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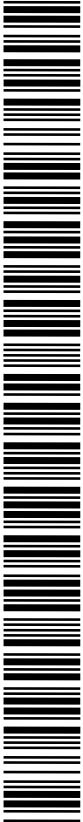
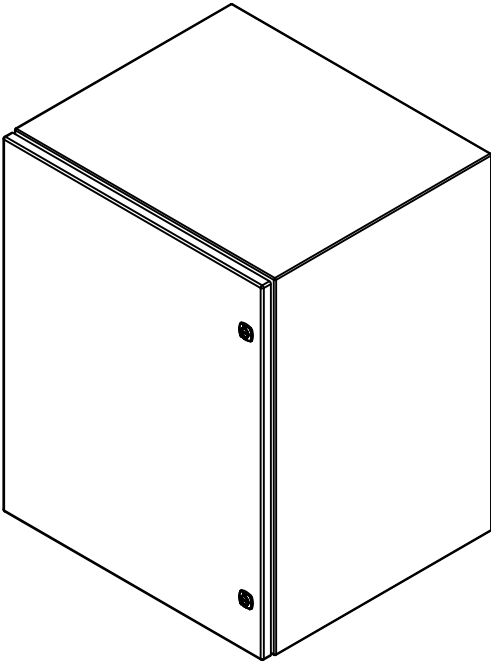
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESS302420\5412ESS302420.idw

Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



Isometric View

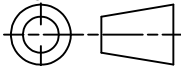


Tél: (450) 979-4373
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www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 12-Feb-14	
Material Matière		14 Ga Stainless Steel 304 (1.7mm)	

Color Couleur	Unpainted	Finish Fin	Brushed
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Description		Detail Rev.	
5412ESS 30" x 24" x 20" Assembly			

Part Number Numéro Pièce		Rev.	2
5412ESS302420		0	2

1	STK-K-01800	5	5412 ES Accessory Kit
1	880 PP	6	Self Adhesive Print Pocket
1	881 SP3024G	0	881 SP - Inner Panel
1	5412ESS302420C	0	5412ESS 30" x 24" Cover
4	STK-Q-07310	2	Flange Lock Nut M8
4	STK-Q-07610	8	M8 Plastic Spacer 22.2mm
1	5412ESS302420B	0	5412ESS 30" x 24" x 20" Body
2	STK-Q-04051-07	8	M6 x 7mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

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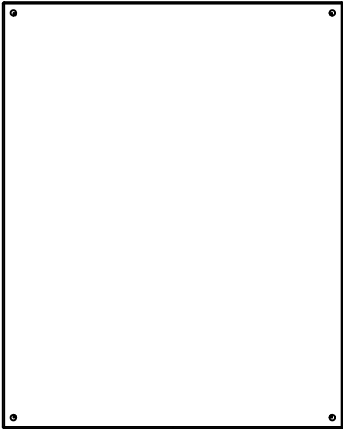
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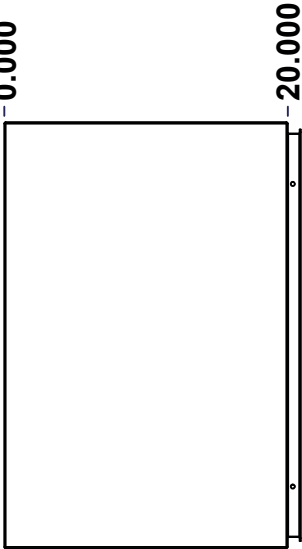
Tolérance ±1/32" sauf spécification contraire



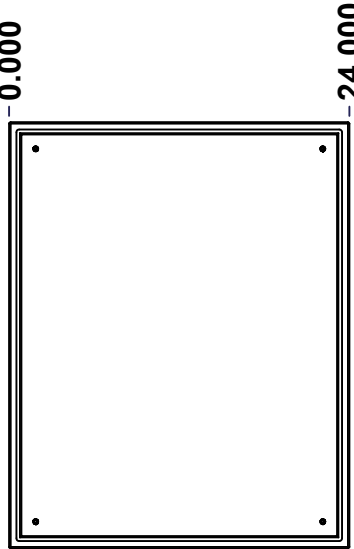
TOP



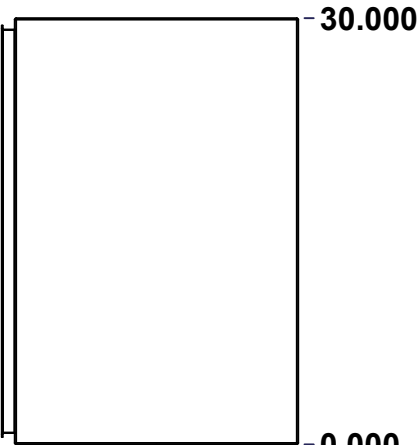
BACK



LEFT



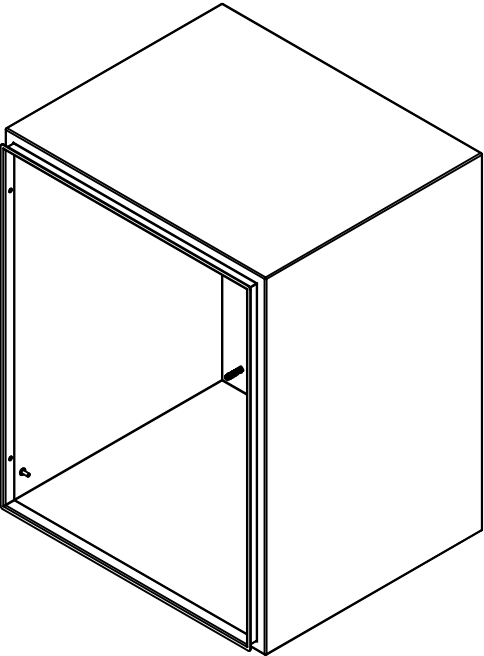
FRONT



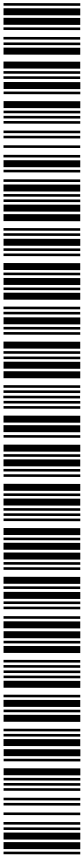
RIGHT



BOTTOM



Isometric View



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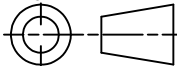


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 12-Feb-14

Material
Matière

14 Ga Stainless Steel 304 (1.7mm)

Color
Couleur

Unpainted

Finish
Fini

Brushed

Description

5412ESS 30" x 24" x 20" Body

Detail Rev.

Part Number
Numéro Pièce

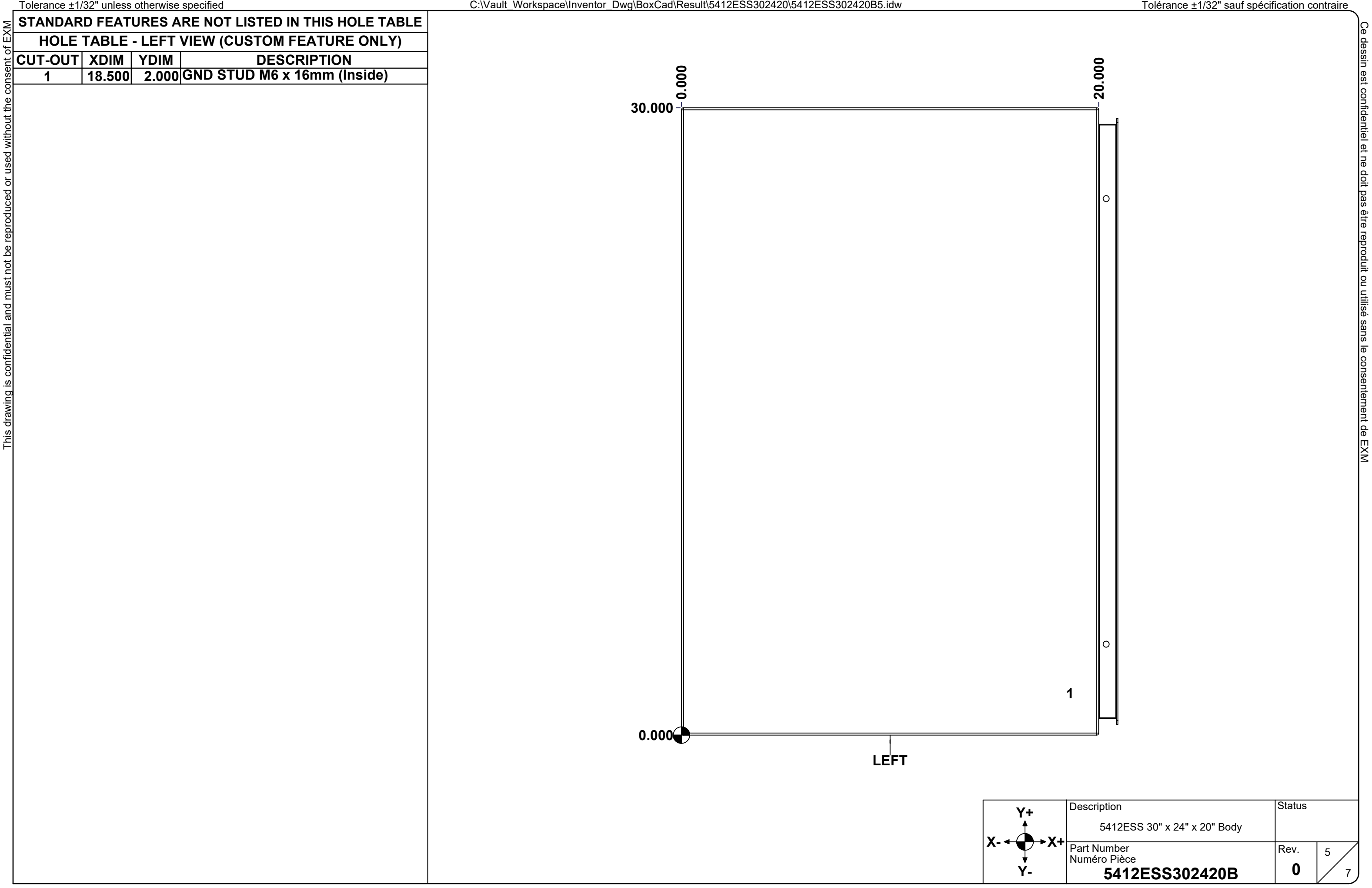
5412ESS302420B

Rev.

1

7

SEE BILL OF MATERIAL ON LAST PAGE



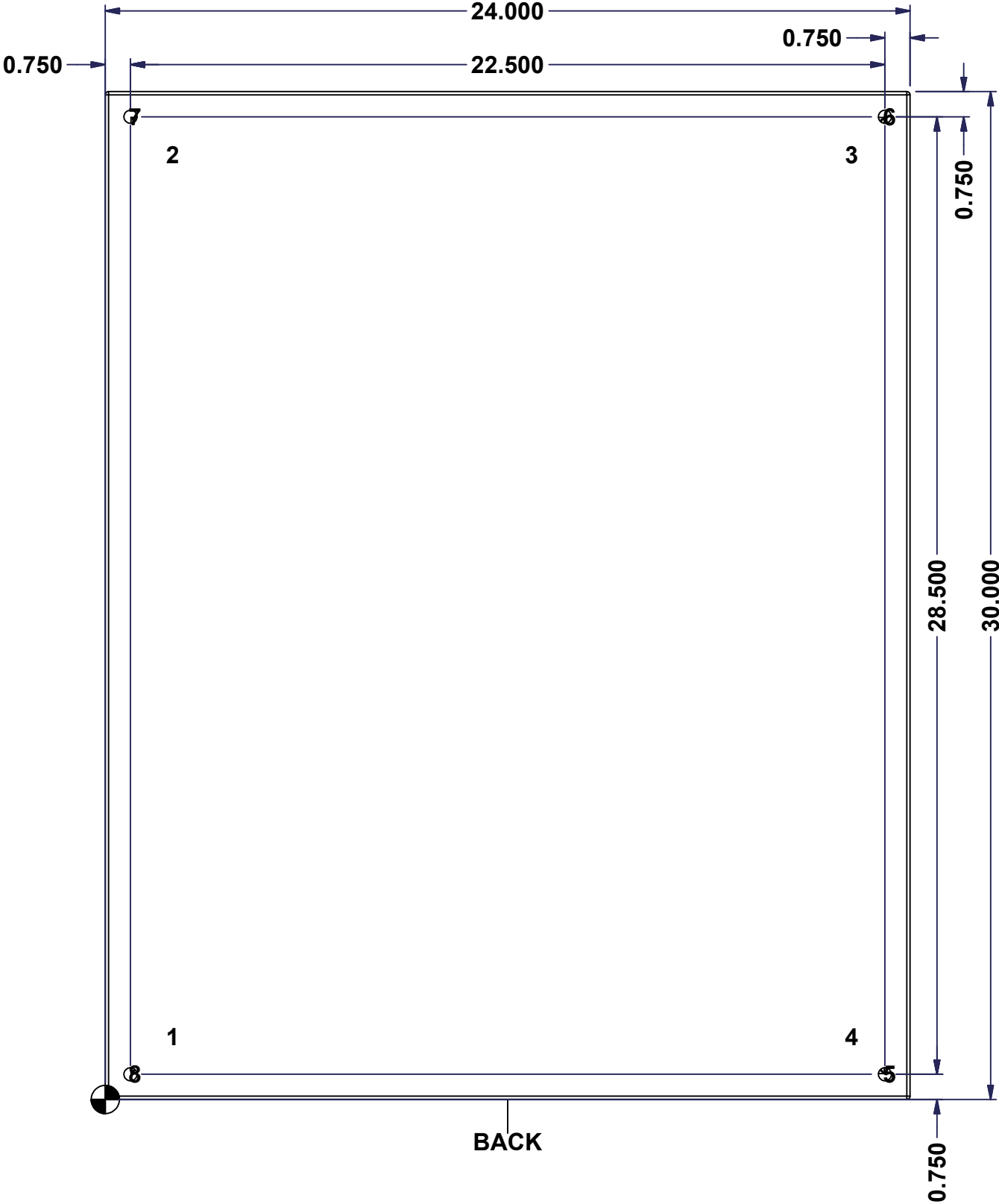
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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	28.125	IP STUD M8 x 35mm (Inside)
3	22.125	28.125	IP STUD M8 x 35mm (Inside)
4	22.125	1.875	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
5	23.250	0.750	RND Ø0.390
6	23.250	29.250	RND Ø0.390
7	0.750	29.250	RND Ø0.390
8	0.750	0.750	RND Ø0.390



	Description		Status	
	5412ESS 30" x 24" x 20" Body			
	Part Number		Rev.	6
	Numéro Pièce		0	7
		5412ESS302420B		

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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESS302420\5412ESS302420B.idw

Tolérance ±1/32" sauf spécification contraire

No.

Revisions

Date

By/Par

Isometric View

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Flatness

Aplatissement

Max 3.0mm

Projection

Customer

Client

Date

Drawn By

Dessiné Par

BoxCad: BoxCad

Date

12-Feb-14

Material

Matière

14 Ga Stainless Steel 304 (1.7mm)

Color

Couleur

Unpainted

Finish

Fin

Brushed

Description

5412ESS 30" x 24" x 20" Body

Detail Rev.

Part Number

Numéro Pièce

5412ESS302420B

Rev.

0

7

7

1

STK-Q-16085

0

Ground Stud M6 x 16mm Stainless Steel

4

STK-Q-16020

1

Stud M8 x 35mm Stainless Steel

1

5412ESS302420B-P

0

5412ESS 30" x 24" x 20" Body Part

Qty

Part Number

Rev

Description

Parts List

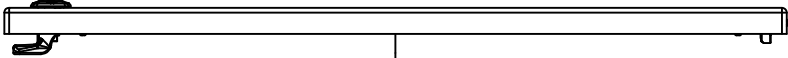
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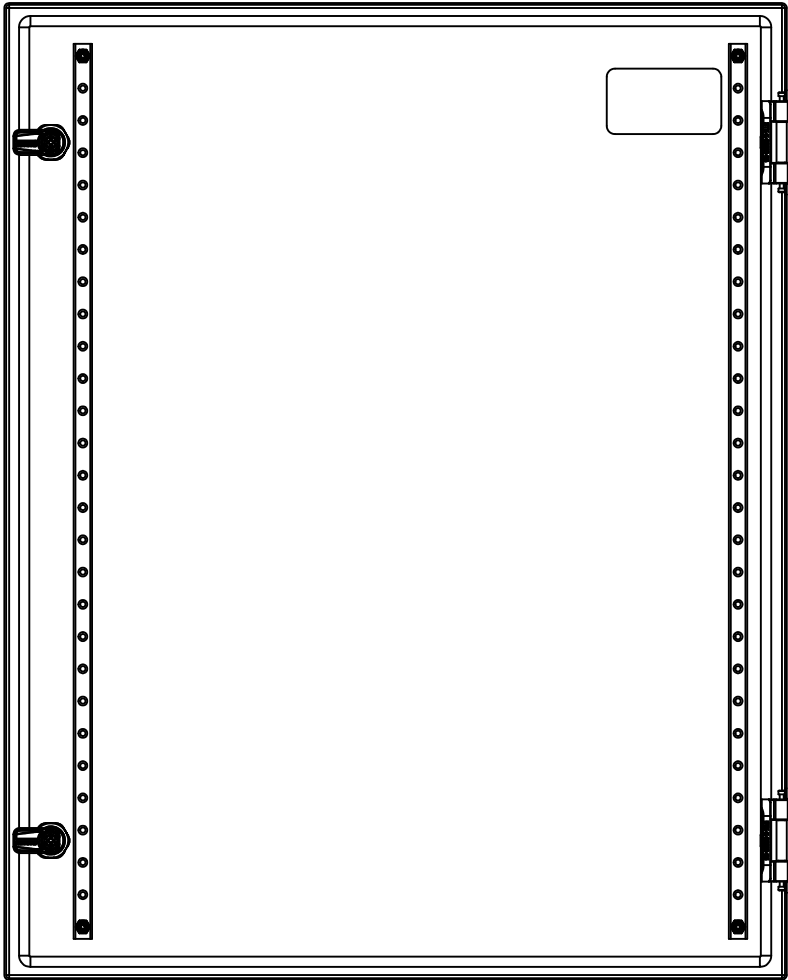
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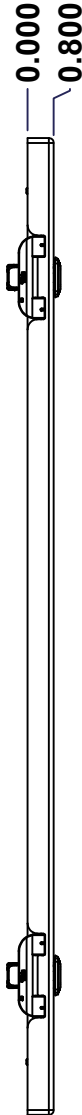
Tolérance ±1/32" sauf spécification contraire



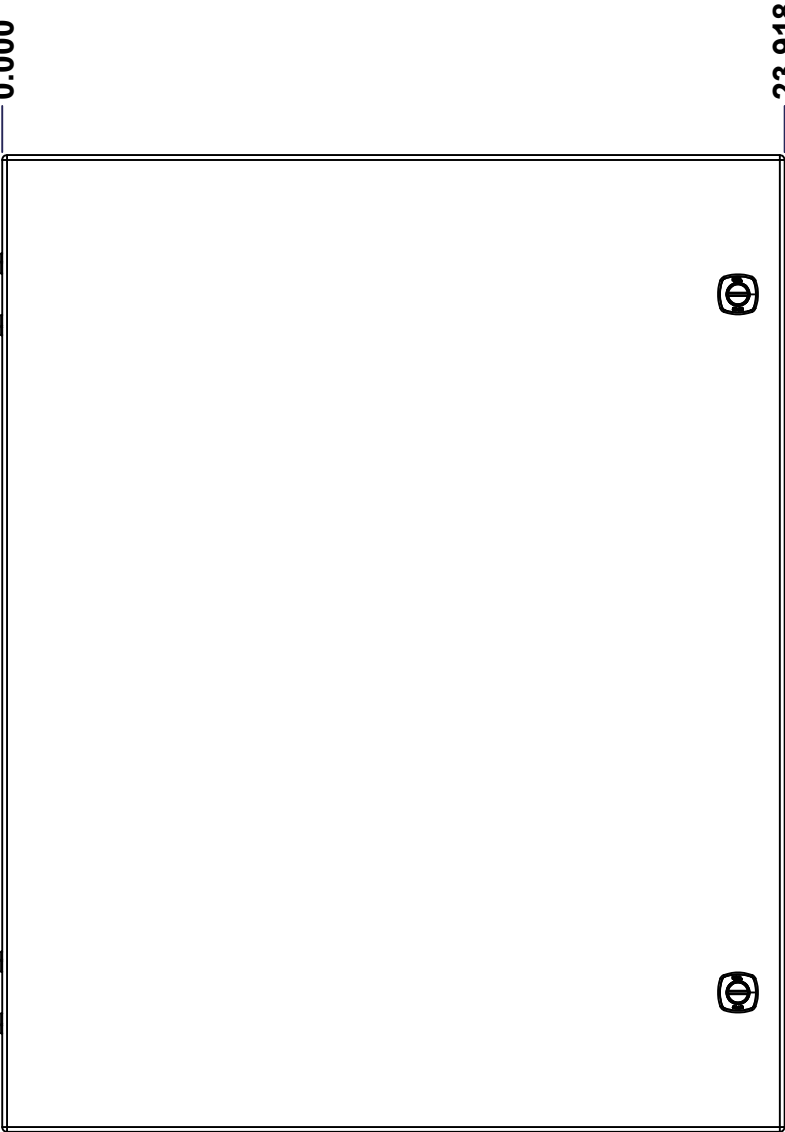
TOP



BACK



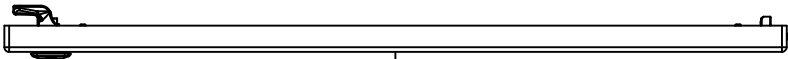
LEFT



FRONT

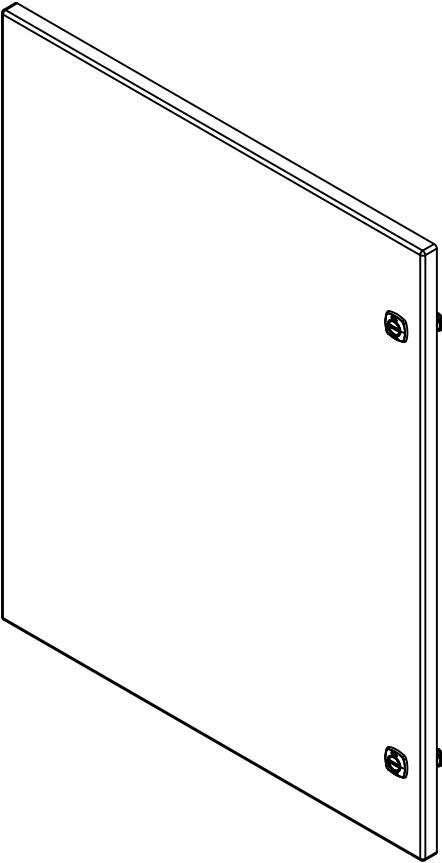


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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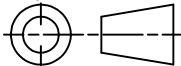


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date	12-Feb-14
Material Matière		16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur	Unpainted	Finish Fin	Brushed
Description		Detail Rev.	
5412ESS 30" x 24" Cover			
Part Number Numéro Pièce		Rev.	1
5412ESS302420C		0	3

SEE BILL OF MATERIAL ON LAST PAGE

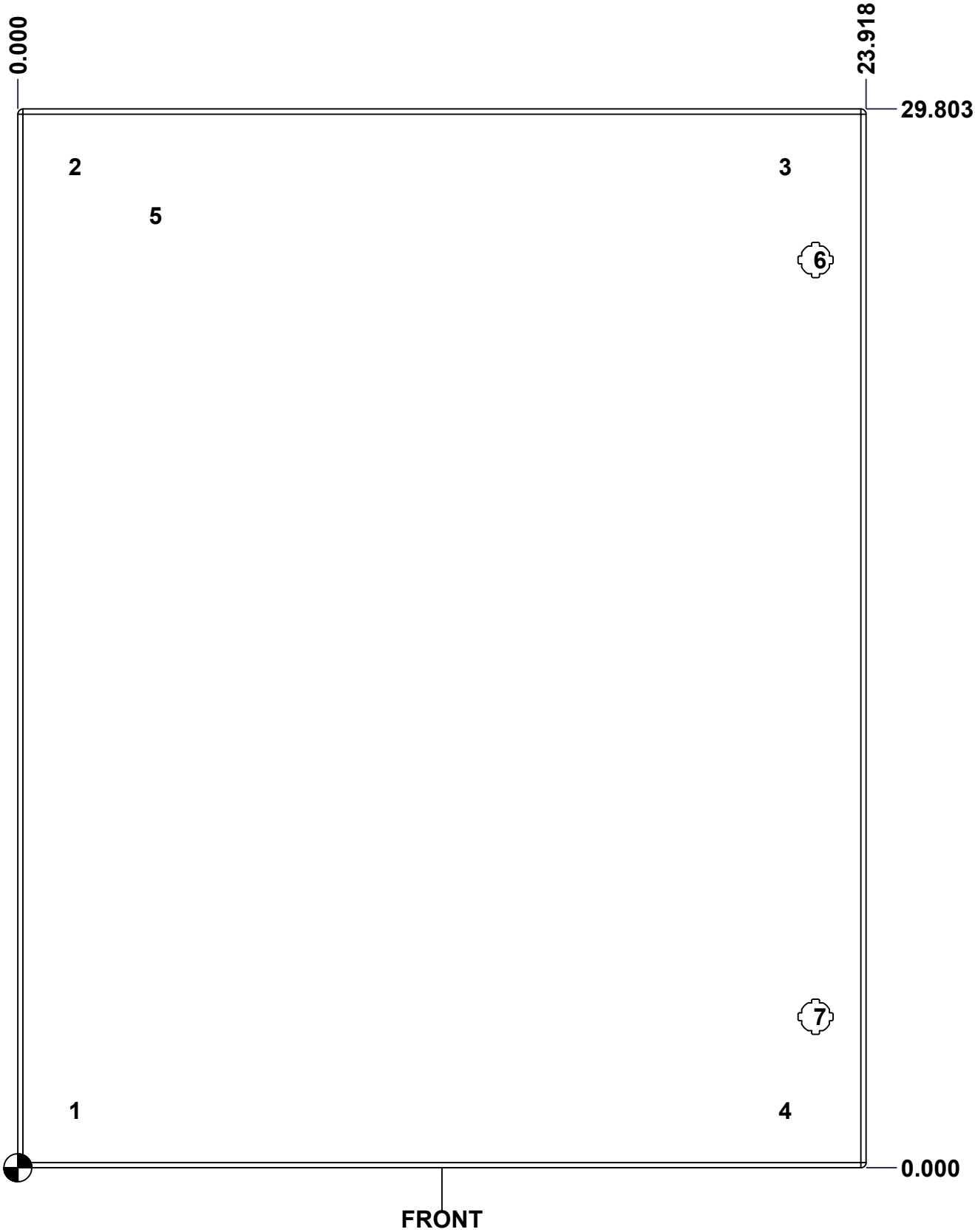
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.614	STUD M6 x 18mm (Inside)
2	1.486	28.189	STUD M6 x 18mm (Inside)
3	21.517	28.189	STUD M6 x 18mm (Inside)
4	21.517	1.614	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
5	3.750	26.803	LABEL_EXM (Inside)
6	22.494	25.553	LOCK 880 SCQ4-SLSS6 @ 0.0°
7	22.494	4.250	LOCK 880 SCQ4-SLSS6 @ 0.0°



	Description		Status	
	5412ESS 30" x 24" Cover		(NULL)	
	Part Number Numéro Pièce		Rev.	2
	5412ESS302420C		0	3

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Tolerance ±1/32" unless otherwise specified

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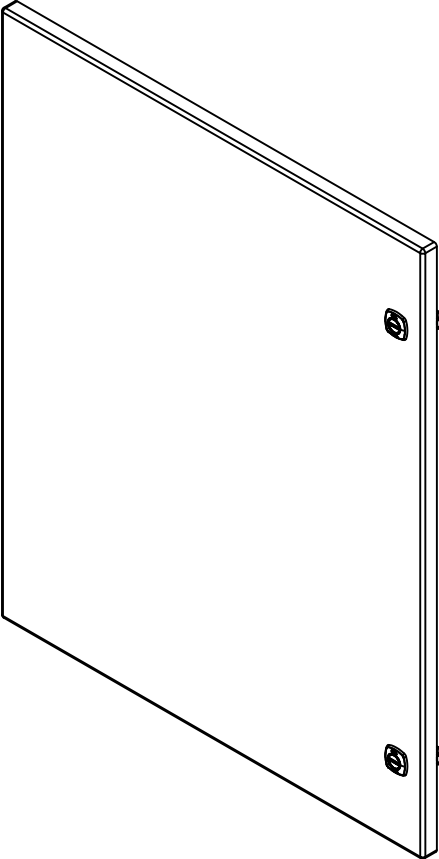
Tolérance ±1/32" sauf spécification contraire

No.

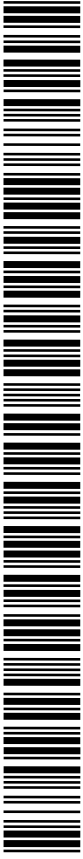
Revisions


Date

By/Par



Isometric View





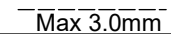
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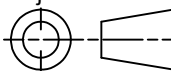
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Flatness

Aplatissement

Max 3.0mm

Projection



Customer

Client

Date

Drawn By

Dessiné Par

BoxCad: BoxCad

Date

12-Feb-14

Material

Matière

16 Ga Stainless Steel 304 (1.4mm)

Color

Couleur

Unpainted

Finish

Fin

Brushed

Description

5412ESS 30" x 24" Cover

Detail Rev.

Part Number

Numéro Pièce

5412ESS302420C

Rev.

0

3

3

1

STK-S-00100

0

3.5" x 2" Silver Milar Flexcon Sticker

2

STK-Q-46020-30

5

5412 ES Vertical Door Stiffener 30"

4

STK-Q-16070

1

Stud M6 x 18mm Stainless steel

1

5412ESS302420G

0

5412ESS 30" x 24" Cover Gasket Part

1

5412ESS302420C-P

0

5412ESS 30" x 24" Cover Part

2

STK-K-09850

6

5412 ESS Hinge with 2 Captive Hinge Pins

2

880 SCQ4-SLSS6

7

5412 ESS 1/4 Turn Lock

4

STK-Q-07220

1

M6 Nylon Insert Lock Nut

Qty

Part Name

Rev

Description

Parts List

Tolerance $\pm 1/32"$ unless otherwise specified

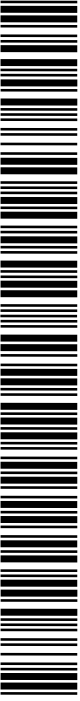
Tolérance $\pm 1/32"$ sauf spécification contraire



TOP



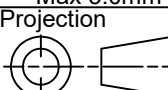


RIGHT



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No.	Revisions	Date	By/Par

	Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm Projection 					
	Customer Client Drawn By Dessiné Par		Date Date 1/23/2007					
Material Matière		See Part List						
Color Couleur		See Part List		Finish Fini				
Description 881 SP - Inner Panel		Detail Rev.						
Part Number Numéro Pièce 881 SP3024G		<table border="1"> <tr> <td data-bbox="2834 1886 2924 1957"> Rev. 0 </td> <td data-bbox="2930 1886 3005 1957"> <table border="1"> <tr> <td>1</td> <td>2</td> </tr> </table> </td> </tr> </table>			Rev. 0	<table border="1"> <tr> <td>1</td> <td>2</td> </tr> </table>	1	2
Rev. 0	<table border="1"> <tr> <td>1</td> <td>2</td> </tr> </table>	1	2					
1	2							

1	881 SP3024G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

