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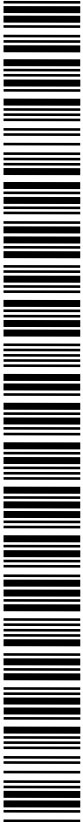
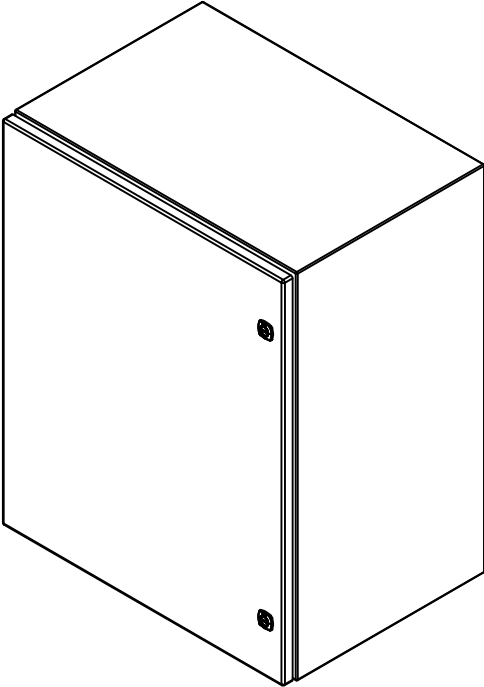
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESS302416\5412ESS302416.idw

Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



Isometric View

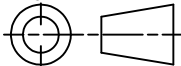


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		BoxCad: BoxCad	
Material Matière		16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur		Unpainted	Finish Fini Brushed
Description 5412ESS 30" x 24" x 16" Assembly			Detail Rev.
Part Number Numéro Pièce 5412ESS302416			Rev. 0
			2 2

1	STK-K-01800	5	5412 ES Accessory Kit
1	880 PP	6	Self Adhesive Print Pocket
1	881 SP3024G	0	881 SP - Inner Panel
1	5412ESS302416C	0	5412ESS 30" x 24" Cover
4	STK-Q-07310	2	Flange Lock Nut M8
4	STK-Q-07610	8	M8 Plastic Spacer 22.2mm
1	5412ESS302416B	0	5412ESS 30" x 24" x 16" Body
2	STK-Q-04051-07	8	M6 x 7mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

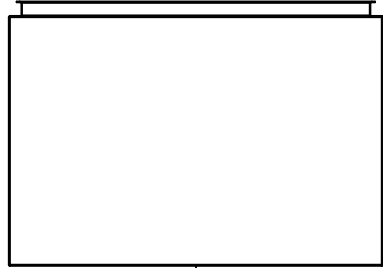
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

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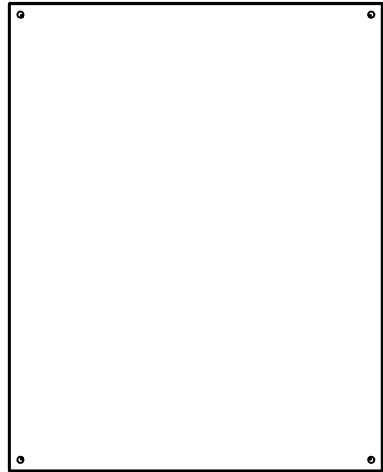
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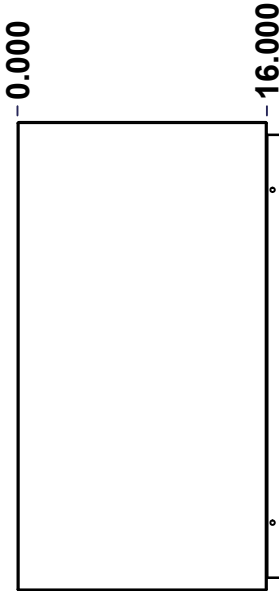
Tolérance ±1/32" sauf spécification contraire



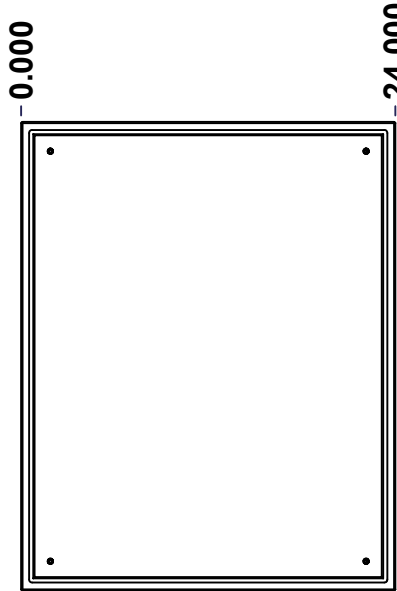
TOP



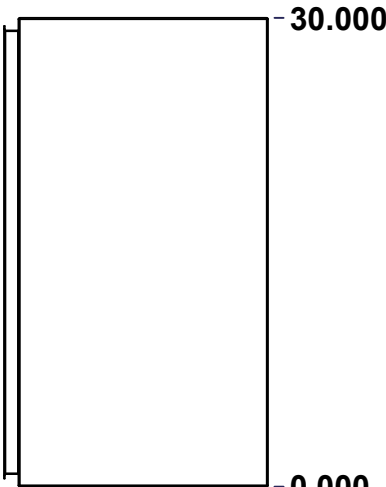
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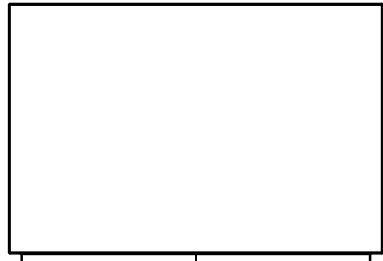
LEFT



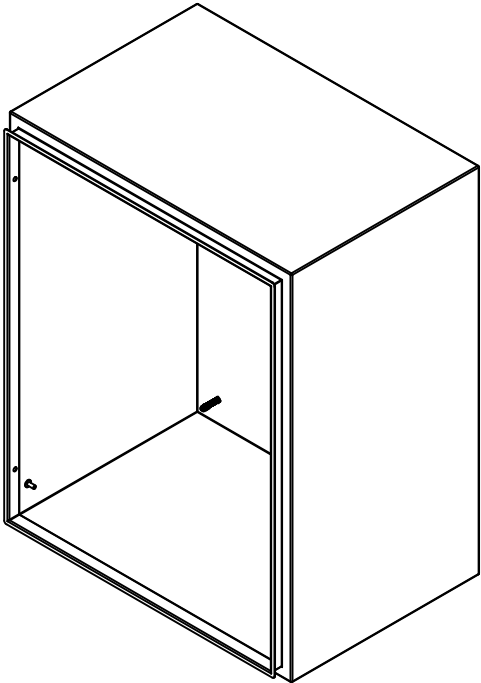
FRONT



RIGHT



BOTTOM



Isometric View



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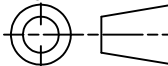


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date

12-Feb-14

Material
Matière

16 Ga Stainless Steel 304 (1.4mm)

Color
Couleur

Unpainted

Finish
Fin

Brushed

Description

5412ESS 30" x 24" x 16" Body

Detail Rev.

Part Number
Numéro Pièce

5412ESS302416B

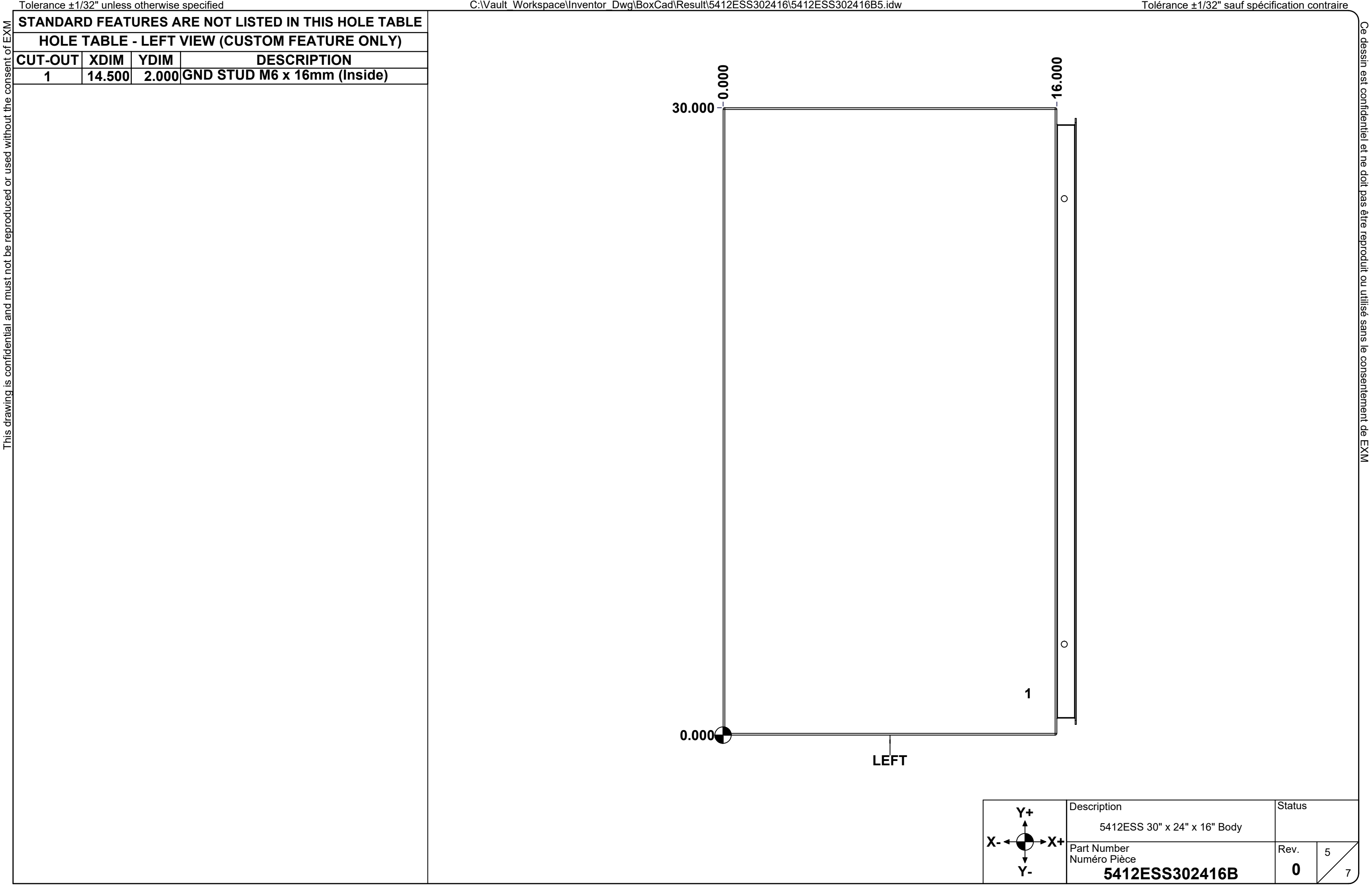
Rev.

0

1

7

SEE BILL OF MATERIAL ON LAST PAGE



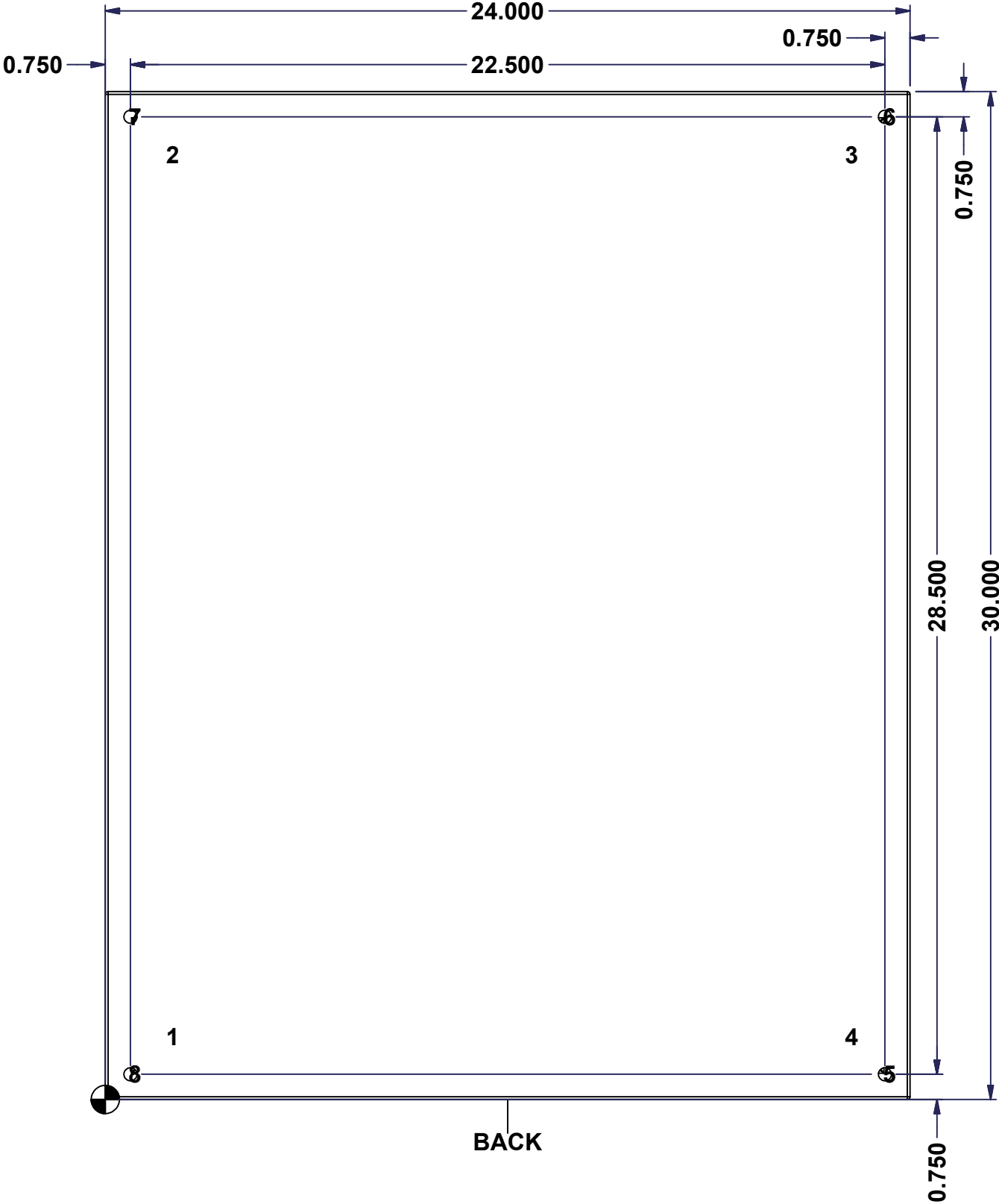
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	28.125	IP STUD M8 x 35mm (Inside)
3	22.125	28.125	IP STUD M8 x 35mm (Inside)
4	22.125	1.875	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
5	23.250	0.750	RND Ø0.390
6	23.250	29.250	RND Ø0.390
7	0.750	29.250	RND Ø0.390
8	0.750	0.750	RND Ø0.390



	Description	Status	
	5412ESS 30" x 24" x 16" Body		
	Part Number	Rev.	6
	Numéro Pièce	0	7
5412ESS302416B			

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Tolerance ±1/32" unless otherwise specified

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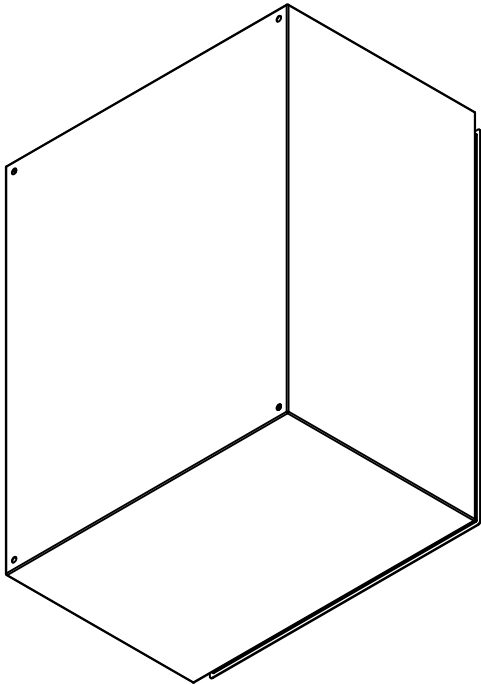
Tolérance ±1/32" sauf spécification contraire

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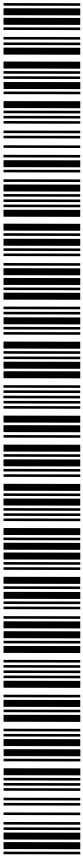
Revisions

Date

By/Par



Isometric View





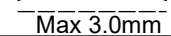
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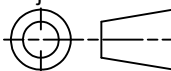
Flatness

Aplatissement



Max 3.0mm

Projection



Customer

Client

Date

Drawn By

Dessiné Par

BoxCad: BoxCad

Date

12-Feb-14

Material

Matière

16 Ga Stainless Steel 304 (1.4mm)

Color

Couleur

Unpainted

Finish

Fin

Brushed

Description

5412ESS 30" x 24" x 16" Body

Detail Rev.

Part Number

Numéro Pièce

5412ESS302416B

Rev.

0

7

7

1

STK-Q-16085

0

Ground Stud M6 x 16mm Stainless Steel

4

STK-Q-16020

1

Stud M8 x 35mm Stainless Steel

1

5412ESS302416B-P

0

5412ESS 30" x 24" x 16" Body Part

Qty

Part Number

Rev

Description

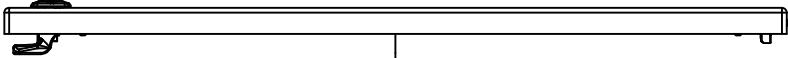
Parts List

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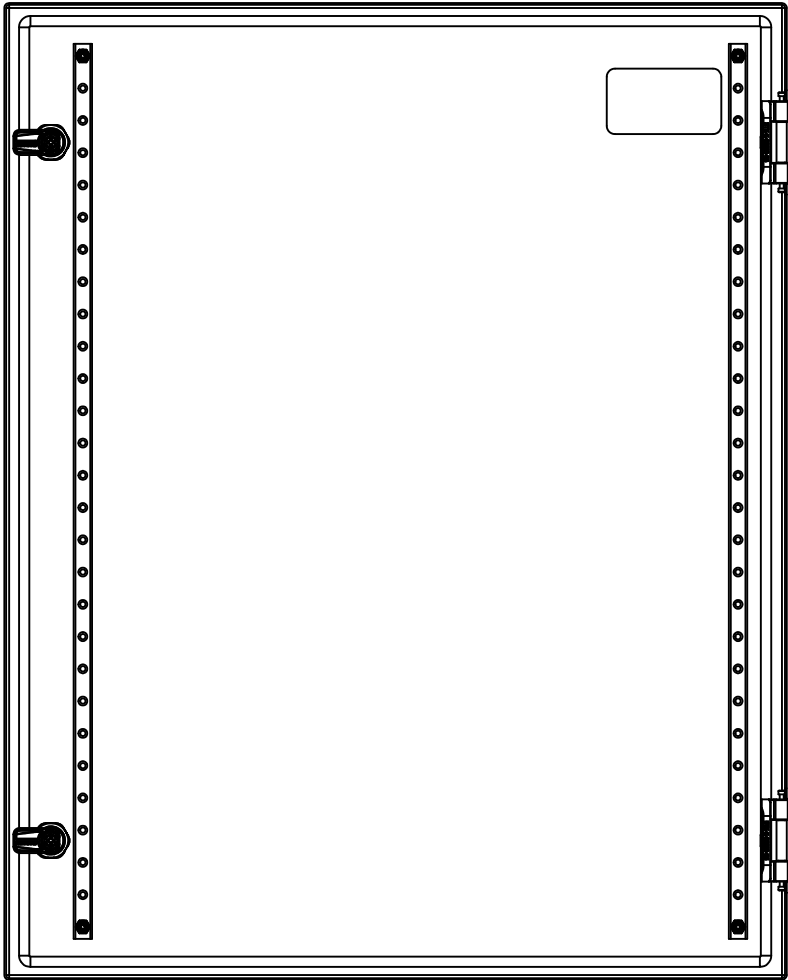
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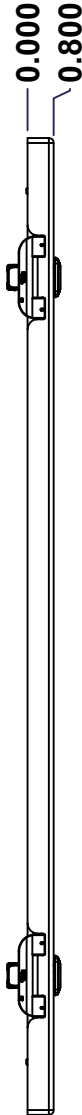
Tolérance ±1/32" sauf spécification contraire



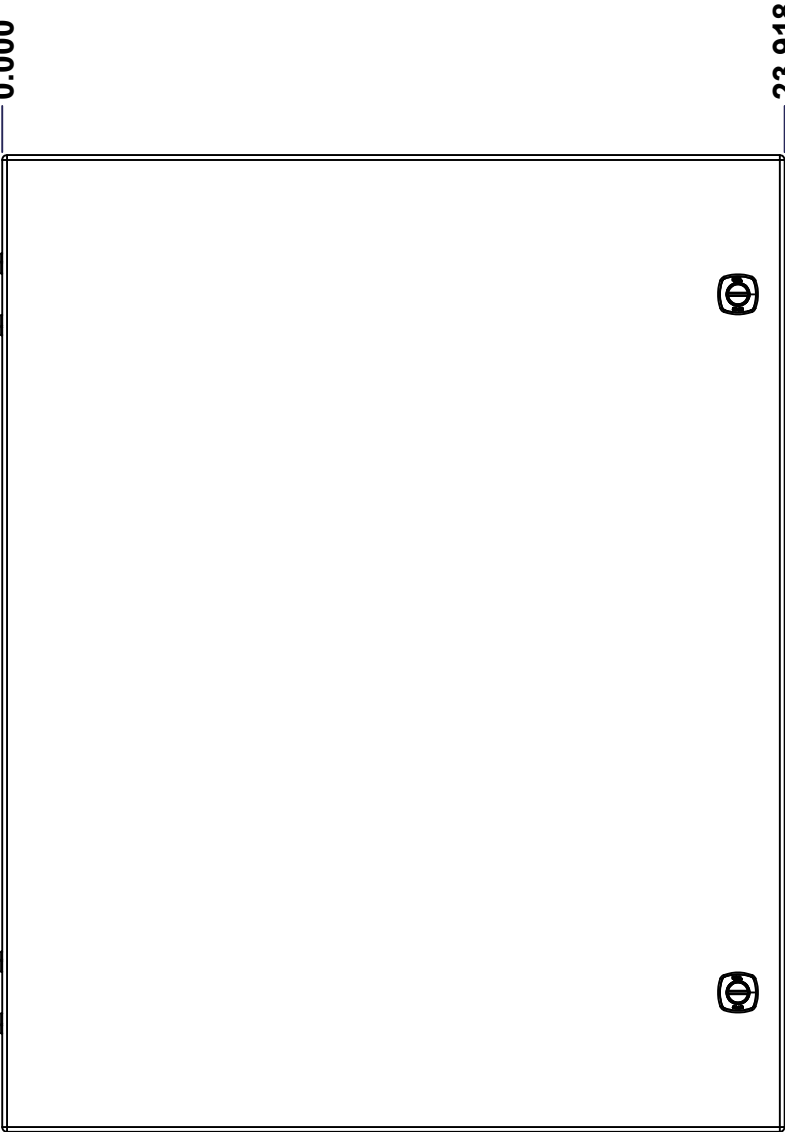
TOP



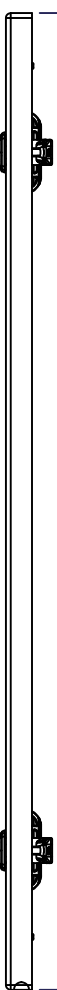
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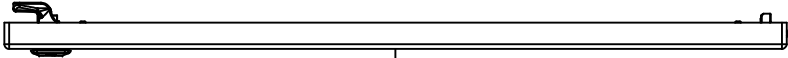
LEFT



FRONT

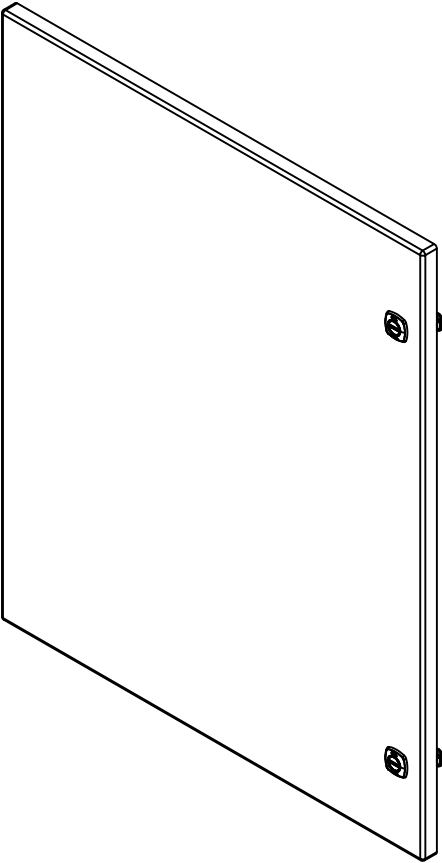


RIGHT

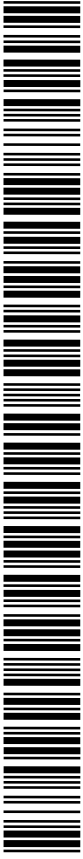


BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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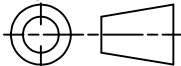


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date	12-Feb-14
Material Matière		16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur	Unpainted	Finish Fin	Brushed
Description		Detail Rev.	
5412ESS 30" x 24" Cover			
Part Number Numéro Pièce		Rev.	1
5412ESS302416C		0	3

SEE BILL OF MATERIAL ON LAST PAGE

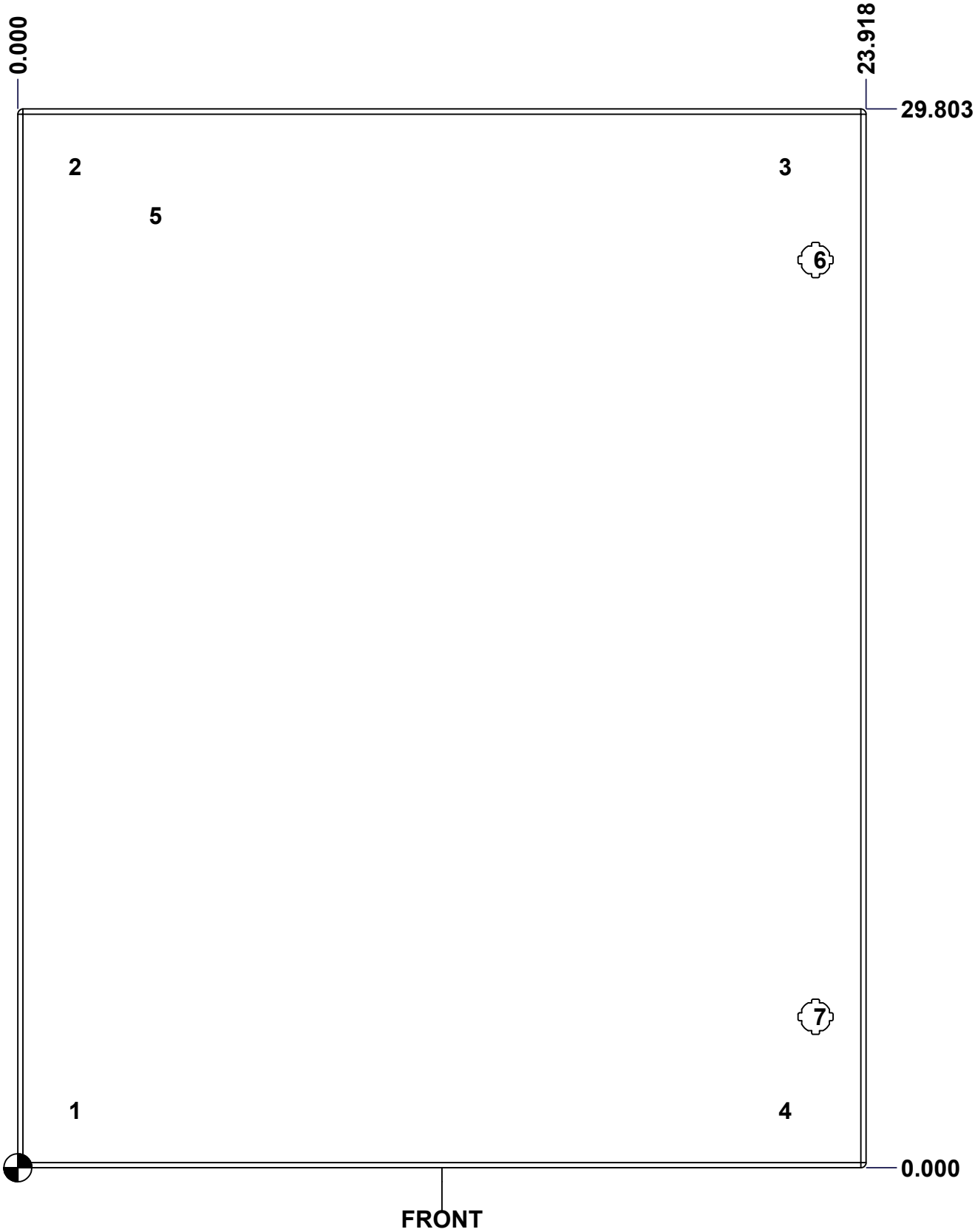
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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.614	STUD M6 x 18mm (Inside)
2	1.486	28.189	STUD M6 x 18mm (Inside)
3	21.517	28.189	STUD M6 x 18mm (Inside)
4	21.517	1.614	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
5	3.750	26.803	LABEL_EXM (Inside)
6	22.494	25.553	LOCK 880 SCQ4-SLSS6 @ 0.0°
7	22.494	4.250	LOCK 880 SCQ4-SLSS6 @ 0.0°



	Description		Status	
	5412ESS 30" x 24" Cover		(NULL)	
	Part Number Numéro Pièce		Rev.	2
	5412ESS302416C		0	3

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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESS302416\5412ESS302416C.idw

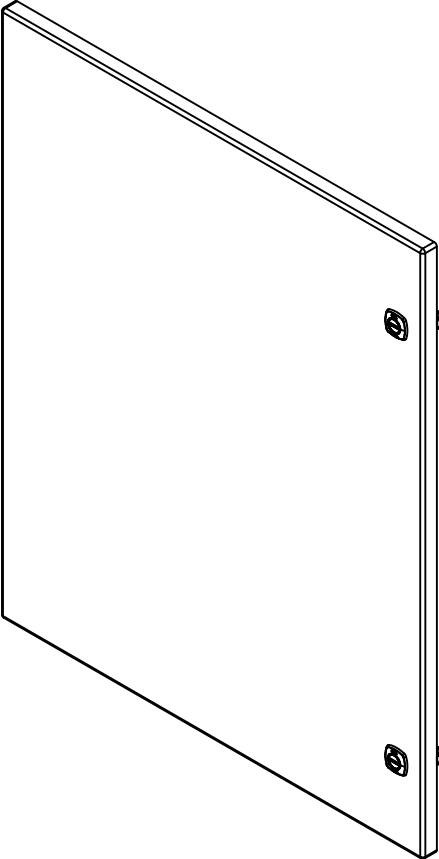
Tolérance ±1/32" sauf spécification contraire

No.

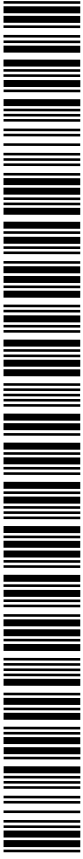
Revisions

Date

By/Par

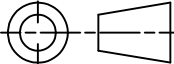


Isometric View





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Flatness
Aplatissement
Max 3.0mm
Projection


Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 12-Feb-14

Material
Matière

16 Ga Stainless Steel 304 (1.4mm)

Color
Couleur

Unpainted

Finish
Fin

Brushed

Description

5412ESS 30" x 24" Cover

Detail Rev.

Part Number
Numéro Pièce

5412ESS302416C

Rev. 0

3

1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
2	STK-Q-46020-30	5	5412 ES Vertical Door Stiffener 30"
4	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	5412ESS302416G	0	5412ESS 30" x 24" Cover Gasket Part
1	5412ESS302416C-P	0	5412ESS 30" x 24" Cover Part
2	STK-K-09850	6	5412 ESS Hinge with 2 Captive Hinge Pins
2	880 SCQ4-SLSS6	7	5412 ESS 1/4 Turn Lock
4	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Qty	Part Name	Rev	Description
Parts List			

Tolerance $\pm 1/32"$ unless otherwise specified

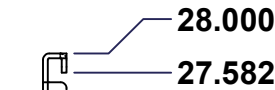
Tolérance $\pm 1/32"$ sauf spécification contraire



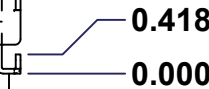
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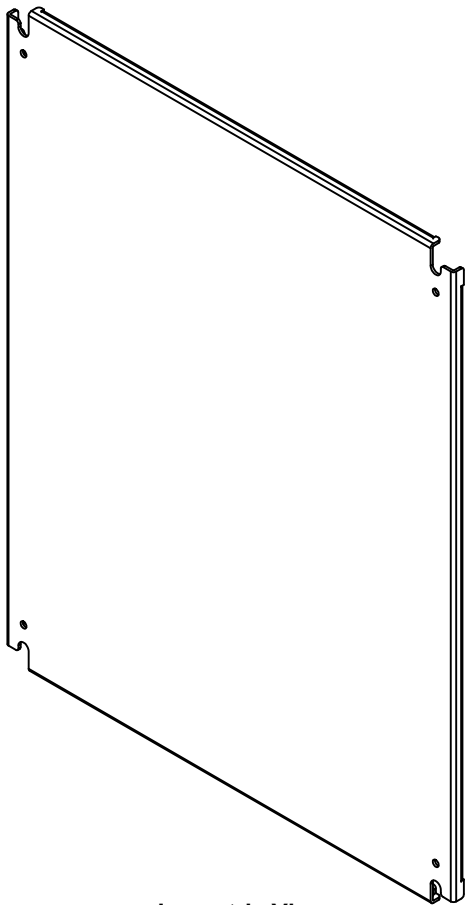
FRONT



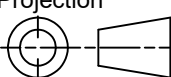
RIGHT



No.	Revisions	Date	By/Par



Isometric View

		Flatness Aplatissement  Max 3.0mm	
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Projection 	
Customer		Date	
Client		Date	
Drawn By		Date 1/23/2007	
Pressé Par		Date	
Material		Date	
Matière		Date	
See Part List		Date	
Color		Finish	
Couleur		Fini	
See Part List		See Part List	
Description		Detail Rev.	
881 SP - Inner Panel		Detail Rev.	
Part Number		Rev.	
Numéro Pièce		1	
881 SP3024G		0	
		2	

1	881 SP3024G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

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All knockouts are actual size / Les disques défonçables sont grandeur réel

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0.000

22.000

28.000

3°

4°

1

2

0.000

FRONT

All knockouts are actual size / Les disques défonçables sont grandeur réel