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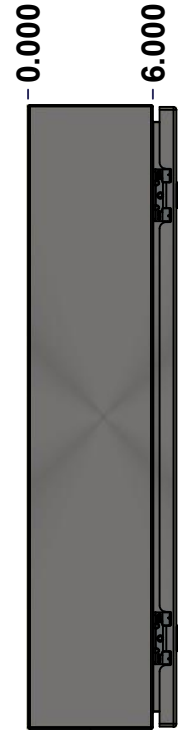
TOP



BACK



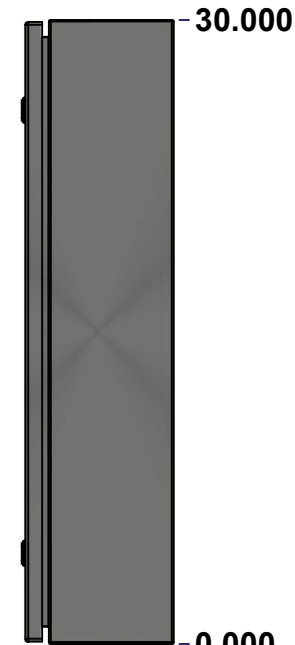
BOTTOM



LEFT

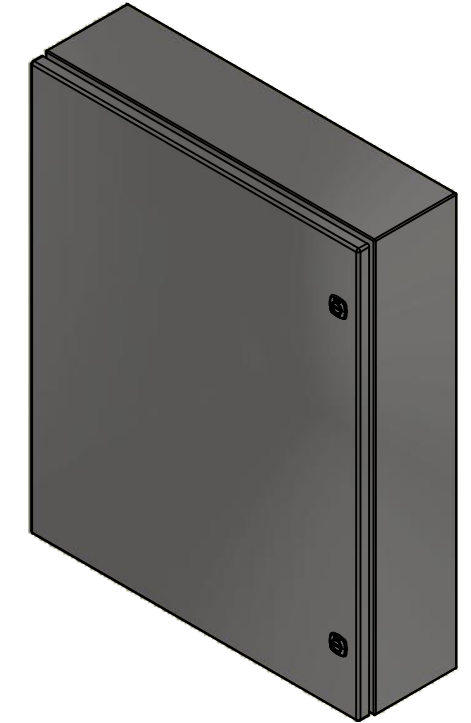


FRONT



RIGHT

| No. | Revisions | Date | By/Par |
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Isometric View

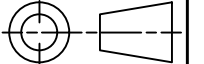


Tél: (450) 979-4373
 Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



| | |
|---|------------------------|
| Customer Client | Date |
| Drawn By Dessiné Par BoxCad: BoxCad | Date 2014-02-07 |
| Material Matière 16 Ga Stainless Steel 304 (1.4mm) | |
| Color Couleur Unpainted | Finish Fini Brushed |
| Description 5412ESS 30" x 24" x 6" Assembly | Detail Rev. |
| Part Number Numéro Pièce 5412ESS302406 | Rev. 0 |

**GRAIN DIRECTION:
 TOP/BOTTOM: HORIZONTAL
 LEFT/RIGHT/BACK/FRONT: VERTICAL**

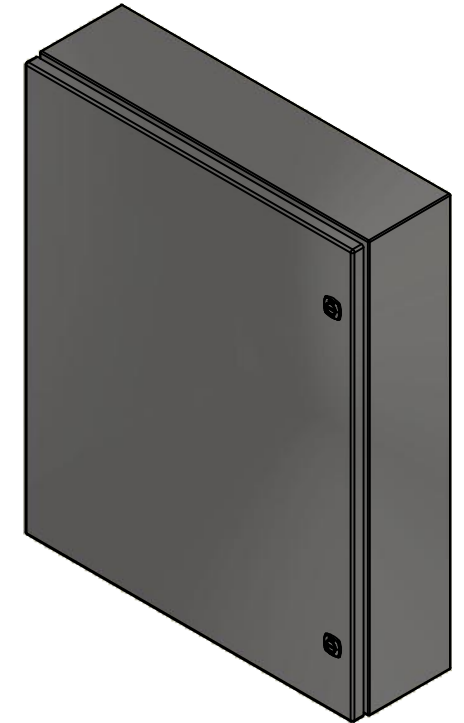
SEE BILL OF MATERIAL ON LAST PAGE

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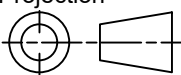
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| NOTE | |
|------|--|
| ITEM | DESCRIPTION |
| 1 | NEMA 4X Enclosure |
| 2 | C/W Standard ground studs on box and cover |
| 3 | C/W Standard door stiffener |
| 4 | C/W Standard inner panel (Included) |
| 5 | C/W Standard inner panel mounting studs |

| No. | Revisions | Date | By/Par |
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Isometric View

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|  Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com | Flatness Aplatissement | Max 3.0mm |
| | Projection |  |
| Customer Client | Date | |
| Drawn By Dessiné Par | BoxCad: BoxCad | Date 2014-02-07 |
| Material Matière | 16 Ga Stainless Steel 304 (1.4mm) | |
| Color Couleur | Unpainted | Finish Fini Brushed |
| Description | Detail Rev. | |
| 5412ESS 30" x 24" x 6" Assembly | | |
| Part Number Numéro Pièce | Rev. | 2 |
| 5412ESS302406 | 0 | 9 |

| PACKING | | |
|-----------------------|-----|--|
| ITEM | QTY | DESCRIPTION |
| Cardboard sleeve | 2 | Top and Bottom |
| Cardboard strip | 2 | Between back of enclosure and inner panel |
| Plastic bag | 1 | To protect cover surface and inside gasket |
| Plastic strap - Black | 2 | To Squeeze the 2 cardboard sleeve together |
| Packaging label | 1 | White label with product number |

| | | | |
|------------|----------------|-----|--|
| 1 | 881 SP3024G | 0 | 881 SP - Inner Panel |
| 2 | STK-K-01320 | 2 | 5412 ES Inner Panel Accessory Kit |
| 1 | STK-K-01800 | 5 | 5412 ES Accessory Kit |
| 1 | 5412ESS302406C | 0 | 5412ESS 30" x 24" Cover |
| 1 | 5412ESS302406B | 0 | 5412ESS 30" x 24" x 6" Body |
| 2 | STK-Q-04051-07 | 8 | M6 x 7mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal |
| Qty | Part Number | Rev | Description |
| Parts List | | | |

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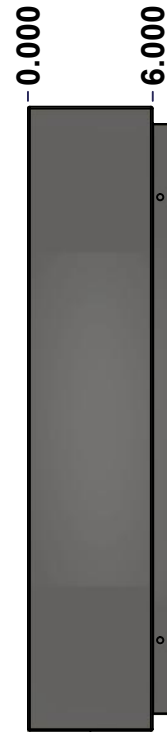
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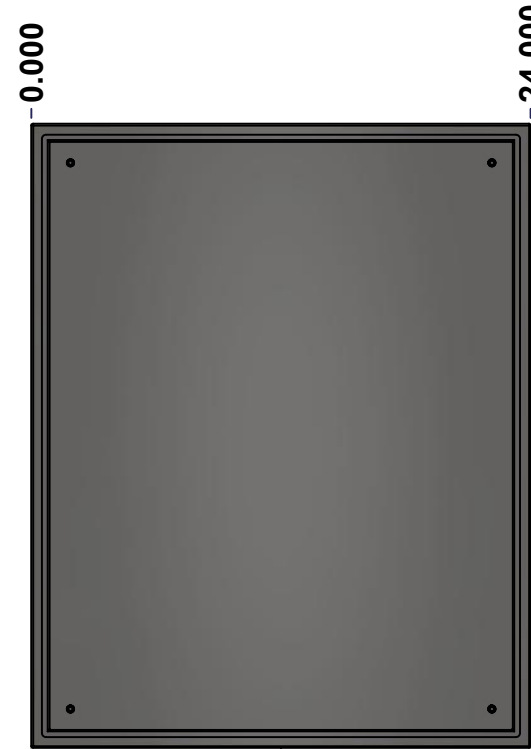
TOP



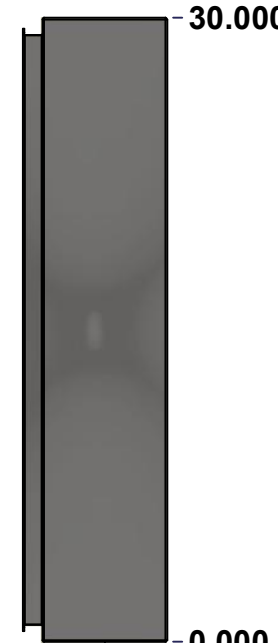
BACK



LEFT



FRONT

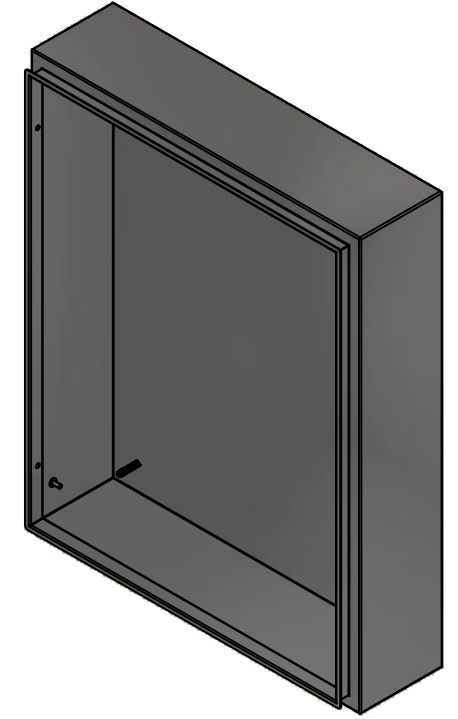


RIGHT



BOTTOM

| No. | Revisions | Date | By/Par |
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Isometric View



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Flatness
Aplatissement
Max 3.0mm
Projection

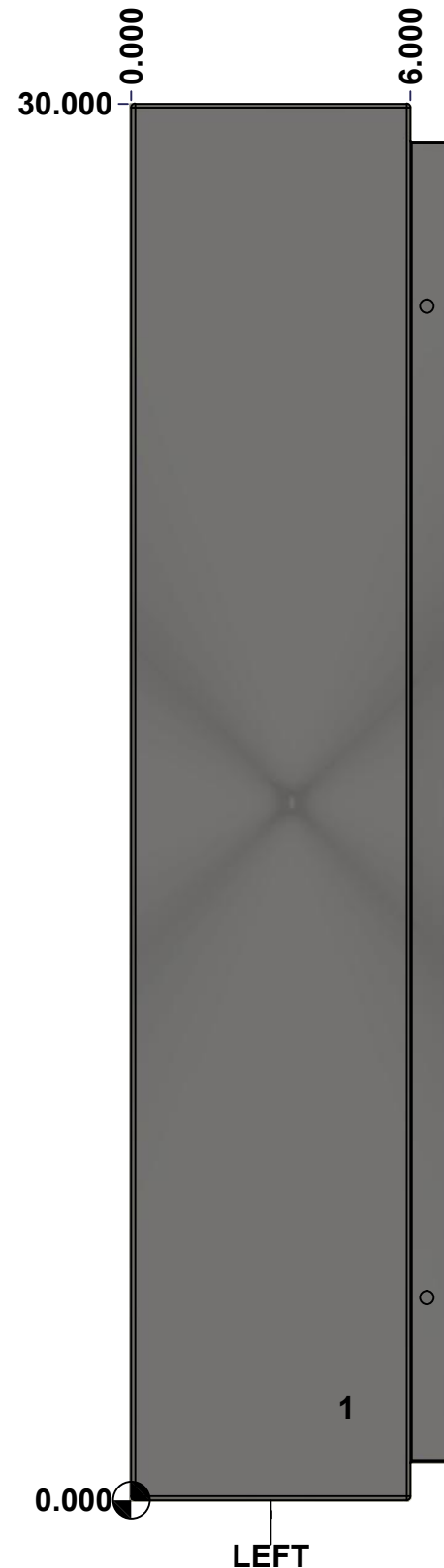
| | |
|---|------------------------|
| Customer Client | Date |
| Drawn By Dessiné Par BoxCad: BoxCad | Date 2014-02-07 |
| Material Matière 16 Ga Stainless Steel 304 (1.4mm) | |
| Color Couleur Unpainted | Finish Fini Brushed |
| Description 5412ESS 30" x 24" x 6" Body | Detail Rev. |
| Part Number Numéro Pièce 5412ESS302406B | Rev. 3 0 |

SEE BILL OF MATERIAL ON LAST PAGE

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| STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE | | | |
|--|-------|-------|-----------------------------|
| HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY) | | | |
| CUT-OUT | XDIM | YDIM | DESCRIPTION |
| 1 | 4.500 | 2.000 | GND STUD M6 x 16mm (Inside) |



| | | | |
|--|-----------------------------|----------|--------|
| | Description | Status | |
| | 5412ESS 30" x 24" x 6" Body | (NULL) | |
| | Part Number Numéro Pièce | Rev. | |
| | 5412ESS302406B | 0 | 4 9 |

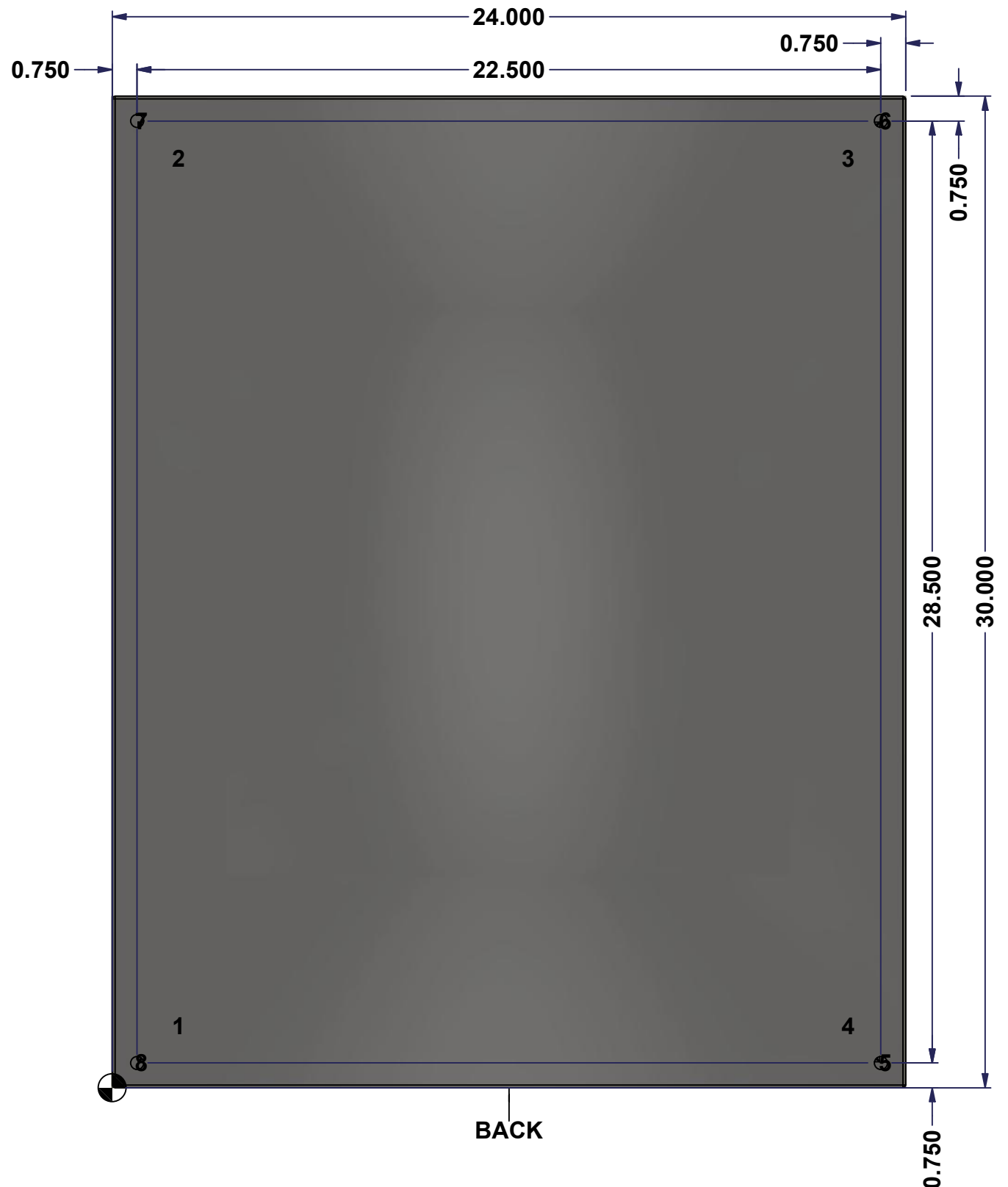
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

| CUT-OUT | XDIM | YDIM | DESCRIPTION |
|---------|--------|--------|----------------------------|
| 1 | 1.875 | 1.875 | IP STUD M8 x 35mm (Inside) |
| 2 | 1.875 | 28.125 | IP STUD M8 x 35mm (Inside) |
| 3 | 22.125 | 28.125 | IP STUD M8 x 35mm (Inside) |
| 4 | 22.125 | 1.875 | IP STUD M8 x 35mm (Inside) |
| ----- | | | |
| 5 | 23.250 | 0.750 | RND Ø0.390 |
| 6 | 23.250 | 29.250 | RND Ø0.390 |
| 7 | 0.750 | 29.250 | RND Ø0.390 |
| 8 | 0.750 | 0.750 | RND Ø0.390 |



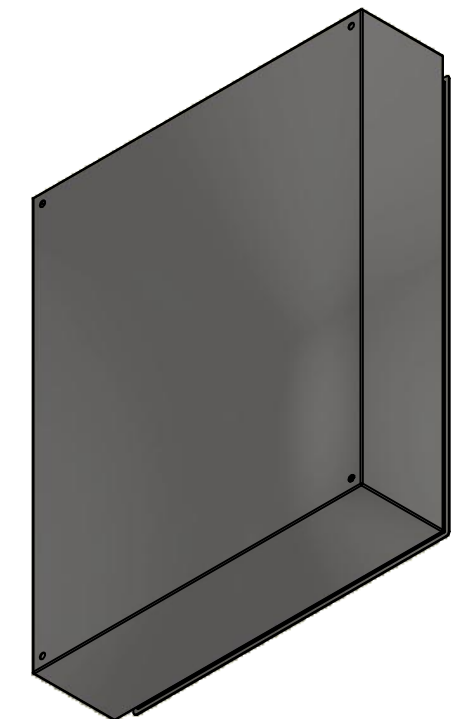
BACK

| | | | |
|--|-----------------------------|----------|--------|
| | Description | Status | |
| | 5412ESS 30" x 24" x 6" Body | (NULL) | |
| | Part Number Numéro Pièce | Rev. | |
| | 5412ESS302406B | 0 | 5 9 |

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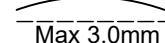
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| No. | Revisions | Date | By/Par |
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Isometric View



| | | |
|--|------------------------|---|
|  Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com | | Flatness Aplatissement  Max 3.0mm |
| Customer Client | | Date |
| Drawn By Dessiné Par BoxCad: BoxCad | | Date 2014-02-07 |
| Material Matière 16 Ga Stainless Steel 304 (1.4mm) | | |
| Color Couleur Unpainted | Finish Fini Brushed | |
| Description 5412ESS 30" x 24" x 6" Body | | Detail Rev. |
| Part Number Numéro Pièce 5412ESS302406B | | Rev. 6 0 |

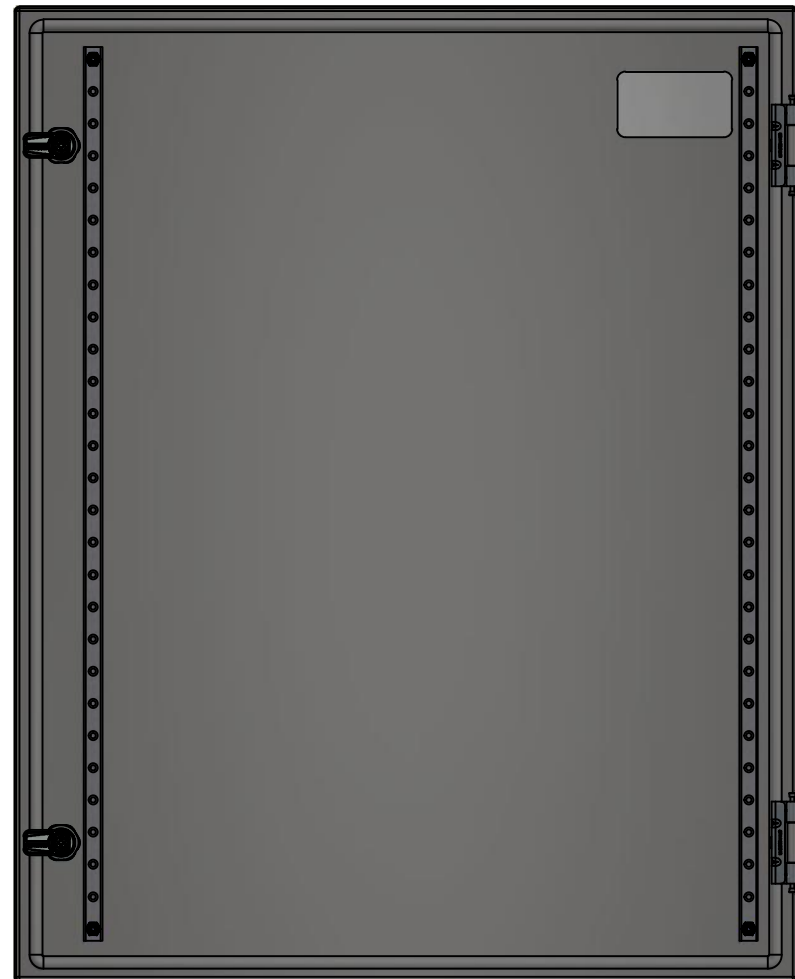
| Qty | Part Number | Rev | Description |
|------------|------------------|-----|---------------------------------------|
| 1 | STK-Q-16085 | 0 | Ground Stud M6 x 16mm Stainless Steel |
| 4 | STK-Q-16020 | 1 | Stud M8 x 35mm Stainless Steel |
| 1 | 5412ESS302406B-P | 0 | 5412ESS 30" x 24" x 6" Body Part |
| Parts List | | | |

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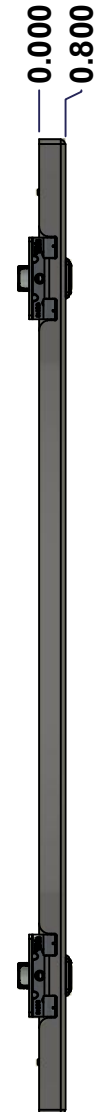
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TOP



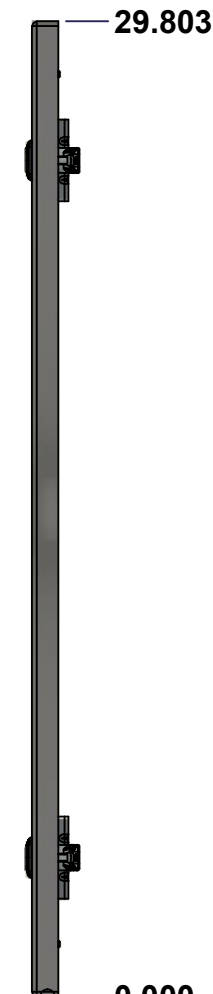
BACK



LEFT



FRONT

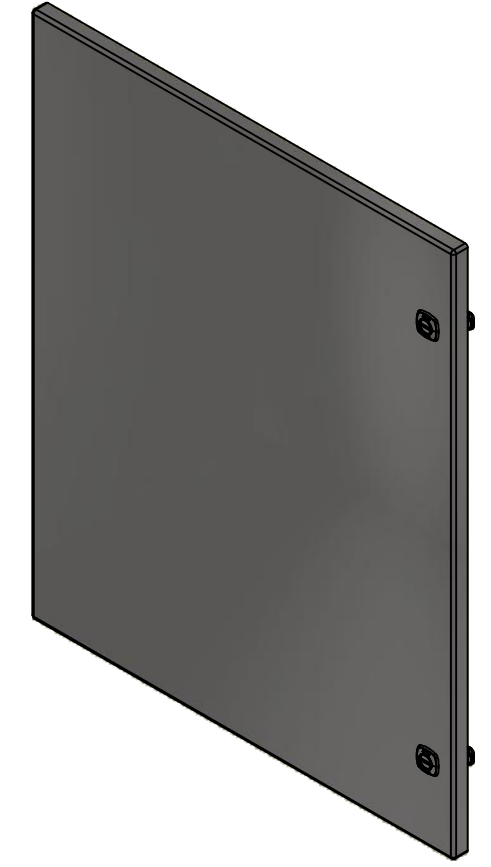


RIGHT




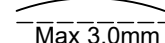
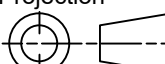
BOTTOM

| No. | Revisions | Date | By/Par |
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Isometric View



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| | | Projection  | |
| Customer Client | | Date | |
| Drawn By Dessiné Par BoxCad: BoxCad | | Date 2014-02-07 | |
| Material Matière 16 Ga Stainless Steel 304 (1.4mm) | | | |
| Color Couleur Unpainted | | Finish Fini Brushed | |
| Description 5412ESS 30" x 24" Cover | | | Detail Rev. |
| Part Number Numéro Pièce 5412ESS302406C | | Rev. 0 | 7 9 |

SEE BILL OF MATERIAL ON LAST PAGE

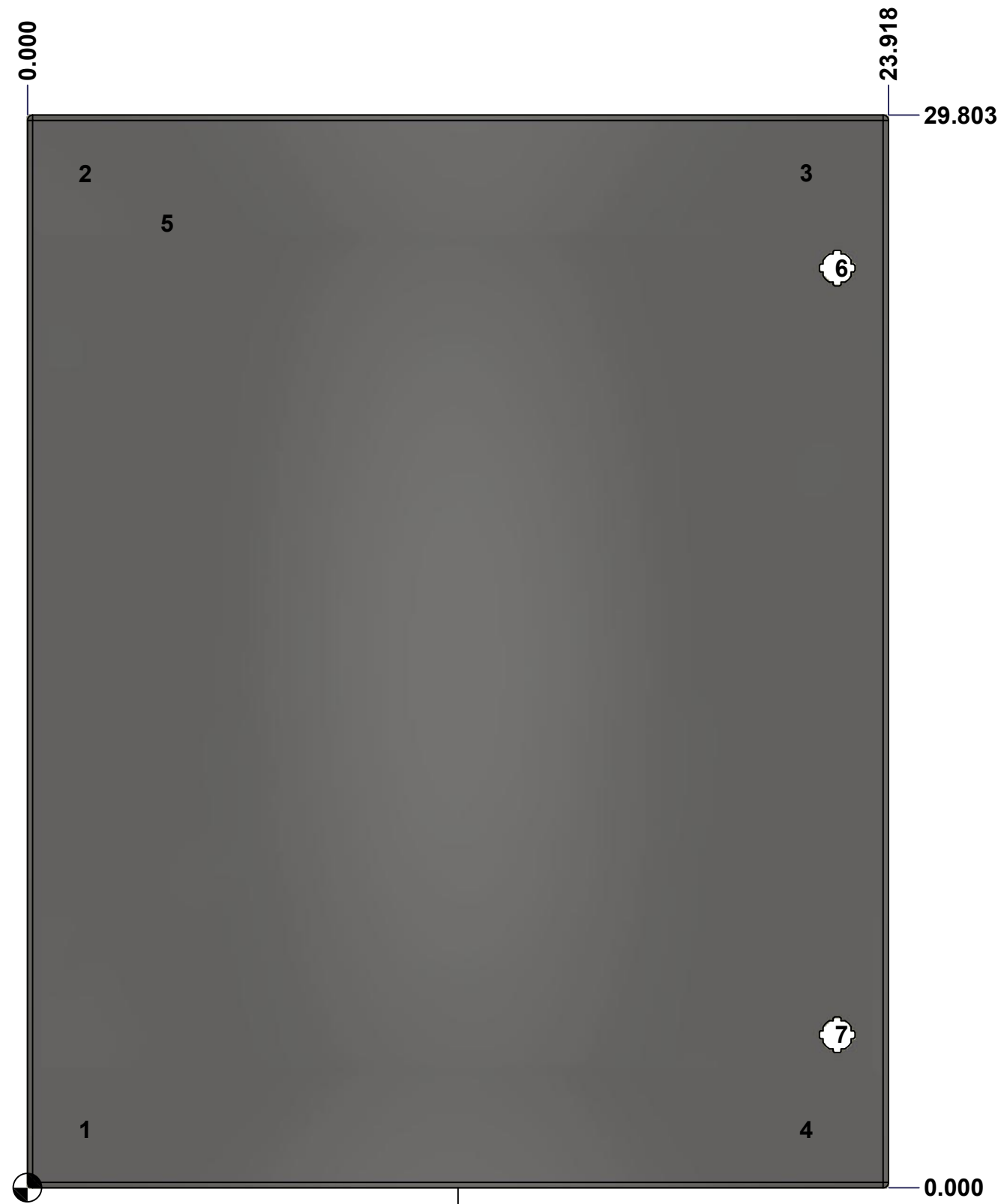
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

| CUT-OUT | XDIM | YDIM | DESCRIPTION |
|---------|--------|--------|----------------------------|
| 1 | 1.486 | 1.614 | STUD M6 x 18mm (Inside) |
| 2 | 1.486 | 28.189 | STUD M6 x 18mm (Inside) |
| 3 | 21.517 | 28.189 | STUD M6 x 18mm (Inside) |
| 4 | 21.517 | 1.614 | STUD M6 x 18mm (Inside) |
| ----- | | | |
| 5 | 3.750 | 26.803 | LABEL_EXM (Inside) |
| 6 | 22.494 | 25.553 | LOCK 880 SCQ4-SLSS6 @ 0.0° |
| 7 | 22.494 | 4.250 | LOCK 880 SCQ4-SLSS6 @ 0.0° |



FRONT

| | | | |
|--|-----------------------------|----------|--------|
| | Description | Status | |
| | 5412ESS 30" x 24" Cover | (NULL) | |
| | Part Number Numéro Pièce | Rev. | |
| | 5412ESS302406C | 0 | 8 9 |

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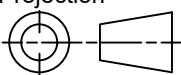
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Isometric View

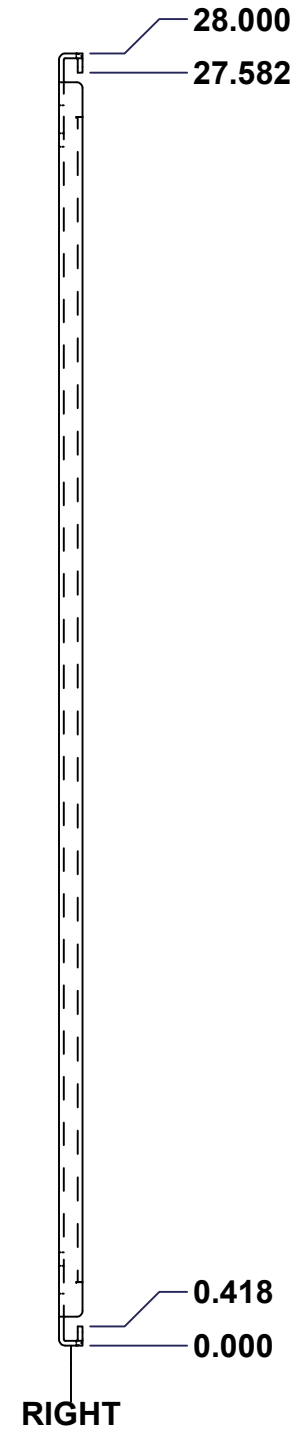
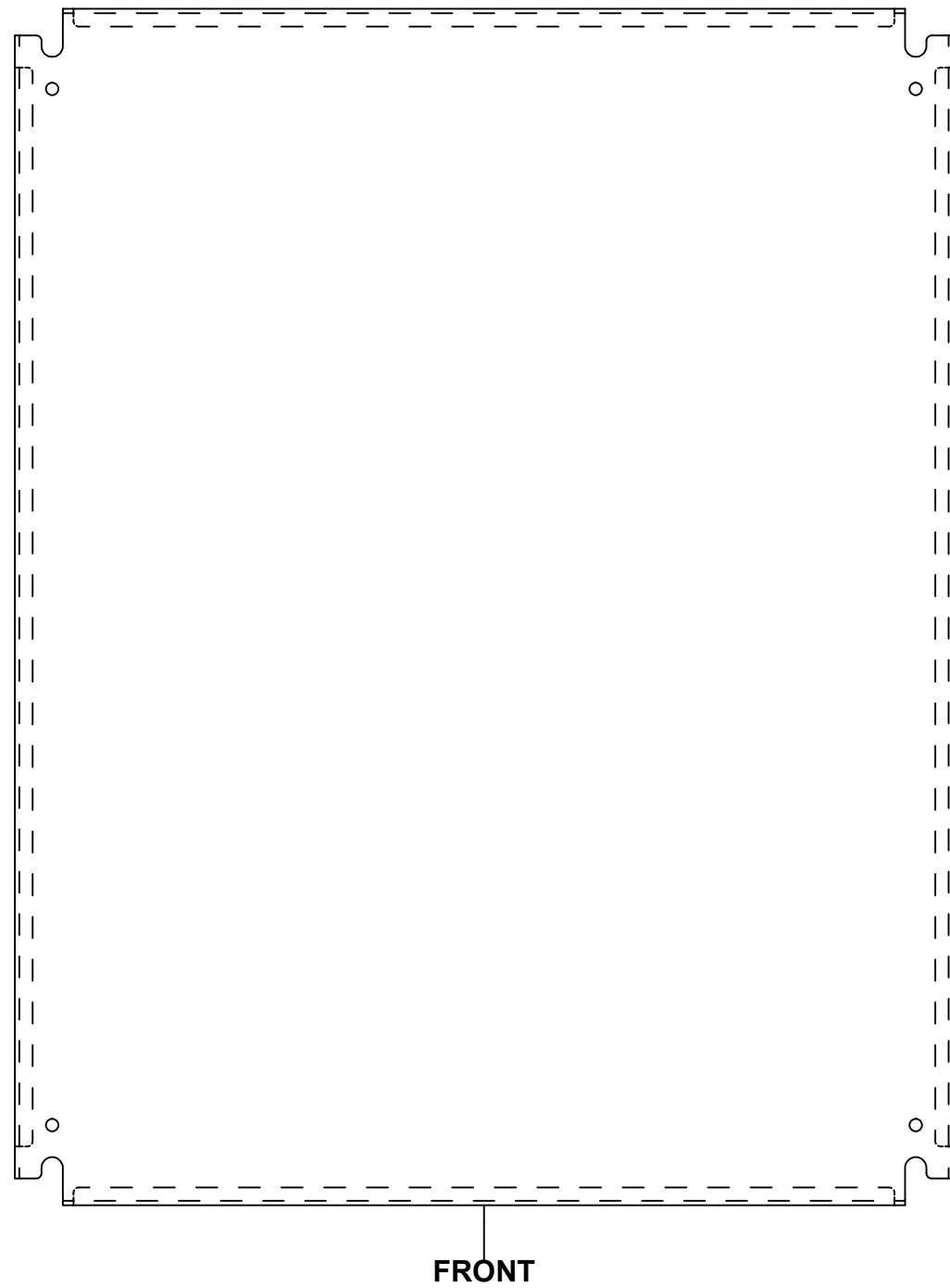
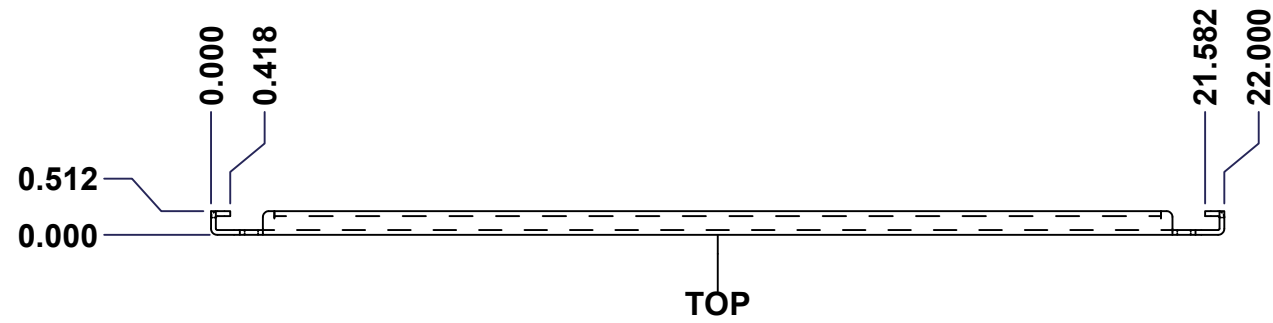


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|  Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com | | Flatness Aplatissement Max 3.0mm Projection  |
| Customer Client | Date | |
| Drawn By Dessiné Par | BoxCad: BoxCad | Date 2014-02-07 |
| Material Matière | 16 Ga Stainless Steel 304 (1.4mm) | |
| Color Couleur | Unpainted | Finish Fini Brushed |
| Description | | Detail Rev. |
| 5412ESS 30" x 24" Cover | | |
| Part Number Numéro Pièce | Rev. | 9 |
| 5412ESS302406C | 0 | 9 |

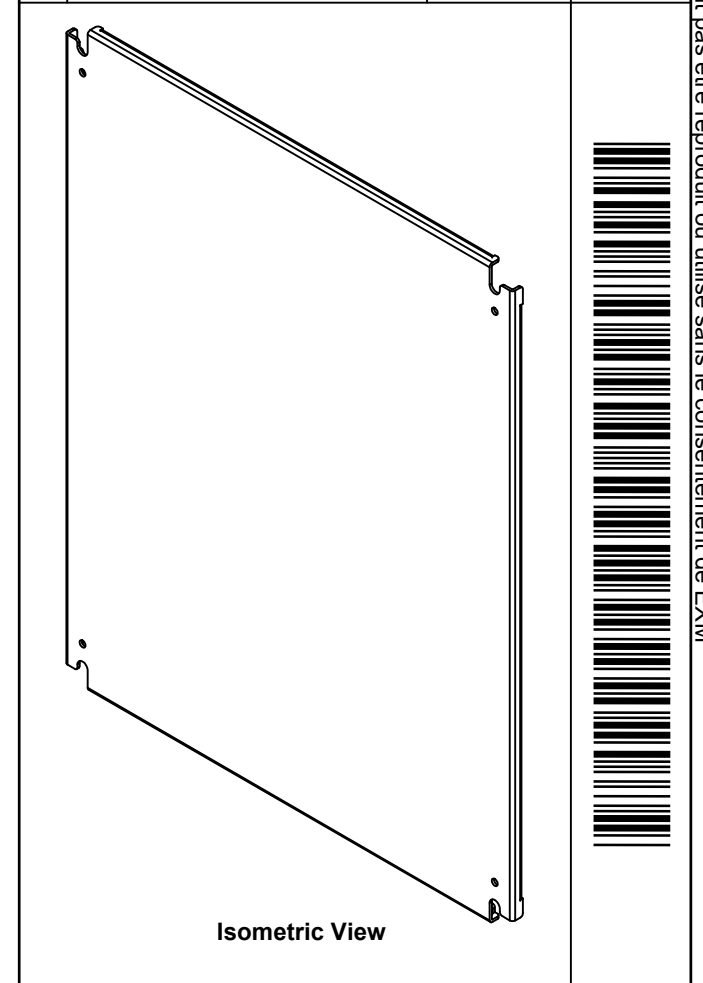
| Qty | Part Name | Rev | Description |
|------------|------------------|-----|--|
| 1 | STK-S-00100 | 0 | 3.5" x 2" Silver Milar Flexcon Sticker |
| 2 | STK-Q-46020-30 | 5 | 5412 ES Vertical Door Stiffener 30" |
| 4 | STK-Q-16070 | 1 | Stud M6 x 18mm Stainless steel |
| 1 | 5412ESS302406G | 0 | 5412ESS 30" x 24" Cover Gasket Part |
| 1 | 5412ESS302406C-P | 0 | 5412ESS 30" x 24" Cover Part |
| 2 | STK-A-33016 | 0 | 5412 ESS Bended Hinge (Body Part) |
| 2 | 880 SCQ4-SLSS6 | 7 | 5412 ESS 1/4 Turn Lock |
| 4 | STK-Q-07220 | 1 | M6 Nylon Insert Lock Nut |
| Parts List | | | |


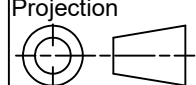
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|  Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com | | Flatness Aplatissement Max 3.0mm Projection  |
| Customer Client | Date | |
| Drawn By Dessiné Par | BoxCad | Date 1/23/2007 |
| Material Matière | See Part List | |
| Color Couleur | See Part List | Finish Fini See Part List |
| Description | | Detail Rev. |
| 881 SP - Inner Panel | | |
| Part Number Numéro Pièce | 881 SP3024G | Rev. 0 |
| | | 1 2 |

| Qty | Part Number | Rev | Description | Material | Color | Finish |
|-----|---------------|-----|---------------------------|------------------|-----------|------------|
| 1 | 881 SP3024G-P | 0 | 881 SP - Inner Panel Part | 12 Ga Galvanized | Unpainted | Galvanized |

Parts List

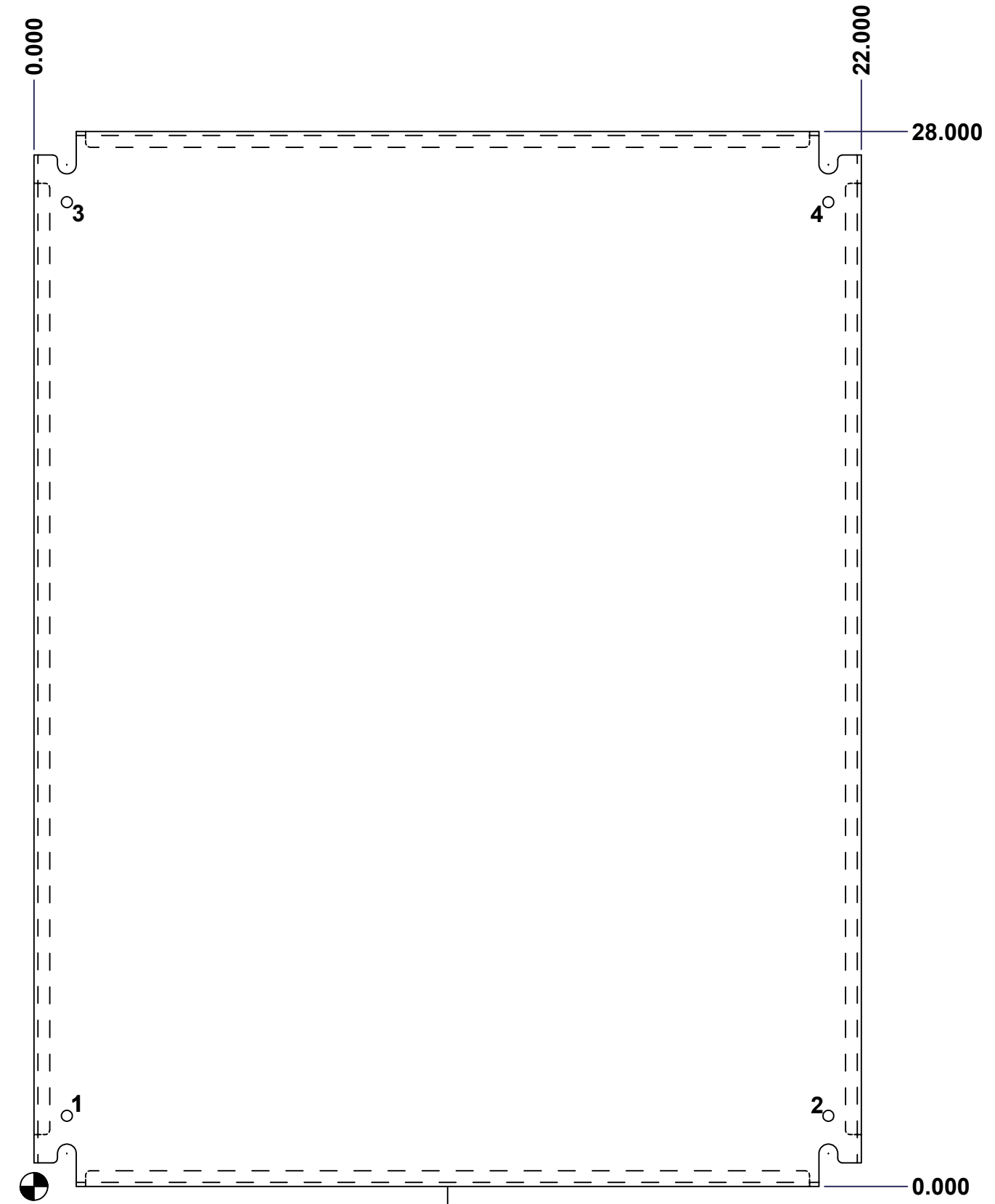
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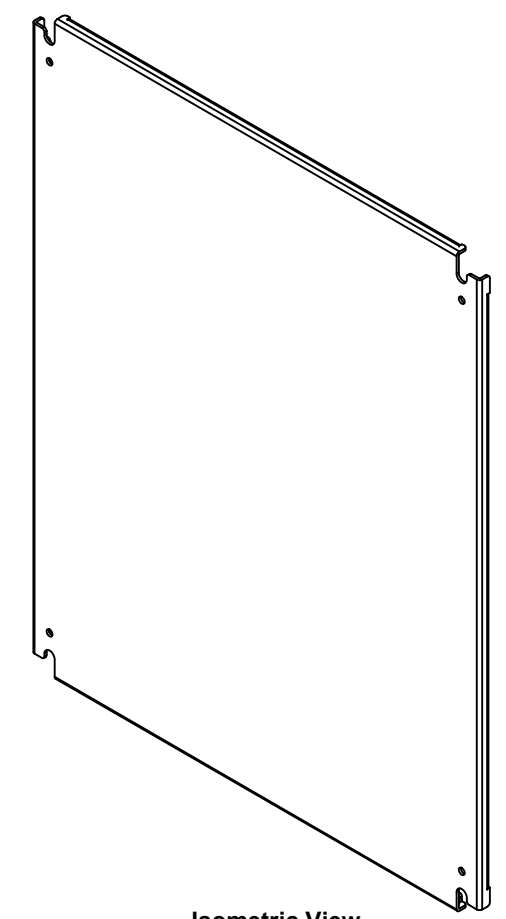
| Table 1 | | | FRONT VIEW |
|---------|--------|--------|--------------------------|
| CUT-OUT | XDIM | YDIM | DESCRIPTION |
| 1 | 0.875 | 1.875 | GROUND HOLE (RND Ø0.290) |
| 2 | 21.125 | 1.875 | GROUND HOLE (RND Ø0.290) |
| 3 | 0.875 | 26.125 | GROUND HOLE (RND Ø0.290) |
| 4 | 21.125 | 26.125 | GROUND HOLE (RND Ø0.290) |

All knockouts are actual size / Les disques défonçables sont grandeur réel

| No. | Revisions | Date | By/Par |
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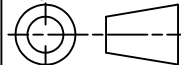


FRONT



Isometric View



| | |
|--|---|
|  Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com | Flatness Aplatissement Max 3.0mm |
| | Projection  |
| Customer Client | Date |
| Drawn By Dessiné Par BoxCad | Date 1/23/2007 |
| Material Matière | See Part List |
| Color Couleur | See Part List |
| Finish Fini | See Part List |
| Description 881 SP - Inner Panel | Detail Rev. |
| Part Number Numéro Pièce 881 SP3024G | Rev. 0 |

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