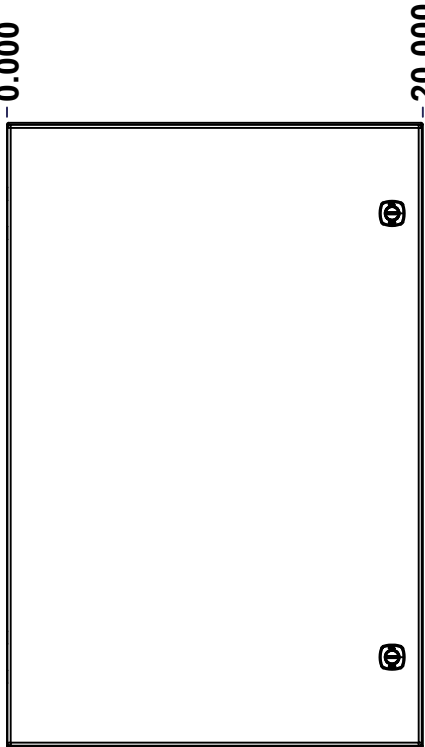
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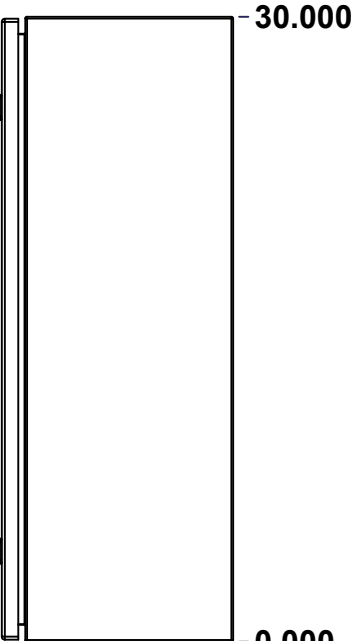
BOTTOM



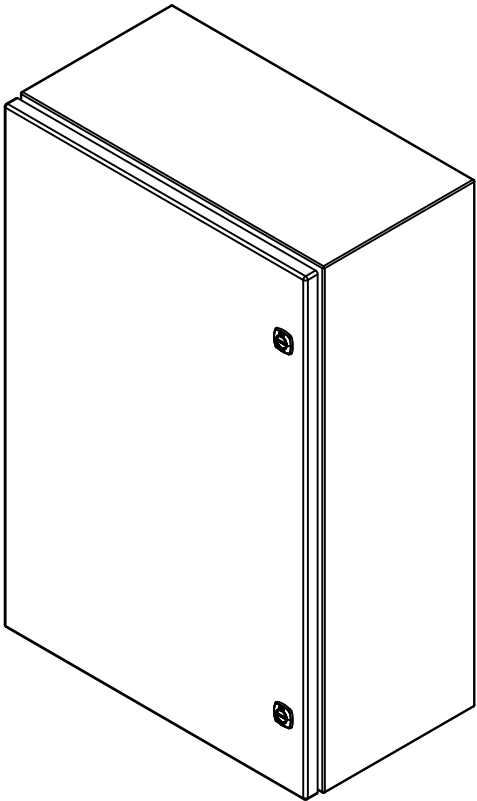
LEFT



FRONT



RIGHT



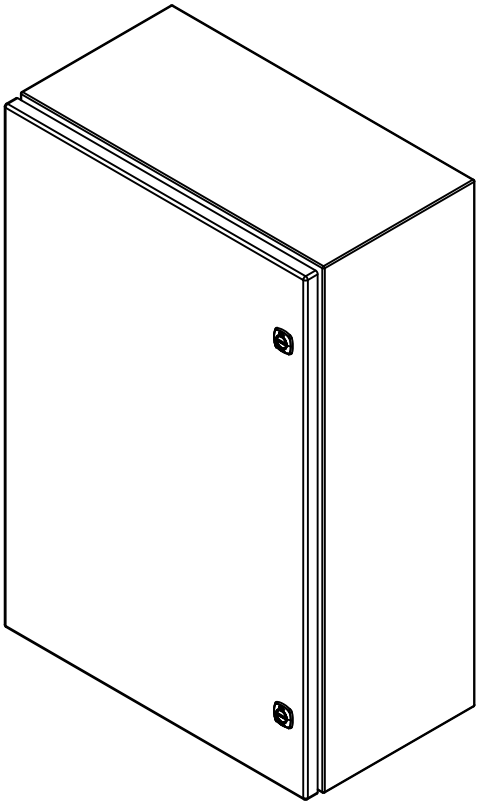
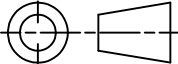
Isometric View



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GRAIN DIRECTION:
TOP/BOTTOM: HORIZONTAL
LEFT/RIGHT/BACK/FRONT:VERTICAL

SEE BILL OF MATERIAL ON LAST PAGE

No.	Revisions	Date	By/Par
			
			
		Flatness Aplatissement Max 3.0mm	
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 11-Aug-21	
Material Matière		16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur		Unpainted	Finish Fin Brushed
Description 5412ESS 30" x 20" x 10" Assembly			Detail Rev.
Part Number Numéro Pièce		Rev.	1 2
5412ESS302010NOIP		0	

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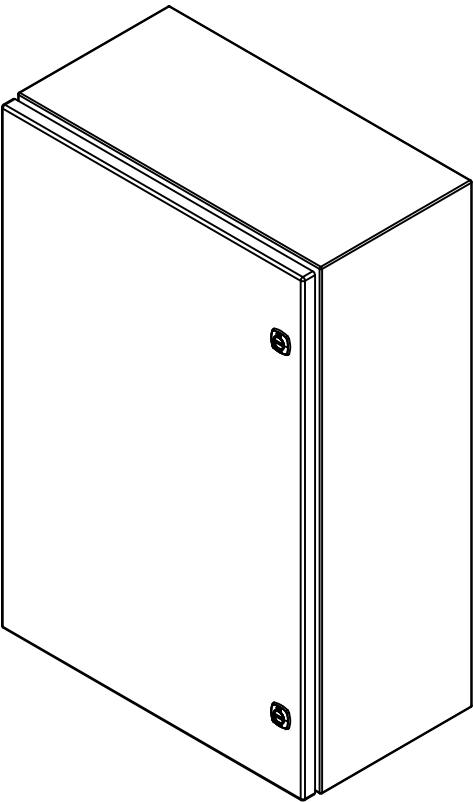
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	W/O Inner panel
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



Isometric View



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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 11-Aug-21	
Material Matière		16 Ga Stainless Steel 304 (1.4mm)	

Color Couleur		Unpainted	Finish Fin		Brushed
Description				Detail Rev.	
5412ESS 30" x 20" x 10" Assembly					
Part Number Numéro Pièce			Rev.	2	
5412ESS302010NOIP			0		2

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

1	880 PP	6	Self Adhesive Print Pocket
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESS302010NOIPC	0	5412ESS 30" x 20" Cover
1	5412ESS302010NOIPB	0	5412ESS 30" x 20" x 10" Body
2	STK-Q-04051-07	8	M6 x 7mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

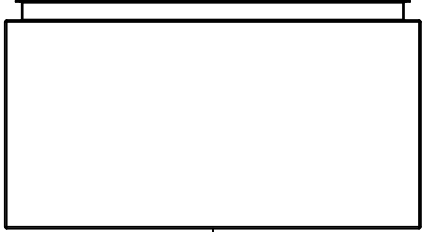
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Tolerance ±1/32" unless otherwise specified

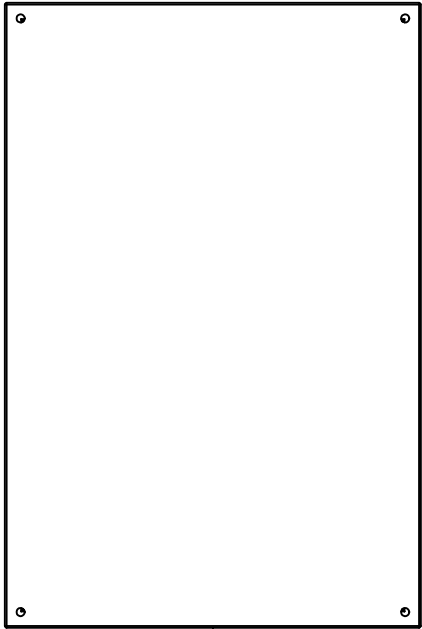
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Tolérance ±1/32" sauf spécification contraire

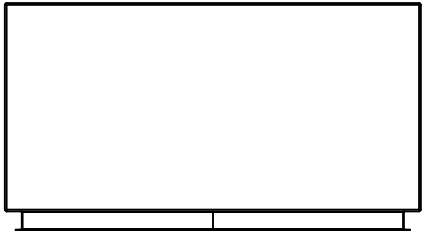
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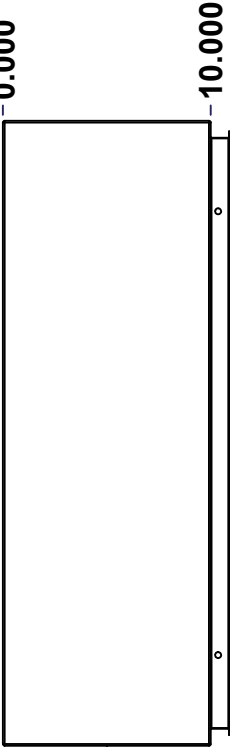
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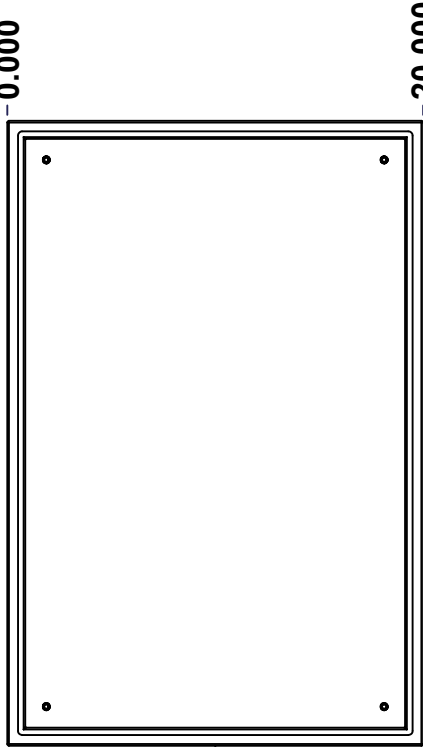
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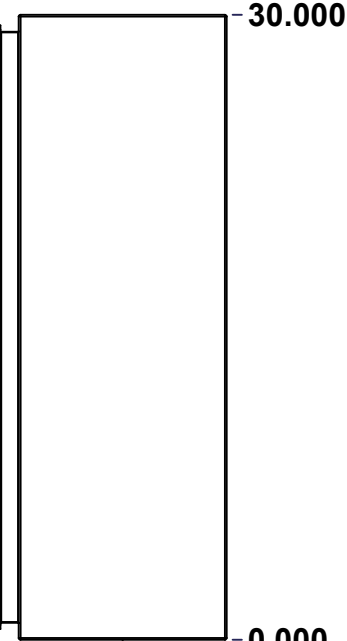
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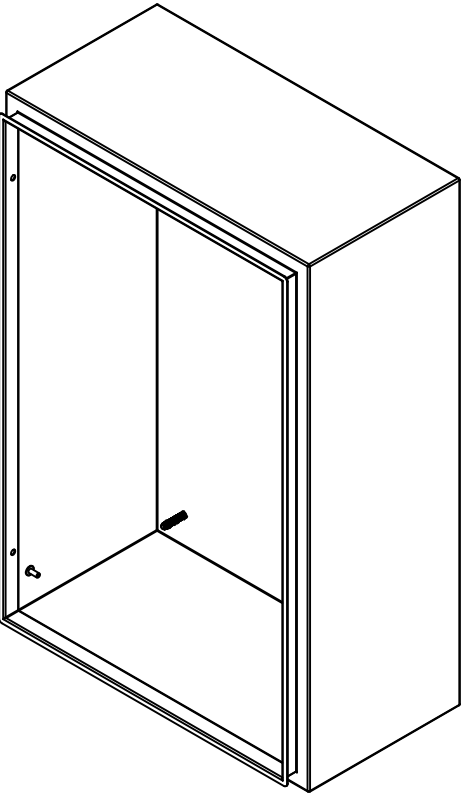
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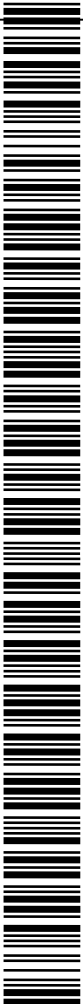
FRONT



RIGHT



Isometric View

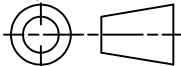


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 11-Aug-21	
Material Matière		16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur		Unpainted	Finish Fini Brushed
Description			Detail Rev.
5412ESS 30" x 20" x 10" Body			
Part Number Numéro Pièce		Rev.	
5412ESS302010NOIPB		0	1 7

SEE BILL OF MATERIAL ON LAST PAGE

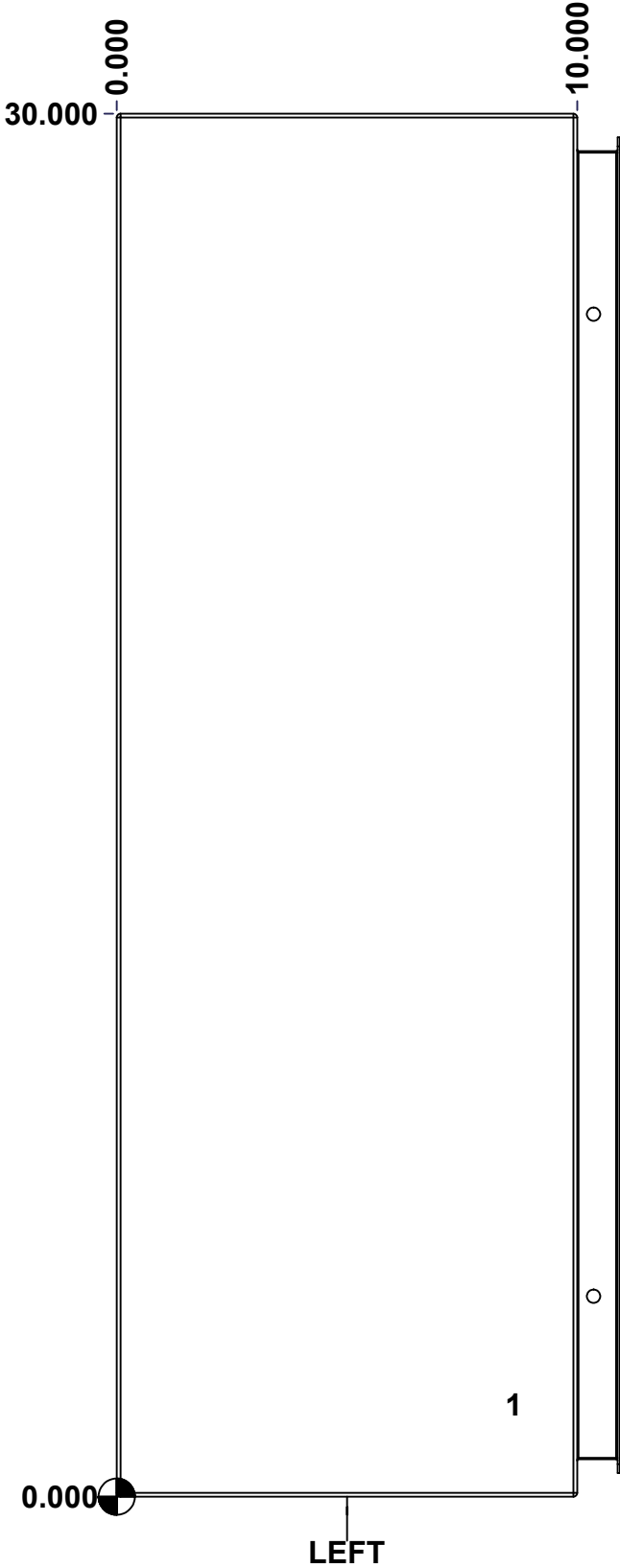
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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	8.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5412ESS 30" x 20" x 10" Body		
	Part Number Numéro Pièce	Rev.	5
	5412ESS302010NOIPB	0	7

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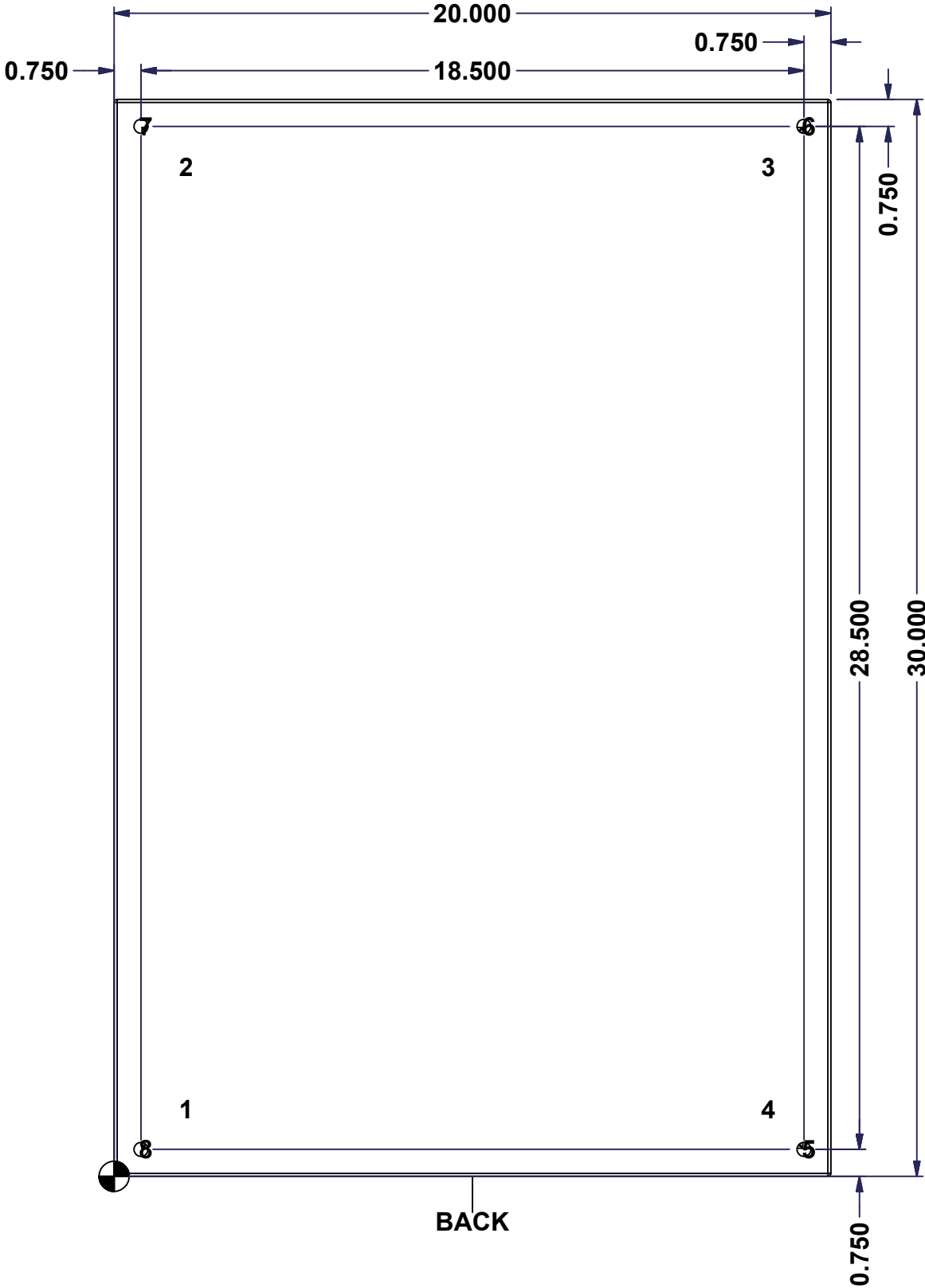
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	28.125	IP STUD M8 x 35mm (Inside)
3	18.125	28.125	IP STUD M8 x 35mm (Inside)
4	18.125	1.875	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
5	19.250	0.750	RND Ø0.390
6	19.250	29.250	RND Ø0.390
7	0.750	29.250	RND Ø0.390
8	0.750	0.750	RND Ø0.390

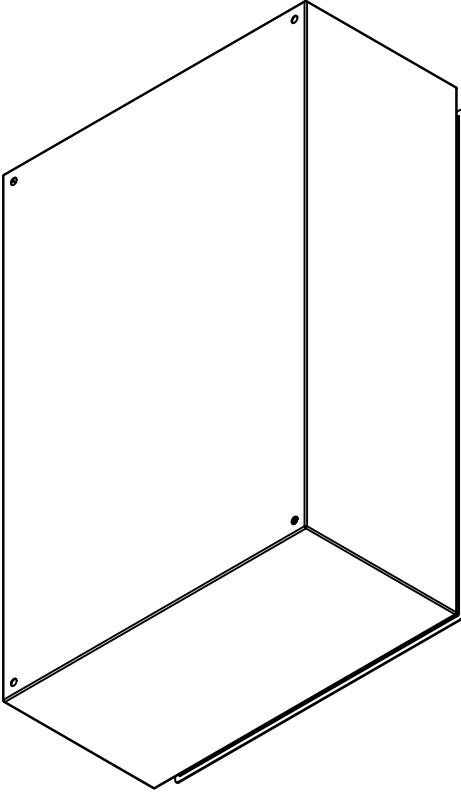


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	Description	Status	
	5412ESS 30" x 20" x 10" Body		
	Part Number	Rev.	6
	Numéro Pièce	0	7
5412ESS302010NOIPB			

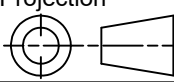
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No.	Revisions	Date	By/Par



Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com Flatness Aplatissement Max 3.0mm Projection 		Date	
		Date 11-Aug-21	
Customer Client		Date	
Drawn By Dessiné Par		Date 11-Aug-21	
Material Matière		Date 11-Aug-21	
Color Couleur		Date 11-Aug-21	
Description		Date 11-Aug-21	
Part Number Numéro Pièce		Date 11-Aug-21	

5412ESS302010NOIPB

Rev. 7

0

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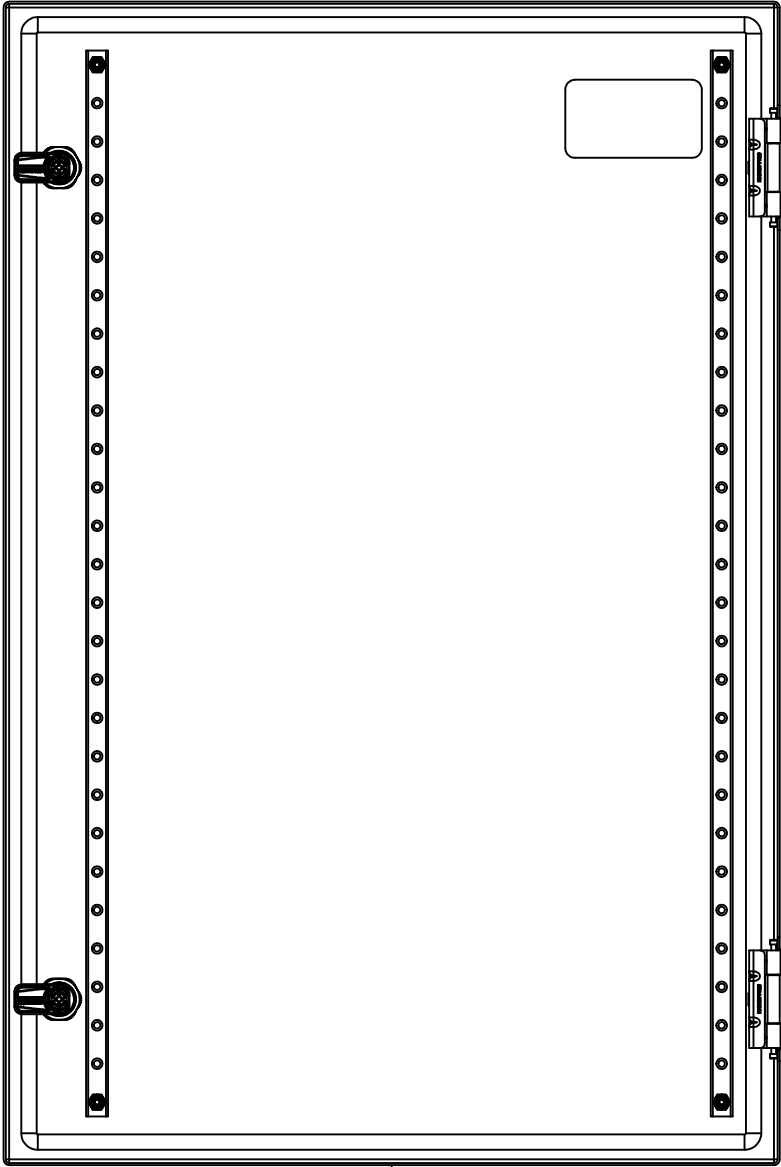
Tolerance ±1/32" unless otherwise specified

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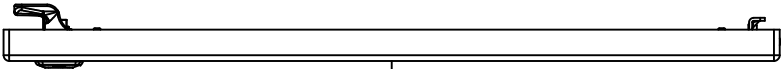
Tolérance ±1/32" sauf spécification contraire



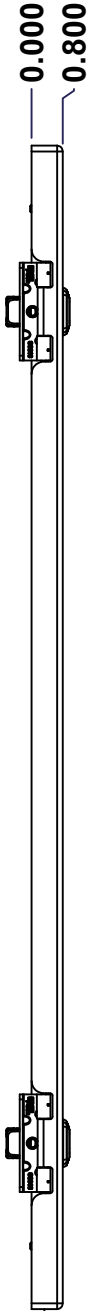
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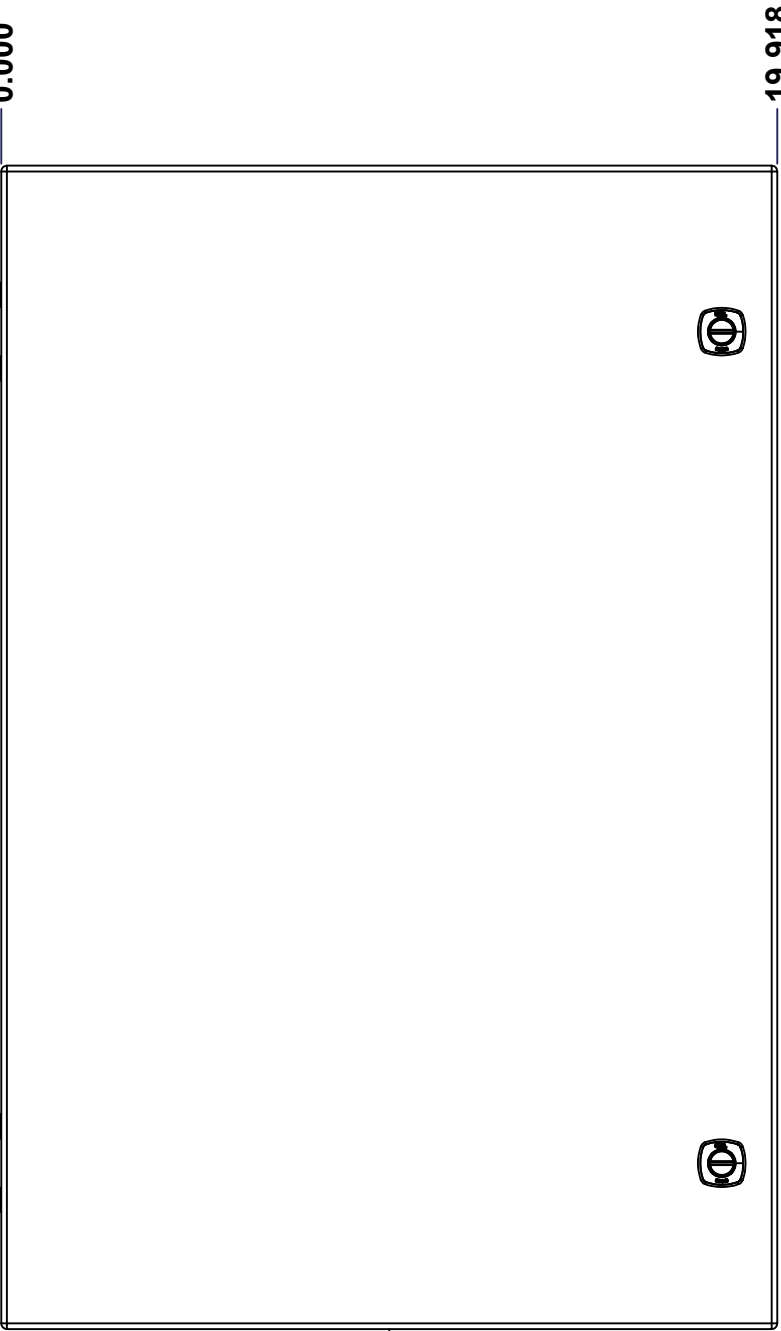
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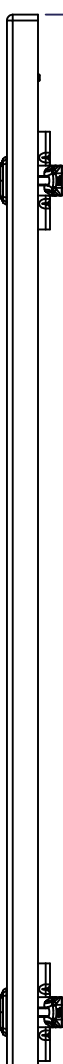
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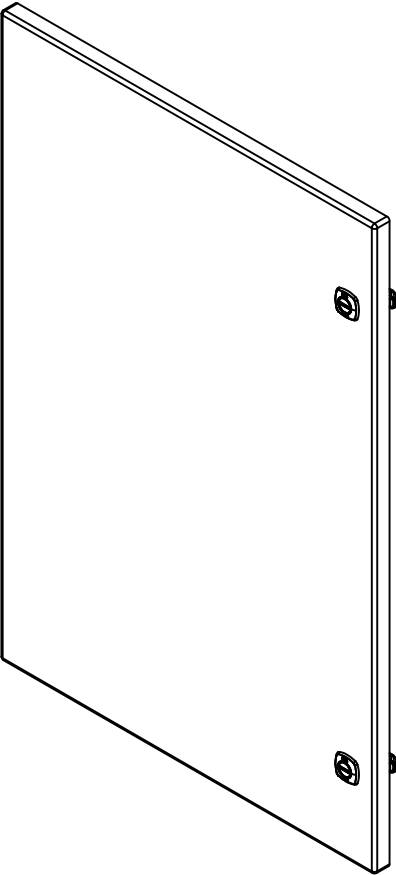
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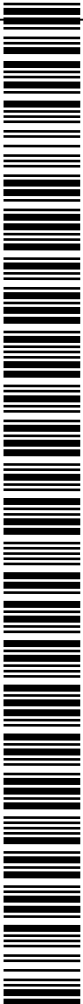
FRONT



RIGHT

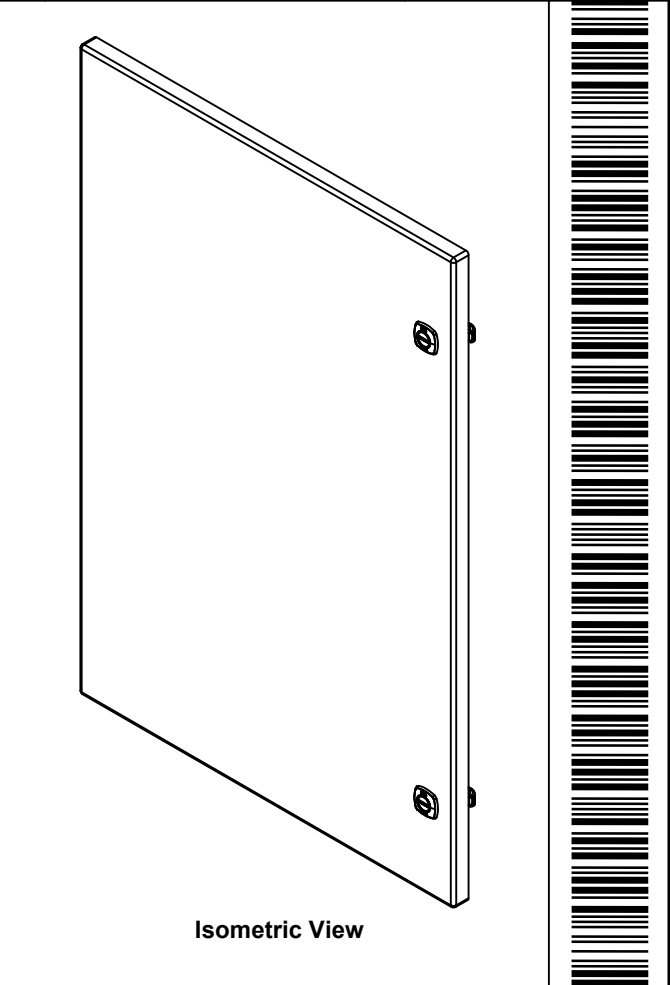


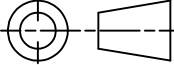
Isometric View



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No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 	
		Date 11-Aug-21	
Customer Client		Date	
Drawn By Dessiné Par		BoxCad: BoxCad	
Material Matière		16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur		Unpainted	Finish Fin Brushed
Description 5412ESS 30" x 20" Cover			Detail Rev.
Part Number Numéro Pièce		Rev. 0	1 3

SEE BILL OF MATERIAL ON LAST PAGE

5412ESS302010NOIPC

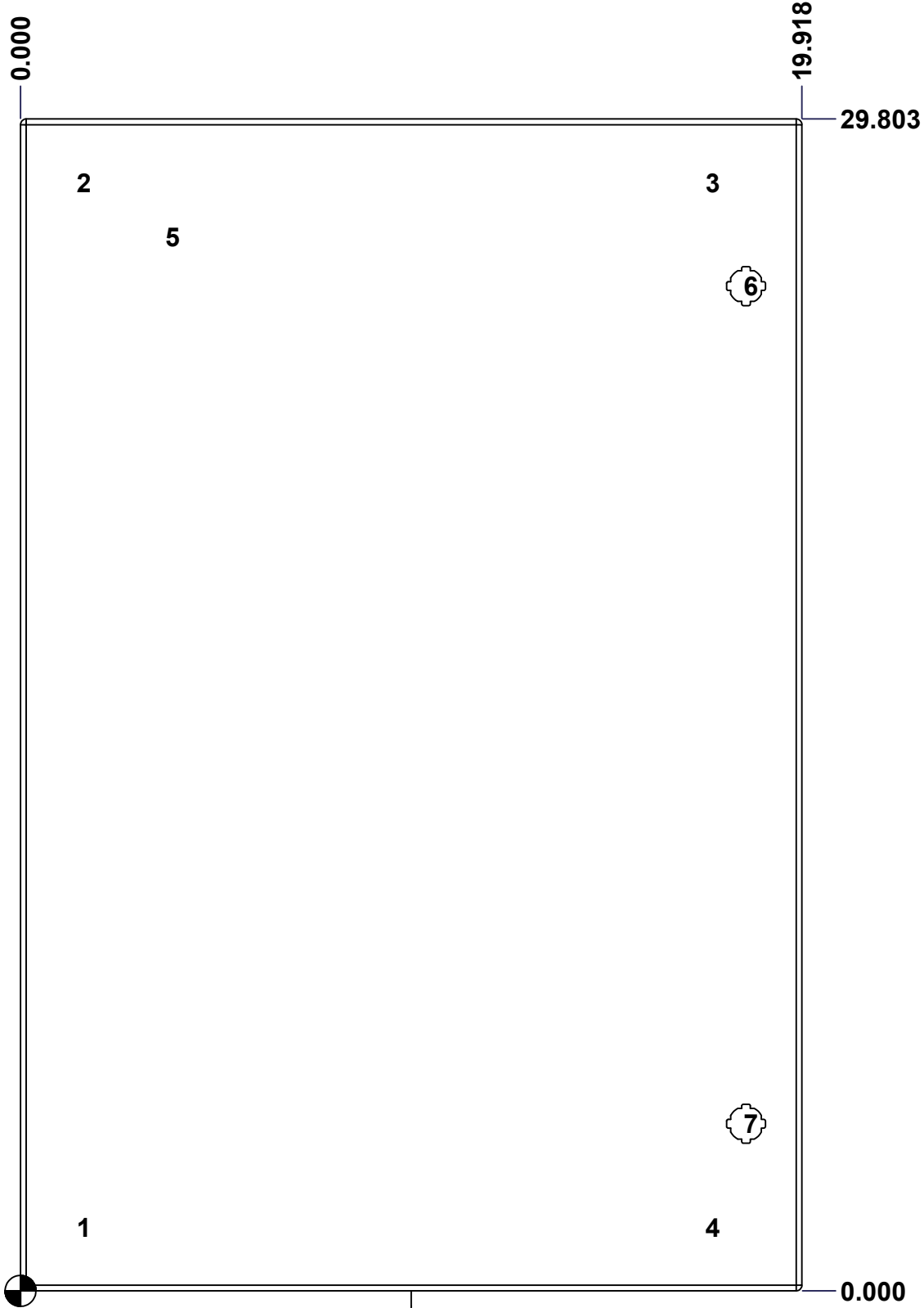
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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.614	STUD M6 x 18mm (Inside)
2	1.486	28.189	STUD M6 x 18mm (Inside)
3	17.517	28.189	STUD M6 x 18mm (Inside)
4	17.517	1.614	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
5	3.750	26.803	LABEL_EXM (Inside)
6	18.494	25.553	LOCK 880 SCQ4-SLSS6 @ 0.0°
7	18.494	4.250	LOCK 880 SCQ4-SLSS6 @ 0.0°



FRONT

	Description		Status	
	5412ESS 30" x 20" Cover		(NULL)	
	Part Number Numéro Pièce 5412ESS302010NOIPC		Rev. 0	2 3

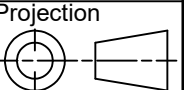
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No.	Revisions	Date	By/Par



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Max 3.0mm



Part Number Numéro Pièce	Rev.	3
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1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
2	STK-Q-46020-30	5	5412 ES Vertical Door Stiffener 30"
4	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	5412ESS302010NOIPG	0	5412ESS 30" x 20" Cover Gasket Part
1	5412ESS302010NOIPC-P	0	5412ESS 30" x 20" Cover Part
2	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)
2	880 SCQ4-SLSS6	7	5412 ESS 1/4 Turn Lock
4	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Qty	Part Name	Rev	Description
Parts List			